

Part 1 General

1.1 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for mechanical equipment and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of New Brunswick, Canada.
 - .2 Indicate on drawings:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
 - .3 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.

1.2 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for mechanical equipment for incorporation into manual.
 - .1 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .2 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
 - .4 Operation instruction for systems and component.
 - .5 Description of actions to be taken in event of equipment failure.
 - .6 Valves schedule and flow diagram.
 - .7 Colour coding chart.
 - .3 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.

- .4 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .5 Approvals:
 - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
 - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 Site records:
 - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
 - .2 Transfer information weekly to reproducibles, revising reproducibles to show work as actually installed.
 - .3 Use different colour waterproof ink for each service.
 - .4 Make available for reference purposes and inspection.
- .8 As-built drawings:
 - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
 - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
 - .3 Submit to Departmental Representative for approval and make corrections as directed.
 - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
 - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .9 Submit copies of as-built drawings for inclusion in final TAB report.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Furnish spare parts as follows:

- .1 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .3 Provide one set of special tools required to service equipment as recommended by manufacturers.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect mechanical equipment from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 MATERIALS

- .1 HVAC and R Equipment:
 - .1 Refrigerant:
 - .1 Use 410A refrigerant.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 PAINTING REPAIRS AND RESTORATION

- .1 Do painting in accordance with Section 09 91 23 - Interior Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

3.3 SYSTEM CLEANING

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .1 Domestic water piping.
 - .2 Sanitary waste piping.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

3.5 DEMONSTRATION

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.
- .5 Departmental Representative will record these demonstrations on video tape for future reference.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

3.7 PROTECTION

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASTM International Inc.
 - .1 ASTM A53/A53M-12, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A105/A105M-14, Standard Specification for Carbon Steel Forgings, for Piping Applications.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 – Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for fixtures, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Manufacturer, model number, line contents, pressure and temperature rating.
 - .2 Movement handled, axial, lateral, angular and the amounts of each.
 - .3 Nominal size and dimensions including details of construction and assembly.

1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance and operation data in accordance with Section 01 78 00 – Closeout Submittals.
 - .1 Data to include:
 - .1 Servicing requirements, including special requirements, and recommended procedures.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 – Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.1 FLEXIBLE CONNECTION

- .1 Application: to suit motion as required.
- .2 Minimum length in accordance with manufacturer's recommendations to suit offset as indicated.

- .3 Inner hose: stainless steel corrugated.
- .4 Braided wire mesh stainless steel outer jacket.
- .5 Diameter and type of end connection: as required.
- .6 Operating conditions:
 - .1 Working pressure: 1034 kPa.
 - .2 Working temperature: To suite system requirements.
 - .3 To match system requirements.
- .7 Three flexible grooved couplings placed in close proximity to vibration source for vibration attenuation and stress relief.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION

- .1 Install expansion joints with cold setting. Make record of cold settings.
- .2 Install expansion joints and flexible connections in accordance with manufacturer's instructions.
- .3 Do welding in accordance with section 23 05 17 – Pipe Welding.

3.3 PIPE CLEANING AND START-UP

- .1 In accordance with system requirements.

3.4 CLEANING

- .1 Clean in accordance with Section 01 74 11 – Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
 - .1 ANSI/ASME B31.1-2016, Power Piping.
 - .2 ANSI/ASME B31.3-2016, Process Piping.
 - .3 ANSI/ASME Boiler and Pressure Vessel Code-2007:
 - .1 BPVC 2017 Section I: Power Boilers.
 - .2 BPVC 2017 Section V: Nondestructive Examination.
 - .3 BPVC 2017 Section IX: Welding and Brazing Qualifications.
- .2 American National Standards Institute/American Water Works Association (ANSI/AWWA)
 - .1 ANSI/AWWA C206-17, Field Welding of Steel Water Pipe.
- .3 American Welding Society (AWS)
 - .1 AWS C1.1M/C1.1-2000(R2012), Recommended Practices for Resistance Welding.
 - .2 AWS Z49.1-2012, Safety in Welding, Cutting and Allied Process.
 - .3 AWS W1-2015, Welding Inspection Handbook.
- .4 Canadian Standards Association (CSA International)
 - .1 CSA W47.2-M1987(R2015), Certification of Companies for Fusion Welding of Aluminum.
 - .2 CSA W48-14, Filler Metals and Allied Materials for Metal Arc Welding.
 - .3 CSA B51-2014, Boiler, Pressure Vessel and Pressure Piping Code.
 - .4 CSA-W117.2-12(R2017), Safety in Welding, Cutting and Allied Processes.
 - .5 CSA W178.1-2014, Certification of Welding Inspection Organizations.
 - .6 CSA W178.2-2014, Certification of Welding Inspectors.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 – Submittal Procedures.

1.3 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Welders:
 - .1 Welding qualifications in accordance with CSA B51.
 - .2 Use qualified and licensed welders possessing certificate for each procedure performed from authority having jurisdiction.
 - .3 Submit welder's qualifications to Departmental Representative.

- .4 Each welder to possess identification symbol issued by authority having jurisdiction.
- .5 Certification of companies for fusion welding of aluminum in accordance with CSA W47.2.
- .2 Inspectors:
 - .1 Inspectors qualified to CSA W178.2.
- .3 Certifications:
 - .1 Registration of welding procedures in accordance with CSA B51.
 - .2 Copy of welding procedures available for inspection.
 - .3 Safety in welding, cutting and allied processes in accordance with CSA-W117.2.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.1 ELECTRODES

- .1 Electrodes: in accordance with CSA W48 Series.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 QUALITY OF WORK

- .1 Welding: in accordance with ANSI/ASME B31.1 B31.3, ANSI/ASME Boiler and Pressure Vessel Code, Sections I and IX and ANSI/AWWA C206, using procedures conforming to AWS B3.0, AWS C1.1, and Applicable requirements of provincial authority having jurisdiction.

3.3 INSTALLATION REQUIREMENTS

- .1 Identify each weld with welder's identification symbol.
- .2 Backing rings:
 - .1 Where used, fit to minimize gaps between ring and pipe bore.
 - .2 Do not install at orifice flanges.
- .3 Fittings:

- .1 NPS 2 and smaller: install welding type sockets.
- .2 Branch connections: install welding tees or forged branch outlet fittings.

3.4 INSPECTION AND TESTS - GENERAL REQUIREMENTS

- .1 Review weld quality requirements and defect limits of applicable codes and standards with Departmental Representative before work is started.
- .2 Formulate "Inspection and Test Plan" in co-operation with Departmental Representative.
- .3 Do not conceal welds until they have been inspected, tested and approved by inspector.
- .4 Provide for inspector to visually inspect welds during early stages of welding procedures in accordance with Welding Inspection Handbook. Repair or replace defects as required by codes and as specified.

3.5 SPECIALIST EXAMINATIONS AND TESTS

- .1 General:
 - .1 Perform examinations and tests by specialist qualified to CSA W178.1 and CSA W178.2 and approved by Departmental Representative.
 - .2 To ANSI/ASME Boiler and Pressure Vessels Code, Section V, CSA B51 and requirements of authority having jurisdiction.
 - .3 Inspect and test 10 % of welds in accordance with "Inspection and Test Plan" by non-destructive visual examination magnetic particle (hereinafter referred to as "particle") tests. Submit test procedures for review.
- .2 Hydrostatically test welds to ANSI/ASME B31.1.
- .3 Visual examinations: include entire circumference of weld externally and wherever possible internally.
- .4 Failure of visual examinations:
 - .1 Upon failure of welds by visual examination, perform additional testing as directed by Departmental Representative.

3.6 DEFECTS CAUSING REJECTION

- .1 As described in ANSI/ASME B31.1 and ANSI/ASME Boiler and Pressure Vessels Code.

3.7 REPAIR OF WELDS WHICH FAILED TESTS

- .1 Re-inspect and re-test repaired or re-worked welds at Contractor's expense.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 11 – Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
 - .1 MSS-SP-80-2013, Bronze Gate Globe, Angle and Check Valves.
 - .2 MSS-SP-110-2010, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and data sheets for equipment and systems and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.1 MATERIALS

- .1 Valves:
 - .1 Except for specialty valves, to be single manufacturer.
- .2 End Connections:
 - .1 Connection into adjacent piping/tubing:
 - .1 Steel pipe systems: screwed ends to ANSI/ASME B1.20.1.
 - .2 Copper tube systems: solder ends to ANSI/ASME B16.18.
- .3 Swing Check Valves:
 - .1 NPS 2 and under:
 - .1 Body: cast high tensile bronze to ASTM B62 with integral seat.
 - .2 Pressure rating: Class 125.

- .3 Connections: screwed ends to ANSI B1.20.1 and with hex. shoulders.
- .4 Disc and seat: renewable rotating disc.
- .5 Stainless steel spring, heavy duty.
- .6 Seat: regrindable.
- .4 Ball Valves:
 - .1 NPS 2 and under:
 - .1 Body and cap: cast high tensile bronze to ASTM B62.
 - .2 Pressure rating: Class125.
 - .3 Connections: screwed ends to ANSI B1.20.1 and with hexagonal shoulders.
 - .4 Stem: tamperproof ball drive.
 - .5 Stem packing nut: external to body.
 - .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
 - .7 Stem seal: TFE with external packing nut.
 - .8 Operator: removable lever handle.

Part 3 Execution

3.1 INSTALLATION

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

3.2 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Mechanical Engineers (ASME):
 - .1 ASME B31.1-14, Power Piping.
- .2 ASTM International:
 - .1 ASTM A125-2013, Standard Specification for Steel Springs, Helical, Heat-Treated.
 - .2 ASTM A307-14, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .3 ASTM A563-15, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM).
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS):
 - .1 MSS SP58-2013, Pipe Hangers and Supports - Materials, Design Manufacture, Selection, Application and Installation.
- .5 Underwriter's Laboratories of Canada (ULC).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 – Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of New Brunswick, Canada.
 - .2 Submit shop drawings for:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.
- .4 Certificates:
 - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
 - .1 Provide manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 – Closeout Submittals.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 – Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.
- .2 Performance Requirements:
 - .1 Design supports, platforms, catwalks, hangers to withstand seismic events as prescribed in the National Building Code for the Alma, New Brunswick area.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58.

2.3 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized, painted with zinc-rich paint after manufacture.
 - .2 Use hot dipped galvanizing process.
 - .3 Ensure steel hangers in contact with copper piping are copper plated or epoxy coated.
- .2 Upper attachment to concrete:
 - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.

- .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed to MSS SP58.
- .3 Shop and field-fabricated assemblies:
 - .1 Trapeze hanger assemblies: A36 structural steel angle, coated with zinc rich paint.
 - .2 Steel brackets: A36 structural steel plate, coated with zinc rich paint.
- .4 Hanger rods: threaded rod material to MSS SP58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Do not use 22 mm or 28 mm rod.
- .5 Pipe attachments: material to MSS SP58:
 - .1 Attachments for copper piping: copper plated black steel.
 - .2 Use insulation shields for hot pipework.
- .6 Adjustable clevis: material to MSS SP58 UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis:
 - .1 Ensure "U" has hole in bottom for riveting to insulation shields.
- .7 U-bolts: carbon steel to MSS SP58 with 2 nuts at each end to ASTM A563:
 - .1 Finishes for copper pipework: epoxy coated, with formed portion plastic coated.

2.4 RISER CLAMPS

- .1 Copper pipe: carbon steel copper plated to MSS SP58, type 42.
- .2 Bolts: to ASTM A307.
- .3 Nuts: to ASTM A563.

2.5 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP58, galvanized sheet carbon steel. Length designed for maximum 3 metre span.
- .2 Insulated hot piping:
 - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP58.

2.6 EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings. Submit calculations with shop drawings.

2.7 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

2.8 PLATFORMS AND CATWALKS

- .1 To Section 05 50 00 - Metal Fabrications.

2.9 OTHER EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings.
- .2 Submit structural calculations with shop drawings.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at roof mounted outdoor coil units.
- .3 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to industry standards.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.

3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code, Provincial code or authority having jurisdiction.
- .2 Copper piping: up to NPS 1/2: every 1.5 metre.
- .3 Within 300 mm of each elbow.

Maximum Pipe Size: NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

3.7 CLEANING

- .1 Clean in accordance with Section 01 74 11 – Cleaning:
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION.

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and requirements for the identification of piping systems, duct work, valves and controllers, including the installation and location of identification systems.

1.2 REFERENCES

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
 - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data: As per drawing schedule.
- .2 Submittals: In accordance with Section 01 33 00 - Submittal Procedures.
- .3 Product data to include paint colour chips, other products specified in this section.
- .4 Samples:
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

1.4 QUALITY ASSURANCE

- .1 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 22 - Construction/Demolition Waste Management and Disposal.
 - .2 Dispose of unused paint material at official hazardous material collections site approved by Departmental Representative.

- .3 Do not dispose of unused paint material into sewer system, into streams, lakes, onto ground or in locations where it will pose health or environmental hazard.

Part 2 Products

2.1 MANUFACTURER'S EQUIPMENT NAMEPLATES

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
 - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
 - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

2.2 SYSTEM NAMEPLATES

- .1 Colours:
 - .1 Hazardous: red letters, white background.
 - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
 - .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:
 - .1 Conform to following table:

Size # mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20
 - .2 Use maximum of 25 letters/numbers per line.
- .4 Locations:
 - .1 Terminal cabinets, control panels: use size # 5.
 - .2 Equipment in Mechanical Rooms: use size # 9.
- .5 Identification for PWGSC Preventive Maintenance Support System (PMSS):
 - .1 Use arrangement of Main identifier, Source identifier, Destination identifier.
 - .2 Equipment in Mechanical Room:
 - .1 Main identifier: size #9.
 - .2 Source and Destination identifiers: size #6.

- .3 Terminal cabinets, control panels: size #5.
- .3 Equipment elsewhere: sizes as appropriate.

2.3 IDENTIFICATION OF PIPING SYSTEMS

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3-92 except where specified otherwise.
- .2 Pictograms:
 - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
- .3 Legend:
 - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3-92.
- .4 Arrows showing direction of flow:
 - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
 - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
 - .3 Use double-headed arrows where flow is reversible.
- .5 Extent of background colour marking:
 - .1 To full circumference of pipe or insulation.
 - .2 Length to accommodate pictogram, full length of legend and arrows.
- .6 Materials for background colour marking, legend, arrows:
 - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
 - .2 Other pipes: pressure sensitive vinyl with protective over coating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.
- .7 Colours and Legends:
 - .1 Where not listed, obtain direction from Departmental Representative.

- .2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE

- .3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
Compressed air (700kPa)	Yellow	COMP. AIR [] kPa
Propane	to Codes	
Domestic hot water supply	Green	DOM. HW SUPPLY
Dom. HWS recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Sanitary	Green	SAN
Plumbing vent	Green	SAN. VENT
Refrigeration suction	Yellow	REF. SUCTION
Refrigeration liquid	Yellow	REF. LIQUID

2.4 IDENTIFICATION DUCTWORK SYSTEMS

- .1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: back, or co-ordinated with base colour to ensure strong contrast.

2.5 CONTROLS COMPONENTS IDENTIFICATION

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

2.6 LANGUAGE

- .1 Identification in English.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 TIMING

- .1 Provide identification only after painting specified Section 09 91 23 - Interior Painting has been completed.

3.3 INSTALLATION

- .1 Perform work in accordance with CAN/CGSB-24.3-92 except as specified otherwise.
- .2 Provide ULC / CSA registration plates as required by respective agency.

- .3 Identify systems, equipment to conform to PWGSC PMSS.

3.4 NAMEPLATES

- .1 Locations:
 - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
 - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
 - .1 Do not paint, insulate or cover.

3.5 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction and where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.
 - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

3.6 CONTROLLERS

- .1 Operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.

3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2016.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-2005.
 - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA 1910), HVAC TAB HVAC Systems – TAB Procedural Guide-2003.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads

- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
- .3 Installation of ceilings, doors, windows, other construction affecting TAB.
- .4 Application of weather stripping, sealing, and caulking.
- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.

- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire, smoke, volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 HVAC systems: plus 5 %, minus 5 %.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2 % of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 3 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, and ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB to most stringent of TAB standards of AABC, NEBB, SMACNA and ASHRAE.
- .2 Do TAB of systems, equipment, components, controls specified Division 23
- .3 Qualifications: personnel performing TAB current member in good standing of AABC or NEBB.
- .4 Quality assurance: perform TAB under direction of supervisor qualified by to standards of AABC or NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.

- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.
 - .2 Quality assurance: as for air systems specified this section.
- .2 Smoke management systems:
 - .1 Test for proper operation of all smoke and fire dampers, detectors, installed as component parts of air systems specified Division 23.

Part 2 Products

2.1 NOT USED

- .1 Not used.

Part 3 Execution

3.1 NOT USED

- .1 Not used.

END OF SECTION

Part 1 General

1.1 SUMMARY

.1 Section Includes:

- .1 Materials and methods for pressure testing ducts over 5 m in length, forming part of a supply, return or exhaust ductwork system directly or indirectly connected to air handling equipment.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
 - .1 SMACNA HVAC 016-2012 Air Duct Leakage Test Manual.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Make submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties. Include pressure test information and results as follows:
 - .1 Submit proposed report form and test report format to Departmental Representative for approval at least three months before proposed date of first series of tests. Do not start tests until approval received in writing from Departmental Representative.
 - .2 Prepare report of results and submit to Departmental Representative within 24 hours of completion of tests. Include:
 - .1 Schematic of entire system.
 - .2 Schematic of section under test showing test site.
 - .3 Required and achieved static pressures.
 - .4 Orifice differential pressure at test sites.
 - .5 Permissible and actual leakage flow rate (L/s) for test sites.
 - .6 Witnessed certification of results.
 - .3 Include test reports in final TAB report.
 - .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .5 Instructions: submit manufacturer's installation instructions.
 - .6 Manufacturer's field reports specified.

1.4 QUALITY ASSURANCE

- .1 Pre-Installation Meetings:
 - .1 Convene pre-installation meeting one week prior to on-site installations.
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building sub trades.
 - .4 Review manufacturer's installation instructions and warranty requirements.
 - .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

Part 2 Products

2.1 TEST INSTRUMENTS

- .1 Test apparatus to include:
 - .1 Fan capable of producing required static pressure.
 - .2 Duct section with calibrated orifice plate mounted and accurately located pressure taps.
 - .3 Flow measuring instrument compatible with the orifice plate.
 - .4 Calibration curves for orifice plates used.
 - .5 Flexible duct for connecting to ductwork under test.
 - .6 Smoke bombs for visual inspections.
- .2 Test apparatus: accurate to within +/- 3 % of flow rate and pressure.
- .3 Submit details of test instruments to be used to Departmental Representative at least three months before anticipated start date.
- .4 Test instruments: calibrated and certificate of calibration deposited with Departmental Representative no more than 28 days before start of tests.
- .5 Re-calibrated every six months thereafter.

2.2 EQUIPMENT LEAKAGE TOLERANCES

- .1 Equipment and system components such as duct heating leakage: 2 %.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 TEST PROCEDURES

- .1 Maximum lengths of ducts to be tested consistent with capacity of test equipment.
- .2 Section of duct to be tested to include:
 - .1 Fittings, branch ducts, tap-ins.
- .3 Repeat tests until specified pressures are attained. Bear costs for repairs and repetition to tests.
- .4 Base partial system leakage calculations on SMACNA HVAC Air Duct Leakage Test Manual.
- .5 Seal leaks that can be heard or felt, regardless of their contribution to total leakage.

3.3 SITE TOLERANCES

- .1 System leakage tolerances specified are stated as percentage of total flow rate handled by system. Pro-rate specified system leakage tolerances. Leakage for sections of duct systems: not to exceed total allowable leakage.
- .2 Leakage tests on following systems not to exceed specified leakage rates.
 - .1 Small duct systems up to 250 Pa: leakage 1%.
 - .2 Large low pressure duct systems up to 500 Pa: leakage 1%.
 - .3 High pressure duct system up to 2500 Pa: leakage 2 %.
- .3 Evaluation of test results to use surface area of duct and pressure in duct as basic parameters.

3.4 TESTING

- .1 Test ducts before installation of insulation or other forms of concealment.
- .2 Test after seals have cured.
- .3 Test when ambient temperature will not affect effectiveness of seals, and gaskets.

3.5 FIELD QUALITY CONTROL

- .1 Performance Verification:
 - .1 Departmental Representative to witness tests and to verify reported results.
 - .2 To be certified by same TAB agency approved by Departmental Representative to undertake TAB on this project.

3.6 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Definitions:
 - .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - means "not concealed" as previously defined.
 - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.
 - .2 TIAC Codes:
 - .1 CRD: Code Round Ductwork,
 - .2 CRF: Code Rectangular Finish.
- .2 Reference Standards:
 - .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IESNA 90.1-2013, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
 - .2 ASTM International Inc.
 - .1 ASTM C553-2013, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .2 ASTM C612-2014, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .3 ASTM C921-2014, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
 - .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .4 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-36-00, Commercial Adhesives.
 - .5 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
 - .6 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-07, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-11, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.
 - .3 Manufacturers' Instructions:
 - .1 Provide manufacture's written duct insulation jointing recommendations and special handling criteria, installation sequence, cleaning procedures.

1.3 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project, qualified to standards.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced without factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to ASTM C553.

2.3 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: compatible with insulation.
 - .1 Maximum VOC limit 50 g/L GSES GS-36.

2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
 - .1 Maximum VOC limit 50GSES GS-36.
- .2 Indoor Vapour Retarder Finish:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .7 Contact adhesive: quick-setting
 - .1 Maximum VOC limit 50 g/L GSES GS-36.
- .8 Canvas adhesive: washable.
 - .1 Maximum VOC limit 50 g/L GSES GS-36.
- .9 Fasteners: 4 mm diameter pins with 35 mm square clips, length to suit thickness of insulation.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, and free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
All ducts run in attic space	C-1	yes	50
Round cold and dual temperature supply air ducts in mechanical room	C-2	yes	25
Supply, return and exhaust ducts exposed in space being served	none		
Intake/Exhaust plenums	C-1	yes	50
Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvres	C-1	yes	50

- .2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:
 - .1 Use TIAC code C-1 insulation, scored to suit diameter of duct.
 - .1 Finishes: conform to following table:

	TIAC Code
Indoor, exposed within mechanical room	Canvas jacket

3.5 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Thermal insulation for piping and piping accessories in commercial type applications.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE Standard 90.1-2016, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM C335/C335M-17, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .2 ASTM C449-07(2013), Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .3 ASTM C547-17, Mineral Fiber Pipe Insulation.
 - .4 ASTM C921-10(2015), Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
 - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
 - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .6 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .7 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102.3-07, Surface Burning Characteristics of Building Materials and Assemblies.

- .2 CAN/ULC-S701-11, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
- .3 CAN/ULC-S702.1-14, Thermal Insulation, Mineral Fibre, for Buildings
- .4 CAN/ULC-S702.2-15, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .3 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .4 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.
- .3 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:

- .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
- .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
 - .1 Protect from weather, construction traffic.
 - .2 Protect against damage.
 - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal in accordance with Section 01 74 22 - Construction/Demolition Waste Management and Disposal.
 - .2 Place excess or unused insulation and insulation accessory materials in designated containers.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-3: rigid moulded mineral fibre with all service jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 and ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702 and ASTM C547.
- .4 TIAC Code C-2: mineral fibre blanket faced with all service jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 and ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702 and ASTM C547.
- .5 TIAC Code A-6: flexible unicellular tubular elastomer.
 - .1 Insulation: with vapour retarder jacket.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Certified by manufacturer: free of potential stress corrosion cracking corrodents.

2.3 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.

2.4 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting on mineral wool, to ASTM C449/C449M.

2.5 JACKETS

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
 - .2 Colours: by Departmental Representative.
 - .3 Minimum service temperatures: -20 degrees C.
 - .4 Maximum service temperature: 65 degrees C.
 - .5 Moisture vapour transmission: 0.02 perm.
 - .6 Thickness: 0.8 mm.
 - .7 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
 - .8 Special requirements:
 - .1 Outdoor: UV rated material at least 0.8 mm thick.

2.6 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS

- .1 Caulking to: Section 07 92 00 - Joint Sealants.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .4 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at valves, flanges and unions at equipment.
- .2 Design: to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: PVC.

3.5 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

3.6 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-3.
 - .1 Securements: Tape at 300 mm on centre.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .3 TIAC Code: A-6.
 - .1 Insulation securements: Tape at 300 mm on centre.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code.
- .4 TIAC Code: C-2.
 - .1 Insulation securements: Tape.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .5 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.

- .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp degrees C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)				
			Run out	to 1	1 1/4 to 2	2 1/2 to 4	5 to 6
Domestic HWS	10 - 65	A-3	25	25	25	38	38
Domestic HWS Recirc	10 - 65	A-3	25	25	25	38	38
Domestic CWS	2 - 16	A-3	25	25	25	25	25
Refrigerant liquid/suction	4 - 13	A-6	25	25	25	25	25

- .6 Finishes:

- .1 Exposed indoors: PVC jacket.
- .2 Exposed in mechanical rooms: PVC jacket.
- .3 Concealed, indoors: No further finish.
- .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
- .5 Outdoors: water-proof PVC jacket.
- .6 Installation: to appropriate TIAC code CRF/1 through CPF/5.

3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and installation for piping, valves and fittings for gas fired equipment.

1.2 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.5-2017, Pipe Flanges and Flanged Fittings.
 - .2 ASME B16.18-2012, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ASME B16.22-2013, Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings.
 - .4 ASME B18.2.1-2012, Square and Hex Bolts and Screws Inch Series.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A53/A53M-12, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
 - .2 ASTM B837-10, Standard Specification for Seamless Copper Tube for Natural Gas and Liquefied Petroleum (LP) Gas Fuel Distribution Systems.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA W47.1-09(R2014), Certification of Companies for Fusion Welding of Steel.
- .4 Canadian Standards Association (CSA)/Canadian Gas Association (CGA)
 - .1 CAN/CSA B149.1-15, Natural Gas and Propane Installation Code.
 - .2 CAN/CSA B149.2-15, Propane Storage and Handling Code.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 – Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet for piping, fittings and equipment.
 - .2 Indicate on manufacturers catalogue literature following: valves.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

- .5 Instructions: submit manufacturer's installation instructions.
- .6 Closeout Submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 – Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Pre-Installation Meeting:
 - .1 Convene pre-installation meeting one week prior to beginning work of this Section on-site installations:
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building subtrades.
 - .4 Review manufacturer's installation instructions and warranty requirements.
- .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 – Health and Safety Requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 22 – Construction/Demolition Waste Management and Disposal.
 - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
 - .3 Collect and separate for disposal packaging material in appropriate on-site bins for recycling.
 - .4 Separate for reuse/recycling and place in designated containers.
 - .5 Divert unused metal materials from landfill to metal recycling facility as approved by Departmental Representative.

Part 2 Products

2.1 PIPE

- .1 Steel pipe: to ASTM A53/A53M, Schedule 40, seamless as follows:
 - .1 NPS 1/2 to 2, screwed.
 - .2 NPS2 1/2 and over, plain end.
- .2 Copper tube: to ASTM B837.

2.2 JOINTING MATERIAL

- .1 Screwed fittings: pulverized lead paste.
- .2 Welded fittings: to CSA W47.1.

- .3 Flange gaskets: non-metallic flat.
- .4 Brazing: to ASTM B837.

2.3 FITTINGS

- .1 Steel pipe fittings, screwed, flanged or welded:
 - .1 Malleable iron: screwed, banded, Class 150.
 - .2 Steel pipe flanges and flanged fittings: to ASME B16.5.
 - .3 Welding: butt-welding fittings.
 - .4 Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M.
 - .5 Bolts and nuts: to ASME B18.2.1.
 - .6 Nipples: schedule 40, to ASTM A53/A53M.
- .2 Copper pipe fittings, screwed, flanged or soldered:
 - .1 Cast copper fittings: to ASME B16.18.
 - .2 Wrought copper fittings: to ASME B16.22.

2.4 VALVES

- .1 Provincial Code approved, lubricated ball type.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PIPING

- .1 Install in accordance with applicable Provincial/Territorial Codes, CAN/CSA B149.1, CAN/CSA B149.2, supplemented as specified.
- .2 Install drip points:
 - .1 At low points in piping system.
 - .2 At connections to equipment.

3.3 VALVES

- .1 Install valves with stems upright or horizontal unless otherwise approved by Departmental Representative.
- .2 Install valves at branch take-offs to isolate pieces of equipment, and as indicated.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests/Inspection:

- .1 Test system in accordance with CAN/CSA B149.1, CAN/CSA B149.2 and requirements of authorities having jurisdiction.
- .2 Manufacturer's Field Services:
 - .1 Have manufacturer of products supplied under this Section review work involved in handling, installation/application, protection and cleaning of its products, and submit written reports, in acceptable format, to verify compliance of work with Contract.
 - .2 Provide manufacturer's field services, consisting of product use recommendations and periodic site visits for inspection of product installation, in accordance with manufacturer's instructions.
 - .3 Schedule site visits to review work at stages listed:
 - .1 After delivery and storage of products, and when preparatory work on which work of this Section depends is complete, but before installation begins.
 - .2 Twice during progress of work at 25% and 60% complete.
 - .3 Upon completion of work, after cleaning is carried out.
- .3 Obtain reports within 3 days of review and submit immediately to Departmental Representative.

3.5 ADJUSTING

- .1 Purging: purge after pressure test in accordance with CAN/CSA B149.1, CAN/CSA B149.2.
- .2 Pre-Start-Up Inspections:
 - .1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage.
 - .2 Check gas trains, entire installation is approved by authority having jurisdiction.

3.6 CLEANING

- .1 Cleaning: in accordance with Section CAN/CSA B149., CAN/CSA B149.2, supplemented as specified.
- .2 Perform cleaning operations as specified and in accordance with manufacturer's recommendations.
- .3 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
- .2 ASTM International
 - .1 ASTM A653/A653M-15, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvanized annealed) by the Hot-Dip Process.
- .3 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2015, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-2015, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA 006-2006 HVAC Duct Construction Standards - Metal and Flexible.
 - .2 SMACNA 016-2012 HVAC Air Duct Leakage Test Manual.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Test and Evaluation Reports:
 - .1 Certification of Ratings:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

- .4 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
250	A

- .2 Seal classification:

- .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.

2.2 SEALANT

- .1 Sustainability Characteristics:

- .1 Adhesives and sealants: in accordance with Section 07 92 00 - Joint Sealants.
.2 Adhesives and sealants: VOC limit 320 g/L maximum.

- .2 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA 016-2012, HVAC Air Duct Leakage Test Manual.

2.5 FITTINGS

- .1 Fabrication: to SMACNA.

- .2 Radius elbows:

- .1 Rectangular: standard radius and short radius with single thickness turning vanes centreline radius: 1.5 times width of duct.
.2 Round: smooth radius, centreline radius: 1.5 times diameter.

- .3 Mitred elbows, rectangular:

- .1 To 400 mm: with double thickness turning vanes.
.2 Over 400 mm: with double thickness turning vanes.

- .4 Branches:

- .1 Rectangular main and branch: with 45-degree entry on branch radius should be 1.5 times width of duct.
.2 Round main and branch: Enter main duct at 45 degrees with conical connection.

- .3 Provide volume control damper in branch duct near connection to main duct.
- .4 Main duct branches: with splitter damper.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
 - .1 As indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: As for transitions.

2.6 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.7 HANGERS AND SUPPORTS

- .1 Hangers and Supports: In accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to SMACNA.
 - .3 Hangers: Galvanized steel angle with galvanized steel rods to SMACNA
Sizes, look at following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6

- .1 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps:

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.

- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 GENERAL

- .1 Do work in accordance with NFPA 90B, ASHRAE and SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct and Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE and SMACNA standards.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

3.3 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with SMACNA as follows:

Duct Size	Spacing
(mm)	(mm)
to 1500	3000

3.4 WATERTIGHT DUCT

- .1 Provide watertight duct for:
 - .1 Fresh air intake.
 - .2 Exhaust air plenum.
 - .3 As indicated.
- .2 Form bottom of horizontal duct without longitudinal seams.
 - .1 Weld joints of bottom and side sheets.
 - .2 Seal other joints with duct sealer.

3.5 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA and to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of 1 coat of sealant to manufacturers recommendations.

3.6 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Do leakage tests in sections.
- .4 Make trial leakage tests as instructed to demonstrate workmanship.
- .5 Do not install additional ductwork until trial test has been passed.
- .6 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degree elbows.
- .7 Complete test before performance insulation or concealment Work.

3.7 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
- .2 ASTM International
 - .1 ASTM A653/A653M-15E1, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process. (Metric).
- .3 Sheet Metal Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards, Metal and Flexible, 2006.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2012.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 – Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by Contractor.
- .4 Test and Evaluation Reports:
 - .1 Certification of Ratings:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 DUCTWORK

- .1 Material:
 - .1 Galvanized steel with Z90 designation zinc coating lock forming quality: to ASTM A653/A653M.
 - .2 Thickness: to SMACNA.
- .2 Construction: round and oval.
 - .1 Ducts: factory fabricated, spiral wound, with matching fittings and specials to SMACNA.
 - .2 Transverse joints up to 900 mm: slip type with tape and sealants.
 - .3 Transverse joints over 900 mm: Vanstone.
 - .4 Fittings:
 - .1 Elbows: smooth radius 5 piece (for 90 degrees) 3 piece (for 45 degrees). Centreline radius: 1.5 x diameter.
 - .2 Branches: conical transition with conical branch at 45 degrees and 45-degree elbow.
- .3 Construction: rectangular:
 - .1 Ducts: to SMACNA.
 - .2 Transverse joints: welded on proprietary duct joints SMACNA seal Class A and B.
 - .3 Fittings:
 - .1 Elbows: smooth radius; centreline radius 1.5 x width of duct. No vanes.
 - .2 Branches: with conical branch at 45 degrees and 45-degree elbow.
- .4 Fire stopping:
 - .1 50 x 50 x 3 mm retaining angles around duct, on both sides of fire separation.
 - .2 Fire stopping material must not distort duct.

2.2 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
2500	A

- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.

2.3 SEALANT

- .1 Oil resistant, water-borne polymer type flame resistant high velocity duct sealing compound.

- .1 Temperature range of minus 30 degrees C to plus 93 degrees C.

2.4 TAPE

- .1 Tape: polyvinyl treated, open weave fibre glass, 50 mm wide.

2.5 HANGERS AND SUPPORTS

- .1 Hangers and supports: in accordance with Section 23 05 29 – Hangers and Supports for HVAC Piping Equipment.

- .1 Band hangers: use on round and oval ducts up to 500 mm diameter, of same material as duct but next sheet metal thickness heavier than duct.
- .2 Trapeze hangers: ducts over 500 mm diameter or longest side, to ASHRAE and SMACNA.
- .3 Hangers: galvanized steel angle with galvanized steel rods to ASHRAE and SMACNA following table.

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6

- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 GENERAL

- .1 Do work in accordance with ASHRAE, SMACNA and as indicated.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate band hangers 100 mm beyond insulated duct.
 - .2 Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE, SMACNA and as indicated.
- .4 Install breakaway joints in ductwork on sides of fire separation.

3.3 HANGERS

- .1 Band hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: as follows in accordance with ASHRAE and SMACNA:

Duct Size	Spacing
(mm)	(mm)
to 1500	3000

3.4 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA and to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturer's recommendations.

3.5 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 – Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Perform leakage tests in sections.
- .4 Perform trial leakage tests, as instructed to demonstrate quality of work.
- .5 Do not install additional ductwork until trial tests have been achieved.
- .6 Test section minimum of 30 m long with not less than 3 branch takeoffs and two 90 degree elbows.
- .7 Complete tests before performing insulation or concealment Work.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 – Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 – Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 2006.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for air duct accessories and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Flexible connections.
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect air duct accessories from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 FLEXIBLE CONNECTIONS

- .1 Frame: 0.6 mm galvanized sheet metal frame with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self-extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m².

2.3 ACCESS DOORS IN DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.
- .4 Hardware:
 - .1 Up to 300 x 300 mm: two sash locks complete with safety chain.

2.4 TURNING VANES

- .1 Factory or shop fabricated single thickness, to recommendations of SMACNA and as indicated.

2.5 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.6 SPIN-IN COLLARS

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air duct accessories installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Flexible Connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.

- .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of connection: 100 mm.
 - .3 Minimum distance between metal parts when system in operation: 75 mm.
 - .4 Install in accordance with recommendations of SMACNA.
 - .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access Doors:
 - .1 Size:
 - .1 300 x 300 mm for servicing entry.
 - .2 As indicated.
 - .2 Locations:
 - .1 Control dampers.
 - .2 Devices requiring maintenance.
 - .3 Required by code.
 - .4 Reheat coils.
 - .5 Elsewhere as indicated.
- .3 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
 - .2 For temperature readings:
 - .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.
- .4 Turning Vanes:
 - .1 Install in accordance with recommendations of SMACNA and as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards, Metal and Flexible-2013.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for dampers and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for dampers for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect dampers from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 GENERAL

- .1 Manufacture to SMACNA standards.

2.2 SPLITTER DAMPERS

- .1 Fabricate from same material as duct but one sheet metal thickness heavier, with appropriate stiffening.
- .2 Single thickness construction.
- .3 Control rod with locking device and position indicator.

- .4 Rod configuration to prevent end from entering duct.
- .5 Pivot: piano hinge.
- .6 Folded leading edge.

2.3 MULTI-BLADED DAMPERS

- .1 Factory manufactured of material compatible with duct.
- .2 Opposed blade: configuration, metal thickness and construction to recommendations of SMACNA.
- .3 Maximum blade height: as indicated.
- .4 Bearings: pin in bronze bushings.
- .5 Linkage: shaft extension with locking quadrant.
- .6 Channel frame of same material as adjacent duct, complete with angle stop.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for damper installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
- .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 Dampers: vibration free.
- .6 Ensure damper operators are observable and accessible.
- .7 Corrections and adjustments conducted by Departmental Representative.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.

- .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE)
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2015, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-2015, Standard for Installation of Warm Air Heating and Air-Conditioning Systems.
- .3 Sheet Metal and Air-Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA 006-2006 HVAC Duct Construction Standards - Metal and Flexible.
 - .2 SMACNA 008-2008 IAQ Guideline for Occupied Buildings under Construction.
- .4 Underwriters' Laboratories (UL)
 - .1 UL 181-2005, Standard for Factory-Made Air Ducts and Air Connectors.
- .5 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S110-2013, Standard Methods of Tests for Air Ducts.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for flexible ducts and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Thermal properties.
 - .2 Friction loss.
 - .3 Acoustical loss.
 - .4 Leakage.
 - .5 Fire rating.
- .3 Test and Evaluation Reports:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect flexible ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 GENERAL

- .1 Factory fabricated to CAN/ULC-S110-13.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25.
- .4 Smoke developed rating not to exceed 50.

2.2 NON-METALLIC - INSULATED

- .1 Type 4: non-collapsible, coated mineral base fabric or aluminum foil/Mylar type mechanically bonded to, and helically supported by, external steel wire with factory applied, 37 mm thick flexible mineral fibre thermal insulation with vapour barrier and reinforced Mylar/neoprene laminate jacket.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for flexible ducts installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 DUCT INSTALLATION

- .1 Install in accordance with: CAN/ULC-S110-13, NFPA 90A, NFPA 90B and SMACNA.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Fans, motors, accessories and hardware for commercial use.
- .2 Related Sections:
 - .1 Section 01 33 00 - Submittal Procedures.
 - .2 Section 01 35 29 - Health and Safety Requirements.

1.2 REFERENCES

- .1 Air Conditioning and Mechanical Contractors (AMCA)
 - .1 AMCA 99-2016, Standards Handbook.
 - .2 AMCA 300-2014, Reverberant Room Method for Sound Testing of Fans.
 - .3 AMCA 301-2014, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .2 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
 - .1 ANSI/AMCA 210-2016, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.3 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
 - .2 Capacity: flow rate, static pressure, W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
 - .3 Fans: statically and dynamically balanced, constructed in conformity with AMCA 99.
 - .4 Sound ratings: comply with AMCA 301, tested to AMCA 300.
 - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA 210.

1.4 SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.

- .2 Provide:
 - .1 Fan performance curves showing point of operation, kW and efficiency.
 - .2 Sound rating data at point of operation.
- .3 Indicate:
 - .1 Motors, sheaves, bearings, shaft details.
- .4 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Closeout Submittals:
 - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.5 QUALITY ASSURANCE

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.6 MAINTENANCE

- .1 Extra Materials:
 - .1 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

1.7 DELIVERY, STORAGE, AND HANDLING

- .1 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials.
 - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
 - .3 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
 - .4 Divert unused metal materials from landfill to metal recycling facility.

Part 2 Products

2.1 DUST COLLECTOR

- .1 The collector(s) shall be an aspirated cartridge, continuously operating, self-cleaning type. Construction shall be of minimum 3.40 mm steel panels and 4.57 mm steel frame and

tube sheet. Sections shall be modular, bolted construction, for maximum installation flexibility. The collector consists of filter module section and hopper section with support legs.

- .2 Capacity: As indicated on schedule.
- .3 Compressed Air Regulator with Gauge. 25 mm Filter/Regulator combination with oil filled pressure gauge and shut off valve. Owner should set pressure regulator to 620 kPa for optimum filter cleaning.
- .4 Explosion Vent: Domed rupture disks manufactured from 316SS, 1.08 m² each. Standard vent is suitable for dust with a K_{st} of 450 bar-m/s or less. Designed for ambient temperature conditions. The maximum operating pressure is negative 20.7 kPa. Refer to NFPA Explosion venting guidelines to assure that the location of the explosion vents and the installation of the dust collection system meet NFPA recommendations and local fire codes. Explosion vents c/w factory-installed burst detector, consisting of a non-powered magnetic sensor.
 - .1 Dust collector explosion vent to be installed with 45-degree deflector plate.
- .5 Air-to-cloth ratio for all cartridge collectors shall not exceed 2:1.
 - .1 Cartridges shall be pleated moisture resistant paper with a maximum of 2.75 pleats per cm.
 - .2 Cartridges shall be supplied with double gasket seal for leak protection.
 - .3 Cartridges shall not require external wire or expanded metal cages.
- .6 The filter module shall contain the cartridge filter elements, reverse pulse cleaning system, clean air plenum and cartridge removal/replacement sealing hardware with support frame and side walls. The filter module shall be electrically powder painted with polyester coating system and once all parts are painted, the unit is fully assembled. There shall be no bare metal surfaces underneath any part of the unit. The filter module shall have an inlet plenum box on the top or side of the unit. This inlet plenum box shall contain a channel inlet baffle for cross flow design. The plenum box will be designed to provide low inlet velocities to protect internal surfaces and cartridges from wear and to ensure maximum fall out of particles into the hopper section.
 - .1 Cartridge filters shall be installed vertically and removeable through quick opening access doors. Covers shall be heavy duty formed steel, with mechanically attached seal. The door shall have "lock out" and tagging capability.
 - .2 Cartridges shall be self-positioning and provision shall be made to positively lock the cartridges into place.
 - .3 Cartridges will have twin gaskets on top of the cartridge. These shall be cast in the urethane top of the cartridge. The gaskets are of a continuous design; strip and glued gaskets are not acceptable.
 - .4 Internal to the cartridge shall be an internal media cone, which provides additional media and enhances reverse cleaning. This internal cone shall have a bottom opening in the bottom urethane header, which reduces area of the header, and reduces overall can velocity effect. The top of the internal media cone shall have an injection molded piece for structural support and reverse airflow cleaning enhancement.

- .5 Cartridge media shall be selected by the vendor to provide 99.99% collection efficiency at 0.5 micron particles. Total emissions at the outlet of the collector shall not exceed 5 milligrams per cubic meter based on a maximum inlet grain loading of 10 grains per cubic foot.
- .6 Cartridge shall have system for making pleats wider and open during pulses for cleanout of the dust and allowing a lower pressure drop across the lifespan of the filters. The written warranty shall be provided with the quote of the dust collector.
- .7 Discharge air quality shall be sufficient to recirculate the discharge into the process building if required. Should recirculation of the discharge air be required, a secondary safety filter shall be supplied.
- .8 The pulse cleaning system shall include the blow pipes, internal piping, compressed air header, solenoid valves, and diaphragm valves. The diaphragm valve will be a minimum of 40 mm diameter. Only one cartridge at a time shall be cleaned per tube sheet opening. Compressed air header will be external to the clean air plenum. Compressed air will be supplied by others at 586 – 730 kPa. Air will be clean, dry and oil free.
 - .1 Pulse control system shall be solid state controller in a NEMA 4 enclosure. Air pulse shall be controlled on demand based on the pressure differential across the filters. Control system shall be equipped with a 4-20ma output for actuation of downstream spray bar when unit is being blown down.
 - .2 The hopper section shall contain the hopper(s) and integral fabricated support legs. Hopper shall be single or multiple pyramid type as required. Hopper wall angle shall be sufficient to prevent dust build up and bridging of dust. Hopper wall angle shall be 55 degrees from the horizontal minimum. Hopper shall be equipped with a port for the addition of tracer powder for leak testing.
- .9 Vendor shall quote as an option, any cold weather protection they deem appropriate for the site climate conditions. The cold weather protection should address the dust collector enclosure and the compressed air line and solenoid valve. Instrument air (-40°C dew point) shall be used for cleaning the bags.
- .10 The modules shall have capability for a top outlet designed for direct mounting a flanged, direct drive fan. The clean air plenum shall also have another outlet on the side for additional flexibility if a remote fan is used. Lifting lugs shall be provided.
- .11 Graphical user interface to control the pulse cleaning of the filters and both analog and digital display of the pressure drop across the filters. Controls to be mounted in a NEMA 4 X enclosure (water tight and chemical resistant), and requires 110/220 v, single phase, 50/60 Hz power. Controlling the automatic pulsing of the filters based on the differential pressure of the filters, so it only pulses when the filters are dirty, saving compressed air. The user can change multiple timing, cleaning, and alarm settings through the digital graphic interface. Controller to be field wired by the user to the solenoids that are factory mounted to the dust collector.
- .12 The Unit shall be available with a Rupture Panel type explosion vent(s) on the side of the collector, should conditions require the use of an explosion vent(s).
- .13 The discharge of the hopper will go thru a flexible and slide gate system that shall be in accordance with actual NFPA guidelines.

- .14 The dust collector shall have a written limited warranty of 12 years.

2.2 DEFLAGRATION ISOLATION VALVE

- .1 Deflagration Isolation Valve (For duct going into the dust collector):
- .1 Inlet Explosion Isolation Valve: flow activated passive inlet isolation valve, protects downstream work areas and processes from the propagation of flame and pressure through the inlet duct when a deflagration (explosion) occurs in a dust collector:
- .1 During a deflagration in a dust collector the pressure wave will close the valve preventing the passage of flame and smoke to areas upstream from the valve. In the event of an explosion, the valve latches shut and must be manually opened.
- .2 Valve shall be tested per the guidelines found in NFPA 69 section 12.2.3.3. and certified as tested.
- .2 Flame prevention filter assembly (For duct going back to the occupied space):
- .1 Integrated safety monitoring system that is installed from the factory, on top of the dust collector. Access to the filters via the same platform used to access the primary filters. Each module incorporates two filters. The filters have a 95% ASHRA efficiency and are rated for 2650 cfm (1251 L/s), per filter. Filters to be easily clamped into position using the same style locking mechanism as those used on the primary filters. Filters to be installed on site. Magnahelic gauge for easy monitoring of differential pressures across the final filters. Filters to be located prior to fan, thus keeping them under negative pressure. Filters act as an flame arrestor for combustible dust on recirculating the air back into the work space.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 FAN INSTALLATION

- .1 Install fans as indicated, complete with resilient mountings, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

END OF SECTION

Part 1 General

1.1 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for diffusers, registers and grilles and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate following:
 - .1 Capacity.
 - .2 Throw and terminal velocity.
 - .3 Noise criteria.
 - .4 Pressure drop.
 - .5 Neck velocity.

1.2 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .2 Include:
 - .1 Keys for volume control adjustment.
 - .2 Keys for air flow pattern adjustment.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect diffuser, registers and grilles from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:

- .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

2.2 GENERAL

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity as indicated.
- .2 Frames:
 - .1 Full perimeter gaskets.
 - .2 Plaster frames where set into plaster or gypsum board and as specified.
 - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: standard as directed by Departmental Representative.

2.3 MANUFACTURED UNITS

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

2.4 RETURN AND DOOR GRILLES

- .1 Return Air Grille (Wall and ceiling mounted):
 - .1 General: High capacity return outlet with high free area, low sound, and low pressure drop. 45-degree angled core eliminates the line of sight through the grille into ductwork or ceiling without a light shield accessory or plenum. Ideal for pressurized ceiling return.
 - .2 Size: As indicated.
 - .3 Capacities: As indicated.
- .2 Door grille:
 - .1 General: Have finely spaced blades for attractive sight proof appearance and are designed for applications in door or partitions with sections of 35mm apart.
 - .1 Size: As indicated.
 - .2 Capacities: As indicated.

2.5 DIFFUSERS

- .1 General: Square Cone Diffuser, Fixed Air Pattern (3 Cone).
- .2 Diffusers shall consist of a precision formed back cone of one-piece seamless construction, round inlet collar of sufficient length for connecting rigid or flexible duct.
- .3 The diffuser shall integrate with all duct sizes shown on the plans without affecting the face size and appearance of the unit. An inner cone assembly shall consist of 3 cones which drop below the ceiling plane to assure optimal air diffusion performance. The inner cone assembly shall be completely removable from the diffuser face to allow for full access to any dampers or other ductwork components located near the diffuser neck. Finish shall be white powder coat. Paint finish shall pass 500 hours of salt spray exposure

with no measurable creep in accordance with ASTM D1654 and 1000 hours with no rusting or blistering as per ASTM D610 and ASTM D714.

- .4 Size: As indicated.
- .5 Capacities: As indicated.

2.6 LINEAR GRILLES

- .1 General: Custom flow linear slot diffusers.
- .2 Linear slot diffuser shall utilize heavy wall-extruded aluminum air deflector frames. Frames shall accommodate notched compressible space bars, spaced approximately 600 mm on center.
- .3 Steel air pattern controllers shall be adjustable from side to side to create various air pattern configurations. Spacer bars and pattern controllers shall be removable for on-site modification and trimming.
- .4 Custom flow linear slot diffuser shall be complete with factory end conditions as shown or indicated.
- .5 Custom flow supply air engineered plenums shall be manufactured of heavy gauge steel. Units shall be non-insulated with a side inlet collar. When plenum end caps are not positioned directly over the linear spacer bar, install blank-off from plenum end cap to next spacer bar.
- .6 Size: As indicated.
- .7 Capacities: As indicated.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for diffuser, register and grille installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with oval head screws in countersunk holes where fastenings are visible.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.

- .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 SUMMARY

.1 Section Includes:

- .1 Materials, components and installation for heat reclaim devices.

1.2 REFERENCES

.1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)

- .1 ASHRAE 84-2013, Method of Testing Air-to-Air Heat Exchangers (ANSI approved).

.2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)

- .1 Material Safety Data Sheets (MSDS).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

.1 Product Data:

- .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 – Submittal Procedures. Include product characteristics, performance criteria, and limitations.

.2 Shop Drawings:

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.

.3 Quality assurance submittals: submit following in accordance with Section 01 33 00 – Submittal Procedures.

- .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .2 Instructions: submit manufacturer's installation instructions.

.4 Closeout Submittals:

- .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 – Closeout Submittals.

.5 Certificates:

- .1 Catalogued or published ratings: obtained from tests carried out by manufacturer or those ordered from independent testing agency signifying adherence to codes and standards in force.
- .2 Provide confirmation of testing.

1.4 QUALITY ASSURANCE

.1 Health and Safety:

- .1 Do construction occupational health and safety in accordance with Section 01 35 29 – Health and Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 – Common Product Requirements.
- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse/recycling in accordance with Section 01 74 21 – Construction/Demolition Waste Management and Disposal.

1.6 MAINTENANCE

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 78 00 – Closeout Submittals.
 - .2 Furnish list of individual manufacturer's recommended spare parts for equipment include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

Part 2 Products

2.1 GENERAL

- .1 Comply with ASHRAE 84.
- .2 Indoor unit shall be fully assembled at the factory and consist of an insulated metal cabinet, condensate drain pan, Energy wheel, indirect gas furnace, sensors, service receptacle, vapor-tight light fixtures, smoke detector, filter assembly for intake air and exhaust air, supply air blower assembly, exhaust air blower and an electrical control center. All specified components and internal accessories shall be factory installed, tested and prepared for single-point high voltage connection.

2.2 CABINET

- .1 Materials: Formed double wall insulated metal cabinet, fabricated to permit access to internal components for maintenance.
 - .1 Outside casing: 1.245 mm, galvanized (G90) steel meeting ASTM A653 for components that do not receive a painted finish. Unit's exterior shall be supplied from the manufacturer using G60 galvaneal steel with proprietary pre-painted material in the following finish color; Concrete Gray, subjected to a salt spray test per ASTM-B117 and evaluated using ASTM-D714 and ASTM-D610 showing no observable signs of rust or blistering until reaching 2,500 hours.
 - .2 Internal assemblies: 0.889 mm, galvanized (G90) steel except for motor supports which shall be minimum 2.108 mm galvanized (G90) steel. Inner wall of double wall construction shall be minimum 0.559 mm G90 steel.
- .2 Cabinet Insulation: Comply with NFPA 90A and NFPA 90B and erosion requirements of UL 181.

- .1 Materials: Fiberglass insulation.
- .2 Thickness: 1 inch (25 mm)
- .3 Fire Hazard Classification: Maximum flame spread of 25 and smoke developed of 50, when tested in accordance with ASTM C 411.
- .4 Location and application: Full coverage of entire cabinet exterior to include walls, roof of unit. Insulation shall be of semi-rigid type and installed between inner and outer shells of all cabinet exterior components.
- .3 Access panels / doors: Unit shall be equipped with insulated, hinged doors or removable access panels to provide easy access to all major components. Doors and access panels shall be fabricated of 0.711 mm galvanized G90 steel.
- .4 Condensate drain pan: Pan shall be formed of welded austenitic stainless steel sheet material and provided with a welded drain connection at the front for connection to a P trap. Drain pan shall be sloped in two directions to provide positive draining.
 - .1 P trap: An engineered P trap (condensate drain) assembly shall be provided for each unit, to include cleanout ports, cleanout tool, vacuum break device and see-through reservoir to permit visual verification of water or glycol solution levels.

2.3 ENERGY WHEEL

- .1 Energy wheel shall be of total enthalpy, rotary air-to-air type and shall be an element of a removable energy wheel cassette. The cassette shall consist of a galvanized steel framework (designed to produce laminar air flow through the wheel), an energy wheel as specified and a motor and drive assembly. The cassette shall incorporate a pre-tensioned drive belt with a five year warranty.
- .2 Wheel media shall be a polymer film matrix in a stainless steel framework and be comprised of individual segments that are removable for servicing. Silica gel desiccant shall be permanently bonded to the polymer film and is designed and constructed to permit cleaning and servicing. Energy wheel shall have a five year warranty. Performance criteria are to be as specified in AHRI Standard 1060, complying with the Combined Efficiency data in the submittal.

2.4 CONTROL PANEL

- .1 Unit shall have an electrical control center where all high and low voltage connections are made. Control center shall be constructed to permit single-point high voltage power supply connections.
- .2 Electric preheater shall be provided for frost control of the energy wheel. Preheater assembly shall include a thermostat and pressure sensor on the wheel assembly to initiate frost control sequence. Preheater shall comply with UL 1996 and be constructed on a galvanized steel frame. Modulating frost control. Control system shall include an outdoor air thermostat and pressure sensor on the wheel assembly to initiate frost control sequence.

2.5 INDIRECT GAS FURNACE

- .1 Shall be ETL Certified as a component of the unit, have an integral combustion gas blower, have fault sensors to provide fault conditions to optional digital controller or building controls and shall have 4-pass tubular heat exchangers, constructed of type 409 stainless steel. Heat exchanger tubes shall be installed on the vest plate by means of swaged assembly, welded connections are not acceptable. Heat exchanger tubes shall be

supported by a minimum of two fabricated assemblies that support the tubes and also permit expansion and contraction of the tubes.

- .2 Heat exchanger shall have a 10 year extended warranty.
- .3 Furnace control shall be 4:1 Modulating, high Turndown.
- .4 Shall be encased in a weather-tight metal housing with intake air vents. Large, metal lift-off door shall provide easy access to the enclosed vest plate, control circuitry, gas train, burner assembly, and exhaust blower.
- .5 Shall have solid state controls permitting stand-alone operation or control by building controllers.
- .6 Shall include kit for indoor mounting.

2.6 ACCESSORIES

- .1 Service receptacle: 120 VAC GFCI service outlet shall be factory-provided and installed by this contractor.
- .2 Vapor-tight light fixtures shall be factory installed in each compartment of the unit and wired to a junction box mounted on the outside of the unit.

2.7 BLOWER

- .1 Blower section construction, Supply Air and Exhaust Air: Belt drive motor and blower shall be assembled onto a 2.108 mm galvanized steel platform and must have spring vibration isolation devices.
- .2 Blower assemblies: Shall be statically and dynamically balanced and designed for continuous operation at maximum rated fan speed and horsepower.
- .3 Centrifugal blower housing: Formed and reinforced steel panels to make curved scroll housing with shaped cutoff.
- .4 Forward curved blower (fan) wheels: Galvanized or aluminum construction with inlet flange and shallow blades curved forward in direction of airflow. Mechanically attached to shaft with set screws.
- .5 Blower performance shall be factory tested for flow rate, pressure, power, air density, rotation speed and efficiency. Ratings are to be established in accordance with AMCA 210, "Laboratory Methods of Testing Fans for Rating".

2.8 MOTORS

- .1 General: Blower motors shall be "NEMA Premium™" unless otherwise indicated. Motors shall be heavy-duty, permanently lubricated type to match the fan load and furnished at the specified voltage, phase and enclosure. Drives shall be sized for a minimum of 150% of driven horsepower and pulleys shall be fully machined cast-type, keyed and fully secured to the fan wheel and motor shafts. Electric motors of ten horsepower or less shall be supplied with an adjustable drive pulley.
- .2 Motor electrical: As indicated.

2.9 UNIT CONTROLS

- .1 The unit shall be constructed so that it can function as a stand-alone heating system controlled by factory-supplied controllers, thermostats and sensors or it can be operated as a heating system controlled by a Building Management System (BMS). Unit shall be controlled by a factory-installed microprocessor programmable controller (DDC) that is connected to various optional sensors
- .2 Unit shall incorporate a DDC controller with integral LCD screen that provides text readouts of status, operating settings and alarm conditions. DDC controller shall have a built-in keypad to permit operator to access read-out screens and change settings without the use of ancillary equipment, devices or software. DDC controllers that require the use of equipment or software that is not factory-installed in the unit are not acceptable. Alarm readouts consisting of flashing light codes are not acceptable.
- .3 Operating protocol: The DDC shall be factory-programmed for BACnet MSTP.
- .4 Dehumidistat: Factory shall provide and contractor shall install a dehumidistat as indicated on the plans.
- .5 Airflow monitoring required in the All airstreams.
- .6 Sensors
 - .1 Dirty Filter Sensor.
 - .2 CO2 Sensor.
 - .3 Current Sensors- OAF-A, EF-A
 - .4 Rotation Sensor

2.10 FILTERS

- .1 Unit shall have permanent metal filters located in the outdoor air intake and shall be accessible from the exterior of the unit. MERV 8 disposable pleated filters shall be provided in the intake air stream and MERV 8 filters in the exhaust air stream.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 EXAMINATION

- .1 Prior to start of installation, examine area and conditions to verify correct location for compliance with installation tolerances and other conditions affecting unit performance.
- .2 Examine roughing-in of plumbing, electrical and HVAC services to verify actual location and compliance with unit requirements.
- .3 Proceed with installation only after all unsatisfactory conditions have been corrected.

3.3 INSTALLATION

- .1 Installation shall be accomplished in accordance with these written specifications, project drawings, manufacturer's installation instructions as documented in manufacturer's IOM, Best Practices and all applicable building codes.

3.4 CONNECTIONS

- .1 In all cases, industry Best Practices shall be incorporated. Connections are to be made subject to the installation requirements shown above.
 - .1 Piping installation requirements are specified in Division 22 (Plumbing). Drawings indicate general arrangement of piping, fittings and specialties.
 - .2 Duct installation and connection requirements are specified in Division 23 of this document.
 - .3 Electrical installation requirements are specified in Division 26 of this document.

3.5 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Service: Engage a factory authorized service representative to inspect field assembled components and equipment installation, to include electrical and piping connections. Report results to Departmental Representative in writing. Inspection must include a complete startup checklist to include (as a minimum) the following: Completed Start-Up Checklists as found in manufacturer's IOM.

3.6 START-UP SERVICE

- .1 Engage a factory authorized service representative to perform startup service. Clean entire unit, comb coil fins as necessary, and install clean filters. Measure and record electrical values for voltage and amperage. Refer to Division 23 "Testing, Adjusting and Balancing" and comply with provisions therein.

3.7 DEMONSTRATION AND TRAINING

- .1 Engage a factory authorized service representative to train owner's maintenance personnel to adjust, operate and maintain the entire unit.

3.8 FIELD QUALITY CONTROL

- .1 Tests:
 - .1 Perform tests in accordance with Section 26 05 00 – Common Work Results for Electrical.

3.9 CLEANING

- .1 Proceed in accordance with Section 01 74 11 – Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 01 91 13 – General Commissioning (CX) Requirements.

1.2 REFERENCE STANDARDS

- .1 American National Standards Institute/Air-Conditioning and Refrigeration Institute (ANSI/ARI)
 - .1 ANSI/ARI 210/240-2003, Unitary Air Conditioning and Air-Source Heat Pump Equipment.
 - .2 American National Standards Institute/American Society of Heating, Refrigeration and Air-Conditioning Engineers (ANSI/ASHRAE)
 - .1 ANSI/ASHRAE Standard 15-2010, Safety Standard for Refrigeration Systems.
 - .3 Air-Conditioning and Refrigeration Institute (ARI)
 - .1 ARI 320-2010, Standard for Water-Source Heat Pumps.
 - .2 ARI 325-2010, Standard for Ground Water - Source Heat Pumps.
 - .4 CSA International
 - .1 CAN/CSA-C656-R2010), Performance Standard for Split-System and Single Package Central Air Conditioners and Heat Pumps.
 - .2 CAN/CSA-C13256-R2011, Water-Source Heat Pumps-Testing and Rating for Performance, Part 1 Water-to-Air and Brine-to-Air Heat Pumps.
 - .5 Environment Canada, (EC) / Environmental Protection Services (EPS)
 - .1 EPS 1/RA/2-2010, Code of Practice for Elimination of Fluorocarbons Emissions from Refrigeration and Air Conditioning Systems.
 - .2 Environment Canada-2013, Ozone-Depleting Substances Alternatives and Suppliers List.
 - .6 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2010, Standard for Installation of Air Conditioning and Ventilating Systems.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for heat pumps and include product characteristics, performance criteria, physical size, finish and limitations.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for heat pumps for incorporation into manual.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors and in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect heat pumps from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

1.6 WARRANTY

- .1 12 months warranty period.

Part 2 Products

2.1 DESCRIPTION

- .1 Heat pumps: to EPS 1/RA/2, CSA approved and with ARI or CSA certification seal.

2.2 REFRIGERANTS

- .1 Type of Refrigerant: R410a

2.3 DRAIN

- .1 Supply and install condensate drain pipe from the heat pump to the closet funnel floor drain.

2.4 AIR-SOURCE HEAT PUMP

- .1 General:
 - .1 Two component units consisting of the outdoor unit and indoor coil for use with R410A.
- .2 Performance data: as indicated.
 - .1 Electrical: 208/230V AC 1ph-60Hz
 - .2 Cooling:
 - .1 Nominal Cooling: 35,200 Btu/h
 - .2 Min-Max Cooling: 11,000 –36,000 Btu/h
 - .3 Heating:

- .1 Nominal Heating: 36,400 Btu/h
 - .2 Min-Max Heating: 11,000 –42,000 Btu/h
 - .3 Ratings: to CAN/CSA-C656.
- .3 Compressor section:
 - .1 Compressor: DC Twin Rotary (inv x1)
 - .2 Motor Output: 1,300 W
 - .3 Refrigerant: R410a
 - .4 Pre-Charge: 7 lbs. 4 oz.
 - .5 Oil: POE
- .4 Fan Motor
 - .1 Type: DC (condenser), Propeller x1
 - .2 Motor Output (condenser): 100 W
 - .3 Type: DC (evaporator) (wall-mount), Cross flow (compact cassette), Turbo (ducted), Sirocco x2 (18 k x3) (floor), Cross flow x2.
 - .4 Motor Output (Evaporator) (wall) 30-42W (compact cassette) 54W (ducted) 80-81W.
- .5 Additional information:
 - .1 Operation Temperature Range
 - .1 Cooling: -10°C -46°C.
 - .2 Heating: -15°C -24°C.
 - .2 Enclosure(condenser)
 - .1 Material: Painted galvanized steel
 - .2 Color: Beige (10 YR 7.5/1.0 NN)
 - .3 Sound Pressure Level
 - .1 Cooling: 53 dB(A)
 - .2 Heating: 55 dB (A)
 - .4 Connection Pipe
 - .1 Liquid: 6.35 mm x4
 - .2 Gas: 9.52 mm x 3 + 12.70 mm x1
 - .3 Method (Liquid/Gas): Brazing
 - .4 Pre-charge length (Total): 50m.
 - .5 Max length (Total): 70m
 - .6 Max length (Each): 25m
 - .7 Min. length (Total): 20m
 - .8 Min length (Each): 5m
 - .9 Max Height Difference: 15m
- .6 Refrigeration piping:
 - .1 Between outdoor unit, compressor section and indoor coil, complete with refrigerant metering devices and valves.

- .7 Accessories:
 - .1 Indoor heat/cool automatic thermostat.
 - .2 Outdoor thermostat to monitor outside air temperature and provide for proper use of supplementary heating.

Part 3 Execution

3.1 INSTALLATION

- .1 Install where indicated and in accordance with manufacturer's instructions.
- .2 Install outdoor units at ground level on RC housekeeping pad.
- .3 Secure with hold-down bolts in accordance with manufacturer's recommendations.
- .4 Make piping connections.
- .5 Nothing to obstruct ready access to components or to prevent removal of components for servicing.

3.2 START-UP AND COMMISSIONING

- .1 Have manufacturer certify installation.
- .2 Submit written start-up and commissioning reports to Departmental Representative.

3.3 CLOSEOUT ACTIVITIES

- .1 Manufacturer to deliver written instructions to operating personnel.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling and reuse in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by heat pumps installation.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute (ANSI)
 - .1 ANSI Z83.19-2017/CSA 2.35-2017, Gas-Fired High-Intensity Infrared Heaters.
- .2 Canadian Gas Association (CGA)
 - .1 CSA-B149.1-15, Natural Gas and Propane Installation Code.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA C22.1-15, General Requirements, Canadian Electrical Code, Part II.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.
- .4 Closeout Submittals
 - .1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:

- .1 Construction/Demolition Waste Management and Disposal: separate waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Provide CGA approved.
- .2 Site assembled, modular infrared radiant heating unit for overhead mounted space or area heating application. Supplied with the heater for field installation and start-up shall be a burner with all necessary factory installed wiring, piping, and controls and a radiant tube/reflector system, complete with hangers and end plates, corresponding in length to the burner input.

2.2 CAPACITY

- .1 As indicated.

2.3 EMITTING TUBES

- .1 Tubes shall be 100 mm diameter with an emitting surface area of 982 cm² per linear 305 mm.
- .2 For maximum input to 45 kWh, the 3050 mm combustion tube adjoining the burner shall be constructed of 1.6 mm aluminized steel.
- .3 The balance of the heat exchanger tube system (lengths as approved for burner input) shall be 3050 mm lengths of 1.6 mm hot rolled steel.
- .4 Hot rolled heat exchanger tubes shall be coated with a high temperature emissive coating.
- .5 The system tubes shall have a swage of approximately 100 mm in length to accommodate the connection of subsequent tubes and vent pipe at the heater termination.
- .6 Each tube connection in the system shall be secured in place with a 100 mm TorcTite® coupler.

2.4 REFLECTOR SHIELD

- .1 Reflector shields shall be constructed of high grade steel with a heat and corrosion resistant hot-bonded aluminum-silicon alloy coating.
- .2 The reflector system shall enclose the emitting tube system on the top and two sides and extend 41mm below the bottom surface of the tube system to entrap convection heat around the tube system, thereby increasing overall tube temperature and infrared heat emission.
- .3 Tube/Reflector Suspension System:
 - .1 The tube/reflector system shall have aluminized-steel sheet metal end caps at each end of the system to act as hanging brackets that shall support the system and minimize the escape of entrapped convection heat.

- .2 The tube/reflector system shall have open-webbed hangers at each tube connection that shall serve to join reflectors, act as intermediate supports for the system, and allow the free passage of entrapped convection heat along the length of the system to promote more uniform heat from end to end
- .3 The tube/reflector end caps and hangers shall enable suspension of the system so that the reflector shields can be oriented about the short axis of the system at a fixed angle between 0° to 45° as indicated on the drawings
- .4 The entire tube/reflector system shall be suspended from the structure as indicated in the Installation and Owner's Manual.

2.5 BURNER

- .1 The burner shall have a blower to create a positive pressure system.
- .2 The blower shall provide combustion air flow directly to the burner assembly so that electronic burner components are isolated from the air flow.
- .3 The blower shall be fitted with a 100 mm diameter collar in case site conditions warrant connection of outside combustion air.
- .4 The burner shall operate on propane gas.
- .5 The burner shall utilize a burner cup with ceramic tile that uses coaxial flow control elements to create a very long, laminar and axially straight flame.
- .6 The burner shall be housed in a pre-painted sheet metal protective cabinet.
- .7 The burner cabinet shall be of a 'clam-shell' design that opens downward on a hinge to provide service access to all burner components.
- .8 The burner shall operate with the housing cabinet in the 'open' service position

2.6 CONTROLS AND SAFETIES

- .1 Electrical Rating:
 - .1 The burner shall operate on a 115Vac, 60Hz electrical supply with a current rating of no less than 1.5A at 115Vac.
- .2 Heater gas and ignition controls shall be readily accessible for servicing.
- .3 The burner shall have solid state direct spark ignition and flame sensor control that is dedicated to secure the operation of the burner.
- .4 Ignition and Flame Control:
 - .1 To complete the direct spark ignition system the burner shall incorporate a gas control and 25Vac transformer.
 - .2 Burner shall be complete with a low voltage (25Vac), solid state direct spark ignition and ionization flame sensing control module that shall provide a 30 second pre-ignition purge of the system by the blower.
 - .1 Electrical Rating: 25Vac, 60Hz with current rating of 0.2A at 25Vac.
 - .3 Burner shall be complete with an igniter/sensor to provide spark ignition and flame sensing.
 - .4 The ionization module shall sense the presence of main burner flame and discontinue spark ignition. If the burner fails to ignite within the trial-for-ignition

period, the flame control shall go into safety lockout. Reset of the control is manually done from the thermostat.

- .5 The ionization module shall check for a false flame condition (short to ground) and lock out if a false flame condition is present.
- .6 The ignition module shall have a 21 second trial-for-ignition period.
- .7 The ignition module shall open the main gas valve and generate 30,000 volts at the spark igniter for direct ignition of the burner.
- .8 On a loss of burner flame the timed trial-for-ignition is repeated. Safety lockout occurs if flame is not re-established within the 21 second trial-for-ignition period. Reset of the control is manually done from the thermostat or electrical supply.
- .5 Gas Control:
 - .1 Heater shall be complete with a direct ignition gas control with a manual valve, two automatic operators, and a pressure regulator.
 - .1 Electrical Rating: 24Vac, 60Hz; draw 0.5A with both operators energized.
 - .2 The gas control shall have an inlet pressure tap and an outlet pressure tap to facilitate measurement of gas supply and manifold pressures during servicing.
 - .3 Heater shall be complete with a 15mm pipe nipple for connection to the gas supply.
- .6 Heater Temperature Control:
 - .1 Burner shall be complete with a 24/120Vac relay switch; inclusion or removal of a jumper wire shall enable control of the heater via Division 25.
 - .2 Provide Transformer/Relay to permit multiple heaters to be controlled in a single zone by a single 24Vac signal from Division 25.
- .7 Safety Controls:
 - .1 Burner shall be complete with a pressure switch in the ignition system electrical circuit that shall close upon proving a sufficient supply of combustion air from the blower
 - .2 Burner shall further be complete with a separate pressure switch in the ignition system electrical circuit that shall open upon pressure resulting from a blocked flue condition in the tube system

2.7 EXHAUST

- .1 Direct Vented gas fired infrared heating system installation shall comply with the manufacturer's installation instructions, the current National Natural Gas and Propane Installation Code and all applicable local codes using:
 - .1 A 100 mm vent pipe of a gauge prescribed by national and/or local codes
 - .2 Two heaters may be common vented using a 100 mm x 100 mm x 150 mm vent tee as supplied by the manufacturer; common vented heaters shall be controlled by single zone temperature control (Division 25)

2.8 ELECTRICAL

- .1 Power supply wiring (115Vac, 60Hz, with a current rating of no less than 1.5A at 115Vac) shall connect to the heater as per the wiring diagram in the manual supplied by the manufacturer.

2.9 PERFORMANCE

- .1 Combustion:
 - .1 Heater shall ensure controlled combustion with complete conversion of fuel and clean combustion with resultant combustion products CO₂, H₂O, O₂ and N₂ and shall produce a limited volume of noxious component CO (< 50 ppm)
- .2 Safety:
 - .1 Clearances to combustibles in all directions shall be defined individually per heater model in the Installation and Owner's Manual as certified by CSA international
 - .2 Clearance to combustibles for horizontal or angle mounting as certified by CSA International shall not exceed those listed in the Installation and Owner's Manual.

2.10 ACCESSORIES

- .1 Temperature Control: Division 25.
- .2 Gas Connection:
 - .1 Each heater shall be connected to the gas supply piping using a CSA International Certified Type-1 Hose gas connector sized according to heater input and as supplied by the manufacturer of the heater.
- .3 Combustion Air intake:
 - .1 Heater shall be fitted with a 100 mm diameter duct as described in the Installation and Owner's Manual. The duct termination shall be fitted with a cap as supplied by the manufacturer.
- .4 Modular 90° Elbow Kit:
 - .1 To enable a 90° bend in the tube system, the heater shall be fitted with a 90° elbow kit complete with aluminized steel elbow, webbed hanger, tube coupler, and aluminized steel reflector cap as supplied by the manufacturer. The elbow kit shall be modular in design to enable a 180° bend in the system by installation of two adjoining 90° elbow kits. Elbow kit shall be installed in the system as per the Installation and Owner's Manual provided by the manufacturer.
- .5 Reflector Extension:
 - .1 To prevent impingement of infrared heat on nearby surface(s) the heater shall be fitted with a reflector extension as supplied by the manufacturer of the heater. The reflector extension shall be installed on the heater(s) as per the manufacturer's instruction.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install infrared radiant system in accordance with CSA-B149.1, as recommended by manufacturer and as indicated.
- .2 Provide grading of radiant pipe as required.
- .3 Make provision for pipe movement caused by normal operation and expansion.
- .4 Maintain required clearances from combustibles.
- .5 Follow manufacturer's detailed installation, testing, operation and maintenance instructions.
- .6 Supply heat shields where recommended by manufacturer.
- .7 Test radiant system as recommended by manufacturer and required by authorities having jurisdiction. Air test piping for leaks. Check burner safety controls.
- .8 Arrange equipment, including burners, to facilitate removal without dismantling pipe, reflectors, or associated apparatus.

3.3 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION