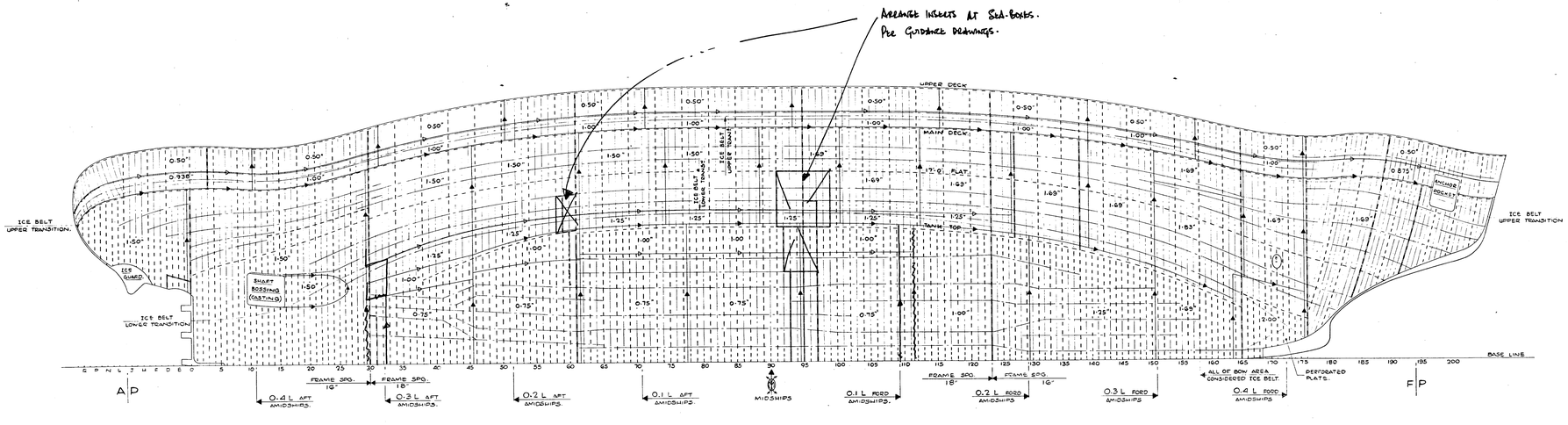

SHELL EXPANSION.

STBD SIDE DRAWN ~ PORT SIDE SIMILAR.

NOTE:- INDICATE INCREASED SHELL THICKNESSES IN WAY OF SEA-BOXES AS PER GUIDANCE SHELL EXPANSION.

- THICKNESSES INDICATED TO BE FINISHED THICKNESS — PLS. REQUIRING EXTENSIVE. ~~[illegible]~~ WORKING TO BE INCREASED BY 10%.

ALTERATIONS						
REV.	ZONE	DESCRIPTION	DATE	APP.	OWNER DATE	OWNER APP.

REFERENCES		
No.	TITLE	DRG. No.

No.	RESERVATIONS
	NOTE :- ALL PLATES BELOW MAIN DK. - LLOYDS GR.'B'. ALL PLATES MAIN - UPPER DKS. - LLOYDS GR.'D'.

Approved for Lloyds Register of Shipping Date 15-9-80

PRINT ISSUE

GROUP	REVISIONS C
OWNERS	
LLOYDS	
A.B.S.	
C.S.I.	
DWG. OFFICE (STEEL)	
DWG. OFFICE (OUTFIT)	
DWG. OFFICE (ENG.)	
PROD. MGR.	
ASST. PROD. MGR.	
STEEL SUPT.	
OUTFIT SUPT.	
ENG. SUPT.	
CONT. PLANNING	
CONT.	
MACHINE SHOP	
ENG. FITTER	
CARPENTER	
PAINTER	
RIGGER	
PREFAB	
WELDER	
STEEL ERECTION	
PIPEFITTER	
ELECT. SUB. CONT.	
MACH. SUB. CONT.	
PIPE SUB. CONT.	
CANAL E.P.W.D.D.	
INSUL. SUB. CONT.	
INF. & ARRANGEM.	
TOTAL	
DATE OF ISSUE	

APPROVALS

OWNER	LLOYDS	A.B.S.	C.S.I.

DRG. No. 68-H-3/3 ALT. '0'

SHELL EXPANSION

FOR THICKNESSES ONLY. K06

SCALE 1/8" = 1'-0" A.I.C.P.

HULL No. 68.

DRAWN BY S.C. Ivison. DATE JUN 80

APPROVED BY

PORT WELLER DRY DOCKS

A DIVISION OF UPPER LAKES SHIPPING LTD.

ST CATHARINES ONTARIO

19

DRG No.

REV. No.	DATE DOC. EXAMINED	D.S.S. INSPEC.	D.S.S. INSPECTOR