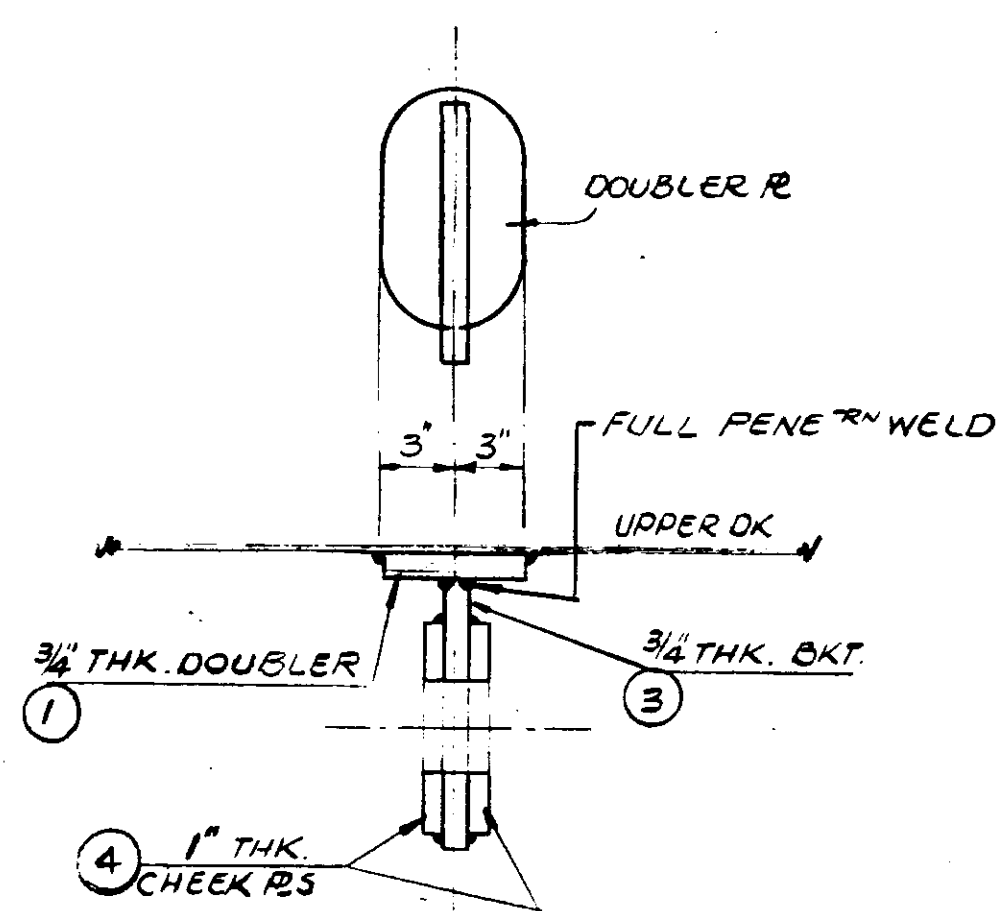
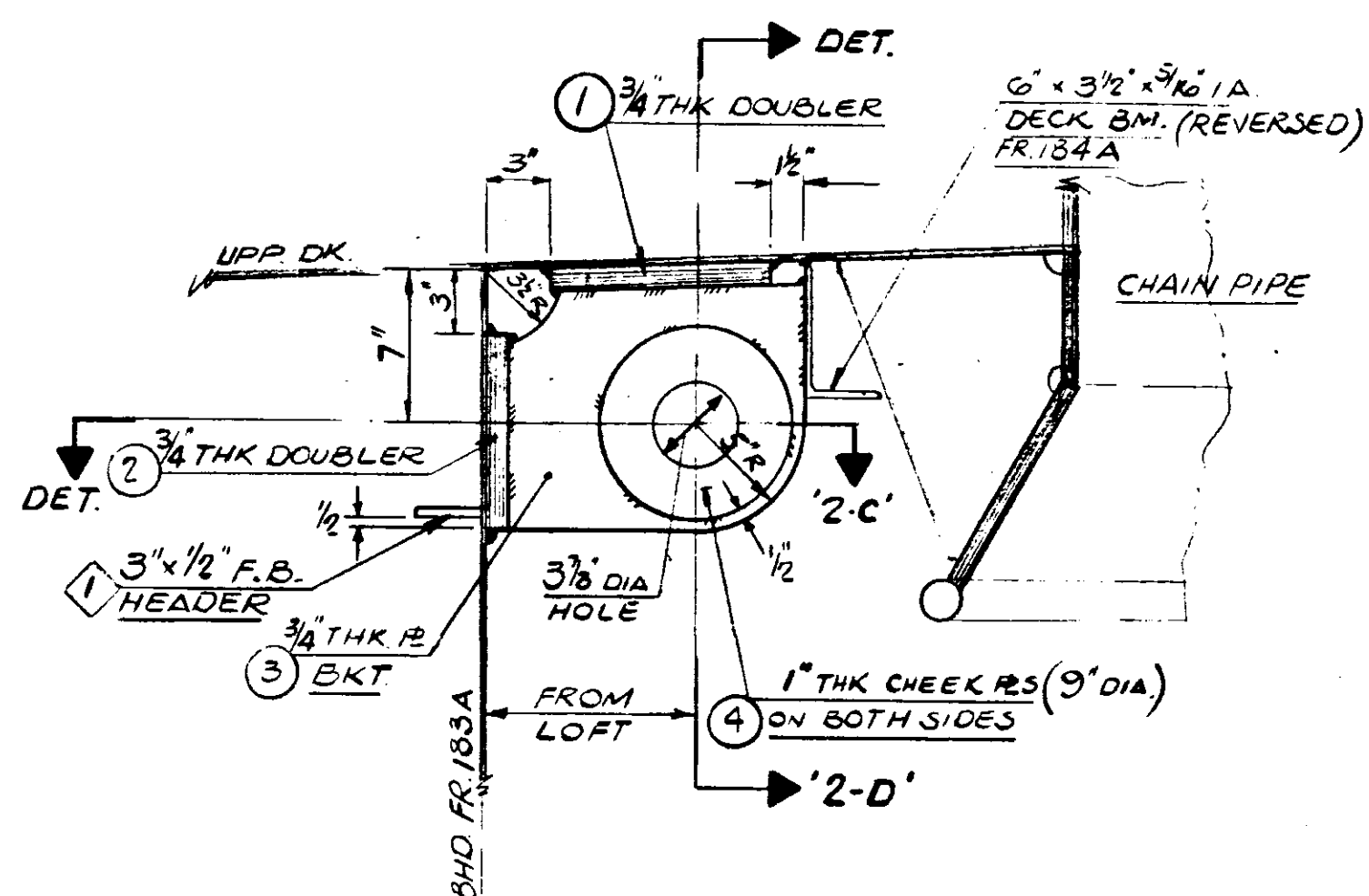


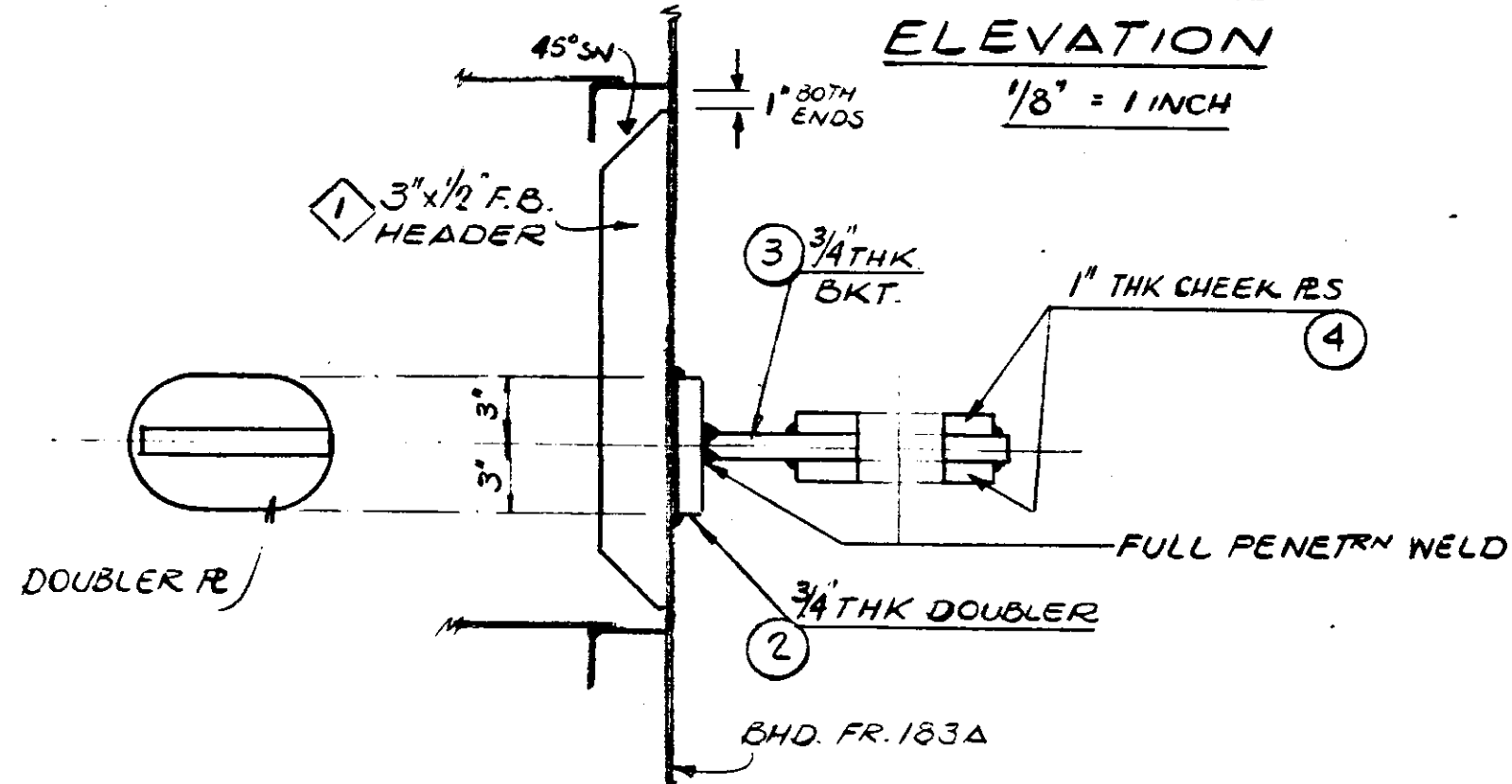
DETAIL '2-A'
PART PLAN UPPER DK. FWD
1/2" = 1'-0"



DETAIL '2-D'
SECTION THRO'
1/8" = 1 INCH



DETAIL '2-B'
ELEVATION
1/8" = 1 INCH



DETAIL '2-C'
SECTION THRO'
1/8" = 1 INCH

ALTERATIONS								REFERENCES	
REV.	ZONE	DESCRIPTION	OWNER		No.	TITLE	DRG. No.		
			DATE	APP.					
1		FORE END CONSTRUCTION (SHT. N°2)				68-H-3/2			

No.	RESERVATIONS	PRINT ISSUE	
		GROUP	REVISIONS
ALL WELDING TO BE 1/4" D.C.F.W. UNLESS OTHERWISE NOTED	OWNERS		
	LLOYDS		
	A.B.S.		
	C.S.I.		
	DWG. OFFICE (STEEL)		
	DWG. OFFICE (OUTFIT)		
	DWG. OFFICE (ENG.)		
	PROD. MGR.		
	ASST. PROD. MGR.		
	STEEL SUPT.		
	OUTFIT SUPT.		
	ENG. SUPT.		
	PROD. PLANNING		
	LOFT		
	MACHINE SHOP		
	ENG. FITTER		
	CARPENTER		
	PAINTER		
	RIGGER		
	PREFAB		
WELDER			
STEEL ERECTION			
PIPEFITTER			
ELECT. SUB. CONT.			
SHT. MET. SUB. CONT.			
PIPE SUB. CONT.			
CANAL E (P.W.D.D.)			
INSUL. SUB. CONT.			
QUALITY CONTROL			
PIPE SUPT.			
D.S.I.O.	3	1	
H.G. JOHNSON		2	
W.E. GILBERT		2	
TOTAL	3	16	
DATE OF ISSUE	9/1/82	12/82	

APPROVALS			
OWNER	LLOYDS	A.B.S.	C.S.I.

DRG. No. 68-H-52	ALT. O
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ANCHOR CHAIN END BRACKETS	
SCALE: AS NOTED	A/C#:
HULL No. 68	
DRAWN BY: J. CRAWFORD	DATE: MAR '82
APPROVED BY: J.A.M.	

	PORT WELLER DRY DOCKS A DIVISION OF UPPER LAKES SHIPPING LTD. ST. CATHARINES ONTARIO L2R 7C1
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DRG No.

354A