

**Part 1        General**

**1.1        SHOP DRAWINGS AND PRODUCT DATA**

- .1        Submit shop drawings and product data in accordance with Section 26 05 01.

**1.2        OPERATING AND MAINTENANCE DATA**

- .1        Provide data for incorporation into Maintenance Manual specified in Section 26 05 01.

**Part 2        Products**

**2.1        TECK POWER CABLE – 5KV**

- .1        Conductors: Copper, stranded.
- .2        Insulation: Cross-linked polyethylene, rated 90°C RW90
- .3        Semi-conducting shield over the conductors.
- .4        Insulation Shield: semi-conducting layer plus an overlaying copper tape.
- .5        Inner jacket: PVC
- .6        Armour: interlocking aluminium
- .7        Outer jacket: PVC, flame and moisture resistant, rated minus 40°C
- .8        Insulation Level 133%

**2.2        POWER CABLE – 5KV**

- .1        Power cable shall be Thermoset insulated cables to CSA C68.3.
- .2        Single stranded copper conductor, size as indicated on the drawings.
- .3        Extruded semi-conducting conductor shield.
- .4        Insulation: thermoset, tree-retardant, crosslinked polyethylene material rated 90°C continuous 100% at 5KV.
- .5        Extruded semi-conducting insulation shield.
- .6        Copper tape shield, overlapped to 25%.

- .7 Outer jacket of PVC, rated minus 40°C.

## **2.3 CABLE TERMINATIONS**

- .1 Provide compression type wire connectors with current carrying parts of copper alloy sized to fit copper conductors as indicated.

## **Part 3 Execution**

### **3.1 INSTALLATION**

- .1 Install cables as one continuous length, splices are not permitted.
- .2 Install cables without damage to the insulation or conductor. Ensure maximum permissible pulling tensions recommended by the manufacturer are not exceeded.
- .3 Install cable connectors, connection insulation kits and termination kits in strict accordance with the manufacturer's recommended method.
- .4 Group cable shield conductors for all three phases together and connect to the equipment grounding bus. Ground connection at the source end of the cables only.
- .5 Use cadmium plated or anodized bolts for connections.

### **3.2 INSPECTION, TESTING AND COMMISSIONING**

- .1 Inspect all connections to ensure connections have been torqued to values specified by the manufacturer.
- .2 Test each conductor for continuity.
- .3 Test each conductor to IEEE 400-2012 standard for insulation resistance to ground using a Hi Pot D.C. test. Test voltages and durations shall be as follows:

System Voltage  
5000 V

Test Voltage (D.C.)  
22,000 V

Duration  
5 minutes

Submit a report for all cables tested.

- .4 Remedy and make good any cables, connectors, or terminations which fail the above tests and test again, repeating until all defects are eliminated.

**END OF SECTION**