

Part 1 General

1.1 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 00 01 – General Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.1 NOT USED

- .1 Not used.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.
- .4 Support full weight of piping from structure – Do not transfer any loads to equipment.

3.3 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer or as indicated (whichever is greater) without interrupting operation of other system, equipment, and components.

3.4 PIPEWORK INSTALLATION

- .1 Screwed fittings jointed with Teflon tape.
- .2 Protect openings against entry of foreign material.
- .3 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .6 Install concealed pipework to minimize furring space, maximize headroom, and conserve space.
- .7 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .8 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .9 Group piping wherever possible and as indicated.
- .10 Ream pipes, remove scale and other foreign material before assembly.
- .11 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .12 Provide for thermal expansion as indicated.
- .13 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless otherwise indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Use ball or butterfly valves at branch take-offs for isolating purposes except where otherwise specified.
 - .6 Install butterfly valves between weld neck flanges to ensure full compression of liner.
- .14 Check Valves:
 - .1 Install swing check valves in horizontal lines on discharge of pumps and elsewhere as indicated.

3.5 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and elsewhere as indicated.

- .2 Material: schedule 40 black steel pipe.
- .3 Construction: foundation walls and where sleeves extend above finished floors to have annular fins continuously welded on at mid-point.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere: Provide space for firestopping. Maintain fire rating integrity.
 - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.

3.6 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws. Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve. Inside diameter to fit around pipe or outside of insulation if so provided.

3.7 PREPARATION FOR FIRE STOPPING

- .1 Material and installation within annular space between pipes, ducts, insulation and adjacent fire separation to Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: No special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fire stopping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

3.8 FLUSHING OUT OF PIPING SYSTEMS

- .1 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .2 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.9 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .6 Insulate or conceal work only after approval of tests by Departmental Representative.

3.10 EXISTING SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Be responsible for damage to existing plant by this work.
- .3 Ensure daily clean-up of existing areas.

3.11 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION 23 05 05