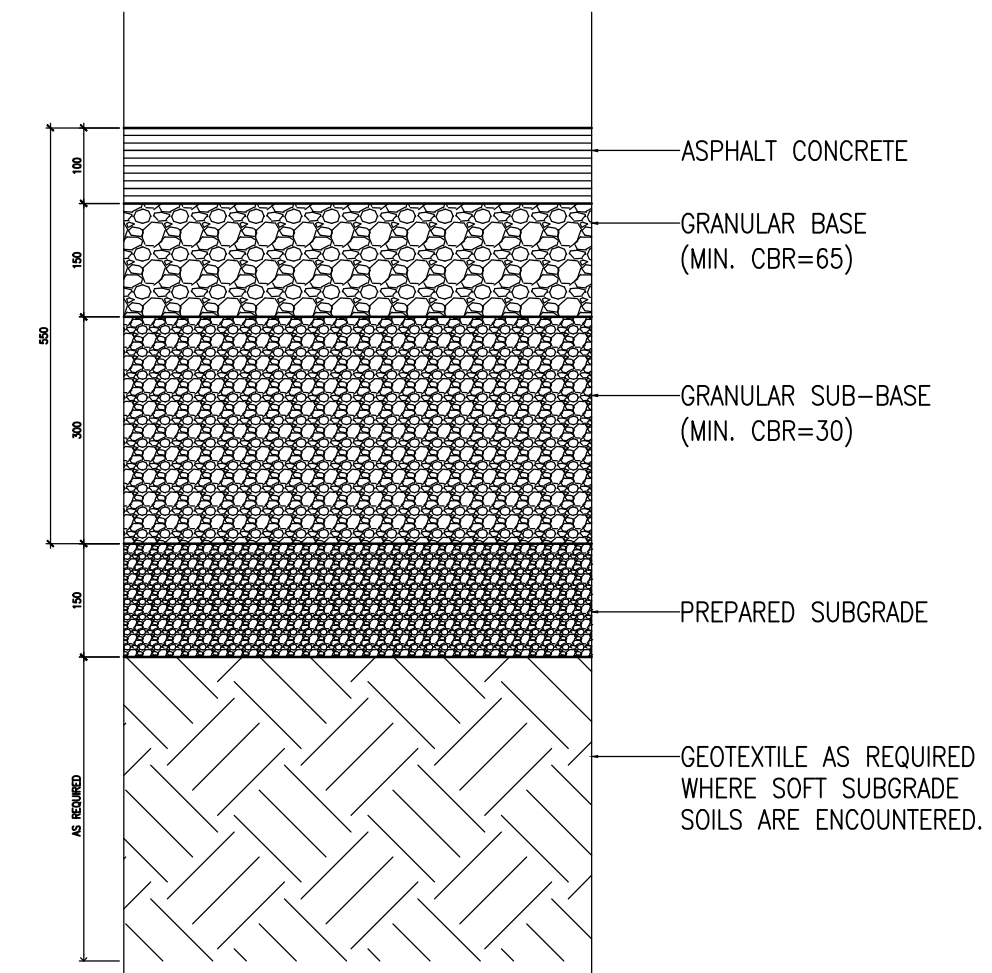
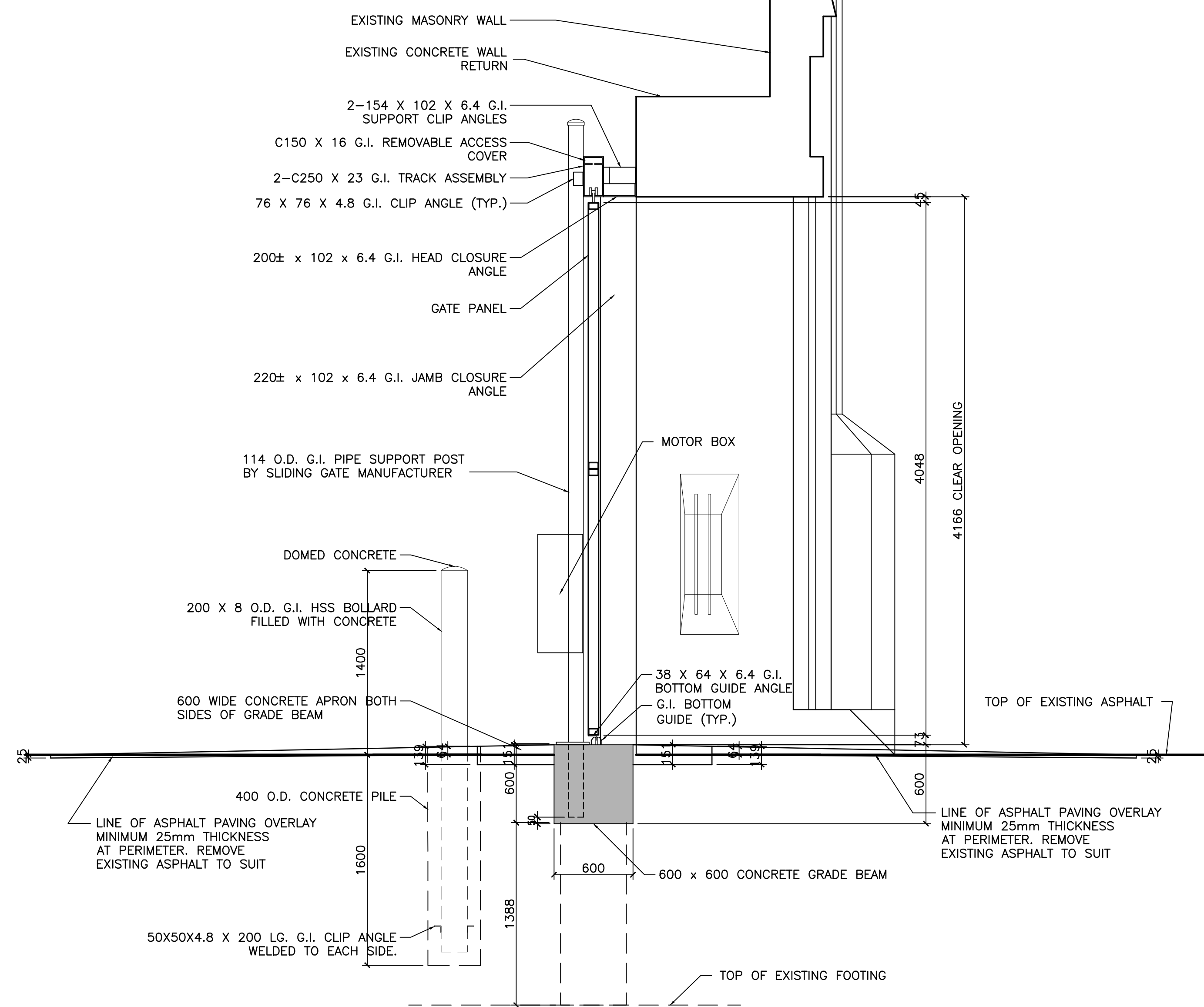


GENERAL NOTES:

- 1 EXPOSED CONDUIT NOT ACCEPTED
- 2 ALL WELDS GROUND SMOOTH
- 3 ALL CORNERS ROUNDED
- 4 ALL STEEL TO BE HOT-DIPPED GALVANIZED AFTER FABRICATION ZINC COATING NOT LESS THAN 610 G/SM
- 5 150mm O.D. G.I. POSTS AT ALL CORNERS & NON-SLIDER GATES
- 6 114 O.D. G.I. POSTS AT SLIDING GATE TRACK HANGER SUPPORTS
- 7 73mm O.D. G.I. INTERMITTENT POST AT 2400mm MAX. SPACING
- 8 SITE WELDS TO BE FINISHED WITH
- ZINC RICH PRIMER (SPRAYON S00740)
- SPRAY FINISH PAINT COAT (KRYLON INDUSTRIAL SILVER ZINC)
- 9 VERTICAL MEMBERS OF GATES & FENCES TO RECEIVE G.I. TOP POST CAP, WELDED TO POST.
- 10 42mm O.D. G.I. TOP AND BOTTOM RAILS.
- 11 ALL CONCERTINA WIRE TO BE ON INSTITUTION SIDE.
- 12 50mm 6 GA. MIN. G.I. FABRIC MESH
- 13 9 GA. @ 300 o.c. G.I. TIE WIRE FASTENERS @ EACH POST, TWISTED WIRE TO BE WELDED
- 14 5mm X 20mm G.I. TENSION BARS C/W 3mm X 20mm TENSION BAR CONNECTION BANDS @ 300 o.c. WELD NUTS TO BOLTS
- 15 REMOVE EXISTING ASPHALT AS NECESSARY TO COMPLETE THE WORK AND REPLACE WITH NEW ASPHALT AS PER DETAIL 4/A1.4



4 ASPHALT CONCRETE / PAVEMENT SECTION
A1.4 SCALE - 1:10



REVISIONS	DESCRIPTION	DATE
0	ISSUED FOR TENDER	17/07/04

A	A detail number number du detail	A
B	B source drawing no. de dessin no.	B
C	C detail on drawing no. detail sur dessin no.	C

project title
titre du projet

GATE AND FENCE REPAIR AND REPLACEMENT SASKATCHEWAN PENITENTIARY PRINCE ALBERT, SASKATCHEWAN

drawing title
titre du dessin

EAST EXTERIOR SALLYPORT GATE GATE VMG 3 PLAN, ELEVATION & SECTION

designed by DRC	conçu par
drawn by DRC & JCG	dessiné par
approved by	approuvé par
PM/OSC Project Manager Chad Van Apeldoorn	Administrateur de Projets TPSGC
scale AS NOTED	échelle feuille
project no. R.058018.001	proj. no. A1.4
date 2017-07-04	date OF XX