

PART 1 - GENERAL

1.1 RELATED
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .3 Section 03 30 00 - Cast-in-Place Concrete.
- .4 Section 31 09 16.01 - Pile Driving Templates.
- .5 Section 31 61 13 - Pile Foundation, General Requirements.
- .6 Section 31 63 19 - Bored and Socketed Piles.
- .7 Section 31 63 19.13 - Rock Sockets for Piles.

1.2 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM)
 - .1 ASTM A 53/A53M-10, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A 269-10, Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
 - .3 ASTM A307-10, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .4 ASTM A123/A123M-09, Standard Specification for Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.40-97, Anti-corrosive Structural Steel Alkyd Primer.

.2 CAN/CGSB-1.181-99, Ready-Mixed, Organic Zinc-Rich Coating.

- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20/G40.21-04 (R2009), General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CAN/CSA-S16.1-09, Design of Steel Structures.
 - .3 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding (Developed in co-operation with the Canadian Welding Bureau).
 - .4 CSA W59-03 (R2008), Welded Steel Construction (Metal Arc Welding).
- .4 The Environmental Choice Program
 - .1 CCD-047a-98, Paints, Surface Coatings.
 - .2 CCD-048-98, Surface Coatings - Recycled Water-borne.

1.3 SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Submit two copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOC's:
 - .1 For finishes, coatings, primers and paints.
- .2 Shop Drawings
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Indicate materials, core thicknesses, finishes, connections, joints, method of anchorage, number of anchors, supports,

reinforcement, details, and accessories.

1.4 QUALITY ASSURANCE

- .1 Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, Shipping, Handling and Unloading:
- .2 Deliver, store, handle and protect materials in accordance with Section 01 61 00 - Common Product Requirements.
- .3 Storage and Protection:
 - .1 Cover exposed stainless steel surfaces with pressure sensitive heavy protection paper or apply strippable plastic coating, before shipping to job site.
 - .2 Leave protective covering in place until final cleaning of work site. Provide instructions for removal of protective covering.

1.6 MEASUREMENT FOR PAYMENT

- .1 Steel piles (socketed) bearing:
Measurement of the socketed bearing steel pipe piles will be measured by the unit installed. Include all labour, plant and equipment (casings, grouting, reinforcing steel, drilling, embedded plates, etc.).
- .2 Steel piles (no sockets) bearing:
Measurement of the non-socketed bearing steel pipe piles will be measured by the unit installed. Include all labour, plant

and equipment (casings, concrete filling, drilling, embedded plates, etc.).

- .3 Steel piles (socketed) batter: Measurement of the socketed batter steel pipe piles will be by the unit installed. Include all labour, plant and equipment (casings, grouting, reinforcing steel, drilling, embedded plates, etc.).
- .4 Steel wales (galvanized) for the new piled section of the wharf will not be measured separately for payment and is to be included in the lump sum arrangement.
- .5 Permanent sheet piling (front and back wall complete with tie backs for a full installation) will not be measured separately for payment and is to be included in the lump sum arrangement.
- .6 Temporary sheet piling to protect the adjacent roadway: will not be measured separately for payment and is to be included in the lump sum arrangement.

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Steel sections and plates: to CAN/CSA-G40.20/G40.21, Type 400W for sections and Type 300W for plates.
- .2 Welding materials: to CSA W59.
- .3 Welding electrodes: to CSA W48 Series.
- .4 Bolts and anchor bolts: to ASTM A 307.

2.2 FABRICATION

- .1 Fabricate work square, true, straight and accurate to required size, with joints closely fitted and properly secured.

- .2 Use self-tapping shake-proof flat headed screws on items requiring assembly by screws or as indicated.
- .3 Where possible, fit and shop assemble work, ready for erection.
- .4 Ensure exposed welds are continuous for length of each joint. File or grind exposed welds smooth and flush.

2.3 FINISHES

- .1 Galvanizing: hot dipped galvanizing with zinc coating to ASTM-A123/A123M.
- .2 Shop coat primer: to CAN/CGSB-1.40.
- .3 Zinc primer: zinc rich, ready mix to CAN/CGSB-1.181.

2.4 SHOP PAINTING

- .1 Apply one shop coat of primer to metal items, with exception of galvanized or concrete encased items.
- .2 Use primer unadulterated, as prepared by manufacturer. Paint on dry surfaces, free from rust, scale, grease. Do not paint when temperature is lower than 7 degrees C.
- .3 Clean surfaces to be field welded; do not paint.

PART 3 - EXECUTION

3.1 ERECTION

- .1 Do welding work in accordance with CSA W59 unless specified otherwise.
- .2 Erect metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.

- .3 Provide suitable means of anchorage acceptable to Departmental Representative such as dowels, anchor clips, bar anchors, expansion bolts and shields, and toggles.
- .4 Exposed fastening devices to match finish and be compatible with material through which they pass.
- .5 Make field connections with bolts to CAN/CSA-S16.1, or weld.
- .6 Touch-up rivets, field welds, bolts and burnt or scratched surfaces after completion of erection with primer and matching finish paint.
- .7 Touch-up galvanized surfaces with zinc rich primer where burned by field welding.

3.2 CLEANING

- .1 Perform cleaning after installation to remove construction and accumulated environmental dirt.
- .2 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.