— WELDING LIST —

3"x 5/16" STRINGER BAR TO SHELL	SEE DETAIL	
5/16" & 3/8" DT RITY TO SHELL	5/16"	DBL CONT
18" CANTILEVER BUTTS TO DT	5/16"	" "
3/8" x 8" BUTTS PLUS 8" TO DT	3/8"	" "
3/8" BUTTS FLUSH TOPS OF TK. 67 TO 71	3/8"	" "
5/16" BUTTS TO FLUSH TOPS OF TK. 67 TO 71	5/16"	" "
5/16" BUTTS TO FLUSH DECK TO 2 & PAINT TK. TOPS	5/16"	" "
TRANSV. BEAMS TO DT ELEMENTS 5/16" TYP.	5/16"	3"-0" STAGT
" " " " "	5/16" TYP.	2'-0" "
" " " " "	5/16" TYP.	4'-0" "
LONG & TRIPPING BUTTS	5/16"	DBL CONT
5/16" & 3/8" DT GIRDERS TO DT	5/16"	" "
5/16" & 3/8" GIRDER END BUTTS	5/16" & 3/8"	" "

— REFERENCE DWGS —

SHELL EXPANSION	664-130-5
FRAMING MIDSH	130-6
WEB FRS & STRGS S/D	130-8
FORE END FRAMING	130-17
AFT END FRAMING	130-18
DBL BOTTOM TANKS	130-10
PARTY BHDS UNDER UPPER DT	130-16
STRUCTURE UNDER MAST	130-23

— MATERIAL —

PLATES & SHAPES SEE YARD LIST M. S. 1179 Rd.

TYP. NOTCHED GIRDER DETAIL

TYP. SECTION Y-Y

PLAN VIEW OF WELL BTM ℄

DEEP BEAM Fr. 92

Fwd HATCH END BT Fr. 90

STRUCTURAL DETAILS IN WAY OF WELL FOR HATCH COVER STOWAGE

DETAILS OF 5"x 5/16" F.B. BOLTED STRINGER BAR

DELETED

TYP. DETAILS OF PARABOLIC CORNERS

LONG. SECT. AT ℄ OF DT & P&S

LONG. SECTION THRO SHIP ℄

SIDE ELEV. AT 8'-0" OFF ℄ P&S

DETAIL OF GUSSET @1 FOR DEEP BT

NOTE: FOR STRUCTURE IN WAY OF FRAMES SEE DETAILS ON DWG. 664-130-23

APPROVED BY	DATE	REVISIONS	

DEPARTMENT OF TRANSPORT
TWIN SCREW, ICEBREAKING SUPPLY & BUOY VESSEL

APPROVED

DATE

PLAN

DAVIE SHIPBUILDING LTD.
LAUZON, P.Q., CANADA
(GROUP DAVIE)

DEPARTMENT MOLL

MOLL No. 664
FOR DEPARTMENT OF TRANSPORT

UPPER DT PLATING

SCALE 3/32"=1'-0" & AS NOTED DRAWN 28 NOV 1966
DES. BY G.D. CHKD. BY APPD. BY

DWG No. 664-130-12