



**RETURN BIDS TO:**

**RETOURNER LES SOUMISSIONS À:**

Travaux publics et Services gouvernementaux

Canada

Place Bonaventure, portail Sud-Ouest

800, rue de La Gauchetière Ouest

7e étage, suite 7300

Montréal

Québec

H5A 1L6

FAX pour soumissions: (514) 496-3822

**SOLICITATION AMENDMENT  
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

<b>Title - Sujet</b> Fluid Bed		
<b>Solicitation No. - N° de l'invitation</b> 01B30-190284/C		<b>Amendment No. - N° modif.</b> 001
<b>Client Reference No. - N° de référence du client</b> 01B30-190284		<b>Date</b> 2019-06-07
<b>GETS Reference No. - N° de référence de SEAG</b> PW-SMTA-490-15348		
<b>File No. - N° de dossier</b> MTA-8-41126 (490)	<b>CCC No./N° CCC - FMS No./N° VME</b>	
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2019-07-08</b>		<b>Time Zone</b> Fuseau horaire Heure Avancée de l'Est HAE
F.O.B. - F.A.B. Specified Herein - Précisé dans les présentes		
Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input checked="" type="checkbox"/>		
<b>Address Enquiries to: - Adresser toutes questions à:</b> Sirois, Richard		<b>Buyer Id - Id de l'acheteur</b> mta490
<b>Telephone No. - N° de téléphone</b> (514) 718-5993 ( )		<b>FAX No. - N° de FAX</b> (514) 496-3822
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>		

**Comments - Commentaires**

**Vendor/Firm Name and Address**

Raison sociale et adresse du  
fournisseur/de l'entrepreneur

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> Raison sociale et adresse du fournisseur/de l'entrepreneur	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm (type or print)</b> Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
<b>Signature</b>	<b>Date</b>

**Issuing Office - Bureau de distribution**

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01B30-19-0284

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## AMENDMENT 001

This amendment is to provide questions and answers and to amend the Request for Proposal.

### 1- QUESTIONS AND ANSWERS

Q1. Annex A item 2.11, Confirming the energy source for the heat is electricity and not natural gas

A1. Electricity only

Q2. Annex A item 2.3, How often will the interior need to be accessed for cleaning?

A2. After every drying batch.

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2- AMEND THE REQUEST FOR PROPOSAL AS FOLLOWS.

**DELETE ENTIRELY**

Annex A - Item 2.11

The system must allow heating of the intake air to at least 80 ° C using an electric heating system.

Annex A - Item 2.15

The system must have inlet filters. A set of additional filters must be provided upon delivery.

Annex A - Item 2.18

The equipment must be equipped with a control system and display the atomization air pressure, inlet process air temperature, output temperature, product temperature. The device must have a data acquisition system.

**INSERT**

Annex A - Item 2.11

The system must allow heating of the intake air (minimum 20° C) to at least 80 ° C using an electric heating system.

Annex A – Item 2.15

The system must have inlet filters with the following specification: Process Inlet filter HEPA, efficiency 99.97% min @ 0.3 microns, boron silicate microfibre. Life expectancy designated by the manufacturer of the filters.

A set of additional filters must be provided upon delivery.

Annex A – Item 2.18

The equipment must be equipped with a control system and display the atomization air pressure, inlet process air temperature, output temperature, product temperature. The device must have a data acquisition system.

The control system must be able to control using a programmable logic controller. The operator must be able to initiate activation process parameters via the operator interface panel.

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**DELETE ENTIRELY**

**ANNEX "C" MANDATORY TECHNICAL CRITERIA TO BE DEMONSTRATED**

<b>Criteria no.</b>	<b>Criteria description</b>	<b>Reference within your Technical bid (Page and/or Section)</b>
2.1	All components that come into direct contact with the product must be made of ANSI 316L stainless steel and the other stainless steel components must be 304.	
2.2	Exterior finish must be rustproof or painted steel.	
2.3	The system and its components must be water resistant and must be accessible for cleaning operations.	
2.4	The unit or all its components (before assembly) must be able to pass through a door with the following dimensions at the time of delivery: 7 feet wide (7') and 10 feet high (10').	
2.5	Main power supply. The system must be compatible with one of the following electrical systems: 60 Hz (Hz) and 120 volt (V) single-phase, 208 volt (V) single-phase, 208V three-phase, single-phase 347V or 600V three-phase.	
2.6	The fluidized bed system must allow the following drying techniques: granulation, agglomeration and coating.	
2.7	The system should allow coating by the Wurster technique. The Wurster system must be able to process with different particle size: 100-250 µm, 250-750 µm, 750-3000 µm.	
2.8	The system must allow batch drying from 0.2 kilograms (kg) to at least 1.0kg.	
2.9	The system must have a minimum spray rate of 2 liters per hour (L / h).	
2.10	The system must be provided with a pump system to feed the fluidized bed atomization nozzle.	
2.11	The system must allow heating of the intake air to at least 80 ° C using an electric heating system.	
2.12	The system must be provided with binary atomization nozzles with connections for compressed air and liquid.	

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2.13	The system must allow spraying either from the top or the bottom of the drying chamber.	
2.14	The system must have a compressed air intake regulator. The system must allow air compression of at least 6 bars.	
2.15	The system must have inlet filters.	
2.16	The system must be capable of treating ST2 class powders.	
2.17	The unit must be a system without static electricity build-up.	
2.18	The equipment must be equipped with a control system and display the atomization air pressure, inlet process air temperature, output temperature, product temperature. The device must have a data acquisition system.	
2.19	The control system must allow USB connection to allow free extraction of data.	

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2.3	The system and its components must be water resistant and must be accessible for cleaning operations.	
2.4	The unit or all its components (before assembly) must be able to pass through a door with the following dimensions at the time of delivery: 7 feet wide (7') and 10 feet high (10').	
2.5	Main power supply. The system must be compatible with one of the following electrical systems: 60 Hz (Hz) and 120 volt (V) single-phase, 208 volt (V) single-phase, 208V three-phase, single-phase 347V or 600V three-phase.	
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2.19	The control system must allow USB connection to allow free extraction of data.	

**All other terms and conditions remain unchanged.**