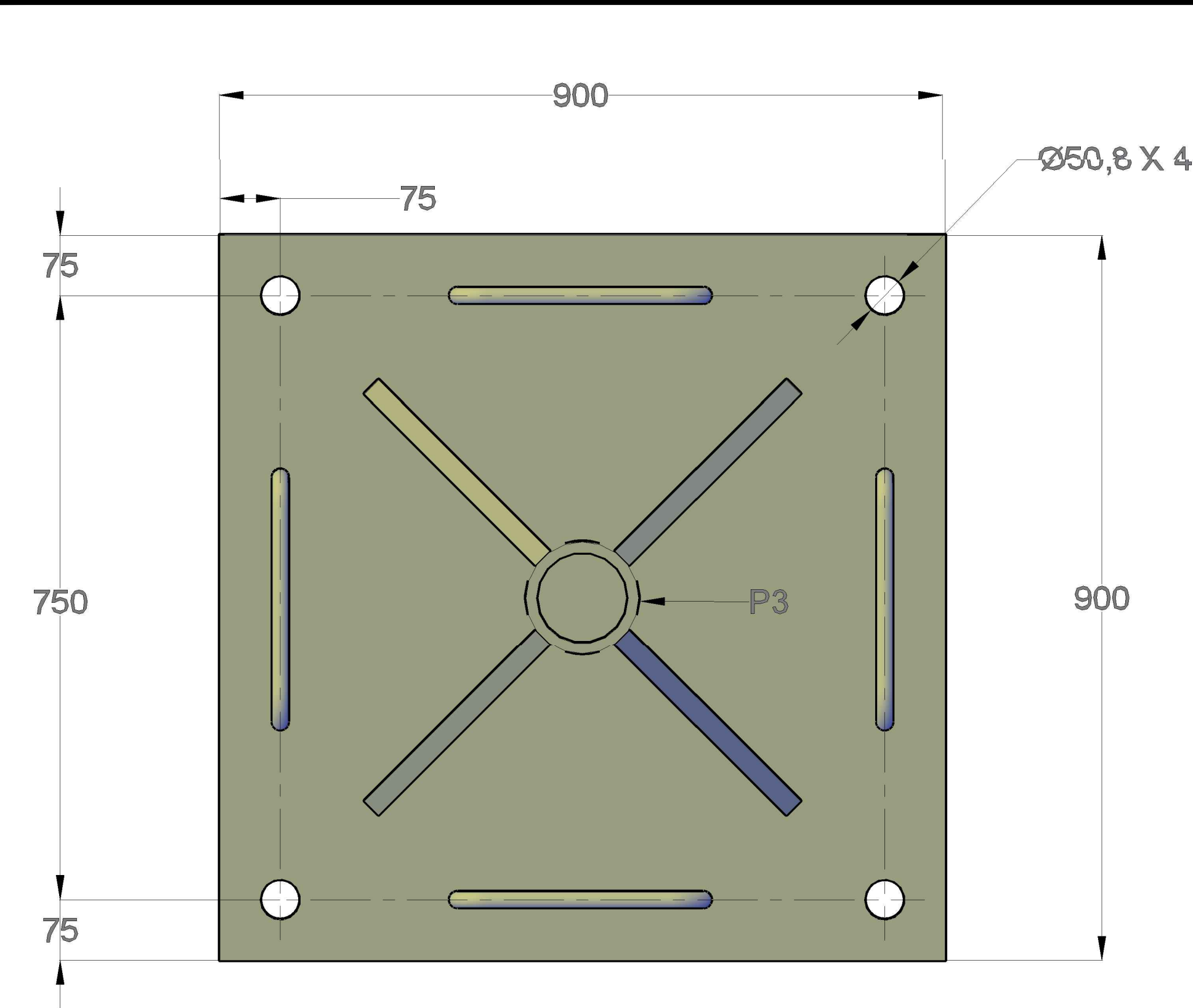
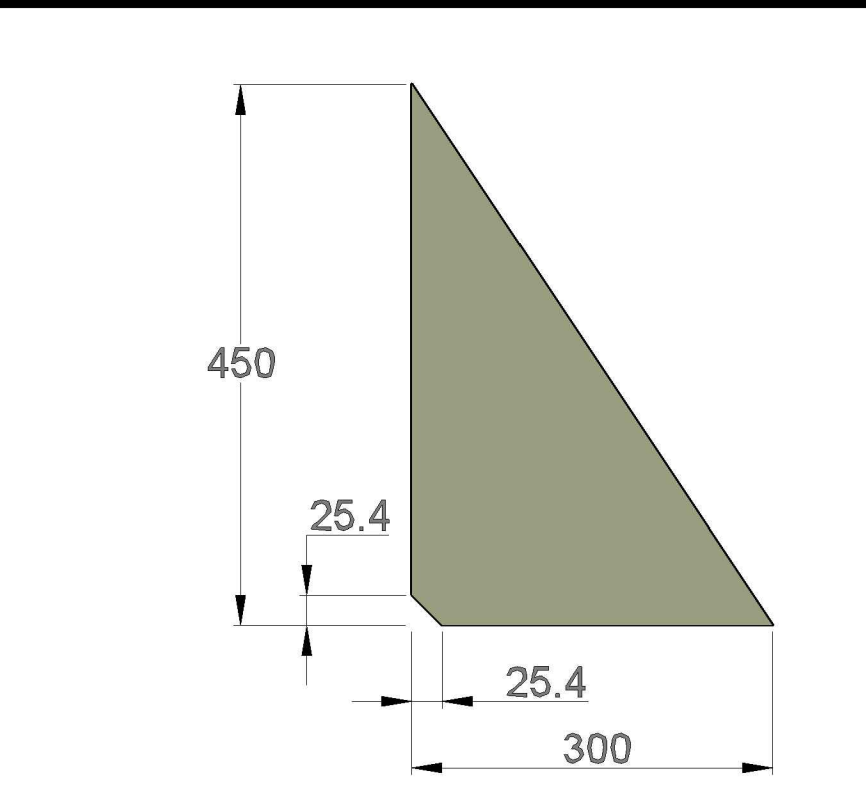


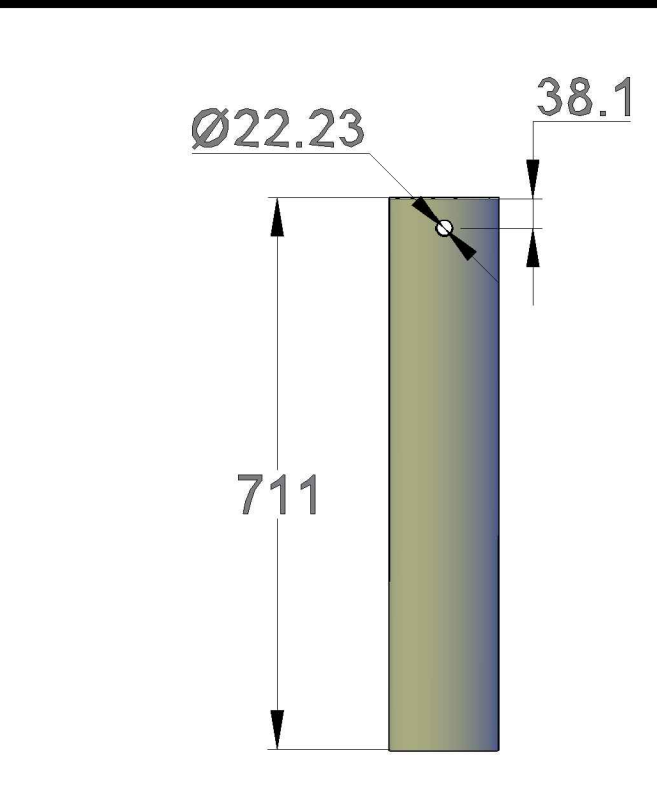
- GENERAL NOTES**
1. ALL MEASUREMENTS IN MILLIMETERS.
 2. ALL MATERIAL TO BE AISI 316 STAINLESS STEEL.
 3. ALL PIPE TO BE SCHEDULE 80 STAINLESS STEEL.
 4. OPEN STAINLESS STEEL GRATING.
 5. ALL WELDING TO BE MINIMUM 3/4" FILLET WELDS CONTINUOUS AND ALL AROUND UNLESS OTHERWISE SPECIFIED.
 6. 4" PIPE (P6) TO BE INSERTED AND FULLY WELDED TO 5" PIPE (P5).
 7. LADDER TO BE STITCH WELDED TO PIPE ON BOTH SIDES WITH 203.2MM LONG WELDS CENTERED AT EVERY RUNG LEVEL. WELD USING A METHOD TO PREVENT PIPE WARPING.
 8. BASE AND PIPE ASSEMBLY ARE TO BE LEFT AS TWO SEPARATE ITEMS AND JOINED ON SITE BY OTHERS.



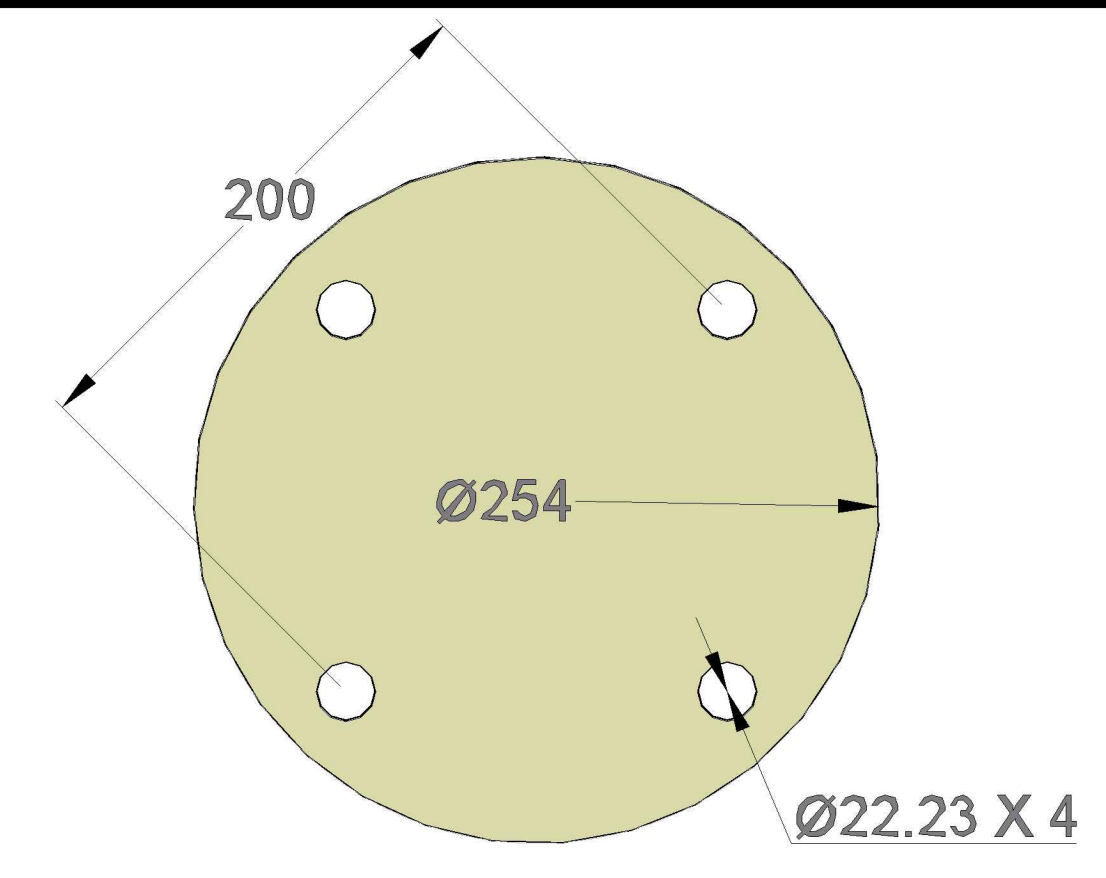
P1: 3/4" BASE PLATE



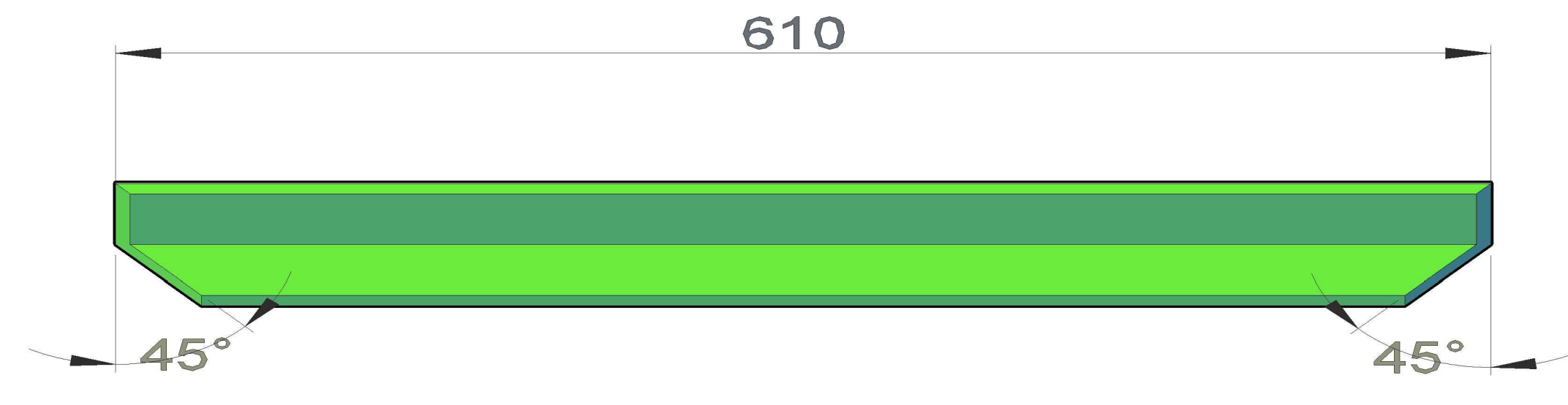
P2: (4) - 3/4" GUSSET PLATES



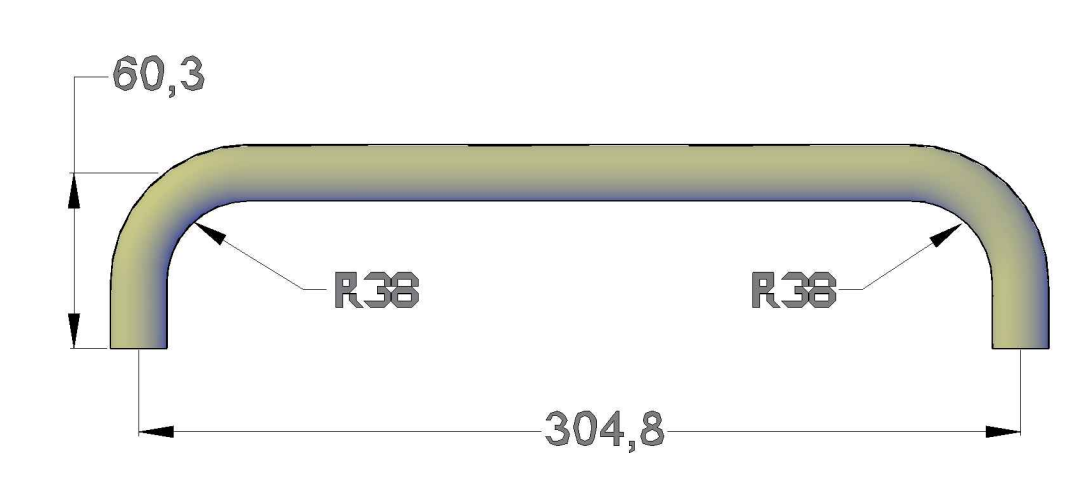
P3: 5 1/2" OUTSIDE DIA. SCHEDULE 80 PIPE



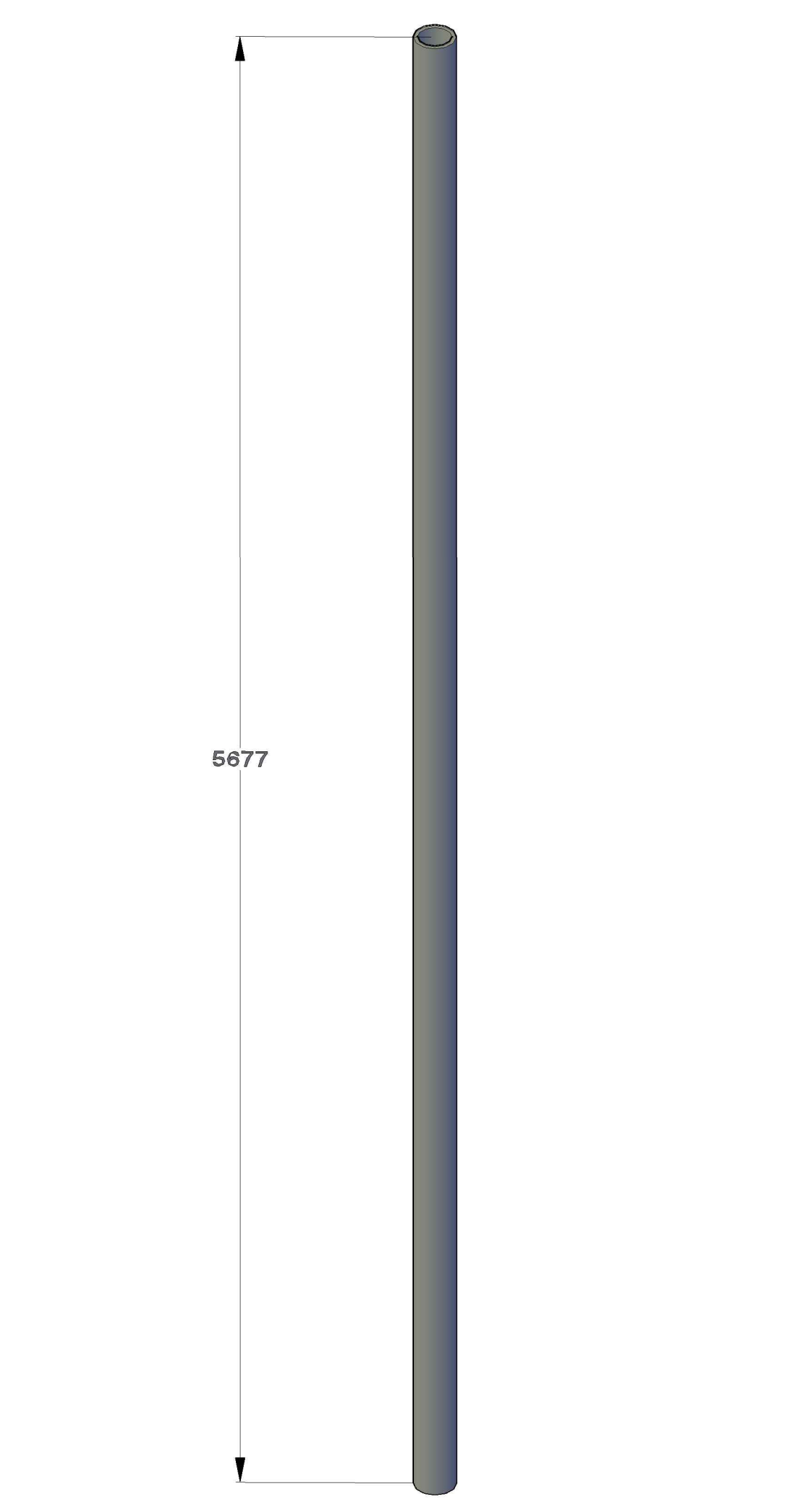
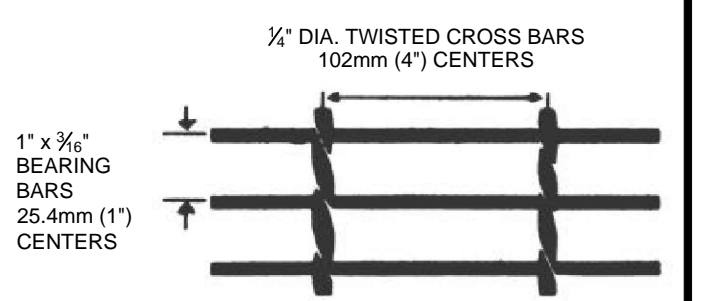
P4: 1/2" LIGHT BASE PLATE



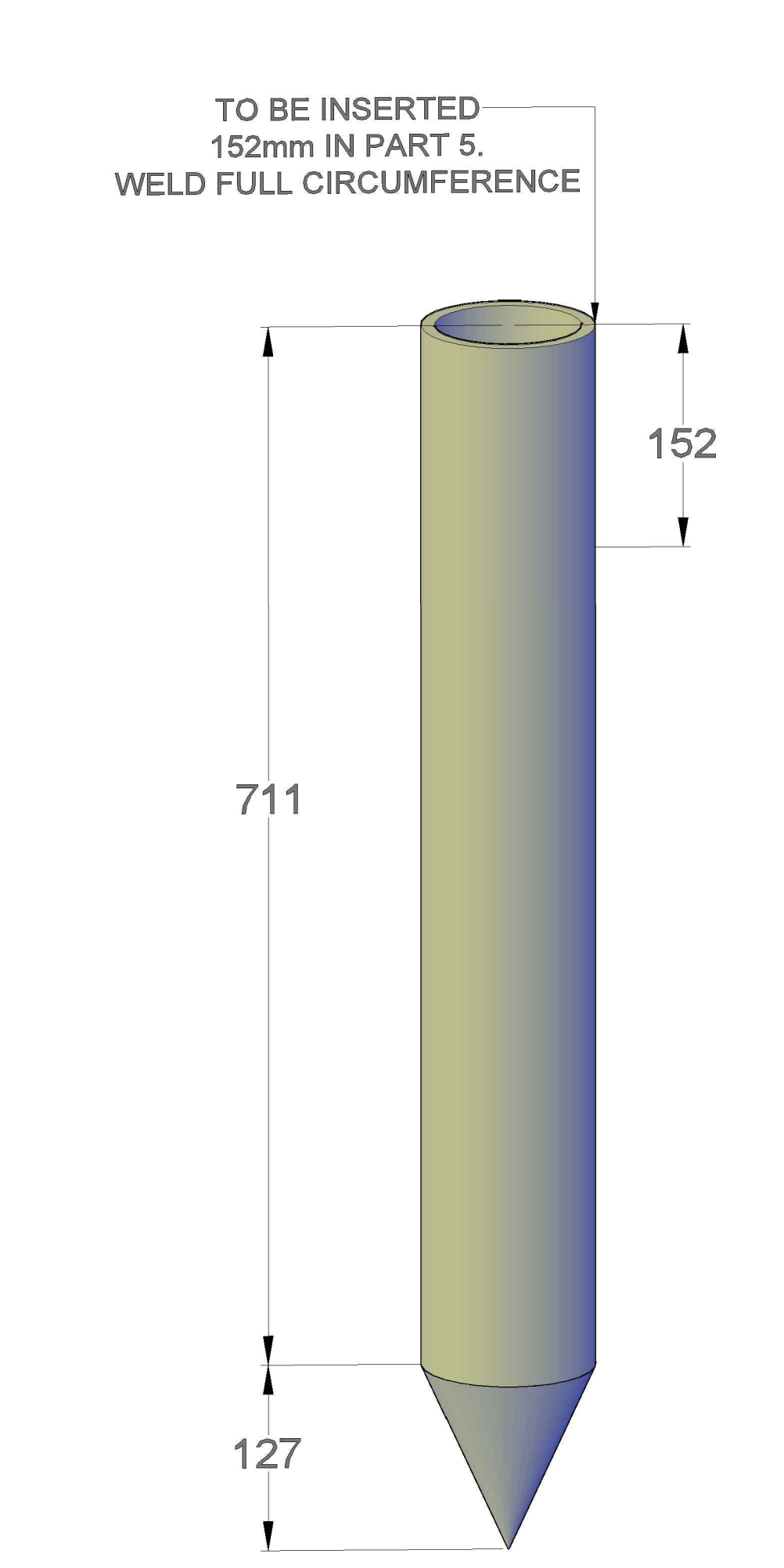
P7: (2) - 1 1/2" x 1 1/2" x 1/4" ANGLES W/ 1/4" SINGLE BEVEL BUTT WELDS FOR RESTING PLATFORM



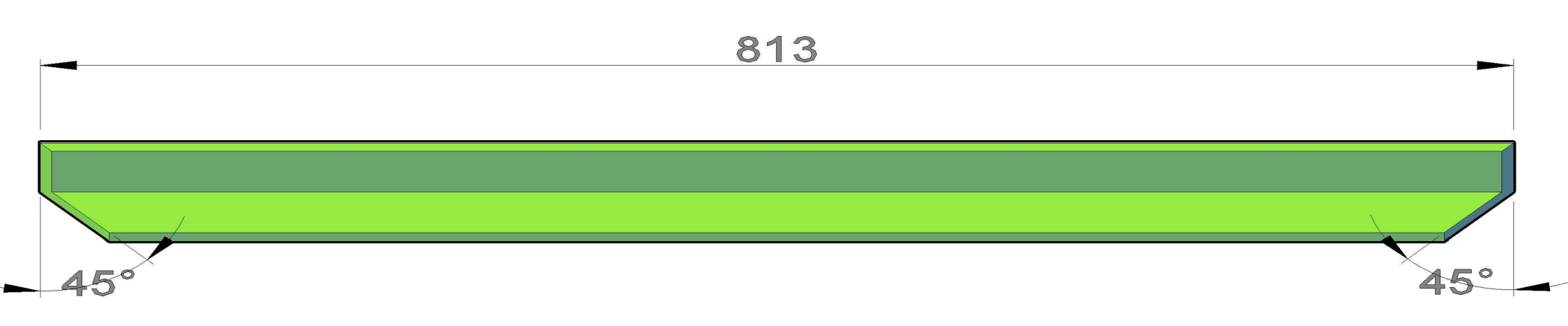
P11: (4) - 3/4" DIA. GRAB BAR



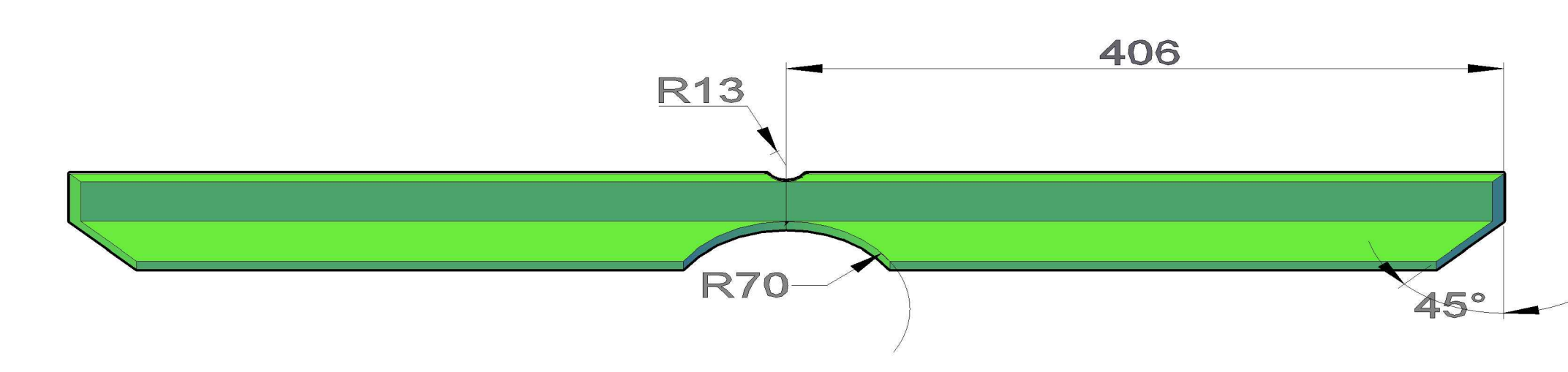
P5: 5 1/2" OUTSIDE DIA. SCHEDULE 80 PIPE



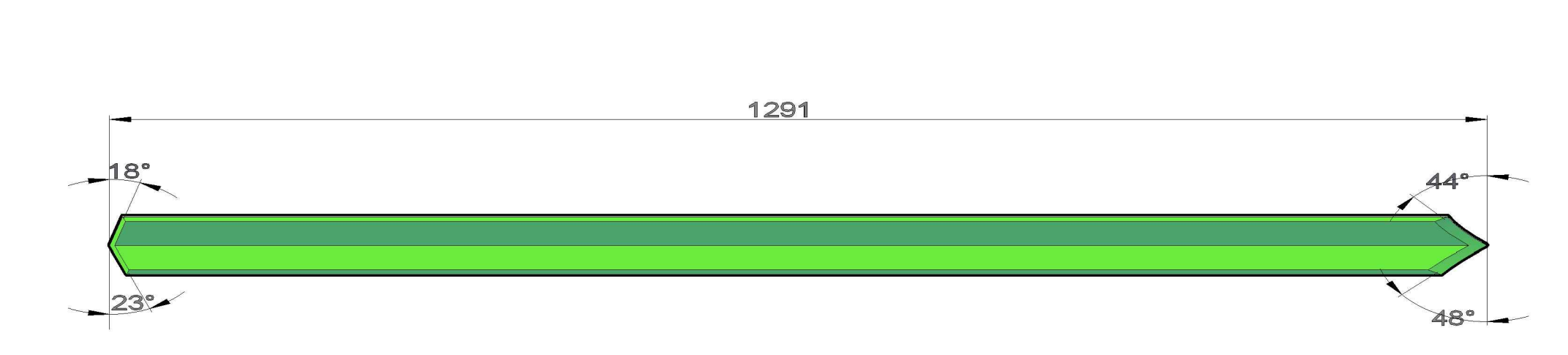
P6: 4 1/2" OUTSIDE DIA. SCHEDULE 80 PIPE



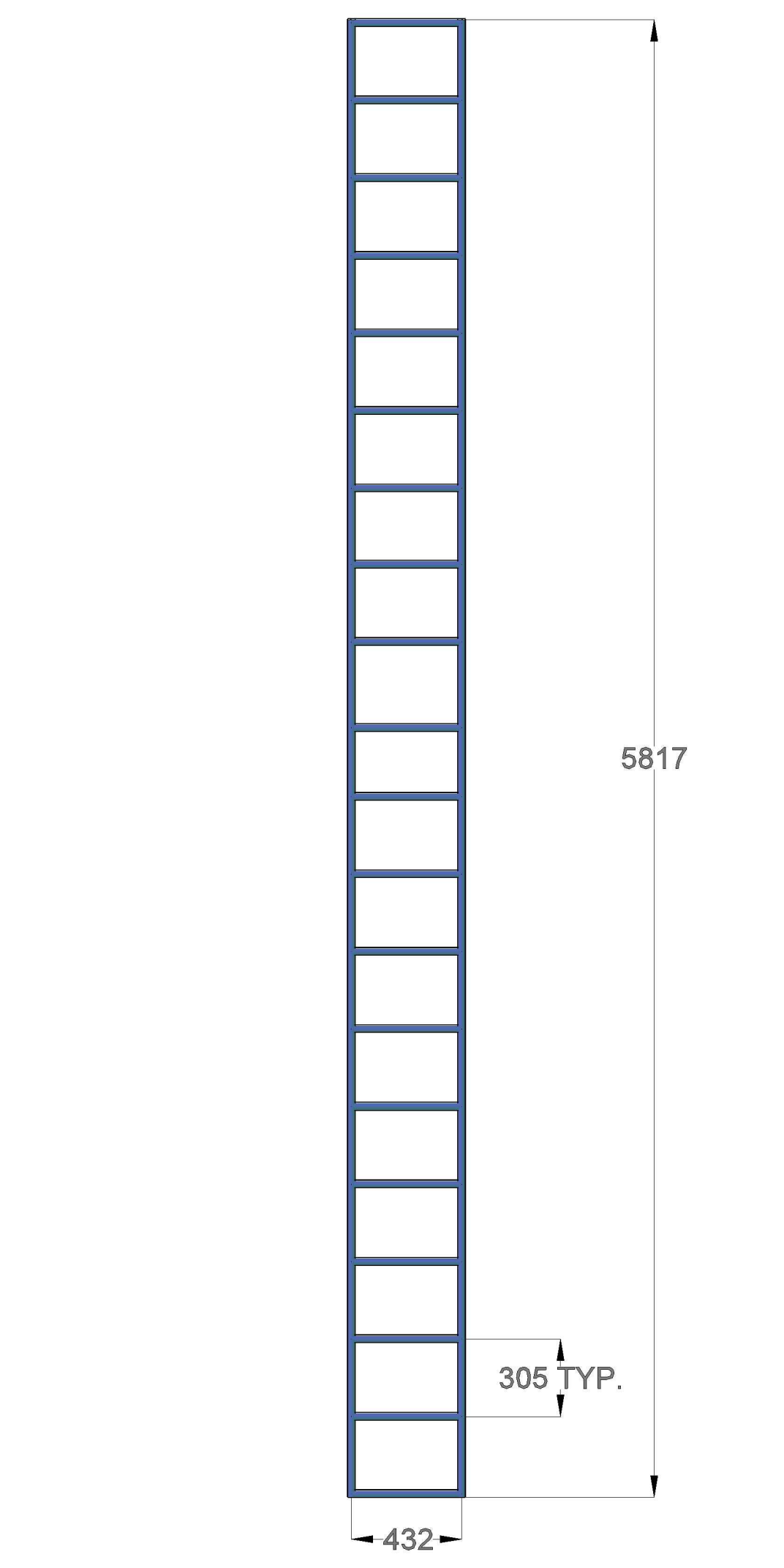
P8: (1) - 1/2" x 1 1/2" x 1/4" ANGLES W/ 1/4" SINGLE BEVEL BUTT WELDS FOR RESTING PLATFORM



P9: (1) - 1 1/2" x 1 1/2" x 1/4" ANGLE W/ 1/4" SINGLE BEVEL BUTT WELDS FOR RESTING PLATFORM



P10: (2) - 2" x 2" X 1/4" ANGLE PLATFORM SUPPORT W/ 1/4" SINGLE BEVEL BUTT WELDS



P12: 1" DIA. LADDER

0	DESCRIPTION	BY	yyyy-mm-dd
rev	description	by	date
Asset - Actif			
MCI ENGINEERING CCG ATLANTIC STAINLESS STEEL SPINDLE			
Drawing - Dessin			
CONCEPTUAL DRAWING			
designed - conception		date	
B. BELL		2017_09_28	
drawn - dessiné		date	
B. BELL		2017_09_28	
checked - vérifié		date	
M. COOK		YYYY.MM.DD	
approved - approuvé		date	
M. COOK		YYYY.MM.DD	
CCG ref. no. - no. réf. GCC		scale - échelle	
		VARIES	
drawing no. - no. dessin		sheet-feuille	rev-rév
DWG NO - NO DESS		02/02	0