

PART 1 - GENERAL

- 1.1 REFERENCES .1 Canadian General Standards Board (CGSB)
.1 CAN/CGSB-1.181-Latest Edition,
Ready-Mixed Organic Zinc-Rich Coating.
- .2 National Fire Code of Canada.
- 1.2 ACTION AND INFORMATIONAL SUBMITTALS .1 Provide submittals in accordance with Section
01 33 00 - Submittal Procedures.
- .2 Product Data:
.1 Provide manufacturer's printed product
literature, specifications and datasheets for
piping and equipment and include product
characteristics, performance criteria,
physical size, finish and limitations.
- 1.3 DELIVERY, STORAGE AND HANDLING .1 Deliver, store and handle materials in
accordance with Section 01 61 00 - Common
Product Requirements and with manufacturer's
written instructions.
- .2 Delivery and Acceptance Requirements:
.1 Deliver materials to site in original
factory packaging, labelled with
manufacturer's name, address.

PART 2 - PRODUCTS

- 2.1 MATERIAL .1 Paint: zinc-rich to CAN/CGSB-1.181.
.1 Primers Paints Coating: in accordance
with manufacturer's recommendations for
surface conditions.
.2 Primer: maximum VOC limit to Standard
GS-11.
.3 Paints: maximum VOC limit to Standard
GS-11.
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- 2.1 MATERIAL (Cont'd)
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
 - .1 Sealants: maximum VOC limit to SCAQMD Rule 1168 to GSES GS-36.
 - .3 Sealants: maximum VOC limit to GSES GS-36.
 - .4 Adhesives: maximum VOC limit to GSES GS-36.
 - .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

PART 3 - EXECUTION

- 3.1 APPLICATION
- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- 3.2 CONNECTIONS TO EQUIPMENT
- .1 In accordance with manufacturer's instructions unless otherwise indicated.
 - .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
 - .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.
- 3.3 CLEARANCES
- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada.
 - .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer and as indicated without

3.6 PIPEWORK
INSTALLATION
(Cont'd)

- .5 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .6 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .7 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .8 Group piping wherever possible and as indicated.
- .9 Ream pipes, remove scale and other foreign material before assembly.
- .10 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .11 Provide for thermal expansion as indicated.
- .12 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.

3.7 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.

3.7 SLEEVES
(Cont'd)

- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere:
 - .1 Provide space for firestopping.
 - .2 Maintain fire rating integrity.
 - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.

3.8 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
 - .1 Chrome or nickel plated brass or type 302 stainless steel..
- .3 Sizes: outside diameter to cover opening or sleeve.
 - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

3.9 PREPARATION
FOR FIRE STOPPING

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.

3.9 PREPARATION
FOR FIRE STOPPING
(Cont'd)

- .3 Uninsulated heated pipes subject to movement:
wrap with non-combustible smooth material to
permit pipe movement without damaging fires
topping material or installation.
- .4 Insulated pipes and ducts: ensure integrity
of insulation and vapour barriers.

3.10 FLUSHING OUT
OF PIPING SYSTEMS

- .1 Before start-up, clean interior of piping
systems in accordance with requirements of
Section 01 74 11 - Cleaning supplemented as
specified in relevant mechanical sections.
- .2 Preparatory to acceptance, clean and
refurbish equipment and leave in operating
condition, including replacement of filters in
piping systems.

3.11 PRESSURE
TESTING OF
EQUIPMENT AND
PIPEWORK

- .1 Advise Departmental Representative 48 hours
minimum prior to performance of pressure
tests.
 - .2 Pipework: test as specified in relevant
sections of heating, ventilating and air
conditioning work.
 - .3 Maintain specified test pressure without loss
for 4 hours minimum unless specified for
longer period of time in relevant mechanical
sections.
 - .4 Prior to tests, isolate equipment and other
parts which are not designed to withstand test
pressure or media.
 - .5 Conduct tests in presence of Departmental
Representative.
 - .6 Pay costs for repairs or replacement,
retesting, and making good. Departmental
Representative to determine whether repair or
replacement is appropriate.
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3.11 PRESSURE
TESTING OF
EQUIPMENT AND
PIPEWORK
(Cont'd)

- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

3.12 EXISTING
SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

3.13 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
.1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling.