



ALTERATIONS										REFERENCES		
REV.	ZONE	DESCRIPTION	DATE	APP.	OWNER	No.	TITLE	DRG. No.				
A	3-4	INTCL. BELOW PILLARS FR 134, CHGD. TO FR. BELOW PILLARS. LONG. GDR. 4" x 1/2" MIN. DIM. CHGD.	11/81			1	DOUBLE BOT. UNIT AG. PFS	68-H-20				
B	3	STD. O.T. MANHOLE INTO ECHO SOUND. GRMT. # MOVED TO 8'-0" OFF. PFS.				2	FORE END T. TOP UNIT	68-H-1				
						3	SIDE SHELL UNIT 53 3' 53 4'	68-H-1				
						4	17'-0" PLAT. UNIT 62 7'	68-H-1				

RESERVATIONS										PRINT ISSUE		
No.										GROUP	REVISIONS	
1.	ALL SECTIONS DRAWN PORT SIDE LOOKING FWD.										CONTRACT	1
2.	ALL ELEVATIONS DRAWN LOOKING TO PORT										DESIGN	2
3.	ALL SHELL PLATING SHOWN TO 25' LLOYDS QUALITY GRADE 'E'										CONSTRUCTION	3
4.	SCALLOPS IN FRAMING MEMBERS CROSSING JOINTS IN PLATING TO BE OMITTED WHERE SUCH JOINTS ARE COMPLETED BEFORE FRAMING IS APPLIED AND WELD MADE FLUSH WITH MEMBER										TESTING	4
5.	ICE BELT PLATING: WHERE THICKNESS OF PLATES JOINED VARIES IN EXCESS OF 1/16" THICKER 1/2" TO BE CHAMFERED 1/4" IN; CLEAR OF ICE BELT CHAMFER TO BE 1/4" IN.										INSTALLATION	5
6.	ALL WELDING AS PER DWG. 68-H-3										MAINTENANCE	6
7.	ALL RE. PREPARATIONS PER PWDC WELDING STANDARDS										REPAIRS	7
8.	WELDING TO BE IN ACCORDANCE WITH SPEC. SECTION H.1.2.5										COMPLETION	8

OWNER	LLOYDS	AGE	CL
DATE OF ISSUE	9/1/81		
DRG. No.	68-H-20/4	ALT.	B
DOUBLE BOTTOM UNITS			
UNITS A7 & A8			
SCALE: 1/4" = 1' FOOT			
HULL No. 08			
DRAWN BY: J. CRAWFORD DATE: NOV/80			
APPROVED BY: J.A.M.			

PORT WELLER DRY DOCKS	
A DIVISION OF UPPER LAKES SHIPPING LTD.	
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