



GENERAL NOTES

1. WELDS GENERALLY TO BE DOUBLE CONTINUOUS WITH MINIMUM THICKNESS OF 3/8" IN

2. ROLLER CHAIN STOPPER TO BE LINED OFF AT SUIT SUCH THAT:-

1) ANCHOR CHAIN SWIVEL TO STAY CLEAR OF ROLLER IN STOWED POSITION.

2) IF IT IS POSSIBLE TO DETACH ANCHOR CHAIN AT A POSITION MEASURED ALONG CHAIN OF APPROX. 2M. FROM THE ANCHOR 1 BEHIND THE STOPPER WHERE A DISTINGUISHING LINK IS TO BE LOCATED.

3) ITEMS (a) & (b) IS TO BE VERIFIED BEFORE FINAL WELDING.

3. ALL MATERIAL TO LLOYD GRADE 'A' UNLESS SHOWN OTHERWISE.

INSTALLATION OF WINDLASS:

FOR INSTALLATION PROCEDURE REFER TO INSTRUCTIONS BY PACIFIC WINCHES LTD.

NOTE:

WINDLASS PERFORMANCE TO BE VERIFIED ON TRIALS IN ACCORDANCE WITH LLOYDS RULES 3.17.7.6.

REFERENCES

REF. No.	DRAWING TITLE	DWG. No.
1	SHELL EXPANSION	07-00-01
2	FORECASTLE BK. FR. 158 - ITEM	07-14-07
3	" " FR. 150 - 157	07-14-08/09
4	" " FR. 121 - 149	07-14-10/11
5	W.T. BUOY FR. 144 - 150, CHAIN LOCKER.	07-11-16/15/16

EQUIPMENT PARTICULARS:-

1. ANCHORS (REQ. NO. 31.00-41)

3/ STOCKLESS BOWEN ANCHOR, 'HALL' TYPE ~ WEIGHT 3540 KGS. EACH.

2. CHAIN (REQ. NO. 31.00-41)

COMMON LINK CHAIN, 'LUSINE' STUDWELDED TYPE, GRADE U3 AT 46 ~ DIA. CHAIN ASSEMBLY IN 2- EQUAL LENGTHS, EACH COMPRISING:- 9 LENGTHS ~ 27.5M OF CHAIN, ONE LENGTH ~ 11.5M OF CHAIN, ONE LENGTH ~ 2M OF SWIVEL FORE- RUNNER WITH SWIVEL 1/2" TYPE ANCHOR SHOCKLE AT ONE END, CENTER JOINING SHOCKLES AS REQUIRED, 5 TYPE SHOCKLE PLUG END LINK FOR BITTER END CONNECTION.

3. WINDLASS (REQ. NO. 30.00-41)

ELECTRIC DRIVEN, HORIZONTAL JAWT DOUBLE WINDLASS, PACIFIC WINCH MODEL (MANUFACTURERS REG. NO. 300-400-195). WINDLASS POWERED BY 50 H.P., 3 SPEED MOTOR COMPLETE WITH DECK MOUNTED CONTROLLER AND BELOW DECK STARTER. APPROX. WT. OF WINDLASS ~ 11 TONS.

4. ROLLER CHAIN STOPPER (REQ. NO. 30.00-41)

2- ROLLER CHAIN STOPPERS, WITH LOCKING BAR AND DEWILZ FLAW WITH TUCK- BUCKLE, COMPLETE WITH 3/4" DIA. X 1M LONG 6.2MM. STROK WITH SPLICED EYE AT EACH END TO SUIT HOOK.

☐ INDICATES INSTALLATION PARTS LIST - OUTFIT.

No.	REVISION	BY	DATE
	NOTE RE- ROLLER CHAIN STOPPER JAWT GLWP DELETED	EYC	12 th MAY 83
	DEC. APPROVED BY LLOYDS. NOTE RE- WINDLASS PERFORMANCE ADDED	EYC	27 th APR 83
	WELDING OF WINDLASS FEETING TO F.C.L. DE. NEW 5 T. WAS G.	EYC	11 th MAR. 83

DISTRIBUTION

DEPARTMENT	QTY.	DEPARTMENT	QTY.	DEPARTMENT	QTY.
OWNERS	3+3	1 OPERATIONS MANAGER	1 LOFT	1	1 PIPE FITTER
CLASSIFICATION	4	1 NEW CONST. SUPT.	1 PLATER	3	1 MACHINE SHOP
C.O.G.S.B.	4	1 REPAIR SUPT.	1 WELDER	2	1 ENGINE FITTER
TACKERS	13	1 1/2 STEEL SUPT.	1 SHIPWRIGHT	2	1 SHEET METAL
		1 WELDING ENGINEER	1 JOINER		1 ELECTRIC SHOP
HULL D.O.		2 WELDING INSP.	1 RIGGER		
MACHINERY D.O.		1 MIKE PAGE			
ELECTRICAL D.O.		1 PLANNING			

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2nd " " " 15th 83

AS FITTED

Burrard Yards Corporation

SHIPBUILDERS,
SHIP REPAIRERS,
GENERAL ENGINEERS

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British Columbia, Canada V7L 4J6

Victoria Division
P.O. Box 1050 Victoria
British Columbia, V8W 2S9

DIVISION
VANCOUVER

HULL 107554 JOB NO. 31.00
OWNERS GULF CANADA RESOURCES INC.

TITLE
WINDLASS ARRGT.
INCL. POCKETS.

APPROVALS

OWNERS	REPRESENTS	DATE	DRAWN	EC.
G.S.I.	H.M.B.L.E.Y.	FEB 16 th 83	CHECKED	
LLOYDS	Vancouver	FEB 15 th 83	APPROVED	

SCALE 1:1

DATE FEB 27th 83

DWG. No. 31-00-01 REV. 01