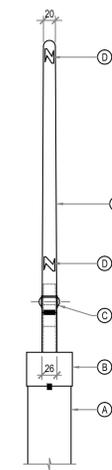
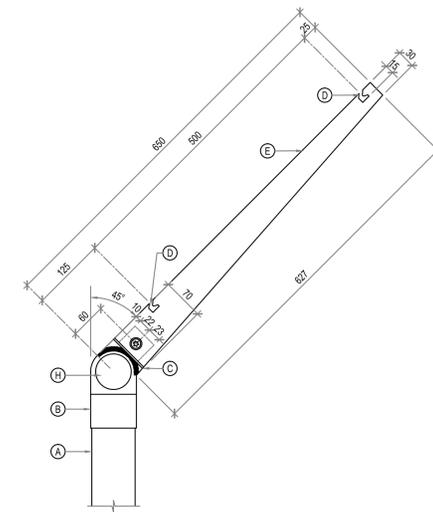


73mm POST ARM - DOUBLE

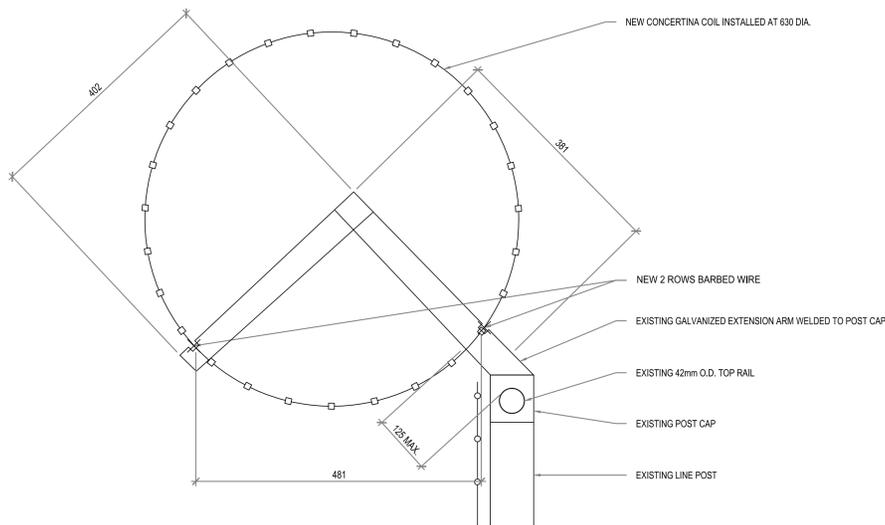
2 A3.1 CUSTOM POST ARM DETAILS - 73mm POSTS
SCALE - 1:5



73mm POST ARM - TYPICAL SIDE



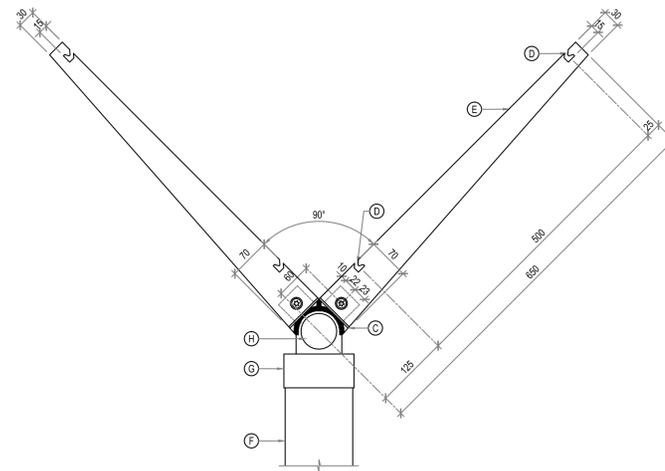
73mm POST ARM - SINGLE



NOTE: CONTRACTOR TO CONFIRM ALL DIMENSIONS ON SITE

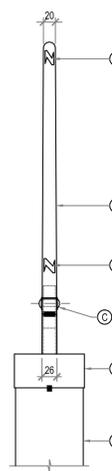
DETAIL SHOWING INSTALLATION OF NEW BTC ON EXISTING POST ARMS
(APPLIES TO IPF, EPF, SP1 SP2, DF5, DF6 & DF7 FENCES)

3 A3.1 SCALE - 1:5

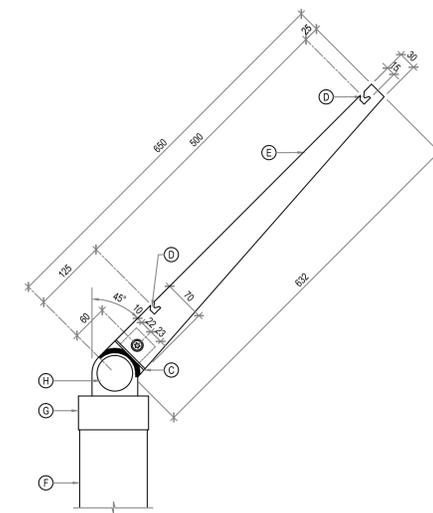


114mm POST ARM - DOUBLE

1 A3.1 CUSTOM POST ARM DETAILS - 114mm POSTS
SCALE - 1:5



114mm POST ARM - TYPICAL SIDE



114mm POST ARM - SINGLE

GENERAL NOTES:

1. WELD POST ARM CAP TO TOP OF POST WITH 2 - 13MM LONG WELDS
2. ALL WELDS GROUNDED SMOOTH.
3. ALL CORNERS ROUNDED.
4. ALL STEEL TO BE HOT-DIPPED GALVANIZED AFTER FABRICATION.
5. SITE WELDS TO BE FINISHED WITH PRIMER & FINISH COAT.
6. ALL CONCERTINA WIRE TO BE ON YARD SIDE (INMATE SIDE).
7. CONCERTINA BARBED TAPE: 710mm Ø NOMINAL - INSTALLED @ 630mm Ø.
8. ALL TIE WIRES ON POSTS TO BE FOLDED TIGHT TO POST.

KEY LEGEND

- CONTINUOUS 1/4 WELD, PROVIDE ON OPPOSITE SIDES [TYPICAL]
- Ⓐ 73 mm [minimum] O.D. LINE POST
- Ⓑ STANDARD 73mm GALVANIZED POST CAP
- Ⓒ POST CAP EXTENSION SUPPORT - EXTEND INTO CONTROL ARM CAVITY c/w 10mm TORX BOLT
- Ⓓ BARBED WIRE GROOVES - SHAPE OF GROOVE REVERSED ON OPPOSITE SIDE
- Ⓔ 2.4mm (14ga) GALVANIZED METAL BREAK-SHAPE CONTROL ARM
- Ⓕ 114 mm [minimum] O.D. STRAIN, CORNER, GATE POST
- Ⓖ STANDARD 114mm GALVANIZED POST CAP
- Ⓗ 600 PASS-THRU HOLE FOR 450 FENCE TOP PIPE RAIL

REVISIONS	DESCRIPTION	DATE
2	ADDENDUM #2 SUBMISSION	2018/04/17
1	ADDENDUM #1 SUBMISSION	2018/04/11
0	TENDER SUBMISSION	2018/02/15

REVISIONS	DESCRIPTION	DATE
A	detail number number du détail	A
B	source drawing no. de dessin no.	B/C
C	detail on drawing no. détail sur dessin no.	

project title: Fence Assessment and Repair / titre du projet

CSC REGIONAL PSYCHIATRIC CENTRE SASKATOON, SASKATCHEWAN

drawing title: CUSTOM POST ARM DETAILS / titre du dessin

designed by: DRC / conçu par
drawn by: coupland / dessiné par
approved by: / approuvé par

PWSC Project Manager: JERRY AUJLA / Administrateur de Projets TPSCC

scale: AS NOTED / échelle
project no.: R.084540.001 / projet no.
date: 2018/04/11 / date