

1200 Icebreaker Coating schedule

Location	Preparation	International	PPG Amercoat	Color	layers	DFT-mils (PPG)
Underwater Hull	SSPC-SP10	Inerta 160	Sigmashield 1200	Black	1	20
Icebelt	SSPC-SP10	Inerta 160	Sigmashield 1200	Black	1	20
Topsides	SSPC-SP10	Intergard 264	Amercoat 235/240	Red	2	5
		Interthane 990	Amercoat 450H	CG Red RAL 3000	1	2
Lettering/Draftmarks/Trim (draft below 7.00m)	NA	Interseal 670HS	Amercoat 235/240	White RAL 9003	1	4
Lettering/Draftmarks/Trim (name, registry, draft)	NA	Interthane 990	Amercoat 450H	White RAL 9003	2	2
Lettering/Draftmarks/Trim (vessel flash)	NA	Interthane 990	Amercoat 450H	White RAL 9003	2	2
Exterior Hull Fittings (transducer & trunking)	SSPC-SP10	Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
		Interspeed 6200 NA	ABC 4	Red oxide	1	6
Sea Chests/Bays	SSPC-SP10	Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
Anchor, Chains and fittings	SSPC-SP10	Intergard 264	Amercoat 235/240	Black RAL 9004	1	5
Chain locker	SSPC-SP10	Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
Fresh Water Tanks	SSPC-SP10	Interline 925	Amercoat 133	White	1	18 (6)
Void Spaces & cofferdams	SSPC-SP10	Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
Ballast tanks	SSPC-SP10	Intershield 300	Amercoat 240	Bronze/alum.-Gray/Green	2	6
Grey and black water tanks	SSPC-SP10	Interline 624	Novaguard 840		1	18
Double Bottom Tanks #4 Port & Stbd (No sandblast)	NA	Interbond 600 Clear	Amerlock Sealer	Clear	1	1.5
		Intergard 7500	Amercoat 235/ 240	Bronze/alum.-Gray/Green	2	5
Internal Spaces (engine room bilges, tank tops)		Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
Deck crane, mooring winches, towing winches and windlass	SSPC-SP10	Interzinc 52	Dimetcote 302H	Grey	1	3
		Intergard 7500	Amercoat 235/240	Bronze/alum.-Gray/Green	2	5
		Interthane 990	Amercoat 450H	Beige/buff Ral Design 070 7040	2	2
Davits	SSPC-SP10	Interprime 234	Amercoat 5105	White	2	2
		Interlac 665	Amercoat 5450	White RAL 9003	2	2
Mâts	SSPC-SP10	Interprime 234	Amercoat 5105	White	2	2
		Interlac 665	Amercoat 5450	Beige/buff Ral Design 070 7040	2	2
Superstructure, exterior funnel and all rails, mast	SSPC-SP10	Interprime 234	Amercoat 5105	White RAL 9003	2	2
		Interlac 665	Amercoat 5450	White RAL 9003/ Black RAL 9004 MAT / Beige/buff Ral Design 070 7040	2	2
Steel wall behind insulation, lining and ceiling	N/A	Interprime 234	Amercoat 5105	RED	2	2
Steel wall with apparente coating	N/A	Interprime 234	Amercoat 5105	White	2	2
		Interlac 665	Amercoat 5450	White RAL 9003	2	2
Decks on bare metal (exterior: with antiskid)	SSPC-SP10	Interbond 201	Amercoat 235/240	RED RAL 3011	2	6
Internal decks covered by flooring or A-60	N/A	Intergard 7500	Amercoat 235/240	RED	2	5
Bollards and Fairleads	SSPC-SP10	Interprime 234	Amercoat 5105	RED	2	2
		Interlac 665	Amercoat 5450	BLACK	2	2
Aluminium Helicopter hangar	SSPC-SP16	intershield 300	Amercoat 235/240		2	5
		Interthane 990	Amercoat 450H	White RAL 9003	2	2
Exhaust piping	SSPC-SP10	Interzinc22	Dimetcote 9	Grey	1	3
		Intertherm 50	PPG Hi-Temp 500V	Black	1	1

