

PIPING:- ALL PIPING TO BE CARBON STEEL TO ASTM A53 60T, GR A/B, SCH. 40 SEAMLESS EXCEPT WHERE SHOWN OTHERWISE. ALL PIPING TO BE DOUBLE GALVANIZED AFTER FABRICATION EXCEPT WHERE IT PASSES THROUGH FUEL TANKS WHERE IT IS TO BE LEFT BLACK.

VALVES:- GLOBE VALVES TO BE ISO + ASA FLANGED CAST STEEL, WITH STAINLESS STEEL TRIM, BOLTED BONNET, 0.5" X 1/2". SOUNDING COCKS TO BE SCREWED WITH BRONZE BODY AND TRIM.

NOTES:- 1. AIR AND SOUNDING PIPES TO BE FITTED TO ALL TANKS AND COFFERDAMS.

3. WHERE SOUNDING PIPES TERMINATE BELOW WEATHER DECK THEY SHALL BE FITTED WITH

TO BE FITTED WITH VENT TERMINAL WITH REMOVABLE WIRE DIAPHRAGM.

6. ALL AIR AND SOUNDING PIPES TO BE FITTED WITH BRASS NAMEPLATES BEARING THE
NUMBER OR TITLE OF COMPARTMENT OR TANK, INSCRIBED IN ENGLISH & FRENCH.

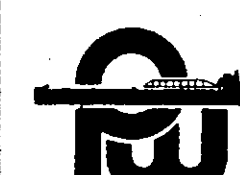
8. AREA OF AIR PIPES TO BE 25 % IN EXCESS OF CLASSIFICATION REQUIREMENT

FOR SOUNDING PURPOSES.

13. BOW THRUSTER COMPARTMENT AND HEELING PUMP ROOM TO BE MECHANICALLY VENTED.

15. PIPE THICKNESS TO COMPLY WITH 5.12. TABLE 12.2.4 WHERE THEY PASS THROUGH

[illegible]

	PORT WELLER DRY DOCKS AS FITTED DRAWING		OWNER		CLOYD		A.S.S.		D.S.S.			
			23-9-80		5-8-80				15-1-81			
			DRL. No.		68-2300-1				ALT.		D	
			<u>AIR AND SOUNDING</u> <u>DIAGRAM</u>									
			SCALE		N.T.S.		A.C.F.		2300			
			HULL No.		68							
			DRAWN BY: J. BURNETT				DATE: JUNE 16/80					
			APPROVED BY: <i>John White</i>									
REV N ^o			DATE DRG EXAMINED		D.S.S. INSPECTOR			D.S.S. INSPECTOR				
			 PORT WELLER DRY DOCK A DIVISION OF UPPER LAKES SHIPPING LTD. 21 CATARAUGUS CANTARIUM LOR KCT									