

Part 1 General

1.1 REFERENCE STANDARDS

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-06a, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
 - .2 CGSB 41-GP-19Ma-84, Rigid Vinyl Extrusions for Windows and Doors.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-04/G40.21-04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-03, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2000.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S704-03, Standard for Thermal Insulation, Polyurethane and Polyisocyanurate Boards, Faced.
 - .2 CAN4-S104-M80, Standard Method for Fire Tests of Door Assemblies.
 - .3 CAN4-S105-M85, Standard Specification for Fire Door Frames Meeting the Performance Required by CAN4-S104.

1.2 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Design exterior frame assembly to accommodate to expansion and contraction when subjected to minimum and maximum surface temperature of -35 degrees C to 35 degrees C.
 - .2 Maximum deflection for exterior steel entrance screens under wind load of 1.2 kPa not to exceed 1/175th of span.
 - .3 Steel fire rated doors and frames: labelled and listed by an organization accredited by Standards Council of Canada in conformance with CAN4-S104 for ratings specified or indicated.
 - .4 Provide fire labelled frames for openings requiring fire protection ratings. Test products in conformance with CAN4-S104 and listed by nationally recognized agency having factory inspection services.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00- Submittal Procedures.

- .2 Provide product data: in accordance with Section 01 33 00- Submittal Procedures.
- .3 Provide shop drawings: in accordance with Section 01 33 00- Submittal Procedures.
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Saskatchewan, Canada.
 - .2 Indicate each type of door, material, steel core thicknesses, mortises, reinforcements, location of exposed fasteners, openings, glazed, arrangement of hardware, fire rating and finishes.
 - .3 Indicate each type frame material, core thickness, reinforcements, glazing stops, location of anchors and exposed fastenings, reinforcing, fire rating and finishes.
 - .4 Include schedule identifying each unit, with door marks and numbers relating to numbering on drawings and door schedule.
- .4 Provide samples in accordance with Section 01 33 00- Submittal Procedures.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00- Common Product Requirements.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for recycling and reuse in accordance with Section 01 74 21- Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 MATERIALS

- .1 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.
- .2 Reinforcement channel: to CSA G40.20/G40.21, Type 44W, coating designation to ASTM A653M, ZF75.
- .3 Composites: balance of core materials used in conjunction with lead: in accordance with manufacturers' proprietary design.

2.2 DOOR CORE MATERIALS

- .1 Stiffened: face sheets welded, insulated core.
 - .1 Polyurethane: to CAN/ULC-S704 rigid, modified polyisocyanurate, closed cell board. Density 32 kg/m³.

2.3 ADHESIVES

- .1 Polystyrene and polyurethane cores: heat resistant, epoxy resin based, low viscosity, contact cement.

2.4 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.

2.5 PAINT

- .1 Field paint steel doors and frames in accordance with Sections 09 91 23- Interior Painting, 09 91 13- Exterior Painting. Protect weather strips from paint. Provide final finish free of scratches or other blemishes.

2.6 ACCESSORIES

- .1 Door silencers: single stud rubber/neoprene type.
- .2 Exterior top and bottom caps: rigid polyvinylchloride extrusion conforming to CGSB 41-GP-19Ma.
- .3 Fabricate glazing stops as formed channel, minimum 16 mm height, accurately fitted, butted at corners and fastened to frame sections with counter-sunk oval head sheet metal screws.
 - .1 Door bottom seal: as specified in Section 08 71 00.
 - .2 Metallic paste filler: to manufacturer's standard.
 - .3 Fire labels: metal riveted.
- .1 Sealant: to Section 07 92 00 – Joint Sealants.
- .1 Glazing: to Section 08 80 50 – Glazing.
 - .2 Make provisions for glazing as indicated and provide necessary glazing stops.
 - .1 Provide removable stainless steel glazing beads for use with glazing tapes and compounds and secured with countersunk stainless steel screws.
 - .2 Design exterior glazing stops to be tamperproof.

2.7 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Fabricate frames to profiles and maximum face sizes as indicated.
- .3 Exterior frames: 1.6 mm welded type construction.
- .4 Interior frames: 1.2 mm welded type construction.
- .5 Blank, reinforce, drill and tap frames for mortised, templated hardware, using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .6 Prepare frame for door silencers, 3 for single door, 2 at head for double door.
- .7 Conceal fastenings except where exposed fastenings are indicated.
- .8 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.
- .9 Insulate exterior frame components with polyurethane insulation.

2.8 FRAME ANCHORAGE

- .1 Provide appropriate anchorage to floor and wall construction.
- .2 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.

- .3 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.
- .4 Locate anchors for frames in existing openings not more than 150 mm from top and bottom of each jambs and intermediate at 660 mm on centre maximum.

2.9 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.
- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

2.10 DOOR FABRICATION GENERAL

- .1 Doors: swing type, flush, with provision for glass and/or louvre openings as indicated.
- .2 Exterior doors: hollow steel construction.
- .3 Fabricate doors with longitudinal edges welded. Seams: grind welded joints to a flat plane, fill with metallic paste filler and sand to a uniform smooth finish.
- .4 Doors: manufacturers' proprietary construction, tested and/or engineered as part of a fully operable assembly, including door, frame, gasketing and hardware in accordance with ASTM E330.
- .5 Blank, reinforce, drill doors and tap for mortised, templated hardware and electronic hardware.
- .6 Factory prepare holes 12.7 mm diameter and larger except mounting and through-bolt holes, on site, at time of hardware installation.
- .7 Reinforce doors where required, for surface mounted hardware. Provide flush PVC top caps to exterior doors.
- .8 Provide factory-applied touch-up primer at areas where zinc coating has been removed during fabrication.

2.11 HOLLOW STEEL CONSTRUCTION

- .1 Form face sheets for exterior doors from 1.6 mm sheet steel.
- .2 Reinforce doors with vertical stiffeners, securely welded to each face sheet at 150 mm on centre maximum.
- .3 Fill voids between stiffeners of exterior doors with polyurethane core.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.
- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.
- .5 Caulk perimeter of frames between frame and adjacent material.
- .6 Maintain continuity of air barrier and vapour retarder.

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions and Section 08 71 00- Door Hardware.
- .2 Adjust operable parts for correct function.
- .3 Install louvres.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.
- .2 Fill exposed frame anchors and surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

3.6 GLAZING

- .1 Install glazing for doors and frames in accordance with Section 08 80 50 - Glazing.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 Canadian Standards Association (CSA International).
 - .1 CAN/CSA O132.2 Series-90(R1998), Wood Flush Doors.
- .2 Environmental Choice Program (ECP).
 - .1 CCD-046-92, Adhesives.
- .3 National Fire Protection Association (NFPA).
 - .1 NFPA 80-1999, Standard for Fire Doors and Fire Windows.
- .4 Underwriters' Laboratories of Canada (ULC).
 - .1 CAN-4S104M-80(R1985), Fire Tests of Door Assemblies.
 - .2 CAN4-S105M-85 (R1992), Fire Door Frames Meeting the Performance Required by CAN4-S104.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00- Submittal Procedures.
 - .2 Submit copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00- Submittal Procedures. Indicate VOC's:
 - .1 For door materials and adhesives.
- .2 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00- Submittal Procedures.
 - .2 Indicate door types and cutouts for lights, sizes, core construction and cutouts.

1.3 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00- Submittal Procedures.
- .2 Submit one 300 x 300 mm corner sample of each type wood door.
- .3 Show door construction, core, glazing detail and faces.
- .4 Manufacturer's Instructions:
 - .1 Submit manufacturer's installation instructions.

1.4 QUALITY ASSURANCE

- .1 Regulatory Requirements:
 - .1 Wood fire rated doors: labelled and listed by an organization accredited by Standards Council of Canada.

- .2 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .3 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .4 Pre-installation Meetings: conduct pre-installation meeting to verify project requirements, manufacturer's installation instructions and manufacturer's warranty requirements. Comply with Section 01 31 19- Project Meetings.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Storage and Protection:
 - .1 Protect doors from dampness. Arrange for delivery after work causing abnormal humidity has been completed.
 - .2 Store doors in well ventilated room, off floor, in accordance with manufacturer's recommendations.
 - .3 Protect doors from scratches, handling marks and other damage. Wrap doors.
 - .4 Store doors away from direct sunlight.

1.6 WASTE MANAGEMENT AND DISPOSAL

- .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .2 Dispose of polystyrene, corrugated cardboard and plastic packaging material in appropriate on-site bin for recycling in accordance with site waste management program.
- .3 Unused or damaged glazing materials are not recyclable and must not be diverted to municipal recycling programs.
- .4 Divert unused adhesive material from landfill to official hazardous material collections site approved by Departmental Representative.
- .5 Do not dispose of unused paint materials into sewer systems, into lakes, streams, onto ground or in locations where it will pose health or environmental hazard.

Part 2 Products

2.1 FIRE RATED WOOD DOORS

- .1 Wood doors: tested in accordance with CAN4-S104 to achieve rating as scheduled.

2.2 WOOD FLUSH DOORS

- .1 Solid core: to CAN/CSA-O132.2.1.
 - .1 Construction:
 - .1 Solid particleboard core: stile and rail frame bonded to particleboard core with wood lock blocks, 5-ply construction.
 - .2 Face Panels:
 - .1 Hardwood; veneer grades: Grade I (Premium), maple.
 - .3 Adhesive: Type II (water resistant) for interior doors.

2.3 GLAZING

- .1 Glass: as indicated on drawings and as per Section 08 80 50 – Glazing
- .2 Accessories: as per Section 08 80 50 – Glazing.

2.4 FABRICATION

- .1 Vertical edge strips to match face veneer.
- .2 Prepare doors for glazing. Provide hardwood maple species glazing stops to match face veneer with mitred corners.
- .3 Bevel vertical edges of single acting doors 3 mm in 50 mm on lock side and 1.5 mm in 50 mm on hinge side.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.

3.2 INSTALLATION

- .1 Unwrap and protect doors in accordance with CAN/CSA-O132.2 Series, Appendix A.
- .2 Install labelled fire rated doors to NFPA 80.
- .3 Install doors and hardware in accordance with manufacturer's printed instructions and CAN/CSA-O132.2 Series, Appendix A.
- .4 Adjust hardware for correct function.
- .5 Install glazing in accordance with Section 08 80 50- Glazing.
- .6 Install stops.

3.3 ADJUSTMENT

- .1 Re-adjust doors and hardware just prior to completion of building to function freely and properly.

3.4 CLEANING

- .1 Perform cleaning as soon as possible after installation to remove construction and accumulated environmental dirt.
- .2 Clean doors and frames.
- .3 Clean glass and glazing materials with approved non-abrasive cleaner.
- .4 On completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASTM International
 - .1 ASTM A167-99(R2009), Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
 - .2 ASTM A276-10, Standard Specification for Stainless Steel Bars and Shapes.
 - .3 ASTM A480/480M-11, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
- .2 National Fire Prevention Association (NFPA)
 - .1 NFPA 80-2010, Standard for Fire Doors and Other Opening Protectives.
- .3 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S104-10, Standard Method for Fire Tests of Door Assemblies.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for coiling counter doors and hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Saskatchewan, Canada.
 - .2 Indicate each type of coiling counter door, arrangement of hardware, operating mechanism and required clearances.
- .4 Samples:
 - .1 Submit for review and acceptance of each unit.
 - .2 Samples will be returned for inclusion into work.
 - .3 Submit duplicate 300 mm long pieces of slats, guides.
- .5 Manufacturers Reports:
 - .1 Manufacturer's Field Reports: submit manufacturer's written reports within 3 days of review, verifying compliance of Work, as described in Part 3 - FIELD QUALITY CONTROL.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00- Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for coiling counter doors and hardware for incorporation into manual.

1.4 QUALITY ASSURANCE

- .1 Regulatory Agency Approvals:
 - .1 Steel fire rated doors and frames: labelled and listed by an organization accredited by Standards Council of Canada to CAN/ULC-S104 for ratings specified or indicated.
 - .2 Fabricate and install fire rated coiling metal counter doors in accordance with NFPA 80 to suit fire protection rating required.
- .2 Certifications: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00- Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect coiling counter doors from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer and return of pallets, crates, packaging materials and padding in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 MATERIALS

- .1 Stainless steel sheet metal: to ASTM A167, Type 304, No. 4 finish to ASTM A480.
- .2 Stainless steel bars, wire and shapes: to ASTM A276, Type 304, No. 4 finish to ASTM A480.

2.2 COILING COUNTER DOORS

- .1 Fabricate fire rated rolling metal coiling counter doors to NFPA 80 with indicated rating.
- .2 Rivet continuous end locks to slat ends.
- .3 Assemble coiling counter door curtain of interlocking slat sections.
- .4 Provide bottom bar of steel angles.
- .5 Form guides of metal sections of 5 mm minimum thickness for face wall installation.
- .6 Construct counterbalance assembly consisting of torsion spring with 25% overload factor. Enclose spring in steel pipe to support door curtain and counterbalance mechanism with maximum deflection of 1/360th of opening width. Provide ball bearings at rotating points. Provide spring tension adjusting wheel, accessible for setting.

- .1 Enclose spring in steel pipe to support door curtain and counterbalance mechanism with maximum deflection of 1/360th of opening width.
- .2 Use ball bearings at rotating points.
- .3 Use spring tension adjusting wheel, accessible for setting.
- .7 Support counterbalance assembly on 5 mm minimum thickness steel plate brackets, forming end enclosures.
- .8 Enclose counter balance assembly with stainless steel sheet formed hood.
- .9 Attach to hood sheet metal flame and smoke baffle to drop in place automatically when activated.
- .10 Equip coiling doors for locking from inside with slide bolts and padlocking.

2.3 OPERATION

- .1 Equip coiling counter doors for operation by:
 - .1 Hand, install 2 lift handles at coiling counter door bottom on inside face of coiling counter door.
 - .2 Crank operator with removable hand crank.
- .2 Install fusible link activated automatic closing device to cause door to close at controlled slow even speed in case of fire.
- .3 Connect automatic closing device to smoke detection equipment.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for coiling counter doors installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install coiling counter door in accordance with manufacturers' printed instructions.
- .2 Adjust operable parts for correct function and smooth operation.
- .3 Test labelled coiling counter doors for proper operation by activating fusible link.
 - .1 Test shutters in presence of Departmental Representative.

3.3 FIELD QUALITY CONTROL

- .1 Have manufacturer of products supplied under this Section review Work involved in handling, installation/application, protection and cleaning of its products, and submit written reports in acceptable format to verify compliance of Work with Contract.
- .2 Manufacturer's field services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of its products, and submit written reports in acceptable format to verify compliance of Work with Contract within 3 days of review.
 - .2 Submit manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits:
 - .1 After delivery and storage of products, and when preparatory Work is complete, but before installation begins.
 - .2 Twice during progress of Work at 25% and 60% complete.
 - .3 Upon completion of Work, after cleaning is carried out.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11- Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .2 Perform cleaning of aluminum components in accordance with: AAMA 609.
 - .3 Clean aluminum with damp rag and approved non-abrasive cleaner in accordance with manufacturer's instructions.
 - .4 Remove traces of primer, caulking; clean doors and frames.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by coil counter door installation.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 American National Standards Institute (ANSI) / Builders Hardware Manufacturers Association (BHMA)
 - .1 ANSI/BHMA A156.1-2000, American National Standard for Butts and Hinges.
 - .2 ANSI/BHMA A156.2-2003, Bored and Preassembled Locks and Latches.
 - .3 ANSI/BHMA A156.4-2000, Door Controls - Closers.
 - .4 ANSI/BHMA A156.6-2005, Architectural Door Trim.
 - .5 ANSI/BHMA A156.8-2005, Door Controls - Overhead Stops and Holders.
 - .6 ANSI/BHMA A156.13-2002, Mortise Locks and Latches Series 1000.
 - .7 ANSI/BHMA A156.18-2006, Materials and Finishes.
- .2 Canadian Steel Door and Frame Manufacturers' Association (CSDMA)
 - .1 CSDMA Recommended Dimensional Standards for Commercial Steel Doors and Frames - 2009.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for door hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Submit for review and acceptance of each unit.
 - .2 Samples will be returned for inclusion into work.
 - .3 Identify each sample by label indicating applicable specification paragraph number, brand name and number, finish and hardware package number.
 - .4 After approval samples will be returned for incorporation in Work.
- .4 Hardware List:
 - .1 Submit contract hardware list.
 - .2 Indicate specified hardware, including make, model, material, function, size, finish and other pertinent information.
- .5 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .6 Manufacturer's Instructions: submit manufacturer's installation instructions.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00- Closeout Submittals.

- .2 Operation and Maintenance Data: submit operation and maintenance data for door hardware for incorporation into manual.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Stock Materials:
 - .1 Supply maintenance materials in accordance with Section 01 78 00- Closeout Submittals.
 - .2 Tools:
 - .1 Supply 2 sets of wrenches for locksets, fire exit hardware and door closers.

1.5 QUALITY ASSURANCE

- .1 Regulatory Requirements:
 - .1 Hardware for doors in fire separations and exit doors certified by a Canadian Certification Organization accredited by Standards Council of Canada.
- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00- Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Package items of hardware including fastenings, separately or in like groups of hardware, label each package as to item definition and location.
- .4 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect door hardware from nicks, scratches, and blemishes.
 - .3 Protect prefinished surfaces with strippable coating.
 - .4 Replace defective or damaged materials with new.
- .5 Packaging Waste Management: remove for reuse by manufacturer and return of packaging materials, padding, crates and pallets as specified in Construction Waste Management Plan in accordance with Section 01 74 21- Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 HARDWARE ITEMS

- .1 Use one manufacturer's products only for similar items.

2.2 DOOR HARDWARE

- .1 See hardware schedule at the end of this section.

2.3 FASTENINGS

- .1 Use only fasteners provided by manufacturer. Failure to comply may void warranties and applicable licensed labels.
- .2 Supply screws, bolts, expansion shields and other fastening devices required for satisfactory installation and operation of hardware.
- .3 Exposed fastening devices to match finish of hardware.
- .4 Where pull is scheduled on one side of door and push plate on other side, supply fastening devices, and install so pull can be secured through door from reverse side. Install push plate to cover fasteners.
- .5 Use fasteners compatible with material through which they pass.

2.4 KEYING

- .1 Prepare detailed keying schedule in conjunction with Departmental Representative.
- .2 Supply construction cores.
- .3 Hand over permanent cores and keys to Departmental Representative.
- .4 Door keying should be compatible with, and conform to, the existing base building door keying system of the Saskatoon GOCB.

Part 3 Execution

3.1 INSTALLATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
- .2 Supply metal door and frame manufacturers with complete instructions and templates for preparation of their work to receive hardware.
- .3 Supply manufacturers' instructions for proper installation of each hardware component.
- .4 Install hardware to standard hardware location dimensions in accordance with CSDFMA Canadian Metric Guide for Steel Doors and Frames (Modular Construction).
- .5 Where door stop contacts door pulls, mount stop to strike bottom of pull.
- .6 Install key control cabinet.
- .7 Use only manufacturer's supplied fasteners.
 - .1 Use of "quick" type fasteners, unless specifically supplied by manufacturer, is unacceptable.
- .8 Remove construction cores when directed by Departmental Representative.
 - .1 Install permanent cores and ensure locks operate correctly.

3.2 ADJUSTING

- .1 Adjust door hardware, operators, closures and controls for optimum, smooth operating condition, safety and for weather tight closure.
- .2 Lubricate hardware, operating equipment and other moving parts.
- .3 Adjust door hardware to ensure tight fit at contact points with frames.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11- Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .2 Clean hardware with damp rag and approved non-abrasive cleaner, and polish hardware in accordance with manufacturer's instructions.
 - .3 Remove protective material from hardware items where present.
 - .4 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.
- .2 Waste Management: separate waste materials for recycling and reuse in accordance with Section 01 74 21- Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.4 DEMONSTRATION

- .1 Demonstrate operation, operating components, adjustment features, and lubrication requirements.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by door hardware installation.

3.6 SCHEDULE

.1 As follows:

Group 1

3 Hinges	CB1901R NRP 4.5x4	26D
1 Lockset	45H0AB14H (F20)	626
1 Cylinder	100200	626
1 Door Closer	D-4551	689
1 Wall Stop	S122	626
1 Kick Plate	K10A 250x875	630

Group 2

3 Hinges	CB1901R 4.5x4	26D
1 Lockset	45H0A14H (F04)	626
1 Cylinder	100200	626
1 Door Closer	D-4551	689
1 Floor Stop	S101	626
1 Kick Plate	K10A 250x875	630

Group 3

3 Hinges	CB1901R 4.5x4	26D
1 Lockset	45H0A14H (F04)	626
1 Cylinder	100200	626
1 Door Closer	D-4551	689
1 Wall Stop	S122	626
1 Kick Plate	K10A 250x875	630

Group 4

3 Hinges	CB1901R 4.5x4	26D
1 Passage Set	45H0N14H (F01)	626
1 Door Closer	D-4551	689
1 Wall Stop	S122	626

Group 5

3 Hinges	CB1901R 4.5x4	26D
1 Lockset	45H0A14H (F04)	626
1 Cylinder	100200	626
1 Door Closer	D-3551	689
1 Floor Stop	S101	626
1 Kick Plate	K10A 250x875	630

Group 6

3 Hinges	CB1901R 4.5x4	26D
1 Privacy Set	45H0L14H (19)	626
1 Door Closer	D-4551	689

Group 7

3 Hinges	CB1901R 4.5x4	26D
1 Exit Device	FL2108x4908D (F08)	630
1 Cylinder	100400	626
1 Door Closer	D-4551	689
1 Wall Stop	S122	626
1 Kick Plate	K10A 250x875	630

Group 8

3 Hinges	CB1961R NRP 4.5x4	26D
1 Exit Device	2108x4908D (F08)	630
1 Cylinder	100400	626
1 Door Closer	D-4551CS	689
1 Kick Plate	K10A 250x875	630
1 Threshold	CT-65 x 915	628
1 Weatherstrip	W-14 1/915 x 2/2135	628
1 Door Sweep	W-24S x 915	628

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASTM International
 - .1 ASTM D2240-05, Standard Test Method for Rubber Property - Durometer Hardness.
 - .2 ASTM E330-02, Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-12.1-M90, Tempered or Laminated Safety Glass.
 - .2 CAN/CGSB-12.8-97, Insulating Glass Units.
 - .3 CAN/CGSB-12.8-97 (Amendment), Insulating Glass Units.
 - .4 CAN/CGSB-12.11-M90, Wired Safety Glass.
- .3 Glass Association of North American (GANA)
 - .1 GANA Glazing Manual - 2008.
- .4 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1168-A2005, Adhesives and Sealants Applications.

1.2 ADMINISTRATIVE REQUIREMENTS

- .1 Pre-Installation Meetings:
 - .1 Convene pre-installation meeting 1 week prior to beginning work of this Section, with Departmental Representative in accordance with Section 01 31 19- Project Meetings to:
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building subtrades.
 - .4 Review manufacturer's written installation instructions and warranty requirements.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for glass, sealants, and glazing accessories and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Submit two (2) samples 150 x 150 mm in size, exemplifying glass units.

- .4 Certificates: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .5 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00- Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for glazing for incorporation into manual.

1.5 QUALITY ASSURANCE

- .1 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect glazing and frames from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, and packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

1.7 AMBIENT CONDITIONS

- .1 Ambient Requirements:
 - .1 Install glazing when ambient temperature is 10 degrees C minimum. Maintain ventilated environment for 24 hours after application.
 - .2 Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

Part 2 Products

2.1 MATERIALS

- .1 Design Criteria:
 - .1 Ensure continuity of building enclosure vapour and air barrier using glass and glazing materials as follow:

- .1 Utilize inner light of multiple light sealed units for continuity of air and vapour seal.
 - .2 Size glass to withstand wind loads, dead loads and positive and negative live loads acting normal to plane of glass, to ASTM E330.
 - .3 Limit glass deflection to flexural limit of glass with full recovery of glazing materials.
- .2 Flat Glass:
- .1 Safety glass (Glass Type G1): to CAN/CGSB-12.1, transparent, 6 mm thick.
 - .1 Type 2-tempered.
 - .2 Class B-float.
 - .3 Category 11.
 - .2 Wired glass (Glass Type G2): to CAN/CGSB-12.11, 6 mm thick.
 - .1 Type 1-Polished both sides (transparent).
 - .2 Wire mesh styles 3-Square.
- .3 Insulating Glass Units:
- .1 Insulating glass unit (IGU1): to CAN/CGSB-12.8, double unit.
 - .1 Glass: to CAN/CGSB-12.11.
 - .2 Glass thickness: 6 mm each light.
 - .3 Inter-cavity space thickness: 13 mm with low conductivity spacers.
 - .4 Glass coating: surface number 2, wet chemical deposition, low "E".
 - .5 Inert gas fill: argon.
- .4 Plastic Film: refer to Section 08 87 33- Decorative Films.
- .5 Sealant: in accordance with Section 07 92 00- Joint Sealants.
- .1 VOC limit 250 g/L maximum to SCAQMD Rule 1168.

2.2 ACCESSORIES

- .1 Setting blocks: neoprene, 80-90 Shore A durometer hardness to ASTM D2240, to suit glazing method, glass light weight and area.
- .2 Spacer shims: silicone or neoprene, 50-60 Shore A durometer hardness to ASTM D2240, 75 mm long x one half height of glazing stop x thickness to suit application. Self adhesive on one face.
- .3 Glazing tape:
 - .1 Preformed butyl compound with integral resilient tube spacing device, 10-15 Shore A durometer hardness to ASTM D2240; coiled on release paper; size to suit opening; black colour.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for glazing installation in accordance with manufacturer's written instructions.
 - .1 Verify that openings for glazing are correctly sized and within tolerance.
 - .2 Verify that surfaces of glazing channels or recesses are clean, free of obstructions, and ready to receive glazing.
 - .3 Visually inspect substrate in presence of Contractor.
 - .4 Inform Contractor of unacceptable conditions immediately upon discovery.
 - .5 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Contractor.

3.2 PREPARATION

- .1 Clean contact surfaces with solvent and wipe dry.
- .2 Seal porous glazing channels or recesses with substrate compatible primer or sealer.
- .3 Prime surfaces scheduled to receive sealant.

3.3 INSTALLATION: EXTERIOR - WET METHOD (SEALANT AND SEALANT)

- .1 Perform work in accordance with GANA Glazing Manual for glazing installation methods.
- .2 Place setting blocks at ¼ points and install glazing light or unit.
- .3 Install removable stops with glazing centred in space by inserting spacer shims both sides at 600 mm intervals, 6 mm below sight line.
- .4 Fill gaps between glazing and stops with sealant to depth of bite on glazing, maximum 9 mm below sight line to ensure full contact with glazing and continue air and vapour seal.
- .5 Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.4 INSTALLATION: INTERIOR - DRY METHOD (TAPE AND TAPE)

- .1 Perform work in accordance with GANA Glazing Manual for glazing installation methods.
- .2 Cut glazing tape to length and set against permanent stops, projecting 1.6 mm above sight line.
- .3 Place setting blocks at 1/4 points, with edge block maximum 150 mm from corners.
- .4 Rest glazing on setting blocks and push against tape for full contact at perimeter of light or unit.
- .5 Place glazing tape on free perimeter of glazing in same manner described.
- .6 Install removable stop without displacement of tape. Exert pressure on tape for full continuous contact.
- .7 Knife trim protruding tape.

3.5 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .1 Remove traces of primer, caulking.
 - .2 Remove glazing materials from finish surfaces.
 - .3 Remove labels.
 - .4 Clean glass using approved non-abrasive cleaner in accordance with manufacturer's instructions.
 - .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.6 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 After installation, mark each light with an "X" by using removable plastic tape or paste.
 - .1 Do not mark heat absorbing or reflective glass units.
- .3 Repair damage to adjacent materials caused by glazing installation.

END OF SECTION

Part 1 General

1.1 DEFINITIONS

- .1 Visible Light Transmittance: The ratio of the amount of visible light (380-780 nm) that is allowed to pass through a glazing system to the amount of visible light falling on the glazing system. The value is expressed as a percentage.
- .2 Diffuse Visible Light Reflectance (exterior): The percentage of visible light falling on a flat, non-mirrored surface that is neither transmitted nor absorbed but scattered backwardly at random angles from that surface. This value is also known as “non-specular reflectance”.
- .3 Privacy Film Rating: This number, between 0 (clear) and 10 (opaque), represents the relative difficulty an observer has in identifying the nature and character of an object located on the opposite side of the window, with the observer and the object both located at least 2 feet from the pane upon which the product has been installed.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data: submit WHMIS MSDS - Material Data Sheets.
- .3 Product Data: Submit for each product specified indicating:
 - .1 Performance properties.
 - .2 Preparation and installation instructions and recommendations.
 - .3 Storage and handling recommendations.
- .4 Submit samples in accordance with Section 01 33 00- Submittal Procedures.
 - .1 For each type of decorative film specified, two (2) samples, 300 mm x 300 mm.
- .5 Qualification Data: Submit documentation indicating qualifications of decorative film manufacturer.
- .6 Submit Closeout Submittals in accordance with Section 01 78 00- Closeout Submittals.
 - .1 Provide operation and maintenance data for window film for incorporation into manual specified in Section 01 78 00- Closeout Submittals.
 - .2 Follow manufacturers written instructions for care and maintenance of decorative film.
 - .3 Use only cleaning solution recommended by manufacturer for regularly scheduled cleaning of decorative film.

1.3 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06- Health and Safety Requirements.

- .2 Comply with requirements of WHMIS regarding use, handling, storage, and disposal of hazardous materials; and regarding labelling and provision of material safety data sheets acceptable to Canada Labour Code.
- .2 Manufacturer Qualifications: A qualified manufacturer that has a minimum of 10 years of documented experience manufacturing decorative films similar to be used for this project.
- .3 Installer Qualifications: A firm that is authorized by decorative film manufacturer to install film in accordance with guidelines set forth by the manufacturer.
- .4 Source Limitations: Obtain each type of decorative film from same manufacturer.
- .5 Mock-ups: Build mock-ups to verify selections made under sample submittals and to evaluate surface preparation techniques and application workmanship.
 - .1 Construct mock-ups in the location and of the size indicated or, if not indicated, as directed by Departmental Representative.
 - .2 Approved mock-ups may become part of the completed work.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with section 01 61 00- Common Product Requirements.
- .2 Provide and maintain dry, off-ground weatherproof storage.
- .3 Store rolls of film flat on cross supports. Do not stand rolls of film on end.
- .4 Remove from storage, in quantities required for same day use.
- .5 Store materials in accordance with manufacturers written instructions.
- .6 Waste Management and Disposal:
 - .1 Separate and recycle waste materials in accordance with Section 01 74 21- Construction/Demolition Waste Management and Disposal, and with Waste Reduction Workplan.
 - .2 Place materials defined as hazardous or toxic waste in designated containers.
 - .3 Ensure emptied containers are sealed and stored safely.

1.5 SITE CONDITIONS

- .1 Ambient Conditions: Maintain temperature, humidity, and ventilation within limits recommended by manufacturer.

Part 2 Products

2.1 MATERIALS

- .1 Decorative Film with the following performance characteristics when applied to the interior surface of single-pane, 3 mm clear glass:

% Visible Light Transmission	90
% Diffuse Visible Light Reflectance (exterior)	8
Privacy Film Rating	6
Thickness without Liner	0.076 mm

Film Pattern	As indicated
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2.2 DECORATIVE FILM ACCESSORIES

- .1 General: Provide accessories either manufactured by or acceptable to Decorative film manufacturer for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- .2 Pressure Sensitive Adhesive: This adhesive is activated by pressure and water. It is characterized by its permanently tacky nature and its installation ease.
- .3 Cleaners, Primers, and Sealers: Types recommended by film manufacturer.

Part 3 Execution

3.1 EXAMINATION

- .1 Examine substrates for compliance with requirements and for conditions affecting performance of Decorative film including glass that is broken, chipped, cracked, abraded, or damaged in any way.

3.2 PREPARATION

- .1 Comply with manufacturer's written instructions for surface preparation.
- .2 Clean substrates thoroughly prior to installation.
- .3 Prepare substrates using methods recommended by film manufacturer to achieve the best results for the substrate under project conditions.
- .4 Protect window frames and surrounding surfaces to prevent damage during installation.

3.3 INSTALLATION

- .1 Install in accordance with manufacturer's written instructions.
- .2 Install with no gaps or overlaps.
- .3 If seamed, make seams non-overlapping.
- .4 Do not remove release liner from film until just before each piece of film is cut and ready for installation.
- .5 Custom cut to the glass with neat, square corners and edges to within 3 mm of the window frame.
- .6 Remove air bubbles, blisters, and other defects. Be careful to remove "fingers" to eliminate any contamination or excess water pockets. It is crucial to remove as much water as possible during installation.

3.4 FIELD QUALITY CONTROL

- .1 After installation, view film from a distance of 10 feet against a bright uniform sky or background. Film shall appear uniform in appearance with no visible streaks, wrinkles, banding, thin spots or pinholes.
- .2 If installed film does not meet these criteria, remove and replace with new film.

3.5 CLEANING AND PROTECTION

- .1 Remove excess mounting solution at finished seams, perimeter edges, and adjacent surfaces.
- .2 Use cleaning methods recommended by film manufacturer.
- .3 Replace films that cannot be cleaned.
- .4 Protect installed products until completion of project.
- .5 Touch-up, repair or replace damaged products before substantial completion.

END OF SECTION