

PART 1 - GENERAL

1.1 REFERENCE STANDARDS

- .1 Institute of Boiler and Radiator Manufacturers (IBR)

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for finned tube radiation heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Indicate on drawings:
 - .1 Equipment, capacity, piping, and connections.
 - .2 Dimensions, internal and external construction details, recommended method of installation with proposed structural steel support, sizes and location of mounting bolt holes.
 - .3 Special enclosures.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for finned tube radiation heaters for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect finned tube radiation heaters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

PART 2- PRODUCTS

2.1 DAMPERS

- .1 Factory built, internal damper, at enclosure air outlet grille for each convection type heating unit not thermostatically controlled. Refer to schedules on drawings.

2.2 CAPACITY

- .1 As indicated, based on 93 degrees C average water temperature, 11 degrees C temperature drop and 18 degrees C at entering air temperature.

2.3 FINNED TUBE RADIATION

- .1 Heating elements: NPS 1 1/4 steel tube 3.1 mm minimum wall thickness, mechanically expanded into flanged collars of evenly spaced steel fins 64 x 133 mm nominal fins, 171 fins per metre.
- .2 Element hangers: plastic lined cradle type providing unrestricted longitudinal movement on enclosure brackets. Space brackets 900 mm centres maximum.
- .3 Standard enclosures: 1.5 mm thick steel complete with components for wall-to-wall or complete with die formed end caps having no knock-outs, with inside corners, outside corners, as indicated. Provide full length channel and sealer strip at top of wall edge. Height as indicated. Joints and filler pieces flush with cabinet. Support rigidly top and bottom, on wall mounted brackets. Joints and filler pieces clear of grilles located to provide easy access to valves and vents. Provide access doors for valves, vents, traps. Finish cabinet with factory applied baked primer coat.
- .4 Dimensions for enclosures: measure site conditions. Do not scale from drawing.
- .5 Provide for noiseless expansion of components.

PART 3- EXECUTION

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for finned tube radiation convector heater installation in accordance with manufacturer's written instructions.
- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install in accordance with piping layout and approved reviewed shop drawings.
- .3 Provide for pipe movement during normal operation.
- .4 Maintain sufficient clearance to permit performance of service maintenance.
- .5 Check final location with Departmental Representative if different from that indicated prior to installation. Should deviations beyond allowable clearances arise, request and follow Departmental Representative's directive.
- .6 Valves:
 - .1 Install valves with stems upright or horizontal unless approved otherwise.
 - .2 Install isolating gate valves on inlet and lockshield globe balancing valves on outlet of each unit.
- .7 Venting:
 - .1 Install screwdriver vent on cabinet convector, terminating flush with surface of cabinet.
 - .2 Install standard air vent with cock on continuous finned tube radiation.
- .8 Clean finned tubes and comb straight.
- .9 Install flexible expansion compensators as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
- .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION