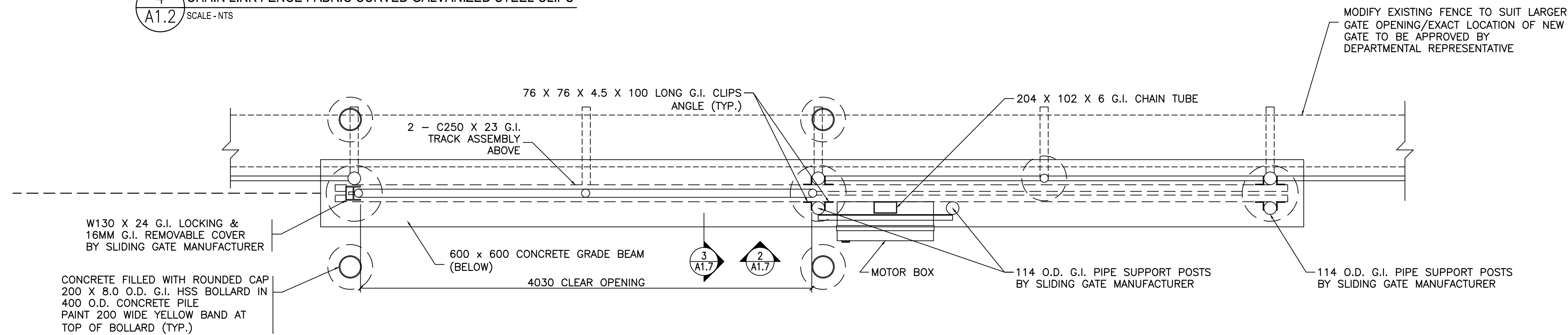
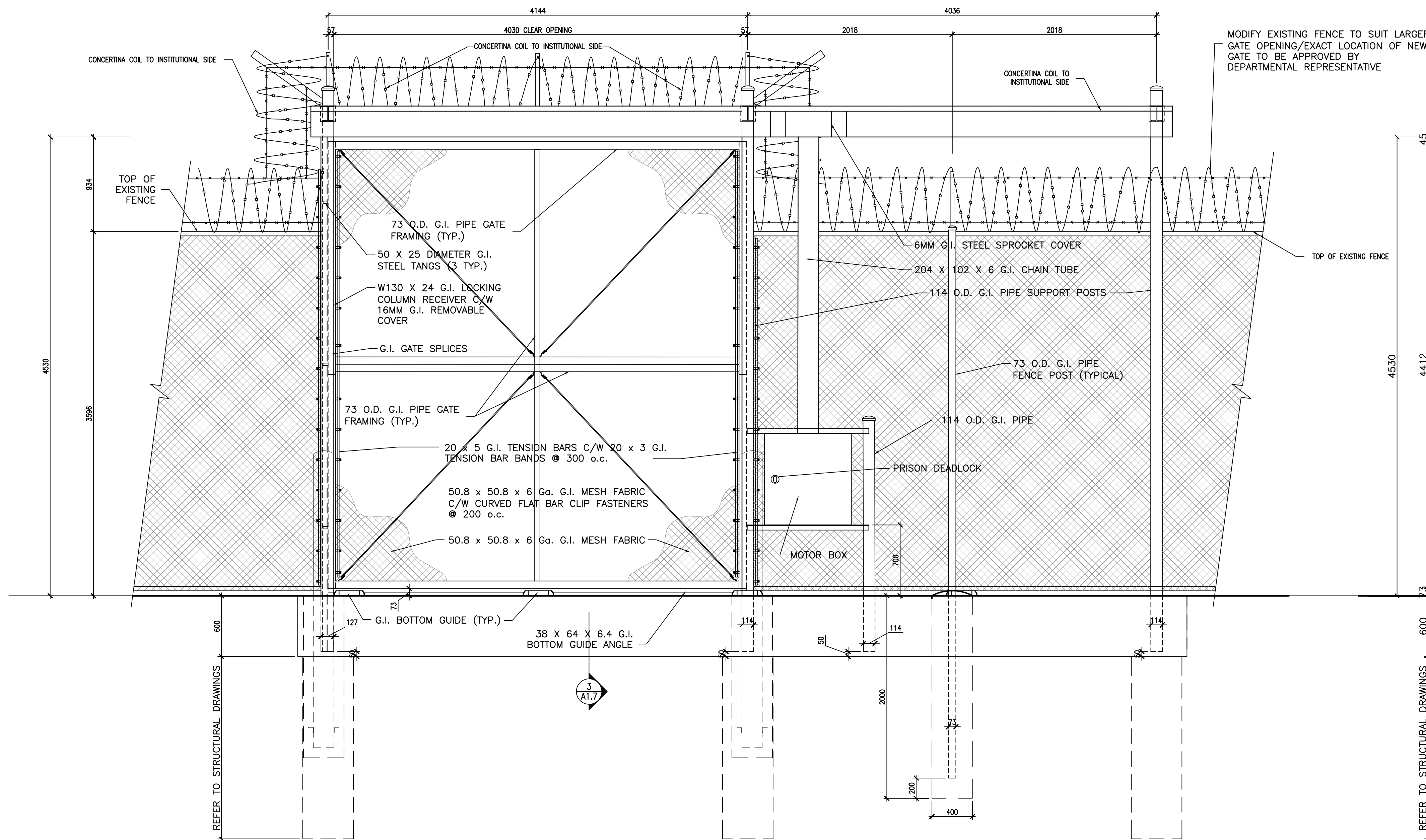




4 CHAIN LINK FENCE FABRIC CURVED GALVANIZED STEEL CLIPS
A1.2 SCALE - NTS



1 GATE VMG 6 PLAN
A1.7 SCALE - 1:25



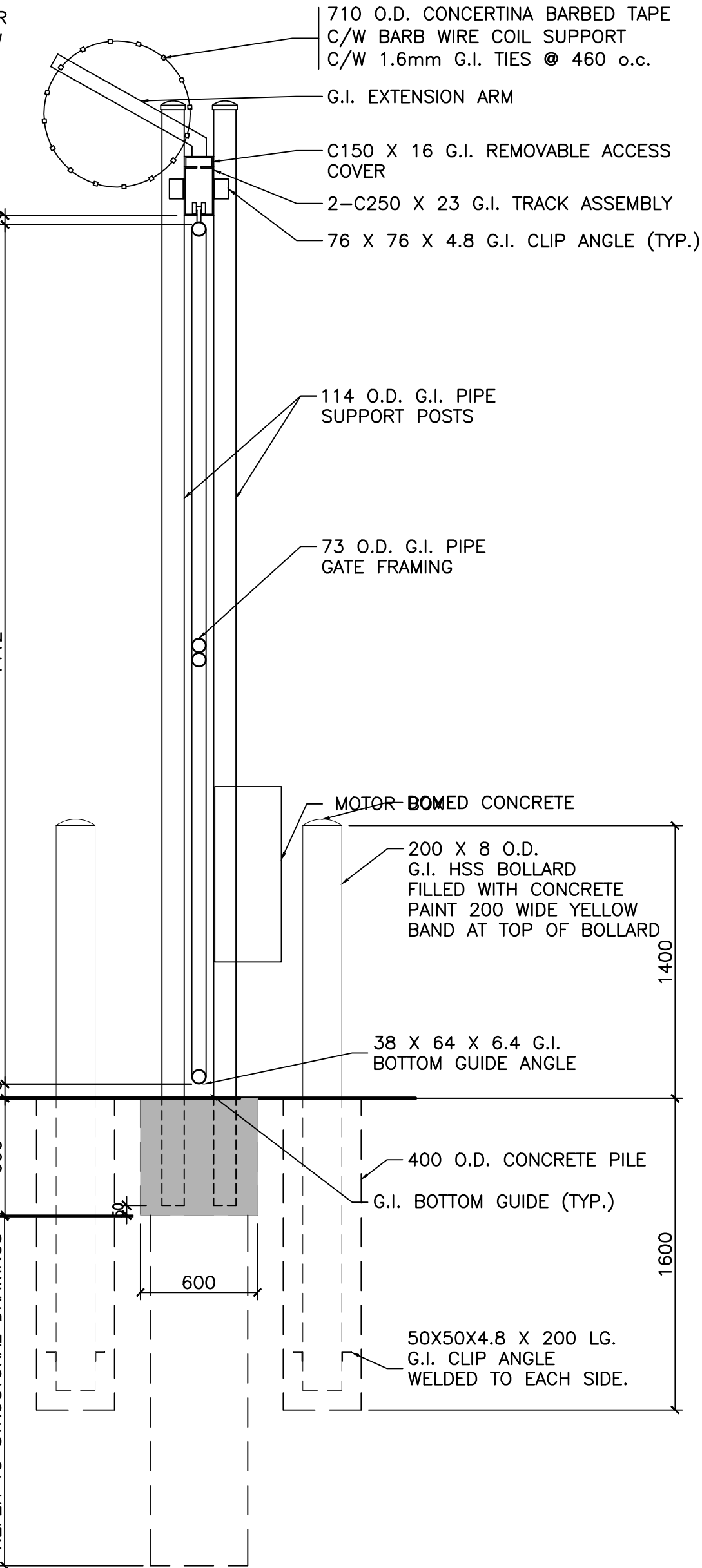
2 GATE VMG 6 ELEVATION
A1.7 SCALE - 1:25

MODIFY EXISTING FENCE TO SUIT LARGER GATE OPENING/EXACT LOCATION OF NEW GATE TO BE APPROVED BY DEPARTMENTAL REPRESENTATIVE

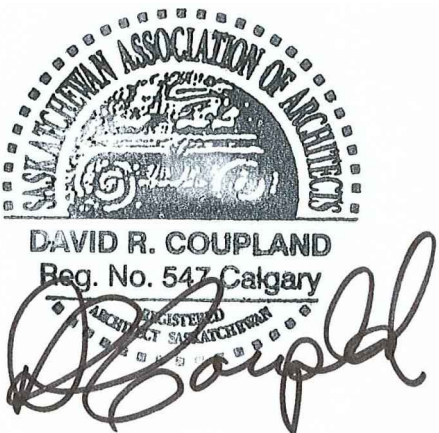
MODIFY EXISTING FENCE TO SUIT LARGER GATE OPENING/EXACT LOCATION OF NEW GATE TO BE APPROVED BY DEPARTMENTAL REPRESENTATIVE

GENERAL NOTES:

- 1 EXPOSED CONDUIT NOT ACCEPTED
- 2 ALL WELDS GROUND SMOOTH
- 3 ALL CORNERS ROUNDED
- 4 ALL STEEL TO BE HOT-DIPPED GALVANIZED AFTER FABRICATION ZINC COATING NOT LESS THAN 610 G/SM
- 5 150mm O.D. G.I. POSTS AT ALL CORNERS & NON-SLIDER GATES
- 6 114 O.D. G.I. POSTS AT SLIDING GATE TRACK HANGER SUPPORTS
- 7 73mm O.D. G.I. INTERMITTENT POST AT 2400mm MAX. SPACING
- 8 SITE WELDS TO BE FINISHED WITH
- ZINC RICH PRIMER (SPRAYON S00740)
- SPRAY FINISH PAINT COAT (KRYLON INDUSTRIAL SILVER ZINC)
- 9 VERTICAL MEMBERS OF GATES & FENCES TO RECEIVE G.I. TOP POST CAP, WELDED TO POST.
- 10 42mm O.D. G.I. TOP AND BOTTOM RAILS.
- 11 ALL CONCERTINA WIRE TO BE ON INSTITUTION SIDE.
- 12 50mm 6 GA. MIN. G.I. FABRIC MESH
- 13 FASTEN CHAIN LINK FENCE FABRIC TO GATE & FENCE POSTS WITH 38 MM LONG X 13 MM WIDE X 4.5 MM THICK CURVED GALVANIZED STEEL CLIPS WELDED TO FENCE POSTS @ 200 MM O.C.. SEE DETAIL #4/A1.3 FOR REFERENCE.
- 14 5mm X 20mm G.I. TENSION BARS C/W 3mm X 20mm TENSION BAR CONNECTION BANDS @ 300 o.c. WELD NUTS TO BOLTS
- 15 REMOVE EXISTING ASPHALT AS NECESSARY TO COMPLETE THE WORK AND REPLACE WITH NEW ASPHALT AS PER DETAIL 4/A1.4
- 16 EXISTING FENCE POSTS TO BE REMOVED AND RE-SET OR REPLACED IN ORDER TO ALLOW NEW FOUNDATION TO BE CONSTRUCTED. PATCH & MAKE GOOD AS NECESSARY.
- 17 NEW FENCE POSTS TO BE EMBEDDED INTO 400 DIA. PILE.



3 GATE VMG 6 SECTION
A1.7 SCALE - 1:25



0	ISSUED FOR TENDER	17/07/04
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REVISIONS	DESCRIPTION	DATE
A	detail number number du detail	A
B	source drawing no. de dessin no.	B
C	detail on drawing no. detail sur dessin no.	C

project title
titre du projet

**GATE AND FENCE
REPAIR AND REPLACEMENT**
SASKATCHEWAN PENITENTIARY
PRINCE ALBERT, SASKATCHEWAN

drawing title
titre du dessin

**INTERIOR VEHICLE MOTORIZED
GATE VMG 6
PLAN, ELEVATION & SECTION**

designed by
conçu par
DRC

drawn by
dessiné par
DRC & JCG

approved by
approuvé par

PM/SC Project Manager
Administrateur de Projets TPSGC
Chad Van Apeldoorn

scale
échelle
AS NOTED

project no.
projet no.
R.058018.001

date
date
2017-07-04

sheet
feuille
A1.7
OF XX