RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:

Travaux publics et Services gouvernementaux Canada
Place Bonaventure,
800 rue de la Gauchetière Ouest
Portail Sud ouest, Suite 7300
Montréal
Québec
H5A 1L6
FAX pour soumissions: (514) 496-3822

SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution

Travaux publics et Services gouvernementaux Canada
Place Bonaventure,
800 rue de la Gauchetière Ouest
Voir aux présentes - See herein
Montréal
Québec
H5A 1L6

Title - Sujet Press brake of 200 T	
Solicitation No. - N° de l'invitation W1985-186796/A	**Amendment No. - N° modif.** 002
Client Reference No. - N° de référence du client W1985-18-6796	**Date** 2018-02-15
GETS Reference No. - N° de référence de SEAG PW-$MTA-309-14704	
File No. - N° de dossier MTA-7-40229 (309)	**CCC No./N° CCC - FMS No./N° VME**
Solicitation Closes - L'invitation prend fin **at - à 02:00 PM** **on - le 2018-02-21**	**Time Zone** **Fuseau horaire** Heure Normale du l'Est HNE
F.O.B. - F.A.B. **Plant-Usine:** ☐ **Destination:** ☑ **Other-Autre:** ☐	
Address Enquiries to: - Adresser toutes questions à: Paradis, Mary	**Buyer Id - Id de l'acheteur** mta309
Telephone No. - N° de téléphone (514) 702-8173 ( )	**FAX No. - N° de FAX** (514) 496-3822
Destination - of Goods, Services, and Construction: **Destination - des biens, services et construction:** MINISTÈRE DE LA DÉFENSE NATIONALE 202 DÉPÔT D'ATELIER BÂTISSE 10 SUD - FET RÉCEPTION COMMERCIALE 6769 RUE NOTRE DAME EST MONTRÉAL Québec H1N 2E9 Canada	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	**Delivery Offered - Livraison proposée**

Vendor/Firm Name and Address
Raison sociale et adresse du fournisseur/de l'entrepreneur

Telephone No. - N° de téléphone
Facsimile No. - N° de télécopieur

Name and title of person authorized to sign on behalf of Vendor/Firm (type or print)
Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)

Signature **Date**

HERE ARE THE ANSWERS TO QUESTIONS THAT WERE SENT TO US BY SUPPLIERS ON ANNEX A – STATEMENT OF REQUIREMENT:

Question no. 1
Why does the frame width have to be 96" max.?

Answer no. 1
Your question is not clear. The maximum width for the machine we are asking for is 144”, and that’s to accommodate the work space available .

Question no. 2
What metal thickness is the 10" x 10" box?

Answer no. 2
It is variable. Importance is attributed to the height of 10” , as the box is being bent to have enough clearance

Question no. 3
Is it a box or pan shape?

Answer no. 3
It is pan shaped.

Question no. 4
Please confirm that the backgauge axes are X1, X2, R1,R2, Z1, Z2?

Answer no. 4
Yes, we confirm these axes.

Question no. 5
Would you please also clarify and explain this requirement in Annex “A”, section 3.19 which states: “The press brake must be equipped with a movable rear stop over six axes”

Answer no. 5
It means that since the two fingers mounted on the rear stop must move independently, each finger would move left, right, forward, and backwards individually, so making up the first 4 axes, which is x1 x2 y1 y2 . Considering that the two fingers are mounted on the rear stop which needs to be able to move forward backward, and up and down, the rear stop will have an over X and Z, therefore six axes.

Question no. 6
Regarding the tender of Purchase and delivery of a Press Brake of 200 US tons, in the Annex “A”, article 3.15 states” The clamping system must not be pneumatic or hydraulic.” Would you please clarify it should be read “The clamping system must be pneumatic or hydraulic.” Or you need manual clamping system?

Answer no. 6
For simplicity, what we actually want is a manual clamping system, therefore the statement in article 3.15 is accurate.

Question no. 7
Concerning the delivery and the implementation of the equipment in your installations, could you supply us a plan with the dimensions of the doors and corridors. Photos would also be useful. This will allow us to estimate the right equipment.

Answer no. 7
See **sketch** as attachment

Question no. 8
Article 3.15: the systems of fast tightening which get closer to your estimate are the following ones:

Vertical and side load, compatible with American and Wilson tools
Or
Vertical and side load, compatible Wilson tools and reversible

There is no fast tightening system which is compatible with the American and Wilson Tools and that is reversible.

Answer no. 8
What is important it is that we need a system of tightening which takes Americans Wilson tools and which can accommodate ‘gooseneck punch ‘.

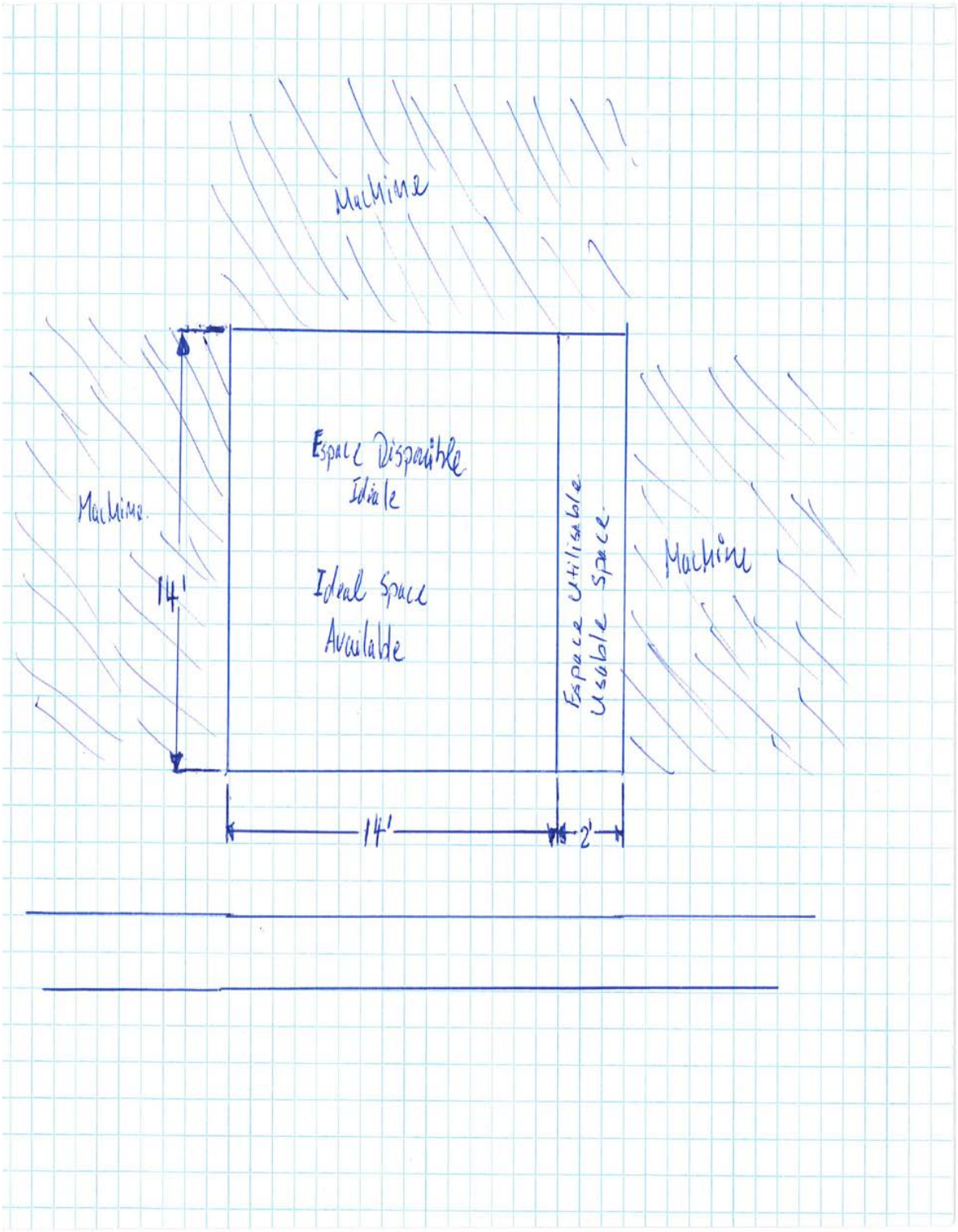
Question no. 9
Article 3.19: The standard run is 800mm, but with the 3rd support, it is possible to lean on a distance of 1.2m. Is it acceptable for you?

Answer no. 9
Yes, this is acceptable.

Question no. 10
Article 3.21: Do you want a controller who allows you to display your part in 3D or in 2D?

Answer no. 10
We will accept 2 dimensions.

SKETCH
(Question no. 7)



* All other terms and conditions remain the same.