

PART 1 - GENERAL

1.1 REFERENCE STANDARDS

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IESNA 90.1 (Latest Edition), SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .2 ASTM International Inc.
 - .1 ASTM B 209M (Latest Edition), Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - .2 ASTM C 335 (Latest Edition), Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
 - .3 ASTM C 411 (Latest Edition), Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C 449/C 449M (Latest Edition), Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C 547 (Latest Edition), Standard Specification for Mineral Fiber Pipe Insulation.
 - .6 ASTM C 553 (Latest Edition), Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .7 ASTM C 612 (Latest Edition), Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .8 ASTM C 795 (Latest Edition), Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .9 ASTM C 921 (Latest Edition), Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1168 (Latest Edition), Adhesive and Sealant Applications.
- .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Latest Edition).
- .5 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102 (Latest Edition), Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701.1 (Latest Edition), Standard for Thermal Insulation, Polystyrene Boards.

1.2 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - means "not concealed" as previously defined.
 - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.

- .2 TIAC Codes:
 - .1 CRD: Code Round Ductwork,
 - .2 CRF: Code Rectangular Finish.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.
- .3 Manufacturers' Instructions:
 - .1 Provide manufacture's written duct insulation jointing recommendations. and special handling criteria, installation sequence, cleaning procedures.

1.4 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.

PART 2- PRODUCTS

2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C 612, with factory applied vapour retarder jacket to ASTM C 921.
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C 553 faced with factory applied vapour retarder jacket to ASTM C921 Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C 553.
 - .2 Jacket: ASTM C 921.
 - .3 Maximum "k" factor: to ASTM C 553.

2.3 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
- .2 Lagging adhesive: compatible with insulation.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .3 Aluminum:
 - .1 To ASTM B 209 with moisture barrier as scheduled in PART 3 of this section.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: Stucco embossed.
 - .4 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.
 - .5 Stainless steel:
 - .1 Type: 304.
 - .6 Thickness: 0.50 mm sheet.
 - .7 Finish: Corrugated.
 - .8 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.

2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .2 Indoor Vapour Retarder Finish:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C 449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive

to ASTM C 921.

- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .7 Contact adhesive: quick-setting
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .8 Canvas adhesive: washable.
 - .1 Maximum VOC limit to SCAQMD Rule 1168.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 mm wide, 0.5 mm thick stainless steel.
- .11 Facing: 25 mm stainless steel hexagonal wire mesh stitched on one face of insulation.
- .12 Fasteners: 2.7 mm diameter pins with 35 mm diameter or square clips, length to suit thickness of insulation.

PART 3 - EXECUTION

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers, and supports are outside vapour retarder jacket.

- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
.1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts (HRV)	C-1	yes	50
Round cold and dual temperature supply air ducts (HRV)	C-2	yes	50
Supply, return and exhaust ducts exposed in space being served			none
Outside air ducts to mixing plenum	C-1	yes	25
Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvres	C-1	no	25
Rectangular ducts outside	C-1	special	50
Round ducts outside	C-1	special	50
HRV Return /Exhaust ducts	C-1	yes	50

- .2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:
 - .1 Use TIAC code C-1 insulation, scored to suit diameter of duct.
 - .1 Finishes: conform to following table:

	TIAC Code	
	Rectangular	Round
Indoor, concealed	none	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

3.5 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION