

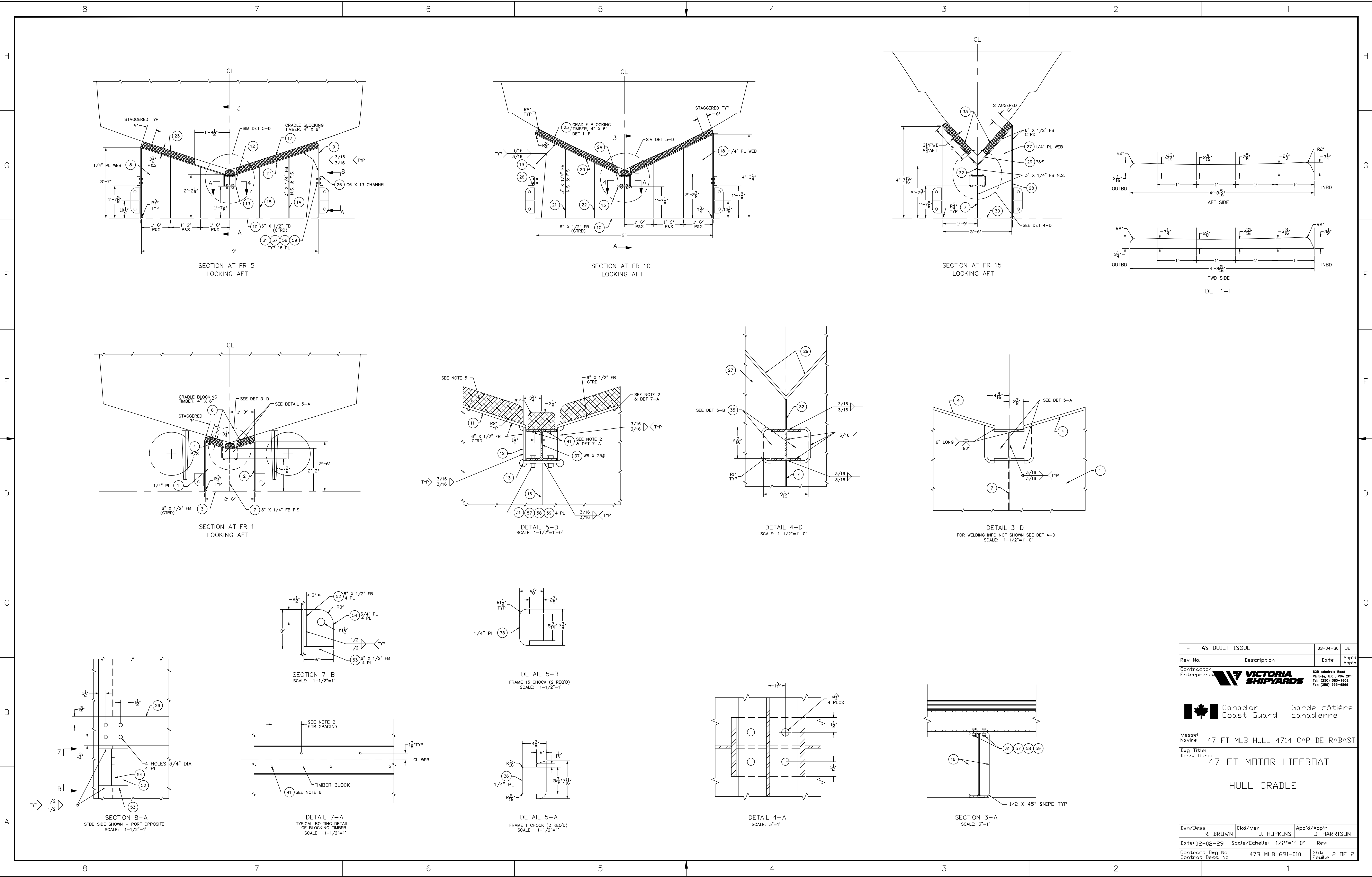




REFERENCES		
NO	TITLE	DRAWING NO
1	LINES PLAN	47B MLB 801-001

1. TRANSVERSE WOOD CHOCKS ITEM No's 6, 17, 25 & 33 ARE TO BE TRIMMED AND FITTED TO THE HULL FORM USING REFERENCE DRAWING NO. 10 TO DEVELOP TIGHT JOINTS.
2. LAG BOLT SPACING ALONG THE TIMBER BLOCK LENGTHS IS TO BE AS FOLLOWS:
 - A) ON 12" CTRS ALONG THE KEEL BLOCK ALTERNATING PORT & STBD.
 - B) ON 3" CTRS ALONG THE TRANSVERSE FR 1 BLOCKS ALTERNATING FWD AND AFT OF THE TRANSVERSE WEB.
 - C) ON 6" CTRS ALONG ALL OTHER TRANSVERSE FRAME BLOCKS ALTERNATING FWD AND AFT OF THE TRANSVERSE WEB.
3. CRADLE IS TO BE CONSTRUCTED OF A-36 STEEL.
4. CRADLE STEEL SURFACES ARE TO BE TREATED AS FOLLOWS:
 - A) ADHESIVE BLAST ALL SURFACES.
 - B) GALVANIZE CRADLE AFTER FABRICATION IAW TECHNICAL AUTHORITY REQUIREMENTS.
5. ALL TIMBER BLOCKS ARE TO BE TREATED AS FOLLOWS:
APPLY 3 COATS OF SPAR VARNISH (FORMULA 80) TT-V-119 OR EQUAL LEAD DRY FOR 72 HOURS TREATMENT. TO BE APPLIED AFTER ALL FITTING AND TRIMMING HAS BEEN COMPLETED.
6. DRILL .38 DIA HOLES IN FLAT BAR. DRILL .26 DIA PILOT HOLES IN TIMBER.
7. ITEM No's 5, 38, 42, 43 & 44 ARE TO BE TRIMMED BY APPROX. 3/16" IN HEIGHT ON ASSEMBLY.

1. AFT STRAP SUPPORTS MOST WEIGHT.
2. AFT STRAP MUST BE LOCATED AFT OF FRAME 4 BUT NOT MORE THAN 16".
3. ENSURE NO BLOCK IS PLACED BETWEEN FRAME 9 AND BHD 10.
4. SHAFT EMERGES FROM BHD HOUSING 16" AFT OF FRAME 4.
5. ER SEA INTAKES ARE BETWEEN FRAME 4 AND FRAME 5.
6. AFT SOUNDER IS BETWEEN FR.7 AND BHD 8.
7. FWD SOUNDER IS BETWEEN FR.9 AND BHD 10.
8. AIR CONDITIONING SEA INTAKE IS BETWEEN FR.9 AND BHD 10.

-	AS BUILT ISSUE	03-04-30	J.E
Rev No.	Description	Date	App'd / App'n
Contractor Entrepreneur  VICTORIA SHIPYARDS		825 Admirals Road Victoria, B.C. V8A 2P1 Tel: (250) 380-1802 Fax: (250) 995-6599	
 Canadian Coast Guard		Garde côtière canadienne	
Vessel	47 FT MLB HULL 4714 CAP DE RABAST		
Dwg Title:	47 FT MOTOR LIFEBOAT		
Drawn By:	HULL CRADLE		
Dwn/Dess	R. BROWN	Ckd/Ver	J. HOPKINS
Dwn/Dess	D. HARRISON	App'd/App'n	
Date: 02-02-29	Scale/Echelle: 3/8" = 1'	Rev:	-
Contract Dwg No.	47B MLB 691-010	Sht:	1 OF 2
Contract Dess. No.		Feuille:	



-	AS BUILT ISSUE	03-04-30	JC
Rev No.	Description	Date	App'd App'n
Contractor Entrepreneur	 VICTORIA SHIPYARDS	825 Admirals Road Victoria, B.C. V8A 2P1 Tel: (250) 360-1602 Fax: (250) 995-6599	
 Canadian Coast Guard Garde côtière canadienne			
Vessel Navire	47 FT MLB HULL 4714 CAP DE RABAST		
Dwg Title: Dess. Titre:	47 FT MOTOR LIFEBOAT		
HULL CRADLE			
Dwn/Dess R. BROWN	Ckd/Ver J. HOPKINS	App'd/App'n D. HARRISON	
Date: 02-02-29	Scale/Echelle: 1/2"=1'-0"	Rev: -	
Contract Dwg No. Contract Dess. No	47B MLB 691-010	Sh't Feuille: 2 OF 2	