



**RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:**

**Bid Receiving - PWGSC / Réception des
soumissions - TPSGC**
11 Laurier St./ 11, rue Laurier
Place du Portage, Phase III
Core 0B2 / Noyau 0B2
Gatineau, Québec K1A 0S5
Bid Fax: (819) 997-9776

**REQUEST FOR PROPOSAL
DEMANDE DE PROPOSITION**

**Proposal To: Public Works and Government
Services Canada**

We hereby offer to sell to Her Majesty the Queen in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods, services, and construction listed herein and on any attached sheets at the price(s) set out therefor.

**Proposition aux: Travaux Publics et Services
Gouvernementaux Canada**

Nous offrons par la présente de vendre à Sa Majesté la Reine du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens, services et construction énumérés ici sur toute feuille ci-annexée, au(x) prix indiqué(s).

Comments - Commentaires

Vendor/Firm Name and Address

**Raison sociale et adresse du
fournisseur/de l'entrepreneur**

Issuing Office - Bureau de distribution

Clothing and Textiles Division / Division des vêtements et des textiles
11 Laurier St./ 11, rue Laurier
6A2, Place du Portage
Gatineau, Québec K1A 0S5

Title - Sujet Belts, Sam Browne	
Solicitation No. - N° de l'invitation M7594-185767/A	Date 2018-08-28
Client Reference No. - N° de référence du client M7594-185767	
GETS Reference No. - N° de référence de SEAG PW-\$\$PR-756-75383	
File No. - N° de dossier pr756.M7594-185767	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2018-09-17	Time Zone Fuseau horaire Eastern Daylight Saving Time EDT
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Picco(PR Div.), Robert	Buyer Id - Id de l'acheteur pr756
Telephone No. - N° de téléphone (613) 410-1348 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction: ROYAL CANADIAN MOUNTED POLICE 440 Coventry Road, East Door OTTAWA Ontario K1K 2C4 Canada	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée See Herein	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

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PART 1 - GENERAL INFORMATION

1.1 Security Requirement

There is no security requirement associated with this bid solicitation.

1.2 Requirement

The "Requirement" is detailed under Annex A of the resulting contract clauses.

1.3 Debriefings

Bidders may request a debriefing on the results of the bid solicitation process. Bidders should make the request to the Contracting Authority within 15 working days from receipt of the results of the bid solicitation process. The debriefing may be in writing, by telephone or in person.

1.4 Trade Agreements

The requirement is subject to the provisions of the Canadian Free Trade Agreement (CFTA).

1.5 Canadian Content

The requirement is limited to Canadian goods and/or services.

PART 2 - BIDDER INSTRUCTIONS

2.1 Standard Instructions, Clauses and Conditions

All instructions, clauses and conditions identified in the bid solicitation by number, date and title are set out in the *Standard Acquisition Clauses and Conditions Manual* (<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

Bidders who submit a bid agree to be bound by the instructions, clauses and conditions of the bid solicitation and accept the clauses and conditions of the resulting contract.

The 2003 (2018-05-22) Standard Instructions - Goods or Services - Competitive Requirements, are incorporated by reference into and form part of the bid solicitation.

Subsection 5.4 of 2003, Standard Instructions - Goods or Services - Competitive Requirements, is amended as follows:

Delete: 60 days
Insert: 180 days

2.2 Submission of Bids

Bids must be submitted only to Public Works and Government Services Canada (PWGSC) Bid Receiving Unit by the date, time and place indicated on page 1 of the bid solicitation.

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Due to the nature of the bid solicitation, bids transmitted by facsimile to PWGSC will not be accepted.

2.3 Enquiries - Bid Solicitation

All enquiries must be submitted in writing to the Contracting Authority no later than seven (7) calendar days before the bid closing date. Enquiries received after that time may not be answered.

Bidders should reference as accurately as possible the numbered item of the bid solicitation to which the enquiry relates. Care should be taken by Bidders to explain each question in sufficient detail in order to enable Canada to provide an accurate answer. Technical enquiries that are of a proprietary nature must be clearly marked "proprietary" at each relevant item. Items identified as "proprietary" will be treated as such except where Canada determines that the enquiry is not of a proprietary nature. Canada may edit the question(s) or may request that the Bidder do so, so that the proprietary nature of the question(s) is eliminated, and the enquiry can be answered to all Bidders. Enquiries not submitted in a form that can be distributed to all Bidders may not be answered by Canada.

2.4 Applicable Laws

Any resulting contract must be interpreted and governed, and the relations between the parties determined, by the laws in force in Ontario.

Bidders may, at their discretion, substitute the applicable laws of a Canadian province or territory of their choice without affecting the validity of their bid, by deleting the name of the Canadian province or territory specified and inserting the name of the Canadian province or territory of their choice. If no change is made, it acknowledges that the applicable laws specified are acceptable to the Bidders.

2.5 Viewing Sample(s)

Viewing sample(s) may be viewed (by appointment only) at the following offices:

**Public Works & Government
Services Canada**
Supply Directorate
6th floor
1550 ave D'Estimauville
Quebec, Que. G1J 0C7
TEL: 418-649-2714
FAX: 418-648-2209
Attention: Micheline Naud
(micheline.naud@tpsgc-pwgsc.gc.ca)

**Public Works & Government Services
Canada**
Place Bonaventure, South-East Portal
800 de La Gauchetière Street West
7th Floor
Montreal, Quebec H5A 1L6
TEL: 514-496-3404
FAX: 514-496-3822
Attention:
[TPSGC.RQReceptionSoumissions-
QRSupplyTendersReception.PWGSC@tpsgc-
pwgsc.gc.ca](mailto:TPSGC.RQReceptionSoumissions-QRSupplyTendersReception.PWGSC@tpsgc-pwgsc.gc.ca)

**Public Works & Government
Services Canada**
Suite 480, 33 City Centre Drive
Mississauga, Ont. L5B 2N5
TEL: 905-615-2030

**Public Works & Government Services
Canada**
Suite 100, 167 Lombard Avenue
P.O. Box 1408
Winnipeg, Manitoba R3C 2Z1

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FAX 905-615-2023
Attention: Ruth Ottman-Villarreal
Ruth.Ottman-Villarreal@pwgsc-tpsgc.gc.ca

TEL: 204-983-3774
FAX: 204-983-7796
Attention: Bev Laurin (bev.laurin@tpsgc-pwgsc.gc.ca)

Public Works & Government Services Canada
Telus Plaza North
10025 Jasper Avenue, 5th Floor
Edmonton, AB T5J 1S6
TEL: (780) 497-3517
FAX: (780) 497-3510
Attention: Nicole Boucher (wst-pa-edm@tpsgc-pwgsc.gc.ca)

Public Works & Government Services Canada
Pacific Region, SOSB, Industrial & Commercial Products
219 - 800 Burrard Street
Vancouver, B.C V6Z 0B9
TEL. : 604-365-2965 (Chris Huchzermeyer)
TEL. : 604-658-2799 (Betty Chan)
FAX : 604-775-7526
Attention: Chris.Huchzermeyer@pwgsc-tpsgc.gc.ca
Attention: Betty Chan (betty.chan@tpsgc-pwgsc.gc.ca)

2.6 Transportation Costs Information

The Bidder is requested to provide the following information concerning transportation costs for the delivery of the units to destination:

- (a) shipping weight by unit; _____
- (b) number of items by unit; _____
- (c) cubic measurement by unit; _____
- (d) number of units per shipment: _____
- (e) name of shipping point; _____
- (f) recommended method of shipment and carrier _____
- (g) Unit cost per Destination _____
- (h) Total cost \$ _____

PART 3 - BID PREPARATION INSTRUCTIONS

3.1 Bid Preparation Instructions

Canada requests that bidders provide their bid in separately bound sections as follows:

Section I: Technical Bid (3 hard copies)
Section II: Financial Bid (1 hard copy)
Section III: Certifications (1 hard copy)

Prices must appear in the financial bid only. No prices must be indicated in any other section of the bid.

Canada requests that Bidders follow the format instructions described below in the preparation of their bid:

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- (a) use 8.5 x 11 inch (216 mm x 279 mm) paper;
- (b) use a numbering system that corresponds to the bid solicitation;

In April 2006, Canada issued a policy directing federal departments and agencies to take the necessary steps to incorporate environmental considerations into the procurement process Policy on Green Procurement (<http://www.tpsgc-pwgsc.gc.ca/ecologisation-greening/achats-procurement/politique-policy-eng.html>). To assist Canada in reaching its objectives, Bidders should:

- 1) use 8.5 x 11 inch (216 mm x 279 mm) paper containing fibre certified as originating from a sustainably-managed forest and containing minimum 30% recycled content; and
- 2) use an environmentally-preferable format including black and white printing instead of colour printing, printing double sided/duplex, using staples or clips instead of cerlox, duotangs or binders.
- 3) Green Initiatives (for PWGSC information only)
Bidders are requested to provide details of their policies and practices in relation to the following initiatives:
 - environmentally responsible manufacturing;
 - environmentally responsible waste disposal;
 - waste reduction;
 - packaging;
 - re-use strategies;- recycling.

Section I: Technical Bid

In their technical bid, Bidders should explain and demonstrate how they propose to meet the requirements and how they will carry out the Work (reference Part 4, Evaluation Procedures, 4.1.1.1 Mandatory Technical Criteria)

Section II: Financial Bid

Bidders must submit their financial bid in accordance with the Basis of Payment.

Section III: Certifications

Bidders must submit the certifications and additional information required under Part 5.

3.1.1 Electronic Payment of Invoices – Bid

RCMP will issue payment via direct deposit or payment by cheque only.

3.1.2 Exchange Rate Fluctuation

C3011T 2013/11/06 Exchange Rate Fluctuation

3.1.3 Origin of Work

For each line item, bidders must identify the name(s) of the country or countries where the apparel goods are cut (or knit to shape) and sewn, regardless of whether the work is to be performed by the Bidder or one of its subcontractor(s).

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The following information must be provided for each location where any of the goods are cut (or knit to shape) or sewn:

Line Item number _____

Country: _____

(Bidders must add additional lines if there is more than one manufacturer or one country per line item.)

Bidders must immediately inform Canada in writing of any and all changes affecting the information provided under this clause during the entire bid validity period.

PART 4 - EVALUATION PROCEDURES AND BASIS OF SELECTION

4.1 Evaluation Procedures

- (a) Bids will be assessed in accordance with the entire requirement of the bid solicitation including the technical and financial evaluation criteria.
- (b) An evaluation team composed of representatives of Canada will evaluate the bids.

4.1.1 Technical Evaluation

4.1.1.1 Mandatory Technical Criteria

Pre-Award Sample(s) and Supporting Documentation

As part of the technical evaluation, to confirm a Bidder's capability of meeting the technical requirements, one (1) pre-award sample of the items below along with certificates of compliance and component samples will be required from low bidders after the bid closing date upon a written request from the Contracting Authority.

A) PRE-AWARD SAMPLE

<u>Item</u>	<u>Size</u>	<u>Stock No.</u>
1. Belt, Sam Browne	34	3410-340
2. Belt, Sam Browne, Cross-Strap	Medium	3460-100
3. Belt, Sam Browne, Holster (Right)	-----	3425-207
4. Belt, Sam Browne, Double Magazine Pouch	Full Size	3415-100
5. Belt, Sam Browne, Handcuff Pouch	-----	3420-100
6. Belt, Sam Browne, Double "D" Ring Loop	-----	3455-100
7. Belt, Sam Browne, Officer	34	4700-341
8. Belt, Sam Browne, Cross-Strap, Officer	Medium	4702-100

The sample must be properly identified with the size and the RCMP stock-item number.

- i) The Bidder must ensure that the required pre-award samples are manufactured in accordance with the technical requirement and are fully representative of the bid submitted. Rejection of any of the pre-award samples will result in the bid being declared non-responsive.

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ii) The following Government Available Material (GAM) must be purchased from the RCMP for bidders who are requested to provide a pre-award sample:

- a. 8562-100 Buckle, Belt, Equipment Sam Browne
- b. 8565-100 Buckle, Claw, Equipment Sam Browne
- c. 8700-100 Roller Buckle
- d. 8710-100 Swivel Hook

iii) The pre-award samples will be evaluated for quality of workmanship and conformance to specified materials and measurements. Minor observations will not be a reason to reject the sample unless, in the opinion of the technical evaluator, they are considered to render the item unserviceable. However, only one deviation will result in the bid being declared non-responsive.

A.1 Viewing Sample

RCMP viewing samples will be provided to bidders who are requested to provide pre-award samples and are to be used for guidance for all factors not covered by the RCMP specification. The RCMP specification shall govern. The viewing samples are the property of the RCMP.

The viewing sample is not to be damaged or cut, but returned in the same condition as sent to the Bidder. The viewing sample should be returned to the RCMP with the pre-award samples. If the viewing sample is not returned with the pre-award sample(s), the Bidder will have fourteen (14) calendar days upon written notice from the Contracting Authority to return the viewing sample. Failure to return the viewing sample within that timeframe will result in the bid being declared non-responsive. If the Bidder elects not to submit a pre-award sample(s), the viewing sample must be returned to the RCMP within seven (7) calendar day of the written request from the Contracting Authority. Lost or damaged viewing samples must be reimbursed to the RCMP for the cost of an acceptable replacement.

C) CERTIFICATES OF COMPLIANCE

The certificates of compliance (as defined hereunder) are required with the pre-award samples. The Certificate of compliance must be dated within 18 months of the solicitation posting date. When a component is found in multiple specifications only one Certificates of Compliance shall be submitted and would be acceptable for all specifications. The following Certificate are required:

Component	Required Documentation	Specification and Reference Paragraph
Leather	COC	1045-123, Para. 4.1.1 1045-145, Para. 4.1.1
Thread	COC	1045-123, Para. 4.1.2 1045-145, Para. 4.1.2
Hardware	COC	1045-123, Para. 4.1.7 1045-145, Para. 4.1.5
Dome Fastener	COC	1045-123, Para. 4.1.8

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Rivets	COC	1045-123, Para. 4.1.9 1045-145, Para. 4.1.6
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CERTIFICATE OF COMPLIANCE-DEFINITION

i) A Certificate of Compliance is defined, for this document, as a signed and dated certification to confirm that a specified component or requirement adheres to the specification. The certification must be prepared, signed and dated by an official representative of the component manufacturer using company letterhead making reference to the specification number and paragraph number. It must specifically address the component or requirement and compliance can be shown by referring to a part number, by providing the component values, by providing a manufacturing data sheet to show technical compliance or by a description stating compliance to the requirement. In-house testing is acceptable to show compliance. Copying the specification word for word is not acceptable.

ii) A separate certificate of compliance is required for each individual component or requirement. Multiple components supplied by the same component manufacturer may be submitted on one certificate of compliance as long as the paragraph numbers and components are clearly identified. With this document, the bidder certifies that the product for which the certificate of compliance is issued is the same product used in the bid submission, or in the pre-award samples or in the pre-production samples, or in the production units as applicable.

iii) The Bidder is to note that copies of invoices, purchase orders, packing slips and certificates of compliance for products or components that are not manufactured by the certifier are not suitable for use as a certificate of compliance.

iv) Original Version: The RCMP reserves the right to request the original version of any Certificate of Compliance provided by the Bidder. The Bidder will have three (3) calendar days upon written notice from the Contracting Authority to provide the original Certificate(s) of Compliance. Failure to provide the original Certificate(s) of Compliance within that timeframe may result in the bid being declared non-responsive.

D) COMPONENT SAMPLES

The following samples are required with the pre-award samples and shall be representative of the components used in production

a. Leather All specifications Para 4.1.1 30cm x 30cm

COMPONENT SAMPLE – DEFINITION

A component sample is a piece or part used in the overall construction of the garment. The component requirement is indicated in the specification and the sample submitted shall adhere to the Specification requirements.

E) SUBMISSION OF PRE-AWARD SAMPLE AND SUPPORTING DOCUMENTATION

i) The Bidder will be advised when the pre-award samples, certificates of compliance and component samples are required.

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- ii) The Bidder must deliver the required pre-award samples, certificates of compliance and component samples at no charge to Canada and must ensure that they are received **within 35 calendar days** from PWGSC's written request.
- iii) Failure to submit the required pre-award samples, certificates of compliance and component samples within the specified time frame will result in the bid being declared non-responsive. The samples, certificates of compliance and component samples submitted by the Bidder will remain the property of Canada.
- iv) Rejection of the pre-award samples, certificates of compliance or component samples will result in the bid being declared non-responsive.
- v) The requirement for pre-award samples, certificates of compliance and component samples will not relieve the successful bidder from submitting samples as required by the contract terms or from strictly adhering to the technical requirement of this Request for Proposal and any resultant contract.

4.1.2 Financial Evaluation

4.1.2.1 Mandatory Financial Criteria

- a. The Bidder must submit firm unit prices in Canadian dollars, applicable taxes are excluded, DDP (destination as identified in Annex A) Incoterms 2000, transportation costs included, all applicable Customs Duties and Excise taxes included.
- b. The Bidder must submit firm unit pricing for all items including options and "as and when requested" quantities.

4.1.2.2 SACC MANUAL CLAUSE

A9033T 2012/07/16 Financial Capability

4.2 Basis of Selection

A bid must comply with all requirements of the bid solicitation and meet all mandatory technical and financial evaluation criteria to be declared responsive.

Evaluation will be established using the firm quantity, 100% of the option quantities and 100% of the "as and when requested" quantities (regular and special sizes). For the financial evaluation of the "as & when requested" regular size only, the unit price that will be used will be determined by calculating the average of the unit prices submitted for each year. The responsive bid with the lowest evaluated aggregate price will be recommended for award of a contract (1 contract only).

4.3 Contract Financial Security

- 1. If this bid is accepted, the Bidder may be required to provide contract financial security, after the bid closing date and within 10 calendar days from receipt of a written request from the Contracting Authority.
 - (a) a security deposit as defined in clause "Security Deposit Definition" in the amount of up to ten percent (10%) of the contract price.

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2. Security deposits in the form of government guaranteed bonds with coupons attached will be accepted only if all coupons that are unmatured, at the time the security deposit is provided, are attached to the bonds. The Contractor must provide written instructions concerning the action to be taken with respect to coupons that will mature while the bonds are pledged as security, when such coupons are in excess of the security deposit requirement.
3. If Canada does not receive the required financial security within the specified period, Canada may, as its discretion, accept another offer, issue a new bid solicitation, award a contract or reject all the bids.

4.4 Security Deposit Definition

1. "security deposit" means
 - (a) a bill of exchange that is payable to the Receiver General for Canada, and certified by an approved financial institution or drawn by an approved financial institution on itself; or
 - (b) a Government guaranteed bond; or
 - (c) an irrevocable standby letter of credit, or
 - (d) such other security as may be considered appropriate by the Contracting Authority and approved by Treasury Board;
2. "approved financial institution" means
 - (a) any corporation or institution that is a member of the Canadian Payments Association;
 - (b) a corporation that accepts deposits that are insured by the Canada Deposit Insurance Corporation or the "Régie de l'assurance-dépôts du Québec" to the maximum permitted by law;
 - (c) a credit union as defined in paragraph 137(6) the *Income Tax Act*;
 - (d) a corporation that accepts deposits from the public, if repayment of the deposits is guaranteed by Canadian province or territory; or
 - (e) the Canada Post Corporation.
3. "government guaranteed bond" means a bond of the Government of Canada or a bond unconditionally guaranteed as to principal and interest by the Government of Canada that is:
 - (a) payable to bearer;
 - (b) accompanied by a duly executed instrument of transfer of the bond to the Receiver General for Canada in accordance with the *Domestic Bonds of Canada Regulations*;
 - (c) registered in the name of the Receiver General for Canada.
4. "irrevocable standby letter of credit"
 - (a) means any arrangement, however named or described, whereby a financial institution (the "Issuer"), acting at the request and on the instructions of a customer (the "Applicant"), or on its behalf,
 - (i) will make a payment to or to the order of Canada, as the beneficiary;
 - (ii) will accept and pay bills of exchange drawn by Canada;
 - (iii) authorizes another financial institution to effect such payment, or accept and pay such bills of exchange; or
 - (iv) authorizes another financial institution to negotiate, against written demand(s) for payment, provided that the conditions of the letter of credit are complied with.
 - (b) must state the face amount which may be drawn against it;
 - (c) must state its expiry date;

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- (d) must provide for sight payment to the Receiver General for Canada by way of the financial institution's draft against presentation of a written demand for payment signed by the authorized departmental representative identified in the letter of credit by his/her office;
- (e) must provide that more than one written demand for payment may be presented subject to the sum of those demands not exceeding the face amount of the letter of credit;
- (f) must provide that it is subject to the International Chamber of Commerce (ICC) Uniform Customs and Practice (UCP) for Documentary Credits, 2007 Revision, ICC Publication No. 600. Pursuant to the ICC UCP, a credit is irrevocable even if there is no indication to that effect; and
- (g) must be issued (Issuer) or confirmed (Confirmer), in either official language, by a financial institution that is a member of the Canadian Payments Association and is on the letterhead of the Issuer or Confirmer. The format is left to the discretion of the Issuer or Confirmer.

PART 5 – CERTIFICATIONS AND ADDITIONAL INFORMATION

Bidders must provide the required certifications and additional information to be awarded a contract.

The certifications provided by Bidders to Canada are subject to verification by Canada at all times. Unless specified otherwise, Canada will declare a bid non-responsive, or will declare a contractor in default if any certification made by the Bidder is found to be untrue whether made knowingly or unknowingly, during the bid evaluation period or during the contract period.

The Contracting Authority will have the right to ask for additional information to verify the Bidder's certifications. Failure to comply and to cooperate with any request or requirement imposed by the Contracting Authority will render the bid non-responsive or constitute a default under the Contract

5.1 Certifications Required with the Bid

Bidders must submit the following duly completed certifications as part of their bid.

5.1.1 Integrity Provisions - Declaration of Convicted Offences

In accordance with the Integrity Provisions of the Standard Instructions, all bidders must provide with their bid, **if applicable**, the declaration form available on the Forms for the Integrity Regime website (<http://www.tpsgc-pwgsc.gc.ca/ci-if/declaration-eng.html>), to be given further consideration in the procurement process.

5.2 Certifications Precedent to Contract Award and Additional Information

The certifications and additional information listed below should be submitted with the bid, but may be submitted afterwards. If any of these required certifications or additional information is not completed and submitted as requested, the Contracting Authority will inform the Bidder of a time frame within which to provide the information. Failure to provide the certifications or the additional information listed below within the time frame provided will render the bid non-responsive.

5.2.1 Integrity Provisions – Required Documentation

In accordance with the section titled Information to be provided when bidding, contracting or entering into a real procurement agreement of the Ineligibility and Suspension Policy (<http://www.tpsgc-pwgsc.gc.ca/ci-if/politique-policy-eng.html>), the Bidder must provide the required documentation, as applicable, to be given further consideration in the procurement process.

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5.2.2 Federal Contractors Program for Employment Equity - Bid Certification

By submitting a bid, the Bidder certifies that the Bidder, and any of the Bidder's members if the Bidder is a Joint Venture, is not named on the Federal Contractors Program (FCP) for employment equity "[FCP Limited Eligibility to Bid](https://www.canada.ca/en/employment-social-development/programs/employment-equity/federal-contractor-program.html#)" list available at the bottom of the page of the [Employment and Social Development Canada \(ESDC\) - Labour's website](https://www.canada.ca/en/employment-social-development/programs/employment-equity/federal-contractor-program.html#) (<https://www.canada.ca/en/employment-social-development/programs/employment-equity/federal-contractor-program.html#>).

Canada will have the right to declare a bid non-responsive if the Bidder, or any member of the Bidder if the Bidder is a Joint Venture, appears on the "FCP Limited Eligibility to Bid" list at the time of contract award.

Canada will also have the right to terminate the Contract for default if a Contractor, or any member of the Contractor if the Contractor is a Joint Venture, appears on the "[FCP Limited Eligibility to Bid](#)" list during the period of the Contract.

The Bidder must provide the Contracting Authority with a completed annex titled Federal Contractors Program for Employment Equity - Certification, before contract award. If the Bidder is a Joint Venture, the Bidder must provide the Contracting Authority with a completed annex Federal Contractors Program for Employment Equity - Certification, for each member of the Joint Venture.

5.2.3 Additional Certifications Precedent to Contract Award

5.2.3.1 Canadian Content Certification

This procurement is limited to Canadian goods.

The Bidder certifies that:

() the good(s) offered are Canadian goods as defined in paragraph 1 of clause [A3050T](#).

5.2.3.1.1 SACC Manual clause [A3050T](#) (2014/11/27) Canadian Content Definition

Rules of Origin - Apparel

With reference to the Canadian Content Certification clause, apparel goods are considered to be Canadian goods according to the North American Free Trade Agreement Rules of Origin as follows:

Apparel goods classified in Chapters 61 and 62 of the Harmonized System that are both cut (or knit to shape) and sewn in Canada will be considered Canadian goods.

Plant Location

Items will be manufactured at: _____

5.2.3.2 Sample(s) and Production Certification

The Bidder certifies that:

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- () The manufacturer that produced the pre-award sample(s) will remain unchanged for the pre-production samples and full production of the contract quantity, including option quantities and "as and when requested" quantities (specials and regular sizes), if exercised.
- () The components that are used in the pre-production sample(s) will remain unchanged for full production of the contract quantity, including option quantities and "as and when requested" quantities (specials and regular sizes), if exercised.

PART 6 - RESULTING CONTRACT CLAUSES

The following clauses and conditions apply to and form part of any contract resulting from the bid solicitation.

6.1 Security Requirements

There is no security requirement applicable to the Contract.

6.2 Requirement

The Contractor must provide the items detailed under "Requirement" at Annex A.

6.3 Standard Clauses and Conditions

All clauses and conditions identified in the Contract by number, date and title are set out in the Standard Acquisition Clauses and Conditions Manual (<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

6.3.1 General Conditions

2030 (2018-06-21), General Conditions - Goods (Higher Complexity), apply to and form part of the Contract.

6.4 Term of Contract

6.4.1 Delivery Requested (desirable) - Firm Quantity

The RCMP is requesting that the first shipment firm quantity be made within 45 calendar days the date of the written notice of approval of the pre-production samples and supporting documentation *and* receipt of the Government Available Material (GAM).

Delivery - Firm Quantity – Phased – Item 1-7

The first delivery must be made within ____ calendar days from the date of the written notice of approval of the pre-production samples and supporting documentation and receipt of the Government Available Material (GAM). The quantity delivered must be ____ units. The balance must be delivered at the rate of ____ units weekly after the first delivery until completion of the Contract.

Delivery Requested (Desirable) – Options 1 and 2

It is requested that the first delivery be made 45 calendar days from the date of the written notice

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of approval of the submitted certificates of compliance and the receipt of the Government Available Material (GAM) and after final delivery of the contract quantity.

Delivery – options 1 and 2

The delivery of the option 1 quantity must commence within _____ calendar days from the date of the written notice of approval of the certificates of compliance and receipt of the Government Available Material (GAM) and after final delivery of the contract quantity. The quantity delivered must be _____ units. The balance must be shipped at a rate of _____ units weekly after the first delivery until completion of the option quantity.

6.4.1.1 Shipping Instructions - Delivery at Destination

1. Goods must be consigned to the destination specified in the Contract and delivered:

(a) Delivered Duty Paid (DDP) (destination identified in Annex "A") Incoterms 2000 for shipments from commercial contractor.

6.4.1.2 Packaging, Marking, Rejected Goods, Overrun and Underrun

Packaging

To be in accordance with standard commercial packaging so as to ensure safe arrival of goods at destination as follows:

3410- three (3) units to be placed in a plastic bag
Twenty-five (25) units to be placed in a plain shipping container
17"L x 12"W x 10"D

3415- ten (10) units to be placed in a plastic bag
Fifty (50) units to be placed in a plain shipping container
17"L x 12"W x 10"D

3420- ten (10) units to be placed in a plastic bag
Fifty (50) units to be placed in a plain shipping container
17"L x 12"W x 10"D

3425- each unit to be individually wrapped in a plastic bag
Twenty(20) units to be placed in a plain shipping container
17"L x 12"W x 10"D

3455- fifty (50) units to be placed in a plain shipping container
11.25"L x 8.75"W x 6"D

3460/4702- fifty (50) units to be placed in a plain shipping container
117"L x 12"W x 10"D

3465 – one hundred (100) units to be placed in a plain shipping container sized at the Contractor's discretion.

4700- twenty (20) units to be placed in a plain shipping container
17"L x 12"W x 10"H

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Marking

- (a) Marking and labelling to be in accordance with the Specification.
- (b) Size, quantity and RCMP Stock Item Number to be indicated on single unit package, when specified.
- (c) Sizes, quantities and RCMP Stock Item Numbers to be indicated on carton.
- (d) Proper shipping documents must accompany each shipment. Packing slips must include the contract number, item description, size, RCMP stock item number and quantity per size being shipped.
- (e) Manufacturer's markings/advertisements will not appear on this item except on the inside label as per the specification/purchase description. Failure to comply with this article may result in rejection of goods upon inspection.

Rejected Goods

If any goods are rejected and are sold to commercial outlets, all RCMP markings and insignia, if applicable must be removed before being turned over to the purchaser.

Overrun/Underrun

The quantities stated herein represent the quantities to be delivered in satisfaction of this requirement/contract. No overruns or underruns will be permitted. However, should the contractor experience an overrun, they must provide the details in writing to the Contracting Authority only after contracted quantities have been accepted by the RCMP. At their discretion, the Government may consider all or part of the overruns at a discount from the firm price on the original contract. Any unauthorized overruns will be returned to the contractor at their expense.

6.5 Authorities

6.5.1 Contracting Authority

The Contracting Authority for the Contract is:

Rob Picco
Public Works and Government Services Canada
Acquisitions Branch
Commercial and Consumer Products Directorate (CCPD)
Clothing & Textiles Division
Place du Portage, Phase III, 6A2
11 Laurier Street
Gatineau, Quebec K1A 0S5
Telephone : 613-410-1348 Facsimile: 819-956-5454
E-mail address: robert.picco@tpsgc-pwgsc.gc.ca

The Contracting Authority is responsible for the management of the Contract and any changes to the Contract must be authorized in writing by the Contracting Authority. The Contractor must not perform work in excess of or outside the scope of the Contract based on verbal or written requests or instructions from anybody other than the Contracting Authority.

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6.5.2 Technical Authority

The Technical Authority for this Contract is:

RCMP - Uniform & Equipment Program
Design & Technical Authority Section
440 Coventry Road (Warehouse Bldg.)
Ottawa, Ontario
K1A 0R2

The Technical Authority is the representative of the department or agency for whom the Work is being carried out under the Contract and is responsible for all matters concerning the technical content of the Work under the Contract. Technical matters may be discussed with the Technical Authority, however the Technical Authority has no authority to authorize changes to the scope of the Work. Changes to the scope of the Work can only be made through a contract amendment issued by the Contracting Authority.

6.5.3 Contractor's Representative

The person responsible for:

General enquiries

Name: _____
Telephone No.: _____
Facsimile No.: _____ E-mail address: _____

Delivery follow-up

Name: _____
Telephone No.: _____
Facsimile No.: _____ E-mail address: _____

6.6 Payment

6.6.1 Basis of Payment – Firm Unit Price(s)

In consideration of the Contractor satisfactorily completing all of its obligations under the Contract, the Contractor will be paid firm unit prices, as specified at Annex A for a cost of \$_____ (amount to be inserted at contract award). Customs duties are included and Applicable Taxes are extra.

Canada will not pay the Contractor for any design changes, modifications or interpretations of the Work, unless they have been approved, in writing, by the Contracting Authority before their incorporation into the Work.

6.6.2 SACC Manual Clauses

H1001C 2008/05/12 Multiple Payments

6.6.3 Electronic Payment of Invoices – Contract

The Contractor accepts to be paid using any of the following Electronic Payment Instrument(s):

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(a) Direct Deposit (Domestic and International)

6.7 Invoicing Instructions

1. The Contractor must submit invoices in accordance with the section entitled "Invoice Submission" of the general conditions. Invoices cannot be submitted until all work identified in the invoice is completed.
2. Invoices must be distributed as follows:
 - (a) One copy marked original must be forwarded to the following address for certification and payment

Royal Canadian Mounted Police
Uniform & Equipment Program
Email: _____ (to be inserted at contract award)
 - (b) One (1) copy must be forwarded to the Contracting Authority identified under the section entitled "Authorities" of the Contract.

6.8 Certifications and Additional Information

6.8.1 Compliance

Unless specified otherwise, the continuous compliance with the certifications provided by the Contractor in its bid or precedent to contract award, and the ongoing cooperation in providing additional information are conditions of the Contract and failure to comply will constitute the Contractor in default. Certifications are subject to verification by Canada during the entire period of the Contract.

6.8.2 SACC Manual Clauses

A3060C 2008/05/12 Canadian Content Certification

6.9 Applicable Laws

The Contract must be interpreted and governed, and the relations between the parties determined, by the laws in force in Ontario.

6.10 Priority of Documents

If there is a discrepancy between the wording of any documents that appear on the list, the wording of the document that first appears on the list has priority over the wording of any document that subsequently appears on the list.

- a) the Articles of Agreement;
- b) the general conditions 2030 (2018-06-21), General Conditions - Goods (Higher Complexity);
- c) Annex A - Requirement;
- d) Annex B - Specifications G.S.1045-123 & GS1045-145, dated 2017-08-28;
- e) Viewing Sample;
- f) the Contractor's bid dated _____

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6.11 Materials: Contractor's Total Supply and Government Available Material

The Contractor will be responsible for obtaining all materials required in the manufacture of the item(s) specified, including those materials specified as being Government available and which must be purchased from the Government. The delivery stated herein allows the necessary time to obtain such materials.

6.12 Plant Closing

The Contractor's plant closing for Christmas and summer holidays are as follows. During this time there will be no shipments.

Year 1

Christmas Holiday	FROM _____	TO _____
Summer Holiday	FROM _____	TO _____

Year 2

Christmas Holiday	FROM _____	TO _____
Summer Holiday	FROM _____	TO _____

Year 3

Christmas Holiday	FROM _____	TO _____
Summer Holiday	FROM _____	TO _____

6.13 Plant Location

Items will be manufactured at: _____

6.14 Subcontractor(s)

The following subcontractor(s) will be utilized in the performance of the contract.

Name of Company: _____

Location: _____

Value of subcontract: \$ _____

Nature of subcontracting work performed: _____

Subcontractors, other than those listed above, may not be utilized without the written permission of Canada.

6.15 Origin of Work - Disclosure of Information

1. For each line item, the Contractor must specify the name(s) of all countries where the apparel goods are cut (or knit to shape) or sewn, regardless of whether the work is to be performed by the Contractor or one of its subcontractor(s).
2. The Contractor agrees that Canada may publicly disclose the information provided with respect the countries of origin.

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3. The Contractor must immediately inform Canada in writing of any and all changes affecting the information provided under this clause during the entire contract period.

6.16 Pre-Production Sample(s) and Supporting Documentation

Unless a waiver is granted by the RCMP Technical Authority, the following pre-production requirements are required for evaluation prior to full production. Requests for a waiver by the Contractor must be submitted in writing to the Contracting Authority. The waiving of the pre-production requirements will be at the sole discretion of the Technical Authority. The Technical Authority will provide notification of the waiver in writing to the Contractor and Contracting Authority.

(A) Pre-Production Samples

<u>Item</u>		<u>Size</u>	<u>Stock No.</u>
1.	Belt, Sam Browne	34	3410-340
2.	Belt, Sam Browne, Cross-Strap	Medium	3460-100
3.	Belt, Sam Browne, Holster (Right)	-----	3425-207
4.	Belt, Sam Browne, Double Magazine Pouch	Full Size	3415-100
5.	Belt, Sam Browne, Handcuff Pouch	-----	3420-100
6.	Belt, Sam Browne, Double "D" Ring Loop	-----	3455-100
7.	Belt, Sam Browne, Officer	34	4700-341
8.	Belt, Sam Browne, Cross-Strap, Officer	Medium	4702-100

(B) Pre-Production Supporting Documentation

B-1 Certificate(s) of compliance

The Certificates of compliance (as defined hereunder) are required with the pre-production sample. The Certificates of compliance must be dated within 12 months of contract award. When a component is found in multiple specifications only one Certificates of Compliance shall be submitted and would be acceptable for all specifications. The following Certificates are required:

Component	Required Documentation	Specification and Reference Paragraph
Leather	COC	1045-123, Para. 4.1.1 1045-145, Para. 4.1.1
Thread	COC	1045-123, Para. 4.1.2 1045-145, Para. 4.1.2
Hardware	COC	1045-123, Para. 4.1.7 1045-145, Para. 4.1.5
Dome Fastener	COC	1045-123, Para. 4.1.8
Rivets	COC	1045-123, Para. 4.1.9 1045-145, Para. 4.1.6

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(C) Submission of Pre-Production Samples(s) and Supporting Documentation

1. The pre-production sample(s) and certificate(s) of compliance are due within 35 calendar days from date of contract award and receipt of Government Available Material (GAM) and must be submitted at no charge to Canada.
2. If the pre-production sample(s) and certificate(s) of compliance are rejected, the Contractor must submit a second pre-production sample(s) and certificate(s) of compliance within 21 calendar days of notification of rejection from the Technical Authority.
3. If the pre-production sample(s) and certificate(s) of compliance are accepted by either full acceptance or conditional acceptance, the Contractor must proceed with production as per the Contract requirements.
4. Rejection by the Technical Authority of the second pre-production sample(s) and certificate(s) of compliance submitted by the Contractor for failing to meet the contract requirements will be grounds for termination of the Contract for default.
5. The Contractor must carry out all required inspection and tests to verify conformance to the technical requirements of the Contract.
6. The pre-production sample(s) and certificate(s) of compliance submitted by the Contractor will remain the property of Canada.
7. The Technical Authority will notify the Contractor, in writing, of the full acceptance, conditional acceptance, or rejection of the pre-production sample(s). A copy of this notification will also be provided by the Technical Authority to the Contracting Authority. The notice of the full acceptance or conditional acceptance does not relieve the Contractor from complying with all requirements and conditions of the Contract.
8. The Contractor must not commence or continue with production of the items and must not make any deliveries until the Contractor has received a written notification from the Technical Authority that the pre-production sample is fully acceptable or conditionally acceptable. Any production of items before pre-production sample acceptance will be at the sole risk of the Contractor. If the pre-production sample is accepted by either full acceptance or conditional acceptance, the Contractor must proceed with production as per the Contract requirements.

6.17 Technical Requirement During Production

1. In addition to the pre-production sample, and if requested by the Technical Authority, the Contractor must submit one or more production samples and certificate of compliance at any time during the contracting/production stage. This requirement will be done in writing by the RCMP Technical Authority.
2. Rejection by the Technical Authority of the production sample or certificate of compliance submitted by the Contractor for failing to meet the contract requirements will be grounds for termination of the Contract for default.

6.18 Technical Requirement for the Options

Unless a waiver is granted by the RCMP Technical Authority, the following technical requirements are required for evaluation prior to full production of each option, if exercised. Requests for a waiver by the Contractor must be submitted in writing to the Contracting Authority. The waiving of the technical

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requirements of the option will be at the sole discretion of the Technical Authority. The Technical Authority will provide notification of the waiver in writing to the Contractor and Contracting Authority.

1. These documents must be representative of the components used for the option quantities. The certificates of compliance must be submitted to the Technical Authority within 35 calendar days from receipt of the contract amendment to exercise the option for evaluation prior to production of option quantity.

Commented [LL1]: Rob – As per last review.

a) The Certificates of Compliance: (C of C):

The certificates of compliance (COC) must be dated within 35 calendar days of the exercising of the option quantities. When a component is found in multiple specifications only one Certificates of Compliance shall be submitted and would be acceptable for all specifications.

Commented [LL2]: Rob – As per last review.

Component	Required Documentation	Specification and Reference Paragraph
Leather	COC	1045-123, Para. 4.1.1 1045-145, Para. 4.1.1
Thread	COC	1045-123, Para. 4.1.2 1045-145, Para. 4.1.2
Hardware	COC	1045-123, Para. 4.1.7 1045-145, Para. 4.1.5
Dome Fastener	COC	1045-123, Para. 4.1.8
Rivets	COC	1045-123, Para. 4.1.9 1045-145, Para. 4.1.6

2. The Contractor must not commence production of the option and must not make any deliveries, until the Contractor has received a written notification from the Technical Authority that the Certificates of Compliance are fully acceptable or conditionally acceptable. Any production of the option before acceptance will be at the sole risk of the Contractor. If the Certificates of Compliance are accepted by either full acceptance or conditional acceptance, the Contractor must proceed with production as per the Contract requirements.
3. Rejection by the Technical Authority of the Certificates of Compliance submitted by The Contractor for failing to meet the contract requirements will be grounds for termination of the Contract for default.

6.19 Certificate of Compliance

A Certificate of Compliance is defined, for this document, as an original signed and dated certification to confirm that a specified component or requirement adheres to the specification. The certification must be prepared, signed and dated by an official representative of the component manufacturer using company letterhead making reference to the specification number and paragraph number. It must specifically address the component or requirement and compliance can be shown by referring to a part number, by providing the component values, by providing a manufacturing data sheet to show technical compliance or by a description stating compliance to the requirement. In-house testing is acceptable to show compliance. Copying the specification word for word is not acceptable.

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A separate certificate of compliance is required for each individual component or requirement. Multiple components supplied by the same component manufacturer may be submitted on one certificate of compliance as long as the paragraph numbers and components are clearly identified. With this document, the Contractor certifies that the product for which the certificate of compliance is issued is the same product used in the bid submission, or in the pre-award samples or in the pre-production samples, or in the production units as applicable.

The Contractor is to note that copies of invoices, purchase orders, packing slips and certificates of compliance for products or components that are not manufactured by the certifier are not suitable for use as a certificate of compliance.

Original Version: The RCMP reserves the right to request the original version of any Certificate of Compliance provided by the Bidder. The Bidder will have three (3) calendar days upon written notice from the Contracting Authority to provide the original Certificate(s) of Compliance. Failure to provide the original Certificate(s) of Compliance within that timeframe may result in the bid being declared non-responsive.

6.20 Viewing Samples - Guidance Only

The viewing sample is to be used for guidance for all factors not covered by the RCMP specification. The RCMP specification shall govern.

6.21 Viewing Sample - Return to Sender

The viewing sample which may have been sent to the Contractor, is to be returned to the sender upon completion of Contract at the expense of the Contractor.

The viewing sample is not to be mutilated or cut, and must be returned in the same condition as sent to the Contractor.

Lost or damaged viewing sample(s) must be reimbursed to the RCMP for the cost of an acceptable replacement.

6.22 Procedures for Design Change/Deviation

When it is necessary to depart, either temporarily or permanently, from the governing technical data in a Contract, the Technical Authority or the Contractor may originate a request for design change or deviation.

If the Technical Authority initiates the design change or deviation process, section 1 of form [PWGSC-TPSGC 9038 Design Change/Deviation](#) must be completed and one copy must be sent to the Contractor and Contracting Authority. When required, copies of the supporting technical data should be submitted.

After providing the contractual information required, the Contractor will send a copy of the design form to the Technical Authority and to the Contracting Authority.

The Contractor will be authorized to proceed upon receipt of the design change/deviation form signed by the Contracting Authority. A contract amendment will be issued to incorporate the design change/deviation in the Contract.

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6.23 Financial Security

1. Canada may convert the security deposit to the use of Canada if any circumstance exists which would entitle Canada to terminate the Contract for default, but any such conversion will not constitute termination of the Contract.
2. Where Canada so converts the security deposit:
 - (a) the proceeds will be used by Canada to complete the Work according to the conditions of the Contract, to the nearest extent that it is feasible to do so and any balance left will be returned to the Contractor on completion of the warranty period; and
 - (b) if Canada enters into a Contract to have the Work completed, the Contractor will:
 - (i) be considered to have irrevocably abandoned the Work; and
 - (ii) remain liable for the excess cost of completing the Work if the amount of the security deposit is not sufficient for such purpose. "Excess cost" means any amount over and above the amount of the Contract Price remaining unpaid together with the amount of the security deposit.
3. If Canada does not convert the security deposit to the use of Canada before completion of the contract period, Canada will return the security deposit to the Contractor within a reasonable time after such date.
4. If Canada converts the security deposit for reasons other than bankruptcy, the financial security must be reestablished to the level of the amount stated above so that this amount is continued and available until completion of the contract period.

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ANNEX A REQUIREMENT

1. TECHNICAL REQUIREMENT

The Contractor is required to provide Canada for the Royal Canadian Mounted Police (RCMP), Equipment Sam Browne in accordance with the RCMP Specification G.S.1045-123, dated 2017-08-28 and Equipment Sam Browne Officer's in accordance with the RCMP Specification G.S.1045-145, dated 2017-08-28 and the viewing samples.

2. DESTINATION AND INVOICING ADDRESS

DESTINATION ADDRESS	INVOICING ADDRESS
Royal Canadian Mounted Police Uniform & Equipment Program 440 Coventry Road, East Door Ottawa, Ontario K1K 2C4	Royal Canadian Mounted Police Uniform & Equipment Program Email: _____ (to be inserted at contract award)

3. DELIVERABLES

CONTRACT QUANTITY

3.1 Firm Quantity

Item	Description	Firm Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
1	3410 Belt, Sam Browne	3150	ea	\$ _____
2	3420-100 Belt, Sam Browne, Handcuff Pouch	3100	ea	\$ _____
3	3425-207 Belt, Sam Browne, Holster, Right	2000	ea	\$ _____
4	3455-100 Belt, Sam Browne, Double "D" Ring Loop	2400	ea	\$ _____
5	3415 Belt, Sam Browne, Double Magazine Holder	2000	ea	\$ _____
6	3460 Belt, Sam Browne, Cross-Strap	3500	ea	\$ _____
7	4700 Belt, Sam Browne, Officer	200	ea	\$ _____
8	4702 Belt, Sam Browne, Cross-Strap, Officer	450	ea	\$ _____

Refer to Annex C for the Size Roll

3.2 “As and When Requested” Quantity –

Item	Description	Estimated Quantity (total for 4 years)	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
9	3411-100 Belt, Sam Browne, Special	150	ea	Year 1: \$ _____ Year 2: \$ _____ Year 3: \$ _____ Year 4: \$ _____
10	4701-100 Belt, Sam Browne, Officer, Special	50	ea	Year 1: \$ _____ Year 2: \$ _____ Year 3: \$ _____ Year 4: \$ _____
11	3461-009 Belt, Sam Browne, Cross-Strap, Special	185	ea	Year 1: \$ _____ Year 2: \$ _____ Year 3: \$ _____ Year 4: \$ _____
12	4703-100 Belt, Sam Browne, Cross-Strap, Officer, Special	65	ea	Year 1: \$ _____ Year 2: \$ _____ Year 3: \$ _____ Year 4: \$ _____

Year 1: ordered within 12 months from contract award
Year 2: ordered within 13-24 months from contract award
Year 3: ordered within 25-36 months from contract award
Year 4: ordered within 37-48 months from contract award

Commented [LL4]: Rob – Normally Specials have 1 unit price for the entire period. No issues have multiple year pricing like we do for “as and when requested” regular sizes. However, when the contract is awarded, please ensure to factor in the highest unit price into the total contract value.

Commented [LL3]: Rob - This was changed to 3 years for some reason. Specials can be ordered within 48 months of contract award. Therefore, it should be 4 years.

I can't seem fot find where we requested to change it to 3 years. If we did, please let me know.

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3.3 OPTION 1

Item	Description	Firm Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
13	3410 Belt, Sam Browne	1000	ea	\$ _____
14	3420-100 Belt, Same Browne, Handcuff Pouch	1000	ea	\$ _____
15	3425-100 Belt, Sam Browne, Holster, Left	50	ea	\$ _____
16	3425-207 Belt, Sam Browne, Holster, Right	700	ea	\$ _____
17	3455-100 Belt, Same Browne, Double "D" Ring Loop	1000	ea	\$ _____
18	3465 Belt, Sam Browne, Cross-Strap, Removable Loop	300	ea	\$ _____
19	3415 Belt, Sam Browne, Double Magazine Holder	1000	ea	\$ _____
20	3460 Belt, Sam Browne, Cross-Strap	1500	ea	\$ _____
21	4700 Belt, Sam Browne, officer	200	ea	\$ _____
22	4702 Belt, Sam Browne, Cross-Strap, Officer	250	ea	\$ _____

OPTION 2

Item	Description	Firm Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
23	3410 Belt, Sam Browne	1000	ea	\$ _____
24	3420-100 Belt, Sam Browne, Handcuff Pouch	1000	ea	\$ _____
25	3425-100 Belt, Sam Browne, Holster,	50	ea	\$ _____

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	Left			
26	3425-207 Belt, Sam Browne, Holster, Right	700	ea	\$ _____
27	3455-100 Belt, Same Browne, Double "D" Ring Loop	1000	ea	\$ _____
28	3465 Belt, Sam Browne, Cross-Strap, Removable Loop	300	ea	\$ _____
29	3415 Belt, Sam Browne, Double Magazine Holder	1000	ea	\$ _____
30	3460 Belt, Sam Browne, Cross-Strap	1500	ea	\$ _____
31	4700 Belt, Sam Browne, officer	200	ea	\$ _____
32	4702 Belt, Sam Browne, Cross-Strap, Officer	250	ea	\$ _____

4. "AS AND WHEN REQUESTED" QUANTITIES - Identified as Items 9 to 12

Under this Contract, the Contractor is required to provide certain goods to Canada on an "as and when requested" basis. Except as expressly provided in this Contract, Canada is not obliged to request any such goods under this Contract and this Contract does not represent a commitment to purchase such goods exclusively from the Contractor. The quantity of "as and when requested" goods specified at items 9 to 12 is only an approximation of requirements.

RCMP may issue orders for "as and when requested" quantities directly to the Contractor detailing the exact quantities of goods being ordered and the delivery date during the effective period and in accordance with the predetermined conditions.

Order for "as and when requested" quantities will be made on Form 942 or on a RCMP order form.

The period for placing "as and when requested" orders will be 36 months from contract award

Specials (MADE-TO-MEASURE)

Insofar as specials are concerned, the RCMP will provide a completed an individual measurement form adapted to the individual's special measurements. The manufacturer is responsible to make the item according to the finished measurements when using the measurement form. If the manufacturer requires additional measurements, the Technical Authority shall be notified prior to starting the specials. In addition to the label information as specified in the correspondingspecification, the following information is required; the members' name, Regimental number and order number. This information can be added to the same label or a separate label.

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Delivery of the "as and when requested"

The RCMP is requesting that delivery of the "as and when requested" quantity be made within **45 calendar days** after receipt of order document

Delivery of the "as and when requested" quantity will be made within _____ calendar days after receipt of order document.

Deliveries made against orders of the "as and when requested" quantities will be inspected by the Consignee at destination.

Financial Limitation

The total cost to Canada resulting from orders of "as and when requested" quantities must not exceed the sum of \$ _____ (to be established at contract), applicable taxes extra, unless otherwise authorized in writing by the Contracting Authority. The Contractor must not be obligated to perform any work or services or supply any articles in response to orders which would cause the total cost to Canada to exceed the said sum, unless an increase is so authorized.

5. OPTION QUANTITIES - Identified as Items –13 to 32

The Contractor grants to Canada the irrevocable option to acquire the goods described under items 13 to 32 under the same terms and conditions and at the prices stated in the Contract. Two (2) options may be exercised.

The options may only be exercised by the Contracting Authority and will be evidenced through a contract amendment. One (1) amendment per option may be issued.

The Contracting Authority may exercise the option as follows:

Option 1: within 12 months from the contract award date by sending a written notice to the Contractor.
Option 2: within 24 months from the contract award date by sending a written notice to the Contractor.

A size roll will be provided if and when the option is exercised.

6. GOVERNMENT AVAILABLE MATERIAL (GAM)

The following government available material is required for the manufacture of the items and must be purchased from the RCMP.

FOB STORES OTTAWA

FOR STOCK 3410/4700:

8562-100 Buckle, Belt @ \$3.78 ea (1/belt)
8565-100 Buckle, Claw @ \$3.38 ea (1/belt)

FOR STOCK 3460:

8700-100 Roller Buckle @ \$3.45 ea (1/cross-strap)
8710-100 Swivel Hook @ \$3.90 ea (1/cross-strap)

The material must be paid in advance of shipment by certified cheque (please add the applicable taxes). Make the certified cheque payable to Receiver General for Canada. The certified cheque must be

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forwarded to the RCMP, Uniform and Equipment Program, Warehouse Building, 440 Coventry Road, Ottawa, Ontario K1A 0R2, Attn: Planning & Accounting Section.

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Annex B

SPECIFICATION G.S.1045-123 & G.S.1045-145 – DATE 2017-08-28

Equipment, Sam Browne (GS 1045-123 dated 2017-08-28)
Equipment, Sam Browne, Officer (GS 1045-145 dated 2017-08-28)

See attached document

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ANNEX"C"
SIZE ROLL

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Stock Number	Description	Quantity
3410-300	Belt, Sam Browne 30	200
3410-320	Belt, Sam Browne 32	375
3410-340	Belt, Sam Browne 34	550
3410-360	Belt, Sam Browne 36	650
3410-380	Belt, Sam Browne 38	550
3410-400	Belt, Sam Browne 40	350
3410-420	Belt, Sam Browne 42	225
3410-440	Belt, Sam Browne 44	100
3410-460	Belt, Sam Browne 46	75
3410-480	Belt, Sam Browne 48	50
3410- 500	Belt, Sam Browne 50	25
3420-100	Belt, Sam Browne, Handcuff Pouch	3100
3425-207	Belt, Sam Browne, Holster, Right	2000
3455-100	Belt, Sam Browne, Double "D" Ring Loop	2400
3415-100	Belt, Sam Browne, Double Magazine Holder	2000
3460-100	Belt, Sam Browne, Cross-Strap Med	2250
3460-200	Belt, Sam Browne, Cross-Strap Lge	1200
3460-300	Belt, Sam Browne, Cross-Strap XL	50
4700-312	Belt, Sam Browne, Officer 31	10
4700-325	Belt, Sam Browne, Officer 32	10
4700-337	Belt, Sam Browne, Officer 33	5
4700-341	Belt, Sam Browne, Officer 34	10
4700-350	Belt, Sam Browne, Officer 35	10
4700-368	Belt, Sam Browne, Officer 36	10
4700-376	Belt, Sam Browne, Officer 37	10
4700-384	Belt, Sam Browne, Officer 38	20
4700-392	Belt, Sam Browne, Officer 39	15
4700-406	Belt, Sam Browne, Officer 40	25
4700-414	Belt, Sam Browne, Officer 41	10
4700-422	Belt, Sam Browne, Officer 42	20
4700-430	Belt, Sam Browne, Officer 43	5
4700-449	Belt, Sam Browne, Officer 44	5
4700-457	Belt, Sam Browne, Officer 45	5
4700-465	Belt, Sam Browne, Officer 46	5
4700-473	Belt, Sam Browne, Officer 47	5
4700-481	Belt, Sam Browne, Officer 48	10
4700-490	Belt, Sam Browne, Officer 49	5
4700-508	Belt, Sam Browne, Officer 50	5
4702-050	Belt, Sam Browne, Cross-Strap, Officer Sm	50
4702-100	Belt, Sam Browne, Cross-Strap, Officer Med	200
4702-200	Belt, Sam Browne, Cross-Strap, Officer Lge	100

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4702-300	Belt, Sam Browne, Cross-Strap, Officer XL	100
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ANNEX "1" to PART 5 OF THE BID SOLICITATION
FEDERAL CONTRACTORS PROGRAM FOR EMPLOYMENT EQUITY - CERTIFICATION

I, the Bidder, by submitting the present information to the Contracting Authority, certify that the information provided is true as of the date indicated below. The certifications provided to Canada are subject to verification at all times. I understand that Canada will declare a bid non-responsive, or will declare a contractor in default, if a certification is found to be untrue, whether during the bid evaluation period or during the contract period. Canada will have the right to ask for additional information to verify the Bidder's certifications. Failure to comply with any request or requirement imposed by Canada may render the bid non-responsive or constitute a default under the Contract.

For further information on the Federal Contractors Program for Employment Equity visit [Employment and Social Development Canada \(ESDC\)-Labour's](#) website.

Date: _____ (YYYY/MM/DD) (If left blank, the date will be deemed to be the bid solicitation closing date.)

Complete both A and B.

A. Check only one of the following:

- () A1. The Bidder certifies having no work force in Canada.
- () A2. The Bidder certifies being a public sector employer.
- () A3. The Bidder certifies being a federally regulated employer being subject to the Employment Equity Act.
- () A4. The Bidder certifies having a combined work force in Canada of less than 100 permanent full-time and/or permanent part-time employees.

A5. The Bidder has a combined workforce in Canada of 100 or more employees; and

- () A5.1. The Bidder certifies already having a valid and current Agreement to Implement Employment Equity (AIEE) in place with ESDC-Labour.

OR

- () A5.2. The Bidder certifies having submitted the Agreement to Implement Employment Equity (LAB1168) to ESDC-Labour. As this is a condition to contract award, proceed to completing the form Agreement to Implement Employment Equity (LAB1168), duly signing it, and transmit it to ESDC-Labour.

B. Check only one of the following:

- () B1. The Bidder is not a Joint Venture.

OR

- () B2. The Bidder is a Joint Venture and each member of the Joint Venture must provide the Contracting Authority with a completed annex Federal Contractors Program for Employment Equity - Certification. (Refer to the Joint Venture section of the Standard Instructions)



Royal Canadian Mounted Police
Gendarmerie royale du Canada

Doc. no: G.S. 1045-123
Date: 2017-08-28

Specification

Equipment, Sam Browne

This document has 26 pages including the drawings.

This document was created in English.

The document is available in English and French.

☒ English/Anglais
Français/French

The photograph on this page is for reference only.



Modifications

Date	Para. No's	Modifications
1995-09-20		Original Specification
1996-06-12	Dwg. 5, para. 4.3.3.7	Reinforcement rivet added to holster; para. 4.3.3.7 Renumbered, new para. 4.3.3.7
1997-05-16	Page 6, para. 4.3.3.8	Plug to be glued in bottom; spacer detail added.
1997-05-16	Dwg. 4 and 5	Leather spacer detail added; position of stud moved; belt loop detail and dimensions added
1997-07-04	Paras. 4.3.2.3, 4.3.2.6, and 4.3.2.10, Dwgs. 1 and 2	Removable keepers deleted from specification.
2007-07-11	Para. 4.3.2.1, 4.3.2.8, 4.3.2.10, Dwgs. 1, 2, 3 and 8, Table I added.	Double 'D' ring loop piece replaces separate 'D' ring loops; holster stud hole position adjusted; sliding keeper detail added; handcuff pouch belt loop with added spacer.
2008-09-15	Para. 4.2, Dwg. 3	'Long' Shoulder strap dimension added to specification.
2014-04-25	Paras. 2.2 – 2.5 Para. 4.1.1 Para. 4.1.2 Para. 4.1.3 Para. 4.2 Paras. 4.3.2, 4.3.2.2, 4.3.2.6 and 4.3.2.7 Paras. 4.3.2.7 and 4.3.2.8 Para. 4.3.2.8 Para. 4.3.2.10 Paras. 4.3.4.3, 4.3.5.3 Para. 5 (deleted) Table I (new) Scale of Measurements Drawings #2 and 3 Drawings # 9 and 10 All Drawings Appendix A	New ASTM and thread standards. Leather and Certification of Compliance requirements. New Table I for characteristics Thread requirement and Certification of Compliance. Items 3 and 7 added to list of RCMP-supplied hardware. Shoulder Strap size reference added to Para. 4.3.2.7. Double 'D' ring loop piece reference added. Paras. 4.3.2.7 and 4.3.2.8 combined, following paragraphs renumbered. Dimension definitions added. Marking details amended. Four shoulder strap sizes specified, and new marking added. Shoulder strap removable loop paragraph added. Bevelling detail amended. Para. 5 deleted, Para. 6 renumbered. Leather characteristics. Dimensions for shoulder strap and belt sizes added. Measurement details amended; shoulder strap detail amended; removable loop details added. Dimension identifiers changed to 'E' and 'F' Tolerances added. Imperial measurements deleted. Certification and evaluation criteria added.
2014-05-02	Para. 4.1.3	Item 3 name corrected to 'Buckle, Loose Roller, Single Prong'.
2017-08-28	Entire specification.	Re-formatted and revised specification to include stock number and titles. Standards updated. Construction details modified.

RCMP VIEWING SAMPLE

A viewing sample, when available, will be supplied to the successful bidder.

This will be used for the guidance of the manufacturer in all factors not covered by this specification or referred to therein. Variation from the specification may appear in the sample in which case the specification must govern.

It may be obtained from:

Royal Canadian Mounted Police
ATTN: Uniform and Equipment Program
(440 Coventry Road, Warehouse Building)
1200 Vanier Parkway
Ottawa, Ontario
K1A 0R2

It will be sent “prepaid” and is to be returned “prepaid”.

The viewing sample must be returned to the RCMP in the same condition as received by the manufacturer. Lost or damaged viewing samples must be replaced by an identical item or the RCMP must be reimbursed for the cost of an acceptable replacement.

SPECIFICATION **EQUIPMENT, SAM BROWNE**

1. Definition

- 1.1 This specification must govern the manufacture and inspection of Equipment, Sam Browne. The specific items covered under this specification with stock numbers are as follows:
- i. 3410 – Belt, Sam Browne / Ceinturon Sam Browne;
 - ii. 3411-100 – Belt, Sam Browne, Special / Ceinturon Sam Browne, taille spéciale;
 - iii. 3415 – Belt, Sam Browne, Double Magazine Holder / Ceinturon Sam Browne, cartouchière double;
 - iv. 3420-100 – Belt, Sam Browne, Handcuff Pouch / Ceinturon Sam Browne, étui à menottes;
 - v. 3425 – Belt, Sam Browne, Holster / Ceinturon Sam Browne, étui à pistolet;
 - vi. 3455-100 – Belt, Sam Browne, Double “D” Ring Loop / Ceinturon Sam Browne, anneau en « d » double;
 - vii. 3460 – Belt, Sam Browne, Cross-Strap / Ceinturon Sam Browne, baudrier;
 - viii. 3461-009 – Belt, Sam Browne, Cross-Strap, Special / Ceinturon Sam Browne, baudrier, taille spéciale;
 - ix. 3465 – Belt, Sam Browne, Cross-Strap, Removable Loop / Ceinturon Sam Browne, baudrier, boucle amovible.
- 1.2 This specification, viewing sample, drawing or other information issued in connection therewith, may only be used for specific enquiries, solicitations, or orders placed on behalf of the Royal Canadian Mounted Police.
- 1.3 This specification supersedes all previous specifications for Equipment Sam Browne.
- 1.4 This specification has been translated into French from this original English language document.

2. Applicable Specifications

- 2.1 The following publications are applicable to this specification and to the issues in effect on the date of the solicitation, unless otherwise specified.

- 2.2 ASTM, American Society for Testing and Materials, Method D6075-13, D5053-03 (2015) and D2210-13.
- 2.3 US Government Mil-Spec A-A-59826A, Thread, Nylon.
- 2.4 RCMP, G.S.1045-140, Hardware, Equipment, Sam Browne.

3. **General Requirements**

- 3.1 The article or material covered by this specification must be free from material and manufacturing defects that may affect its appearance or serviceability. In all particulars not covered by this specification or contract documents, production must be equivalent in all respects to the viewing sample.
- 3.2 **Design** – The design must be a military-style Sam Browne belt complete with cross strap, pistol holster, handcuff pouch and double magazine holder as shown in the drawings forming part of this specification, and the viewing sample.

4. **Detail Requirements**

4.1 **Components**

- 4.1.1 **Leather** – The leather must be tanned from fresh or cured packer steer hides. Dry hides must not be used. The finished leather must be thoroughly tanned and be firm, tight fibred and mellow. Loose or pipy leather will not be accepted. It must be free from slaughter cuts, damaged grain, open scratches, open grub holes, brands or heavy fat wrinkles. Light well-healed over scratches or grub holes and light wrinkles that do not affect appearance will be accepted in the finished leather. The grain side of the leather must be lightly corrected by buffing. The corrected leather must be embossed with a subtle print as per the viewing sample. The grain side must be stained brown with a stain that will penetrate below the grain surface. After staining, the grain surface must be sealed with a pigmented resin coat of suitable sealer and then finished with a coat of semi-bright lacquer. The finish must be durable and colourfast. The colour and finish must match the viewing sample. Unless otherwise stated, the leather thickness must be from 2.7 to 3.5 mm. See Table I for leather characteristic requirements.

- 4.1.2 **Thread** – The thread must be twisted multifilaments bonded nylon, left twist, Type II, Class A, size FF (Tex 135) with a minimum breaking strength of 17.5 pounds in accordance with U.S. government standard A-A-59826A, brown in color to match the leather.
- 4.1.3 **Buckle Belt, Equipment Sam Browne** – The RCMP stock item number 8562-100, Buckle, Belt, Equipment Sam Browne must be purchased from the RCMP.
- 4.1.4 **Buckle Claw, Equipment Sam Browne** – The RCMP stock item number 8565-100, Buckle, Claw, Equipment Sam Browne must be purchased from the RCMP.
- 4.1.5 **Roller Buckle** – The RCMP stock item number 8700-100, Roller Buckle must be purchased from the RCMP.
- 4.1.6 **Swivel Hook** – The RCMP stock item number 8710-100, Swivel Hook must be purchased from the RCMP.
- 4.1.7 **Hardware** – The following hardware must be made of a brass base metal and must be electroplated in accordance with the best commercial standards. The components must be adequately cleaned and polished prior to plating and have a bright nickel plating as an undercoating for the gold plating. A final electroplated, hard 18k gold finish must be applied in the proper shade and must be no less than 0.2 µm thickness. The gold plating must be smooth, fine grained, and adherent and free from exposed base material or under plate. The finished component must be free from blisters, pits, nodules, porosity, indications of burning, excessive edge build-up or other defects.
- 4.1.7.1 **D Ring** – The D rings must be sized and dimensioned as per drawing #2 and the viewing sample.
- 4.1.7.2 **Studs, Round Head Rivet and Flange** The studs must be sized and dimensioned as per drawing #2 and 3 and the viewing sample.
- 4.1.8 **Dome Fastener** – The dome fastener must be a heavy duty type 24 ligne fastener. All metal parts to be brass with a 15 mm bright brass hard lacquer cap.
- 4.1.9 **Rivets** – The rivets must be a heavy duty rivet, 8 mm in diameter. All metal parts to be brass with a bright brass hard lacquer cap.

- 4.2 **Size and Dimensions** – Equipment, Sam Browne to this specification must be supplied in the sizes specified by the RCMP and to the dimensions given in the Scale of Measurements and attached drawings forming part of this specification, and the viewing samples.
- 4.3 **Construction**
- 4.3.1 **General Construction Requirements**
- 4.3.1.1 **Stitching** – The stitching must be lockstitch using the thread specified in para. 4.1.2. The loose thread ends must be trimmed off close to the leather. Burning or "flaming off" the thread ends will not be permitted. The beginning and ending of all stitching must be securely backstitch tacked unless secured by other stitching. There must be not less than 2 nor more than 3 stitches per centimetre.
- 4.3.1.2 **Cutting** – The component leather parts of the Sam Browne must be cut from the leather specified in para. 4.1.1. The belt and cross-strap must be cut parallel to the backbone of the "back". The pattern dimensions for all components must be strictly in accordance with the applicable drawings. Care must be taken to see that the best part of the leather is cut into the belt and cross-strap. Loose or pipy leather will not be accepted.
- 4.3.1.3 **Bevelling** – All items must be bevelled on both edges and both sides with a bevel of 1 mm in width with a plus tolerance of 0.5 mm.
- 4.3.1.4 **Creasing** – The creasing must be as specified for each item. The crease must be 1 to 1.5 mm in width and must be located 3 mm, \pm 1 mm from the edges.
- 4.3.1.5 **Edge Finishing** – All edges of each item must be stained and filled with a wax type of matching brown edging ink and then burnished to a solid smooth and durable edge. Lacquer or varnish type edge finishes must not be used.
- 4.3.1.6 **Sealing** – All open flesh parts of the leather must be sealed with "Super-Clear Lacquer".
- 4.3.2 **Belt**
- 4.3.2.1 **Skiving** – The claw end of the belt must be taper skived to reduce the end to a thickness of 2.4 to 2.6 mm. The skiving must start at the back end of the claw. The keeper must be skived to a thickness of 2.4 mm to 2.6 mm.

- 4.3.2.2 **Belt Lining** – The belt must have a leather lining 0.8 mm to 1.0 mm in thickness, off white or natural beige colour and of quality similar in all respects to the viewing sample, stitched to the flesh side of the belt in accordance with the viewing sample.
- 4.3.2.3 **Stud Hole Relief** – The slot of all stud holes must be skived on both edges to reduce the leather to approximately half its thickness.
- 4.3.2.4 **Final Assembly** – There must be five double prong holes spaced 3.8 cm, ± 1.5 mm apart. There must be three single stud holes spaced 3.8 cm, ± 1.5 mm apart used for holster placement. The finished belt must extend 23 cm beyond the third double prong holes for all sizes as per drawing #2. The buckle claw as specified in para. 4.1.4 must be carefully and correctly installed on the belt as shown in drawing #2. There must be a stud, round head rivet as specified in para. 4.1.7.2 positioned at the claw end of the belt, 8.9 cm with a minus tolerance of 0.2 mm from edge of the belt to the middle of the stud location in accordance with Drawing #2. Using the thread specified in para. 4.1.2, the buckle backing must be securely stitched to the belt. The buckle belt as specified in para. 4.1.3 must be inserted into the third set of double holes.
- 4.3.3 **Cross-Strap**
- 4.3.3.1 **Skiving** – The buckle end of the cross-strap must be taper skived to reduce the end to a thickness of 2.4 to 2.6 mm. The skiving must start approximately 4 cm beyond the back end of the buckle tongue slot. The cross-strap must come with two sliding keepers, which must be skived to a thickness of 2.4 to 2.6 mm and must be cut to ensure a good friction fit on the cross-strap.
- 4.3.3.2 **Creasing** – Each edge of the cross-strap must be creased on the grain side. The crease must be as specified in para. 4.3.1.4. The curved end portion of the cross-strap must be creased as per the viewing sample.
- 4.3.3.3 **Final Assembly** – There must be four sizes of Cross-Strap, Small, Medium, Large and Extra Large, dimensioned and sized in accordance with the Scales of Measurements and Drawing #3. The swivel hook as specified in para. 4.1.6 must be inserted into the cross-strap, then the roller buckle as specified in para. 4.1.5 must be inserted into the middle slot and fastened into the top hole of the cross-strap. The finished cross-strap must conform to drawing #3 and the viewing sample.

- 4.3.3.4 **Cross-Strap Removable Loop** – There must be three sizes of removable loop available for the cross-strap. The loops must be dimensioned as per Drawing #3. The stud round head, flange as specified in para. 4.1.7.2 must be secured by the use of a circular piece of leather, glued and stitched to the backside of the leather in accordance with the viewing sample. This circular piece of leather must have one slit cut on one side only from the centre allowing the stud head to pass through. Note: All Equipment, Sam Browne cross-straps will come equipped with the Standard Size Removable Loop only.
- 4.3.4 **Double D Ring Loop Piece** – The Double ‘D’ ring loop piece must be assembled in accordance with Drawing #2 and the ends of each loop stitched together with two rows of stitching.
- 4.3.5 **Pistol Holster**
- 4.3.5.1 **Design** – The design must be the same in all respects to Drawings #4 and 5 and the viewing sample. The holster must securely hold a Smith and Wesson model No. 5946 semi-automatic (full size) pistol or a Smith & Wesson model 3953 semi-automatic (compact size) pistol. It must be available in right or left hand configuration and must be equipped with a fastener for flap closure.
- 4.3.5.2 **Creasing** – The flap and top edges of the holster belt loop must be creased on the grain side. The crease must be as specified in para. 4.3.1.4.
- 4.3.5.3 **Reinforcements** – The top corner of the rear edge of the holster must be reinforced with a two-piece type brass rivet as specified in para. 4.1.9, positioned in accordance with Drawing #5 and the viewing sample.
- 4.3.5.4 **Final Assembly** – The finished pistol holder must have the ‘D’ rings inserted on the holster belt loop and stitched in place with two rows of stitching in accordance with the drawings #4 and 5 and the viewing sample. The stud round head, flange as specified in para. 4.1.7.2 must be positioned on the back loop portion of the holster, secured by the use of a circular piece of leather, glued and stitched to the front side of the leather with one row of stitching. The belt loop which the belt passes through must be sized to be compatible with the thickness of the finished belt. The dome fastener specified in para. 4.1.8 for flap closure must be positioned in the holster body and flap and securely set. The holster must be closed with one row of stitching and the plug inserted and glued in the holster bottom. There must be a spacer made of 2 layers of leather specified in para. 4.1.1, minimum 1 cm total thickness, stitched to the inside of holster body closest to the wearer's body shaped

and designed as per Drawing #5 and the viewing sample to protect the pistol magazine release button from being activated accidentally. There must be a leather welt inserted on the rear edge seam of the holster, minimum thickness 1 cm, shaped and designed as per viewing sample to hold the pistol in the correct position in the holster.

- 4.3.5.5 **Dimensions** – The dimensions of the assembled holster must conform to Drawings #4 and 5 and the viewing sample.

4.3.6 **Handcuff Pouch**

- 4.3.6.1 **Design** – The design must be in accordance with Drawings #6, 7, and 8 and the viewing sample. The handcuff pouch must securely hold a Smith and Wesson model No. 100 handcuff or a Peerless Handcuff Company model 700 handcuff. The pouch must easily fit the handcuffs in the largest locked position in multiple cuff positions.

- 4.3.6.2 **Skiving** – The leather in the moulded portion of the handcuff section must be 2.2 mm to 2.4 mm in thickness.

- 4.3.6.3 **Creasing** – The flap, top edge of the handcuff section and all around the belt loop must be creased on the grain side as specified in para. 4.3.1.4.

- 4.3.6.4 **Moulding** – The leather in the handcuff section must be moulded to conform to the shape of the viewing sample.

- 4.3.6.5 **Reinforcements** – The top two corners of the belt loop and both corners of the handcuff section must be reinforced with a two piece type brass rivet as specified in para. 4.1.9, positioned in accordance with Drawings #6 and 7 and the viewing sample.

- 4.3.6.6 **Final Assembly** – The belt loop must be assembled on the combined back and flap and attached with one row of stitching top and bottom. It must be sized to be compatible with the thickness of the finished belt. There must be spacers top and bottom of the loop. The dome fastener specified in para. 4.1.8, for flap closure must be positioned in the body and flap and securely set. The assembled handcuff section body, fully moulded, must be attached to the combined back and flap with one row of stitching.

4.3.6.7 **Dimensions** – The dimensions of the assembled handcuff pouch must be in accordance with Drawings #6, 7 and 8 and the viewing sample.

4.3.7 **Double Magazine Holder**

4.3.7.1 **Design** – The double magazine holder must come in two sizes: Full Size to hold two magazines for the Smith & Wesson model no. 5946 semi-automatic pistol, and Compact Size to hold two magazines for the Smith & Wesson model 3953 semi-automatic pistol. It must be equipped with flap closure.

4.3.7.2 **Skiving** – The leather in the side and bottom piece must be 1.4 mm to 1.6 mm in thickness. The inside leather piece must be 2.2 mm to 2.4 mm.

4.3.7.3 **Creasing** – The flap and side edges of the belt loops must be creased on the grain side as specified in para. 4.3.1.4.

4.3.7.4 **Final Assembly** – The belt loops must be assembled on the combined back and flap and attached with two rows at the top and one row of stitching at the bottom. They must be sized to be compatible with the thickness of the finished belt. The dome fastener specified in para. 4.1.8 for flap closure must be positioned in the body and flap and securely set. The combined back and flap, and front must be attached to the combined side and bottom piece by one row of stitching in accordance with Drawing #10 and 11 and the viewing sample. The holder must have a piece of leather added to the inside and stitched as per Drawing #10 and 11 and the viewing sample in such a manner as to create an inner sleeve that will hold both magazines securely in place.

4.3.7.5 **Dimensions** – The dimensions of the assembled double magazine holder must be in accordance with Drawings #9, 10 and 11 and the viewing sample.

4.3.8 **Marking** – The size of the belt must be legibly stamped on the outside of the belt at the claw end. All other marking must be done in one of two ways depending on the manufacturing preference of the vendor. These markings are to remain for the life of the respective items. The cross-strap sizes, Small, Medium, Large and Extra Large, must be marked on the flesh side of the cross- strap leather, using the upper case letters ‘S/P’ for Small, ‘M’ for Medium, ‘L/G’ for Large and ‘XL/TG’ for Extra Large. The marking options for all items the stock number, size (where applicable), date of manufacture and manufacturer identification are as follows;

1. Stamped on the lining of the belt or the back side of the leather.

2. On a permanent adhesive label fixed to the back side of the item.
3. RCMP stock number – reference contract documents. (Ex. 3410 000)
4. Date of manufacture, in numeric format year/month (Ex. 2001/11)
5. Manufacturer identification (Company name or number).

5. **Quality Assurance Provisions**

- 5.1 **Responsibility for Inspection** – Unless otherwise stipulated in the contract, it is the prime contractor's responsibility to satisfy the RCMP, Uniform and Equipment Program that the material and services being supplied conform to this specification. This may be accomplished by performing the tests specified in this specification or by demonstrating to the satisfaction of the RCMP, Uniform and Equipment Program that conformity to this specification of manufacturing processes is assured. The contractor must use any independent, North American, ISO 9001 certified and ISO 17025 “Textile” certified testing facilities.
- 5.2 The RCMP, Uniform and Equipment Program, reserves the right to perform any inspection considered necessary to ensure the material and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered under 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed must be replaced by others of proper quality and pattern at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are redelivered for inspection.
- 5.3 The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

6. **Scale of Measurement Definitions and Location References**

(Refer to the Scale of Measurements and applicable drawing).

- 6.1 **Dimension A** – Dimension A is the distance from the edge of the belt to the third set of double buckle prong holes. The belt is measured laid flat without the double prong buckle attached. (Drawing #2)
- 6.2 **Dimension B** –Dimension B is the distance on the belt from the middle set of double prong holes to the third holster stud hole furthest from the tongue end of the belt. (Drawing #2)
- 6.3 **Dimension C** – Dimension C is the distance on the cross-strap from the centre of the top hole for the roller buckle to the stud hole used to attach the removable loop. (Drawing #3)
- 6.4 **Dimension D** – Dimension D is the distance on the cross-strap from the middle slot to the first hole for the roller buckle. (Drawing #3)

Table I
Leather Requirements

Property	Requirement	Test Method
Crocking	Good	• ASTM D5053-03 (2015)
Cracking, 11mm mandrel	None	• ASTM D6075-13
Grain Crack index, at RH of 65%	25 psi min.	• ASTM D2210-13

Scales of Measurements
Belt Length & Holster Stud Hole Measurement

Belt Size	Dimension “A” cm	Dimension “B” cm
26	65.25	25
28	70.25	30
30	75.5	
32	80.5	
34	85.5	
36	90.75	35
38	95.75	
40	100.75	
42	106	
44	111	40
46	116	
48	121	
50	126.25	
52	131.25	45
54	136.25	
56	141.5	
Tolerance	± 0.5 cm	± 0.25 cm

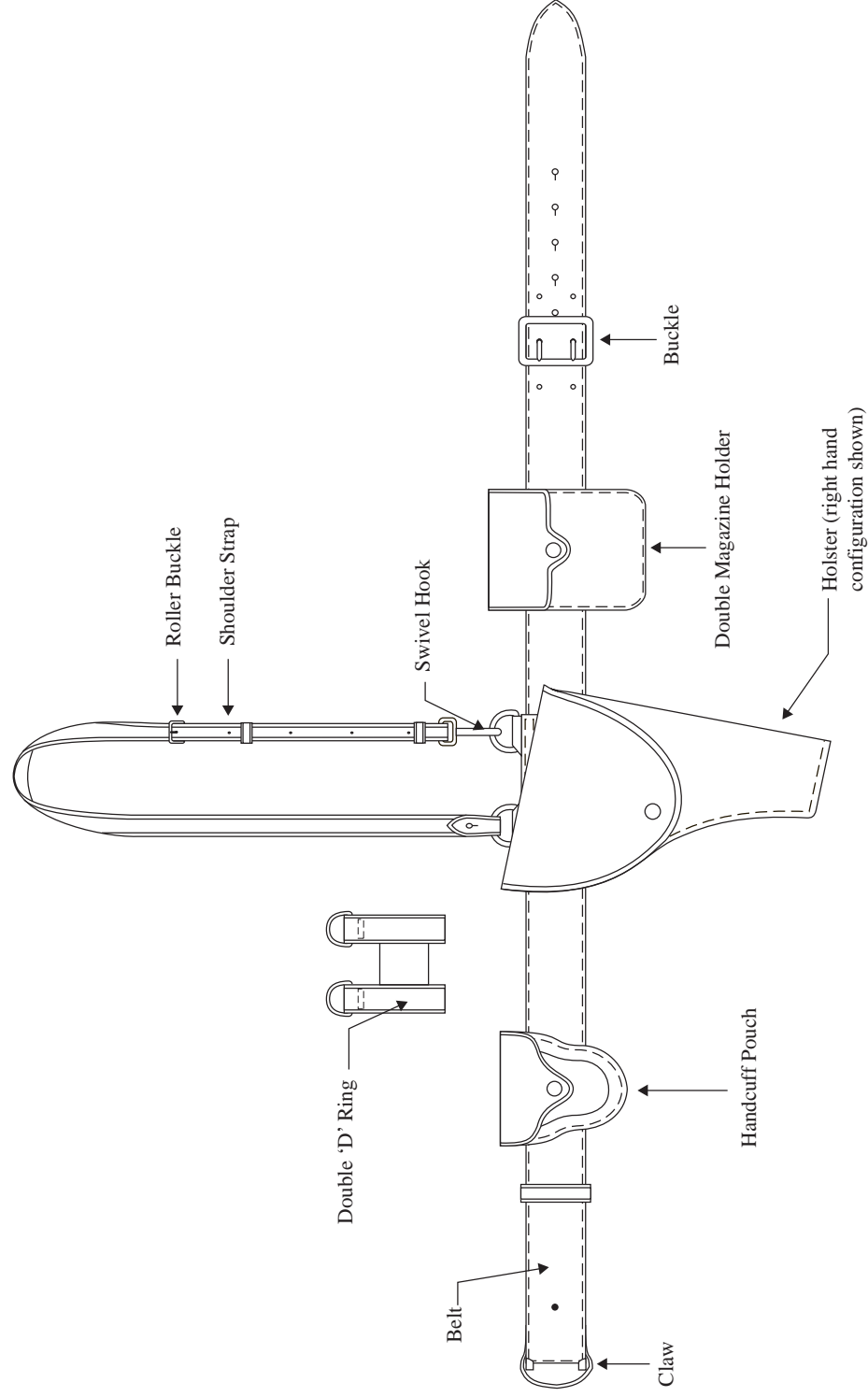
Cross- Strap

Cross-Strap Size	Dimension “C”	Dimension “D”
Small	64 cm	12 cm
Medium	74 cm	15 cm
Large	84 cm	21.5 cm
Extra Large	94 cm	28 cm
Tolerance	± 0.5 cm	± 0.25 cm

Drawing # 1

G.S. 1045-123

Equipment Sam Browne

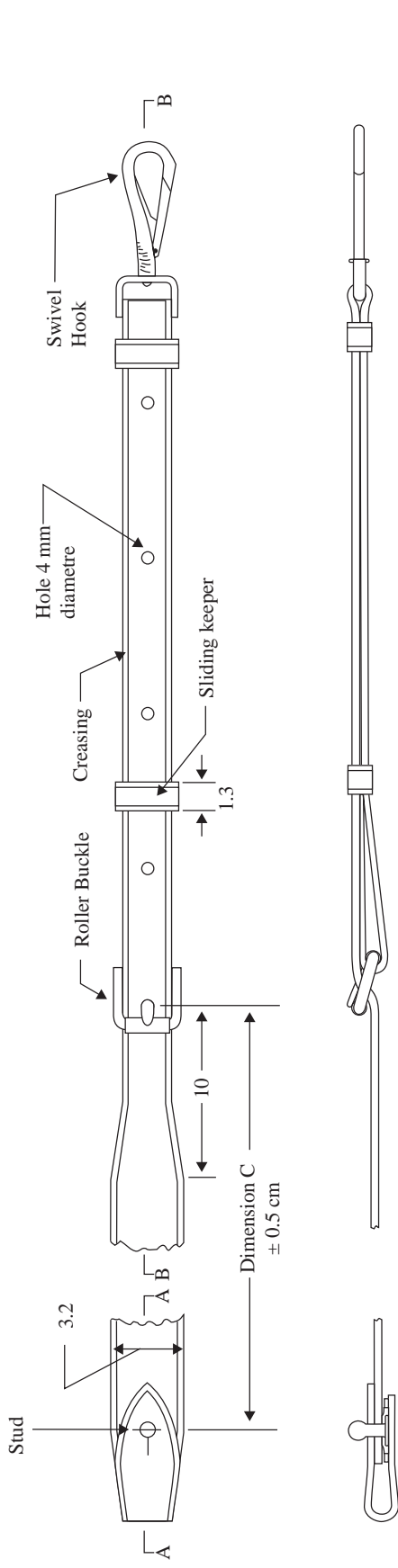


NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 3

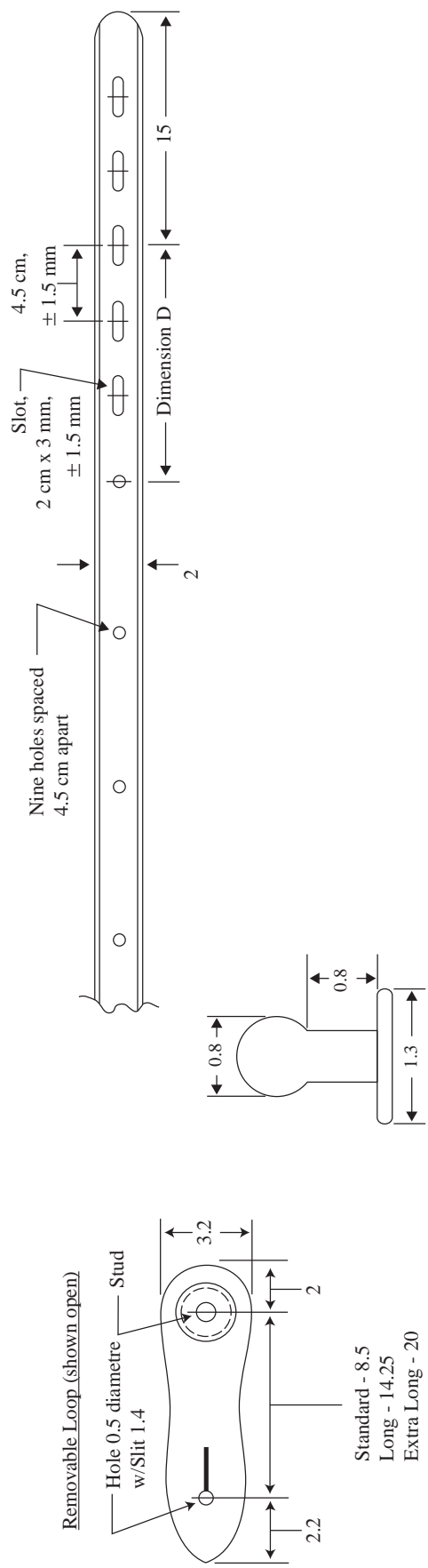
G.S. 1045-123

Equipment Sam Browne
#3460 Cross-Strap



Section A-A

Section B-B

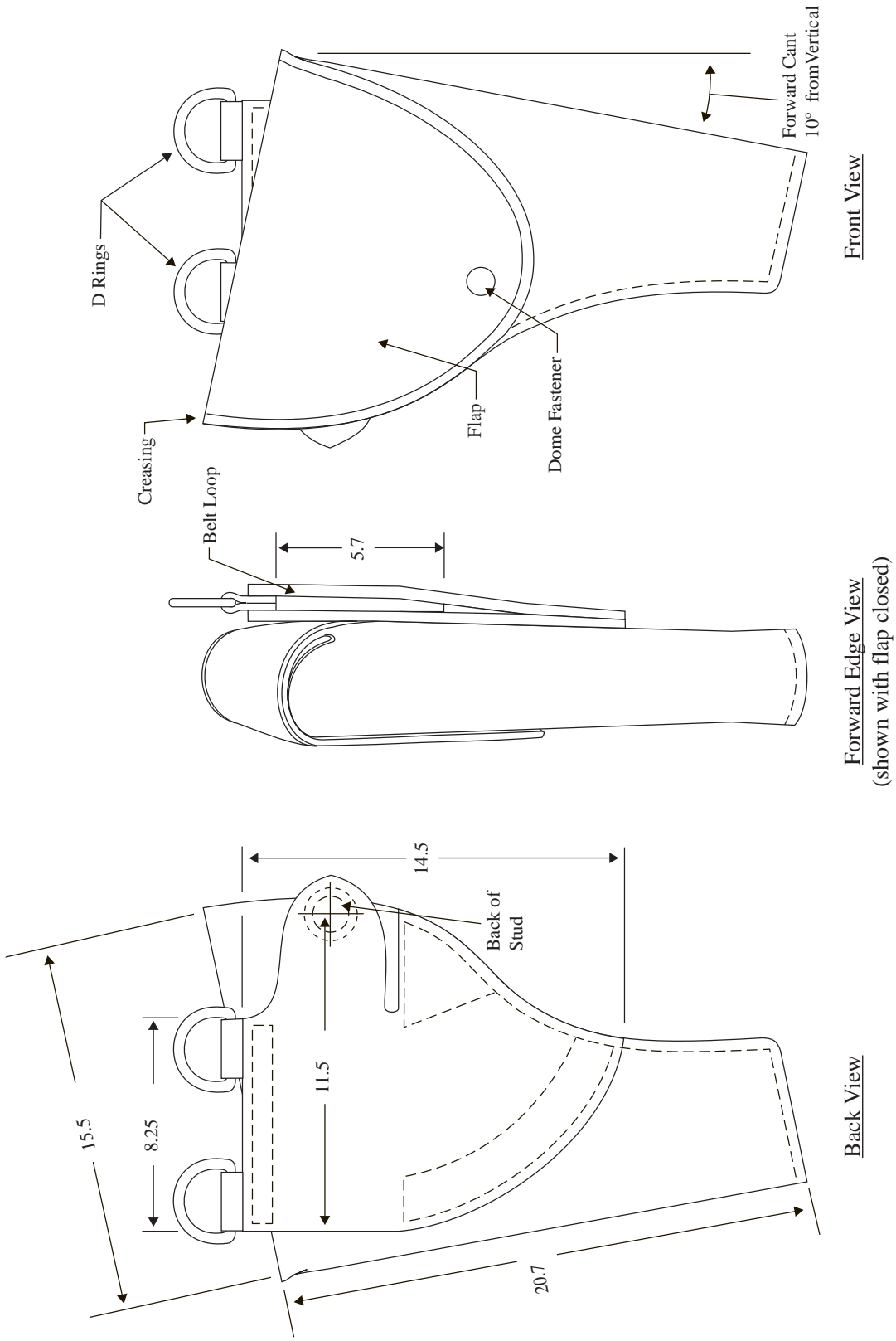


3465 Removable Loop Detail

Stud Round Head, Flange

NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 4
Equipment Sam Browne
#3425 Holster (Right Handed)

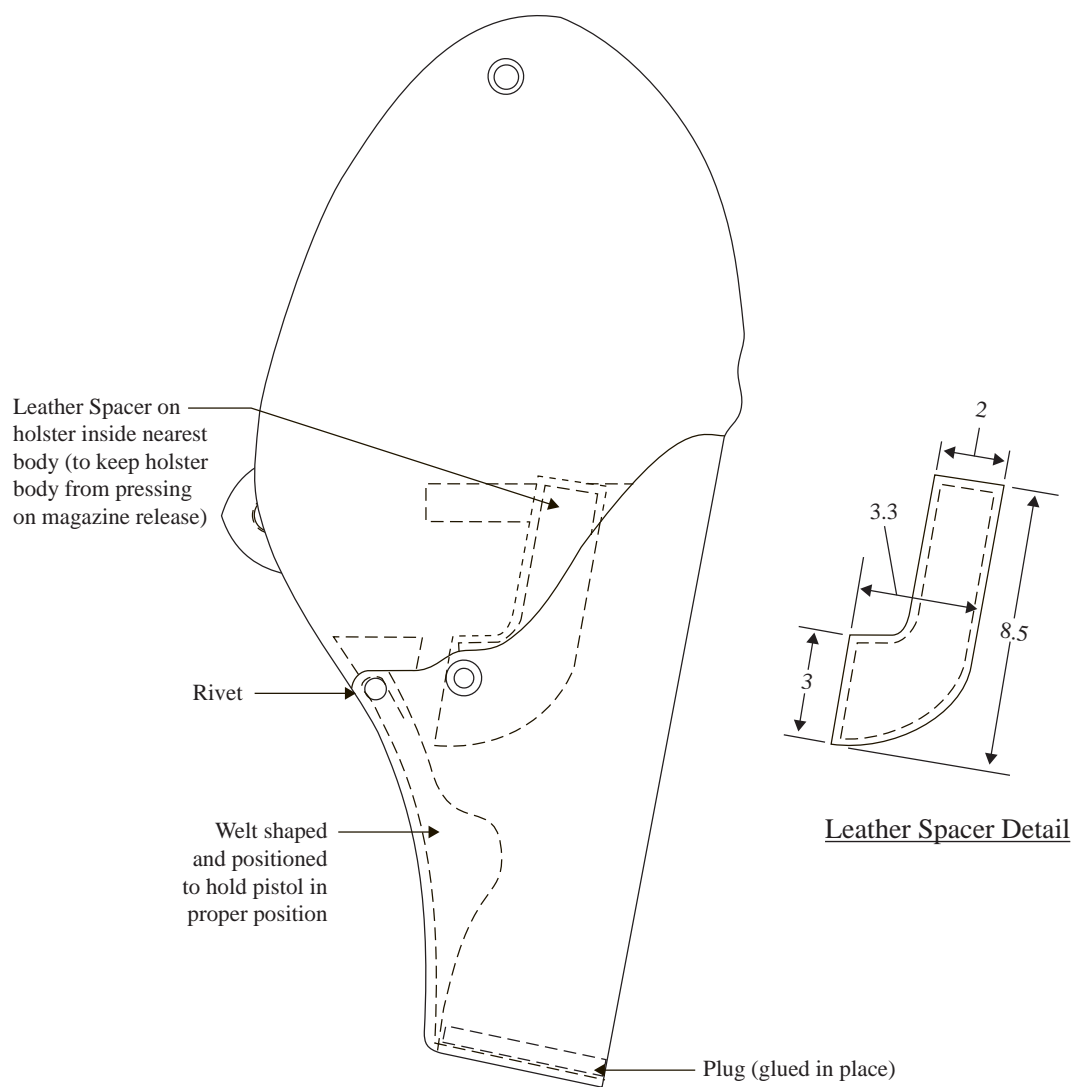


NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 5

G.S. 1045-123

Equipment Sam Browne Holster Interior Detail



Holster Interior
(shown with flap open)

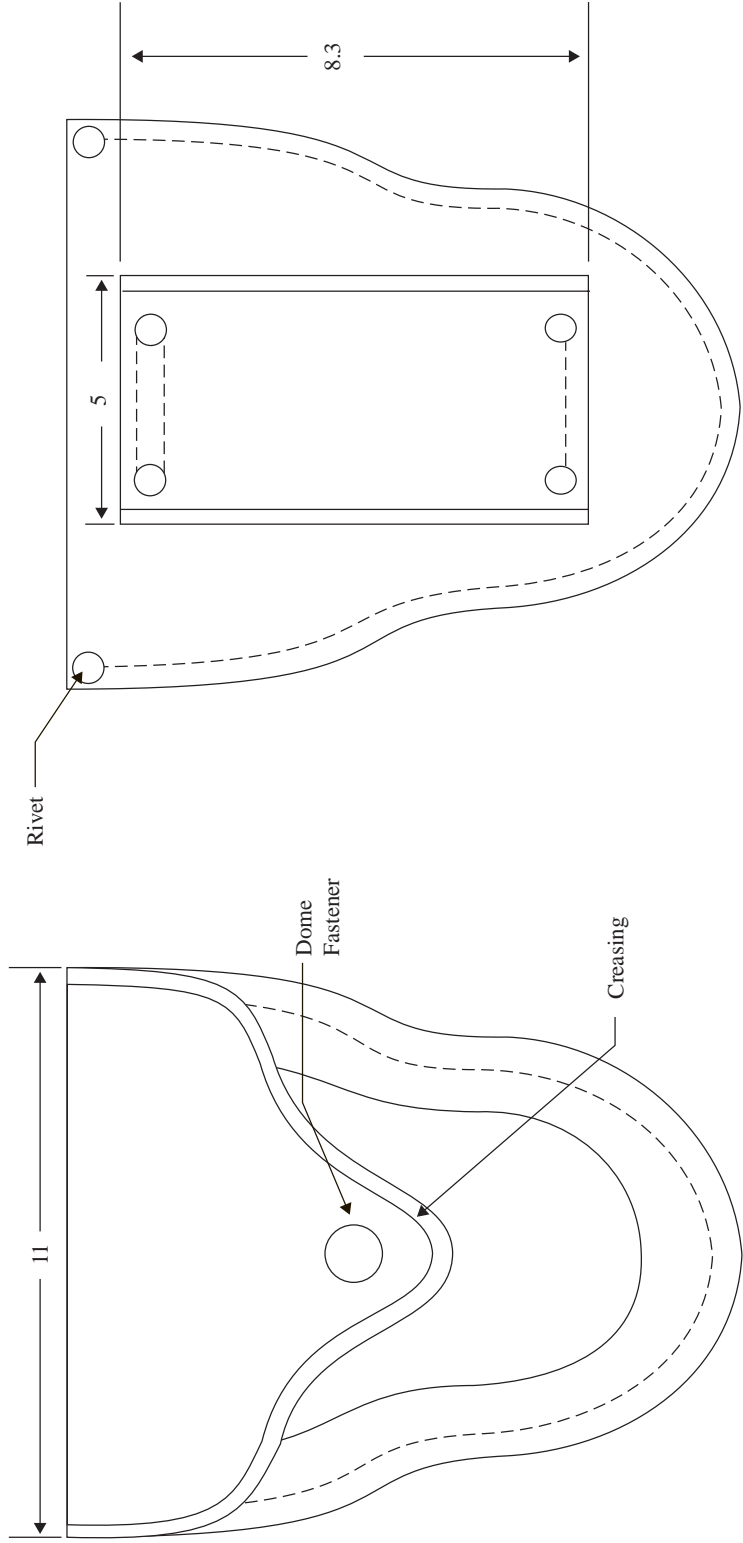
NOT TO SCALE

All measurements are shown in centimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 6
Equipment Sam Browne
#3420-100 Pouch, Handcuff

G.S. 1045-123



Front View

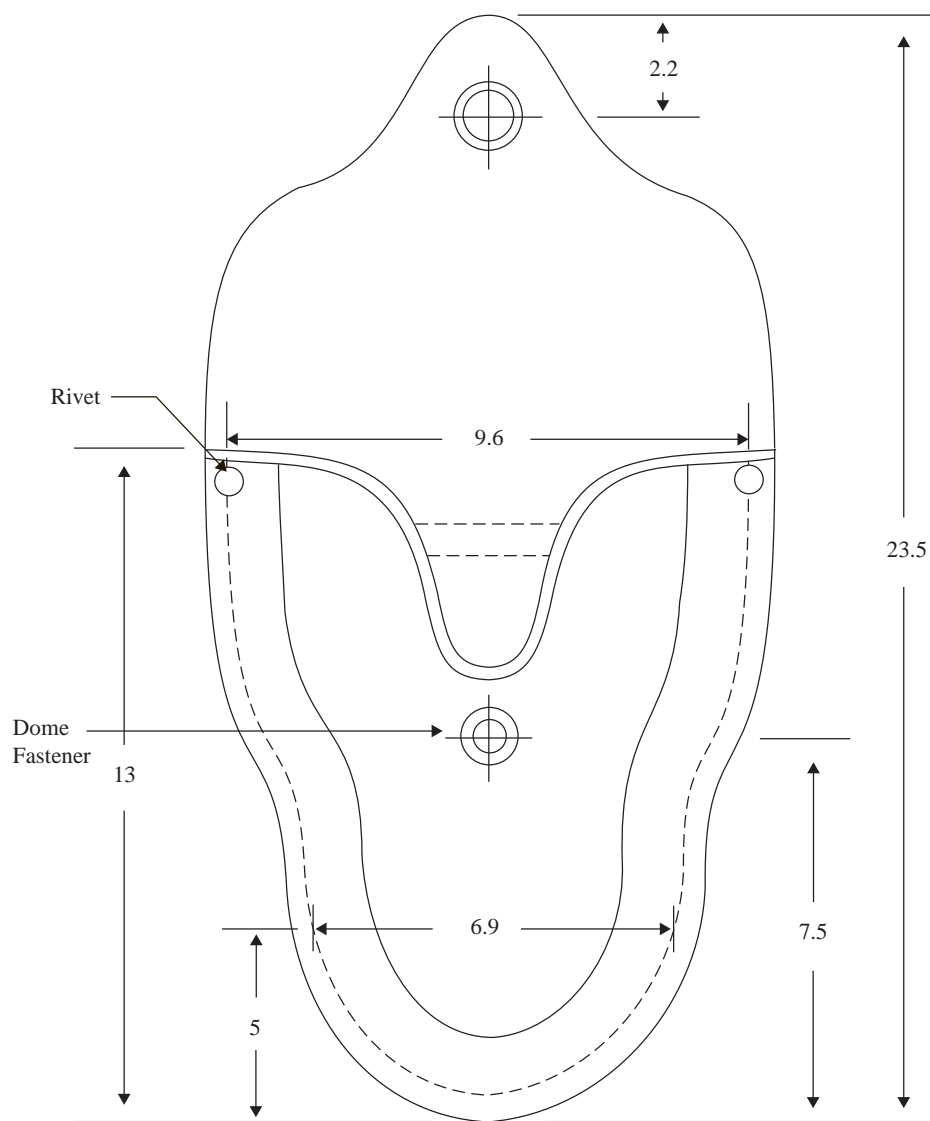
Back View

NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 7

G.S. 1045-123

Equipment Sam Browne
Pouch, Handcuff



Opened View

NOT TO SCALE

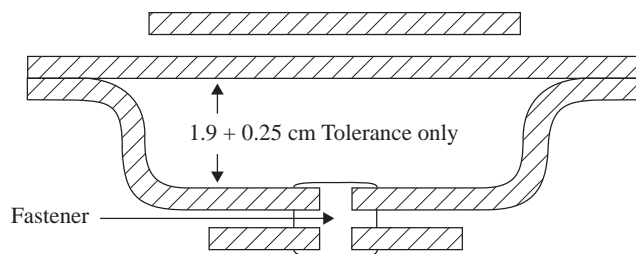
All measurements are shown in centimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

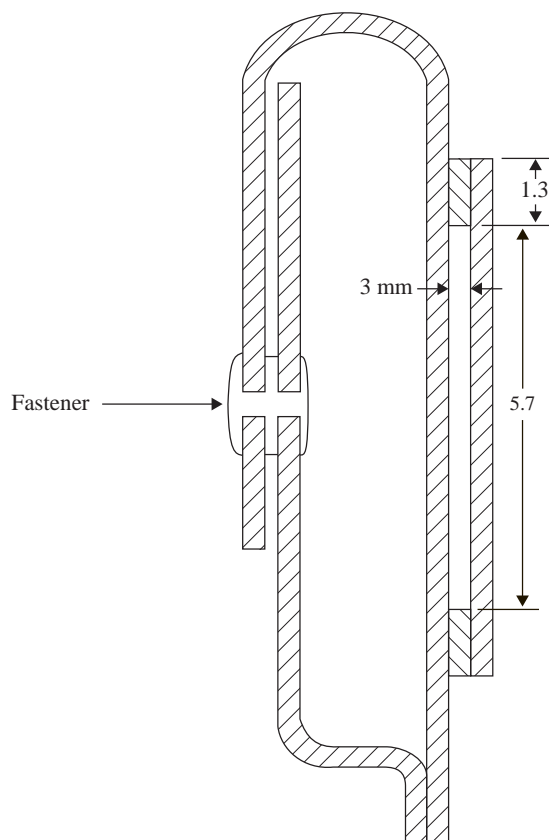
Drawing # 8

G.S. 1045-123

Equipment Sam Browne
Pouch, Handcuff



Top View



Side View

NOT TO SCALE

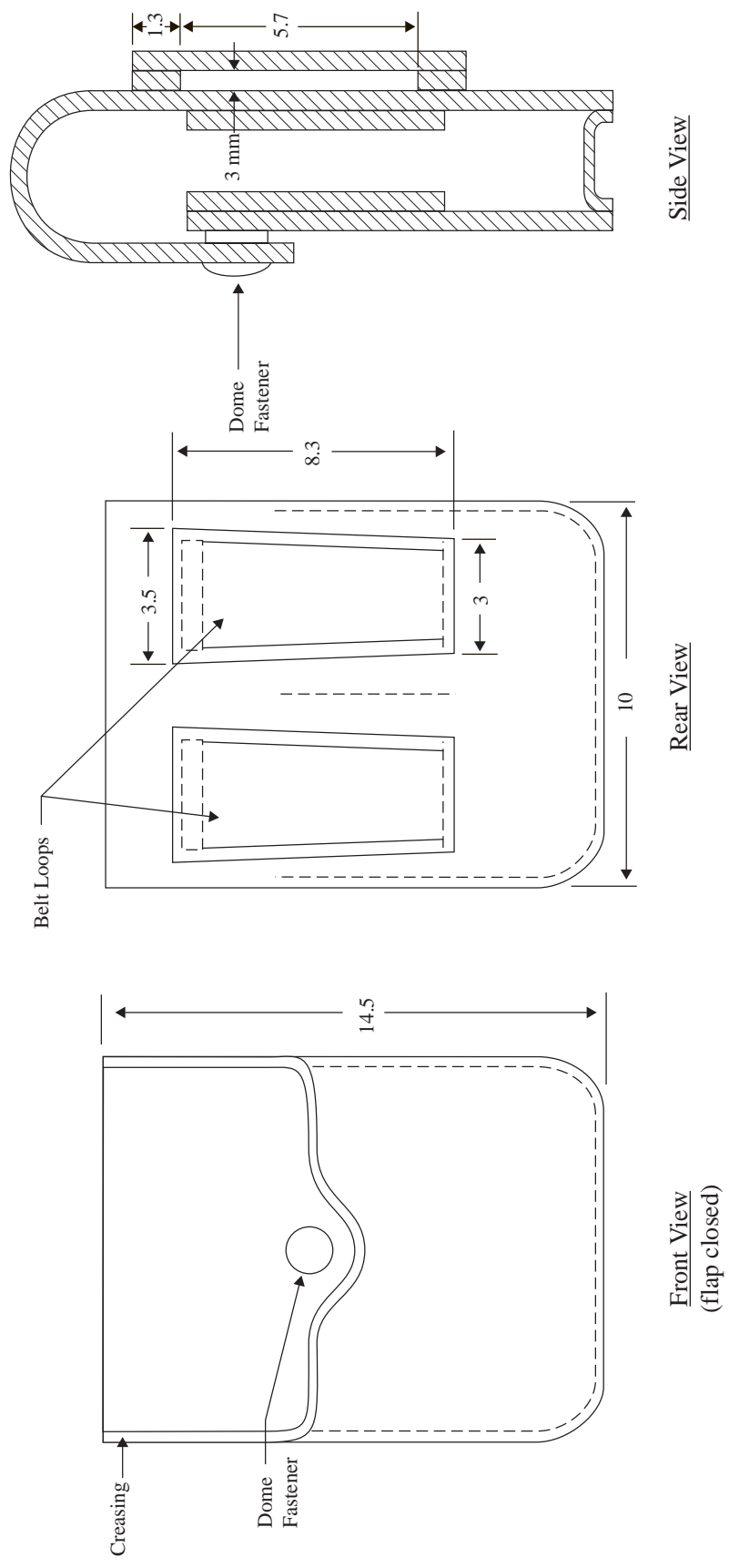
All measurements are shown in centimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to $\pm 0.25 \text{ cm}$ tolerances.

Drawing # 9

Equipment Sam Browne
Holder, Magazine, Double
#3415-00 Full Size
#3415-200 Compact Size

G.S. 1045-123

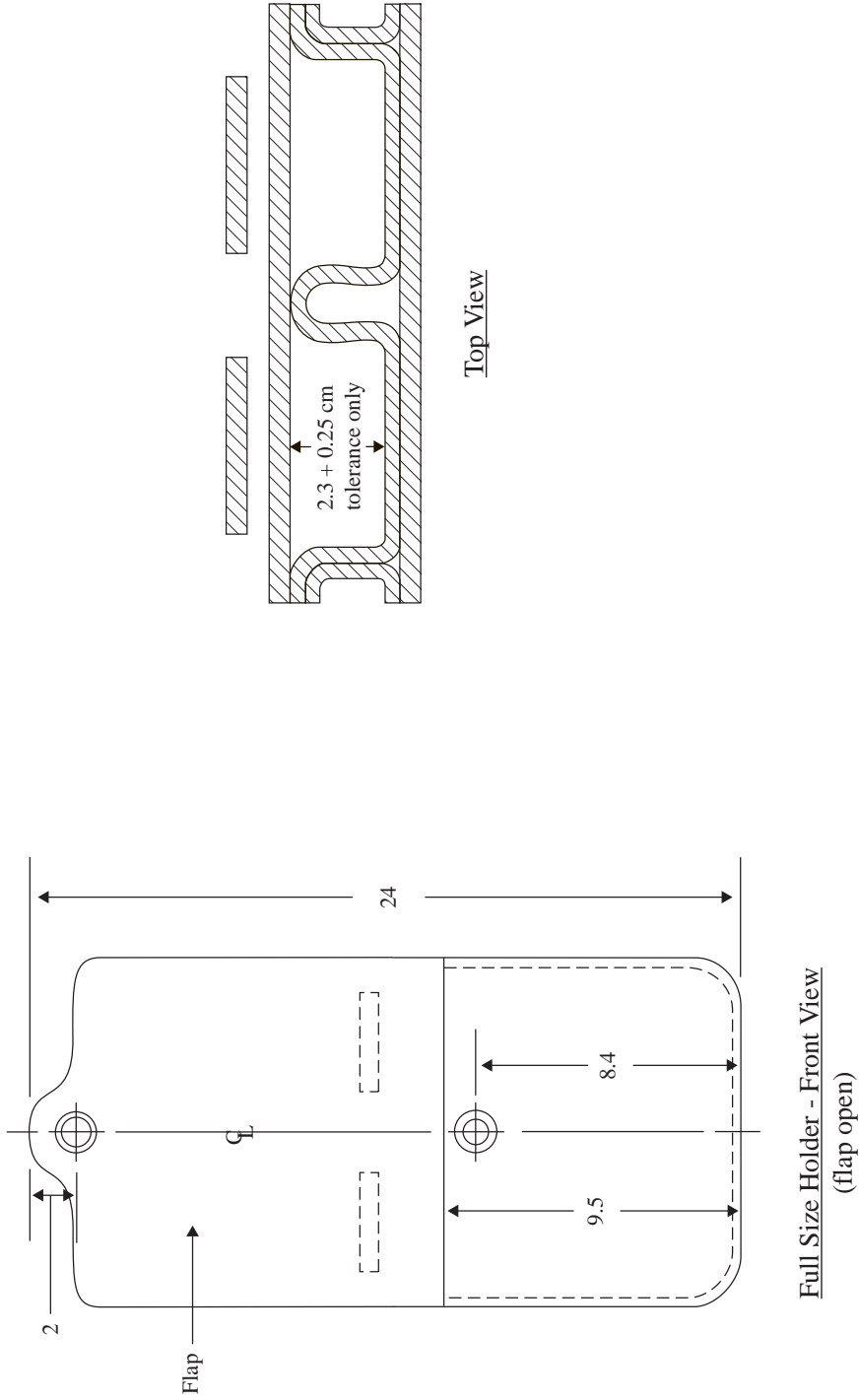


NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 10

Equipment Sam Browne
Holder, Magazine, Double
#3415-00 Full Size

G.S. 1045-123

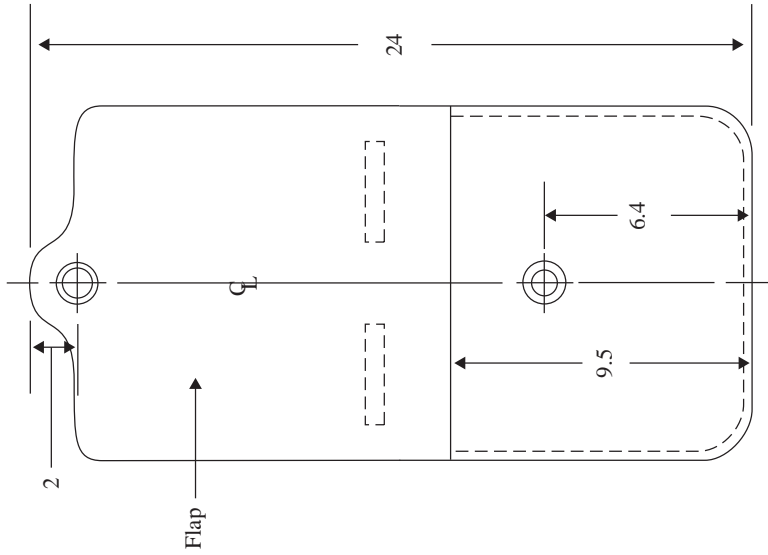


NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

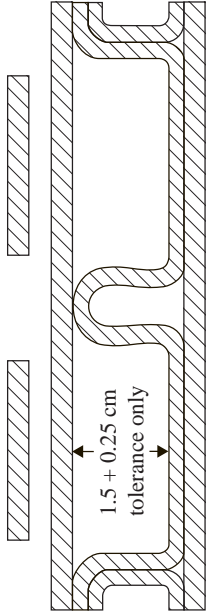
Drawing # 11

Equipment Sam Browne
Holder, Magazine, Double
#3415-200 Compact Size

G.S. 1045-123



Compact Size Holder - Front View
(flap open)



Top View

NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.



Royal Canadian Mounted Police
Gendarmerie royale du Canada

Doc. no: G.S. 1045-140

Date: 2017-08-28

Specification

Hardware, Equipment, Sam Browne

This document has 11 pages including the drawings.

This document was created in English.

The document is available in English and French.

☒ English/Anglais
Français/French

The photograph on this page is for reference only.

Modifications

[illegible]

RCMP VIEWING SAMPLE

A viewing sample, when available, will be supplied to the successful bidder.

This will be used for the guidance of the manufacturer in all factors not covered by this specification or referred to therein. Variation from the specification may appear in the sample in which case the specification must govern.

It may be obtained from:

Royal Canadian Mounted Police
ATTN: Uniform & Equipment Program
(440 Coventry Road, Warehouse Building)
1200 Vanier Parkway
Ottawa, Ontario
K1A 0R2

It will be sent “prepaid” and is to be returned “prepaid”.

The viewing sample must be returned to the RCMP in the same condition as received by the manufacturer. Lost or damaged viewing samples must be replaced by an identical item or the RCMP must be reimbursed for the cost of an acceptable replacement.

SPECIFICATION
HARDWARE, EQUIPMENT, SAM BROWNE

1. Definition

- 1.1 This specification must govern the manufacture and inspection of Hardware, Equipment, Sam Browne. The specific items covered under this specification with stock numbers where applicable are as follows:
- i. 8562-100 – Buckle Belt, Equipment Sam Browne / Boucle pour le ceinturon Sam Browne;
 - ii. 8565-100 – Buckle, Claw, Equipment Sam Browne / Griffes pour boucle pour le ceinturon Sam Browne;
 - iii. 8700-100 – Roller Buckle / Boucle à un ardillon à rouleau;
 - iv. 8710-100 – Swivel, Hook / Mousqueton à émerillon.
- 1.2 This specification, viewing sample, drawing or other information issued in connection therewith, may only be used for specific enquiries, solicitations, or orders placed on behalf of the Royal Canadian Mounted Police.
- 1.3 This specification supersedes all previous specifications for Hardware, Equipment, Sam Browne.
- 1.4 This specification has been translated into French from this original English language document.

2. Applicable Specifications

- 2.1 The following publications are applicable to this specification and to the issues in effect on the date of the solicitation, unless otherwise specified.
- 2.2 ASTM, American Society for Testing and Materials, Method B36/B36M-13, B584-14 and B86-13.

3. General Requirements

- 3.1 The article or material covered by this specification must be free from material and manufacturing defects that may affect its appearance or serviceability. In all

particulars not covered by this specification or contract documents, production must be equivalent in all respects to the viewing sample.

- 3.2 **Design** - The hardware must be designed in accordance with the drawings attached and forming part of this specification, and the viewing sample.

4. **Detail Requirements**

4.1 **Components**

- 4.1.1 **Composition Requirements** – The base metal must be brass conforming to one of the following brass composition requirements when tested to their respective ASTM standard, see Table I and Table II below. The solder must be brazing brass and borax fired at approximately 482°C; or electric fusion process may be used. Items may be sand cast yellow brass.

Table I	
ASTM B584-14	
Composition Requirements	% by Weight
Copper	58.0-64.0
Tin	0.5-1.5
Lead	0.8-1.5
Zinc	32.0-40.0

Table II	
ASTM B36/B36M - 13	
Composition Requirements	% by Weight
Copper	68.5-71.5
Iron	0.05 max
Lead	0.07 max
Zinc*	remainder

*determined arithmetically by difference

- 4.1.2 **Pressure Die Cast Construction** – The base metal must be zinc alloy no. 3 for pressure die casting, conforming to the following composition requirements in Table III when tested to ASTM B86-13:

Table III	
ASTM B86-13	
Composition Requirements	% by Weight
Aluminium	3.7-4.3
Magnesium	0.02-0.06
Copper	0.1 max
Iron	0.05 max
Lead	0.005 max
Cadmium	0.004 max
Tin	0.002 max
Zinc*	remainder

*determined arithmetically by difference

- 4.2 **Dimensions** – The dimensions must be in accordance with the item drawings and subject to a tolerance of ± 0.75 mm.
- 4.3 **Construction** – The hardware must be made of material in accordance with para. 4.1 and constructed and assembled in accordance with the following item drawing and viewing sample:

G.S.1045-140 Item Number	Stock Number	Item Name
1	8562-100	Buckle Belt, Equipment Sam Browne
2	8565-100	Buckle Claw Equipment Sam Browne
3	8700-100	Roller Buckle
4	8710-100	Swivel Hook

All items must be functional with RCMP Equipment Sam Browne Belts and accessories, and with each other.

- 4.4 **Finish**
- 4.4.1 **Gold Plating** – All items with the exception of item # 2 must be electroplated in accordance with the best commercial standards. The hardware must be adequately cleaned and polished prior to plating and have a bright nickel plating as an undercoating for the gold plating. A final electroplated, hard 18k gold finish must be applied which must be of the proper shade and must be no less than 0.2 μ m thickness. The gold plating must be smooth, fine grained, and adherent and free

from exposed base material or under plate. It must be free from blisters, pits, nodules, porosity, indications of burning, excessive edge build-up or other defects.

- 4.4.2 **Brass Finish** – The Item # 2 Buckle, Claw, Equipment Sam Browne, must be unplated and left in its natural brass state.

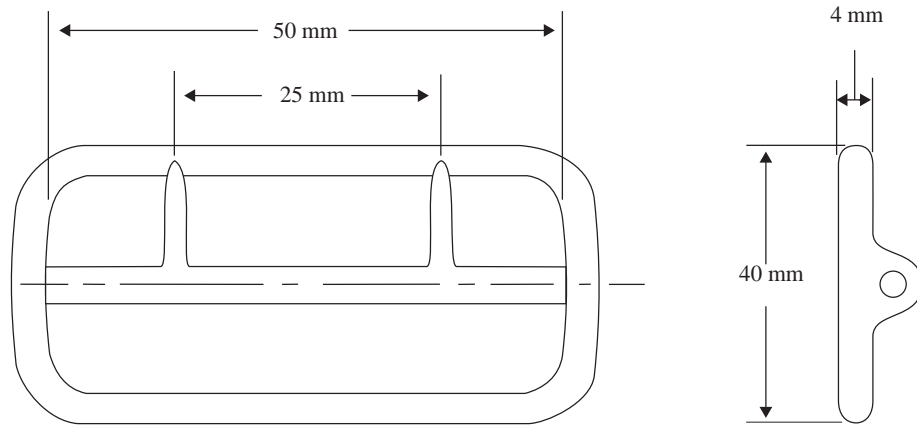
5. **Quality Assurance Provisions**

- 5.1 **Responsibility for Inspection** – Unless otherwise stipulated in the contract, it is the prime contractor's responsibility to satisfy the RCMP, Uniform and Equipment Program that the material and services being supplied conform to this specification. This may be accomplished by performing the tests specified in this specification or by demonstrating to the satisfaction of the RCMP, Uniform and Equipment Program that conformity to this specification of manufacturing processes is assured. The contractor must use any independent, North American, ISO 9001 certified and ISO 17025 “Textile” certified testing facilities.
- 5.2 The RCMP, Uniform & Equipment Program reserves the right to perform any inspection considered necessary to ensure the material and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered under 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed must be replaced by others of proper quality and pattern at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are redelivered for inspection.
- 5.3 The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

Drawing # 1

G.S. 1045-140

Hardware, Equipment Sam Browne
#8562-100 Buckle. Belt, Equipment, Sam Browne



NOT TO SCALE

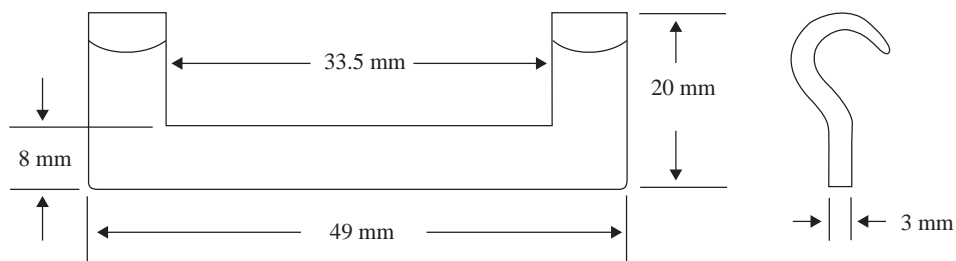
All measurements are shown in millimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.75 mm tolerances.

Drawing # 2

G.S. 1045-140

Hardware, Equipment Sam Browne
#8565-100 Buckle, Claw, Equipment Sam Browne



THIS ITEM IS NOT GOLD PLATED

NOT TO SCALE

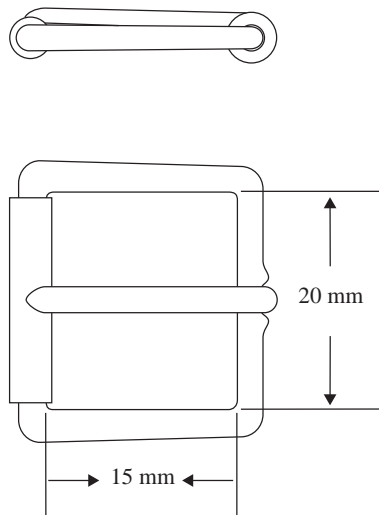
All measurements are shown in millimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.75 mm tolerances.

Drawing # 3

G.S. 1045-140

Hardware, Equipment Sam browne
#8700-100 Roller Buckle



NOT TO SCALE

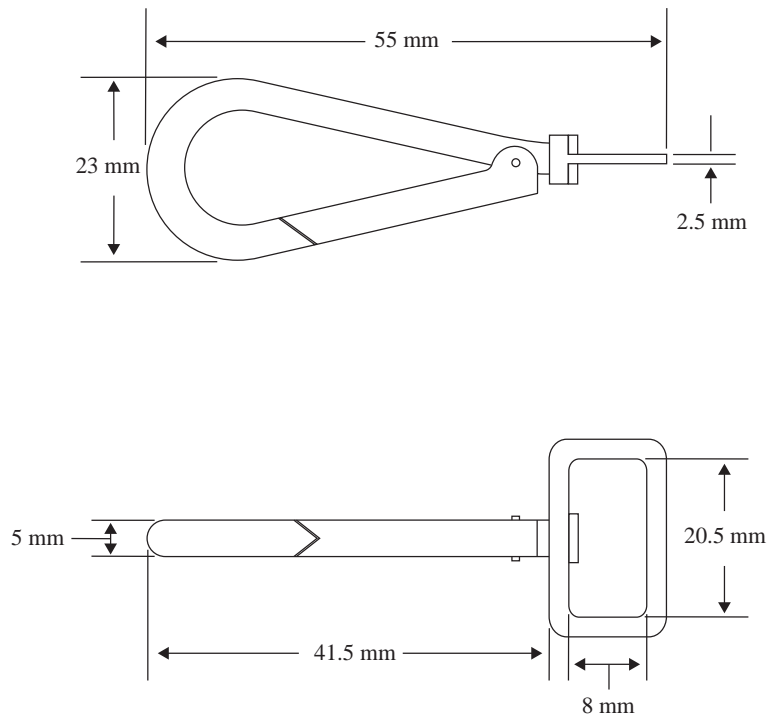
All measurements are shown in millimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.75 mm tolerances.

Drawing # 4

G.S. 1045-140

Hardware, Equipment Sam Browne
#8710-100 Swivel Hook



NOT TO SCALE

All measurements are shown in millimeters unless otherwise indicated.

Unless otherwise indicated all measurements are subject to ± 0.75 mm tolerances.



Royal Canadian Mounted Police
Gendarmerie Royale du Canada

Doc. no: G.S. 1045-145
Date: 2017-08-28

Specification

Equipment, Sam Browne, Officer's

This document has 17 pages including the drawings.

This document was created in English.

The document is available in English and French.

☒ English/Anglais
Français/French

The photograph on this page is for reference only.



Modifications

Date	Para. No's	Modifications
2008-10-01	Para. 4.2, Dwg. 2	Long Shoulder strap added to specification; some other dimensions changed
2009-09-28	Paras. 2.4, 4.1.3, 4.3.1.3, 4.3.2.9, 4.3.2.11 & Dwg. 1	List of hardware items & composition, sword hook location; sliding keeper location; thickness of stud retainer
2010-12-02	Dwg. 1	Stud location measurement added for sizes 31-33.
2012-07-06	4.1.1.6, 4.1.3, 4.3.2.8, Table I, Dwg. 1	Thickness clarified, tolerance to length added, tongue dimension clarified with tolerance, Table I dimensions, and Dwg 1 - stud, stud hole location and tongue length.
2014-04-08	Paras. 2.2 – 2.6 Para. 4.1.1 Para. 4.1.2 Para. 4.1.3 Para. 4.3.2.1 (new) 4.3.2.7 (deleted) Para. 4.3.2.8 Para. 4.3.2.10 Para. 4.3.3.1 Para. 4.3.3.8 (new) Para. 4.3.3.9 Para. 4.3.4 (new) Para. 5.4 (deleted) Para. 5 (deleted) Scale of Measurements Appendix 'A' Drawings 1, 2	New leather and thread standards. New leather requirements & Certification of Compliance added. New Table I added. New thread requirement & Certification of Compliance added. Hardware detail amended. New design paragraph added, later paragraphs renumbered Information added to Para. 4.3.2.8 Dimension definitions added. Marking detail amended. Shoulder strap design details added. New paragraph for shoulder strap keepers. New paragraph for shoulder strap marking. New assembly paragraph added. Old assembly paragraph deleted. Deleted in its entirety, Para. 6 renumbered. Dimension indicators amended, tolerances added, belt measurement for all sizes added, table renamed; Certification of Compliance appendix added. Dimension indicators amended, tolerances added, drawing details added. Three sizes of removable loop added to shoulder strap detail.
2017-08-28	Entire specification.	Re-formatted and revised specification to include stock number and titles. Construction details modified. Cross strap sizes added. Standards updated.

RCMP VIEWING SAMPLE

A viewing sample, when available, will be supplied to the successful bidder.

This will be used for the guidance of the manufacturer in all factors not covered by this specification or referred to therein. Variation from the specification may appear in the sample in which case the specification must govern.

It may be obtained from:

Royal Canadian Mounted Police
ATTN: Uniform & Equipment Program
(440 Coventry Road, Warehouse Building)
1200 Vanier Parkway
Ottawa, Ontario
K1A 0R2

It will be sent “prepaid” and is to be returned “prepaid”.

The viewing sample must be returned to the RCMP in the same condition as received by the manufacturer. Lost or damaged viewing samples must be replaced by an identical item or the RCMP must be reimbursed for the cost of an acceptable replacement.

SPECIFICATION
EQUIPMENT, SAM BROWNE, OFFICER'S

1. Definitions

- 1.1 This specification must govern the manufacture and inspection of Equipment, Sam Browne, Officer's. The specific items covered under this specification with stock numbers are as follows:
- i. 4700 – Belt, Sam Browne, Officer / Ceinturon Sam Browne, officier;
 - ii. 4701-100 – Belt, Sam Browne, Officer, Special / Ceinturon Sam Browne, officier, taille spéciale;
 - iii. 4702 – Belt, Sam Browne, Cross-Strap, Officer / Ceinturon Sam Browne, baudrier, officier;
 - iv. 4703-100 – Belt, Sam Browne, Cross-Strap, Officer, Special / Ceinturon Sam Browne, baudrier, officier, taille spéciale.
- 1.2 This specification, viewing sample, drawing or other information issued in connection therewith, may only be used for specific enquiries, solicitations, or orders placed on behalf of the Royal Canadian Mounted Police.
- 1.3 This specification supersedes all previous specifications for Equipment, Sam Browne, Officer's.
- 1.4 This specification has been translated into French from this original English language document.

2. Applicable Specifications

- 2.1 The following publications are applicable to this specification and to the issues in effect on the date of the solicitation, unless otherwise specified.
- 2.2 ASTM, American Society for Testing and Materials, Method D6075-13, D5053-03 (2015) and D2210-13.
- 2.3 US Government Mil-Spec A-A-59826A, Thread, Nylon.
- 2.4 RCMP, G.S.1045-140, Hardware, Equipment, Sam Browne.

3. **General Requirements**

- 3.1 The article or material covered by this specification must be free from material and manufacturing defects that may affect its appearance or serviceability. In all particulars not covered by this specification or contract documents, production must be equivalent in all respects to the viewing sample.
- 3.2 **Design** - Must be a military style leather Sam Browne belt and coordinating cross-strap as shown in the drawings, forming part of this specification and the viewing sample.

4. **Detail Requirements**

4.1 **Components**

- 4.1.1 **Leather** – The leather must be vegetable tanned from fresh or cured packer steer hides. Dry hides must not be used. The finished leather must be thoroughly tanned and be firm, tight fibred and mellow. Loose or pipy leather will not be accepted. It must be free from slaughter cuts, damaged grain, open scratches, open grub holes, brands or heavy fat wrinkles. Light well-healed over scratches or grub holes and light wrinkles that do not affect appearance will be accepted in the finished leather. The grain side of the leather must be lightly corrected by buffing. The corrected leather must be embossed with a subtle print as per the viewing sample. The grain side must be stained brown with a stain that will penetrate below the grain surface. After staining, the grain surface must be sealed with a pigmented resin coat of suitable sealer and then finished with a coat of semi-bright lacquer. The finish must be durable and colourfast. The flesh side must be free from loose flesh and must be buffed to a smooth natural finish. The colour and finish must match the viewing sample. Unless otherwise stated, the leather thickness must be from 2.7 to 3.5 mm. See Table I for leather characteristic requirements.
- 4.1.2 **Thread** – The thread must be twisted multifilaments bonded nylon, left twist, Type II, Class A, size FF (Tex 135) with a minimum breaking strength of 17.5 pounds in accordance with U.S. government standard A-A-59826A, brown in color to match the leather.
- 4.1.3 **Buckle Belt, Equipment Sam Browne** – The RCMP stock item number 8562-100, Buckle, Belt, Equipment Sam Browne must be purchased from the RCMP.

- 4.1.4 **Buckle Claw, Equipment Sam Browne** – The RCMP stock item number 8565-100, Buckle, Claw, Equipment Sam Browne must be purchased from the RCMP.
- 4.1.5 **Hardware** – The following hardware must be made of a brass base metal and must be electroplated in accordance with the best commercial standards. The components must be adequately cleaned and polished prior to plating and have a bright nickel plating as an undercoating for the gold plating. A final electroplated, hard 18k gold finish must be applied in the proper shade and must be no less than 0.2 µm thickness. The gold plating must be smooth, fine grained, and adherent and free from exposed base material or under plate. The finished component must be free from blisters, pits, nodules, porosity, indications of burning, excessive edge build-up or other defects.
- 4.1.5.1 **D Rings** – The D rings must be sized and dimensioned as per drawing #2 and the viewing sample.
- 4.1.5.2 **Studs, Round Head Rivet and Flange** – The studs must be sized and dimensioned as per drawing #2 and the viewing sample.
- 4.1.5.3 **Buckle, Single Prong** – The buckle single prong must be sized and dimensioned as per drawing #2 and the viewing sample.
- 4.1.5.4 **Sword Hook** – The sword hook must be sized and dimensioned as per drawing #2 and the viewing sample.
- 4.1.6 **Rivets** – The rivets must be a heavy duty rivet, 8 mm in diameter. All metal parts to be brass with a bright brass hard lacquer cap.
- 4.2 **Size & Dimensions** - Equipment, Sam Browne, Officer's, to this specification must be supplied in the sizes specified by the RCMP and to the dimensions given in the Scale of Measurements and in the attached drawings, forming part of this specification and the viewing samples.
- 4.3 **Construction**
- 4.3.1 **General Construction Requirements**
- 4.3.1.1 **Stitching** – The stitching must be lockstitch using the thread specified in para. 4.1.2. The loose thread ends must be trimmed off close to the leather. Burning or "flaming off" the thread ends will not be permitted. The beginning and ending of

all stitching must be securely backstitch tacked unless secured by other stitching. There must be not less than 2 nor more than 3 stitches per centimetre.

4.3.1.2 **Cutting** - The belt and shoulder strap must be cut from the leather specified in para. 4.1.1. The belt and cross-strap must be cut parallel to the backbone of the "back". Care must be taken to see that the best part of the leather is cut into the belt and cross-strap. Loose or pipy leather will not be accepted.

4.3.1.3 **Bevelling** - The assembled belt must be bevelled on both edges and both sides with a bevel of 1 mm in width with a plus tolerance of 0.5 mm.

4.3.1.4 **Creasing** - The creasing of both the cross-strap and the keeper must be on the grain side. The crease must be 1 to 1.5 mm in width and must be located 3 mm, ± 1 mm from the edges.

4.3.1.5 **Edge Finishing** - All edges, including the keepers, must be stained and filled with a wax-type of brown edging ink and then burnished to a solid smooth and durable edge. Lacquer or varnish-type edge finishes must not be used.

4.3.1.6 **Sealing** - All open flesh parts of the leather must be sealed with "super-clear lacquer".

4.3.2 **Belt**

4.3.2.1 **Design** - The belt must be made of leather specified in Para. 4.1.1. There must be a sword hook as specified in para. 4.1.5.4 positioned as per drawing #1 and the scale of measurements. There must be two D ring straps positioned as per drawing #1 and fixed with rivets as specified in para. 4.1.6. There must be five double prong holes spaced according to the scale of measurements. The buckle claw as specified in para. 4.1.4 must be carefully and correctly installed on the belt as shown in drawing #1. There must be a stud, round head rivet as specified in para. 4.1.5.2 positioned at the claw end of the belt, in accordance with the scale of measurements and the drawing #1. Using the thread specified in para. 4.1.2, the buckle backing must be securely stitched to the belt. The buckle belt as specified in para. 4.1.3 must be inserted into the third set of double holes.

4.3.2.2 **Skiving** - The claw end of the belt must be taper skived to reduce the end to a thickness of 2.4 mm to 2.6 mm. The skiving must start at the back end of the claw. The keeper must be skived to a thickness of 2.4 mm to 2.6 mm.

- 4.3.2.3 **Belt Lining** - The belt must have a leather lining 0.8 mm to 1.0 mm in thickness, off white or natural beige colour and of quality similar in all respects to the viewing sample, stitched to the flesh side of the belt in accordance with the viewing sample. Adhesive, if used, must be sufficient to permanently adhere the lining to the belt.
- 4.3.2.4 **Stud Hole Relief** - The slot of all stud holes must be skived on both edges to reduce the leather to approximately half its thickness.
- 4.3.2.5 **Stitching** - There must be a scroll stitching, as shown in Drawing #1, starting 1.3 cm from the sword hook and ending 1.3 cm from the last set of double prong holes.
- 4.3.2.6 **Belt Sliding Keeper** – Each belt must have a sliding keeper made from the leather specified in Para. 4.1.1, dimensioned in accordance with Drawing #1 and the viewing sample. The sliding keeper must be positioned on the belt so as to ensure that the tongue end of the belt must be captured by the sliding keeper when the belt is worn. On belts up to size 40, the sliding keeper must be positioned between the sword hook and first 'D' ring strap; on size 41 and larger, the sliding keeper must be positioned between the stud and the first 'D' ring strap.
- 4.3.3 **Cross-Strap**
- 4.3.3.1 **Design** – The cross-straps must be made from the leather specified in Para. 4.1.1. It must be a two piece strap with a buckle as specified in para. 4.1.5.3 and have two keepers and be in accordance to Drawing #3 and the viewing sample. The short end of the cross-strap must have 5 slots sized and positioned as per the scale of measurements and drawings. There must also be a stud round head flange as specified in para. 4.1.5.2 inserted from the back side of the leather and positioned as per the drawing and viewing sample. The stud is secured from behind by a piece of leather, sized as per the drawing, with stitching and glue, in accordance with the viewing sample. There must be four sizes of Cross-Strap; Small, Medium, Large and Extra Large, dimensioned and sized in accordance with the Scales of Measurements and Drawing #3.
- 4.3.3.2 **Skiving** - The buckle end of the cross-strap must be taper skived to reduce the end to a final thickness ranging from 2.4 mm to 2.6 mm.
- 4.3.3.3 **Creasing** - Each edge of the cross-strap and keepers must be creased on the grain side. The curved end portions of the cross-strap must be creased as per the viewing sample.

- 4.3.3.4 **Cross-Strap Keepers** – The cross-strap keepers must be made from the leather specified in Para. 4.1.1 and must conform in all respects to Drawing #3 and the viewing sample. The keepers must provide a sufficient friction fit to properly retain the separate segments of the assembled cross-strap.
- 4.3.3.5 **Cross-Strap Removable Loop** – There must be three sizes of removable loop available for the cross-strap. The loops must be dimensioned as per Drawing #3. The studs must be secured by the use of a circular piece of leather, glued and stitched to the backside of the leather in accordance with the viewing sample. This circular piece of leather must have one slit cut on one side only from the centre allowing the stud head to pass through.
- 4.3.4 **Final Assembly** – Equipment, Sam Browne, Officer's, must be properly assembled in a wearable state with all buckles placed in the third hole, keepers and removable loops attached as specified prior to shipment. The cross-strap must be packaged separately with the standard size removable loop attached.
- 4.3.5 **Marking** – The size of the belt must be legibly stamped on the outside of the belt at the claw end. All other marking must be done in one of two ways depending on the manufacturing preference of the vendor. These markings are to remain for the life of the respective items. The cross-strap sizes, Small, Medium, Large and Extra Large, must be marked on the flesh side of the cross-strap leather, using the upper case letters 'S/P' for Small, 'M' for Medium, 'L/G' for Large and 'XL/TG' for Extra Large. The marking options for the stock number, size (where applicable), date of manufacture and manufacturer identification are as follows;
1. Stamped on the lining of the belt or the back side of the leather.
 2. On a permanent adhesive label fixed to the back side of the item.
 3. RCMP stock number – reference contract documents. (Ex. 3410 000)
 4. Date of manufacture, in numeric format year/month (Ex. 2001/11)
 5. Manufacturer identification (Company name or number.

5. **Quality Assurance Provisions**

- 5.1 **Responsibility for Inspection** - Unless otherwise stipulated in the contract, it is the prime contractor's responsibility to satisfy the RCMP, Uniform and Equipment Program that the material and services being supplied conform to this specification. This may be accomplished by performing the tests specified in this specification or

by demonstrating to the satisfaction of the RCMP, Uniform and Equipment Program that conformity to this specification of manufacturing processes is assured. The contractor must use any independent, North American, ISO 9001 certified and ISO 17025 "Textile" certified testing facilities.

- 5.2 The RCMP, Uniform & Equipment Program reserves the right to perform any inspection considered necessary to ensure the material and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered under 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed must be replaced by others of proper quality and pattern at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are redelivered for inspection.
- 5.3 The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

6. **Scale of Measurement Definitions and Location References**

(Refer to the Scale of Measurements and applicable drawing).

- 6.1 **Belt Size** – The belt is measured laid flat without the double prong buckle attached. The belt size is the distance from the edge of the belt to the third set of double buckle prong holes. (Drawing #1)
- 6.2 **Dimension A** – Dimension A is the distance from the edge of the belt to the centre of the sword hook. (Drawing #1)
- 6.3 **Dimension B** – Dimension B is the distance from the centre of one set of double prong holes to the centre of the next, measured horizontally. (Drawing #1)
- 6.4 **Dimension C** – Dimension C is the distance from the middle of the third set of double prong holes to the end of the tongue. (Drawing #1)
- 6.5 **Dimension D** – Dimension D is the distance from edge of the belt to the middle of the stud location. (Drawing #1)
- 6.6 **Dimension E** – Dimension E is the distance from the middle of the third set of double prong holes to the middle of the third stud hole. (Drawing #1)
- 6.7 **Dimension F** – Dimension F is the distance from the third buckle hole to the tip of the strap. (Drawing #3)
- 6.8 **Dimension G** – Dimension G is the distance from the third buckle hole to the back end of the strap. (Drawing #3)
- 6.9 **Dimension H** – Dimension H is the distance from the round edge of the short portion of the strap to the centre of the third slot. (Drawing #3)
- 6.10 **Dimension J** – Dimension J is the distance between the buckle holes. (Drawing #3)

Table I
Leather Requirements

Property	Requirement	Test Method
Crocking	Good	• ASTM D5053-03 (2015)
Cracking, 11mm mandrel	None	• ASTM D6075-13
Grain Crack index, at RH of 65%	25 psi min.	• ASTM D2210-13

Scale of Measurements – Belt						
Belt Size		Dimension				
Imperial designation	Metric	Sword Hook Placement	Double Prong Holes Placement cm	Tongue Length	Stud Placement	Middle Double Prong Holes to Middle Stud Hole Distance cm
in	cm	cm		cm	cm	
26	65	15.5	2.5	19	5.4	7.4
27	67.5	16.25				
28	70	16.75				
29	72.5	17.5				
30	75.25	18				
31	77.75	18.75				
32	80.25	19.25				
33	82.75	20				
34	85.25	20.5	3.8	23	8.9	10.9
35	88	21.25				
36	90.5	21.75				
37	93	22.5				
38	95.5	23.25				
39	98	23.75				
40	100.5	24.50				
41	103.25	25				
42	105.75	25.75				
43	108.25	26.25				
44	110.75	28.25				
45	113.25	28.75				
46	115.75	29.50				
47	118.50	30				
Tolerance	± 0.5 cm	± 0.2 cm				
Measurement Location		A	B	C	D	E

Note: Measurements must apply when the belt is laid flat without the double prong buckle attached.

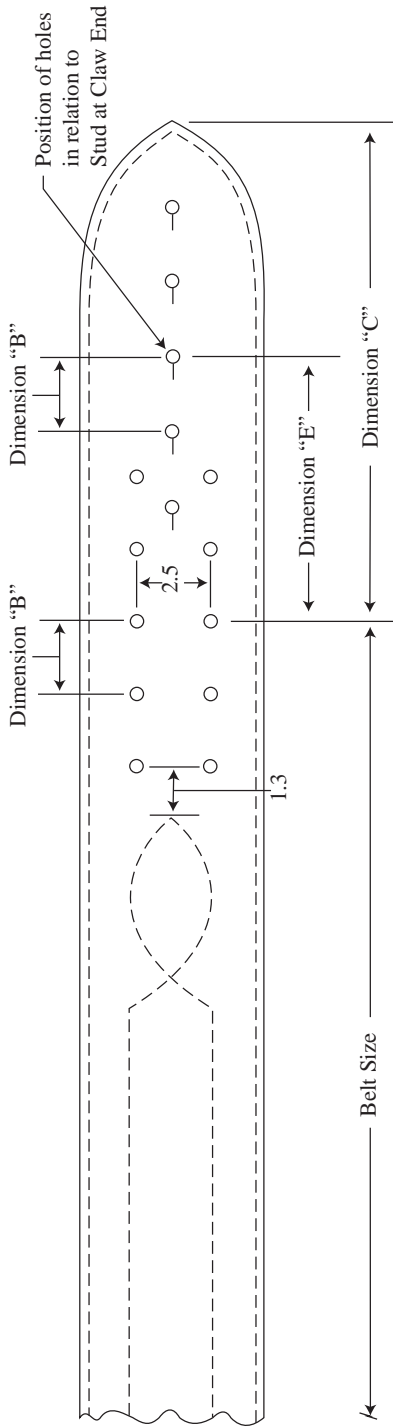
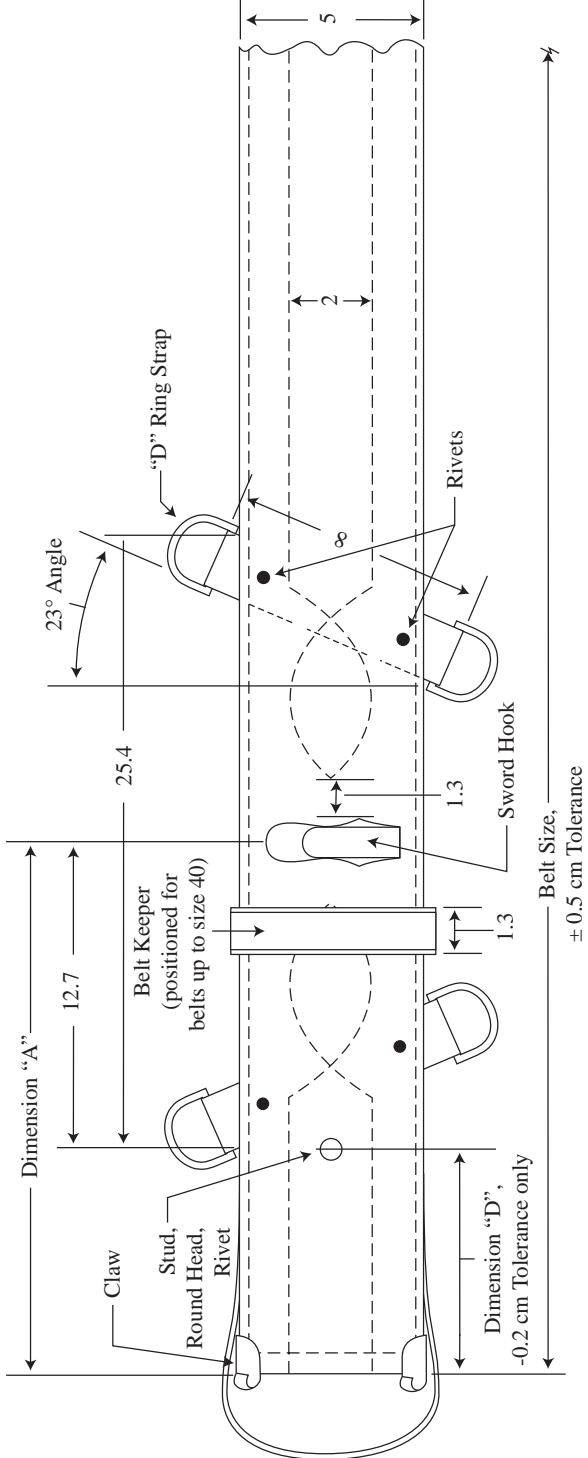
Scale of Measurements – Belt						
Belt Size		Dimension				
Imperial designation	Metric	Sword Hook Placement	Double Prong Holes Placement	Tongue Length	Stud Placement	Middle Double Prong Holes to Middle Stud Hole Distance
in	cm	cm	cm	cm	cm	cm
48	121	32	3.8	23	8.9	10.9
49	123.5	32.5				
50	126	33.25				
51	128.5	33.75				
52	131	35.75				
53	133.5	36.5				
54	136.25	37				
55	138.75	37.75				
56	141.25	39.5				
Tolerance	± 0.5 cm	± 0.2 cm			- 0.2 cm ONLY	
Measurement Location		A	B	C	D	E

Note: Measurements must apply when the belt is laid flat without the double prong buckle attached.

Scale of Measurements – Cross-Strap				
Strap Size	Dimension			
	Strap Length from 3 rd buckle hole to tip of strap	Strap Length from 3 rd buckle hole to back end of strap	Length from rounded end to centre of third slot	Distance between buckle holes
Small	9.5	66	19.5	2
Medium	11	78	20.5	2
Large	14	88	25.5	2
X-Large	16.5	93	30.5	2.5
Tolerance	± 0.5 cm	± 0.25 cm	± 0.25 cm	± 0.25 cm
Measurement Location	F	G	H	J

Drawing # 1

Equipment Sam Browne, Officer's
#4700 Belt

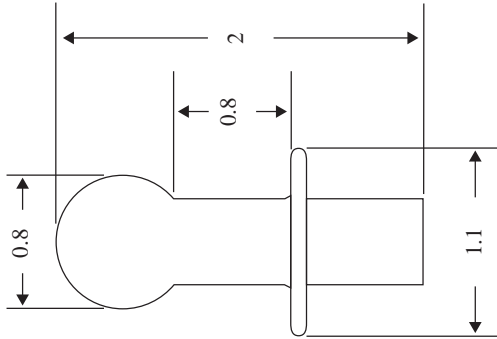


NOT TO SCALE
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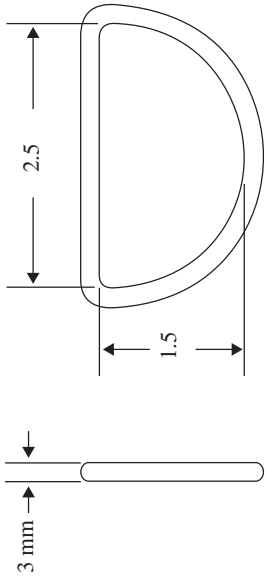
Drawing # 2

G.S. 1045-145

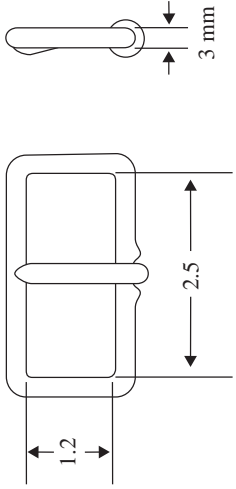
Equipment Sam Browne, Officer's Hardware



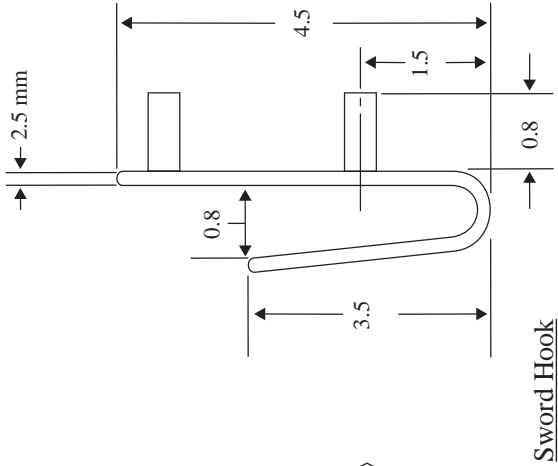
Stud Round Head Rivet



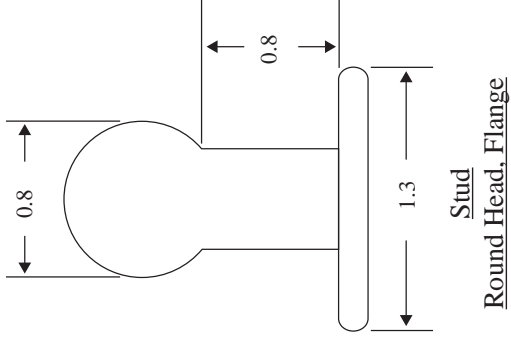
D Ring



Buckle, Single Prong



Sword Hook



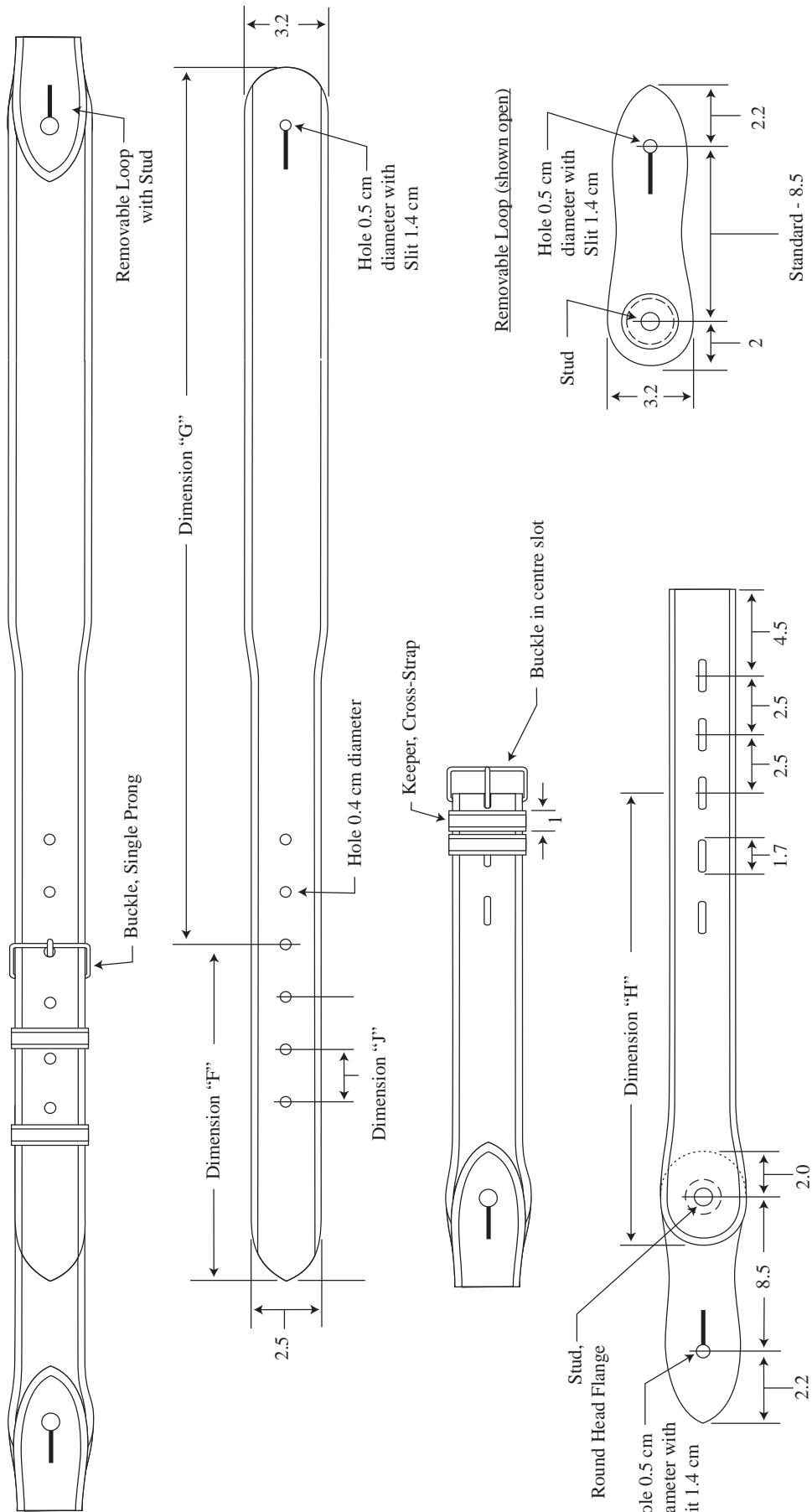
Stud Round Head Flange

NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.

Drawing # 3

G.S. 1045-145

Equipment Sam Browne, Officer's
#4702 Cross-Strap



Buckle Strap Detail

Removable Loop Detail

NOT TO SCALE
All measurements are shown in centimeters unless otherwise indicated.
Unless otherwise indicated all measurements are subject to ± 0.25 cm tolerances.