



RETURN BIDS TO:

RETOURNER LES SOUMISSIONS À:

**Bid Receiving - PWGSC / Réception des soumissions -
TPSGC**

11 Laurier St. / 11, rue Laurier

Place du Portage, Phase III

Core 0B2 / Noyau 0B2

Gatineau, Québec K1A 0S5

Bid Fax: (819) 997-9776

**SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address

**Raison sociale et adresse du
fournisseur/de l'entrepreneur**

Issuing Office - Bureau de distribution

Electrical & Electronics Products Division

11 Laurier St./11, rue Laurier

7B3, Place du Portage, Phase III

Gatineau, Québec K1A 0S5

Title - Sujet 5-axis CNC machining centre	
Solicitation No. - N° de l'invitation 31184-185817/A	Amendment No. - N° modif. 002
Client Reference No. - N° de référence du client 31184-185817	Date 2017-12-04
GETS Reference No. - N° de référence de SEAG PW-\$\$HN-445-73623	
File No. - N° de dossier hn445.31184-185817	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2017-12-12	
Time Zone Fuseau horaire Eastern Standard Time EST	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Ladouceur, Joanne M.	Buyer Id - Id de l'acheteur hn445
Telephone No. - N° de téléphone (819) 420-0340 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

This amendment 002 is raised to provide a response to a supplier enquiry and extend the closing date to December 12, 2017 as follows:

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DELETE: December 5, 2017

INSERT: December 12, 2017.

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Question: 3.2.3 additional spindle > 42000tr / min: Could you give me more details on the use of this pin? Your types of machining operations, machined materials ...For what reasons would you like to have a second pin on the machine tools? Economic reason, clutter ...

Response: NRC wants this spindle for high rpm micro machining with cutters as small as 100micron in diameter. NRC is planning to use this spindle for finishing operations only on plastics, ferrous, non-ferrous, and additive parts.

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Question: 3.2.5 interchangeability interface for different pins: What are your expectations about the assembly / disassembly time of the pins? What is the target time?

Response: NRC is not expecting the process to take more than 8 hours. Having an ease assembly and seamless operation while maintaining the accuracy is important for us.

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All clauses and conditions remain unchanged.