

DRAWING TO BE USED FOR GUIDANCE ONLY
ALL MEASUREMENTS SHALL BE VERIFIED BY CONTRACTOR



Fisheries and Oceans
Canada

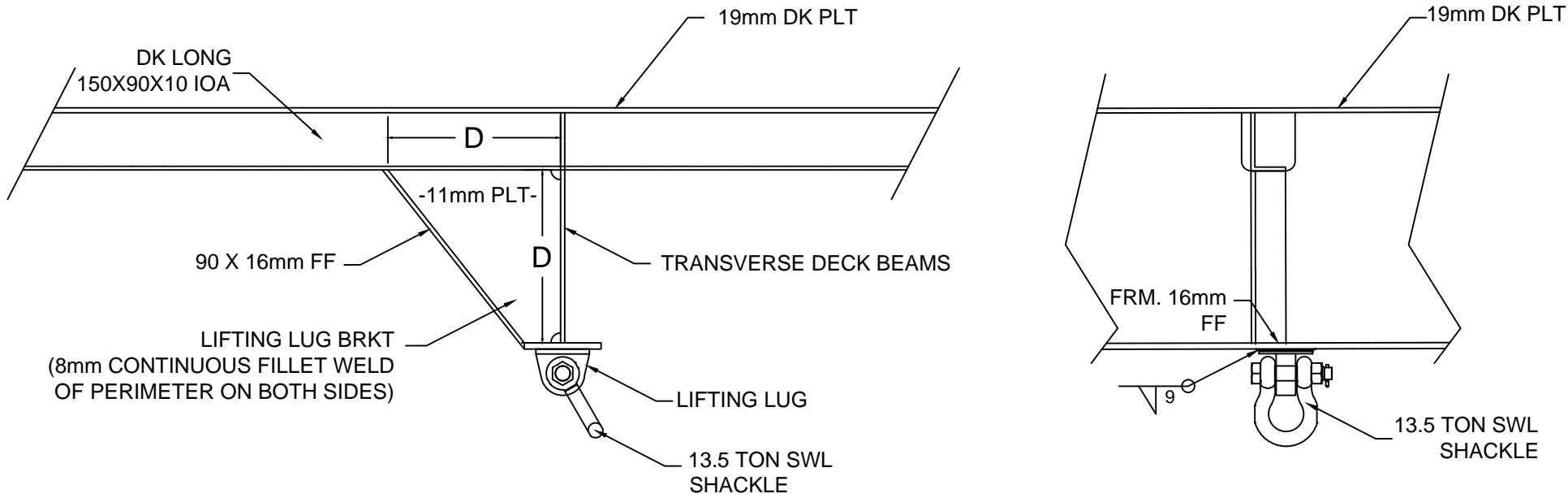
Pêches et Océans
Canada

Canadian
Coast Guard

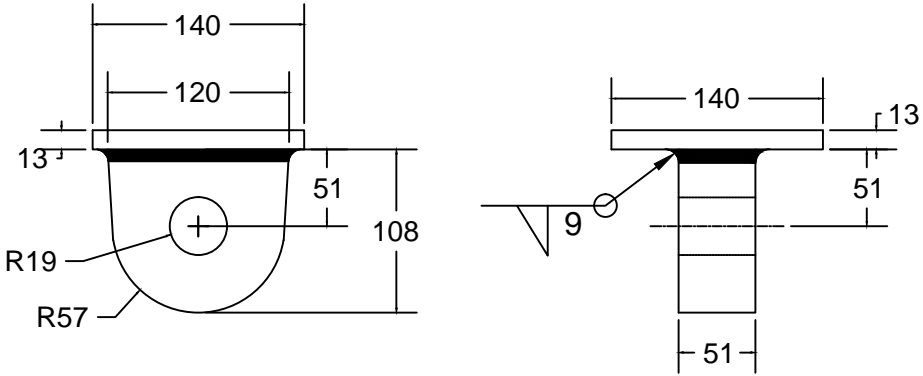
Garde côtière
Canadienne

Vendor Information / Sous-traitant

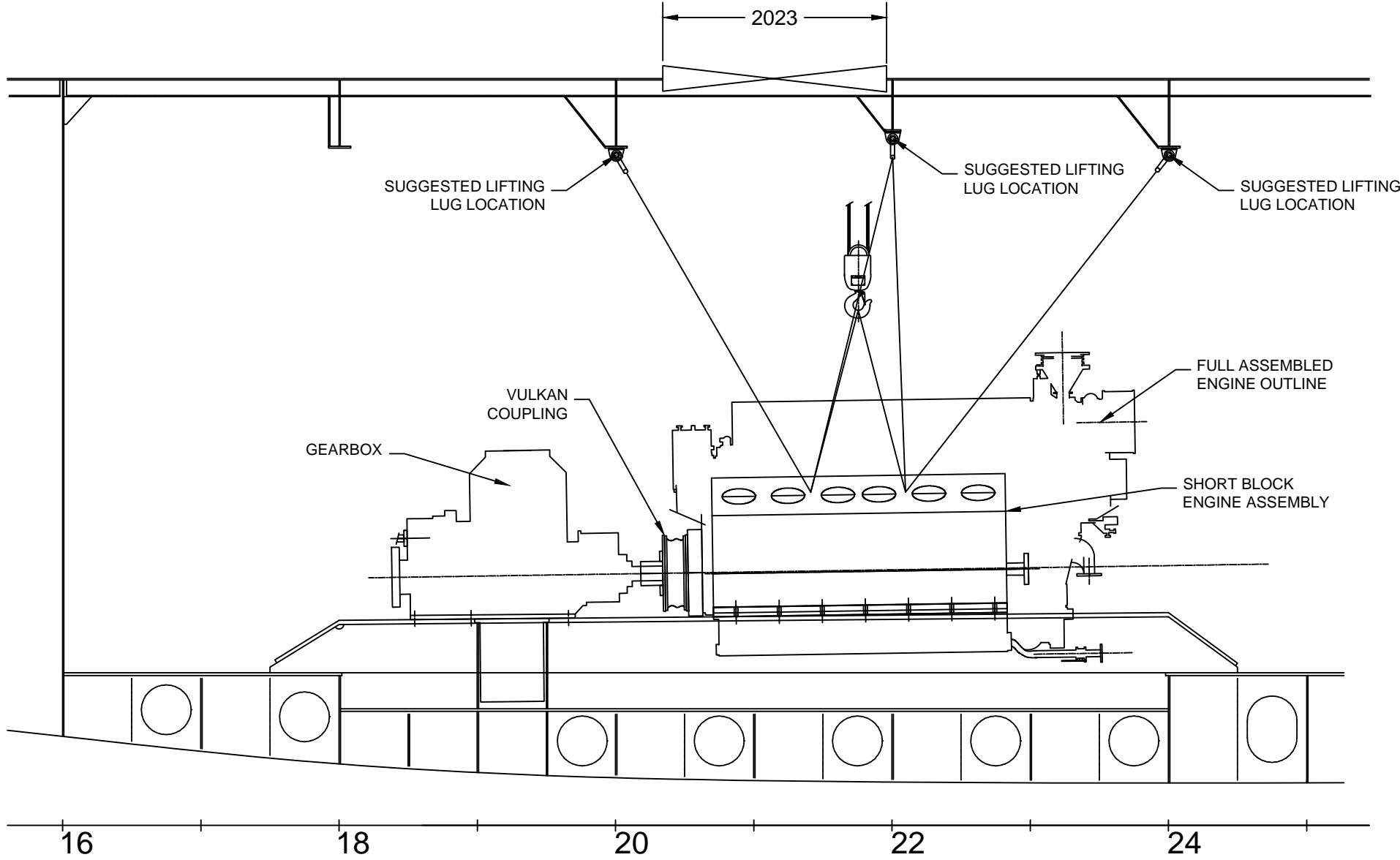
- 1) CONTRACTOR TO USE ALL CERTIFIED LIFTING TACKLE WITHIN SAFE WORKING LOADS.
- 2) CONTRACTOR TO USE SHORE CRANE FOR LIFTING OF ENGINE.
- 3) CONTRACTOR TO VERIFY ALL MEASUREMENTS ONBOARD.
- 4) ALL WELDS TO BE CONTINUOUS AND COMPLETED BY CERTIFIED WELDER.
- 5) LIFTING LUGS SHALL BE MADE FROM 44W 40.21G STEEL.
- 6) LUGS DESIGNED FOR SAFE WORKING LOAD OF 13.5 TONS WITH 3:1 FS.



TYPICAL LIFTING LUG ARRANGEMENT
(1:16)



TYPICAL LIFTING LUG
(1:5)



PROFILE @ ME#1 CL
(@ 4040 OFF CL)

0	INITIAL	CJ	05-2014
rev	description	by par	date

Asset - Actif

CCGS SAMUEL RISLEY
MAIN ENGINE #1

Drawing - Dessin

**M.E. #1 REMOVAL AND
INSTALLATION**

drawn - dessiné	date
C.JENSEN	08-05-2014
designed - conception	date
C.JENSEN	08-05-2014
checked - vérifié	date
C.JENSEN	08-05-2014
approved - approuvé	date

CCG ref. no. - no. réf. GCC	scale - échelle
	1:50
drawing no. - no. dessin	sheet-feuille
S030-ENGINE_OVERHAUL-01	04/05
	rev-rév
	O

A2