

PART 1 - GENERAL

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| <u>1.1 REFERENCES</u> | .1 | Canadian General Standards Board (CGSB)
.1 CAN/CGSB-1.181-Latest Edition,
Ready-Mixed Organic Zinc-Rich Coating. |
| | .2 | National Fire Code of Canada. |
| <u>1.2 ACTION AND
INFORMATIONAL
SUBMITTALS</u> | .1 | Provide submittals in accordance with Section
01 33 00 - Submittal Procedures. |
| | .2 | Product Data:
.1 Provide manufacturer's printed product
literature, specifications and datasheets for
piping and equipment and include product
characteristics, performance criteria,
physical size, finish and limitations. |
| <u>1.3 DELIVERY,
STORAGE AND
HANDLING</u> | .1 | Deliver, store and handle materials in
accordance with Section 01 61 00 - Common
Product Requirements and with manufacturer's
written instructions. |
| | .2 | Delivery and Acceptance Requirements:
.1 Deliver materials to site in original
factory packaging, labelled with
manufacturer's name, address. |

PART 2 - PRODUCTS

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| <u>2.1 MATERIAL</u> | .1 | Paint: zinc-rich to CAN/CGSB-1.181.
.1 Primers Paints Coating: in accordance
with manufacturer's recommendations for
surface conditions.
.2 Primer: maximum VOC limit to Standard
GS-11.
.3 Paints: maximum VOC limit to Standard
GS-11. |
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- 2.1 MATERIAL (Cont'd)
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
 - .1 Sealants: maximum VOC limit to SCAQMD Rule 1168 to GSES GS-36.
 - .3 Sealants: maximum VOC limit to GSES GS-36.
 - .4 Adhesives: maximum VOC limit to GSES GS-36.
 - .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

PART 3 - EXECUTION

- 3.1 APPLICATION
- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- 3.2 CONNECTIONS TO EQUIPMENT
- .1 In accordance with manufacturer's instructions unless otherwise indicated.
 - .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
 - .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.
- 3.3 CLEARANCES
- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada.
 - .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer and as indicated without
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| <u>3.3 CLEARANCES
(Cont'd)</u> | .2 | (Cont'd)
interrupting operation of other system,
equipment, components. |
| <u>3.4 DRAINS</u> | .1 | Install piping with grade in direction of
flow except as indicated. |
| | .2 | Install drain valve at low points in piping
systems, at equipment and at section isolating
valves. |
| | .3 | Pipe each drain valve discharge separately to
above floor drain.
.1 Discharge to be visible. |
| | .4 | Drain valves: NPS 3/4 gate or globe valves
unless indicated otherwise, with hose end male |
| <u>3.5 DIELECTRIC
COUPLINGS</u> | .1 | General: compatible with system, to suit
pressure rating of system. |
| | .2 | Locations: where dissimilar metals are
joined. |
| | .3 | NPS 2 and under: isolating unions or bronze
valves. |
| | .4 | Over NPS 2: isolating flanges. |
| <u>3.6 PIPEWORK
INSTALLATION</u> | .1 | Protect openings against entry of foreign
material. |
| | .2 | Install to isolate equipment and allow
removal without interrupting operation of
other equipment or systems. |
| | .3 | Assemble piping using fittings manufactured
to ANSI standards. |
| | .4 | Install exposed piping, equipment,
rectangular cleanouts and similar items
parallel or perpendicular to building lines. |
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3.6 PIPEWORK
INSTALLATION
(Cont'd)

- .5 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .6 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .7 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .8 Group piping wherever possible and as indicated.
- .9 Ream pipes, remove scale and other foreign material before assembly.
- .10 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .11 Provide for thermal expansion as indicated.
- .12 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.

3.7 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
 - .2 Material: schedule 40 black steel pipe.
 - .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
 - .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
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- 3.7 SLEEVES
(Cont'd)
- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
 - .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere:
 - .1 Provide space for firestopping.
 - .2 Maintain fire rating integrity.
 - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.
- 3.8 ESCUTCHEONS
- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
 - .2 Construction: one piece type with set screws.
 - .1 Chrome or nickel plated brass or type 302 stainless steel..
 - .3 Sizes: outside diameter to cover opening or sleeve.
 - .1 Inside diameter to fit around pipe or outside of insulation if so provided.
- 3.9 PREPARATION
FOR FIRE STOPPING
- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
 - .2 Uninsulated unheated pipes not subject to movement: no special preparation.
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3.9 PREPARATION .3 Uninsulated heated pipes subject to movement:
FOR FIRE STOPPING wrap with non-combustible smooth material to
(Cont'd) permit pipe movement without damaging fires
topping material or installation.

.4 Insulated pipes and ducts: ensure integrity
of insulation and vapour barriers.

3.10 FLUSHING OUT .1 Before start-up, clean interior of piping
OF PIPING SYSTEMS systems in accordance with requirements of
Section 01 74 11 - Cleaning supplemented as
specified in relevant mechanical sections.

.2 Preparatory to acceptance, clean and
refurbish equipment and leave in operating
condition, including replacement of filters in
piping systems.

3.11 PRESSURE .1 Advise Departmental Representative 48 hours
TESTING OF minimum prior to performance of pressure
EQUIPMENT AND tests.
PIPEWORK

.2 Pipework: test as specified in relevant
sections of heating, ventilating and air
conditioning work.

.3 Maintain specified test pressure without loss
for 4 hours minimum unless specified for
longer period of time in relevant mechanical
sections.

.4 Prior to tests, isolate equipment and other
parts which are not designed to withstand test
pressure or media.

.5 Conduct tests in presence of Departmental
Representative.

.6 Pay costs for repairs or replacement,
retesting, and making good. Departmental
Representative to determine whether repair or
replacement is appropriate.

3.11 PRESSURE .7 Insulate or conceal work only after approval
TESTING OF and certification of tests by Departmental
EQUIPMENT AND Representative.
PIPEWORK
 (Cont'd)

3.12 EXISTING .1 Connect into existing piping systems at times
SYSTEMS approved by Departmental Representative.

 .2 Request written approval by Departmental
 Representative 10 days minimum, prior to
 commencement of work.

 .3 Be responsible for damage to existing plant
 by this work.

3.13 CLEANING .1 Clean in accordance with Section 01 74 11 -
 Cleaning.
 .1 Remove surplus materials, excess
 materials, rubbish, tools and equipment.

 .2 Waste Management: separate waste materials
 for reuse and recycling.