

PART 1 - GENERAL

1.1 REFERENCE STANDARDS

- .1 ASTM International
 - .1 ASTM A 653/A 653M (Latest Edition), Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for [dampers] and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for dampers for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect dampers from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

PART 2- PRODUCTS

2.1 MULTI-LEAF DAMPERS

- .1 Opposed blade type.

- .2 Structurally formed steel or extruded aluminum, interlocking blades, complete with extruded vinyl seals, spring stainless steel side seals, structurally formed and welded galvanized steel or extruded aluminum frame.
- .3 Pressure fit self-lubricated bronze bearings.
- .4 Linkage: plated steel tie rods, brass pivots and plated steel brackets, complete with plated steel control rod.
- .5 Performance:
 - .1 Leakage: in closed position less than 0.47% of maximum air flow at 250 Pa.
 - .2 Pressure drop: at full open position less than 2 Pa differential across damper at 6 m/s.
- .6 Insulated aluminum dampers:
 - .1 Frames: insulated with extruded polystyrene foam with RSI 0.88.
 - .2 Blades: constructed from aluminum extrusions with internal hollows insulated with polyurethane or polystyrene foam, RSI 0.88.

2.2 DISC TYPE DAMPERS

- .1 Frame: insulated brake formed, welded, 1.6 mm thick, galvanized steel to ASTM A 653/A 653M.
- .2 Disc: insulated spin formed, 1.6 mm thick, galvanized steel to ASTM A 653/A 653M.
- .3 Gasket: extruded neoprene, field replaceable, with 10 year warranty.
- .4 Bearings: roller self lubricated and sealed.
- .5 Operator: compatible with damper, linear stroke operator, spring loaded actuator, zinc-aluminum foundry alloy casting cam follower.
- .6 Performance:
 - .1 Leakage: in closed position less than 0.001% of rated air flow at 500 kPa pressure differential across damper.
 - .2 Pressure drop: at full open position less than 2 kPa differential across damper at 6 m/s.

2.3 BACK DRAFT DAMPERS

- .1 Automatic gravity operated, multi leaf, steel construction with nylon bearings, centre pivoted counterweighted.

2.4 RELIEF DAMPERS

- .1 Automatic multi-leaf steel or aluminum dampers with ball bearing centre pivoted and counter-weights set to open at pressure determined during balancing.

PART 3 - EXECUTION

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for damper installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and manufacturer's instructions.
- .3 Seal multiple damper modules with silicon sealant.
- .4 Install access door adjacent to each damper. See Section 23 33 00 - Air Duct Accessories.
- .5 Ensure dampers are observable and accessible.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION