



RETURN BIDS TO:

RETOURNER LES SOUMISSIONS À:

Public Works and Government Services / Travaux
publics et services gouvernementaux
Kingston Procurement
Des Acquisitions Kingston
86 Clarence Street, 2nd floor
Kingston
Ontario
K7L 1X3
Bid Fax: (613) 545-8067

**SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise
indicated, all other terms and conditions of the Solicitation
remain the same.

Ce document est par la présente révisé; sauf indication contraire,
les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Send all inquiries to Tammy.Weaver@pwgsc.gc.ca

Vendor/Firm Name and Address

Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution

Public Works and Government Services / Travaux
publics et services gouvernementaux
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86 Clarence Street, 2nd floor
Kingston
Ontario
K7L 1X3

Title - Sujet Portable Box Furnace	
Solicitation No. - N° de l'invitation 23584-180626/A	Amendment No. - N° modif. 003
Client Reference No. - N° de référence du client 23584-18-0626	Date 2017-12-07
GETS Reference No. - N° de référence de SEAG PW-\$KIN-508-7324	
File No. - N° de dossier KIN-7-48111 (508)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2017-12-11	
Time Zone Fuseau horaire Eastern Standard Time EST	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Weaver, Tammy	Buyer Id - Id de l'acheteur kin508
Telephone No. - N° de téléphone (613) 484-1809 ()	FAX No. - N° de FAX (613) 545-8067
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

Solicitation No. - N° de l'invitation
23584-180626/A
Client Ref. No. - N° de réf. du client
23584-18-0626

Amd. No. - N° de la modif.
A003
File No. - N° du dossier
KIN-7-48111

Buyer ID - Id de l'acheteur
KIN508
CCC No./N° CCC - FMS No./N° VME

Portable Furnace

Natural Resources Canada – CanmetMATERIALS (CMAT) requires a portable reheating box furnace with the capability to operate using an inert internal atmosphere to minimize oxidation during the reheating process. This new piece of equipment will allow for more efficient hot rolling of smaller billets and finish rolling of transfer plates. It will also be useful in hot rolling processes done on the 50T STANAT laboratory rolling mill and in standalone heat treatment/quenching operations. The combined equipment capabilities will offer flexibility and reliability so that CMAT can deliver a variety of services to clients.

Question:

We note that it is impossible to achieve 1280 Celsius with Kanthal A1 embedded elements, as element life would be compromised.

Is it possible to get clarification, the maximum temp reads 1280 C and operating with load temps of 1260 C?

Answer:

The maximum operating temperature that we will use this furnace at will be 1260°C, in this instance the high limit overtemp sensor would then be set to 1280°C so that the maximum temperature that the furnace should run to before auto power shut-off would be 1280°C.