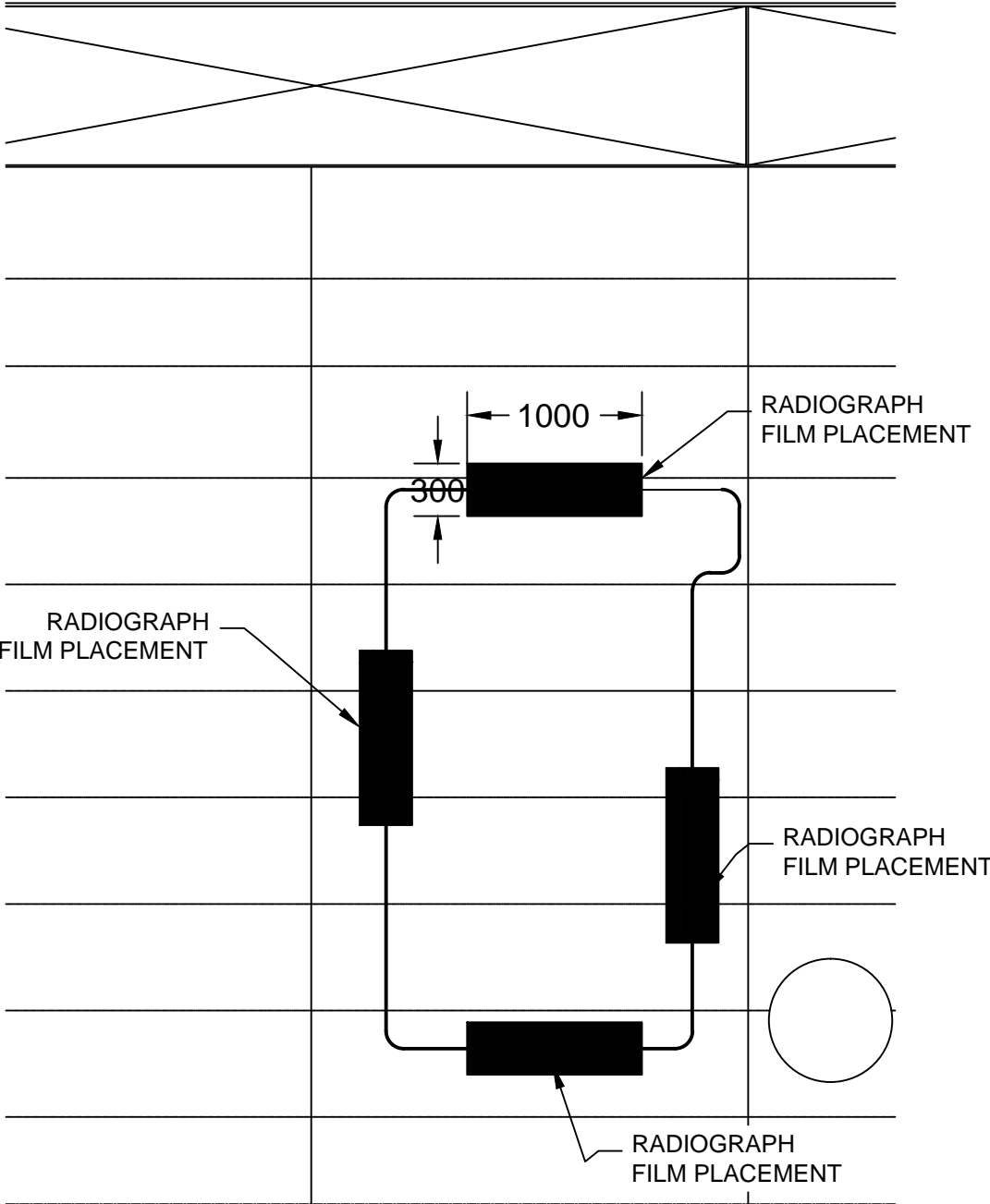


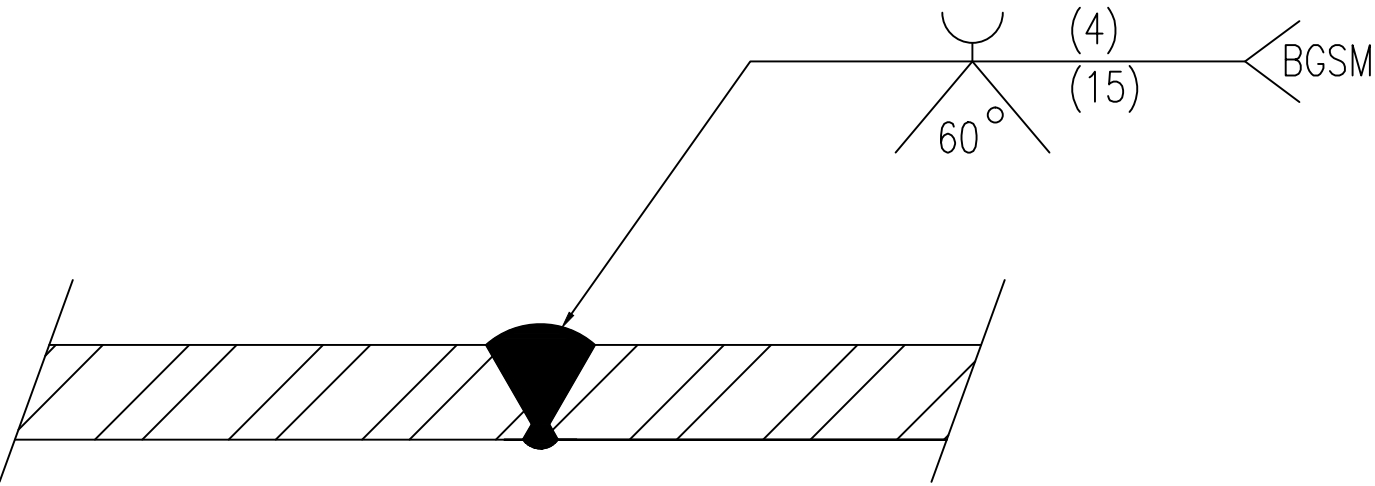
DRAWING TO BE USED FOR GUIDANCE ONLY  
ALL MEASUREMENTS SHALL BE VERIFIED BY CONTRACTOR

- Vendor Information / Sous-traitant
- 1) ALL WELDING TO BE COMPLETED BY CERTIFIED WELDERS.
  - 2) ANY TEMPORARY LIFTING LUGS TO BE REMOVED.
  - 3) ONCE DECK IS REINSTALLED AND INSPECTED CONTRACTOR SHALL PAINT IN ACCORDANCE WITH TSOR.
  - 4) ALL WELDS TO BE INSPECTED WITH RESPECT TO IACS-UR\_W\_W28. DECK PLATE BUTT WELD TO BE RADIOGRAPHED IN AREAS SHOWN. 100% DEFECT FREE IS ACCEPTABLE. GIRDER AND LONG. STIFF. WELDS TO BE VISUALLY INSPECTED AND APPROVED BY TCMS.
  - 5) PRIOR TO PAINTING ALL DECK PLATE WELDS SHALL BE HOSE TESTED IN ACCORDANCE WITH IACS-UR\_S\_S14\_14.2.3. ARE WELDS TO BE PROVEN WATERTIGHT.



APPROXIMATE RADIOGRAPH  
FILM PLACEMENT

20 22



DECK PLATE WELD  
DETAIL 5-1C  
(1:1)

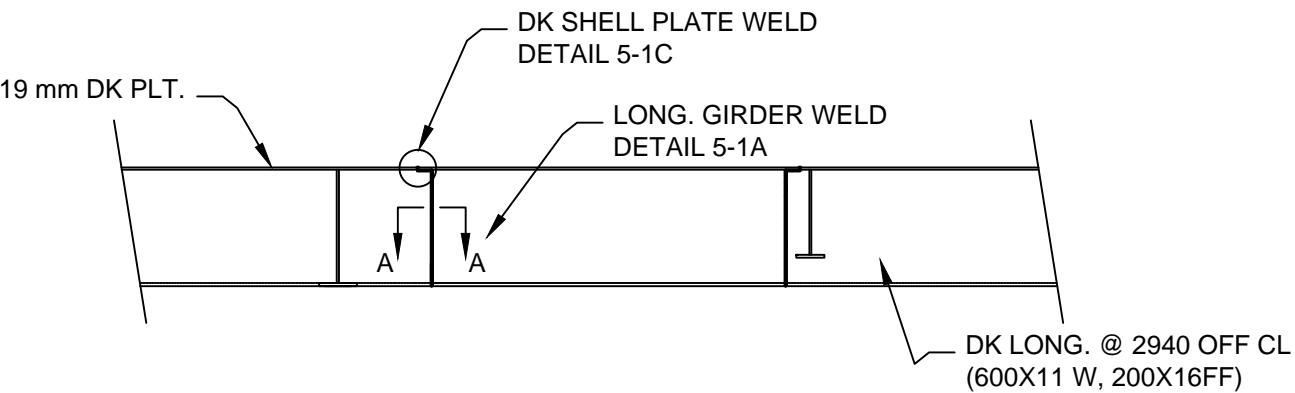
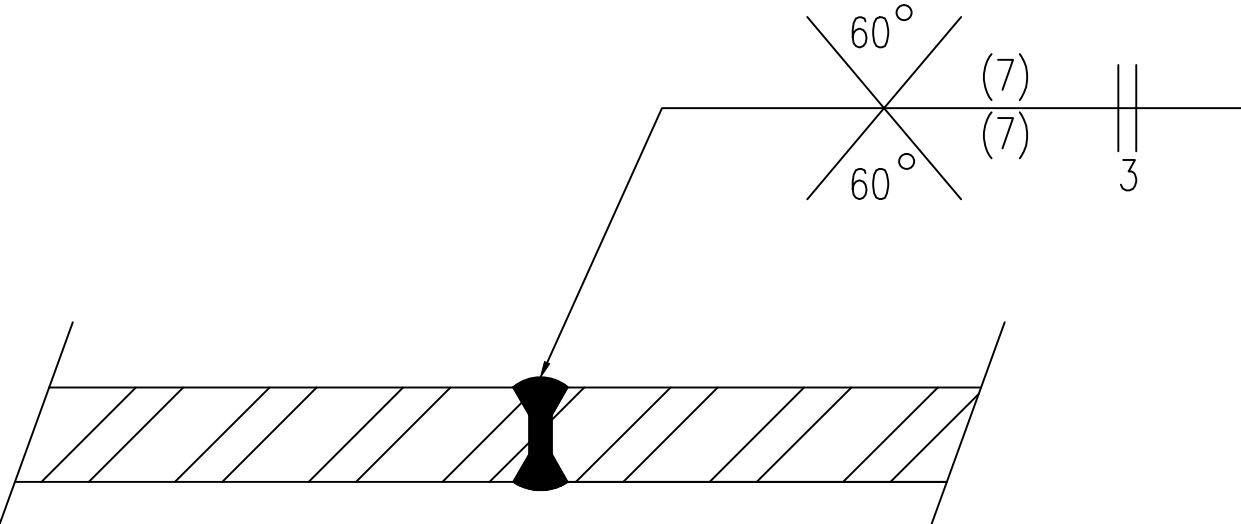


PLATE ACCESS PATCH DETAIL

20 22



LONG. DECK GIRDER WELD  
DETAIL 5-1C  
(1:1)

0	INITIAL	CJ	05-2014
rev	description	by par	date

Asset - Actif  
CCGS SAMUEL RISLEY  
MAIN ENGINE #1

Drawing - Dessin  
M.E. #1 REMOVAL AND  
INSTALLATION

drawn - dessiné	date
C.JENSEN	08-05-2014
designed - conception	date
C.JENSEN	08-05-2014
checked - vérifié	date
C.JENSEN	08-05-2014
approved - approuvé	date

CCG ref. no. - no. réf. GCC	scale - échelle
	1:50

drawing no. - no. dessin	sheet-feuille	rev-rév
S030-ENGINE_OVERHAUL-01	05/05	0