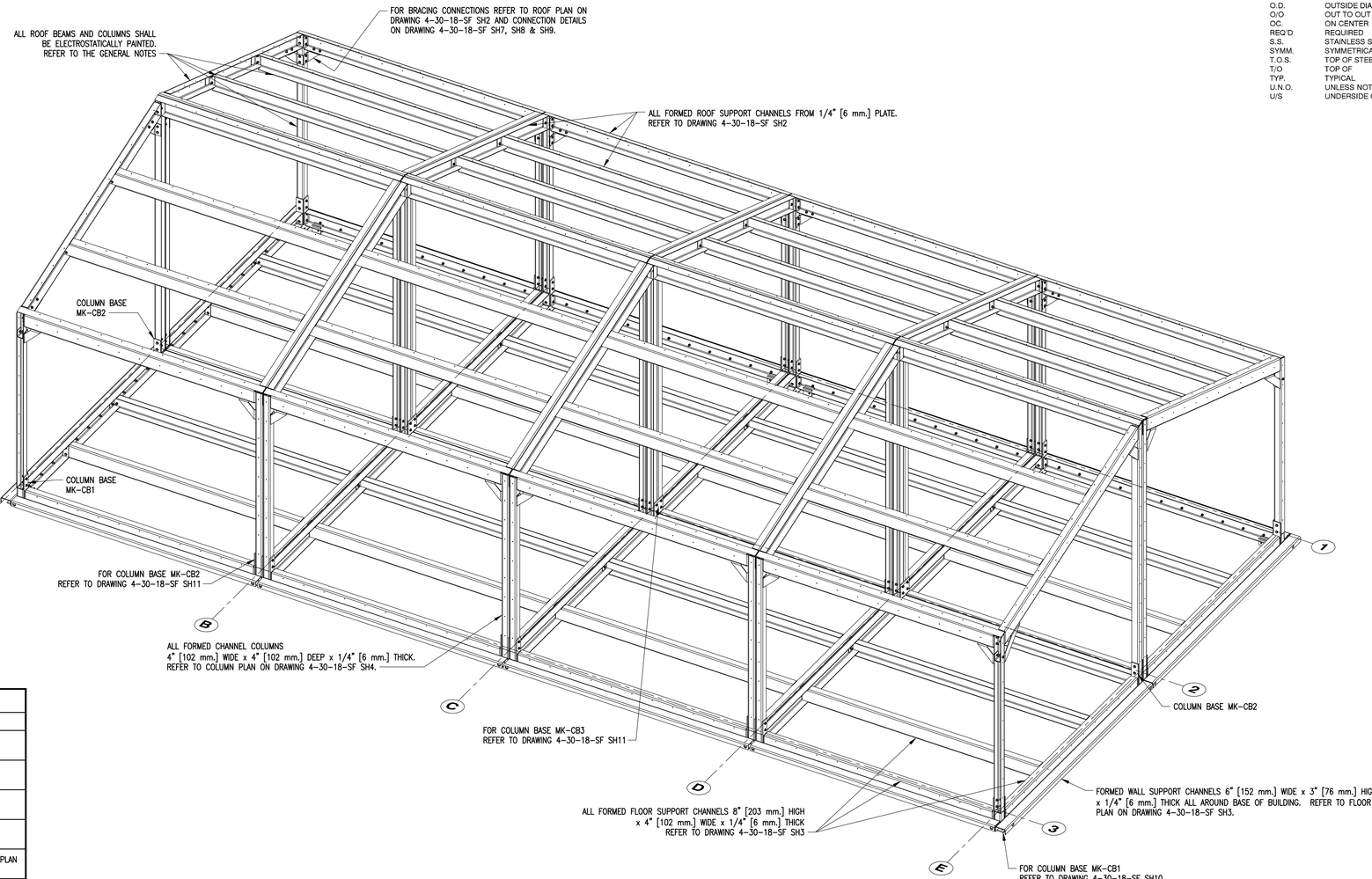

3D VIEW - PARALLEL PROJECTION

SCALE: NONE

LEGEND (NOT ALL SYMBOLS USED)

B/	BACK OF
B/O	BOTTOM OF
C/O	CENTER TO OUT DISTANCE
C/W	COMPLETE WITH
COL.	COLUMN
CONN.	CONNECTION
CONT.	CONTINUOUS
DWG.	DRAWING
EL.	ELEVATION
EPS	EXPANDED POLYSTYRENE
EXIST.	EXISTING
F.S.	FAR SIDE
I.D.	INSIDE DIAMETER
INV.	INVERT
LG.	LONG
MAX.	MAXIMUM
MIN.	MINIMUM
N.S.	NEAR SIDE
N.T.S.	NOT TO SCALE
NOM.	NOMINAL
O.D.	OUTSIDE DIAMETER
O/O	OUT TO OUT DISTANCE
OC.	ON CENTER
REQ'D	REQUIRED
S.S.	STAINLESS STEEL
SYMM.	SYMMETRICAL
T.O.S.	TOP OF STEEL
T/O	TOP OF
TYP.	TYPICAL
U.N.O.	UNLESS NOTED OTHERWISE
U/S	UNDERSIDE OF

DRAWING INDEX

GENERAL NOTES

[A] DESIGN

1. CONSTRUCTION AND DESIGN SHALL CONFORM TO NATIONAL BUILDING CODE OF CANADA [2010], PART 9.
2. SNOW LOAD : SS = 169 P.S.F. [8.1 KPa], SR = 16.7 P.S.F. [0.8 KPa]; L/240 MAXIMUM LIVE-LOAD DEFLECTION; MAXIMUM SPAN 4 FT. [1.2m].
3. WIND LOAD: Q[1/50] = 13.4 P.S.F. [0.64 KPa]; L/180 MAXIMUM DEFLECTION; MAXIMUM SPAN 12 FT. [3.66m].
4. SEISMIC: Sa[0.2] = 1.20
5. OCCUPANCY LOAD = 100 P.S.F. [4.8 KPa]; L/360 MAXIMUM DEFLECTION; MAXIMUM SPAN 4'-4" [1.32m].

[B] METALS AND FABRICATION

1. UNLESS OTHERWISE NOTED, ONLY NEW MATERIALS SHALL BE USED.
2. THE ENGINEER MAY INSPECT MATERIALS AND PRODUCTS [EXCLUDING OWNER-SUPPLIED MATERIALS] AT HIS DISCRETION AT ALL STAGES OF THEIR MANUFACTURE, TRANSPORTATION AND ASSEMBLY. SATISFACTORY INSPECTION AT ANY STAGE DOES NOT PRECLUDE FUTURE REJECTION IF THE MATERIALS OR PRODUCTS ARE SUBSEQUENTLY FOUND TO LACK UNIFORMITY OR FAIL TO CONFORM TO THE REQUIREMENTS SPECIFIED.
3. ALUMINUM MANUFACTURING SOURCES AND CERTIFICATES SHALL BE SUBMITTED TO THE ENGINEER FOR REVIEW AND RECORD.
4. ALUMINUM ALLOY SHALL CONFORM TO THE ALUMINUM ASSOCIATION PUBLICATION "ALUMINUM STANDARDS AND DATA, ISO 6362-2"
5. ITEMS MANUFACTURED OR FABRICATED FROM SCRAP METAL OF UNKNOWN CHEMICAL COMPOSITION OR PHYSICAL PROPERTIES ARE NOT ACCEPTABLE.
6. ALUMINUM WELDING TO CSA W59.2M-M1991 [R2008] BY FABRICATORS QUALIFIED TO DIVISION 2 OF CSA W47.2
7. FABRICATION PRACTICES AND TOLERANCES SHALL FOLLOW THOSE OF STEEL, AS IN CSA STANDARD CAN3-S16.1-M
8. FORMING OF ALUMINUM SHALL BE CARRIED OUT AT ROOM TEMPERATURE.
9. ALL FORMED SHEET ALUMINUM INCLUDING BEAMS, COLUMNS AND BRACING SHALL BE LAID OUT AND CUT AS FLAT SHEET AND THEN BENT INTO FINAL SHAPE USING STANDARD AIR BRAKE BENDING DIES. ALL FLAT SHEET ALUMINUM COMPONENTS SHALL BE CUT BY THE CNC MILLING PROCESS. FLAME CUTTING AND PLASMA CUTTING WILL NOT BE PERMITTED FOR ALL MAJOR STRUCTURAL COMPONENTS.
10. ALL ALUMINUM PLATE 1/4" [6 mm.] OR LESS IN THICKNESS SHALL HAVE A MINIMUM PERMISSIBLE INSIDE BENDING RADIUS OF 1 1/2 TIMES THE MATERIAL THICKNESS. THE RADIUS IS THE MINIMUM RECOMMENDED FOR BENDING PLATES WITHOUT FRACTURING IN A STANDARD PRESS BRAKE WITH AIR BEND DIES. OTHER TYPES OF BENDING OPERATIONS MAY REQUIRE LARGER RADII. THE MINIMUM PERMISSIBLE RADII WILL ALSO VARY WITH THE DESIGN AND THE CONDITION OF TOOLING. FOR MORE DETAILED REQUIREMENTS REFER TO THE CONTRACT SPECIFICATIONS.
11. THE FABRICATOR SHALL PROVIDE TEST SAMPLES OF A FULL SIZE BEAM AND COLUMN TO THE ENGINEER FOR APPROVAL PRIOR TO PROCEEDING WITH THE PRODUCTION WORK. THE FABRICATOR SHALL DEMONSTRATE TO THE SATISFACTION OF THE ENGINEER'S DESIGNATED TESTING LAB THAT THE ALUMINUM PLATE BENDS ARE FREE OF STRESS FRACTURES.
12. BENDS SHALL BE SMOOTH WITHOUT SHARP KINKS. CRACKS SHALL BE CAUSE FOR REJECTION IF THE CRACK LIES IN A ZONE THAT IS STRESSED IN SERVICE.
13. SUBMIT SHOP DRAWINGS BEARING STAMP AND SIGNATURE OF QUALIFIED PROFESSIONAL ENGINEER REGISTERED OR LICENSED IN THE PROVINCE OF BC
14. STAINLESS STEEL BOLTS SHALL CONFORM TO AISI 316.
15. ALL STRUCTURAL BOLTS, NUTS AND WASHERS SHALL A316 GRADE STAINLESS STEEL HEXAGON HEAD FASTENERS.
16. ALUMINUM EXTRUSIONS AND PLATE THICKER THAN 1/4" [6 mm.] SHALL BE ALCAN STRUCTURAL ALLOY 6061-T6.
17. ALL BENT ALUMINUM SHEET [1/4 mm. OR LESS] SHALL BE ALCAN ALLOY 5052-H32.
18. SAMPLE TESTING SHALL BE CONDUCTED BY THE ENGINEER'S DESIGNATED CERTIFIED TESTING SERVICES PROVIDER.
19. ALUMINUM FABRICATION AND ASSEMBLY SHALL CONFORM TO C.S.A. SPECIFICATION S157.
20. ALUMINUM WELDING SHALL BE EITHER: GMAW [MIG] OR GTAW [TIG] PROCESS USING 5356 FILLER ROD.
21. ALL BURRS, SHARP CORNERS, ROUGH EDGES & WELD SPATTER TO BE GROUND SMOOTH.

[C] PAINT

1. ALL ROOF BEAMS AND COLUMNS SHALL BE ELECTROSTATICALLY PAINTED [POWDER COATED], COLOUR: WHITE, SHEEN: GLOSS.
2. ALL ALUMINUM SURFACES THAT REQUIRE POWDER COATING SHALL BE PREPARED BY SAND BLASTING AND PRETREATMENT.
3. PAINTING SHALL BE THE SAME OR EQUIVALENT TO AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION SPECIFICATION AAMA 2604 OR APPROVED EQUAL.

[D] ERECTION

1. THE ERECTOR SHALL MAINTAIN BUILDING SQUARENESS WILL ERECTING THE STRUCTURAL FRAME. THE ERECTOR SHALL PROVIDE DETAILS TO THE ENGINEER OF THE METHOD USED TO KEEP THE BUILDING SQUARE DURING AND AFTER ERECTION. TEMPORARY BRACING IN THE FORM OF TENSION WIRES AND TURNBUCKLES MAY BE USED BUT MUST BE KEPT CLEAR OF THE EXTERIOR FACE OF THE STRUCTURE TO PROVIDE SPACE FOR THE BUILDING ENVELOPE TO BE INSTALLED. EXTRA HOLES MAY BE ADDED TO THE FRAMEWORK TO INSTALL BRACING BUT HOLE SIZE AND LOCATIONS MUST BE APPROVED BY THE ENGINEER. AFTER THE BUILDING ENVELOPE HAS BEEN INSTALLED THE TEMPORARY BRACING SHALL BE REMOVED.

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

DWG. NO.	DRAWING REFERENCES	NOTES	NO.	DATE	REVISIONS

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME 3D GENERAL ARRANGEMENT GENERAL NOTES, DRAWING INDEX AND LEGEND

SCALE: NONE
DATE: MAY 11, 2015
DWG. NUMBER: 4-30-18-SF
SHEET: 1 of 11
SIZE: D
REVISION:

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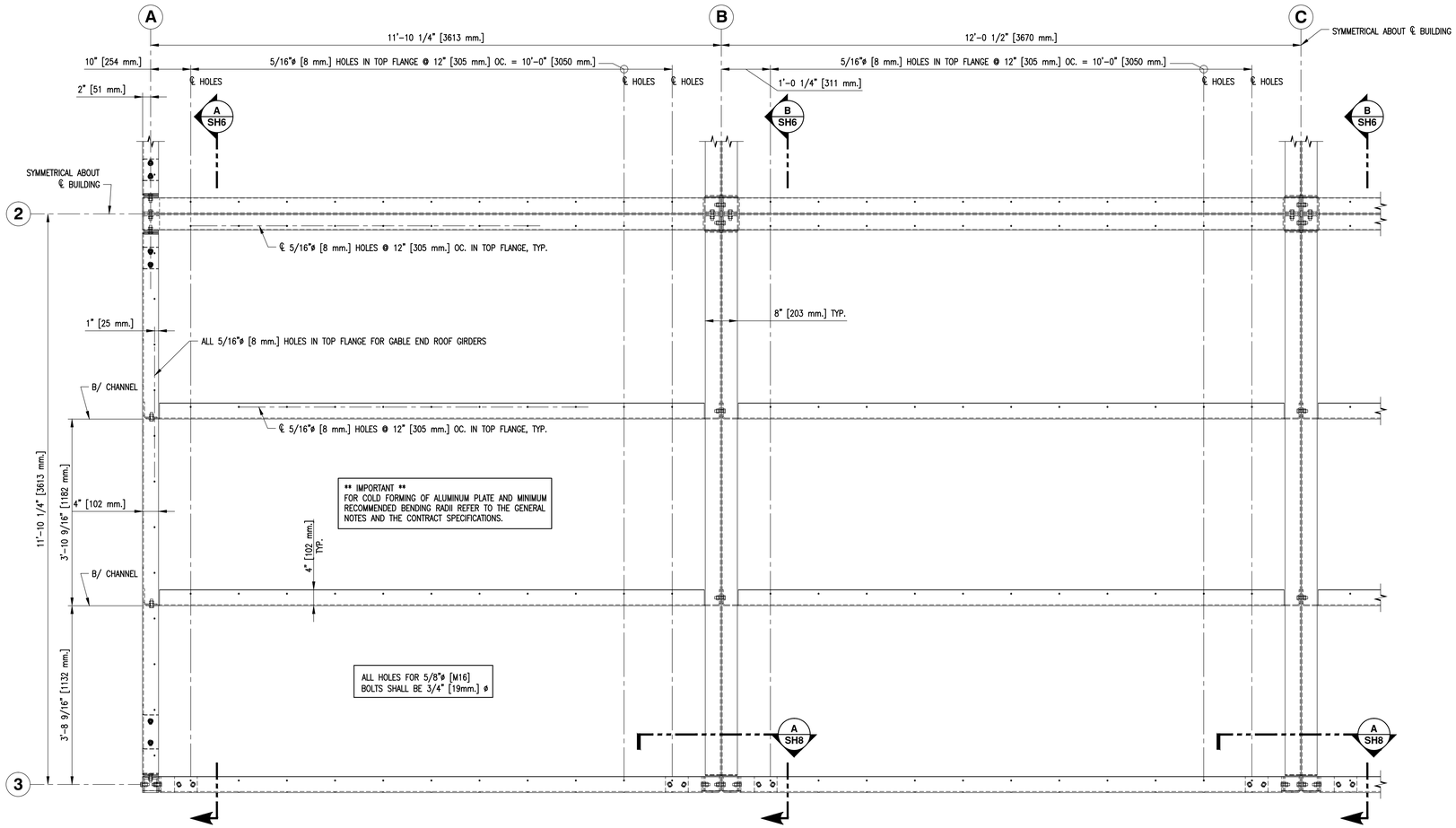
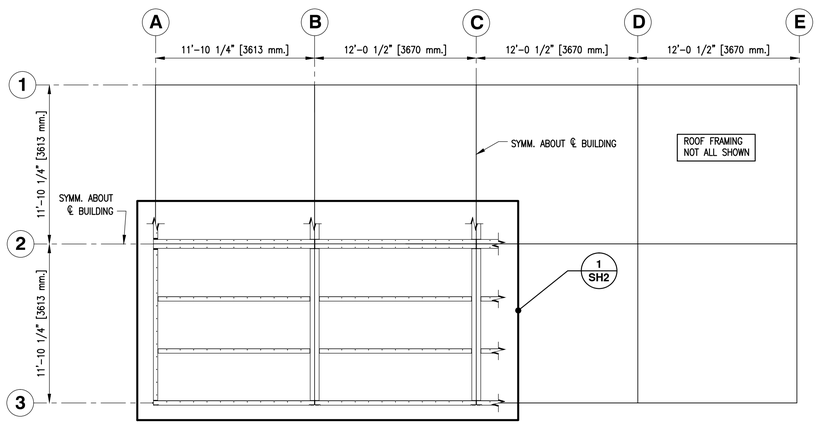


ROOF FRAMING DETAIL 1 SH2 [1/4 ROOF PLAN]

SCALE 1:16



ROOF FRAMING PLAN

SCALE 1:64

DWG. NO.	DRAWING REFERENCES	NOTES	NO.	DATE	REVISIONS
		1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.			

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

DESIGNED	M. Liang
DRAWN	G. Reichhardt
CHECKED	
RECOMMENDED	
APPROVED	
APPROVED	

PREFABRICATED BUILDING
MODEL 24X48-S1
STRUCTURAL ALUMINUM FRAME
ROOF FRAMING PLAN
AND ROOF FRAMING DETAIL

SCALE	AS NOTED
DATE	MAY 11, 2015
DWG. NUMBER	4-30-18-SF
SHEET	2 of 11
SIZE	D
REVISION	

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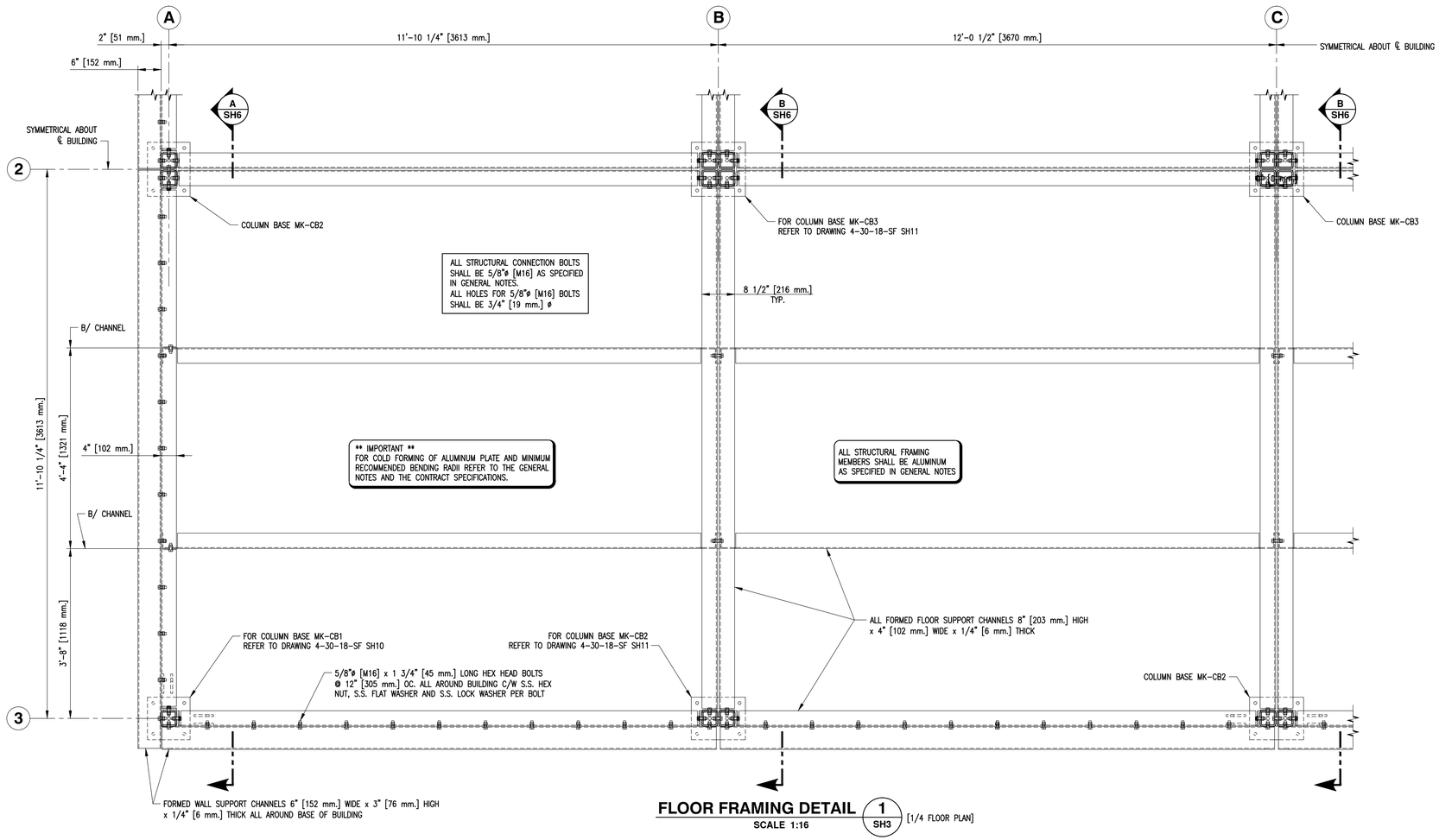
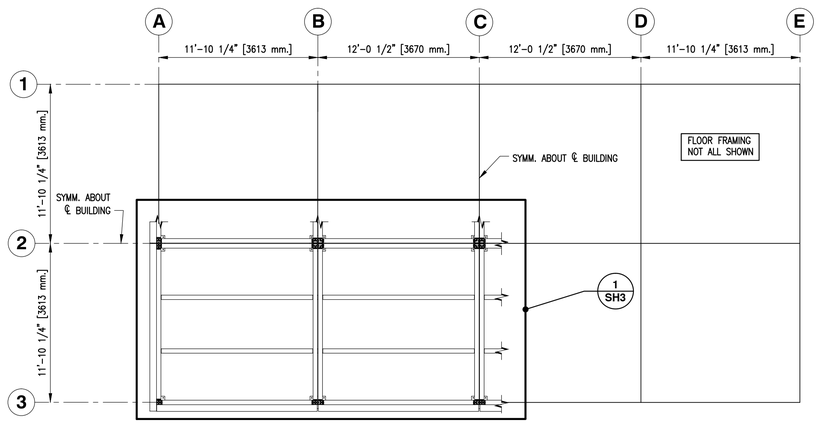


FLOOR FRAMING DETAIL 1/SH3 [1/4 FLOOR PLAN]

SCALE 1:16



FLOOR FRAMING PLAN

SCALE 1:64

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

DWG. NO. | DRAWING REFERENCES | NOTES | NO. | DATE | REVISIONS

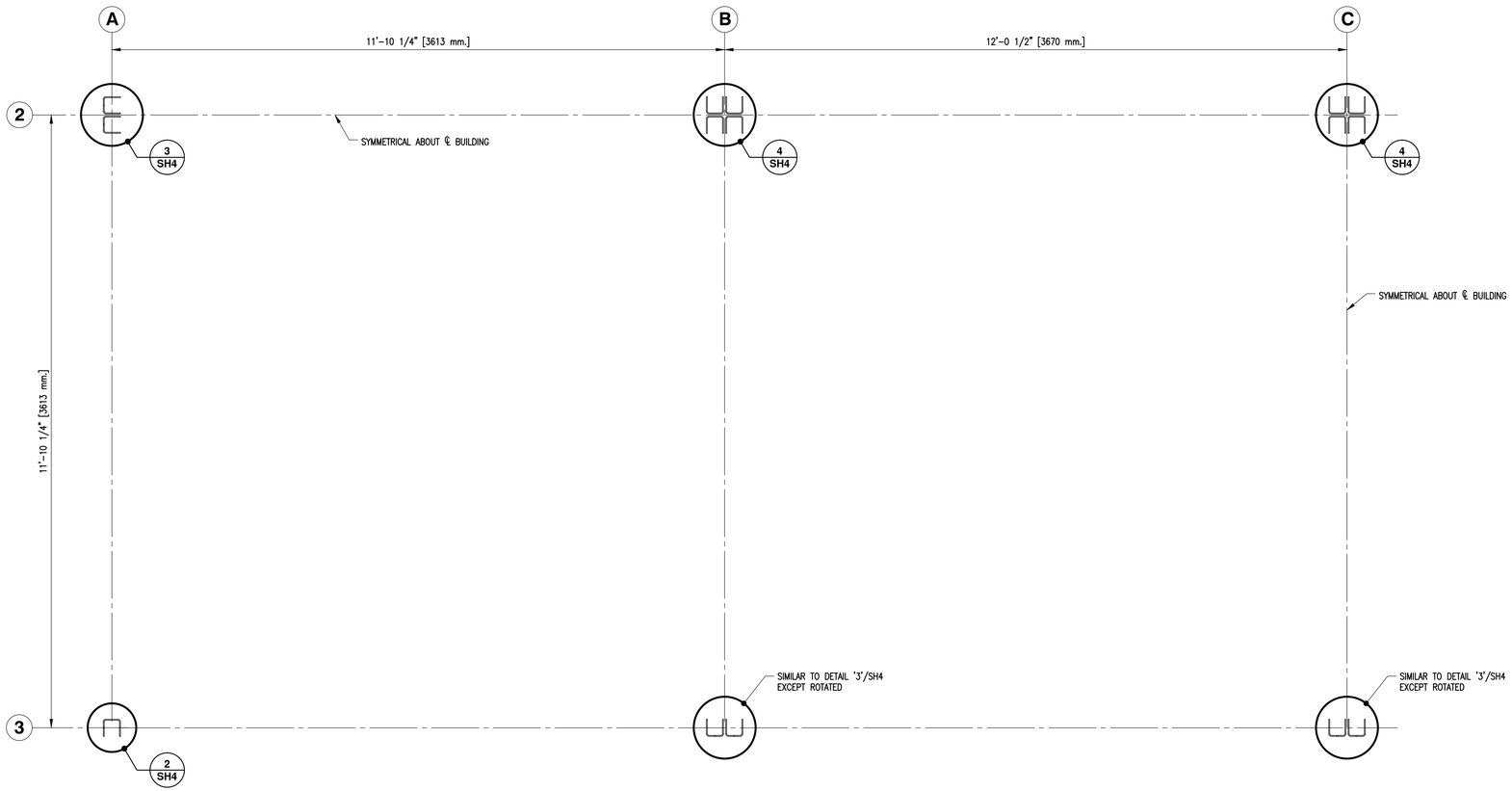
DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

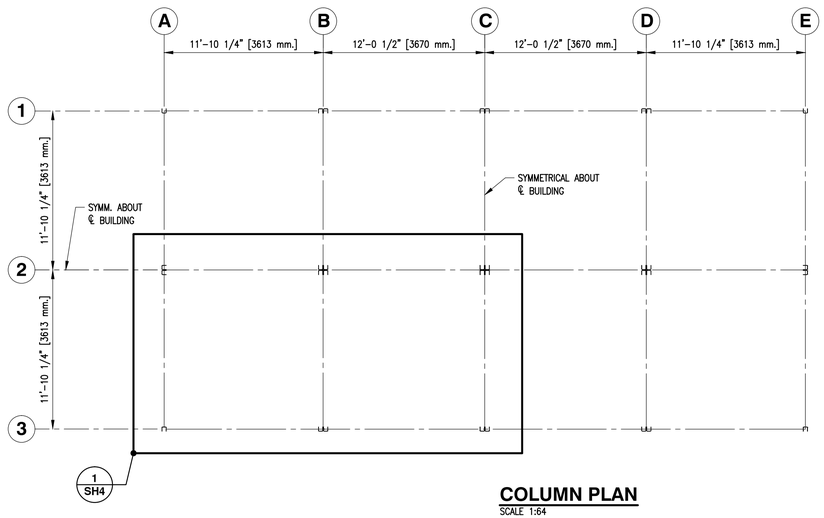
PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME FLOOR FRAMING PLAN AND FLOOR FRAMING DETAIL

SCALE: AS NOTED
DATE: MAY 11, 2015
DWG. NUMBER: 4-30-18-SF
SHEET: 3 of 11
SIZE: D
REVISION:

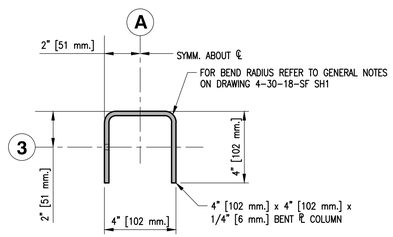
2015-08-25 2:11:10 PM, ARCH full bleed D (36.00 x 24.00 Inches), 1:16



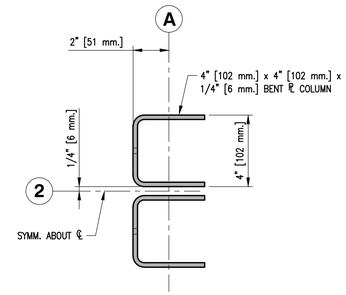
DETAIL 1 SH4
SCALE 1:16



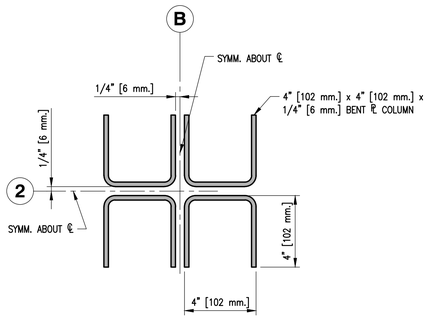
COLUMN PLAN
SCALE 1:64



DETAIL 2 SH4
SCALE 1:4



DETAIL 3 SH4
SCALE 1:4



DETAIL 4 SH4
SCALE 1:4

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

DWG. NO.	DRAWING REFERENCES

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

** IMPORTANT **
FOR COLD FORMING OF ALUMINUM PLATE AND MINIMUM RECOMMENDED BENDING RADII REFER TO THE GENERAL NOTES AND THE CONTRACT SPECIFICATIONS.

NOTES

NO.	DATE	REVISIONS

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME COLUMN PLAN AND DETAILS

SCALE: AS NOTED
DATE: MAY 11, 2015
DWG. NUMBER: 4-30-18-SF
SHEET: 4 of 11
SIZE: D
REVISION:

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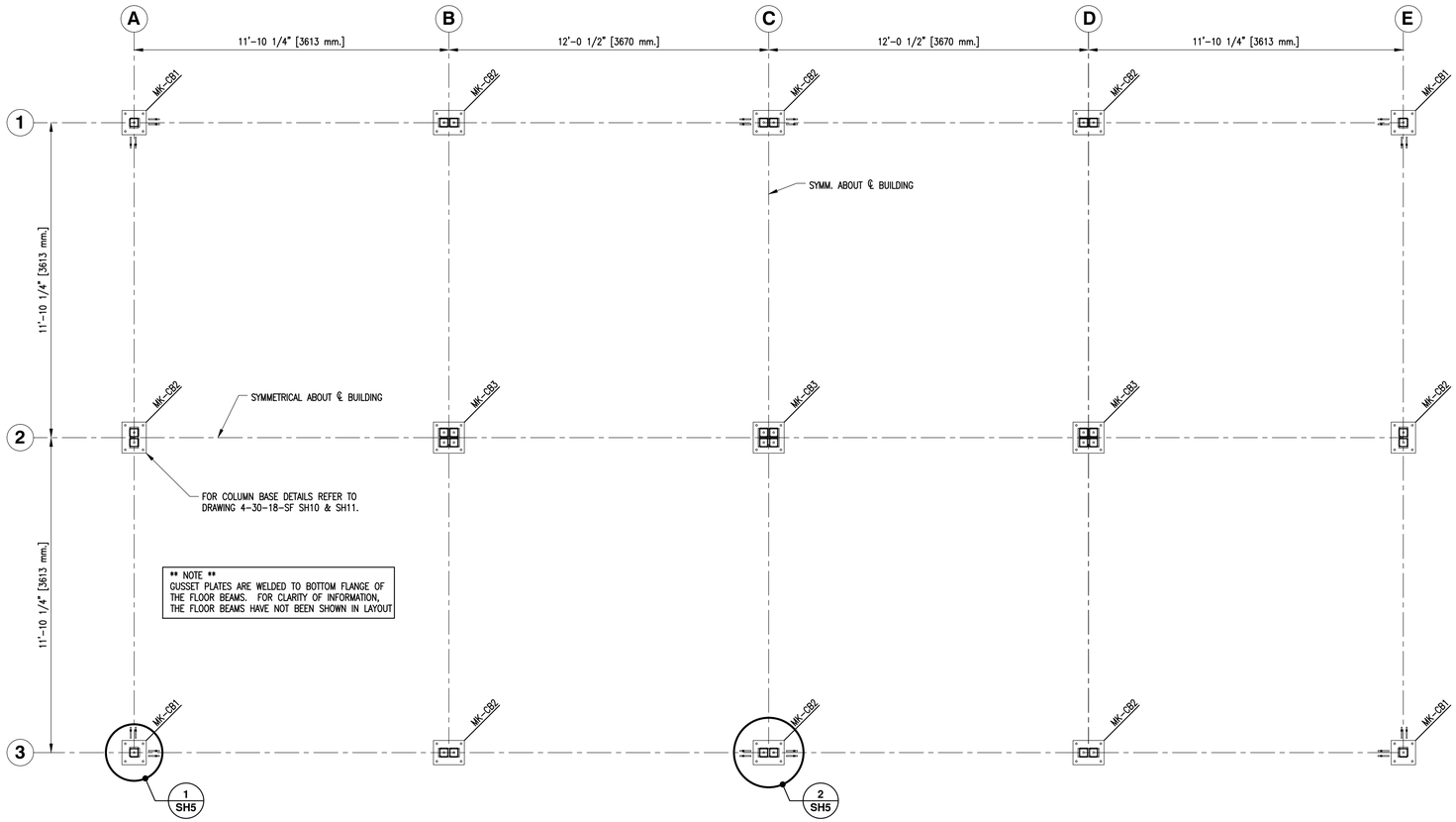
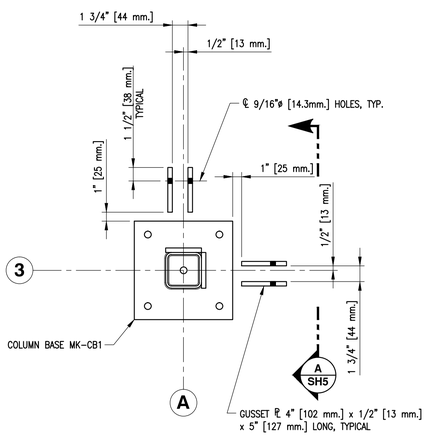
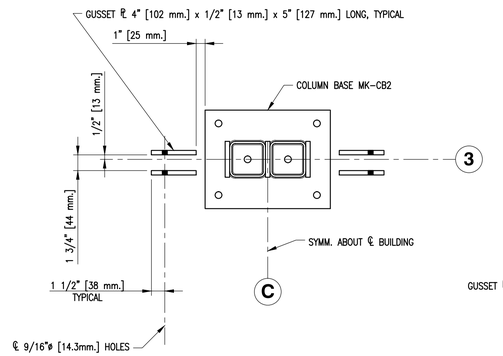


COLUMN BASES AND CABLE BRACING GUSSET PLATE PLAN

SCALE 1:32

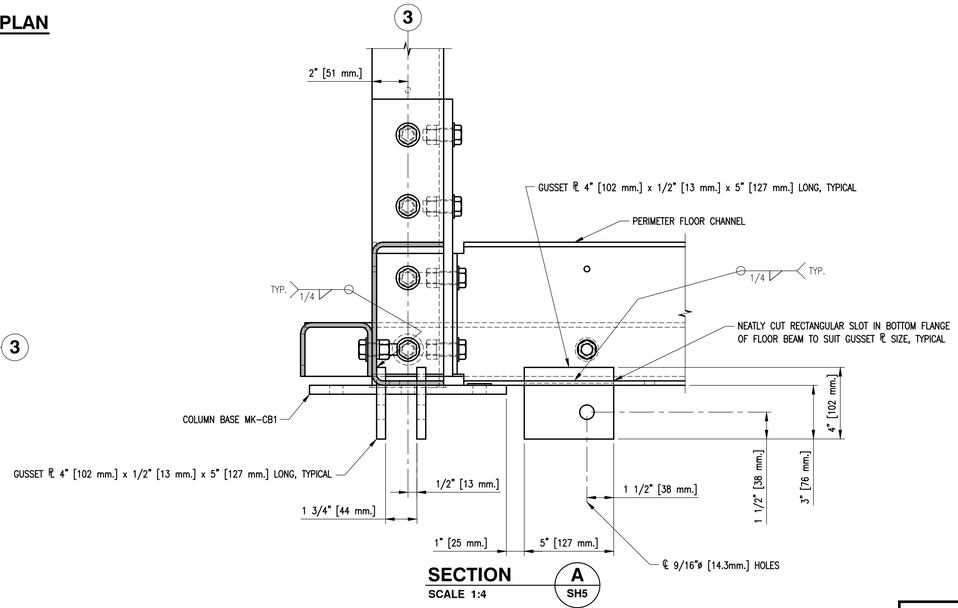


DETAIL 1 SH5 (FOUR [4] LOCATIONS)
SCALE 1:8



DETAIL 2 SH5 (FOUR [4] LOCATIONS)
SCALE 1:8

TYPICAL GUSSET PLATE CONNECTIONS TO FLOOR BEAMS



SECTION A SH5
SCALE 1:4

DWG. NO.	DRAWING REFERENCES

NOTES

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

NO.	DATE	REVISIONS

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME COLUMN BASES PLAN AND CABLE BRACING GUSSET PLATE PLAN SECTION AND DETAILS

SCALE AS NOTED
DATE MAY 11, 2015
DWG. NUMBER 4-30-18-SF
SHEET 5 of 11
SIZE D
REVISION

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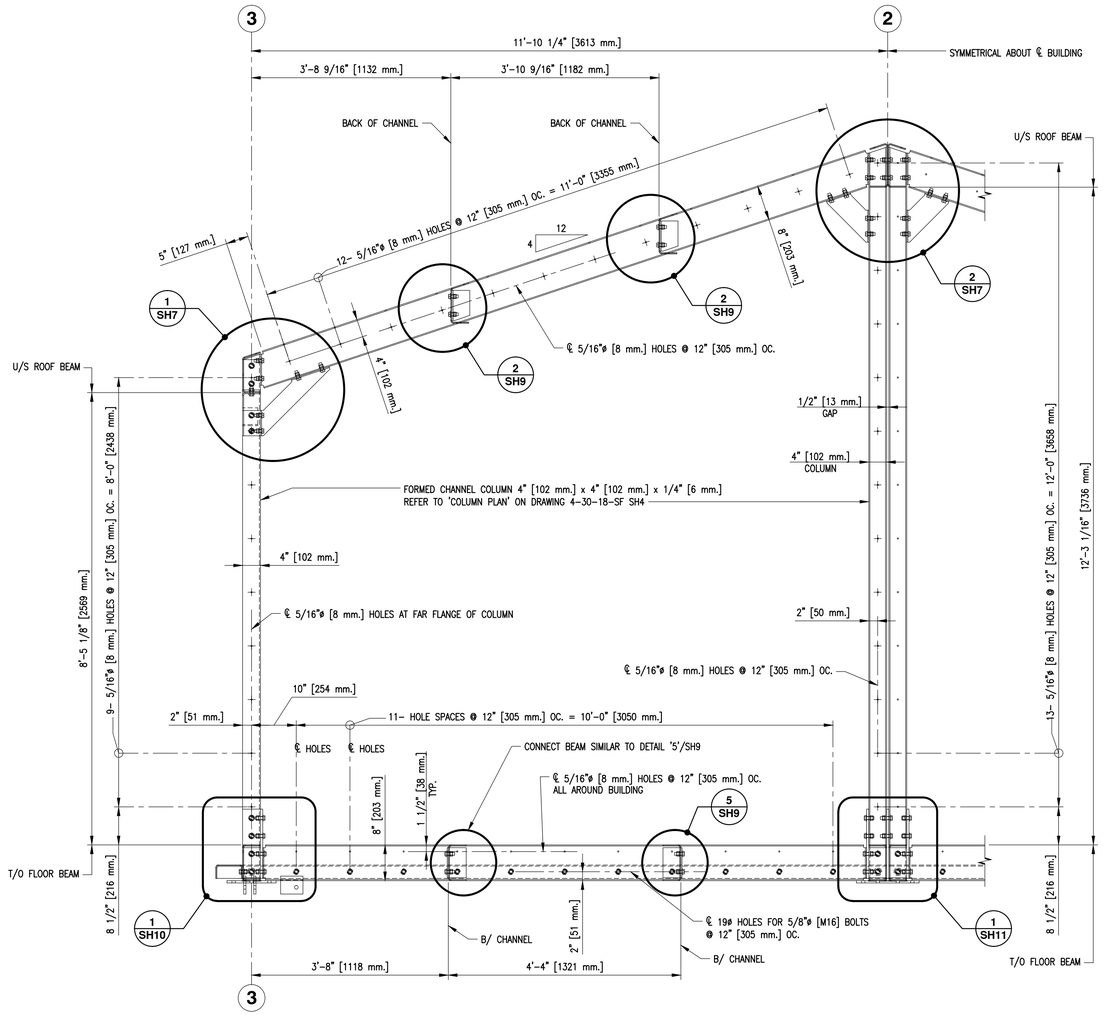
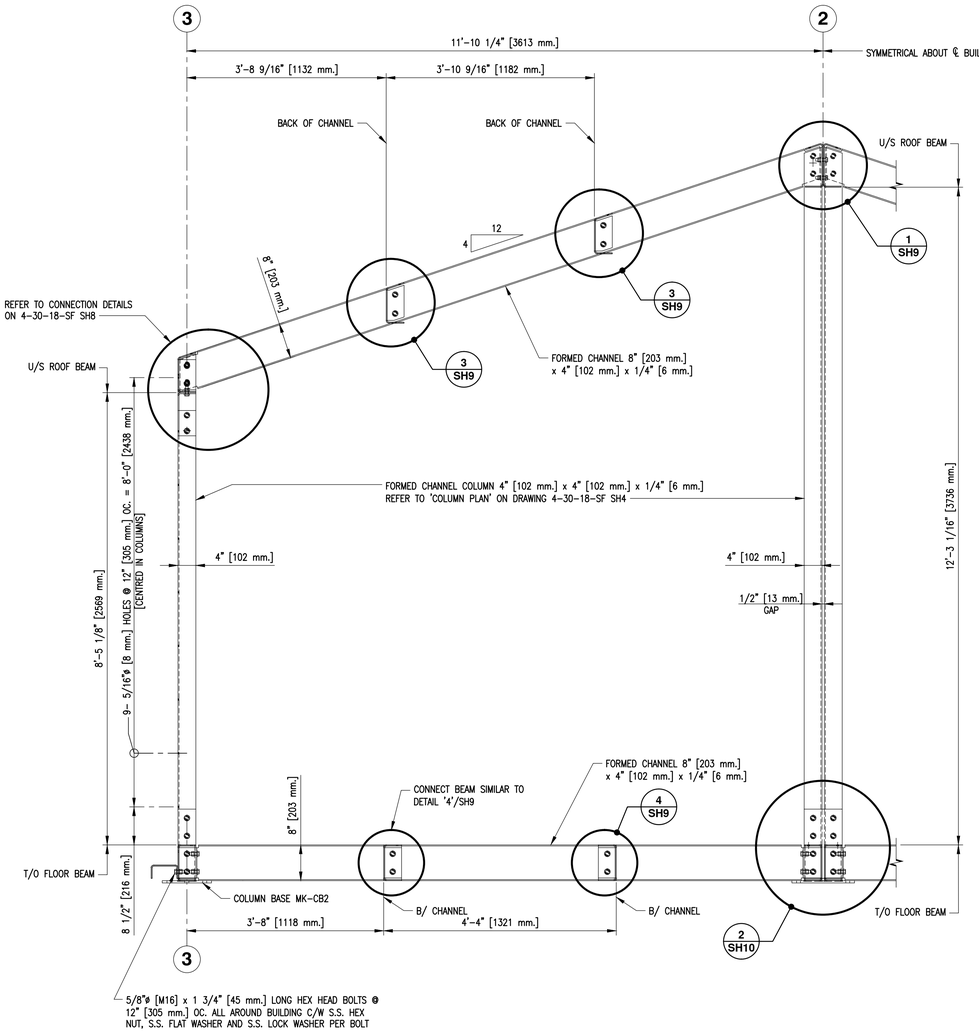


GABLE END

HALF CROSS SECTION A [NEAR BAYLINE 'A', 'E']
SCALE 1:16 SH2, SH3.



INTERMEDIATE LOCATIONS

HALF CROSS SECTION B [NEAR BAYLINE 'B', 'C', 'D']
SCALE 1:16 SH2, SH3.

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

DWG. NO.	DRAWING REFERENCES	NOTES	NO.	DATE	REVISIONS
		1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.			

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

PREFABRICATED BUILDING
MODEL 24X48-S1
STRUCTURAL ALUMINUM FRAME
HALF CROSS SECTIONS

SCALE AS NOTED
DATE MAY 11, 2015
DWG. NUMBER 4-30-18-SF
SHEET 6 of 11
SIZE D
REVISION

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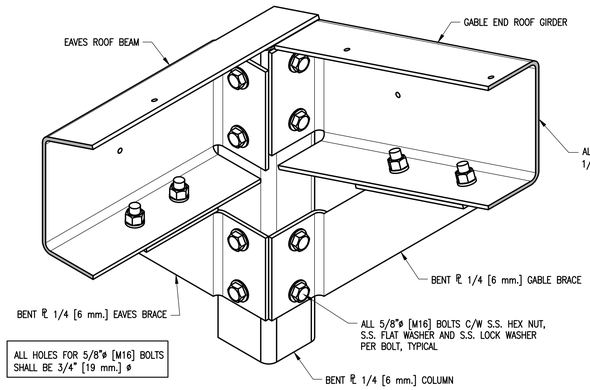
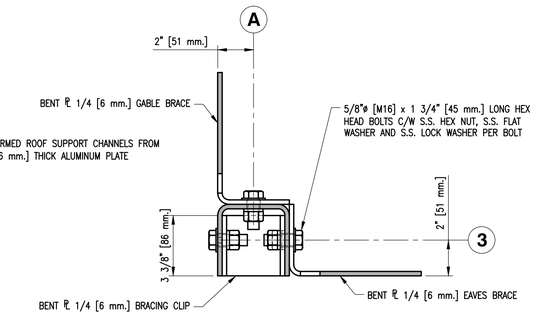
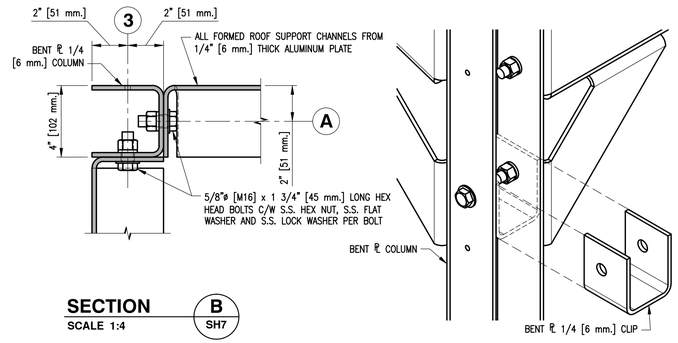


INTERIOR 3D VIEW AT ROOF CORNER EAVES

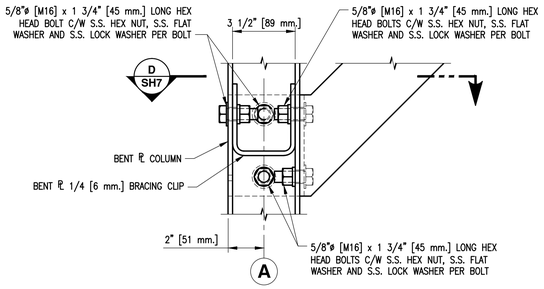


SECTION D — SCALE 1:4 — SH7

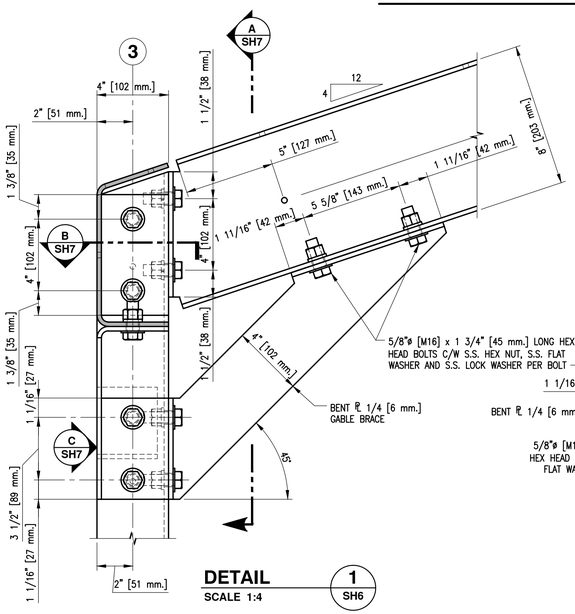


SECTION B — SCALE 1:4 — SH7

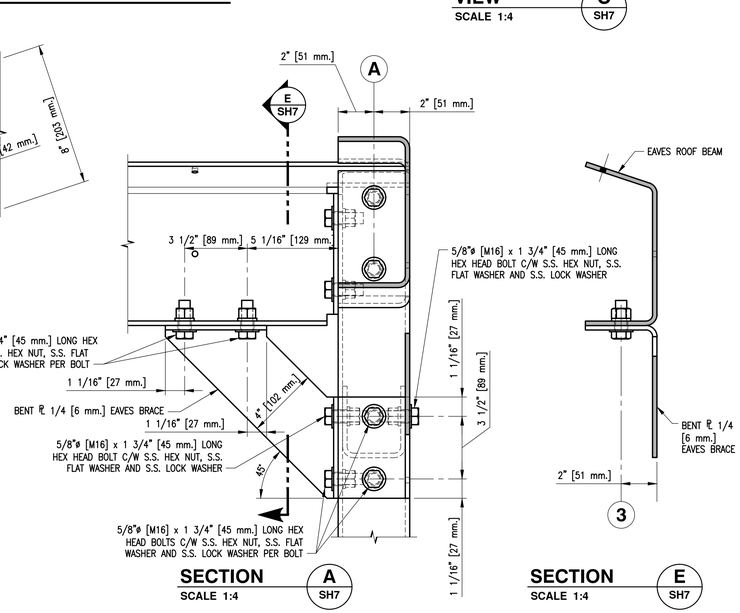
3D VIEW - BRACING CLIP REMOVED



VIEW C — SCALE 1:4 — SH7



DETAIL 1 — SCALE 1:4 — SH6

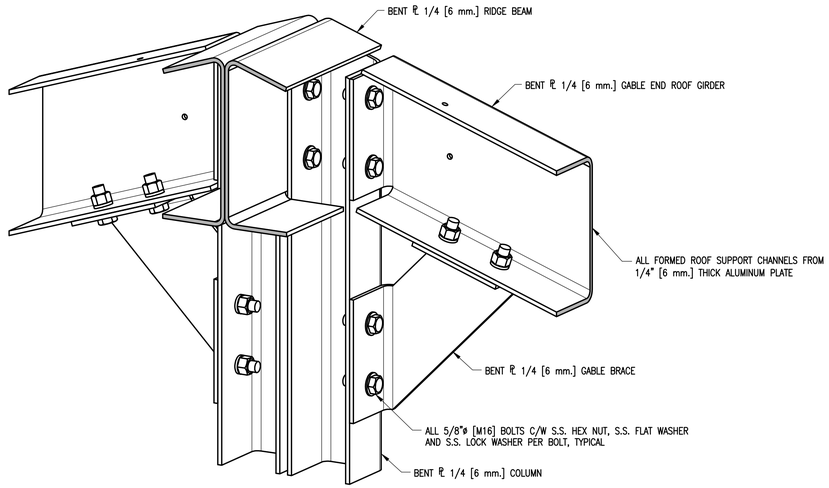


SECTION A — SCALE 1:4 — SH7

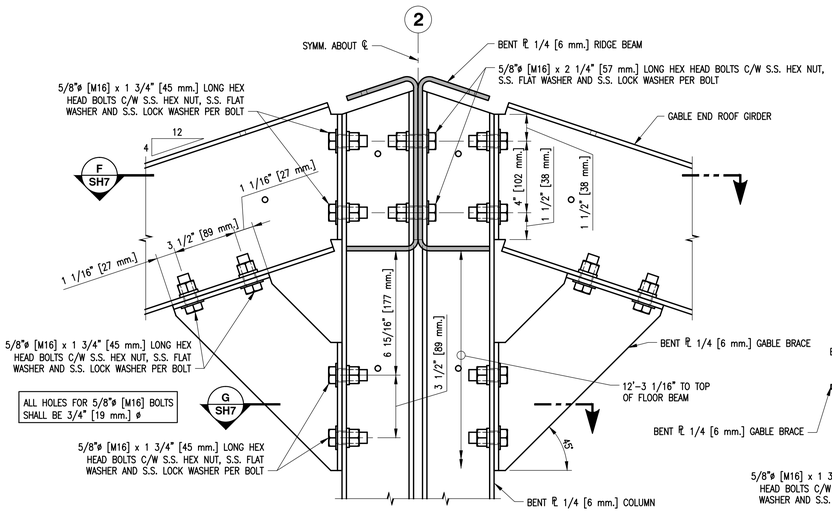
SECTION E — SCALE 1:4 — SH7

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

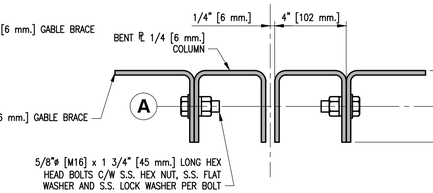
** IMPORTANT **
FOR COLD FORMING OF ALUMINUM PLATE AND MINIMUM RECOMMENDED BENDING RADII REFER TO THE GENERAL NOTES AND THE CONTRACT SPECIFICATIONS.



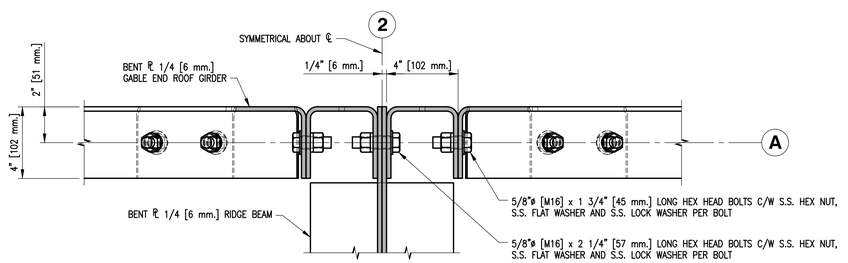
INTERIOR 3D VIEW AT ROOF RIDGE GABLE END



DETAIL 2 — SCALE 1:4 — SH6



SECTION G — SCALE 1:4 — SH7



SECTION F — SCALE 1:4 — SH7

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME KNEE BRACING AND ROOF BEAM CONNECTION DETAILS SHEET 1 OF 2

DESIGNED	M. Liang
DRAWN	G. Reichhardt
CHECKED	
RECOMMENDED	
APPROVED	
APPROVED	
SCALE	AS NOTED
DATE	MAY 11, 2015
DWG. NUMBER	4-30-18-SF
SHEET	7 of 11
SIZE	D
REVISION	

DWG. NO.	DRAWING REFERENCES

NOTES

NO.	DATE	REVISIONS

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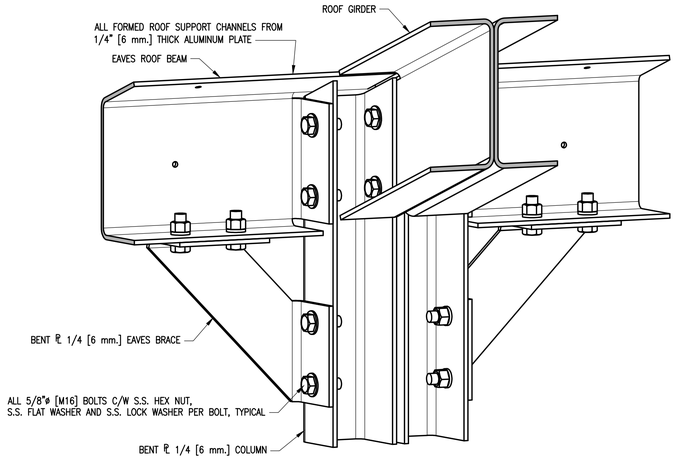
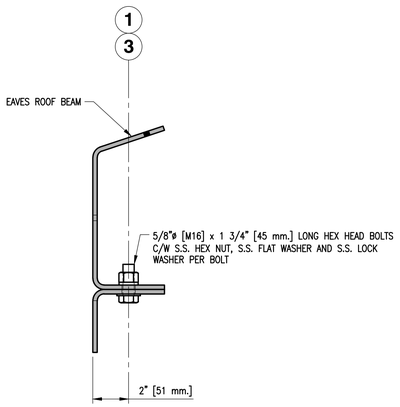
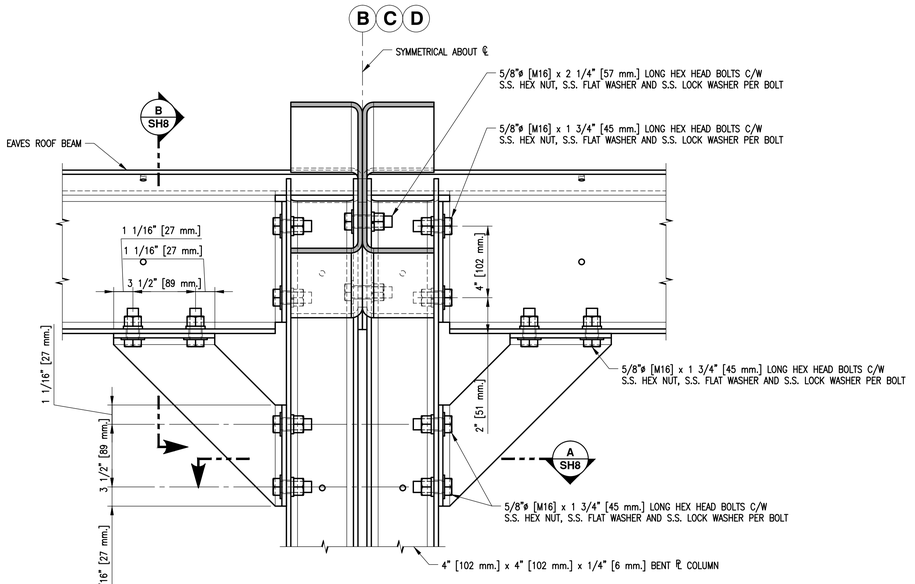


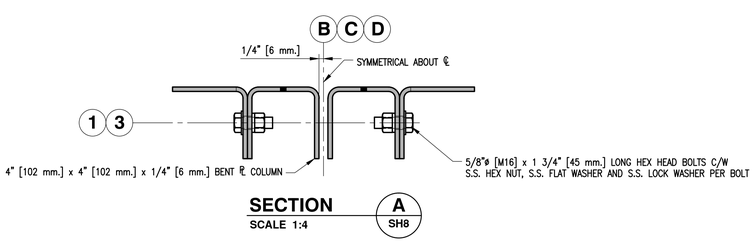
INTERIOR 3D VIEW AT ROOF EAVES



SECTION B (B SH8)
SCALE 1:4



SECTION A (A SH2)
SCALE 1:4



SECTION A (A SH8)
SCALE 1:4

DWG. NO.	DRAWING REFERENCES

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

** IMPORTANT **
FOR COLD FORMING OF ALUMINUM PLATE AND MINIMUM RECOMMENDED BENDING RADII REFER TO THE GENERAL NOTES AND THE CONTRACT SPECIFICATIONS.

NOTES

NO.	DATE	REVISIONS

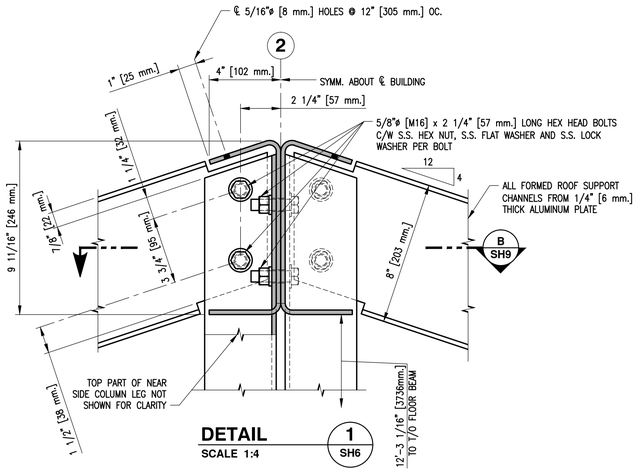
DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

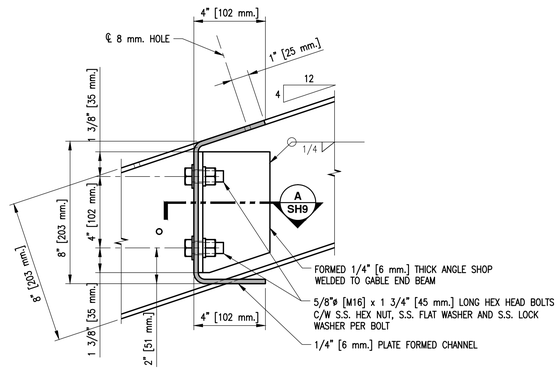
PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME KNEE BRACING AND ROOF BEAM CONNECTION DETAILS SHEET 2 OF 2

SCALE AS NOTED
DATE MAY 11, 2015
DWG. NUMBER 4-30-18-SF
SHEET 8 of 11
SIZE D
REVISION

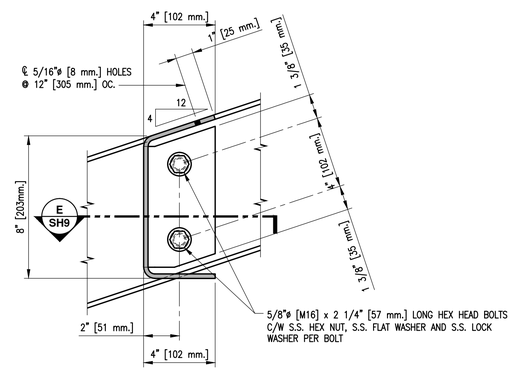
2015-08-25 2:13:12 PM, ARCH full bleed D (36.00 x 24.00 Inches), 1:16



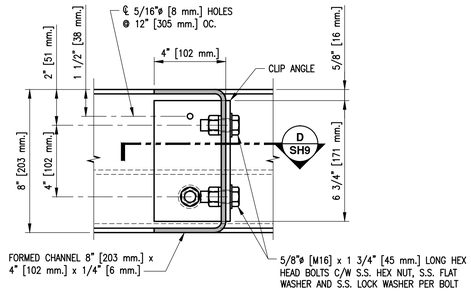
DETAIL 1 SH6
SCALE 1:4



DETAIL 2 SH6
SCALE 1:4



DETAIL 3 SH6
SCALE 1:4



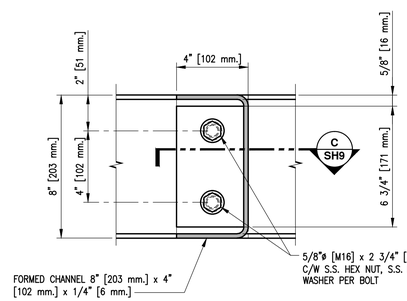
DETAIL 5 SH6
SCALE 1:4

SECTION B SH9
SCALE 1:4

SECTION A SH9
SCALE 1:4

SECTION E SH9
SCALE 1:4

SECTION D SH9
SCALE 1:4



DETAIL 4 SH6
SCALE 1:4

SECTION C SH9
SCALE 1:4

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

DWG. NO.	DRAWING REFERENCES

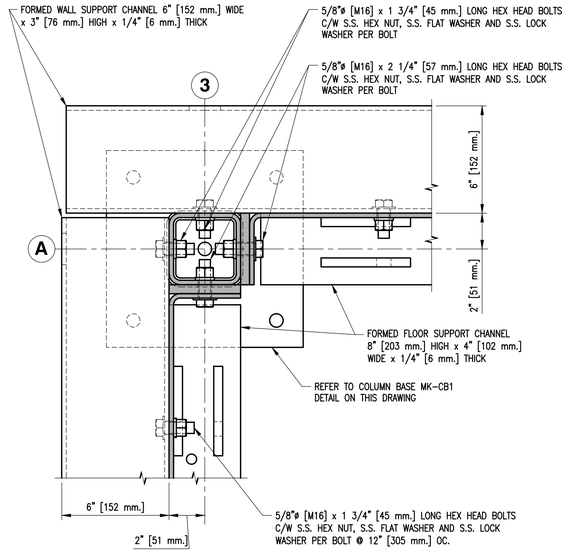
NO.	DATE	REVISIONS

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

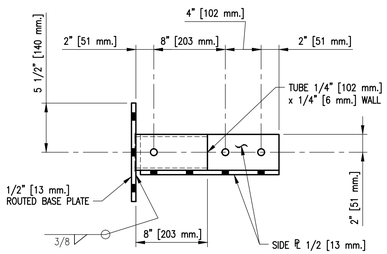
PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME ROOF FRAMING AND FLOOR FRAMING SECTIONS AND DETAILS

SCALE AS NOTED
DATE MAY 11, 2015
DWG. NUMBER 4-30-18-SF
SHEET 9 of 11
SIZE D
REVISION

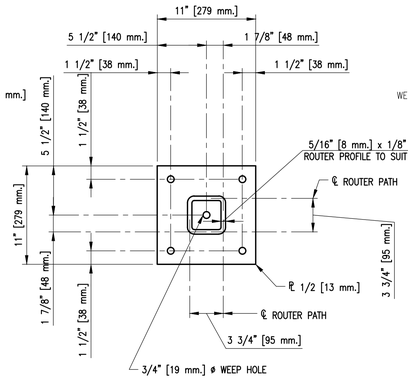
2015-08-25 2:13:40 PM, ARCH full bleed D (36.00 x 24.00 Inches), 1:16



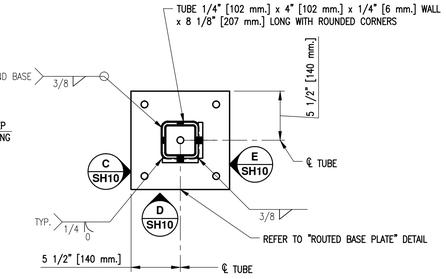
SECTION B SH10
SCALE 1:4



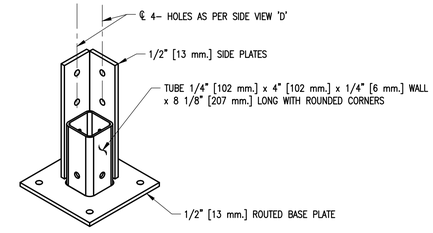
SIDE VIEW C SH10



ROUTED BASE PLATE

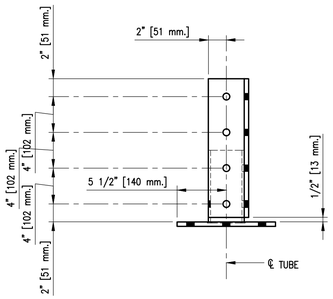


PLAN



3D VIEW

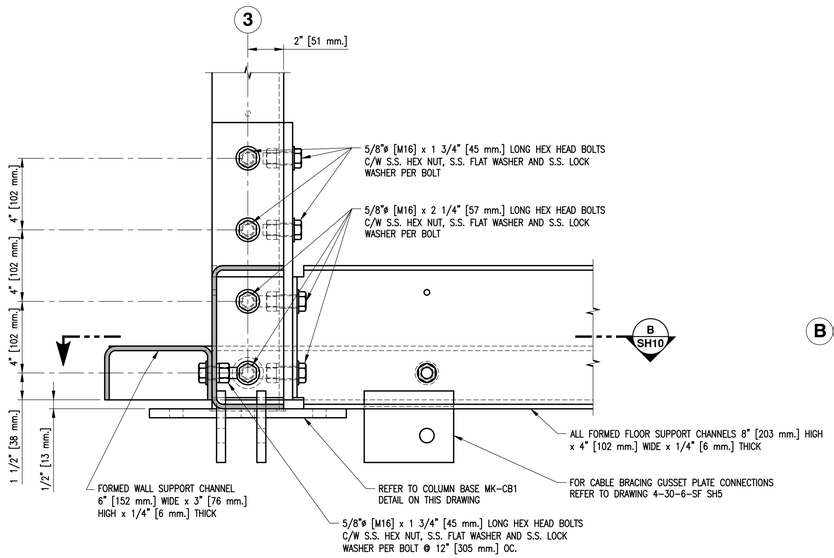
ALL HOLES 3/4" [19 mm.] ø



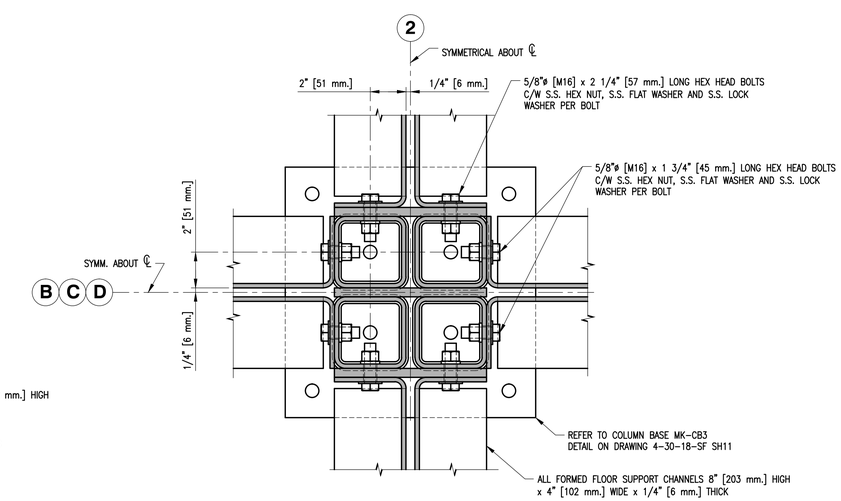
SIDE VIEW D SH10 [AS SHOWN]

SIDE VIEW E SH10 [SAME AS SIDE VIEW 'D' EXCEPT OPPOSITE HAND]

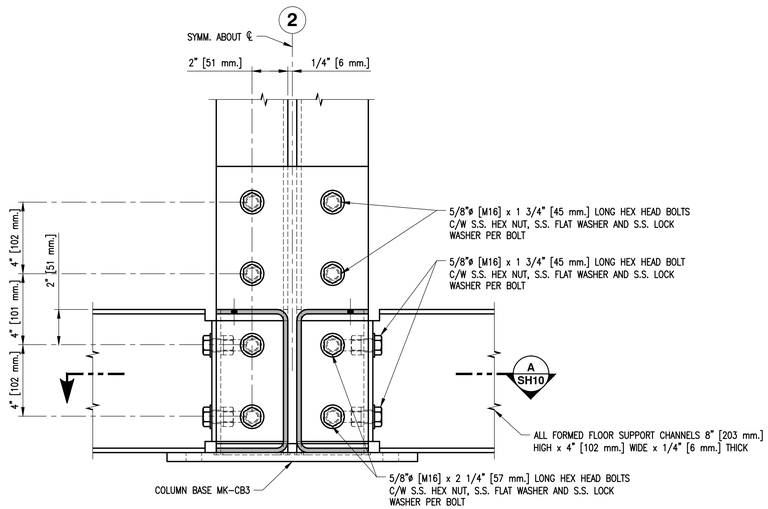
MAKE FOUR [4] COLUMN BASES MK-CB1
SCALE 1:8



DETAIL 1 SH6
SCALE 1:4



SECTION A SH10
SCALE 1:4



DETAIL 2 SH6
SCALE 1:4

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4–30–18–SF SH1.

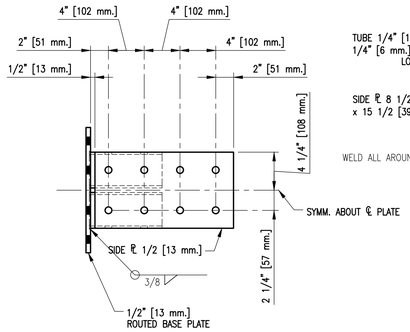
DWG. NO.	DRAWING REFERENCES

NO.	DATE	REVISIONS

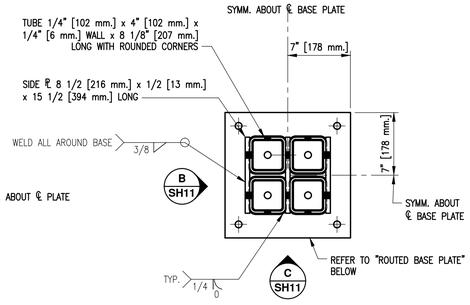
DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME COLUMN BASE MK-CB1 SECTIONS AND DETAILS

SCALE AS NOTED
DATE MAY 11, 2015
DWG. NUMBER 4-30-18-SF
SHEET 10 of 11
SIZE D
REVISION

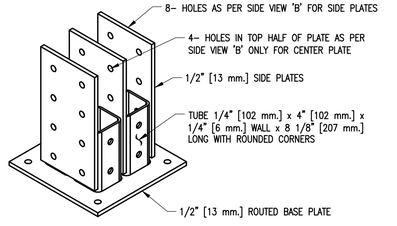


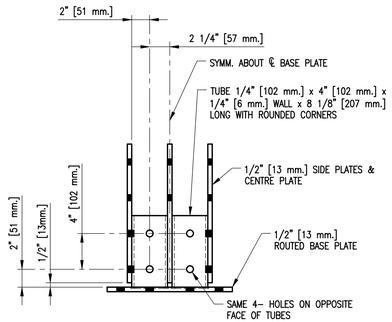
SIDE VIEW B SH11



PLAN

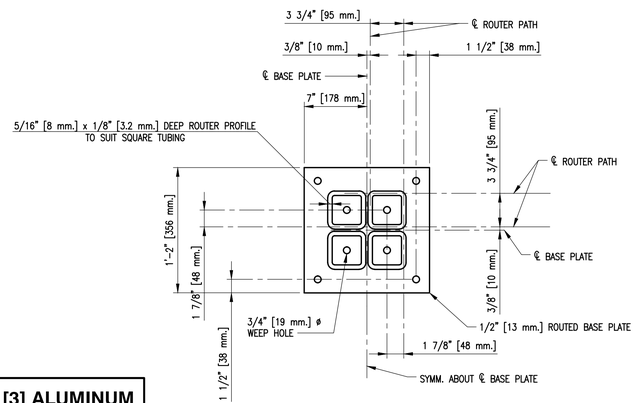
ALL HOLES 3/4" [19 mm.] ø





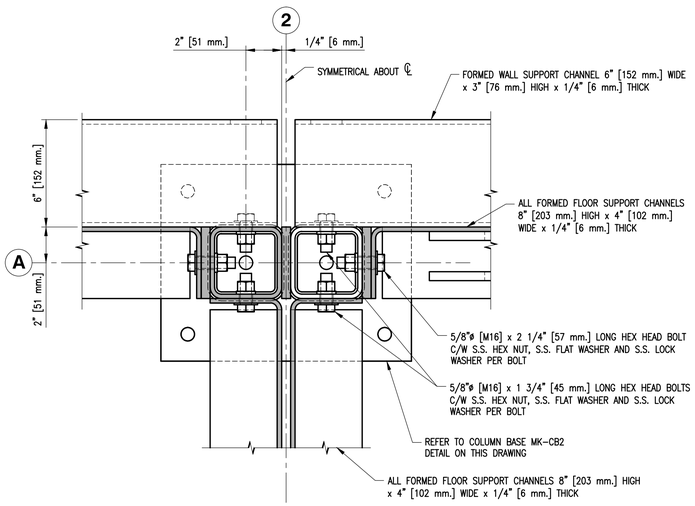
3D VIEW

SIDE VIEW C SH11

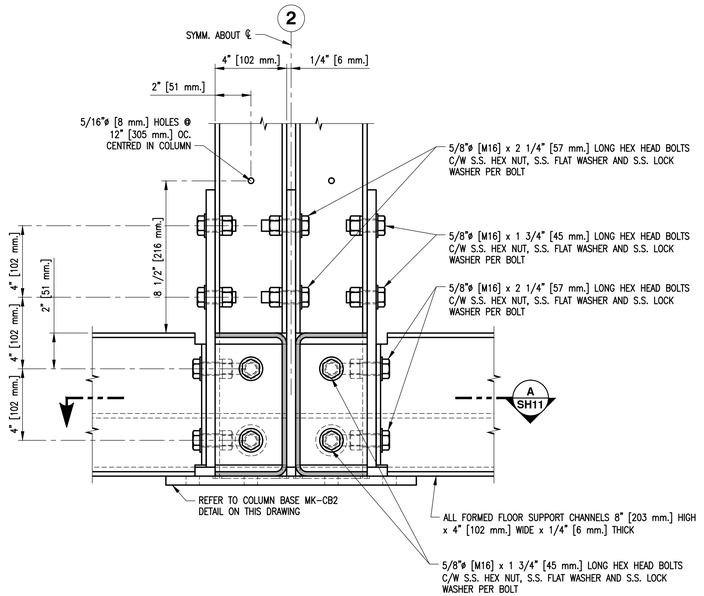


MAKE THREE [3] ALUMINUM COLUMN BASES MK-CB3
SCALE 1:8

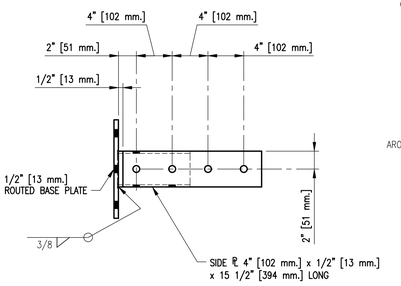
ROUTED BASE PLATE



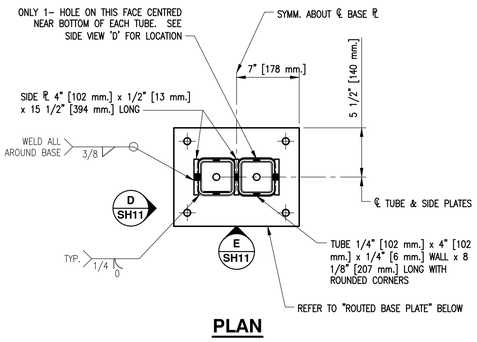
SECTION A SH11
SCALE 1:4



DETAIL 1 SH6
SCALE 1:4

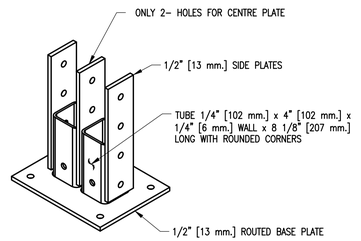


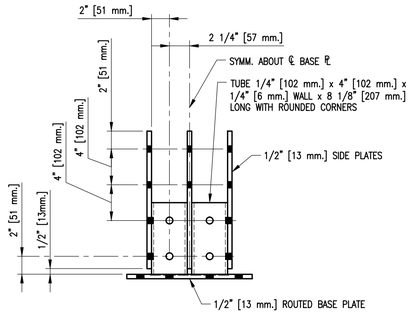
SIDE VIEW D SH11



PLAN

ALL HOLES 3/4" [19 mm.] ø

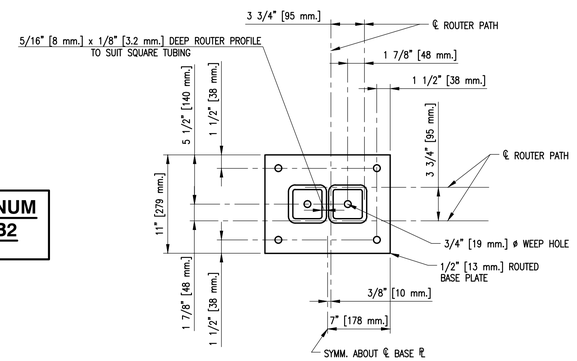




SIDE VIEW E SH11

3D VIEW

MAKE EIGHT [8] ALUMINUM COLUMN BASES MK-CB2
SCALE 1:8



ROUTED BASE PLATE

FISHERIES AND OCEANS CANADA
REAL PROPERTY, SAFETY & SECURITY

1. FOR GENERAL NOTES AND LEGEND REFER TO DRAWING 4-30-18-SF SH1.

DWG. NO.	DRAWING REFERENCES

NOTES

NO.	DATE	REVISIONS

DESIGNED M. Liang
DRAWN G. Reichhardt
CHECKED
RECOMMENDED
APPROVED
APPROVED

PREFABRICATED BUILDING MODEL 24X48-S1 STRUCTURAL ALUMINUM FRAME COLUMN BASE MK-CB2 AND COLUMN BASE MK-CB3 SECTIONS AND DETAILS

SCALE: AS NOTED
DATE: MAY 11, 2015
DWG. NUMBER: 4-30-18-SF
SHEET: 11 of 11
SIZE: D
REVISION:

2015-08-25 2:14:29 PM, ARCH full bleed D (36.00 x 24.00 Inches), 1:16