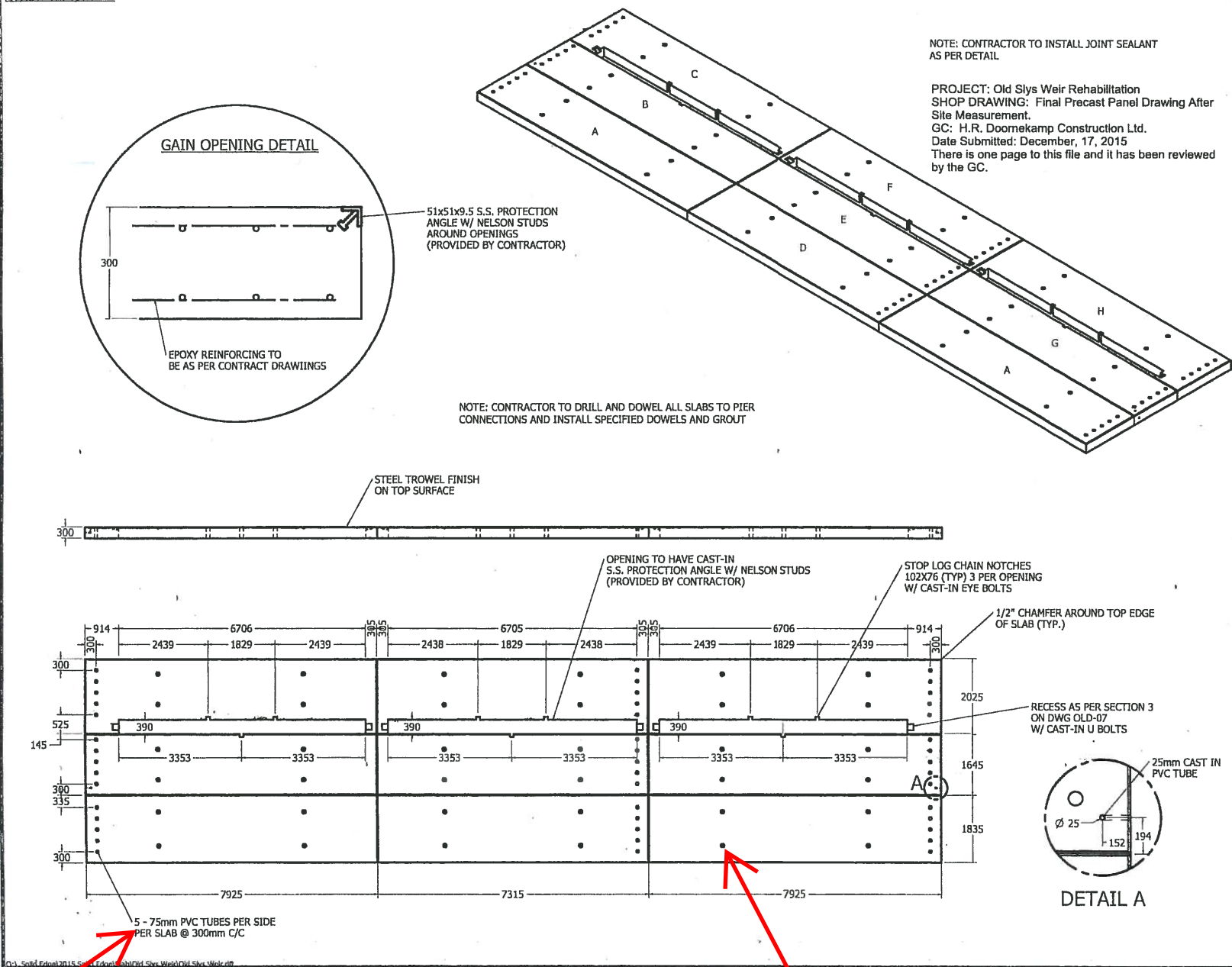


ASSEMBLY DRAWING



SIZE:	23165 x 5505 x 300 Slabs		
NAME:	OLD SLYS WEIR SLABS		
WEIGHT:	A10.4 tonne	B 9.4 tonne	C 9.6 tonne
	D 9.6 tonne	E 8.6 tonne	F 8.7 tonne
	G 9.4 tonne	H 9.6 tonne	I 10.4 tonne
S.O. #:	19298	J.O. #:	
CUSTOMER:	HR DOORNEKAMP		
PROJECT:	OLD SLYS WEIR		
OWNER:	PARKS CANADA		
ENGINEER:			
SALES REP:	MIKE PAQUETTE		
CONTRACT DUE DATE:			
Q.C. CHECKS	DATE	INITIALS	
POST POUR			
YARD			
CONCRETE: <b>45 MPA</b> @ 28 DAYS, 5-8% AIR ENT. AS PER CSA A23-1-09 CONCRETE EXPOSURE CLASS C-1 MIN. STRIPPING STRENGTH Refer to Lifting Table REINFORCING: IN ACCORDANCE WITH CSA G30.18 (ALL REBAR HAS 50 mm COVER) TOLERANCES: IN ACCORDANCE WITH CSA A23.4-09			
DESIGNED AND MANUFACTURED TO:			
BILL OF MATERIALS: CAST-IN: 4 x 4 - TONNE GALV. SWIFT LIFTS/PIECE 7-1/8" (P00061) 1 - STAINLESS STEEL ANGLE PER OPENING PIECE			
MISC. ACCESSORIES			
NOTES:			
DRAWN BY: M.G. 11/16/15			
DRAWING No: 19298/01			
CHECKED BY: MP			
REVISION: M.G. 11/24/15 M.G. 12/02/15			
		1645 SYDENHAM RD. KINGSTON, ONT. PHONE: (800) 223-0012 1-613-546-6683	
www.anchorconcrete.com			

PVC tubes cannot be cast-in-place permanently. Must be removed (by drilling/routing) prior to grouting of dowels into the slab. Top of dowels must be 100mm from the top of the deck (see Dwg. OLD-04). Wood inserts that could be drilled out prior to anchor installation would also be acceptable.

Lift anchors must be stainless steel, or anchors to be cut flush with recess after placement. Minimum recess depth to be 50mm, recess to be filled with non-shrink grout.

Shop Drawing Stamp	
<input checked="" type="checkbox"/> No Exception Taken	<input type="checkbox"/> Review & Resubmit
<input type="checkbox"/> Make Corrections Noted Resubmission Not Required	<input type="checkbox"/> Rejected, Submit Compliant Product/System
Review is for general conformance with the design concept of the project and general compliance with the information given in the contract documents. Any action shown is subject to the requirements of the contract documents. Contractor is responsible for the dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of construction; coordination of his or her work with that of all other trades; and the satisfactory performance of his or her work.	
Project No. <u>605266</u>	By <u>[Signature]</u>
Date <u>21-Dec-2015</u>	No. of Pages <u>1</u>
Spec Section No. <u>Dwg OLD-04</u>	In Set
Submission No. <u>4</u>	
exp Services Inc.	