



Fisheries and Oceans  
Canada

Canadian  
Coast Guard

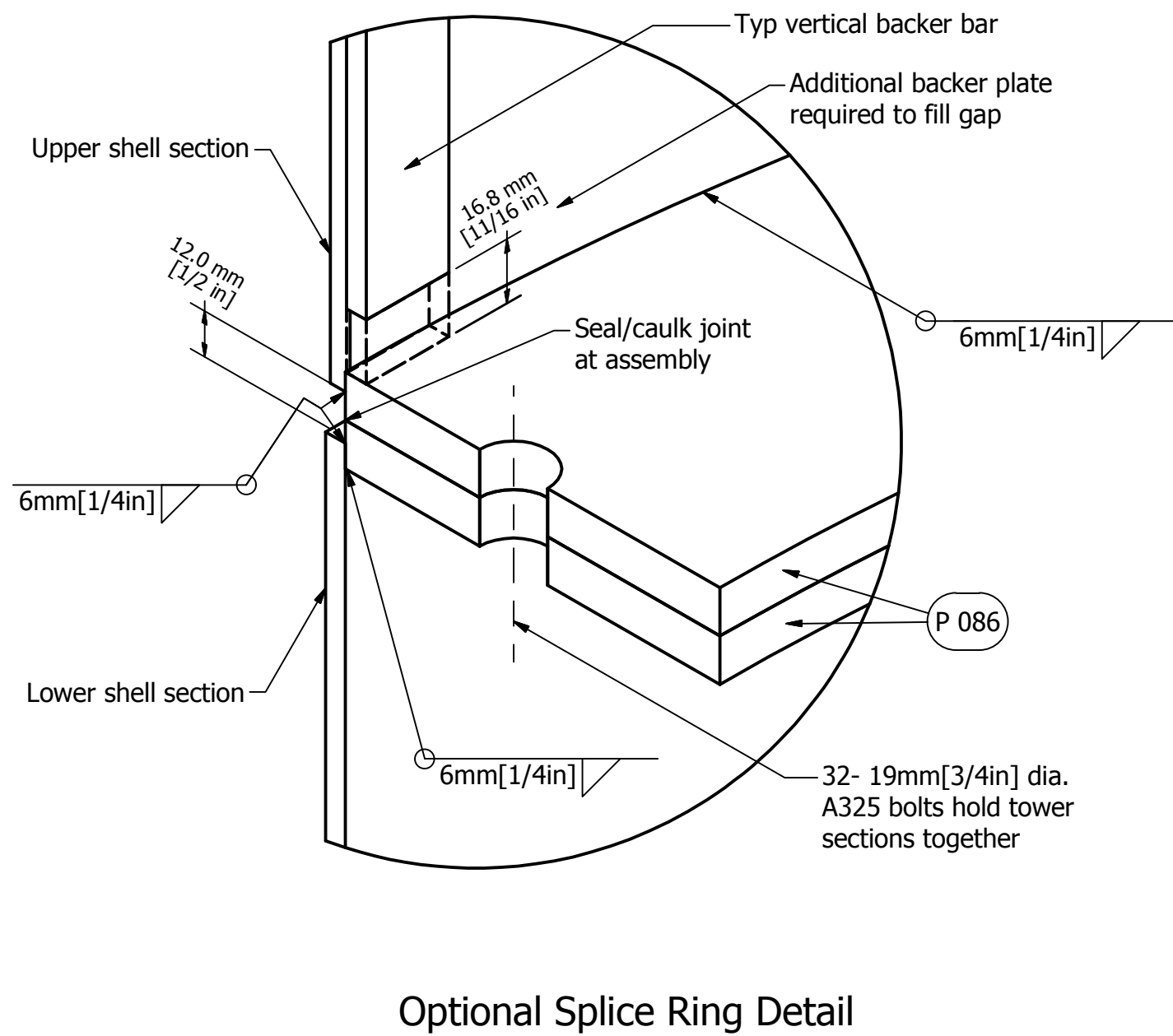
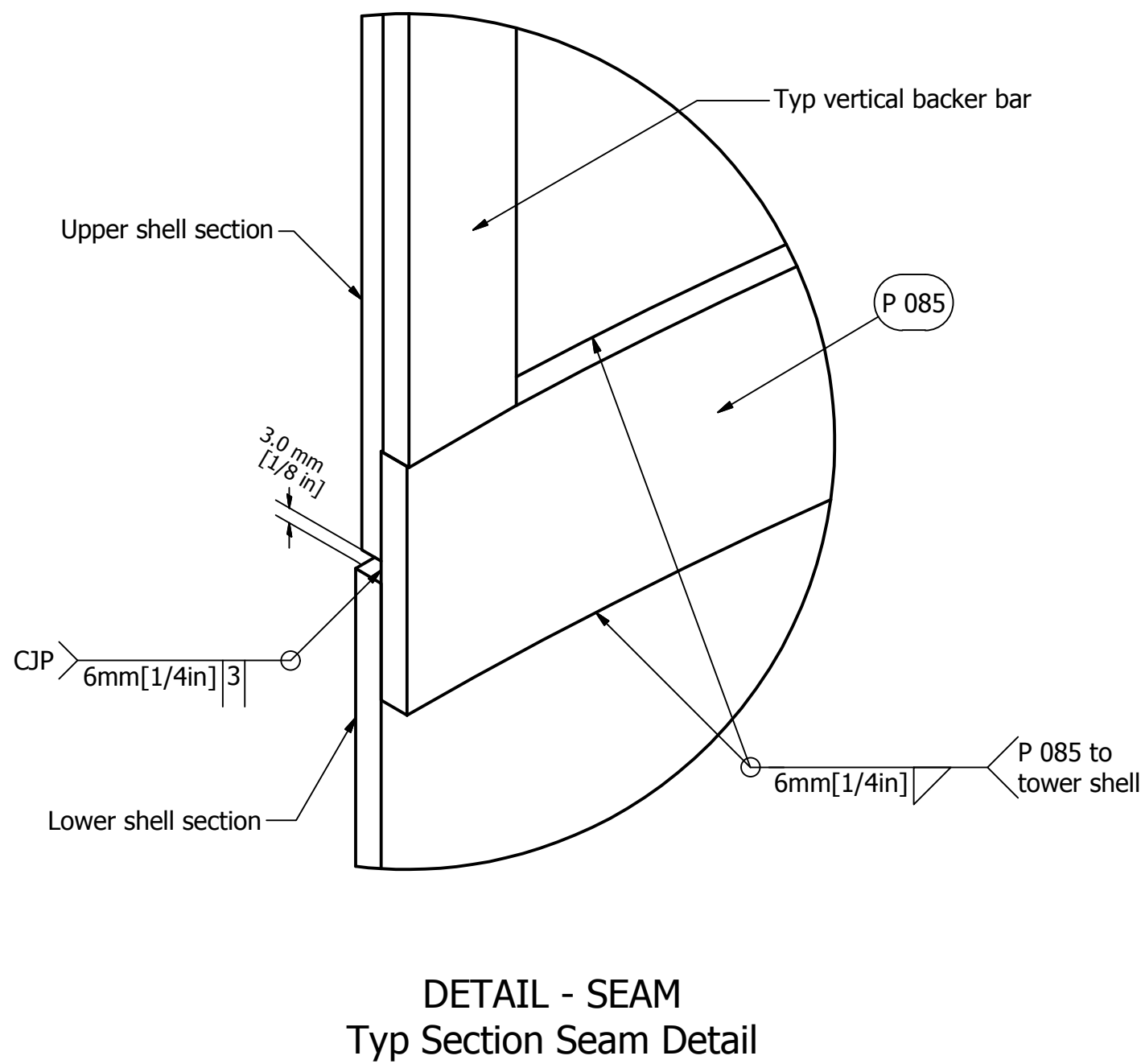
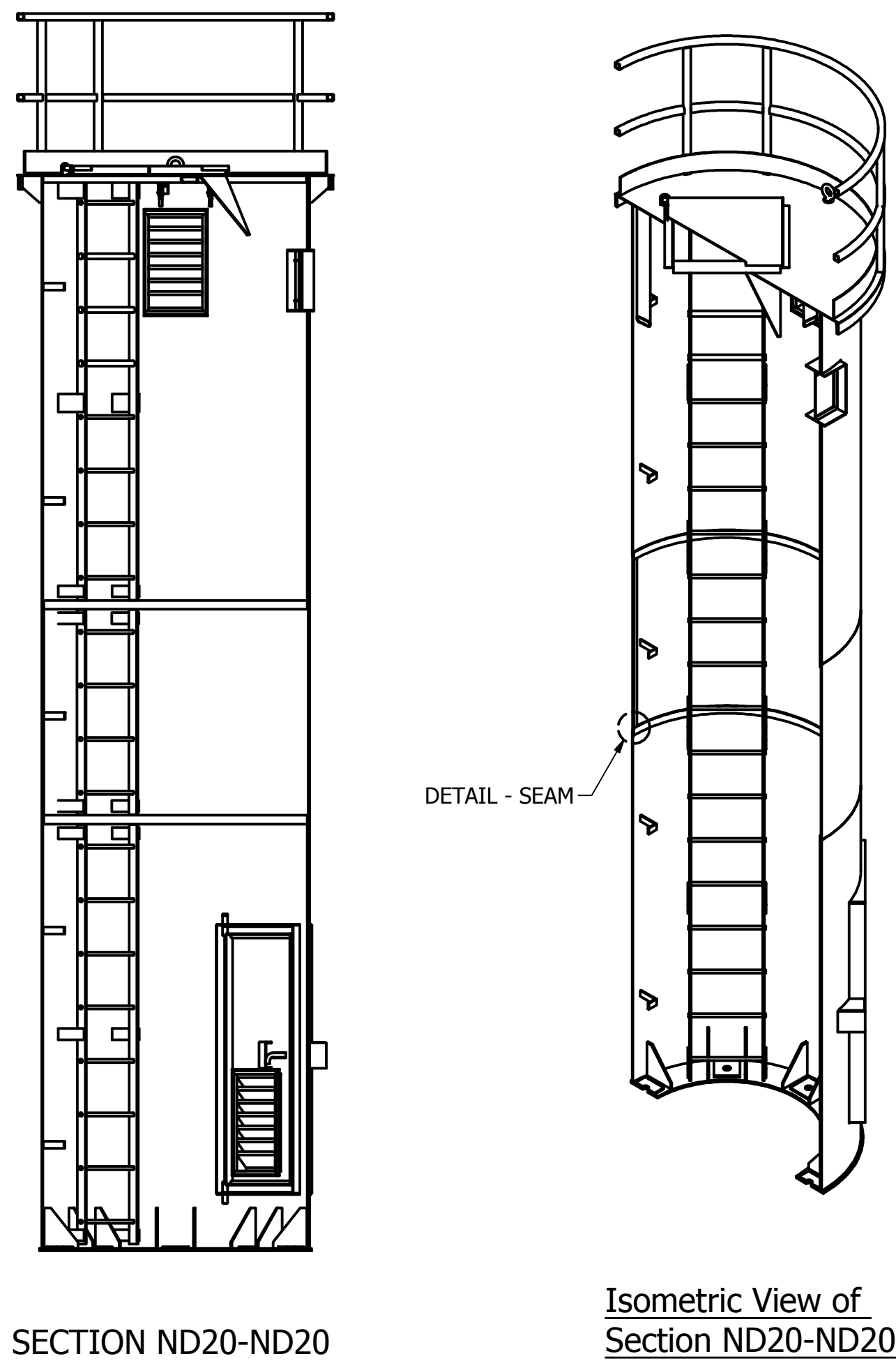
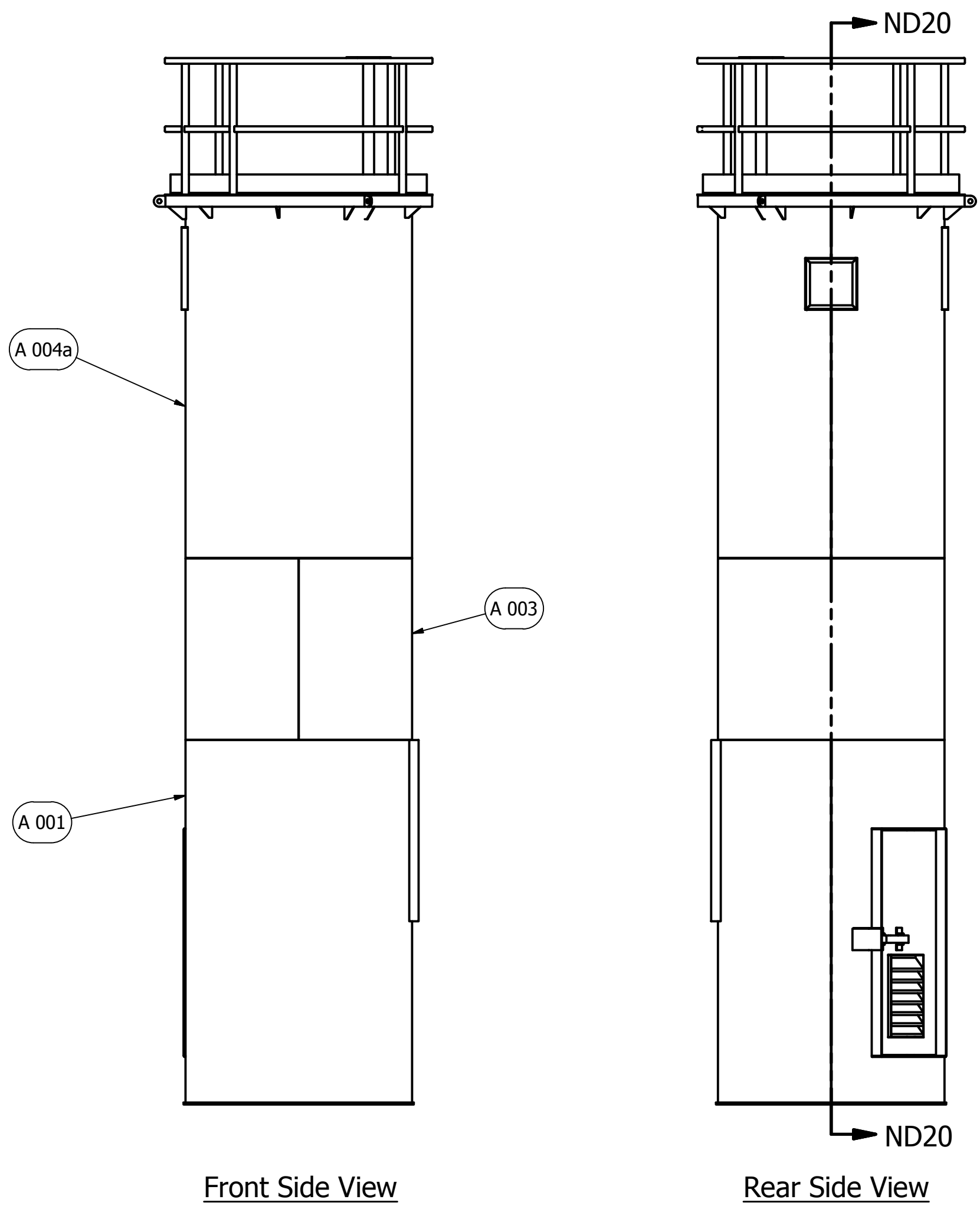
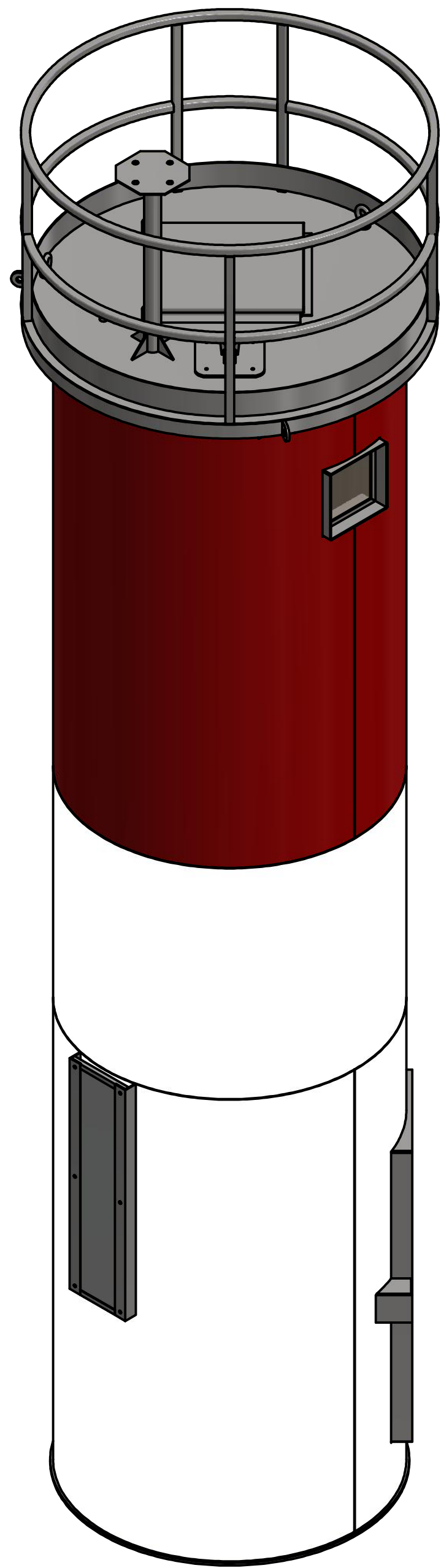
Pêches et Océans  
Canada

Garde côtière  
canadienne



## **APPENDIX B3: CONTRACT DRAWINGS**


Canadian Coast Guard  
20' Claymar Tower



Note: Splice can be utilized in place of the usual backer bar, in situations where erecting the tower in multiple sections is advantageous and/or necessary

Notes:

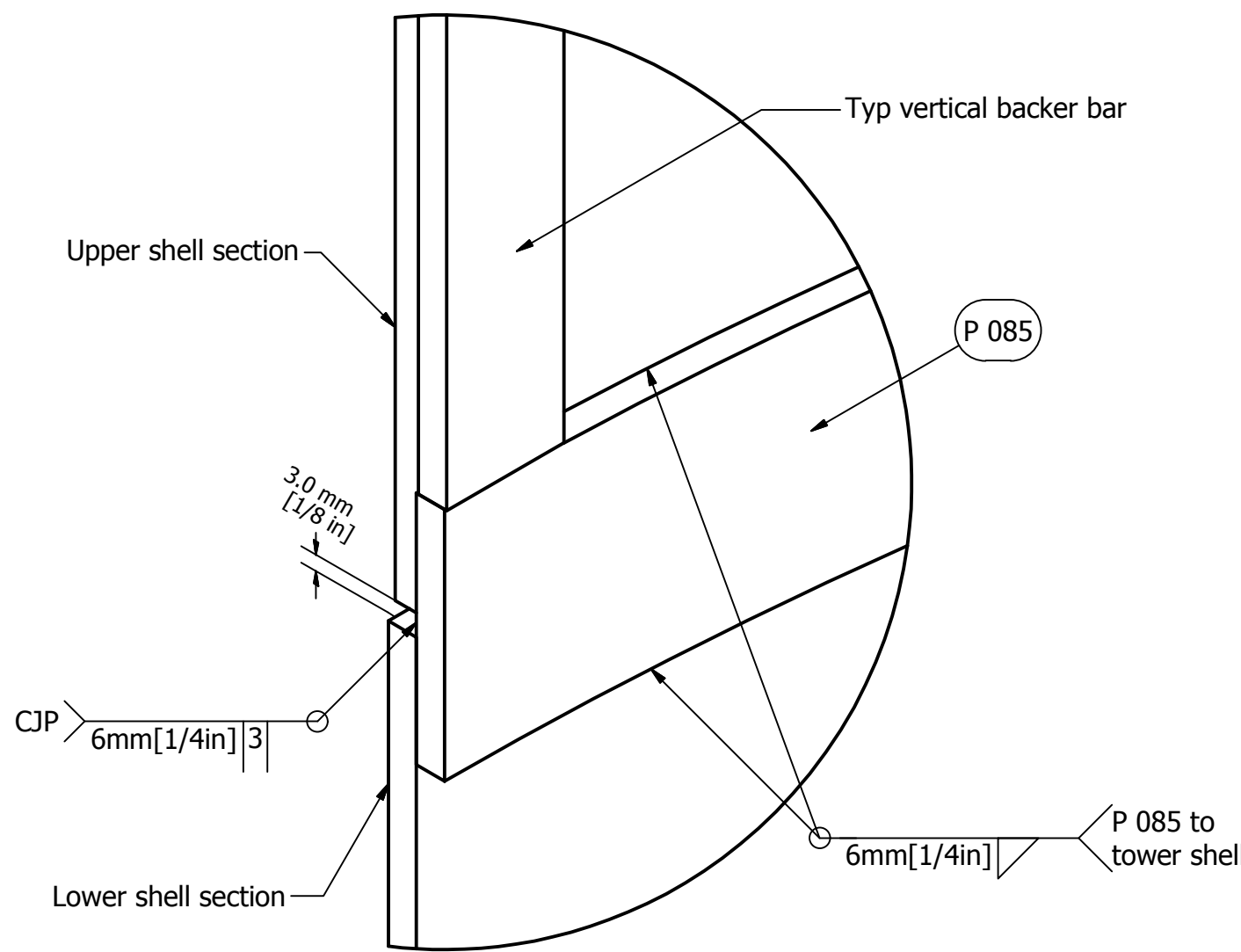
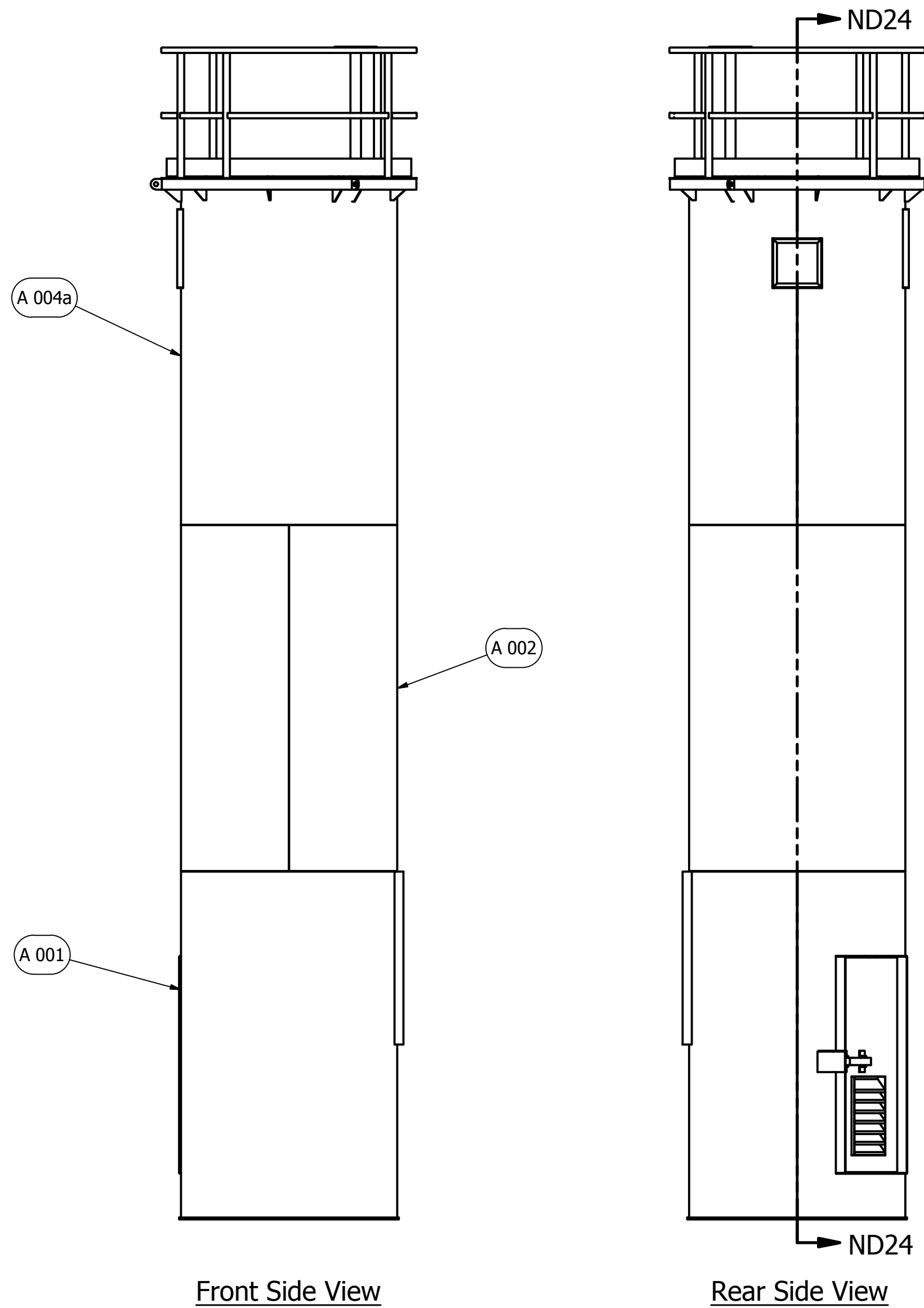
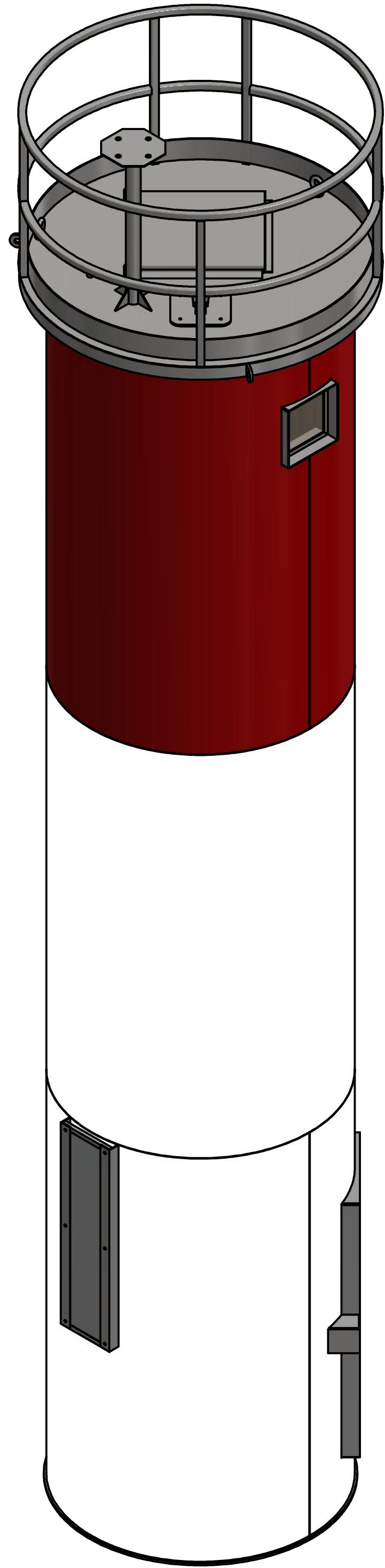
- Design Location - Great Lakes, Ontario shore line, from Cornwall to Thunder Bay. Wind design loads include allowance for wind speed up on hill top location (Maximum hill height = 45m).
- Design shall be in accordance with the National Building Code of Canada. (NBC 2005), NBC 1995 Structural Commentaries (wind) and CSA S16-01.
- All work to comply with CSA S16-01, NBC 2005 & Canada Labour Code.
- Materials**
  - Structural Shapes - CSA G40.21M, Grade 300W.
  - HSS - CSA G40.21M, Grade 350W, CL. C.
  - Plates & Bar - CSA G40.21M Grade 300W.
- Welding**
  - Electrodes - E49XX (E70XX).
  - All connections shall be fully welded U.N.O.
  - Fabricator must be certified by CWB to CSA standard W47.1, division 1 or 2.1
  - Shall be in accordance with CSA S16-01, W47 & W59, latest version.
  - Remove all weld splatter, sharp edges & corners
  - Provide 6x50mm[1/4x2in] Backer Bar on all tower fabricated seams, weld 100% inside.
- Galvanization**
  - Tower to be hot dip galvanized
  - Hot dip galvanizing shall conform to CAN/CSA-G164
- Bolts**
  - Structural Bolts - ASTM A325 U.N.O.
- Paint**
  - Primer - CAN/CGSB-1.40 ALKYD Type.
  - Paint - CAN/CGSB-1.60 ALKYD Enamel or High Build Mastic Epoxy or Polyurethane.
  - Apply in accordance with CGSB 85-GP-14M.
- Fall Protection**
  - Supply and install DBI-SALA "LAD-SAF" system in accordance with manufacturer's instructions.
  - Installation must allow for simultaneous use by two personnel.
  - D-Ring Anchorage - DBI SALA D-Ring Anchorage Connector, Stainless Steel D-Ring, Stainless Steel Anchorage Plate with 9/16in Dia. mounting holes.
  - 9.5mm[3/8 in] doubler Plate to be installed as shown.
- Manufacturing Tolerance**
  - Maximum out of roundness of 1% on diameter, Dmax - Dmin = 0.6in.

PARTS LIST				
ITEM	QTY	DESCRIPTION		
A 001	1	Bottom Assembly		
A 003	1	4' Middle Assembly		
A 004a	1	Top Assembly		
P 085	2	Backer Bar		
P 086	4	Splice Ring (Optional)		
<div><div><div><div>Fisheries and Oceans Canada</div><div>Canadian Coast Guard Central &amp; Arctic Region</div><div>Martime and Civil Infrastructure (MCI), Integrated Technical Services 525 Esplanade St. Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div>Garde côtière canadienne Région du centre et de l'Arctique</div><div></div></div></div></div>				
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1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS	E.G.	B.Y.
2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.

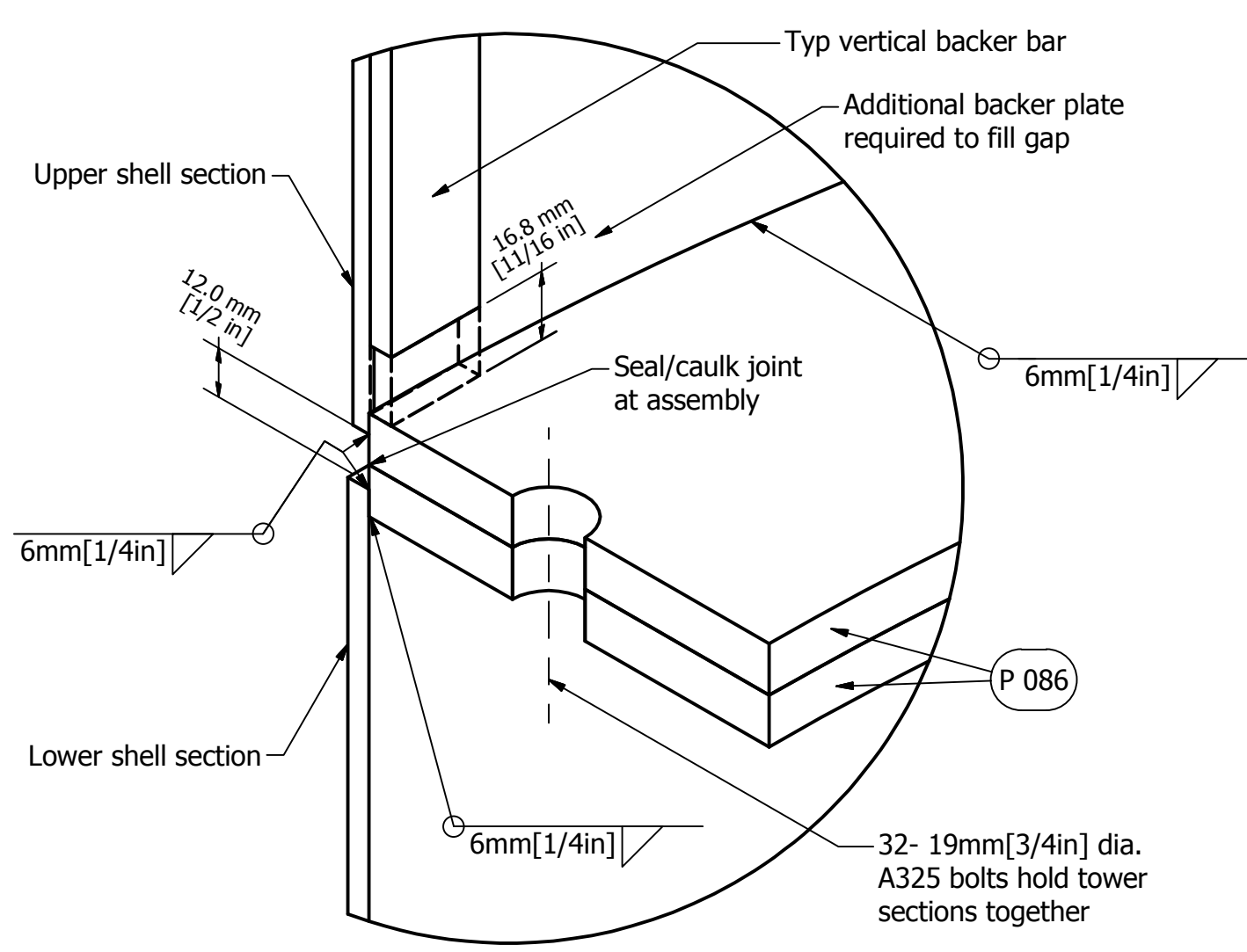
All Dimensions in mm unless otherwise noted.



# Canadian Coast Guard 24' Claymar Tower



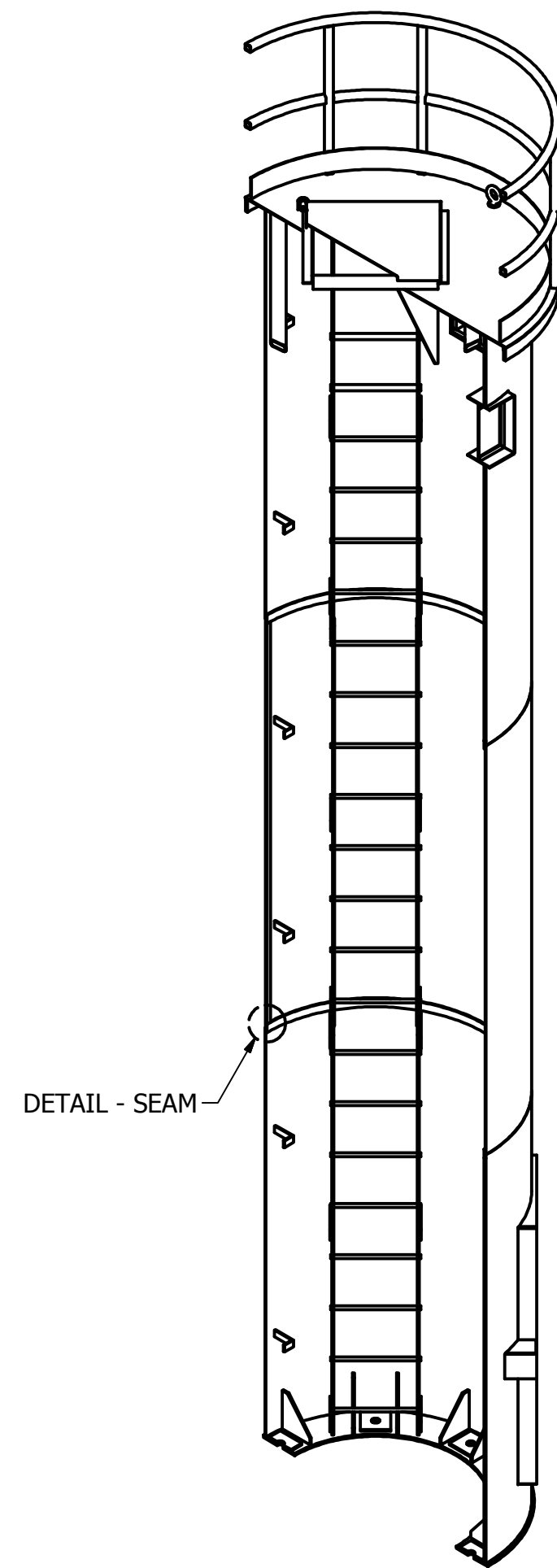
DETAIL - SEAM  
Typ Section Seam Detail



Optional Splice Ring Detail

Note: Splice can be utilized in place of the usual backer bar, in situations where erecting the tower in multiple sections is advantageous and/or necessary

SECTION ND24-ND24



Isometric View of  
Section ND24-ND24

## Notes:

1. Design Location - Great Lakes, Ontario shore line, from Cornwall to Thunder Bay. Wind design loads include allowance for wind speed up on hill top location (Maximum hill height = 45m).

2. Design shall be in accordance with the National Building Code of Canada. (NBC 2005), NBC 1995 Structural Commentaries (wind) and CSA S16-01.

3. All work to comply with CSA S16-01, NBC 2005 & Canada Labour Code.

4. **Materials**  
- Structural Shapes - CSA G40.21M, Grade 300W.  
- HSS - CSA G40.21M, Grade 350W, CL. C.  
- Plates & Bar - CSA G40.21M Grade 300W.

5. **Welding**  
- Electrodes - E49XX (E70XX).  
- All connections shall be fully welded U.N.O.  
- Fabricator must be certified by CWB to CSA standard W47.1, division 1 or 2.1  
- Shall be in accordance with CSA S16-01, W47 & W59, latest version.  
- Remove all weld splatter, sharp edges & corners  
- Provide 6x50mm[1/4x2in] Backer Bar on all tower fabricated seams, weld 100% inside.





6. **Galvanization**  
- Tower to be hot dip galvanized  
- Hot dip galvanizing shall conform to CAN/CSA-G164

7. **Bolts**  
- Structural Bolts - ASTM A325 U.N.O.

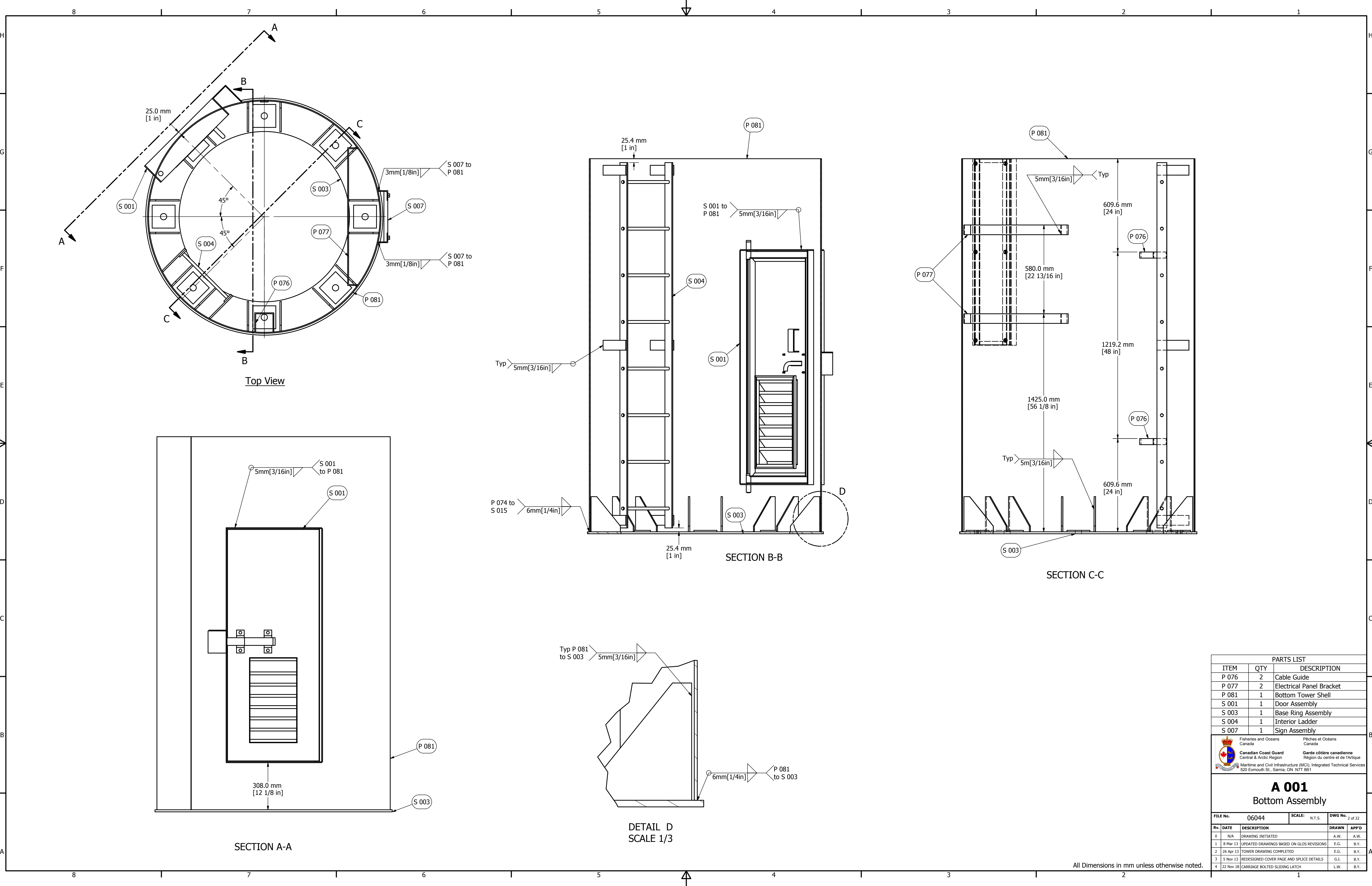
8. **Paint**  
- Primer - CAN/CGSB-1.40 ALKYD Type.  
- Paint - CAN/CGSB-1.60 ALKYD Enamel or High Build Mastic Epoxy or Polyurethane.  
- Apply in accordance with CGSB 85-GP-14M.

9. **Fall Protection**  
- Supply and install DBI-SALA "LAD-SAF" system in accordance with manufacturer's instructions.  
- Installation must allow for simultaneous use by two personnel.  
- D-Ring Anchorage - DBI SALA D-Ring Anchorage Connector, Stainless Steel D-Ring, Stainless Steel Anchorage Plate with 9/16in Dia. mounting holes.  
- 9.5mm[3/8 in] doubler Plate to be installed as shown.


10. **Manufacturing Tolerance**  
- Maximum out of roundness of 1% on diameter, Dmax - Dmin = 0.6in.

PARTS LIST				
ITEM	QTY	DESCRIPTION		
A 001	1	Bottom Assembly		
A 002	1	8' Middle Assembly		
A 004a	1	Top Assembly		
P 085	2	Backer Bar		
P 086	4	Splice Ring (Optional)		
<div><div><div>Fisheries and Oceans Canada</div></div><div><div>Canadian Coast Guard Central &amp; Arctic Region</div></div><div><div>Garde côtière canadienne Région du centre et de l'Arctique</div></div><div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 525 Esplanou St. Sarnia, ON N7T 8B1</div></div></div>				
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.


All Dimensions in mm unless otherwise noted.




PARTS LIST		
ITEM	QTY	DESCRIPTION
P 076	2	Cable Guide
P 077	2	Electrical Panel Bracket
P 081	1	Bottom Tower Shell
S 001	1	Door Assembly
S 003	1	Base Ring Assembly
S 004	1	Interior Ladder
S 007	1	Sign Assembly



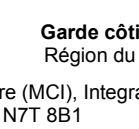
Fisheries and Oceans  
Canada




Pêches et Océans  
Canada



Canadian Coast Guard  
Central & Arctic Region



Garde côtière canadienne  
Région du centre et de l'Arctique

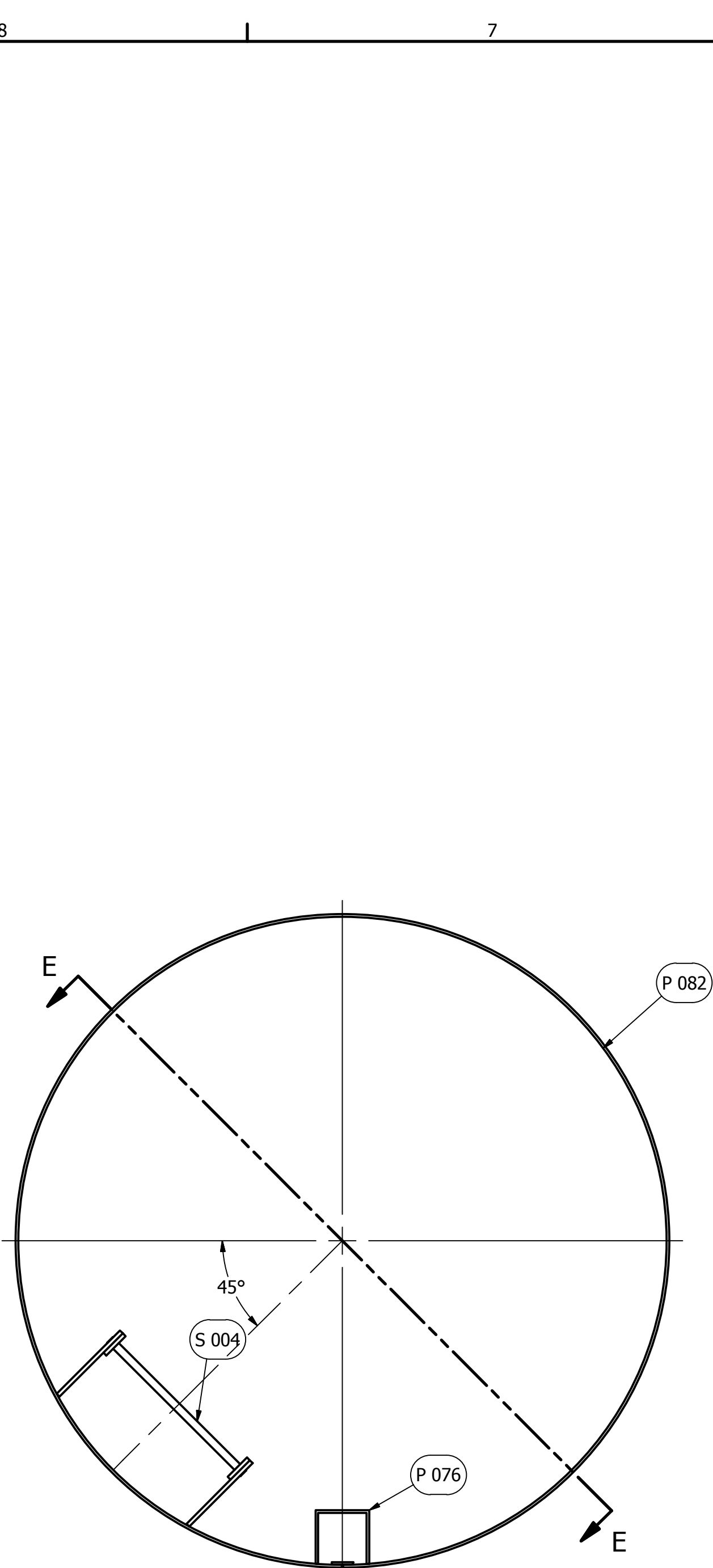


Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Esplanade St. - Sarnia, ON N7T 8B1

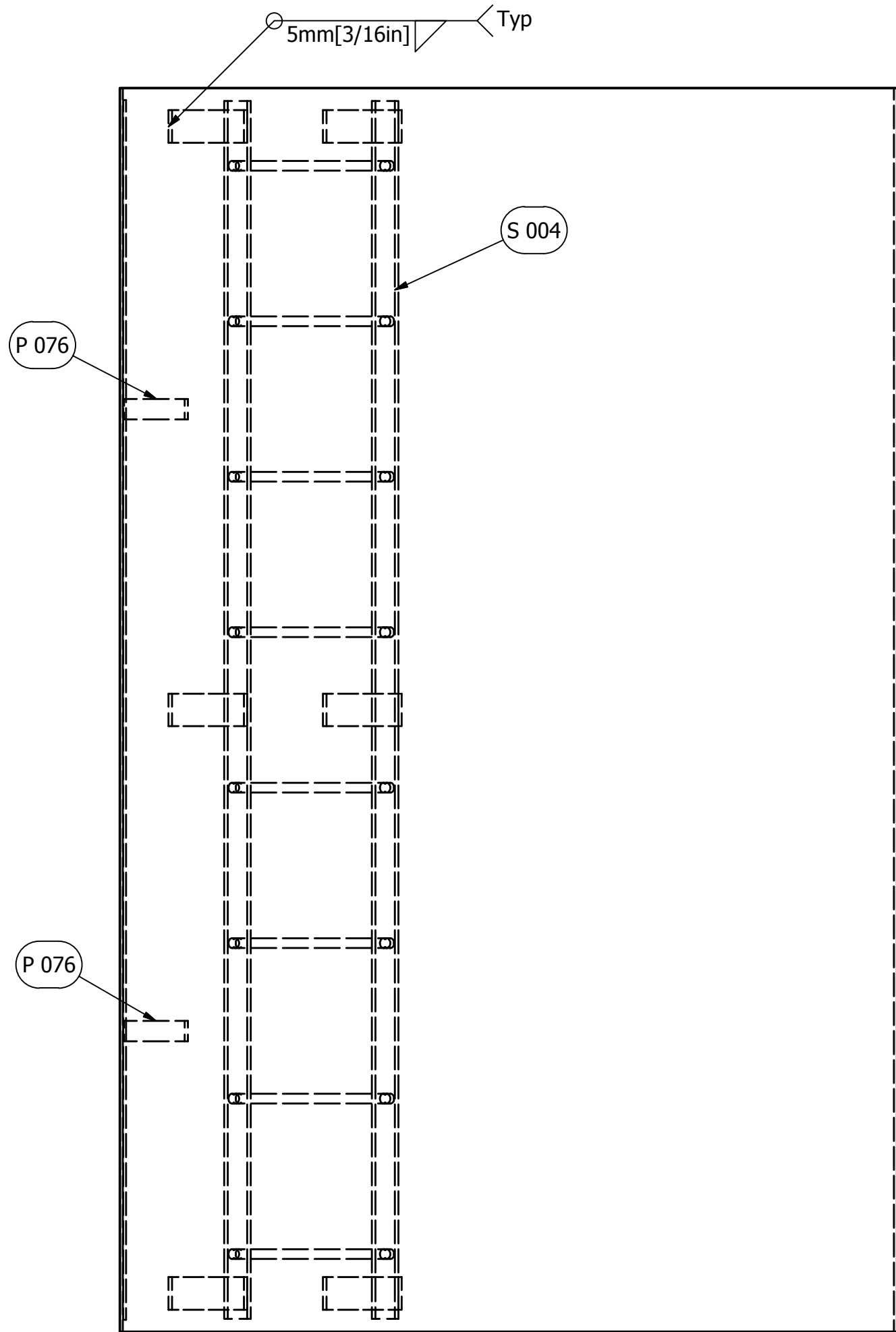
**A 001**  
Bottom Assembly

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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.		E.G.	B.Y.		B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.		G.I.	B.Y.		B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.		L.W.	B.Y.		B.Y.

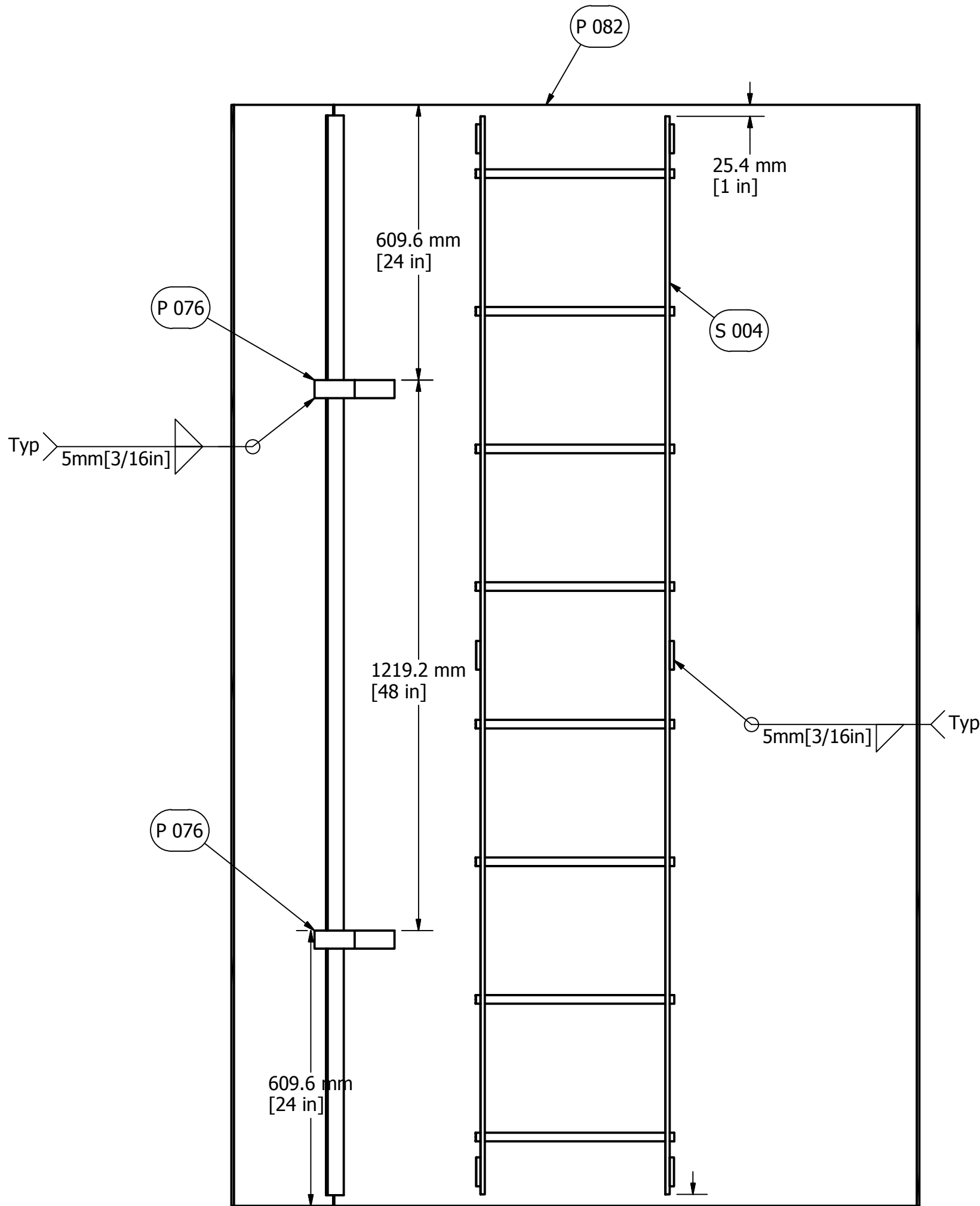
All Dimensions in mm unless otherwise noted.







Top View



Right Side View

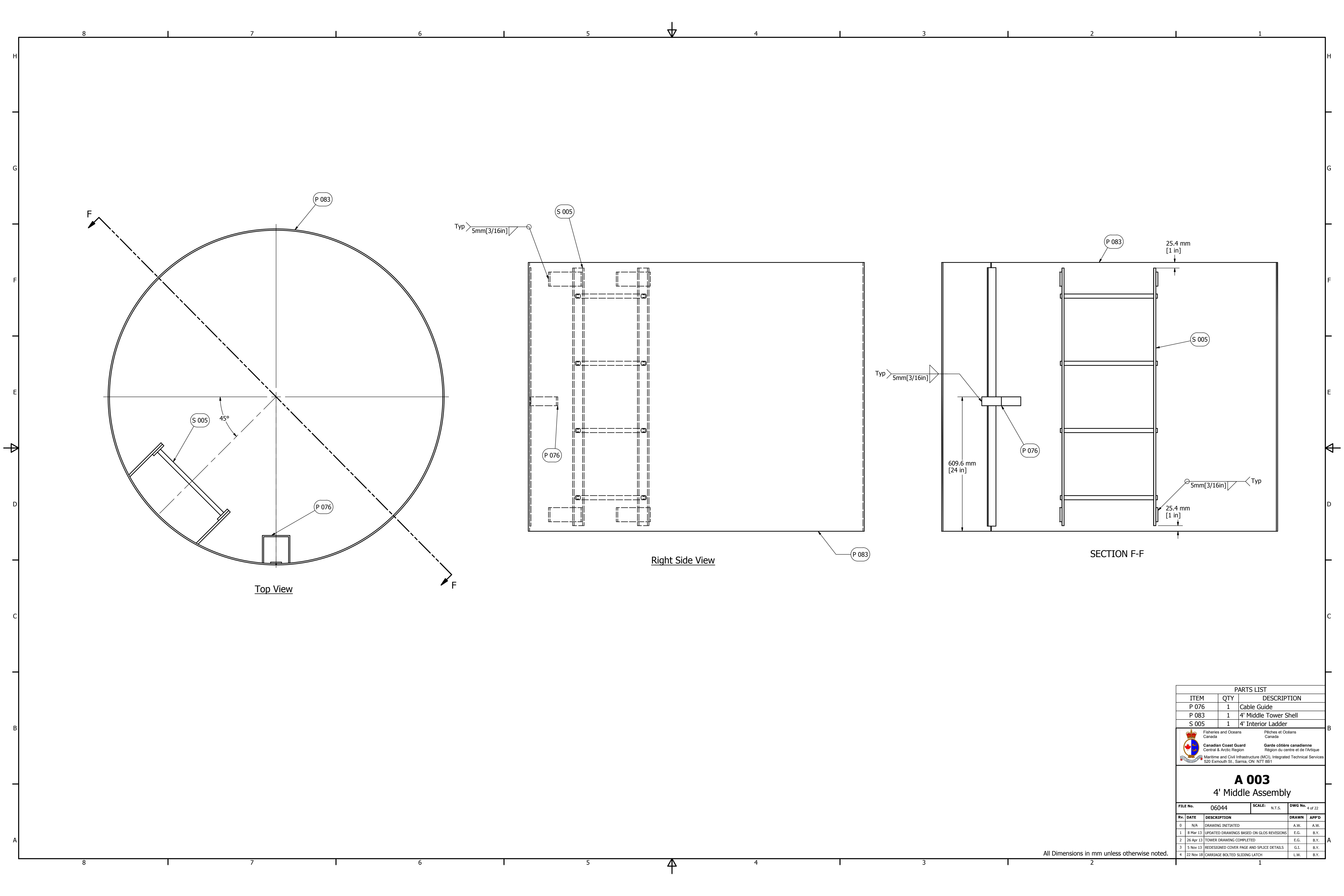


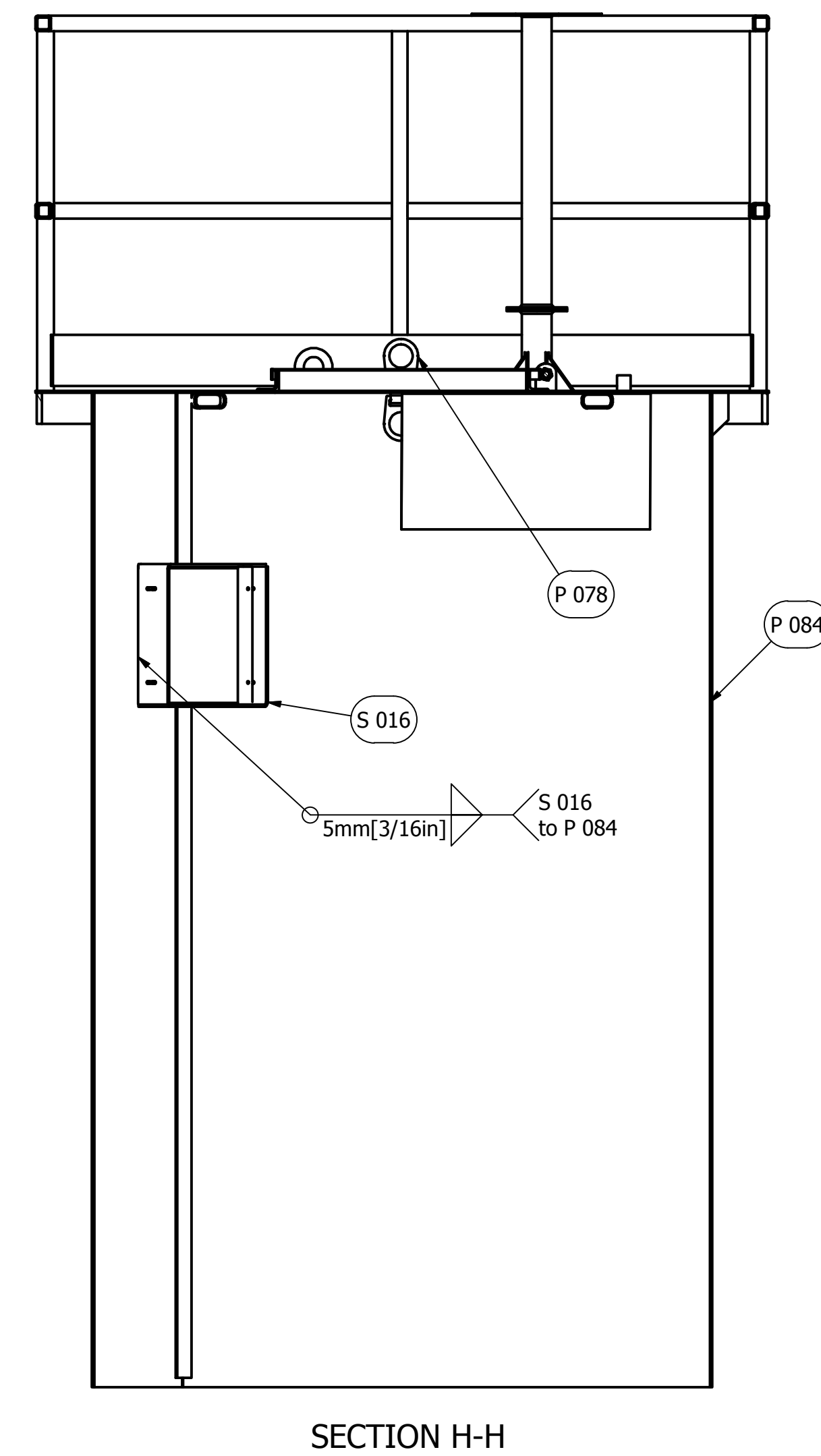
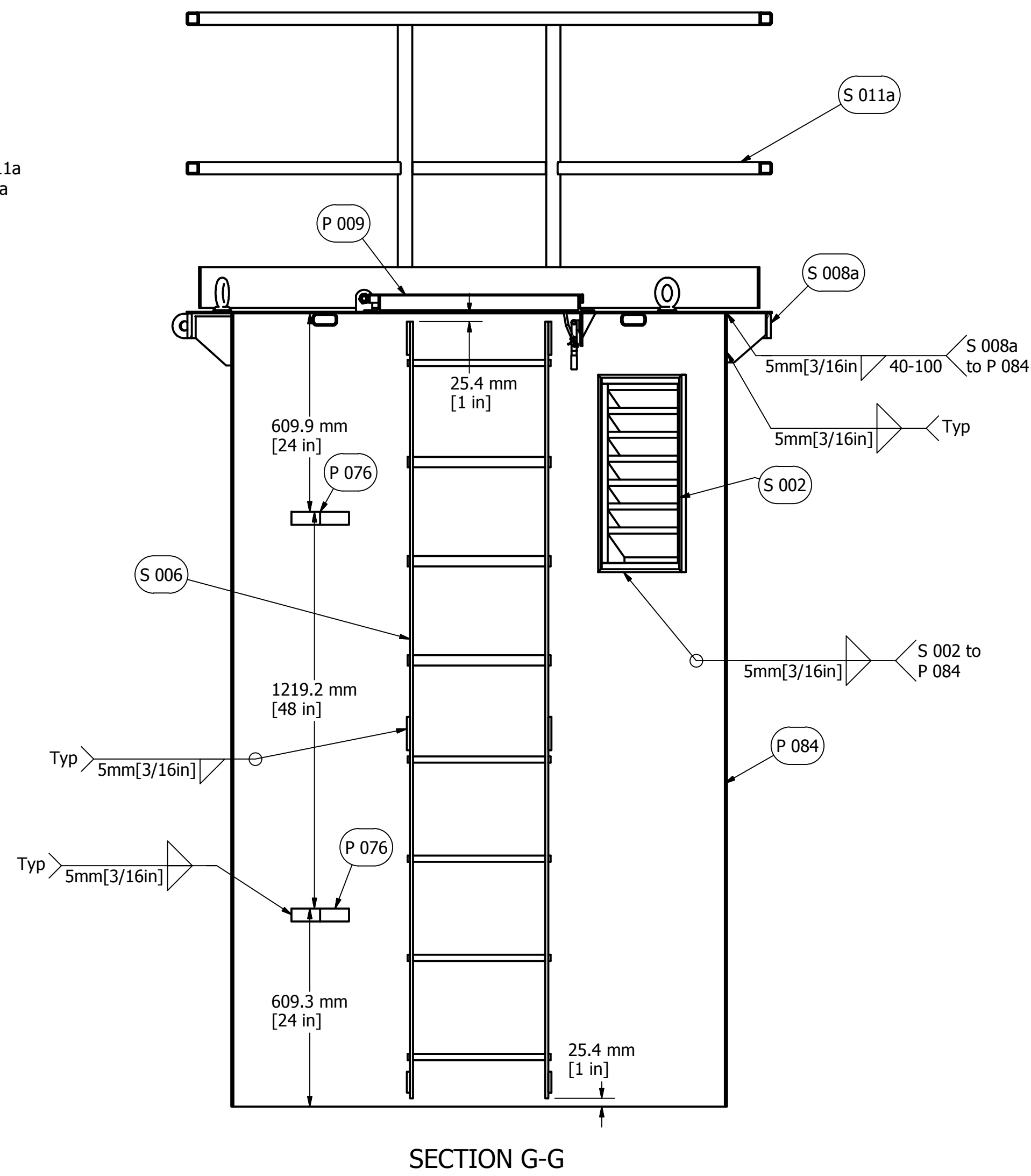
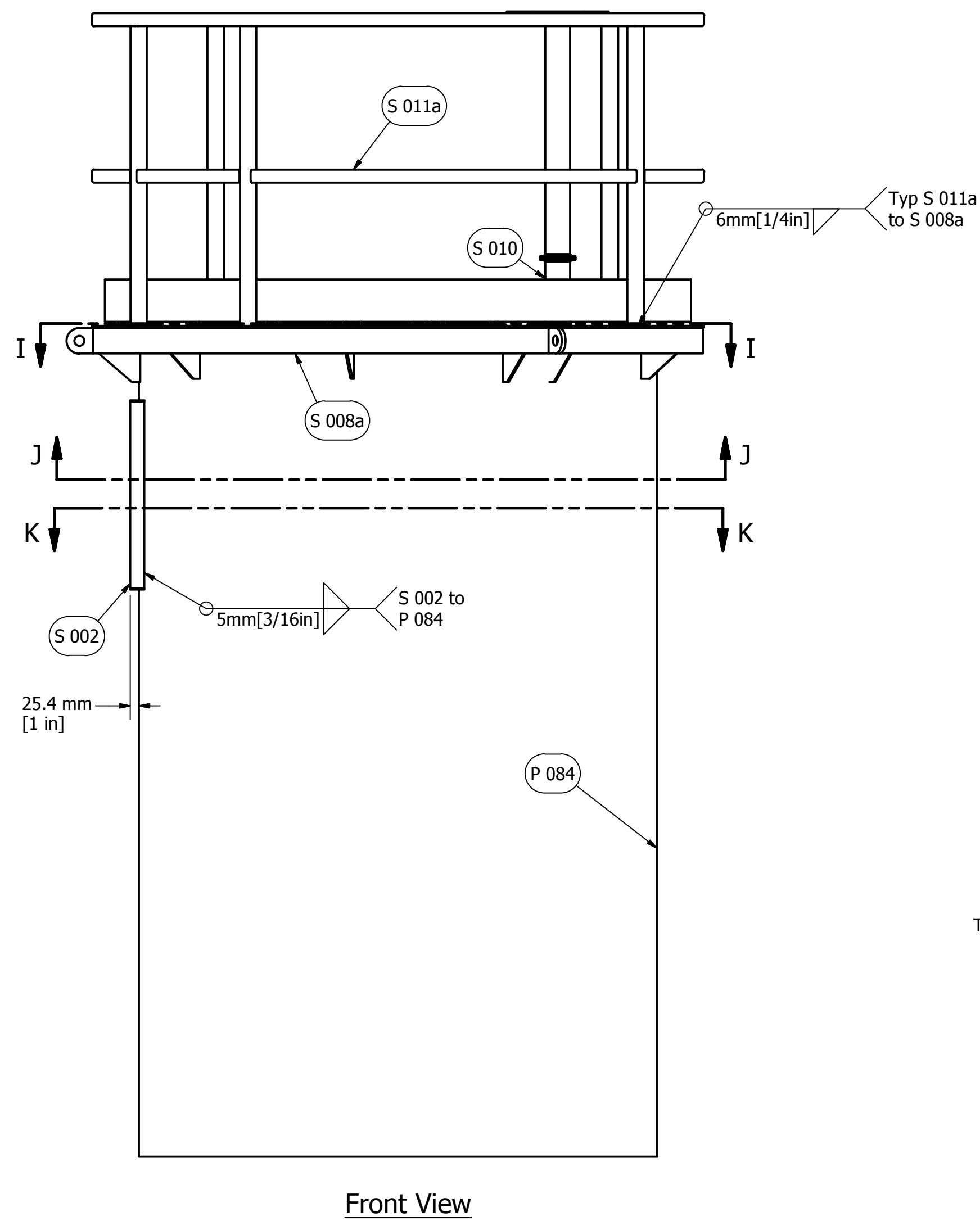
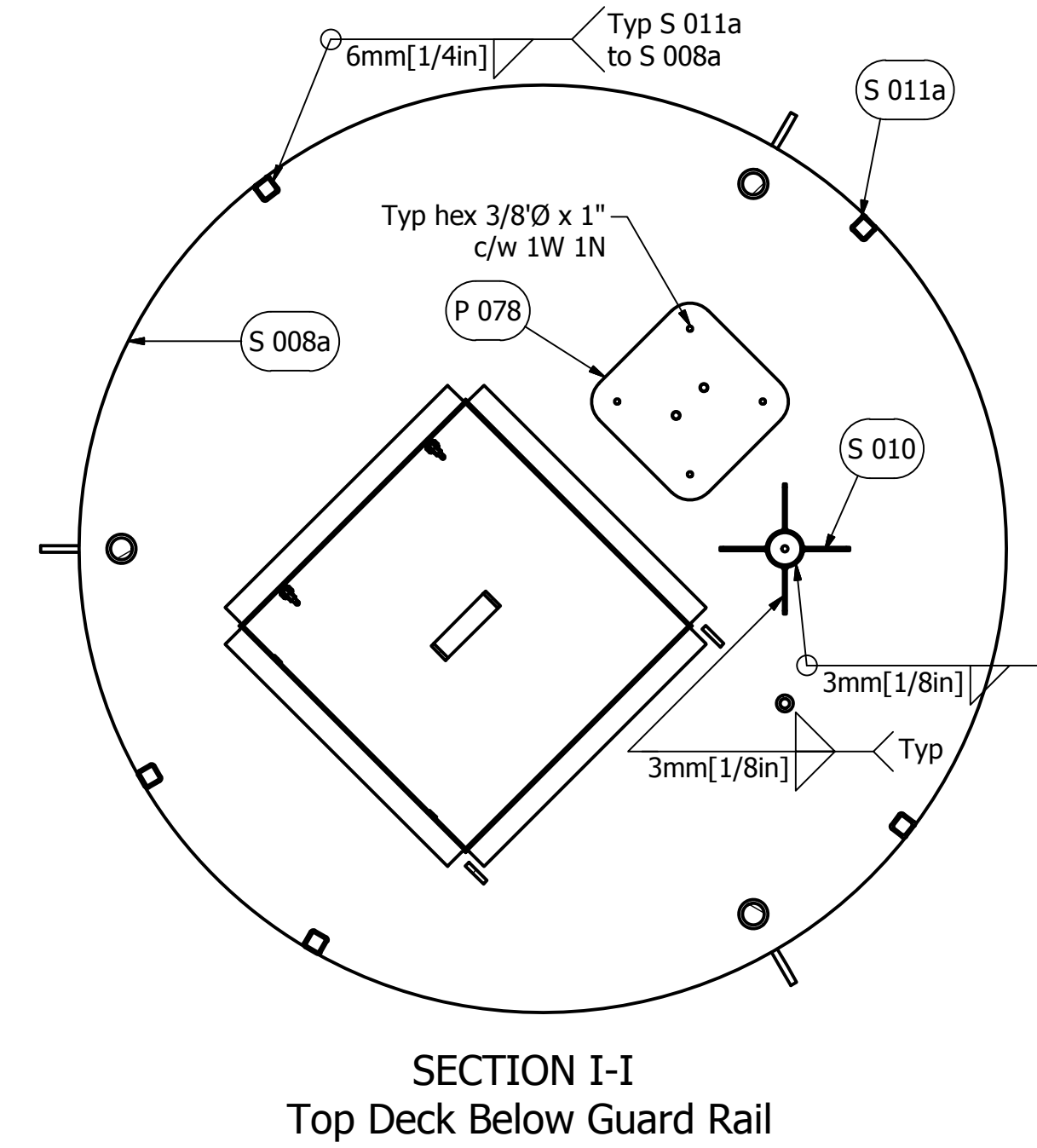
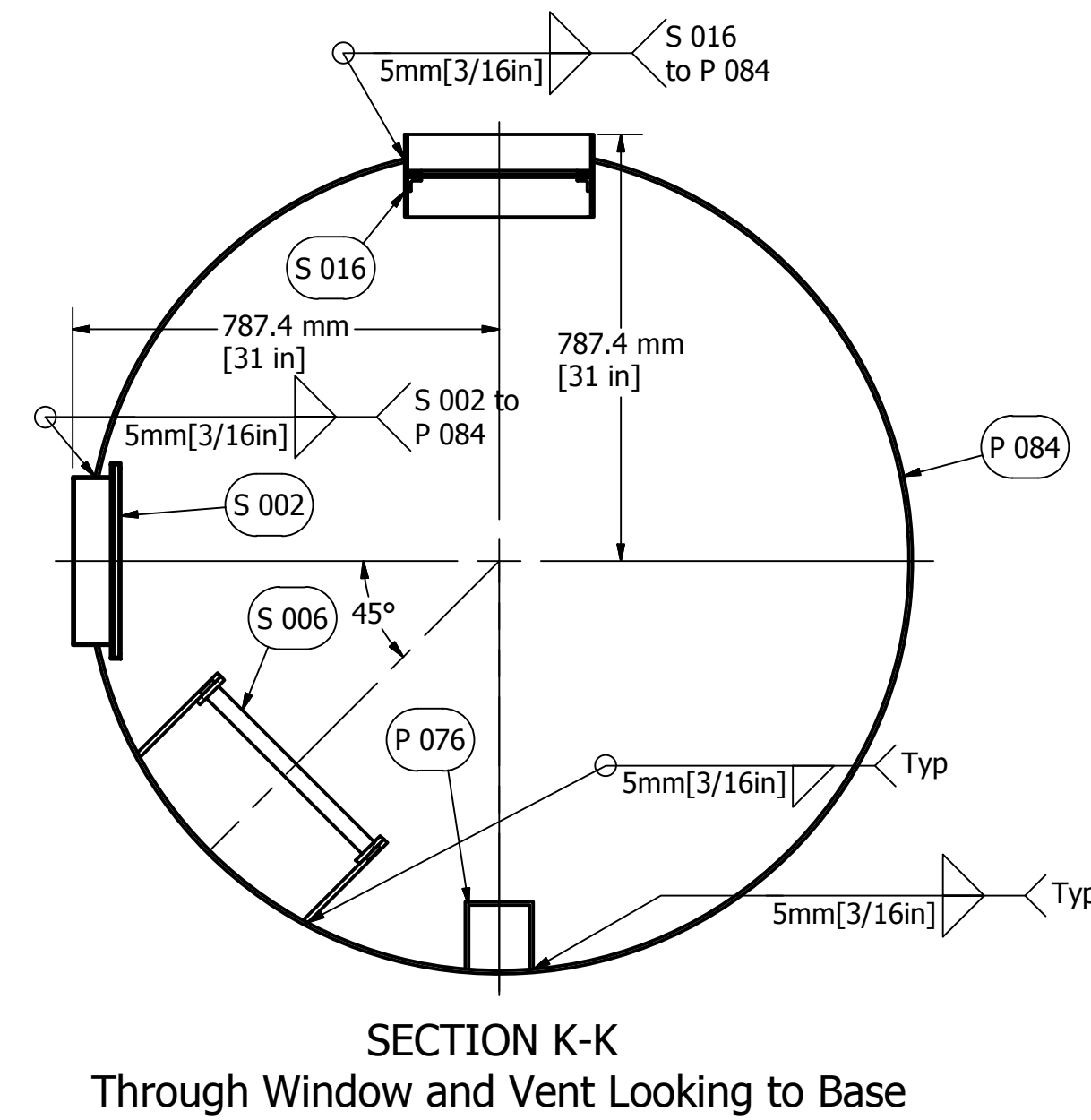
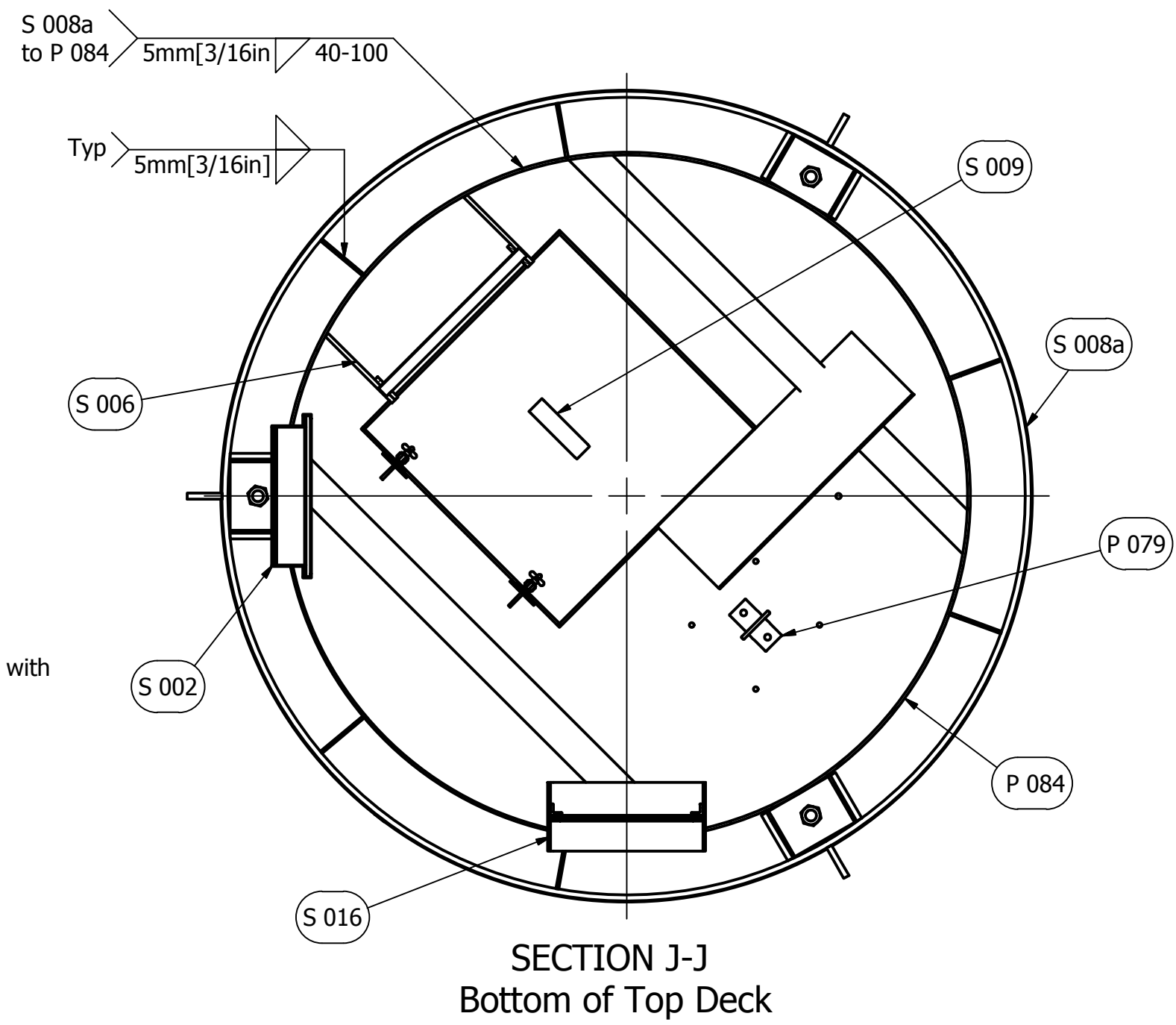
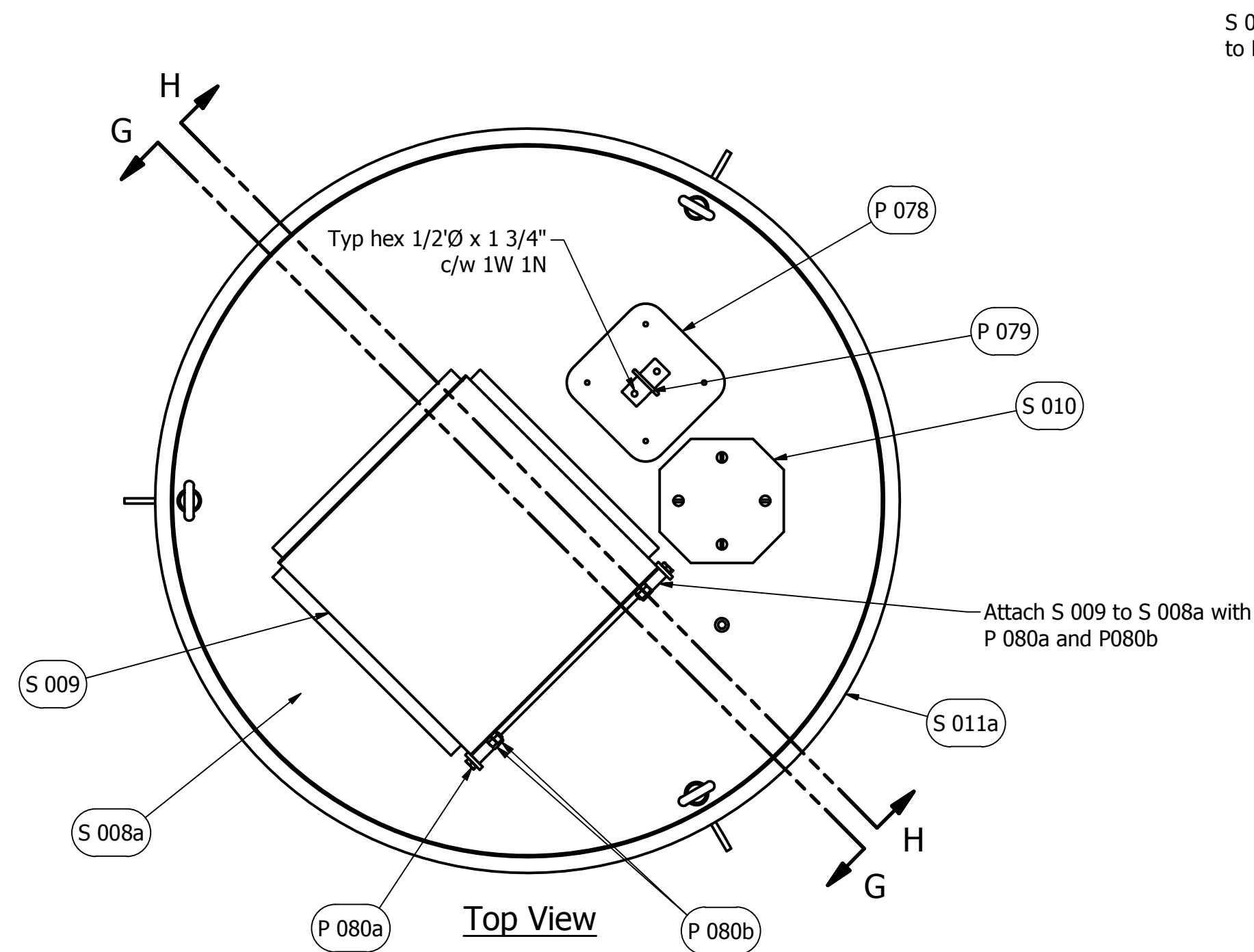
SECTION E-E




PARTS LIST				
ITEM	QTY	DESCRIPTION		
P 076	2	Cable Guide		
P 082	1	8' Middle Tower Shell		
S 004	1	Interior Ladder		
				
Fisheries and Oceans Canada		Pêches et Océans Canada		
				
Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique		
Maritime and Civil Infrastructure (MCI), Integrated Technical Services 620 Esplanth St., Sarnia, ON N7T 8B1				
<div><div>A 002</div><div>8' Middle Assembly</div></div>				
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		DWG No. 3 of 22		
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.

All Dimensions in mm unless otherwise noted.



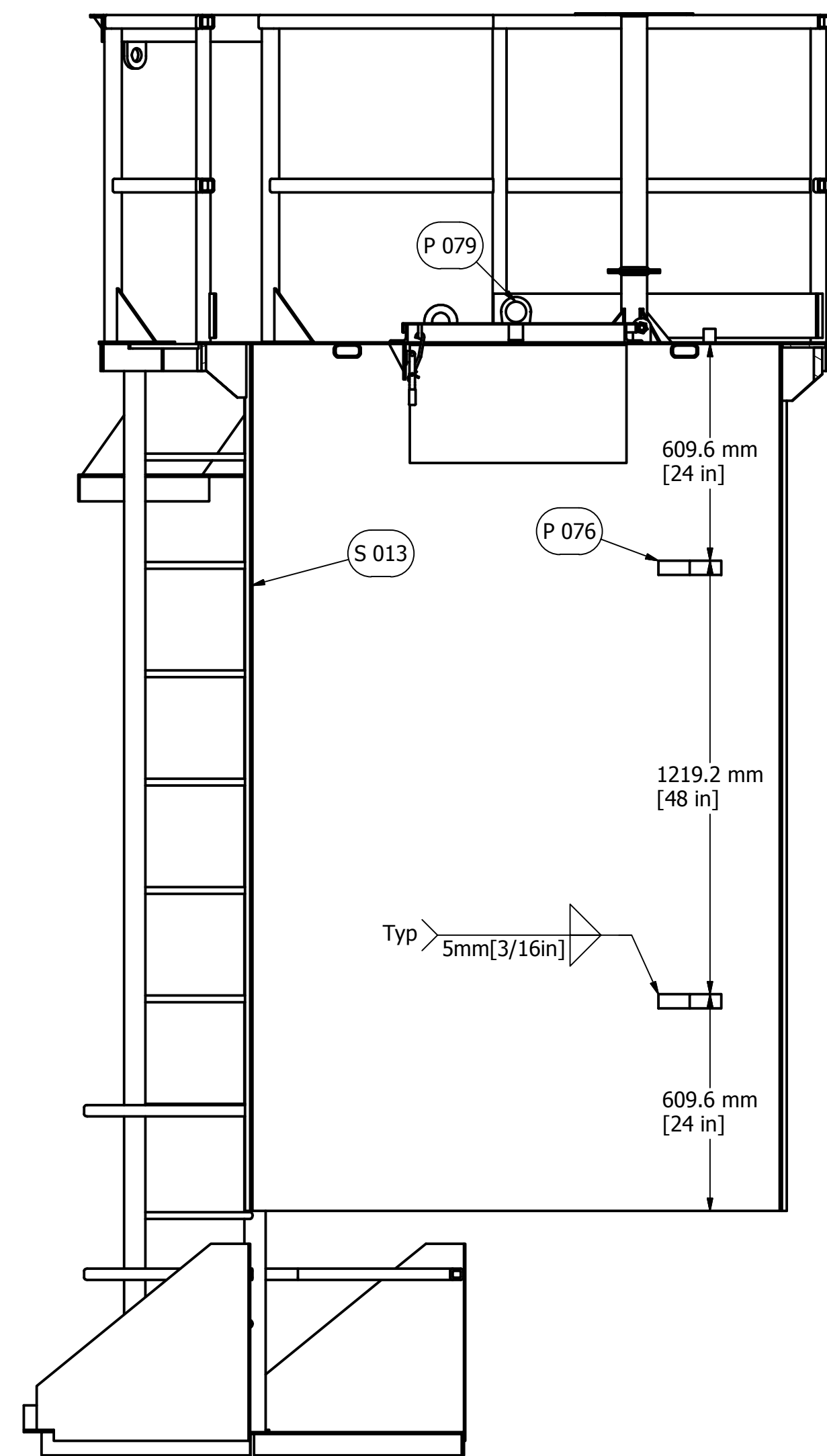
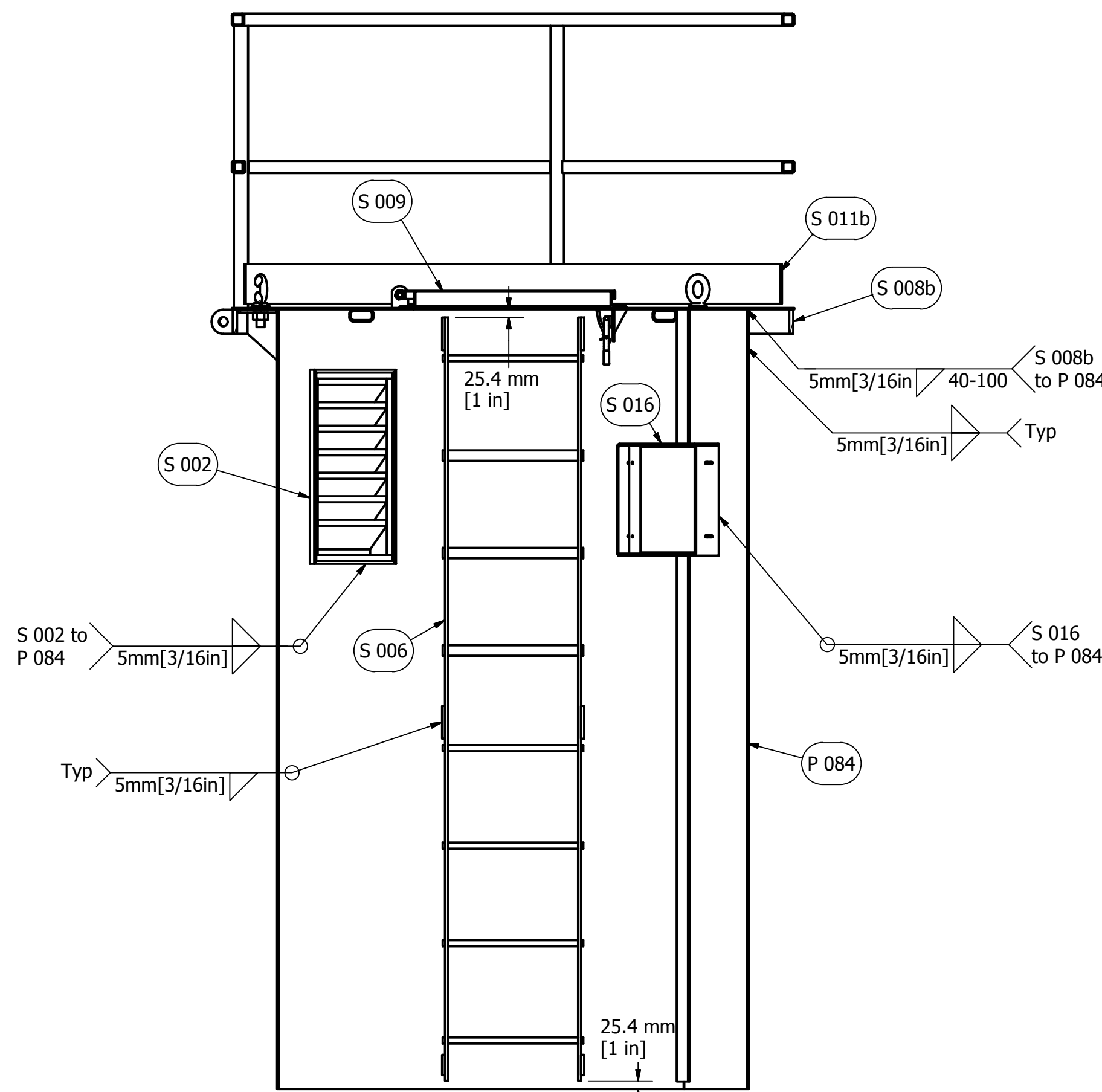
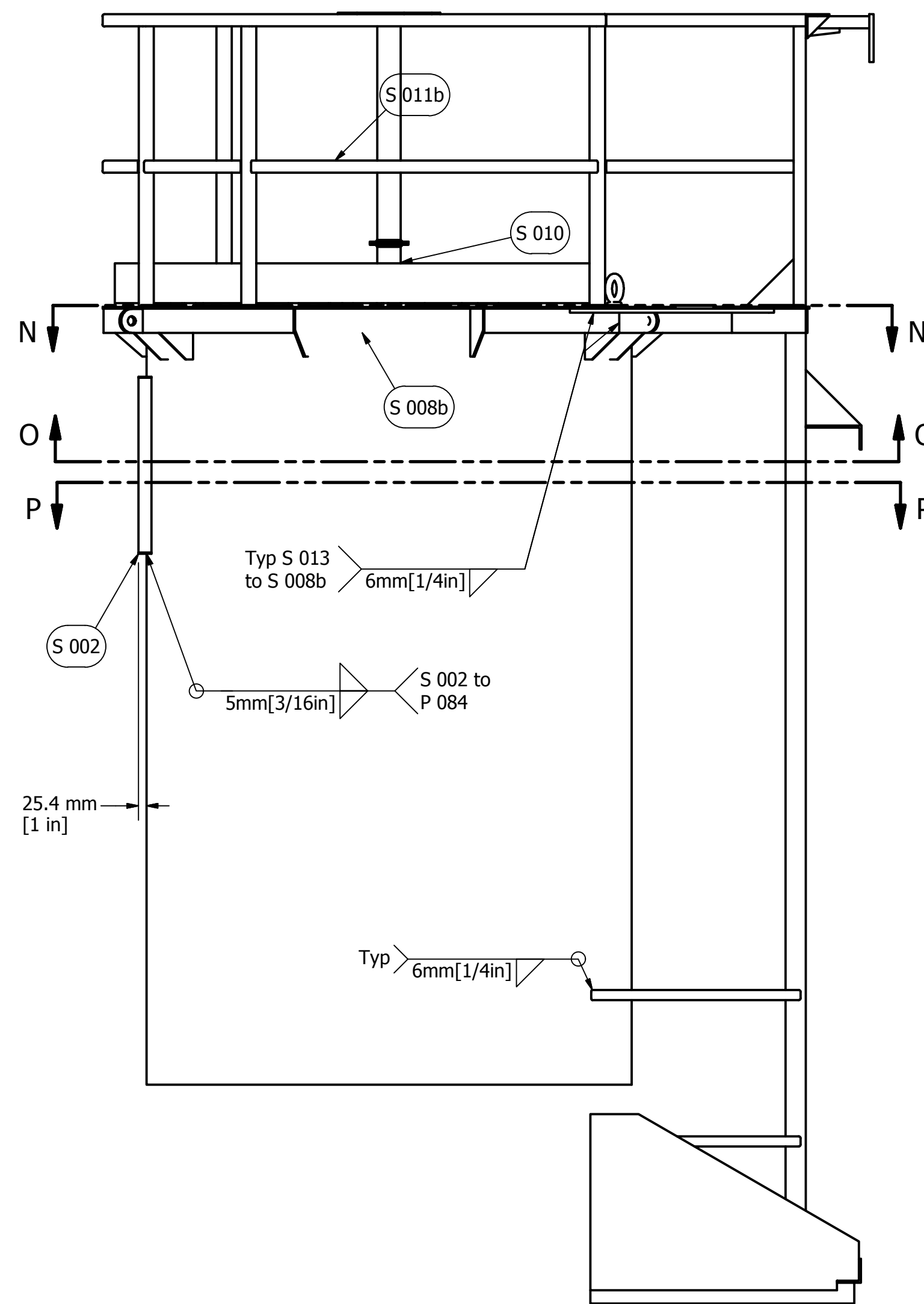
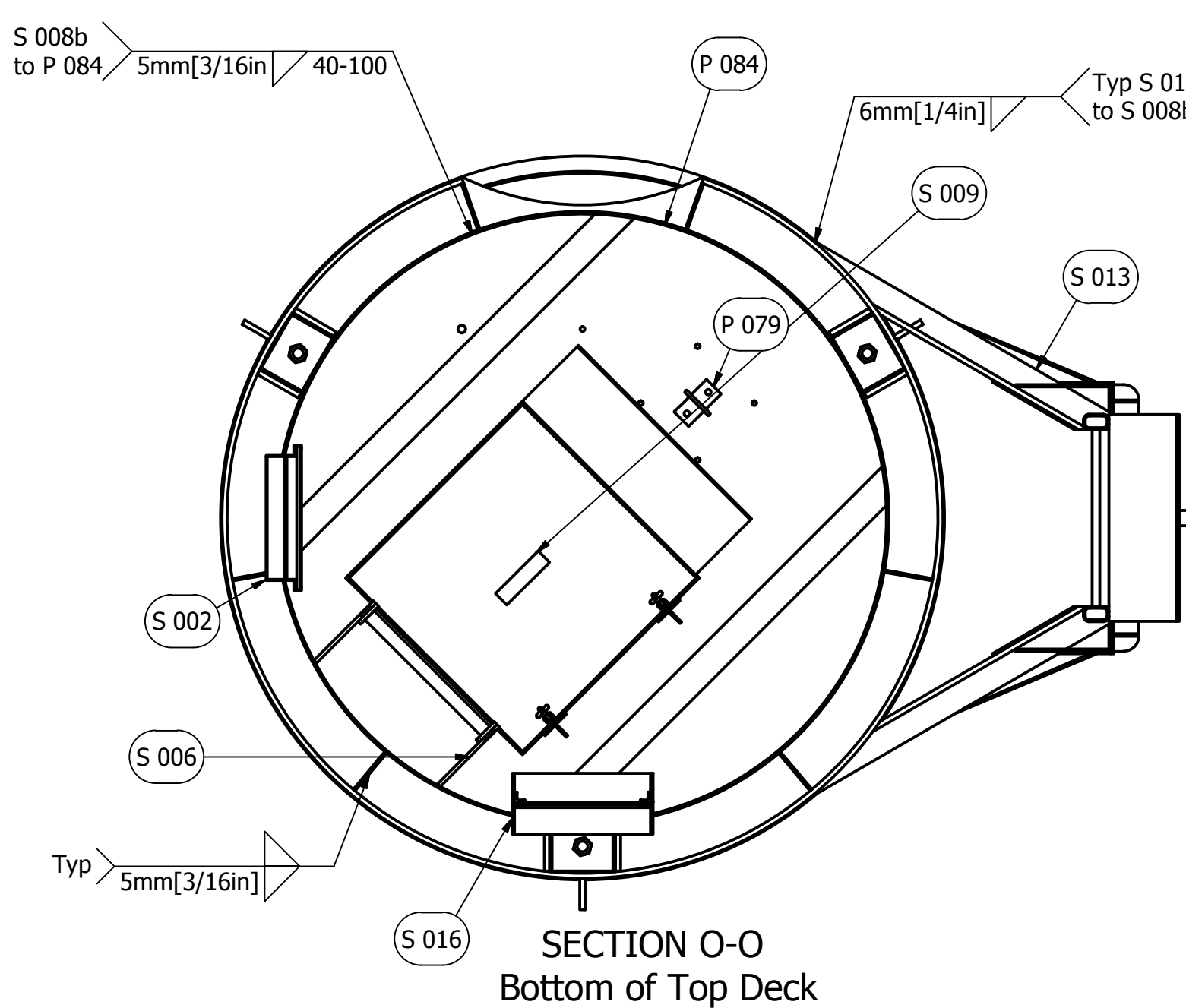
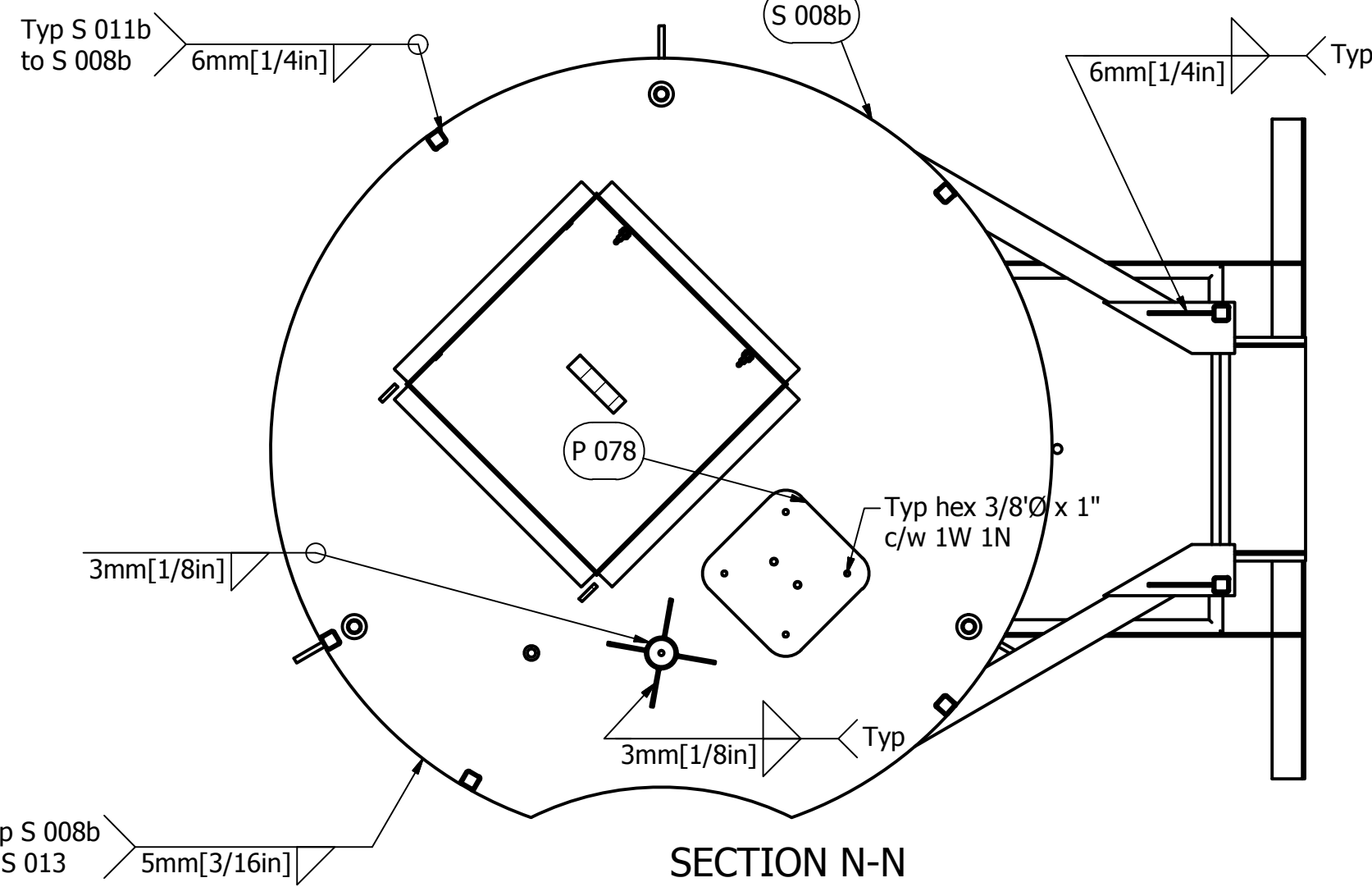
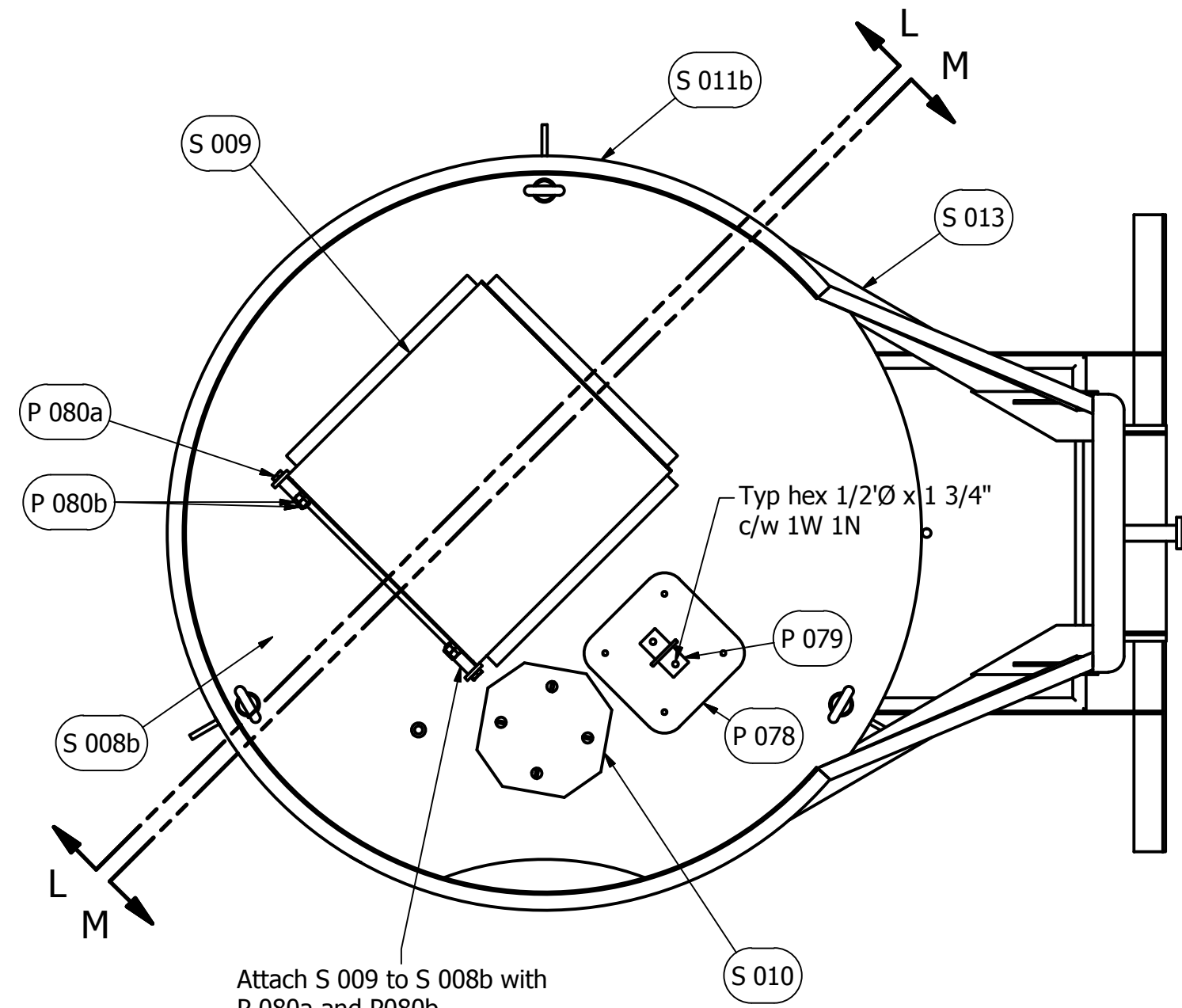




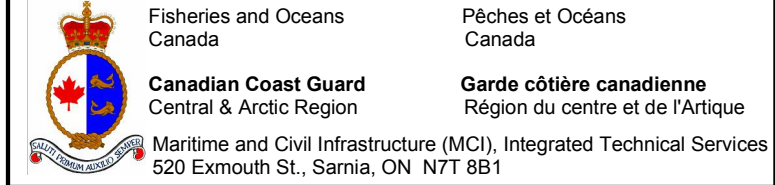
PARTS LIST				
ITEM	QTY	DESCRIPTION		
P 076	2	Cable Guide		
P 078	1	Doubler Plate		
P 079	2	D-Ring		
P 080a	2	Hatch Hinge Bolt		
P 080b	4	Hatch Hinge Nut		
P 084	1	Top Tower Shell		
S 002	1	Vent Assembly		
S 006	1	Top Interior Ladder		
S 008a	1	Top Deck		
S 009	1	Hatch Assembly		
S 010	1	Light Standard Assembly		
S 011a	1	Railing Assembly		
S 016	1	Window Assembly		
				
Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique		
 Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				
<div><div><div><h1>A 004a</h1><h2>Top Assembly</h2></div></div></div>				
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.

All Dimensions in mm unless otherwise noted.





PARTS LIST		
ITEM	QTY	DESCRIPTION
P 076	2	Cable Guide
P 078	1	Doubler Plate
P 079	2	D-Ring
P 080a	2	Hatch Hinge Bolt
P 080b	4	Hatch Hinge Nut
P 084	1	Top Tower Shell
S 002	1	Vent Assembly
S 006	1	Top Interior Ladder
S 008b	1	Top Deck with Daymark
S 009	1	Hatch Assembly
S 010	1	Light Standard Assembly
S 011b	1	Railing Assembly with Daymark
S 013	1	External Ladder
S 016	1	Window Assembly

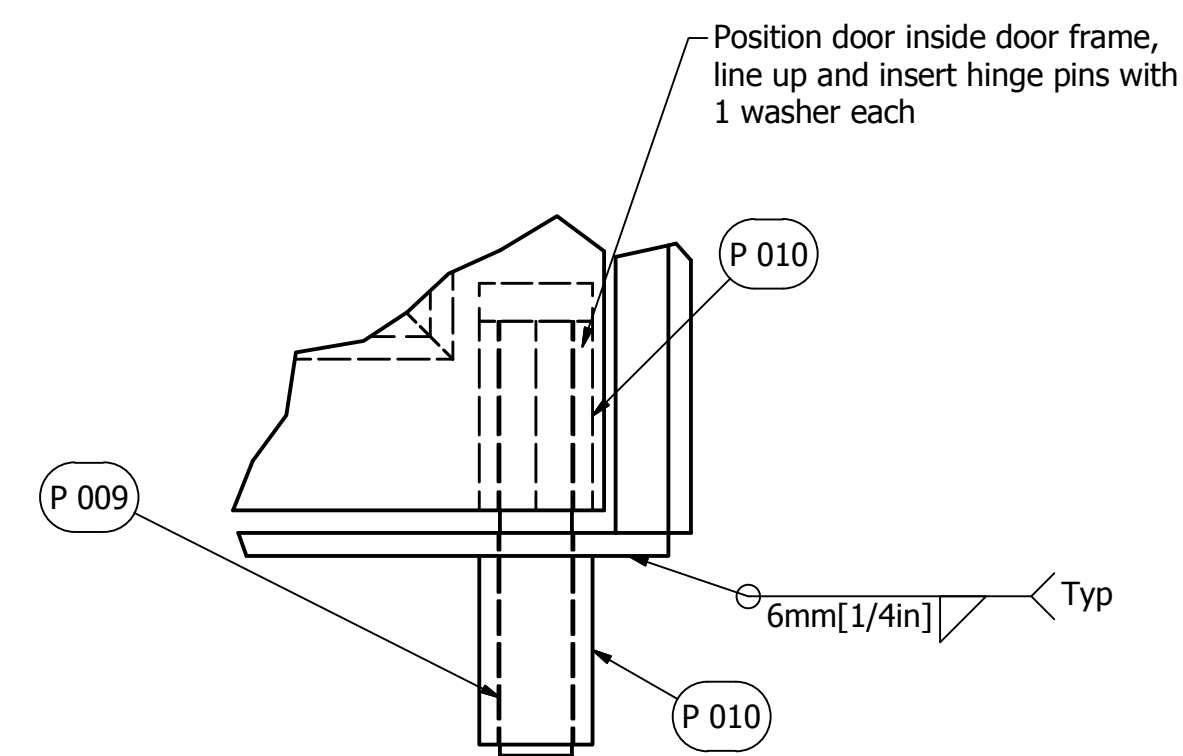
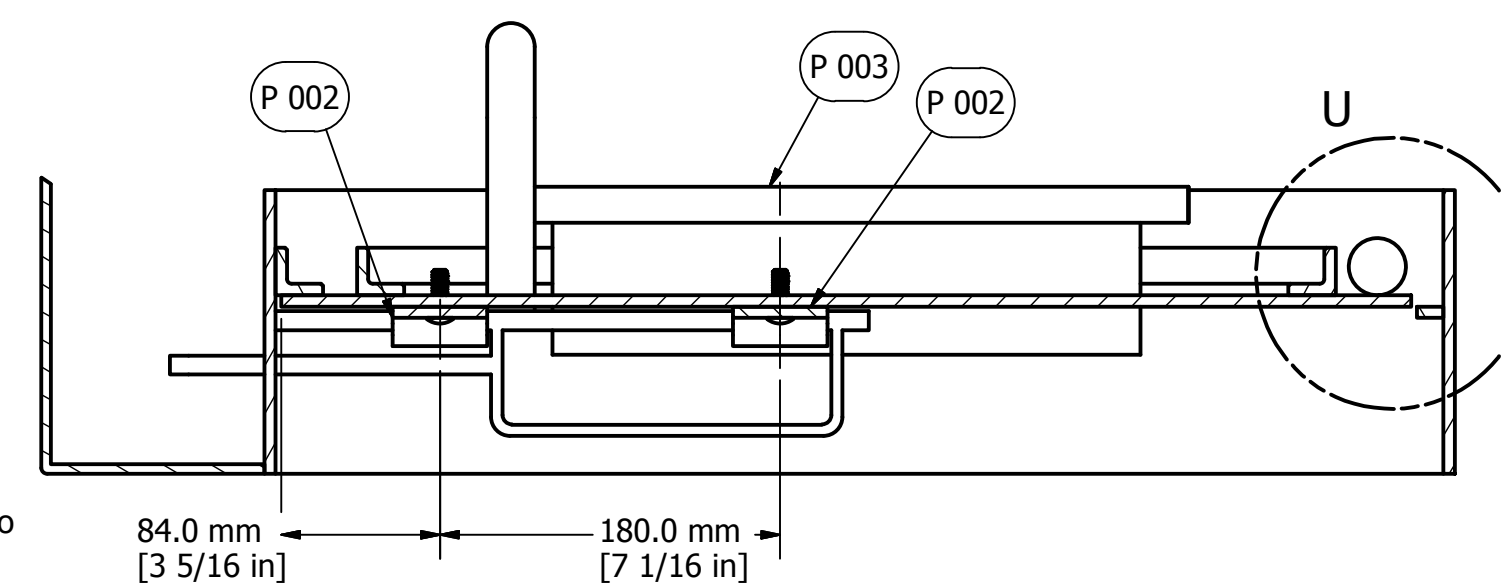
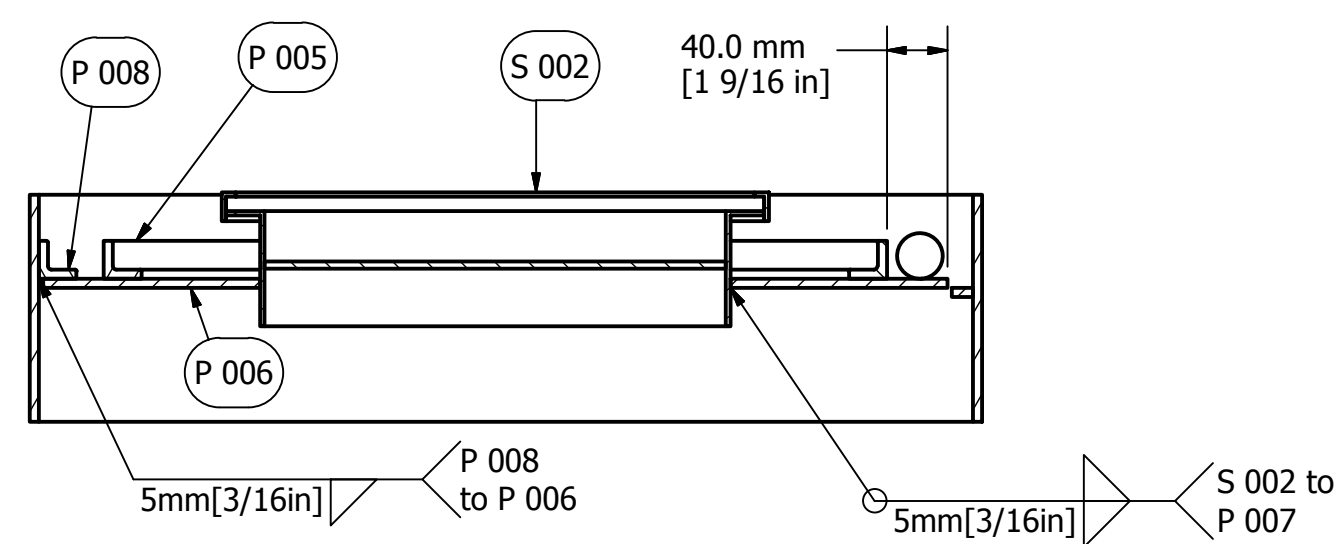
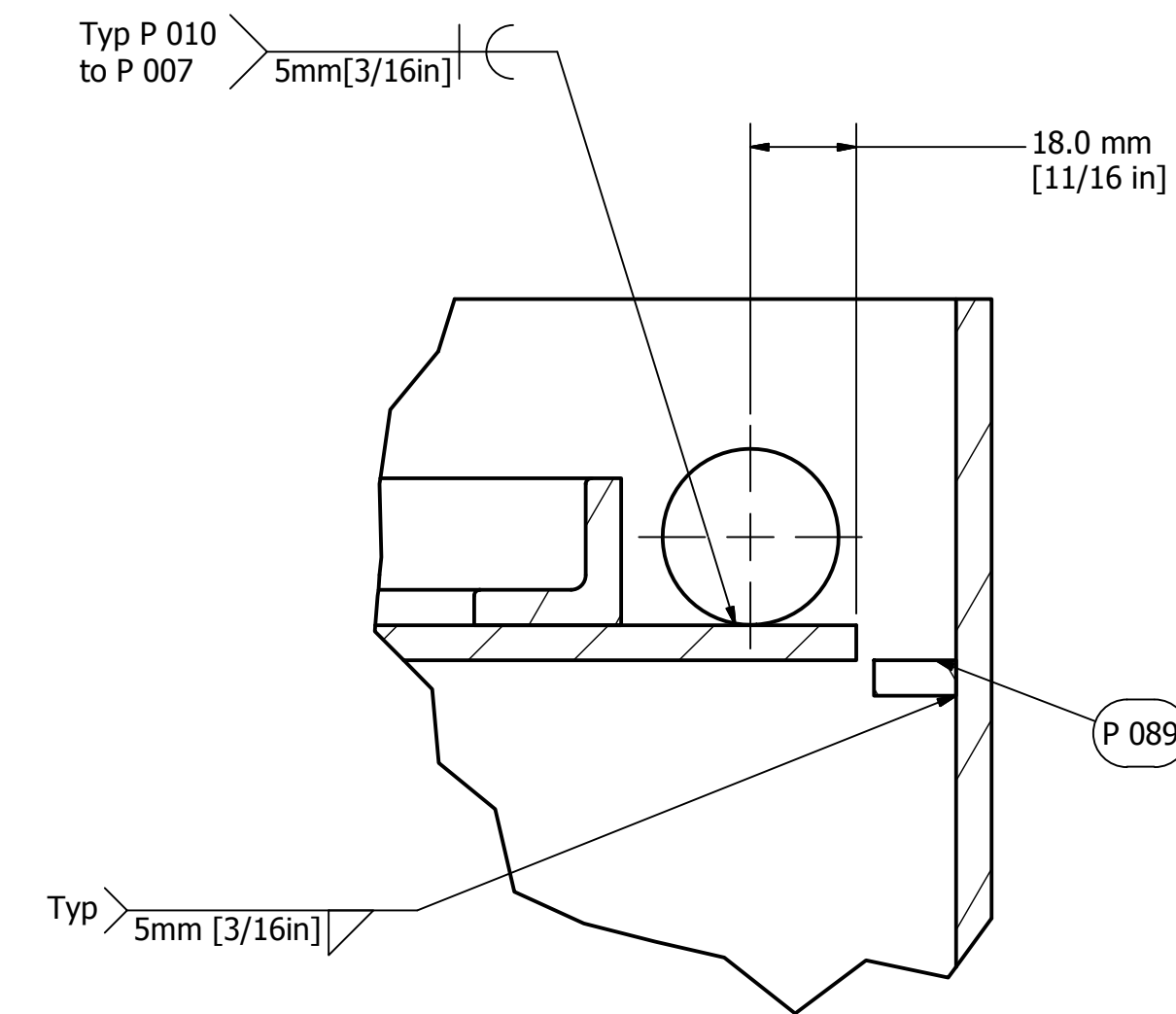
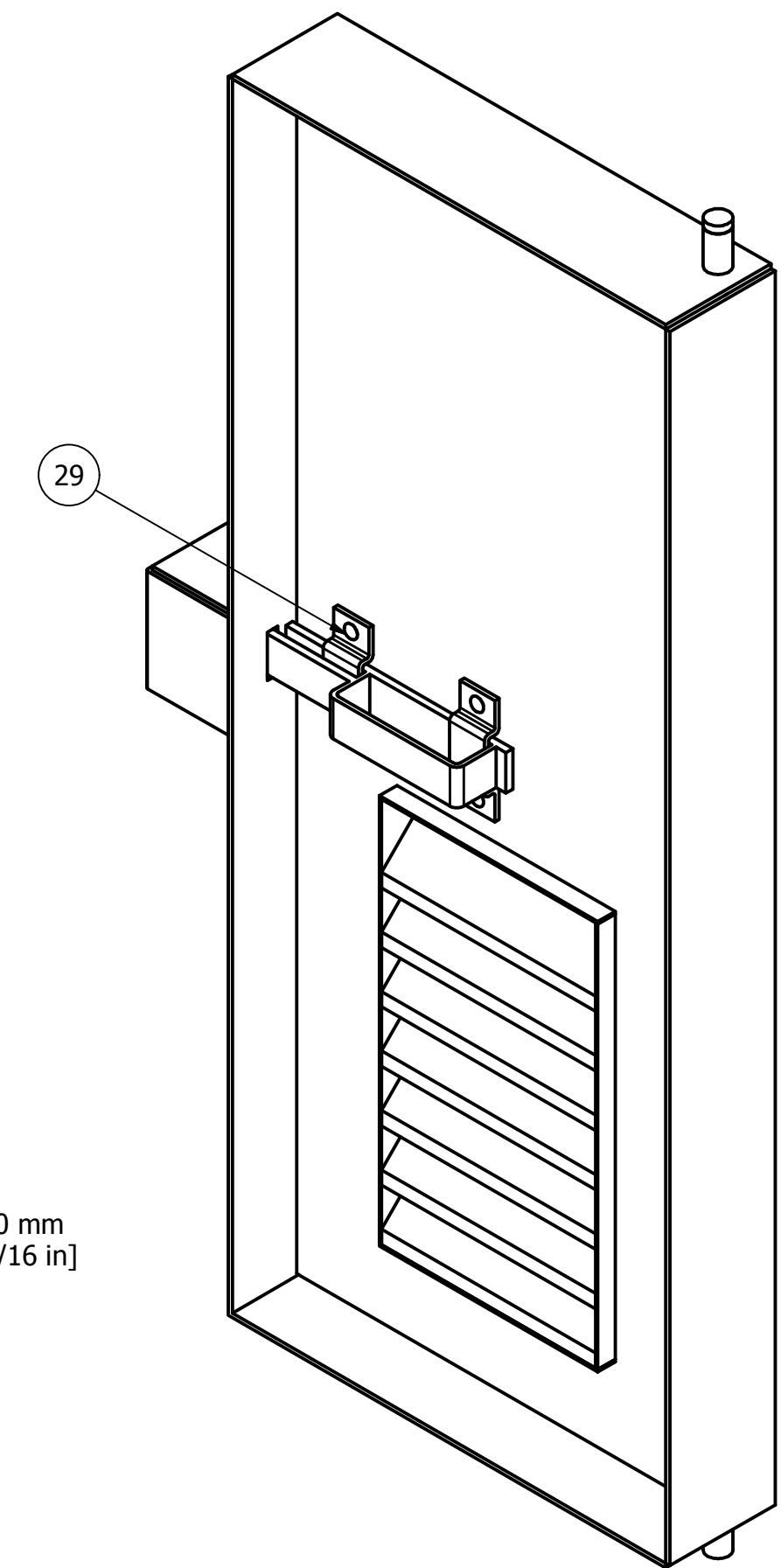
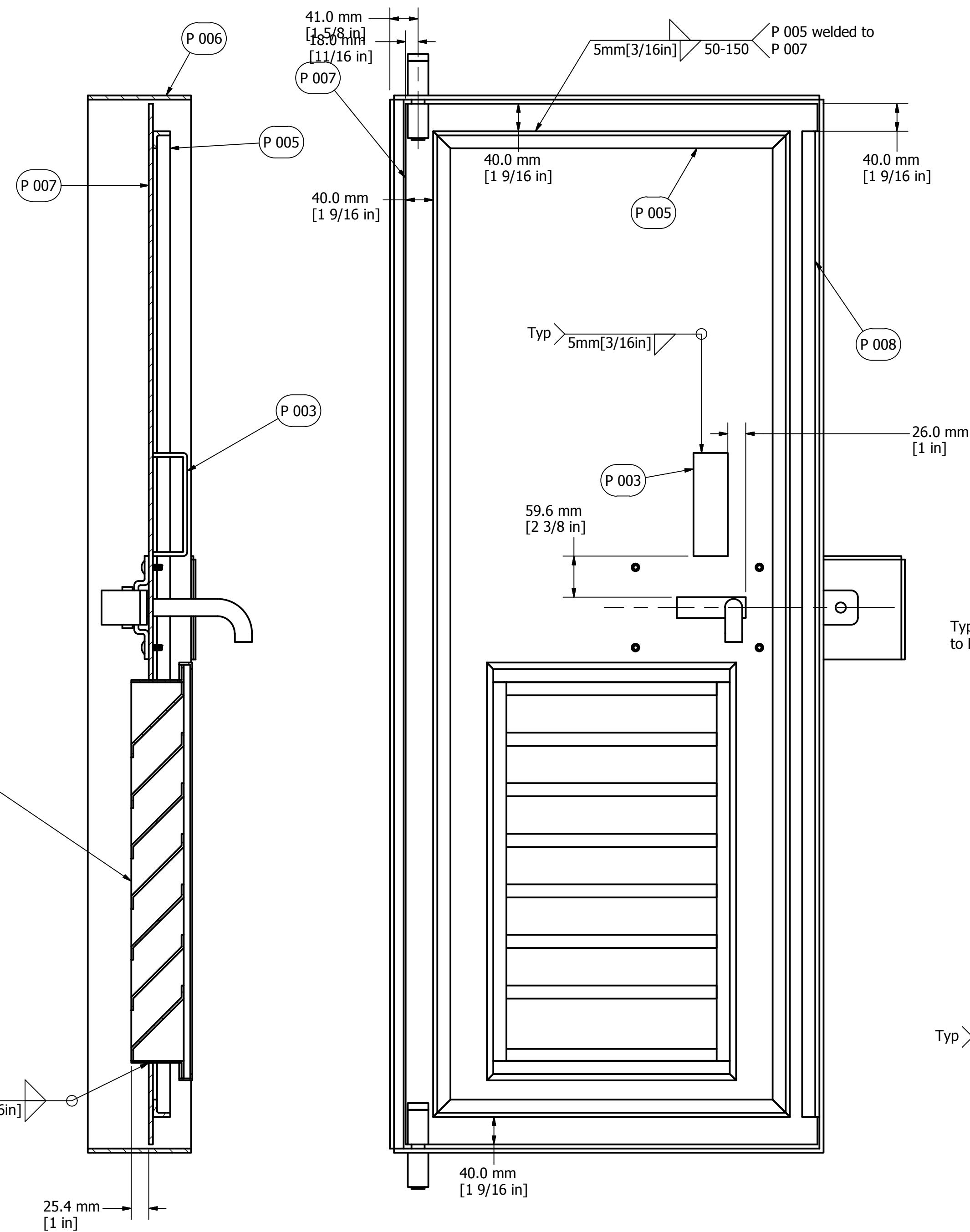
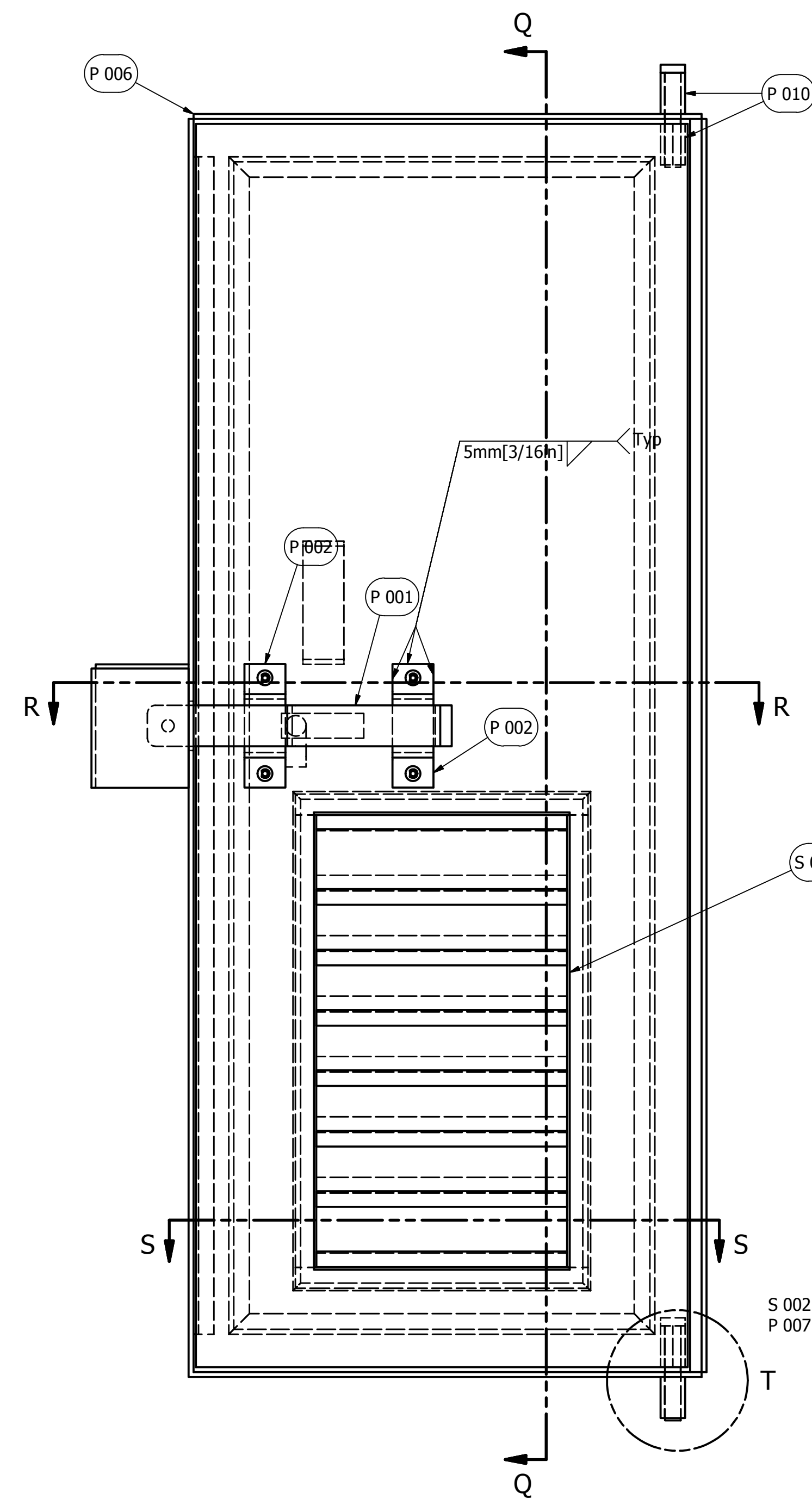


**A 004b**  
Top Assembly with Daymark

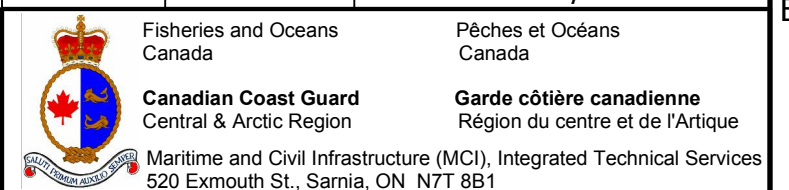
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.	
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.	
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.	

All Dimensions in mm unless otherwise noted.



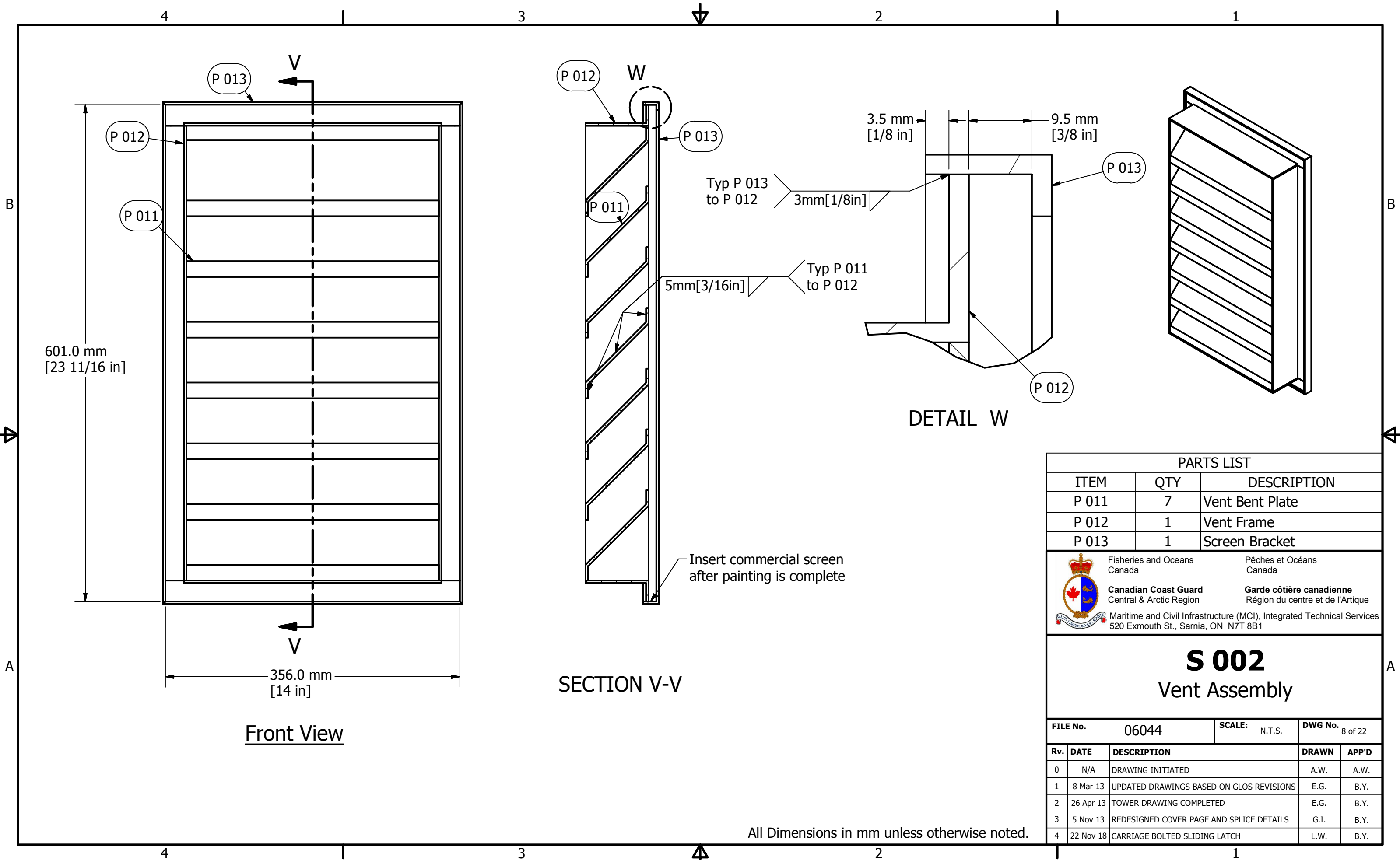


PARTS LIST		
ITEM	QTY	DESCRIPTION
P 001	1	Slide Handle
P 002	2	Slide Handle Bracket
P 004	1	Handle Cover
P 005	1	Door L Bracing
P 006	1	Door Frame
P 007	1	Door Panel
P 009	2	Door Hinge Pin
P 010	4	Door Hinge
S 002	1	Vent Assembly
P 089	1	Door Gap Fill
29	4	5/16" - 18 x 1 1/4" Carriage Bolt
30	4	5/16" - 18 Steel Hex Nut
31	4	316 Stainless 5/16" Washer




**S 001**  
Door Assembly

FILE No. 06044		SCALE: N.T.S.	DWG No. 7 of 22	
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPICE DETAILS	G.I.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.



PARTS LIST		
ITEM	QTY	DESCRIPTION
P 011	7	Vent Bent Plate
P 012	1	Vent Frame
P 013	1	Screen Bracket



Fisheries and Oceans  
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**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

Pêches et Océans  
Canada

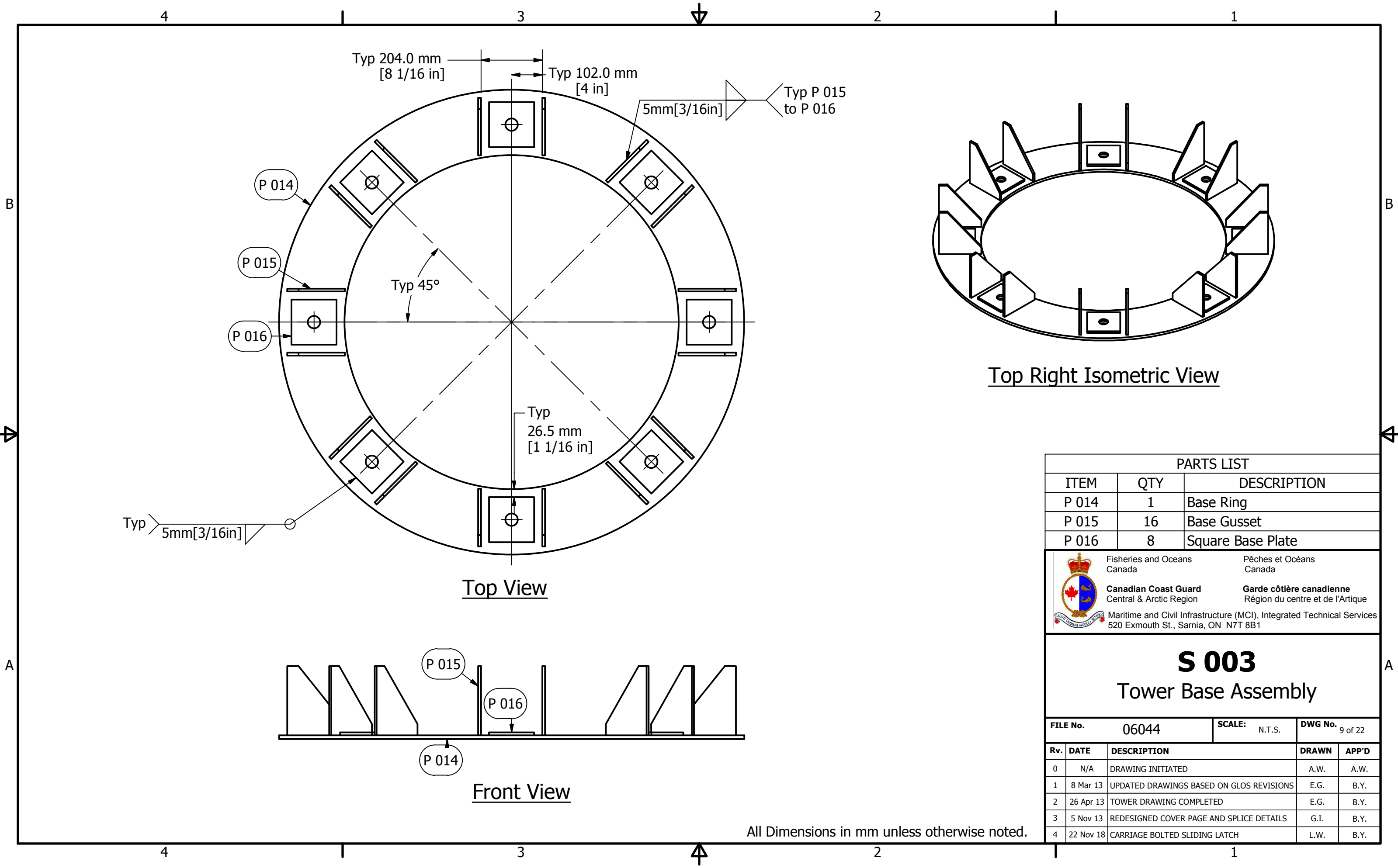
**Garde côtière canadienne**  
Région du centre et de l'Arctique

# S 002


## Vent Assembly

FILE No.			06044		SCALE:		N.T.S.		DWG No.		8 of 22	
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2	26 Apr 13	TOWER DRAWING COMPLETED						E.G.	B.Y.			
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS						G.I.	B.Y.			
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH						L.W.	B.Y.			

All Dimensions in mm unless otherwise noted.



PARTS LIST		
ITEM	QTY	DESCRIPTION
P 014	1	Base Ring
P 015	16	Base Gusset
P 016	8	Square Base Plate



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

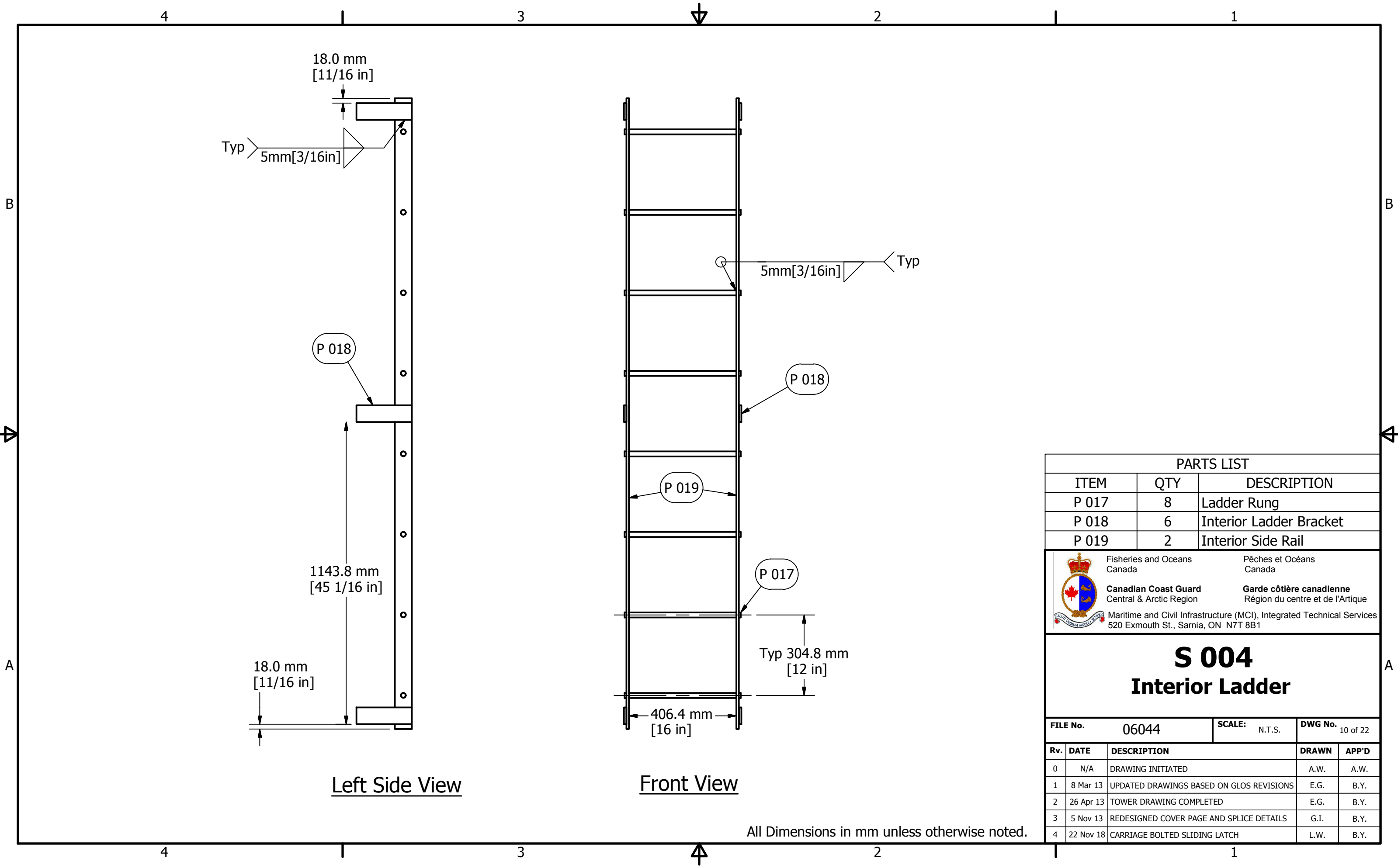
# S 003

## Tower Base Assembly


FILE No.		06044	SCALE:	N.T.S.	DWG No.		9 of 22
Rv.	DATE	DESCRIPTION			DRAWN	APP'D	
0	N/A	DRAWING INITIATED			A.W.	A.W.	
1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS			E.G.	B.Y.	
2	26 Apr 13	TOWER DRAWING COMPLETED			E.G.	B.Y.	
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS			G.I.	B.Y.	
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH			L.W.	B.Y.	

All Dimensions in mm unless otherwise noted.





PARTS LIST		
ITEM	QTY	DESCRIPTION
P 017	8	Ladder Rung
P 018	6	Interior Ladder Bracket
P 019	2	Interior Side Rail



Fisheries and Oceans  
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**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

Pêches et Océans  
Canada

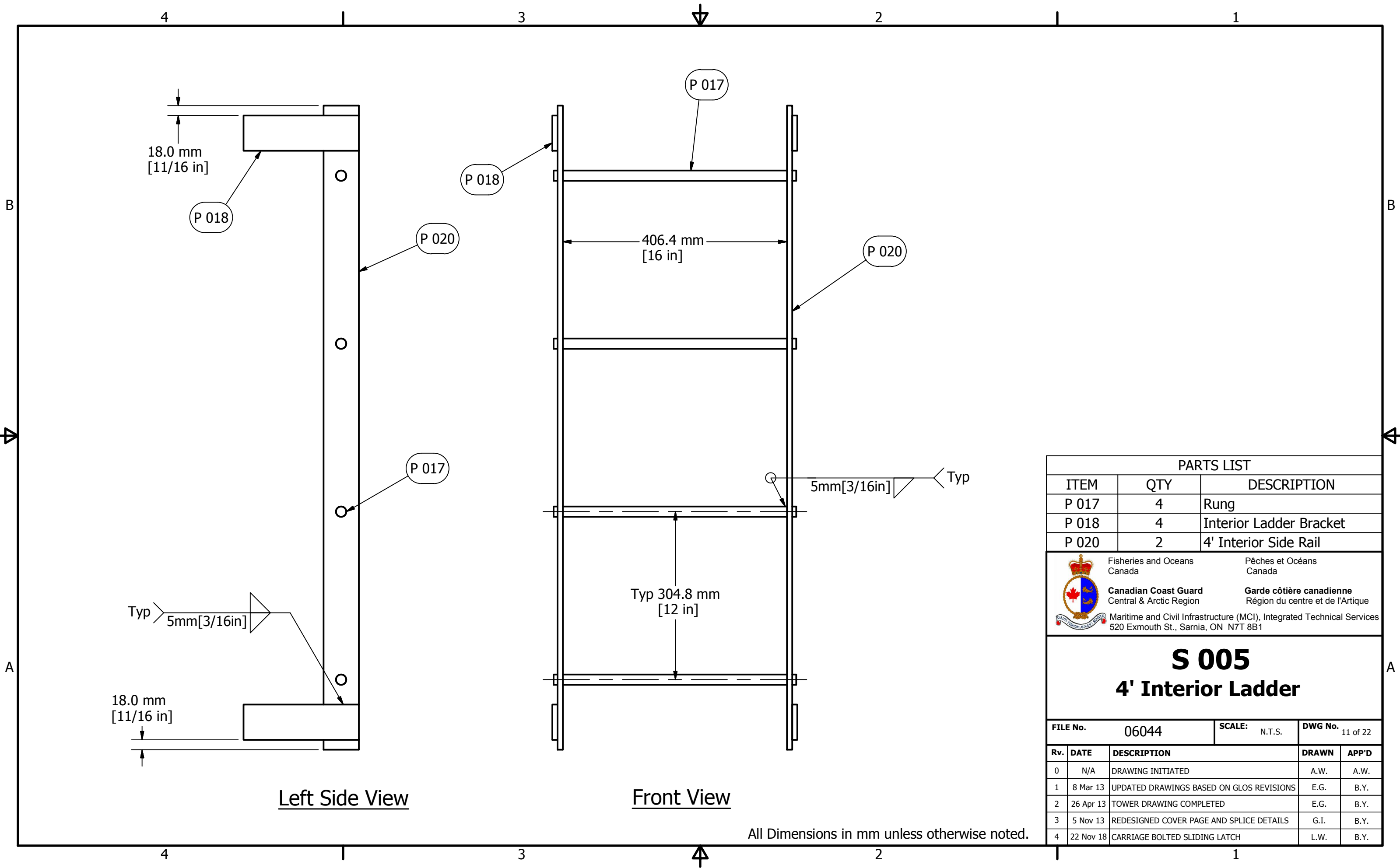
**Garde côtière canadienne**  
Région du centre et de l'Arctique

# S 004


## Interior Ladder

FILE No.			06044		SCALE:		N.T.S.		DWG No.		10 of 22	
Rv.	DATE	DESCRIPTION						DRAWN	APP'D			
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1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS						E.G.	B.Y.			
2	26 Apr 13	TOWER DRAWING COMPLETED						E.G.	B.Y.			
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS						G.I.	B.Y.			
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH						L.W.	B.Y.			

All Dimensions in mm unless otherwise noted.



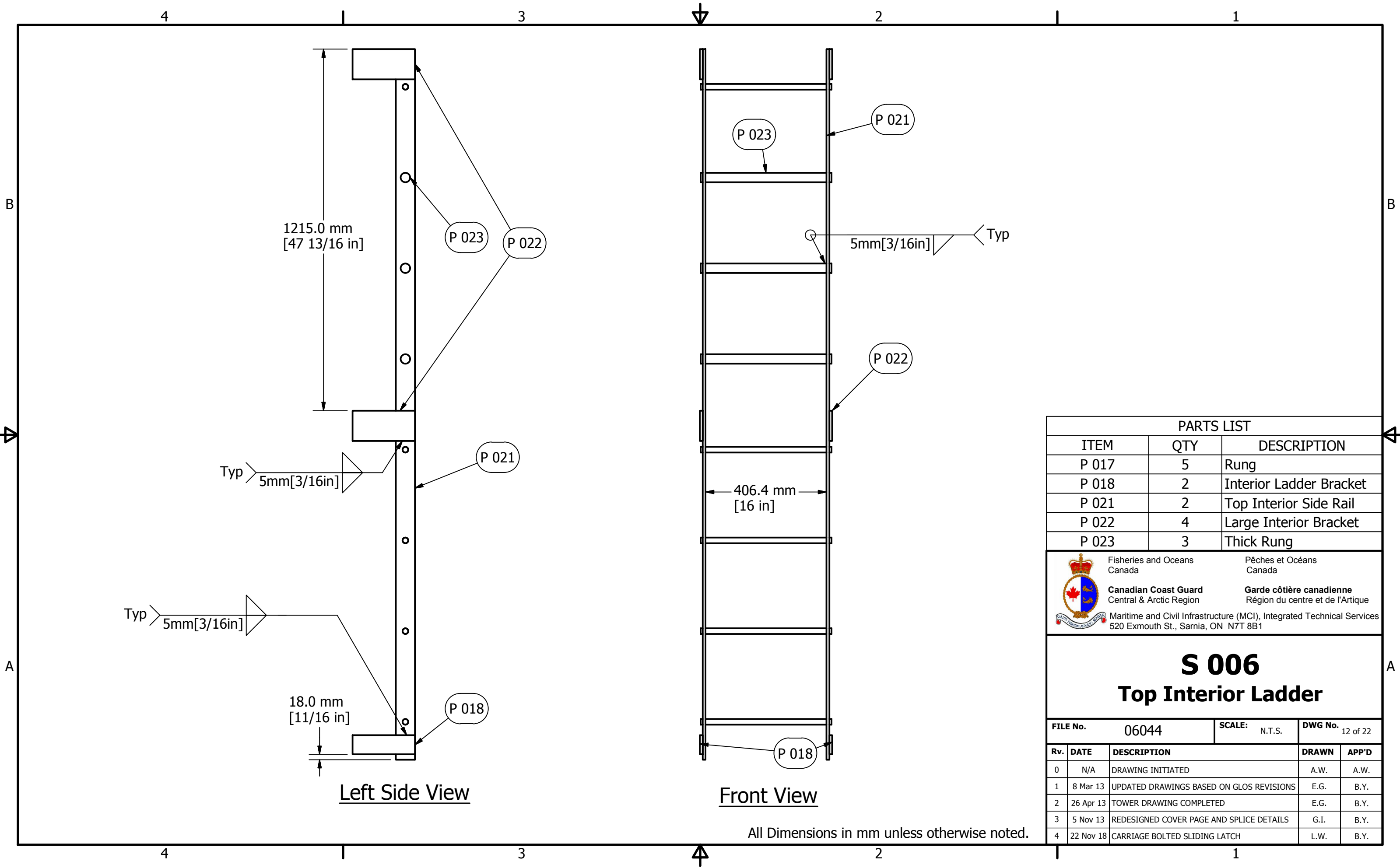
PARTS LIST				
ITEM	QTY	DESCRIPTION		
P 017	4	Rung		
P 018	4	Interior Ladder Bracket		
P 020	2	4' Interior Side Rail		

	Fisheries and Oceans Canada	Pêches et Océans Canada
	Canadian Coast Guard Central & Arctic Region	Garde côtière canadienne Région du centre et de l'Arctique
	Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1	

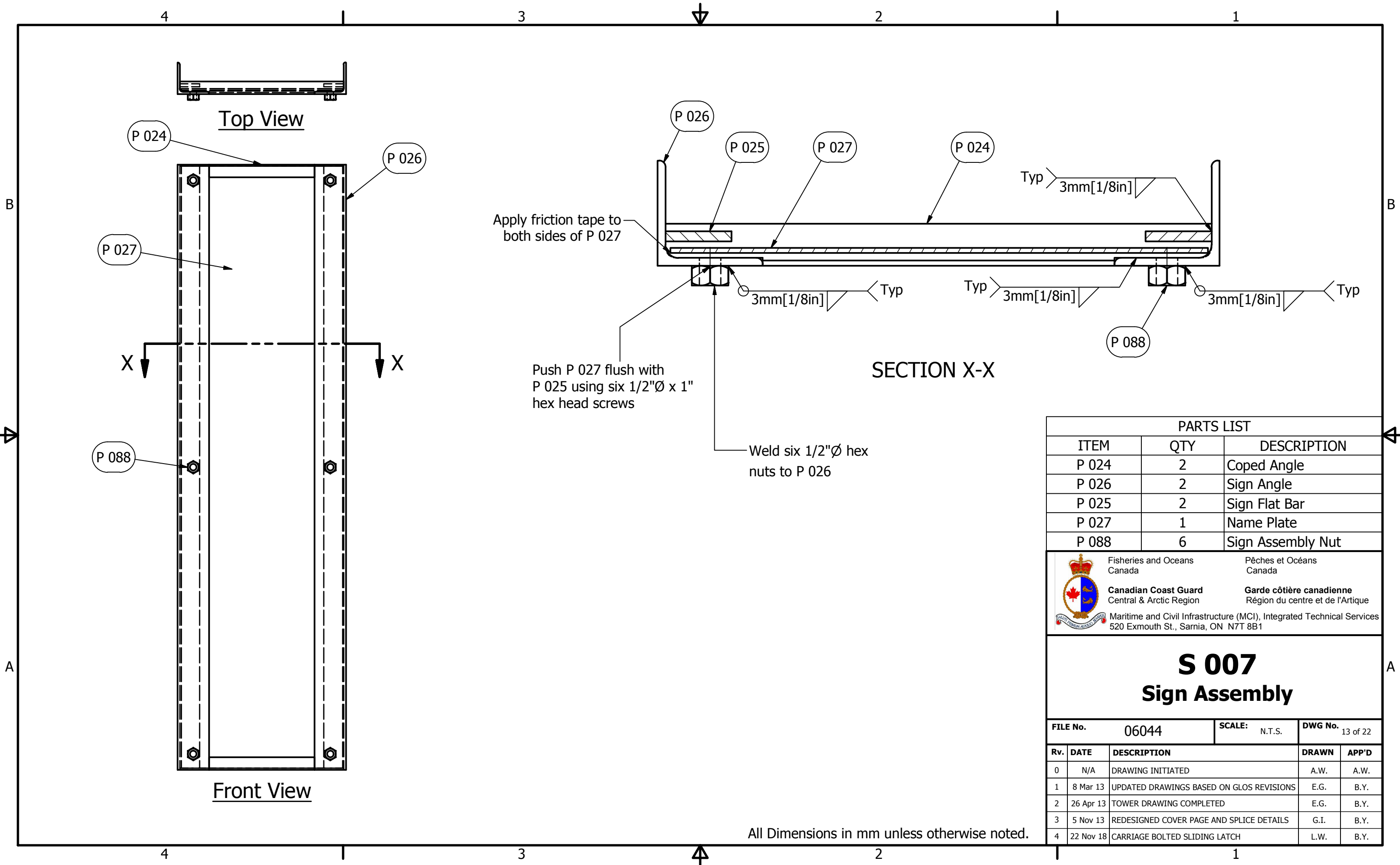
<b>S 005</b>				
<b>4' Interior Ladder</b>				

FILE No.		06044	SCALE:	N.T.S.	DWG No.	11 of 22
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
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1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS	E.G.	B.Y.
2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.







PARTS LIST		
ITEM	QTY	DESCRIPTION
P 024	2	Coped Angle
P 026	2	Sign Angle
P 025	2	Sign Flat Bar
P 027	1	Name Plate
P 088	6	Sign Assembly Nut



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Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
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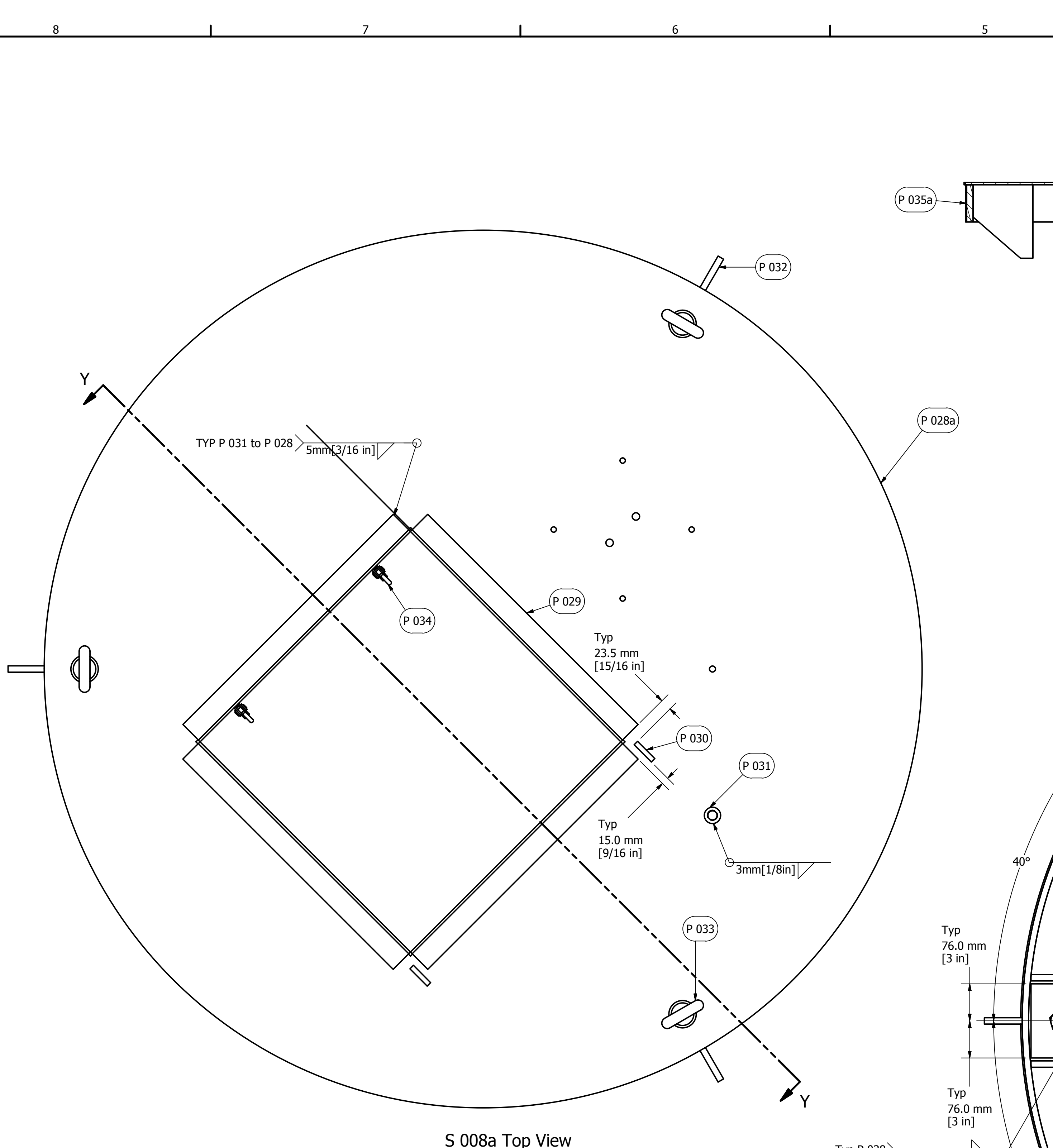
**Garde côtière canadienne**  
Région du centre et de l'Arctique

# S 007

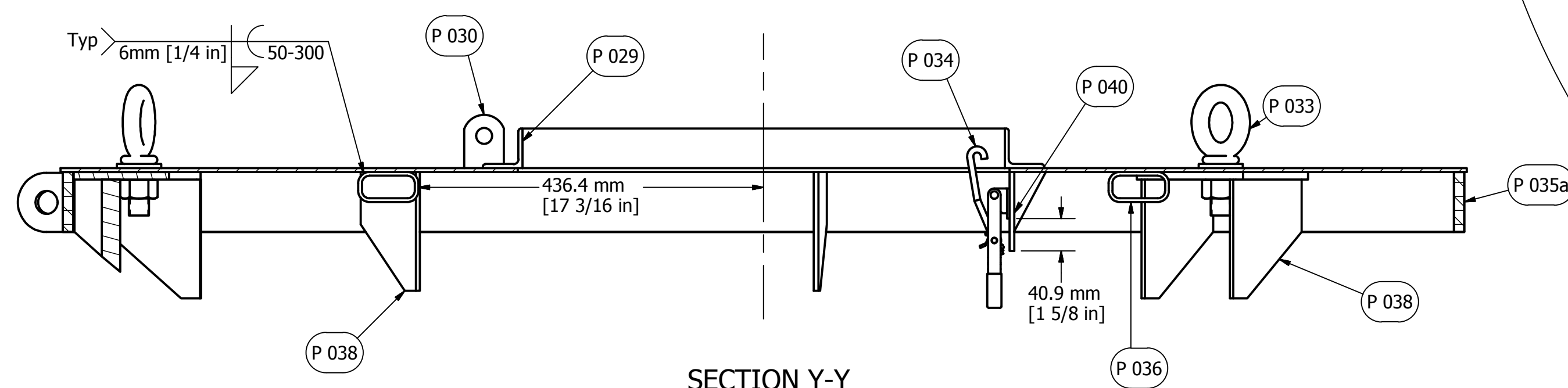
## Sign Assembly

FILE No.			06044	SCALE:		N.T.S.	DWG No.		13 of 22
Rv.	DATE	DESCRIPTION					DRAWN	APP'D	
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2	26 Apr 13	TOWER DRAWING COMPLETED					E.G.	B.Y.	
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS					G.I.	B.Y.	
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH					L.W.	B.Y.	

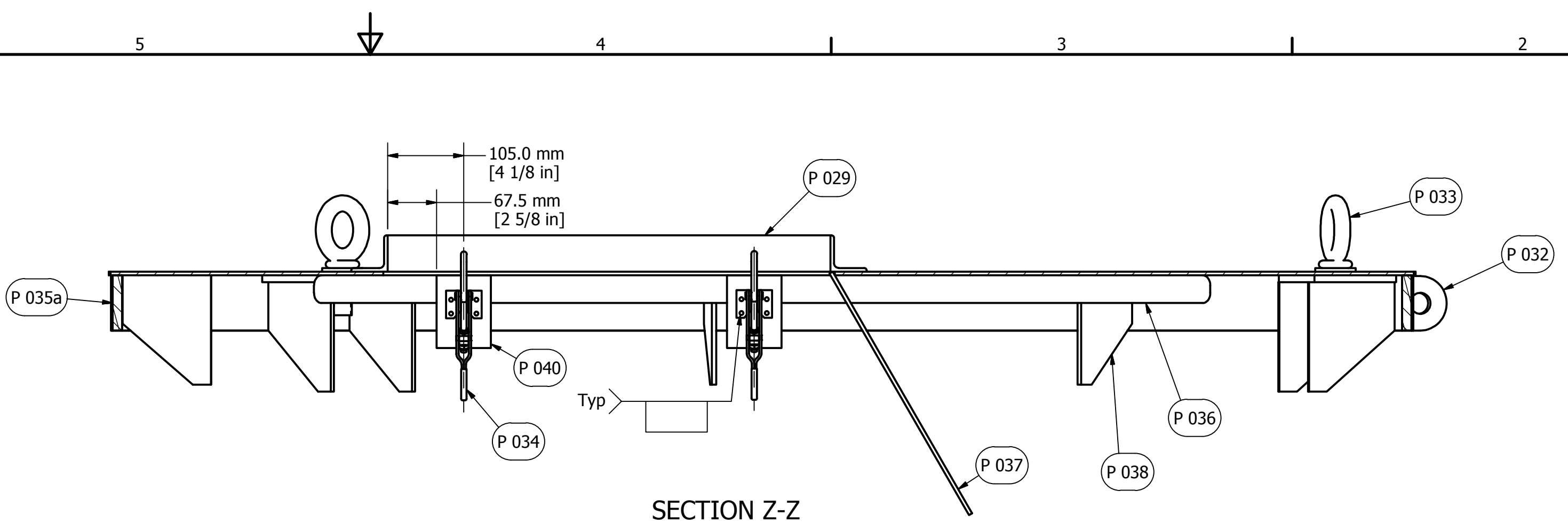
All Dimensions in mm unless otherwise noted.



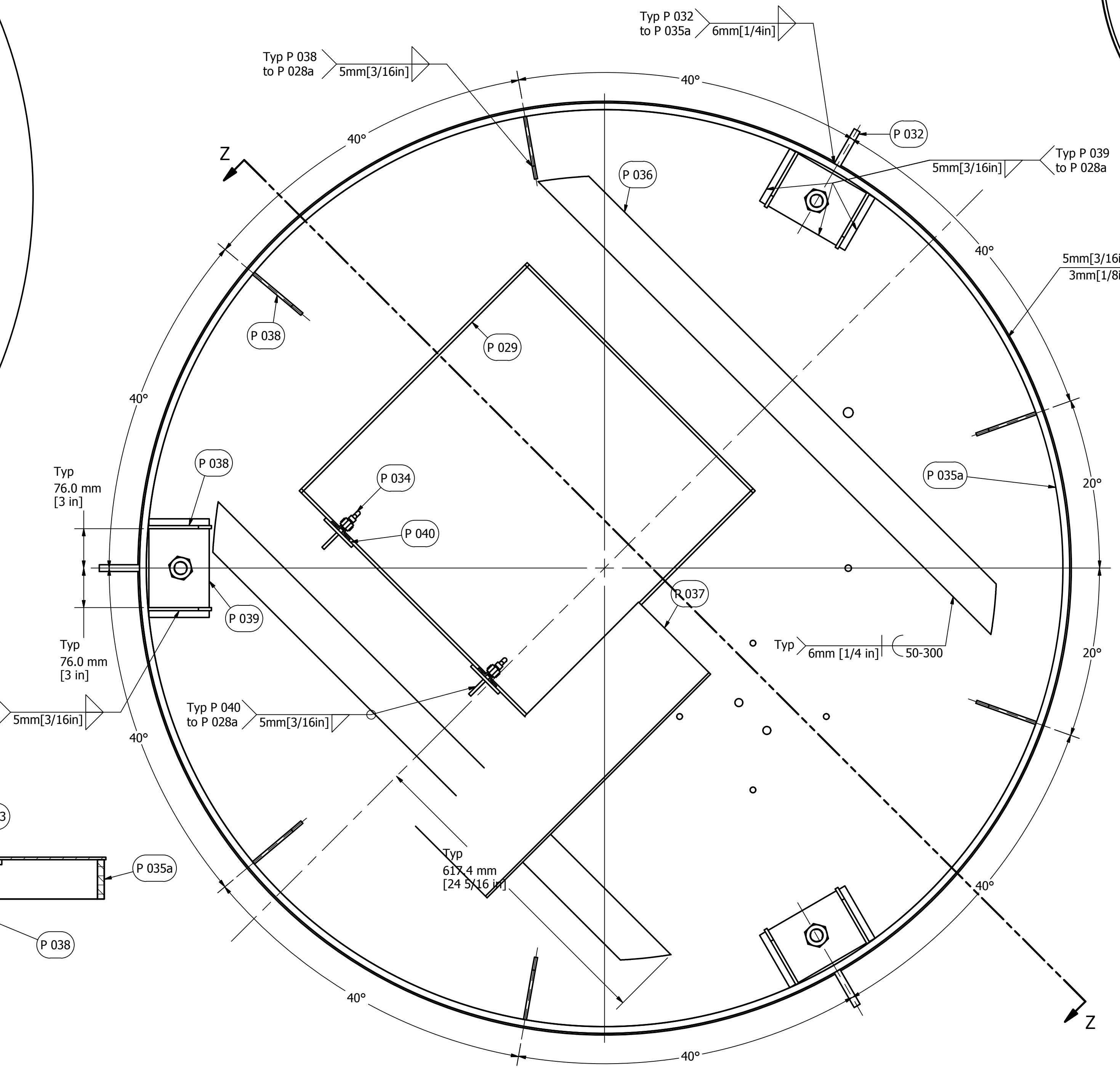
S 008a Top View



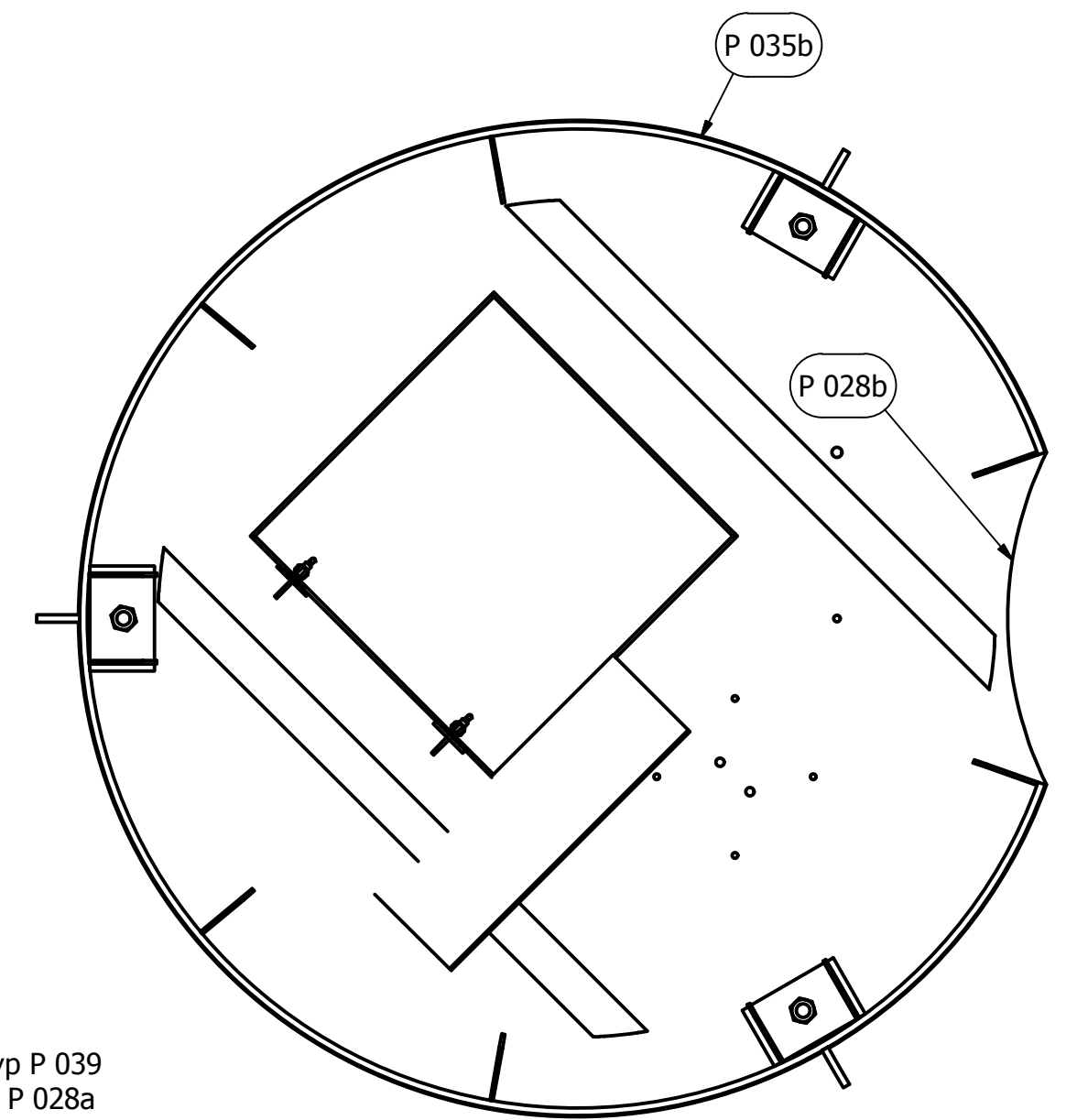
SECTION Y-Y



SECTION Z-Z



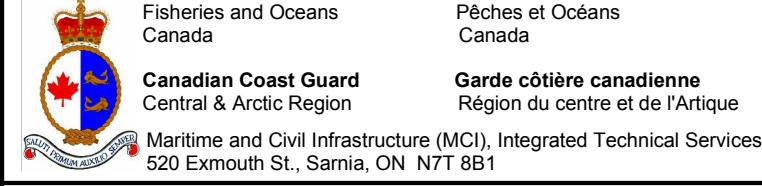
S 008a Bottom View



S 008b Bottom View

Note: To make S 008b swap out P 028a for P 028b and P 035a for P 035b

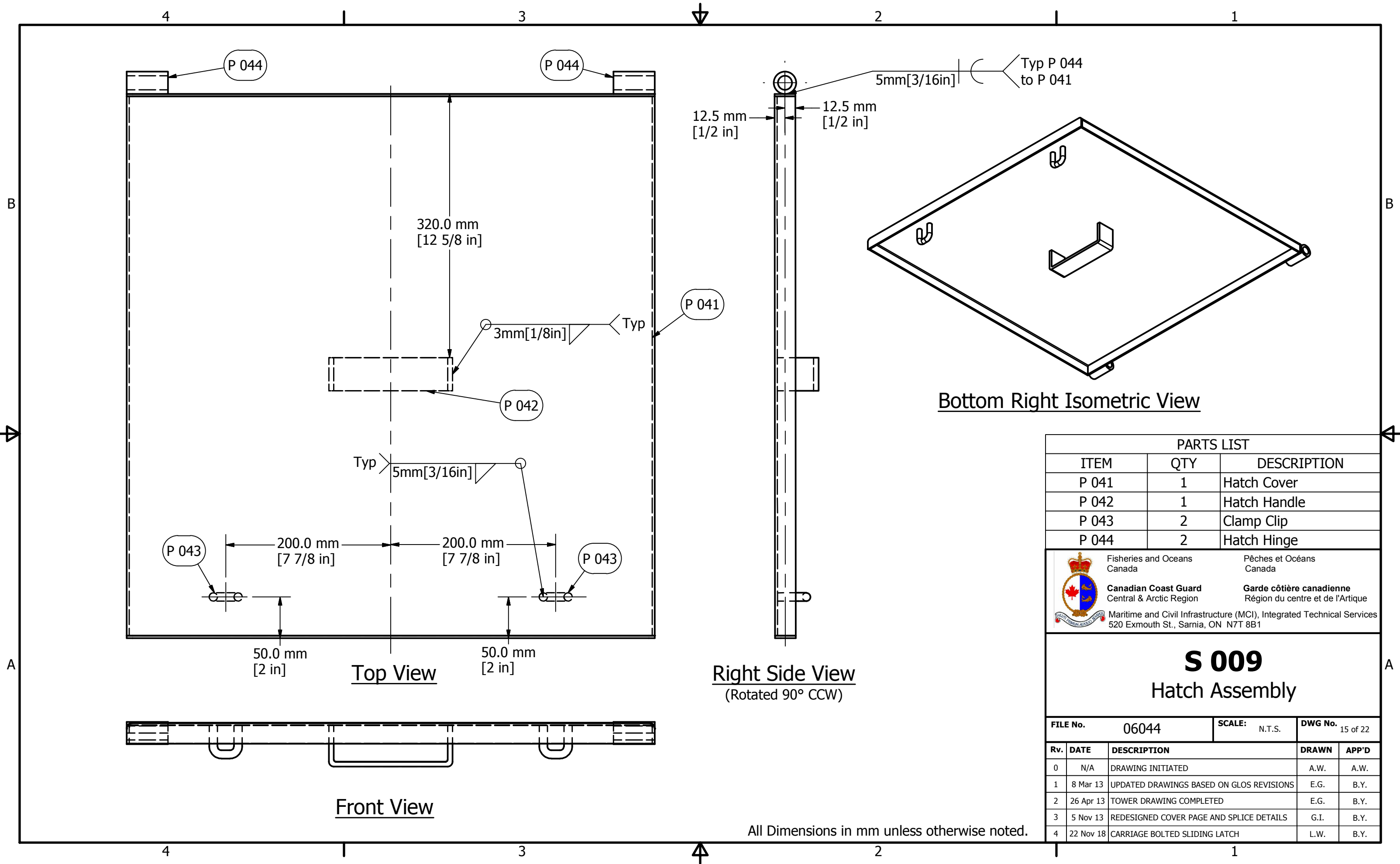
PARTS LIST		
ITEM	QTY	DESCRIPTION
P 028a	1	Top Deck Floor
P 028b	1	Top Deck Floor with Daymark
P 029	1	Hatch Frame
P 030	2	Hatch Hinge
P 031	1	Pipe Coupling
P 032	3	Outer Lifting Ring
P 033	3	Lifting Eye
P 034	2	Hatch Clamp
P 035a	1	Top Deck Ring
P 035b	1	Top Deck Ring with Daymark
P 036	2	Top Deck Brace
P 037	1	Deflector Plate
P 038	12	Top Deck Gusset
P 039	3	Lifting Eye Plate
P 040	2	Clamp Support



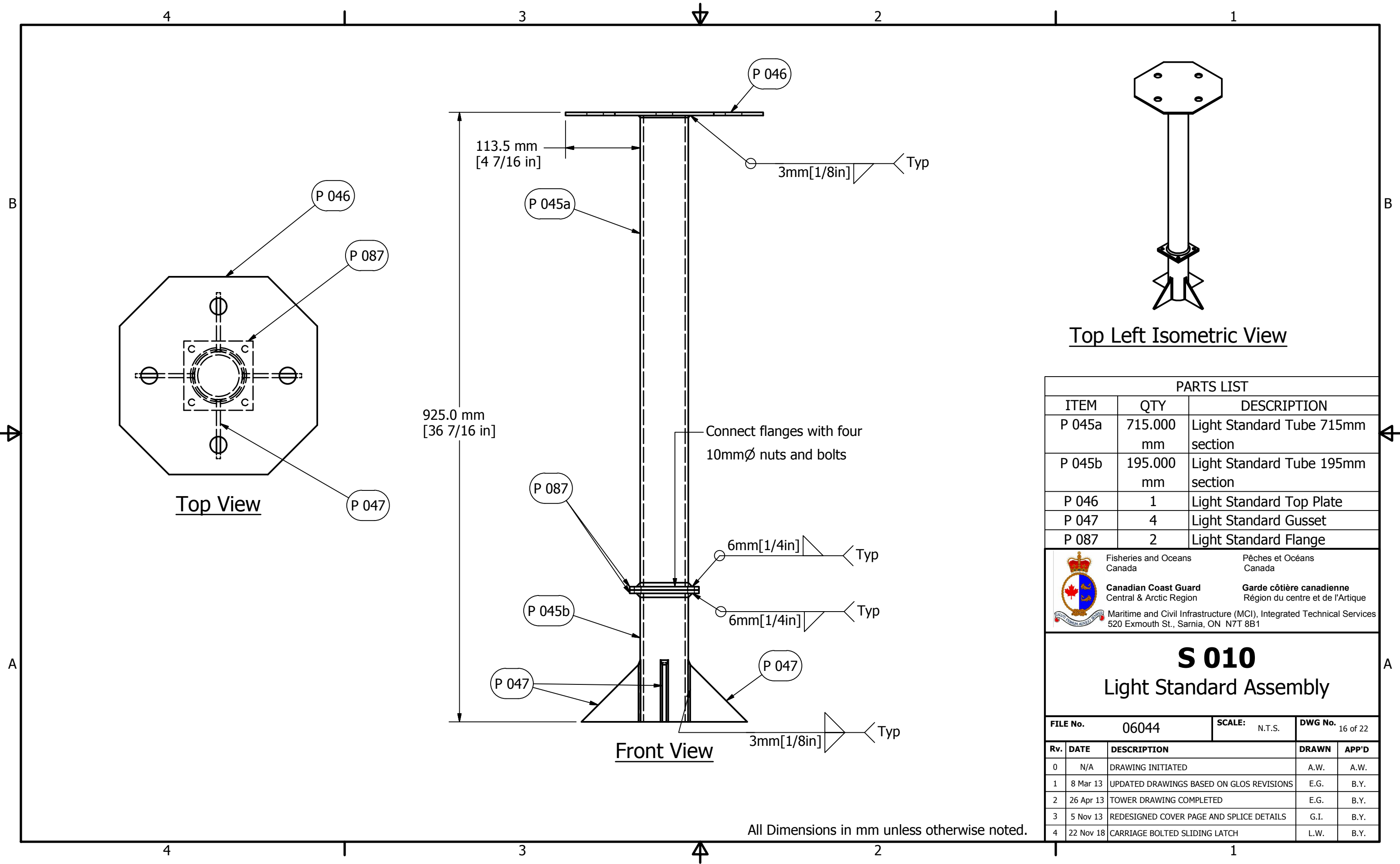
**S 008a/S008b**  
Top Deck/Top Deck With Daymark

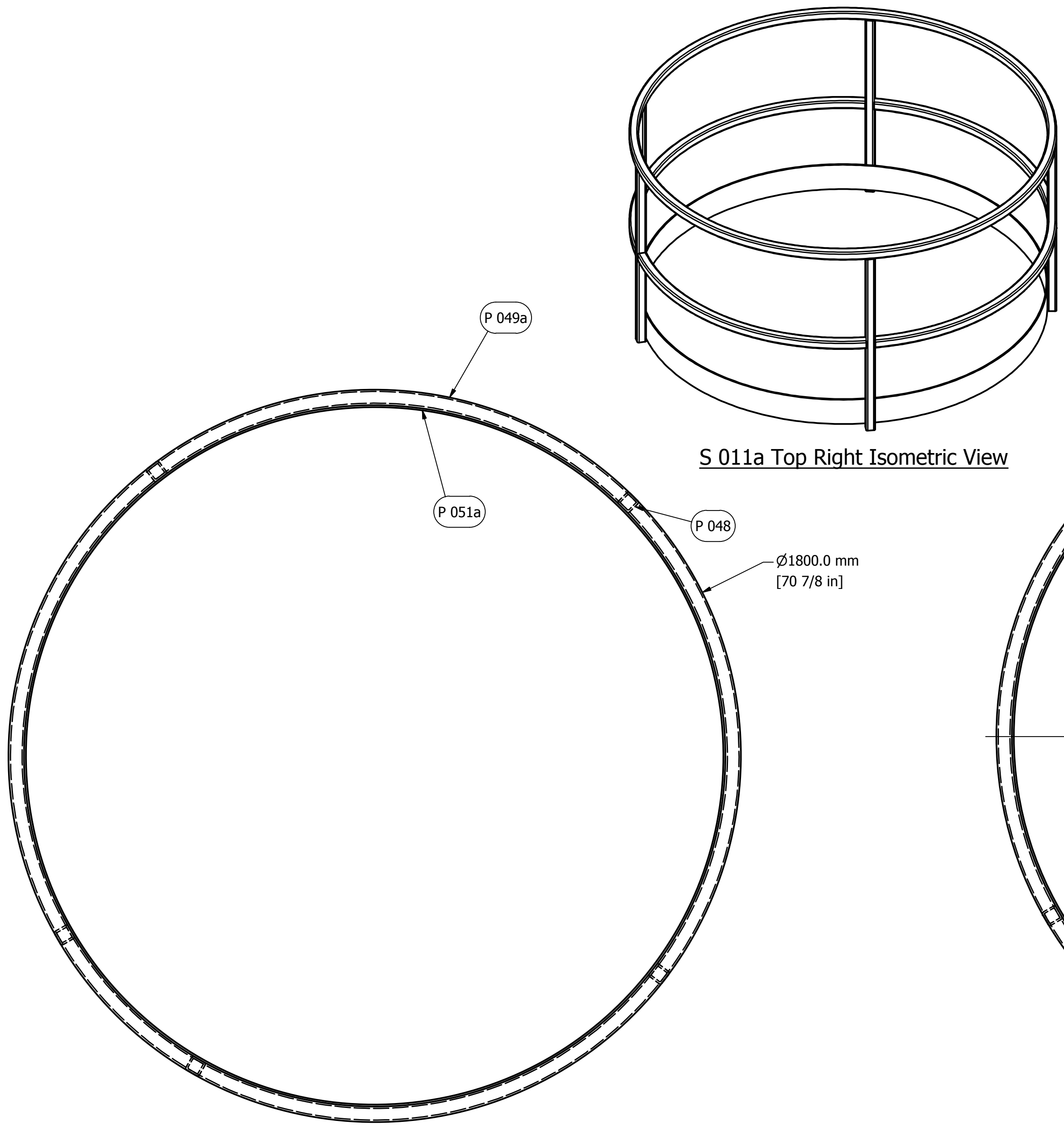
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
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1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS	E.G.	B.Y.	
2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.	
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.	
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.	

All Dimensions in mm unless otherwise noted.



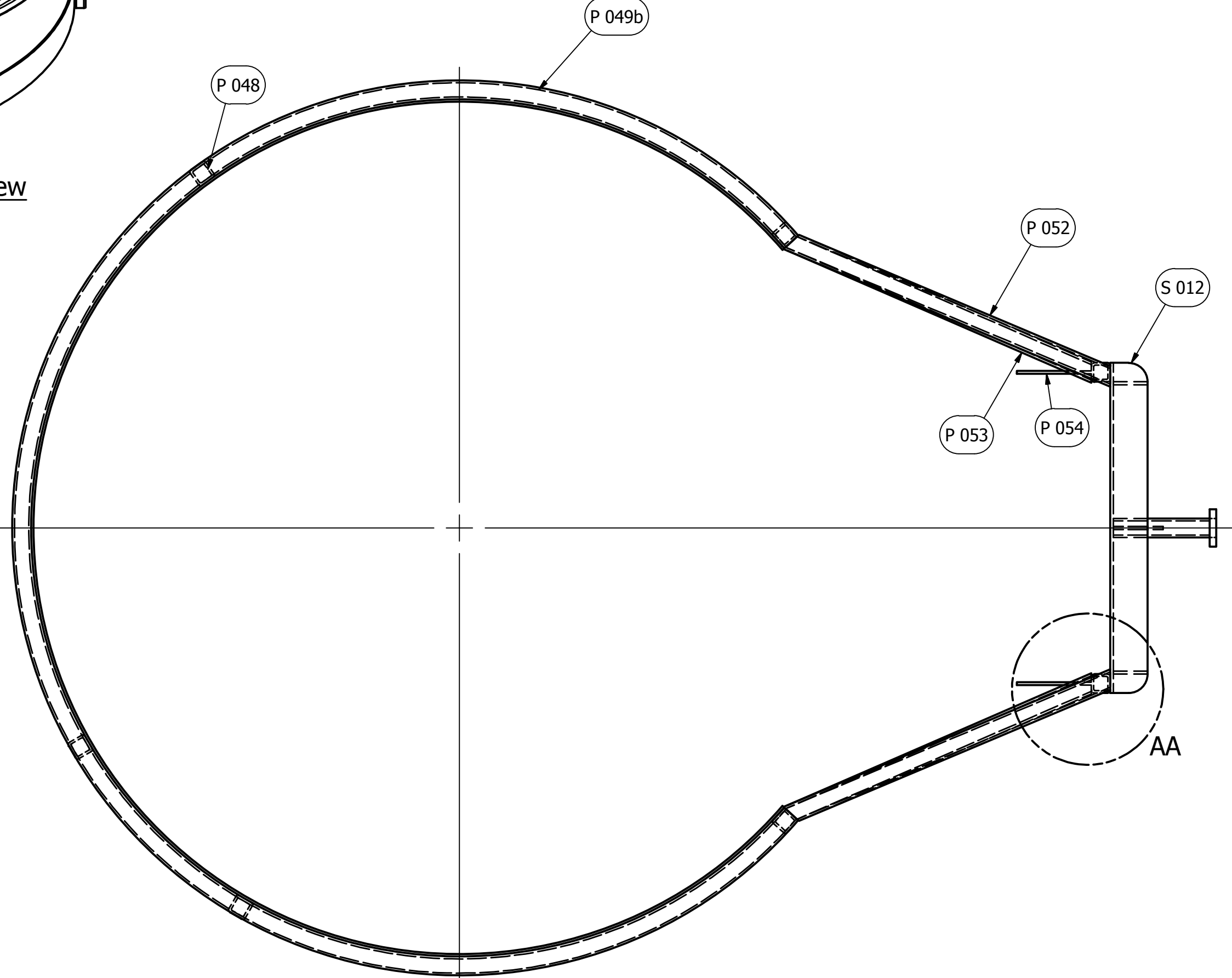






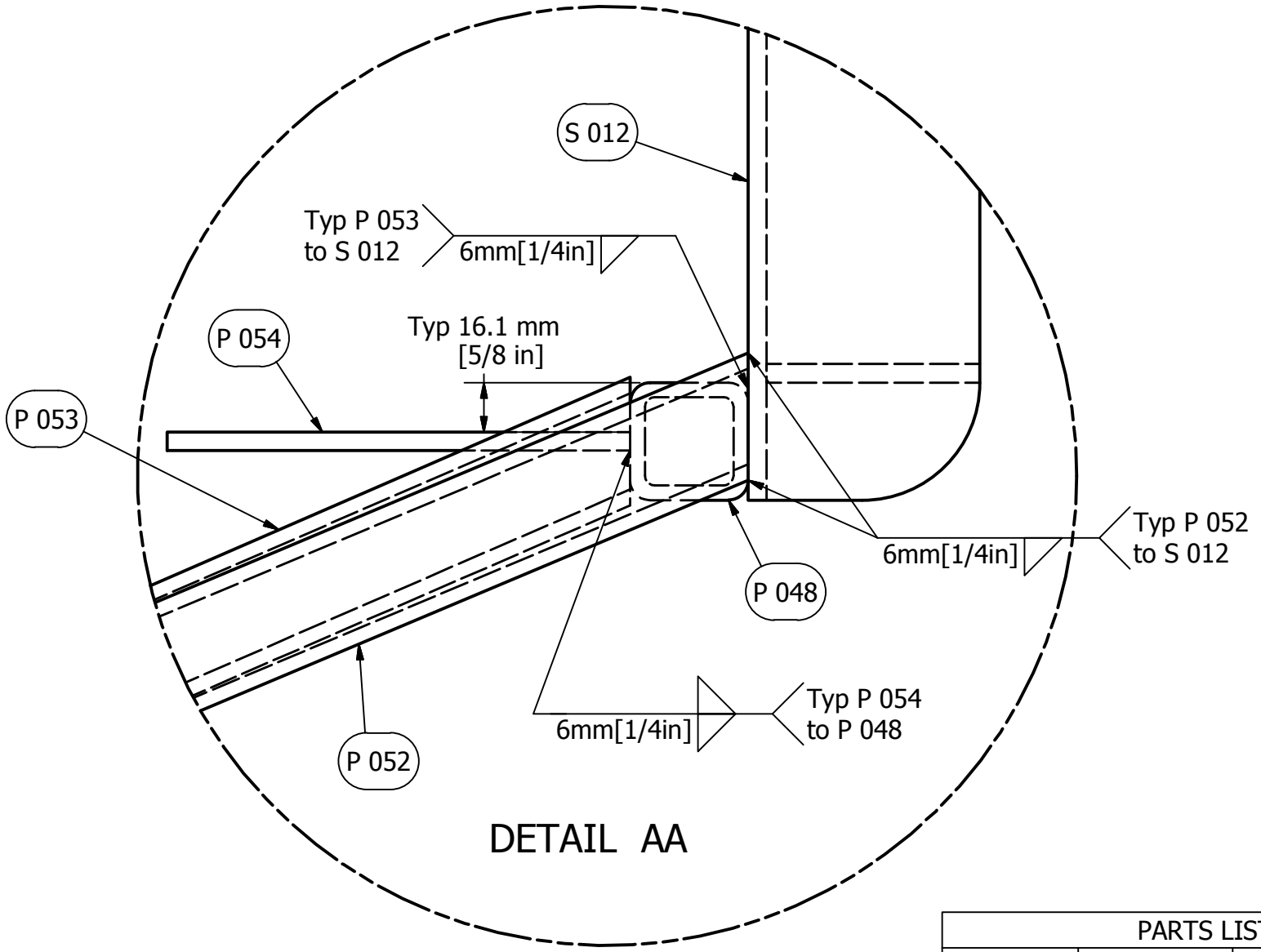
S 011a Top Right Isometric View

S 011a Top View

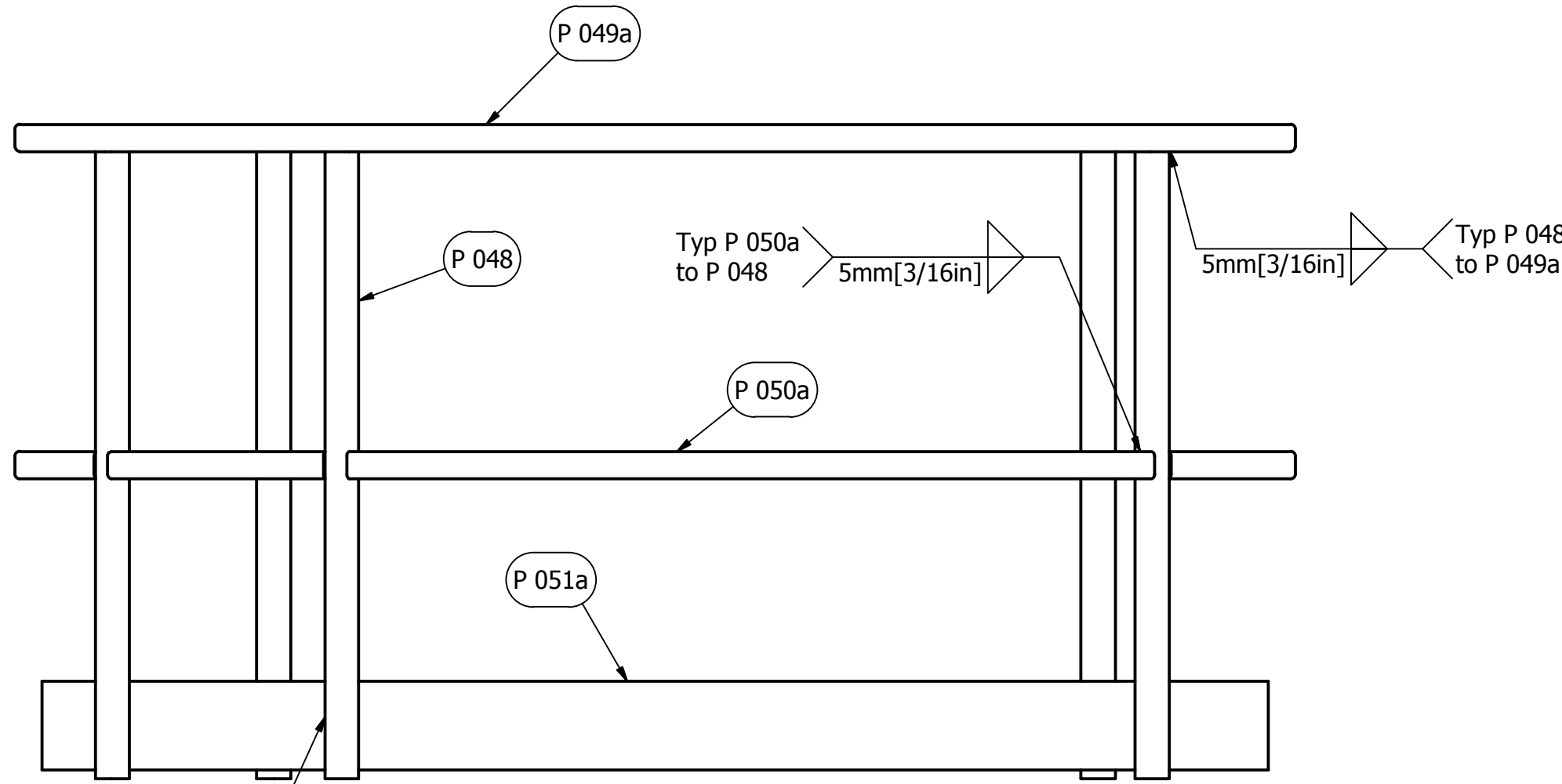


S 011b Top Right Isometric View

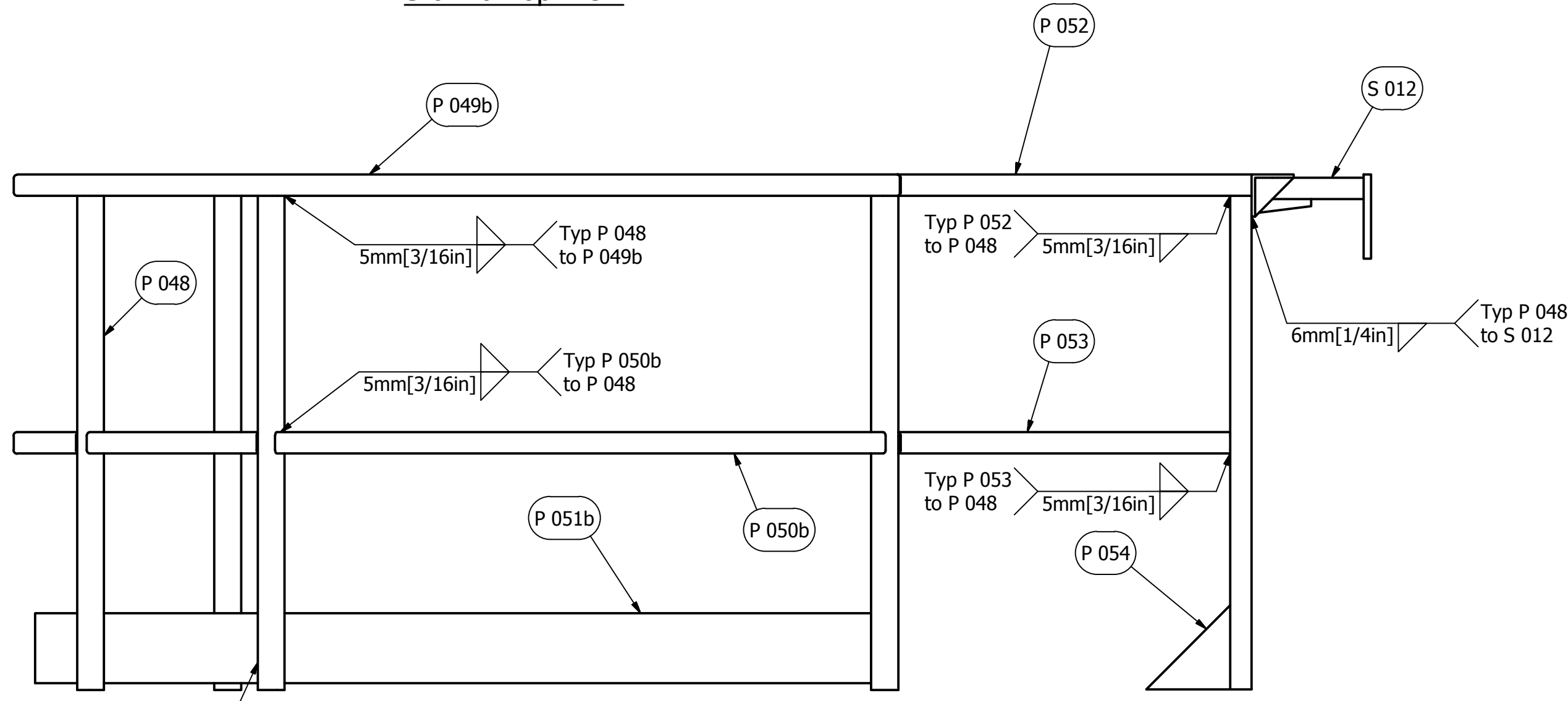
S 011b Top View



DETAIL AA



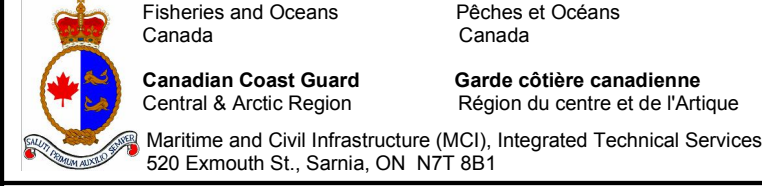
S 011a Front View



S 011b Front View

PARTS LIST - S 011a		
ITEM	QTY	DESCRIPTION
P 048	5	Rail Post
P 049a	1	Top Rail
P 050a	1	Middle Rail
P 051a	1	Kick Plate

PARTS LIST - S 011b		
ITEM	QTY	DESCRIPTION
P 048	7	Rail Post
P 049b	1	Top Rail Daymark
P 050b	1	Middle Rail Daymark
P 051b	1	Kick Plate Daymark
P 052	2	Top Angled Rail
P 053	2	Middle Angled Rail
P 054	2	Rail Gusset
S 012	1	Lifting Assembly

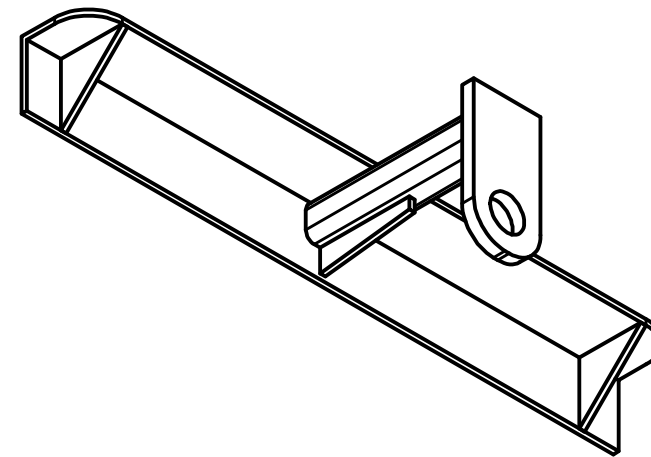
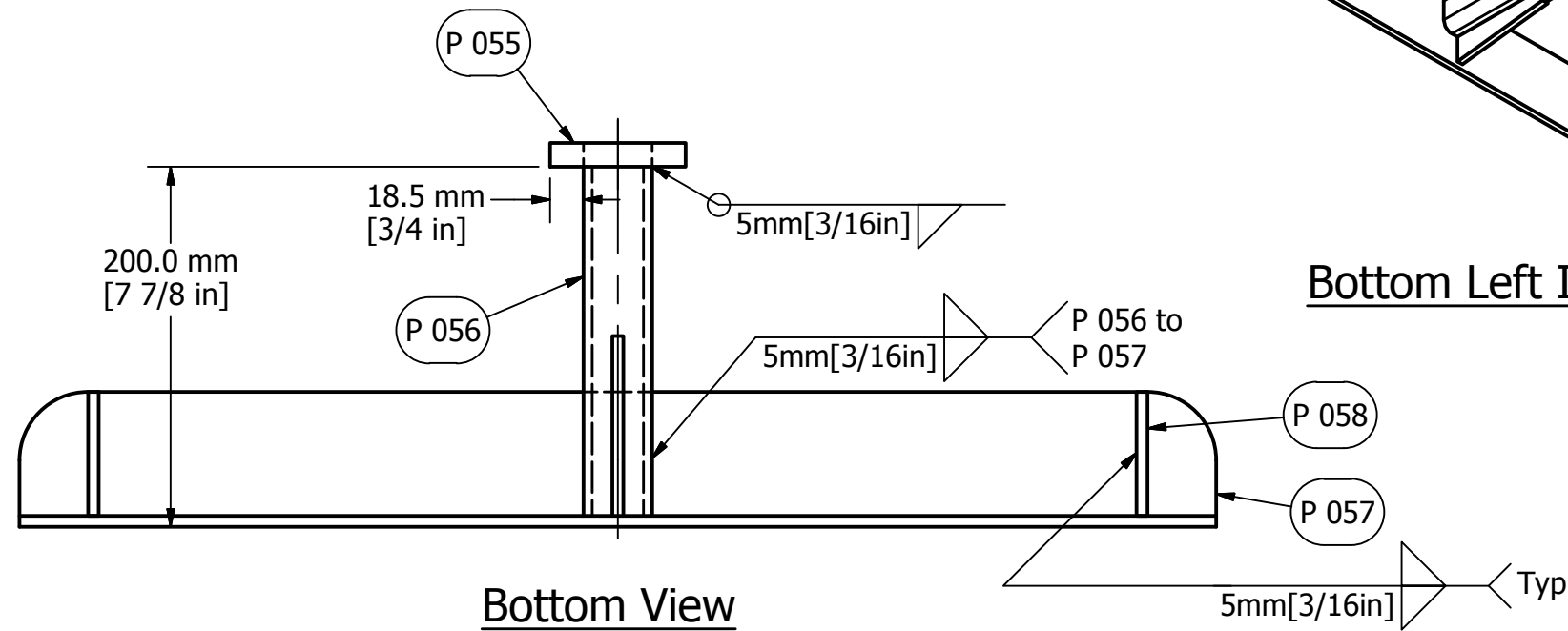
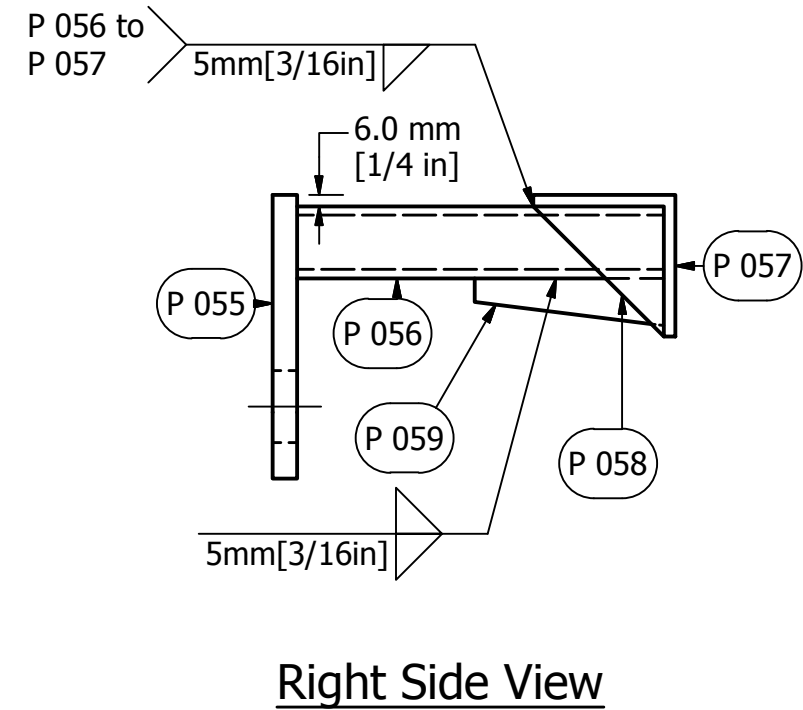
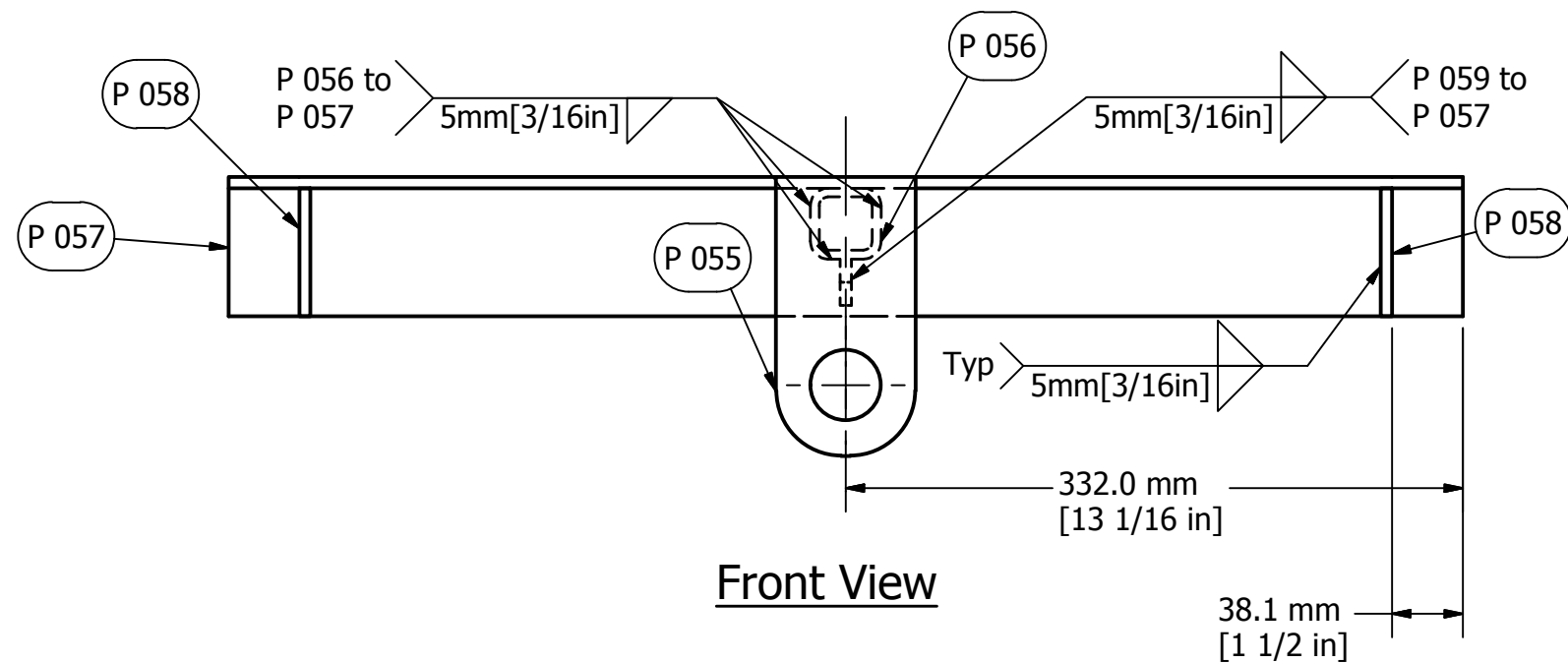


## S 011a/S 011b

Top Railing/Top Railing with Daymark


FILE No.		06044	SCALE:		N.T.S.	DWG No.		17 of 22
Rv.	DATE	DESCRIPTION				DRAWN	APP'D	
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2	26 Apr 13	TOWER DRAWING COMPLETED				E.G.	B.Y.	
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS				G.I.	B.Y.	
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH				L.W.	B.Y.	

All Dimensions in mm unless otherwise noted.



All Dimensions in mm unless otherwise noted.

PARTS LIST		
ITEM	QTY	DESCRIPTION
P 055	1	Lift Arm Bracket
P 056	1	Lift Arm Tube
P 057	1	Lift Arm Angle
P 058	2	Lift Arm Gusset
P 059	1	Lift Arm Secondary Gusset

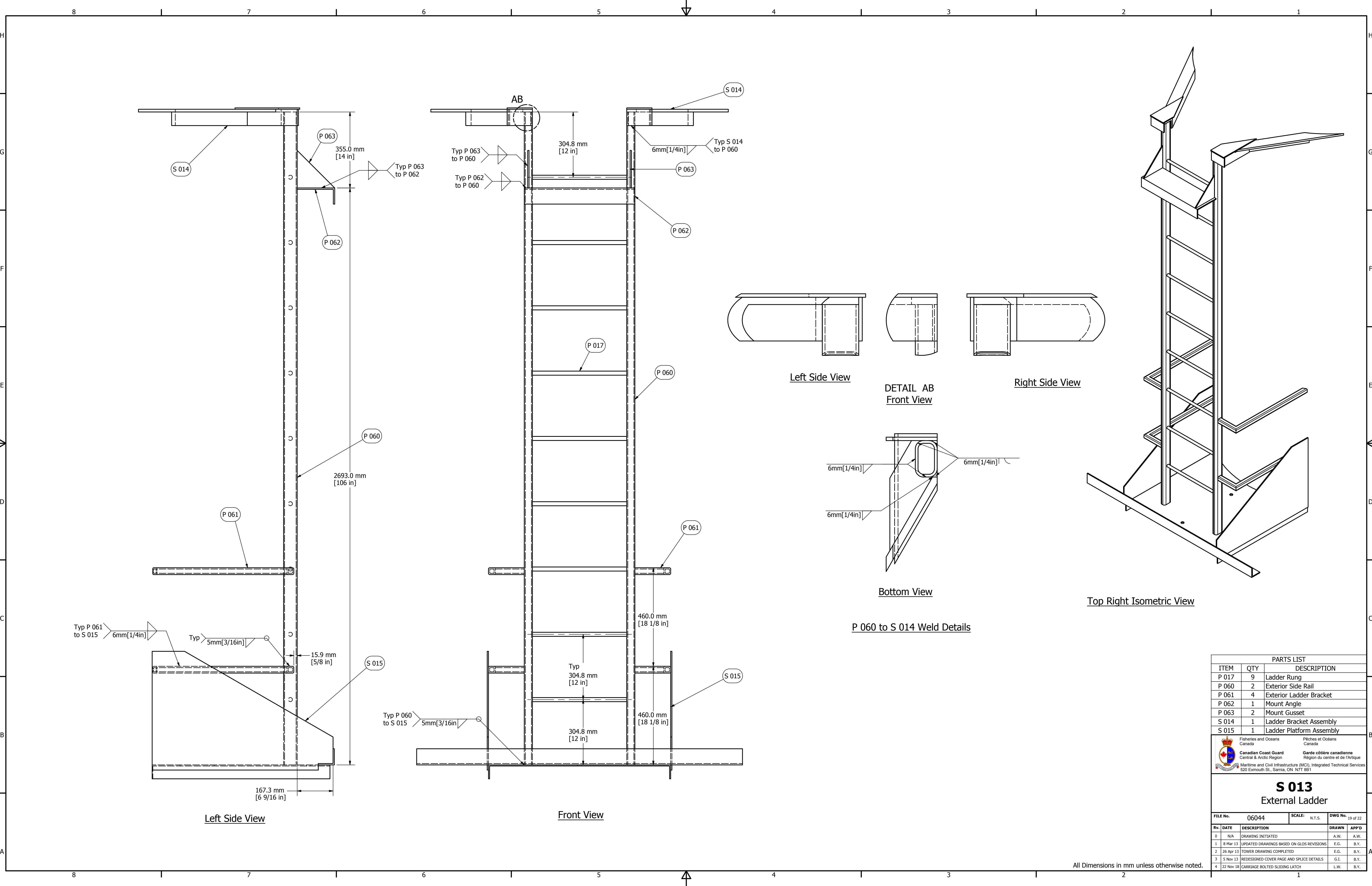
	<p>Fisheries and Oceans Canada</p> <p><b>Canadian Coast Guard</b> Central &amp; Arctic Region</p> <p>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</p>	<p>Pêches et Océans Canada</p> <p><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</p>
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# S 012

## Lifting Assembly


FILE No.		06044	SCALE:	N.T.S.	DWG No.	18 of 22
Rv.	DATE	DESCRIPTION	DRAWN	APP'D		
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2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.		
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.I.	B.Y.		
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.		



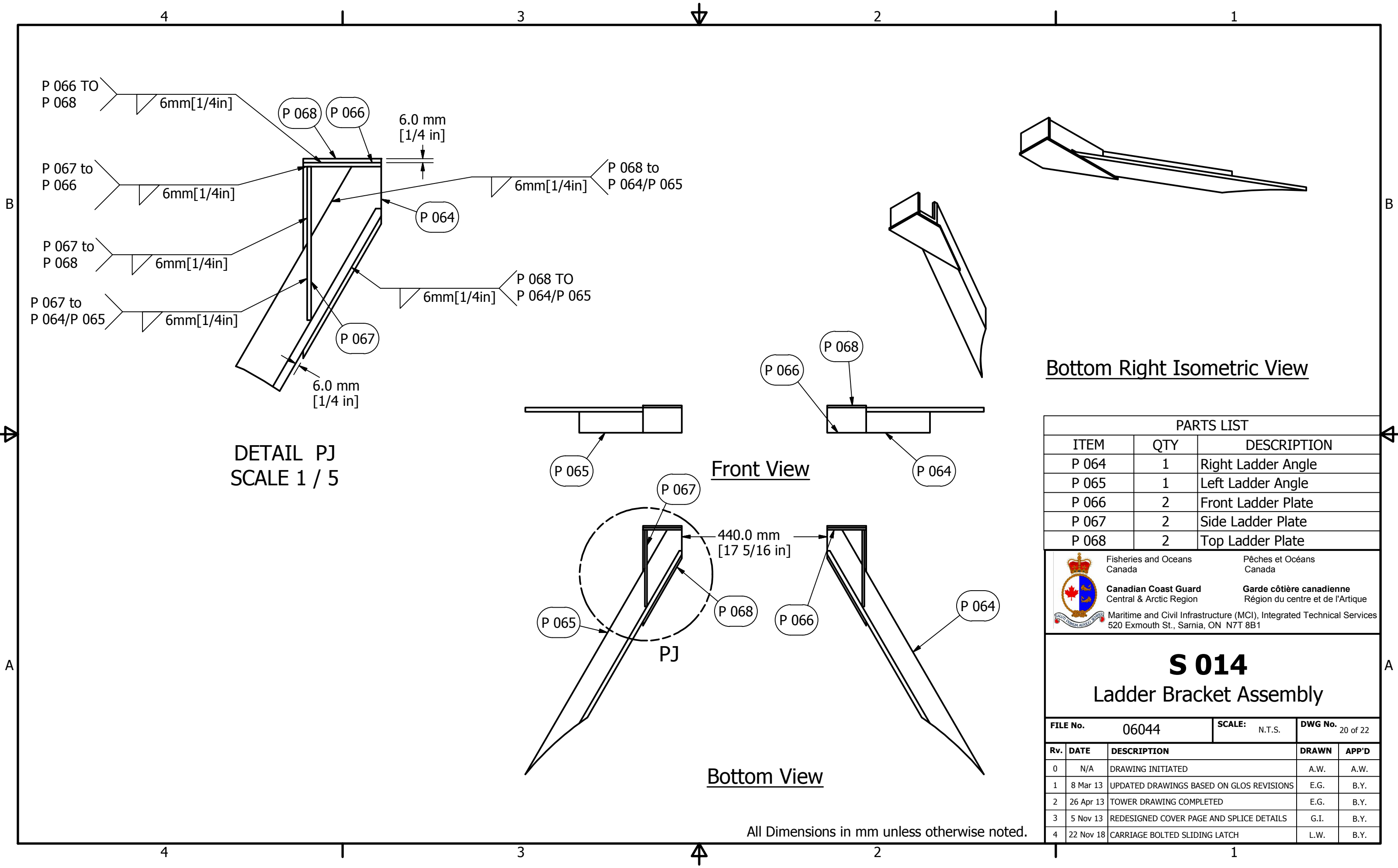


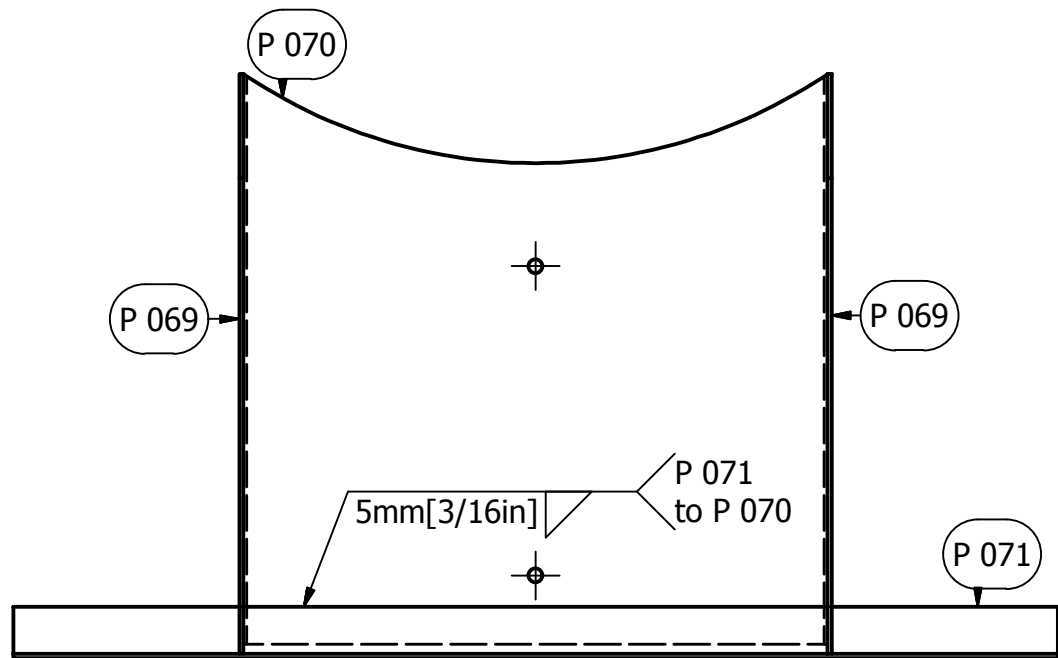
All Dimensions in mm unless otherwise noted.

PARTS LIST				
ITEM	QTY	DESCRIPTION		
P 017	9	Ladder Rung		
P 060	2	Exterior Side Rail		
P 061	4	Exterior Ladder Bracket		
P 062	1	Mount Angle		
P 063	2	Mount Gusset		
S 014	1	Ladder Bracket Assembly		
S 015	1	Ladder Platform Assembly		

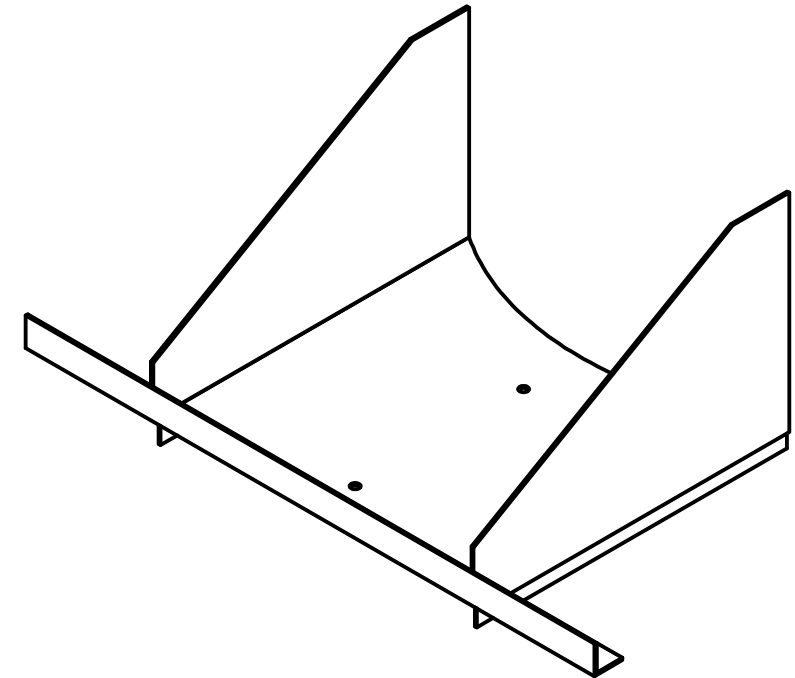
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Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique	
Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Esplanade St. - Sarnia, ON N7T 8B1			

S 013 External Ladder				
FILE No.	06044	SCALE:	N.T.S.	DWG No. 19 of 22
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
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1	8 Mar 13	UPDATED DRAWINGS BASED ON GLOS REVISIONS	E.G.	B.Y.
2	26 Apr 13	TOWER DRAWING COMPLETED	E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS	G.L.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH	L.W.	B.Y.

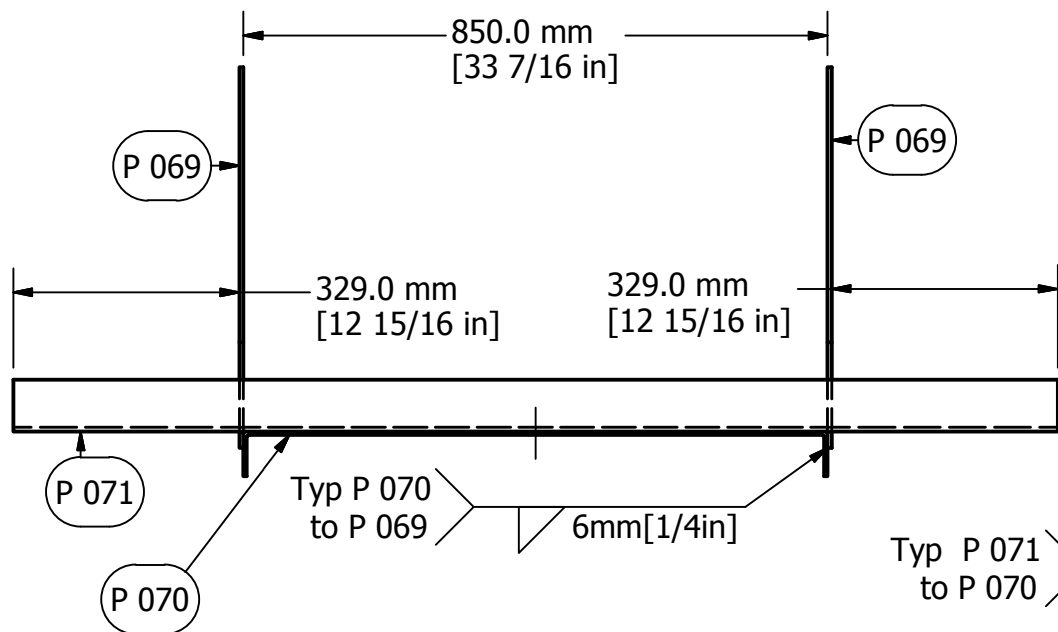




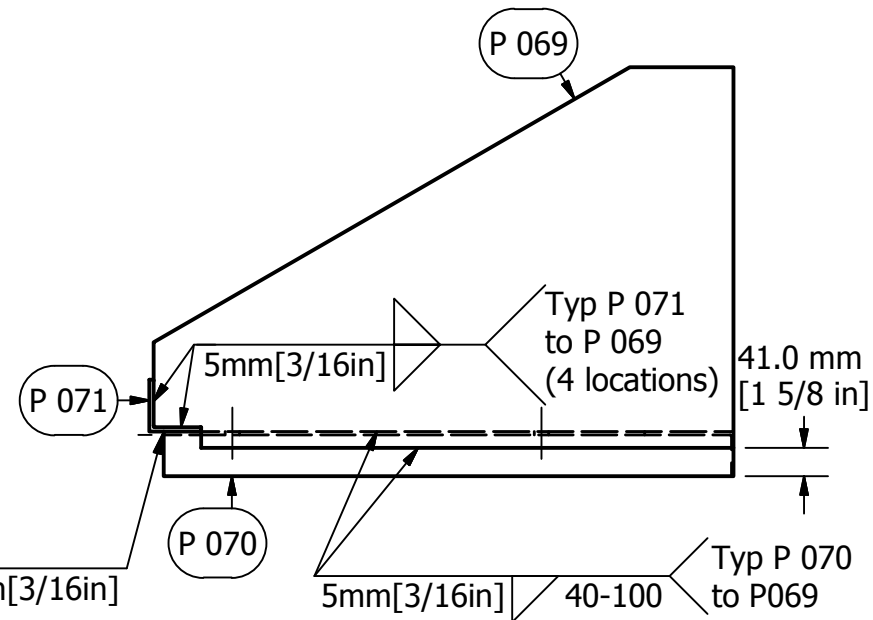
Top View



Top Right Isometric View




Front View

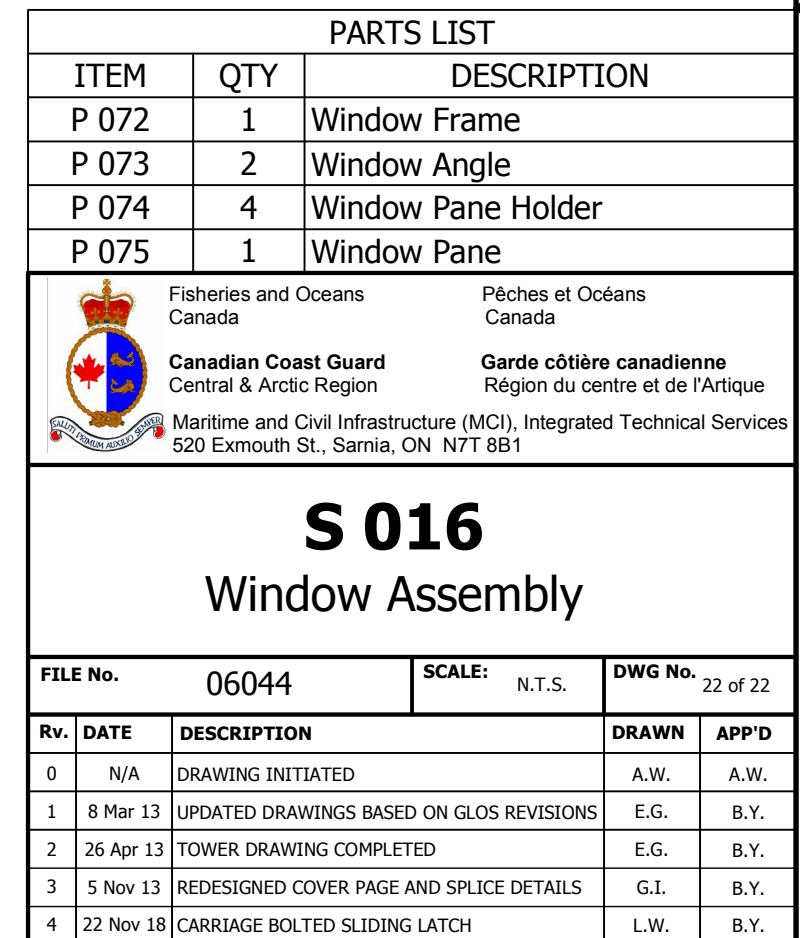
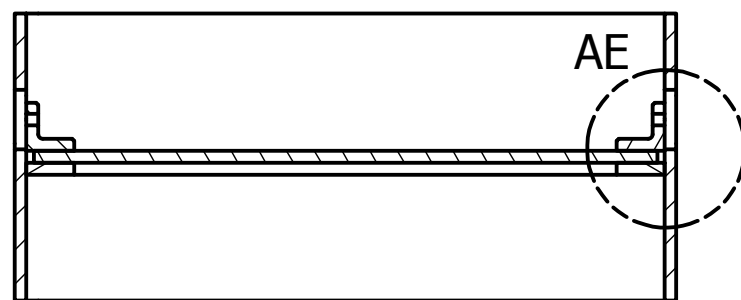
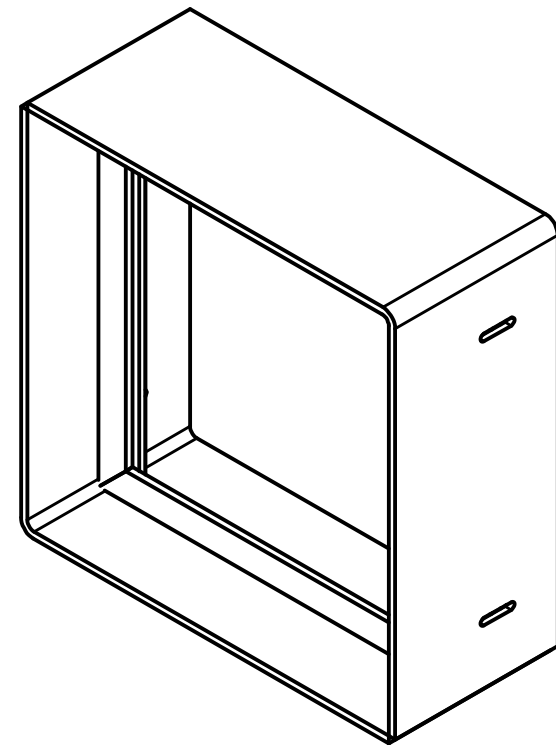


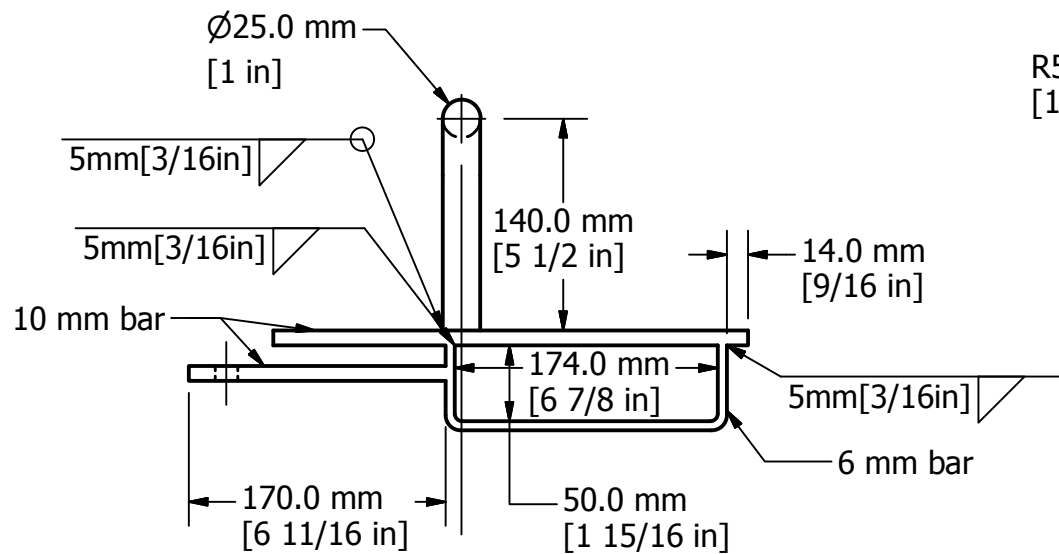
Right Side View

All Dimensions in mm unless otherwise noted.

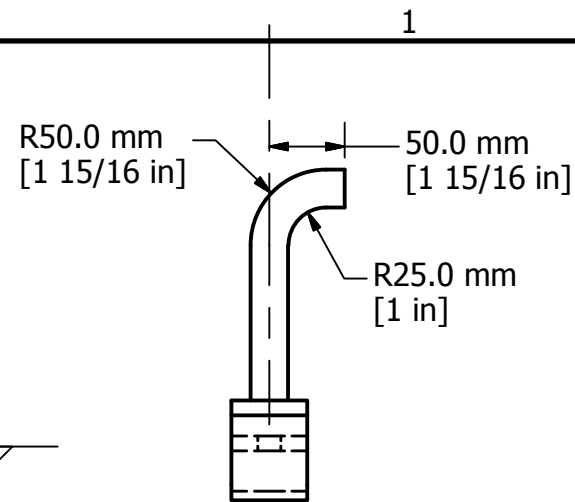
PARTS LIST					
ITEM		QTY	DESCRIPTION		
P 069		2	Gusset Kick Plate		
P 070		1	Ladder Platform		
P 071		1	Ladder Platform Angle		
<div><div></div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>					
<div><div><b>S 015</b></div><div>Ladder Platform Assembly</div></div>					
FILE No. 06044			SCALE: N.T.S.	DWG No. 21 of 22	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
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2	26 Apr 13	TOWER DRAWING COMPLETED		E.G.	B.Y.
3	5 Nov 13	REDESIGNED COVER PAGE AND SPLICE DETAILS		G.I.	B.Y.
4	22 Nov 18	CARRIAGE BOLTED SLIDING LATCH		L.W.	B.Y.



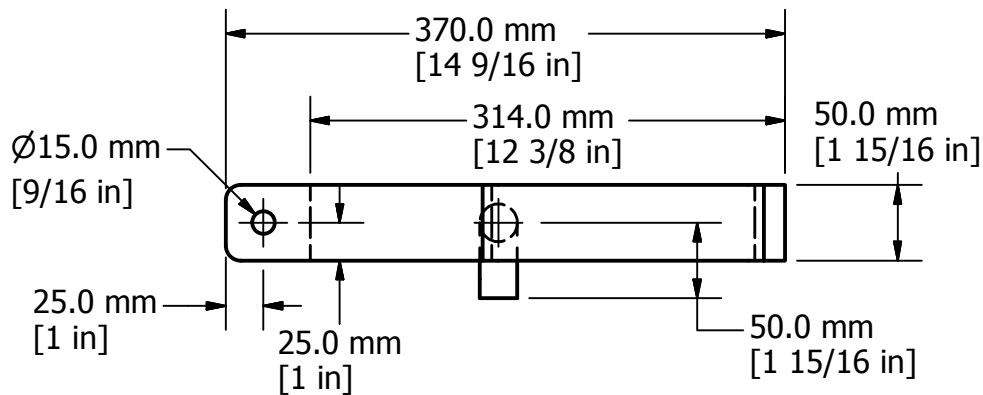




Top View



Right Side View  
(Rotated 90° CCW)



Front View

**PARTS LIST**

ITEM	DESCRIPTION	MATERIAL
P 001	Slide Handle	10mm[3/8in] Thick Flat Bar 6mm[1/4in] Thick Bent Bar 25mm[1in] Dia Rod



Fisheries and Oceans  
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**Canadian Coast Guard**  
Central & Arctic Region

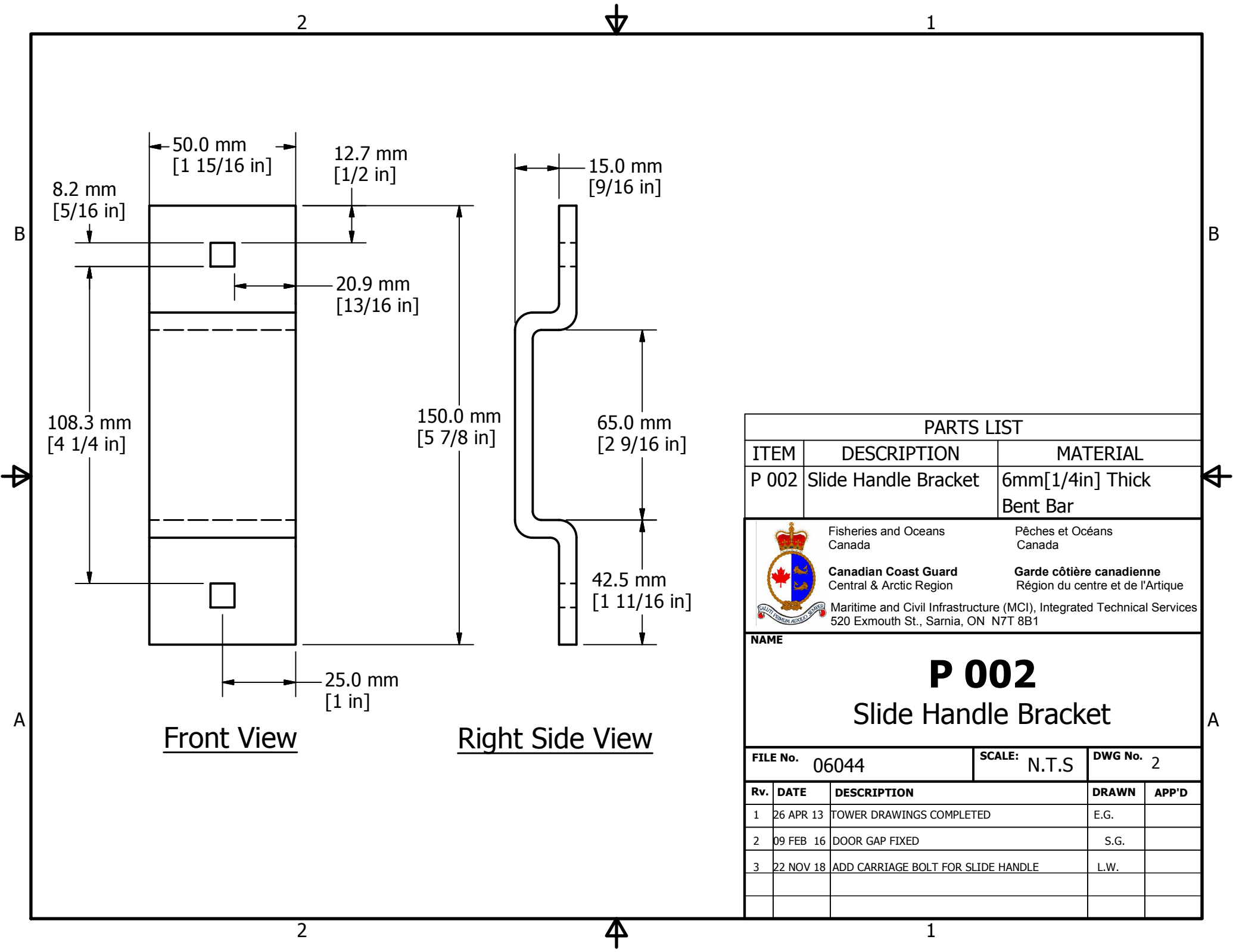
Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1


**NAME**

**P 001**  
**Slide Handle**

FILE No. 06044			SCALE: N.T.S		DWG No. 1
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 002	Slide Handle Bracket	6mm[1/4in] Thick Bent Bar



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Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

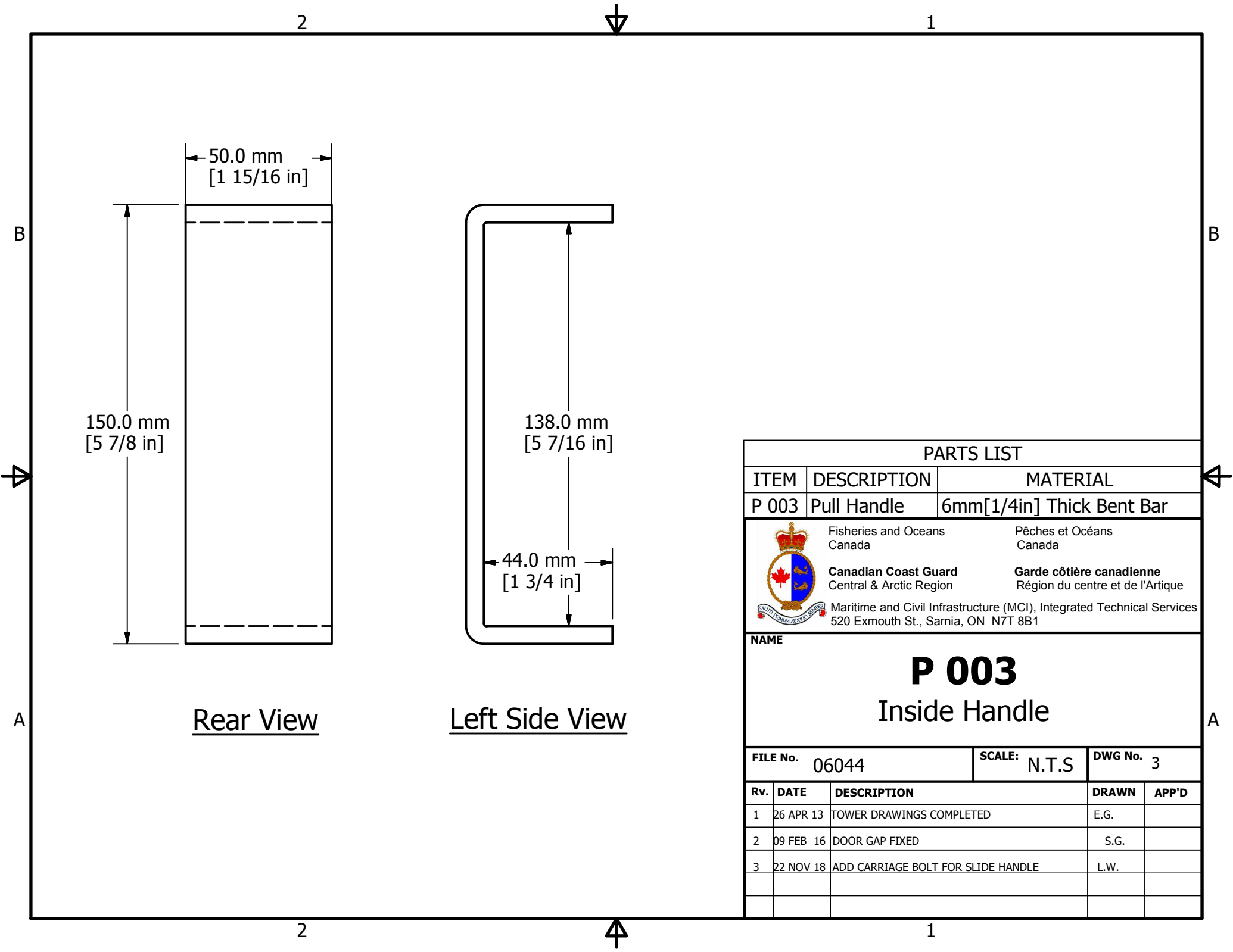
NAME


P 002

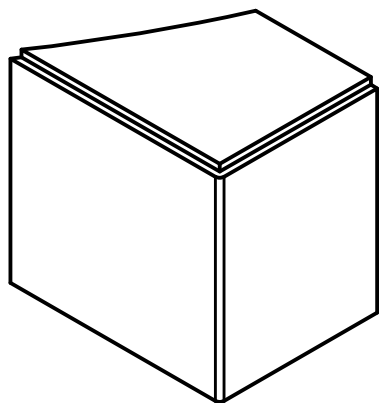
Slide Handle Bracket

FILE No. 06044			SCALE: N.T.S	DWG No. 2	
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3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		

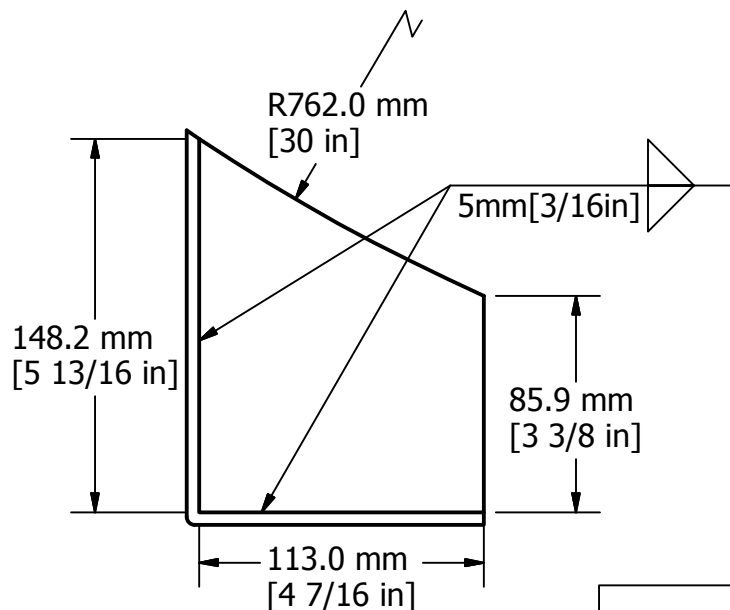




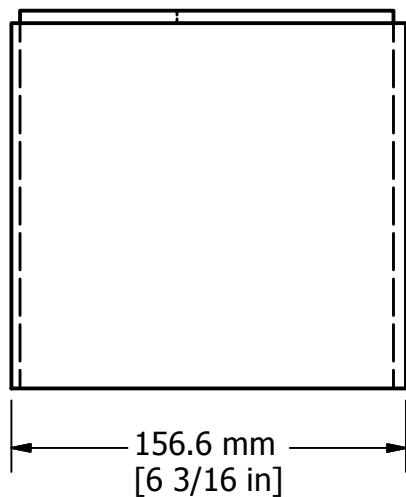
PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 003		Pull Handle		6mm[1/4in] Thick Bent Bar		
		Fisheries and Oceans Canada  <b>Canadian Coast Guard</b> Central & Arctic Region  Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1		Pêches et Océans Canada  <b>Garde côtière canadienne</b> Région du centre et de l'Arctique		
<b>NAME</b>  <b>P 003</b>  Inside Handle						
<b>FILE No.</b> 06044			<b>SCALE:</b> N.T.S		<b>DWG No.</b> 3	
<b>Rv.</b>	<b>DATE</b>	<b>DESCRIPTION</b>			<b>DRAWN</b>	<b>APP'D</b>
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



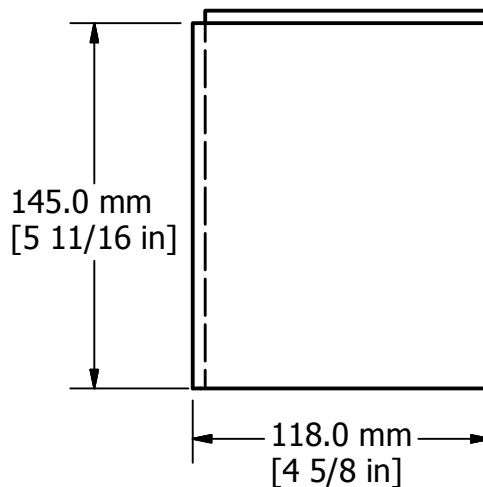
Top Left Isometric View



Top View

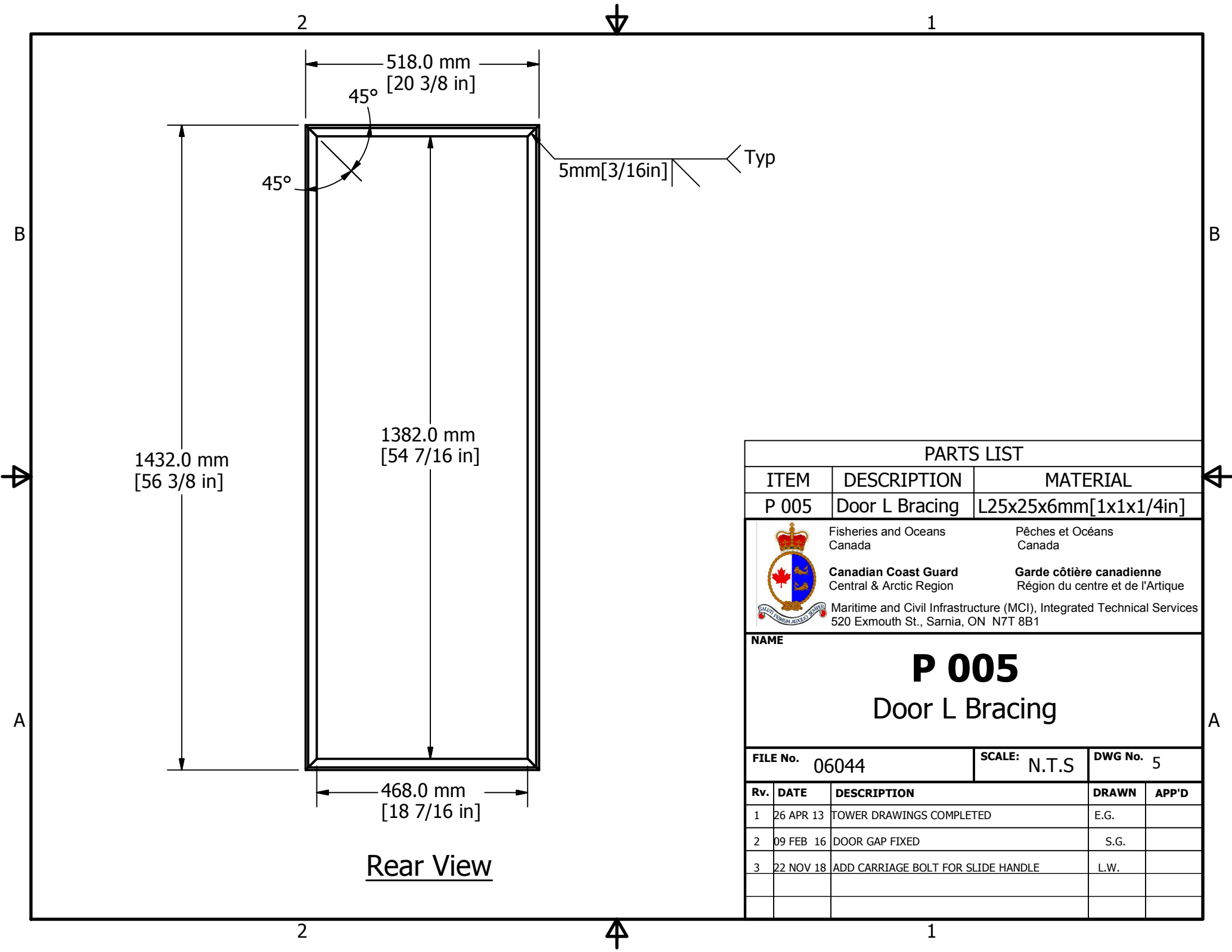


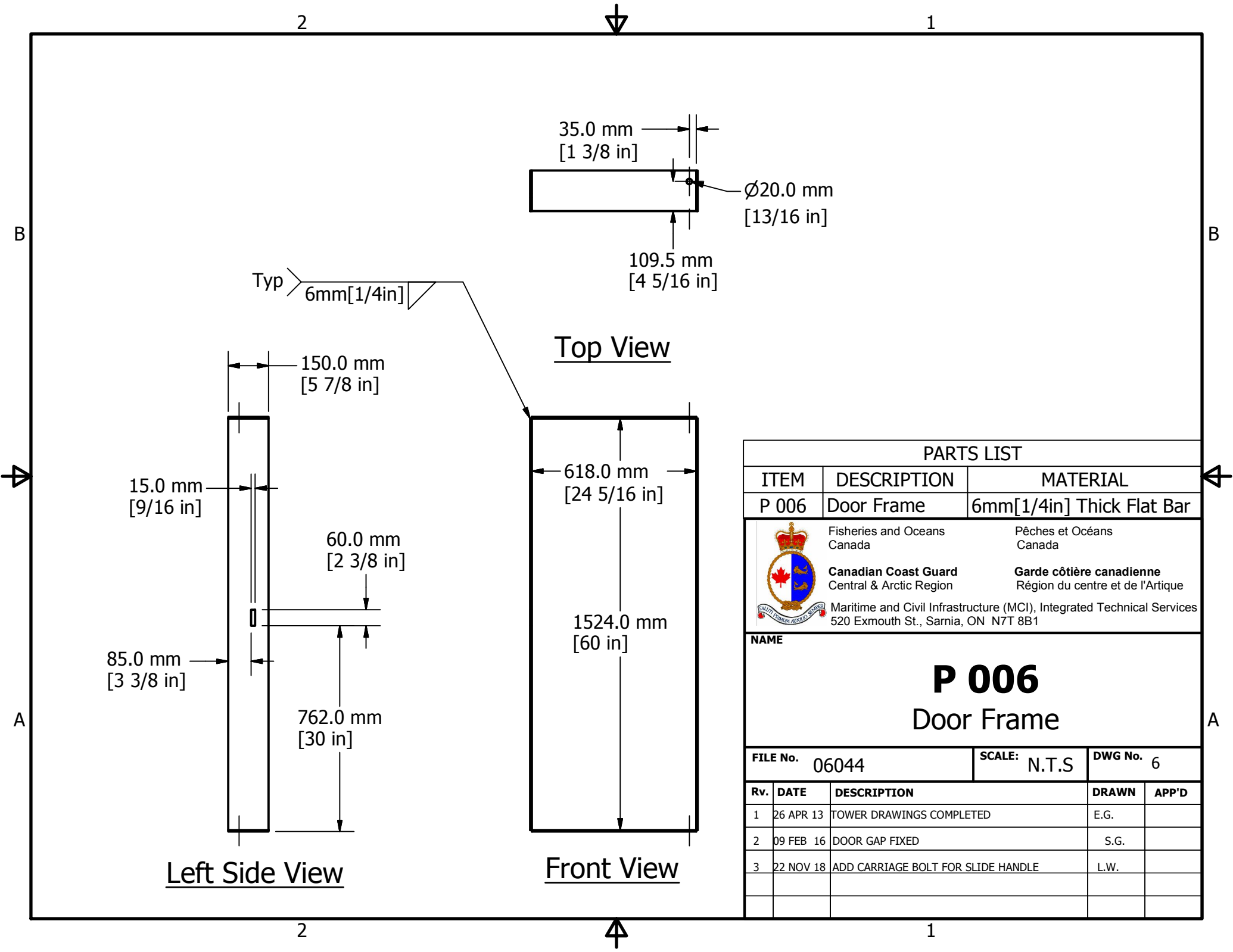
Left Side View




Front View

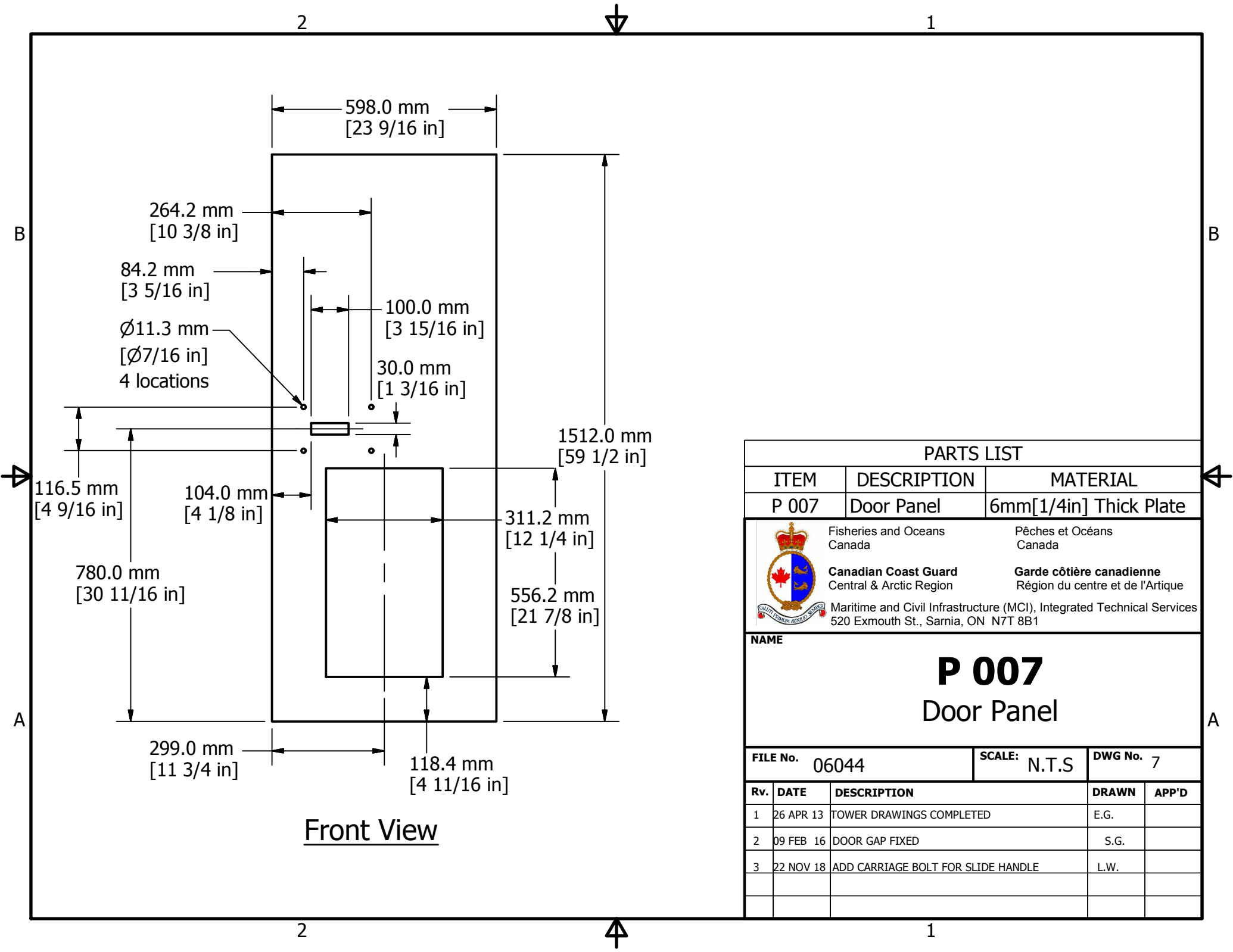
PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 004		Handle Cover		5 mm [3/16 in] Thick Bent Plate		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>						
NAME						
<div>P 004</div> <div>Handle Cover</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 4	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	

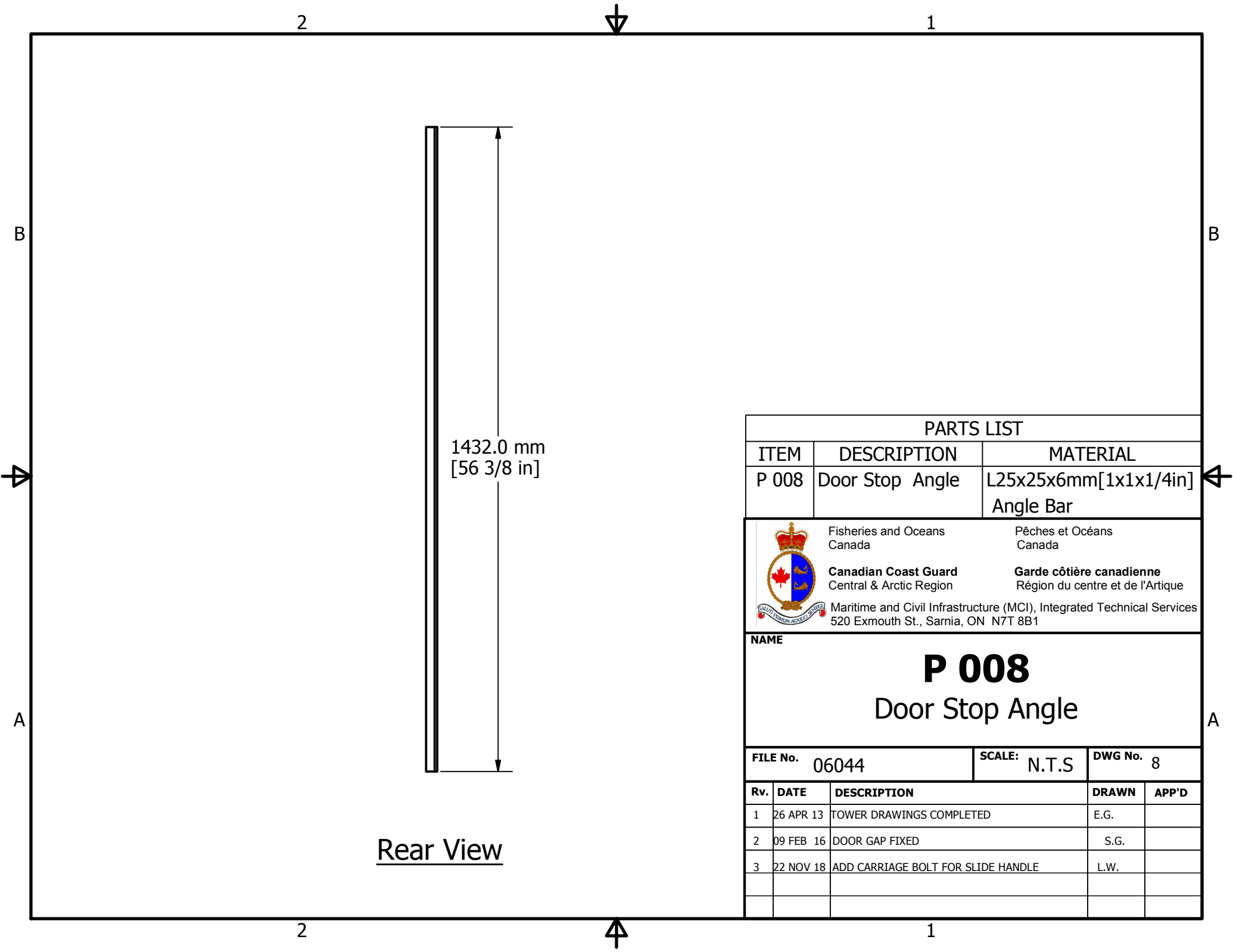




PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 006		Door Frame		6mm[1/4in] Thick Flat Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>						
NAME						
<div>P 006</div> <div>Door Frame</div>						
FILE No. 06044				SCALE: N.T.S	DWG No. 6	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	








Rear View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 008	Door Stop Angle	L25x25x6mm[1x1x1/4in] Angle Bar



Fisheries and Oceans  
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Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

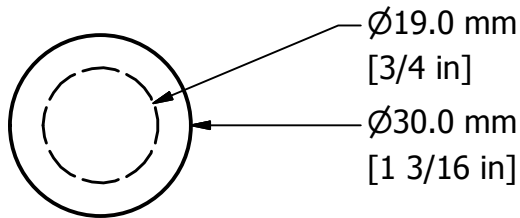
Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

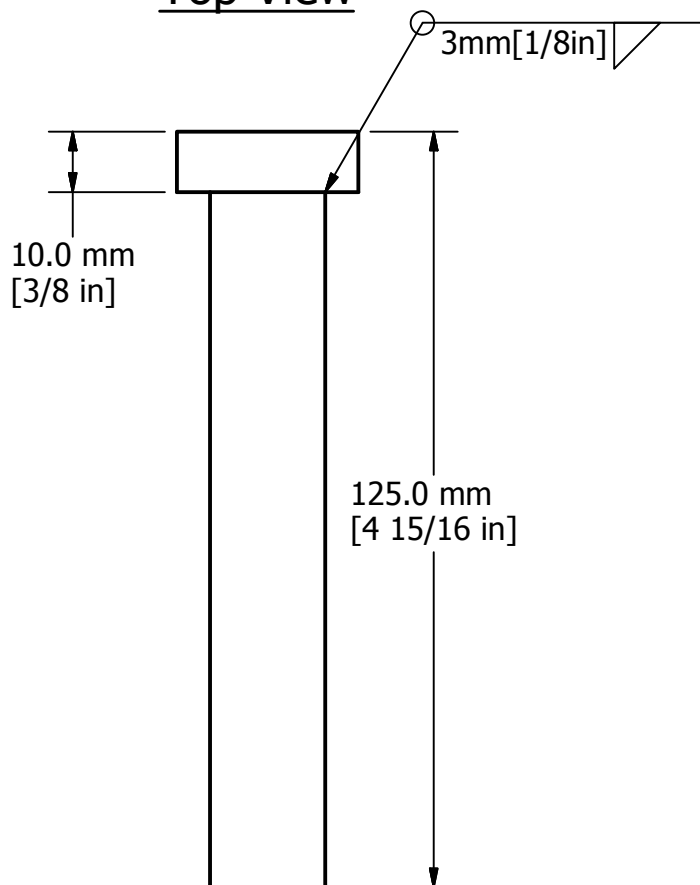
NAME

**P 008**  
Door Stop Angle

FILE No. 06044			SCALE: N.T.S	DWG No. 8	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



Top View



Front View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 009	Door Hinge Pin	19mm[3/8in] Dia. Rod 10mm[3/8in] Thick Plate



Fisheries and Oceans  
Canada  
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Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

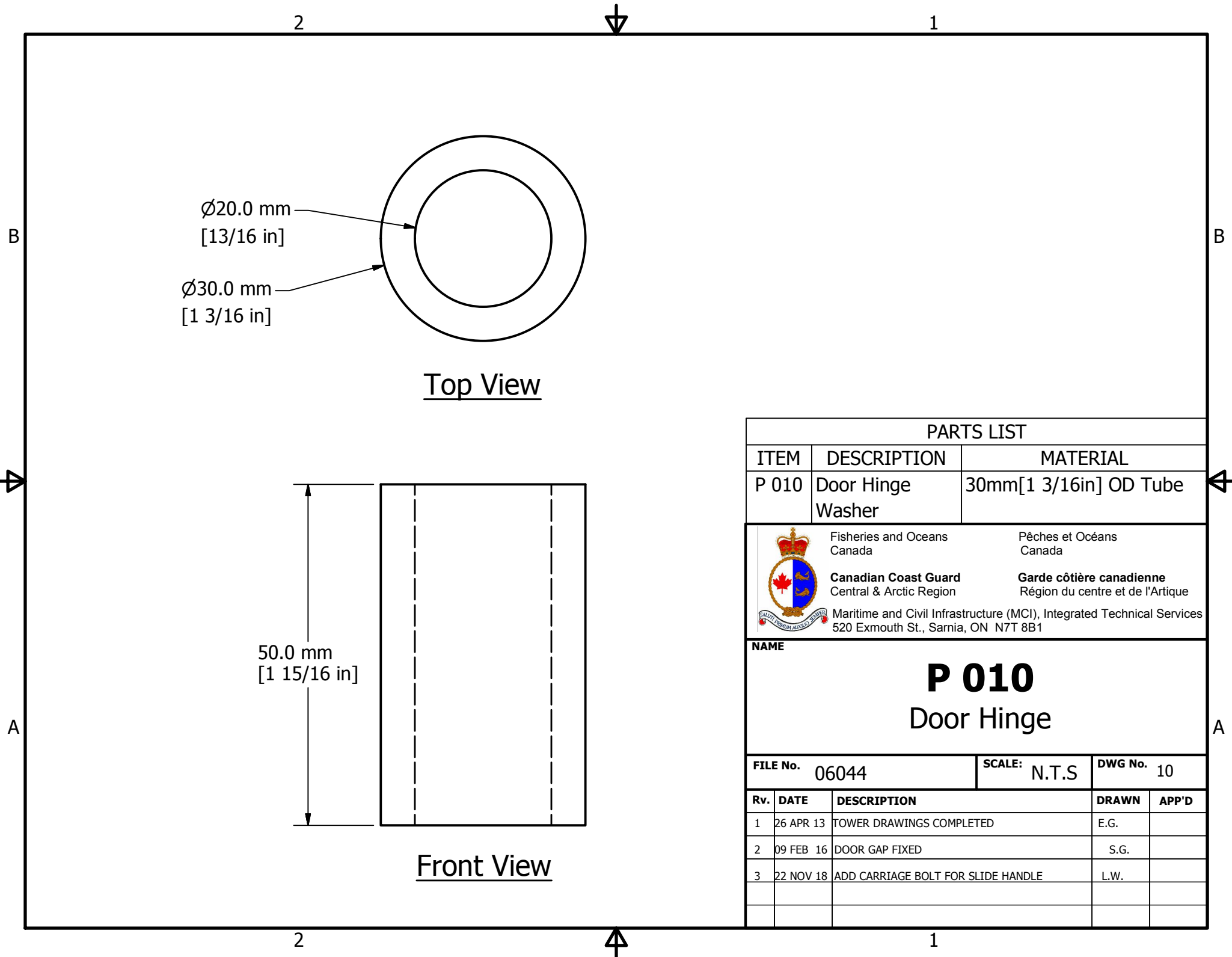
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME

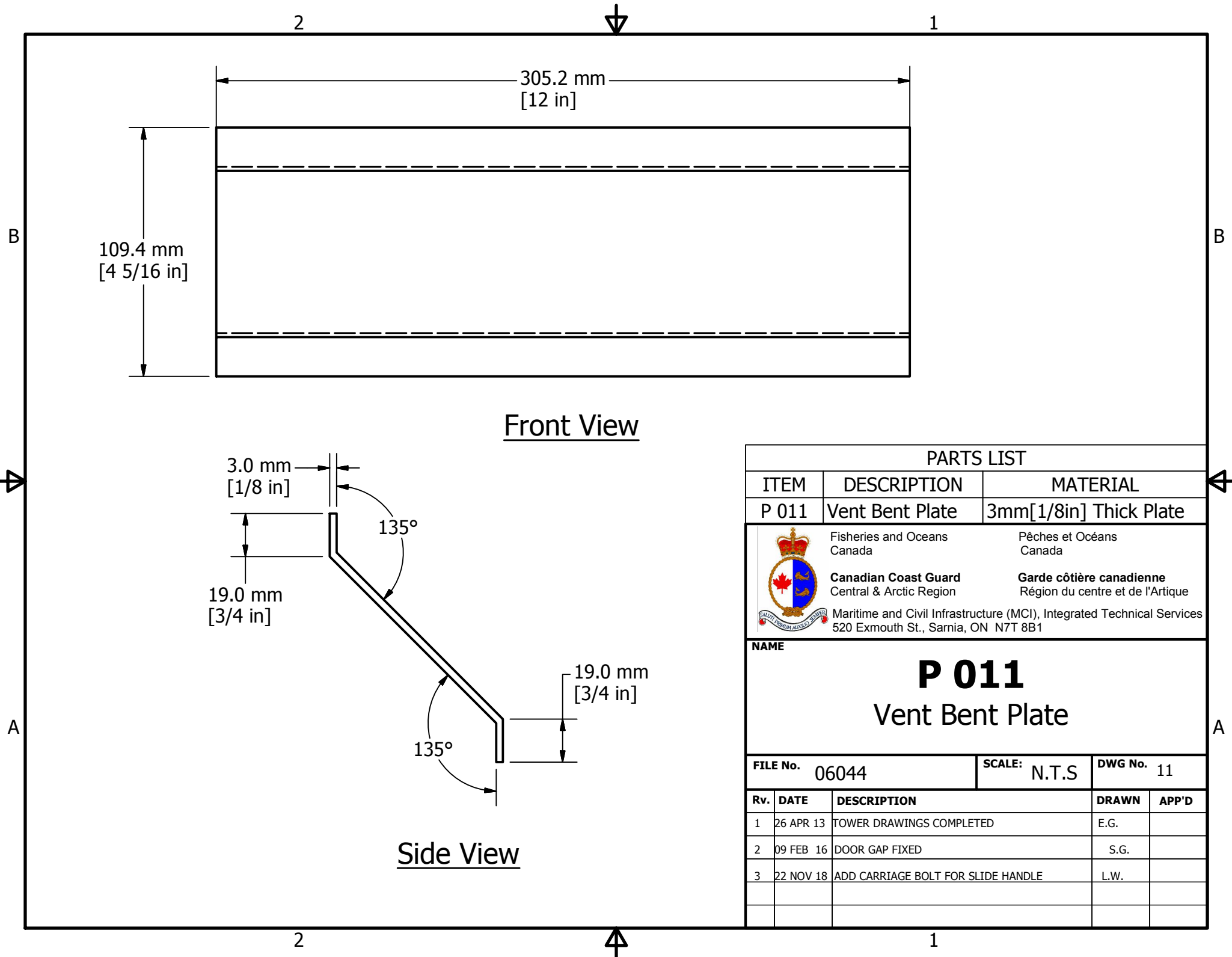
**P 009**  
Door Hinge Pin

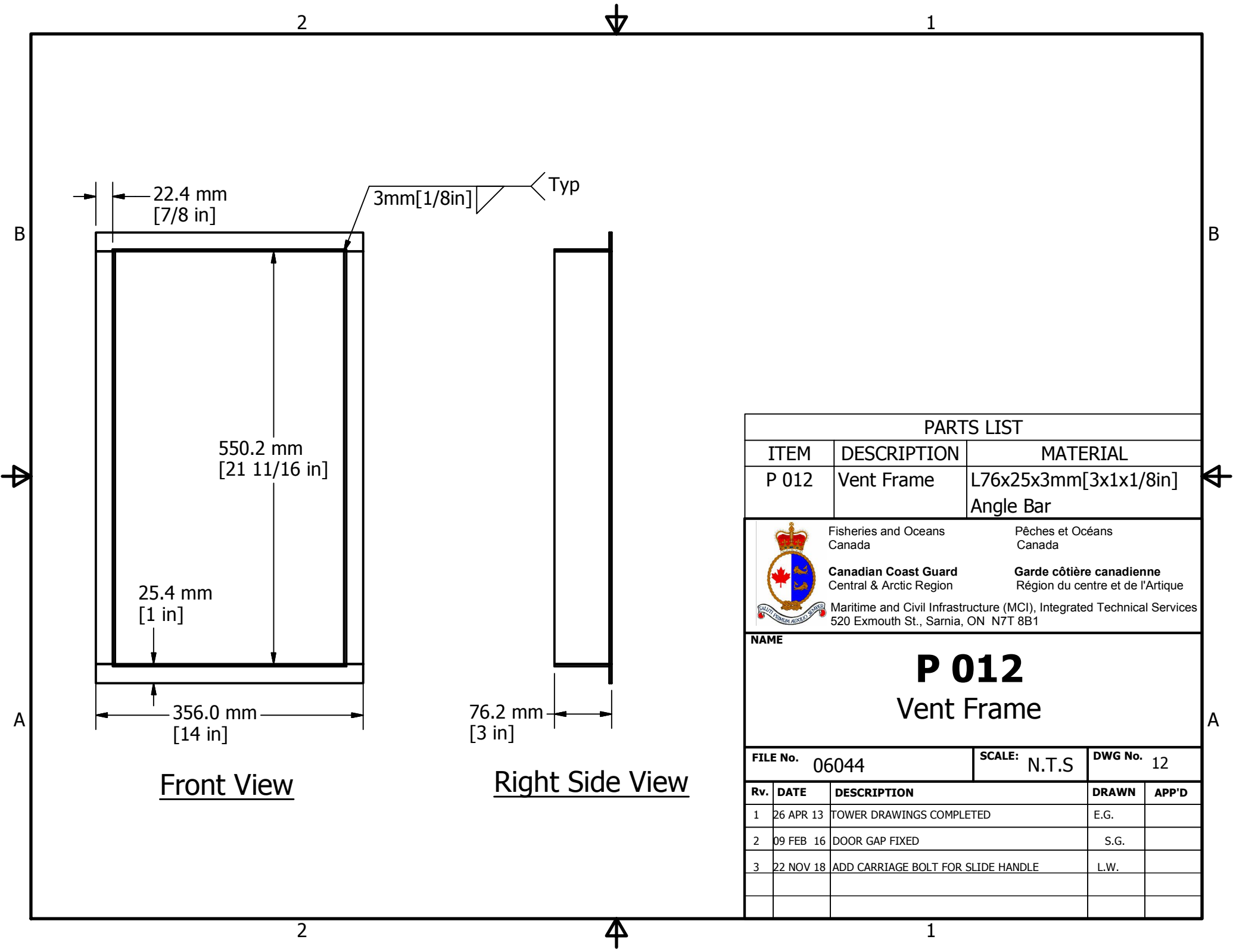
FILE No.	06044	SCALE:	N.T.S	DWG No.	9
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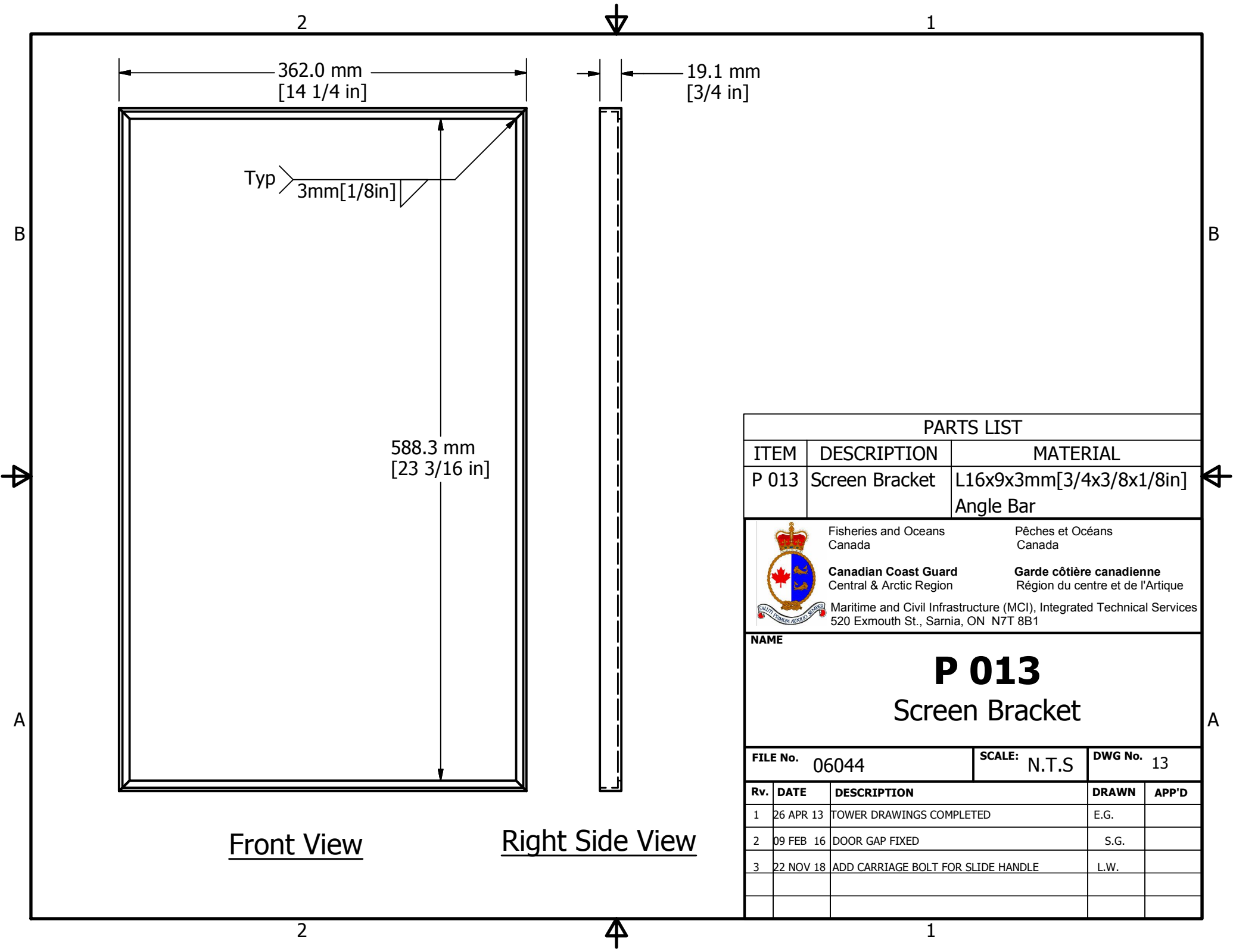
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

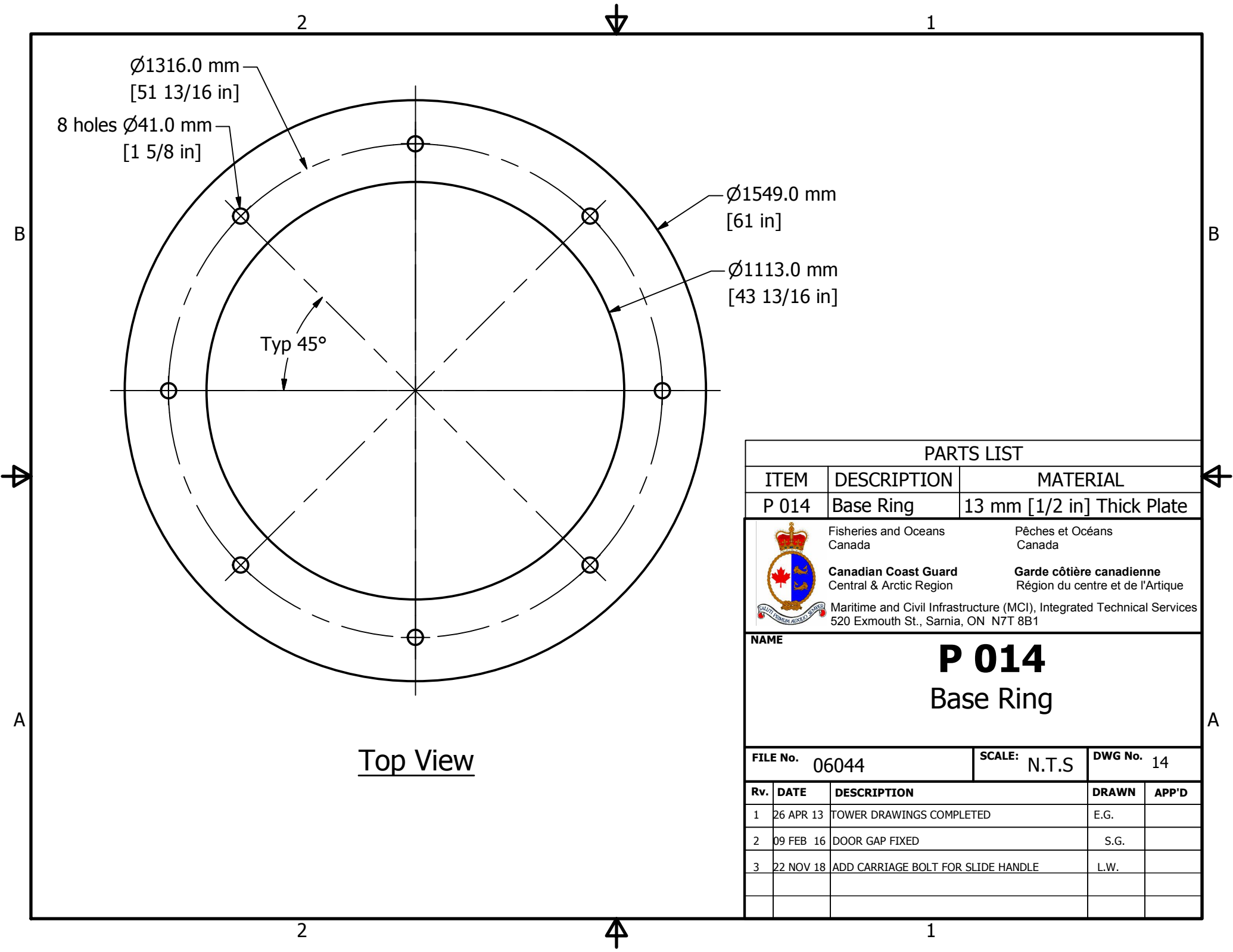




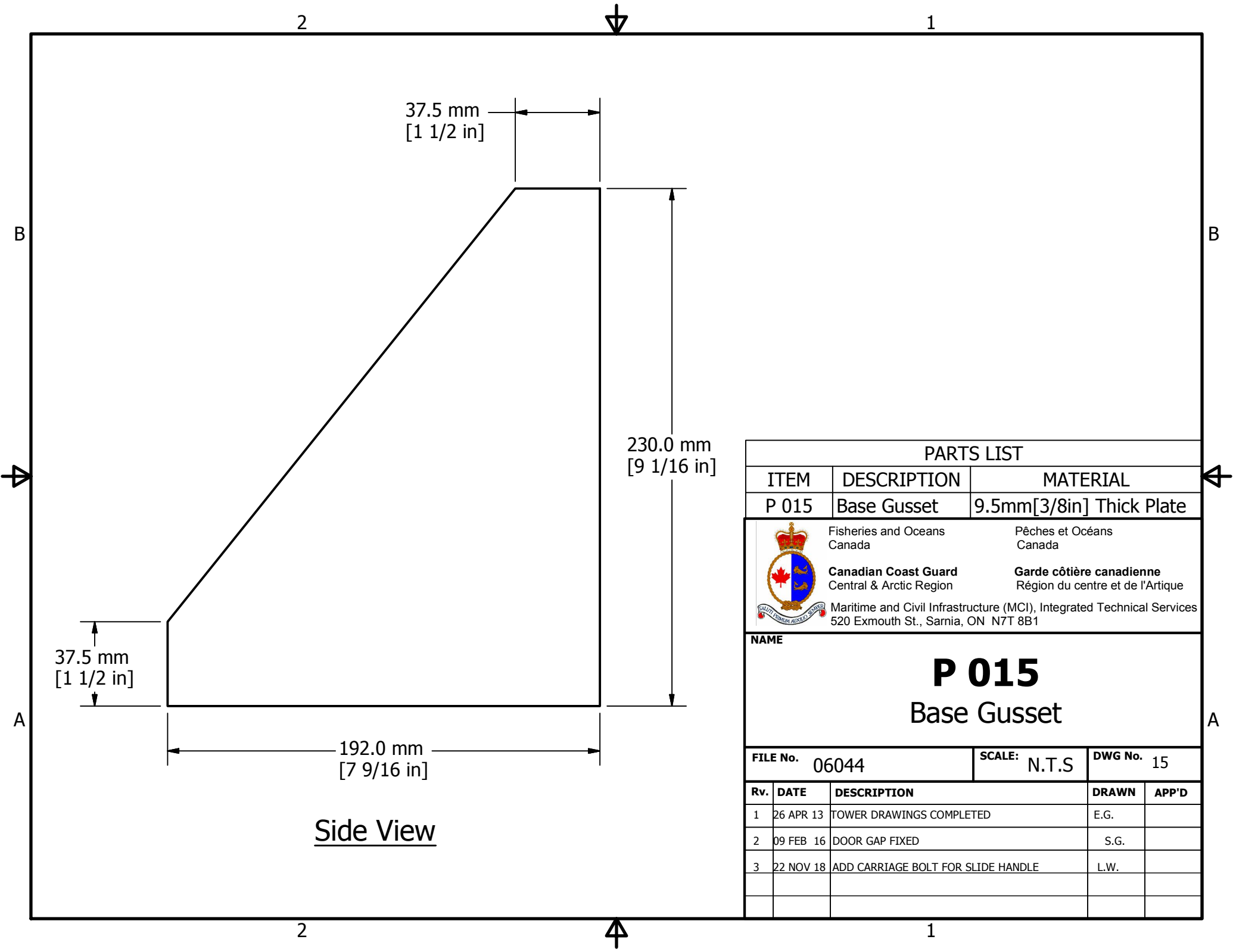


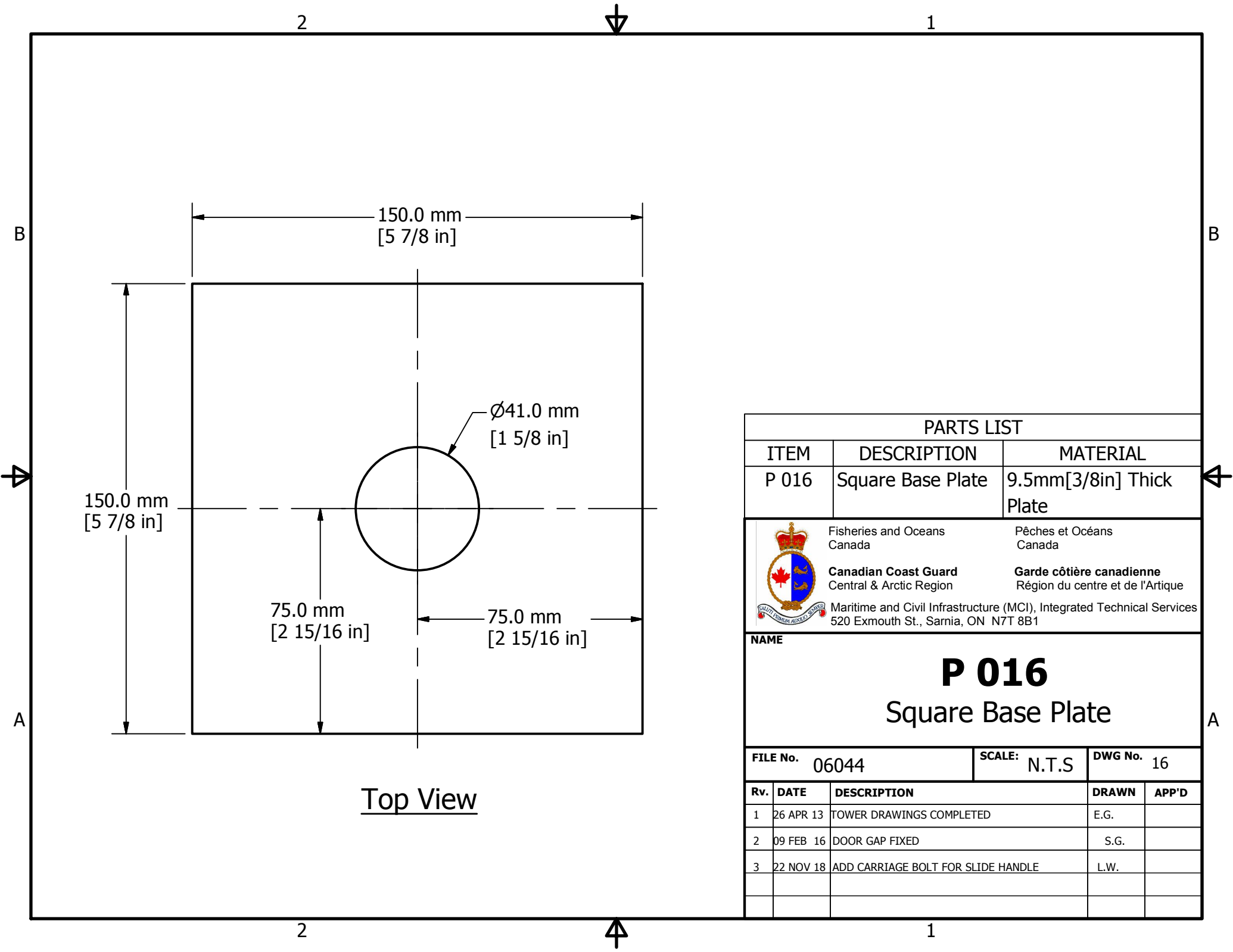


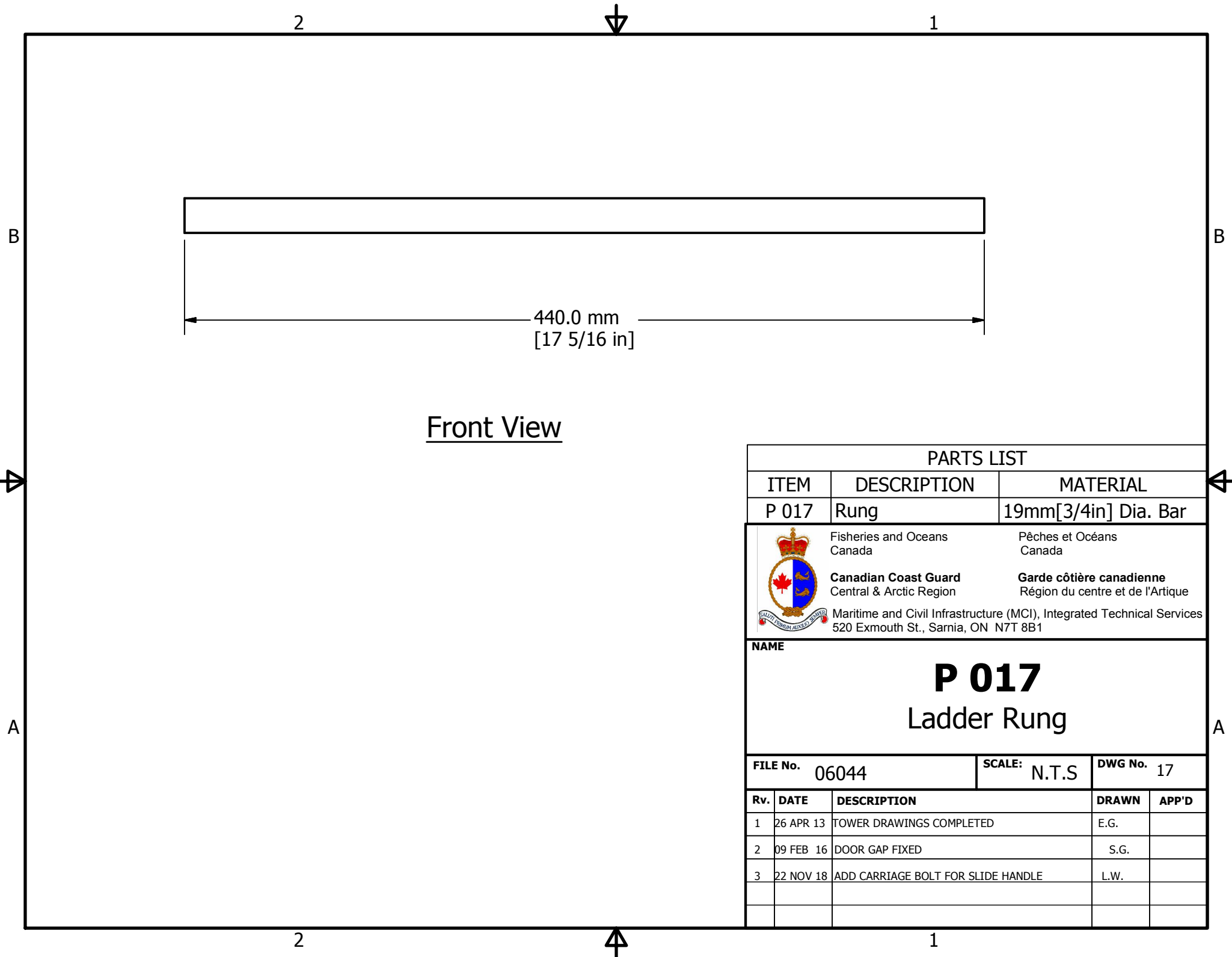












Front View

PARTS LIST				
ITEM		DESCRIPTION	MATERIAL	
P 017		Rung	19mm[3/4in] Dia. Bar	
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>				
NAME				
<div><b>P 017</b></div> <div>Ladder Rung</div>				
FILE No. 06044			SCALE: N.T.S	DWG No. 17
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

64.0 mm  
[2 1/2 in]

209.0 mm  
[8 1/4 in]

Side View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 018	Interior Ladder Bracket	9.5mm[3/8in] Thick Flat Bar



Fisheries and Oceans  
Canada  
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Canada  
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Région du centre et de l'Arctique

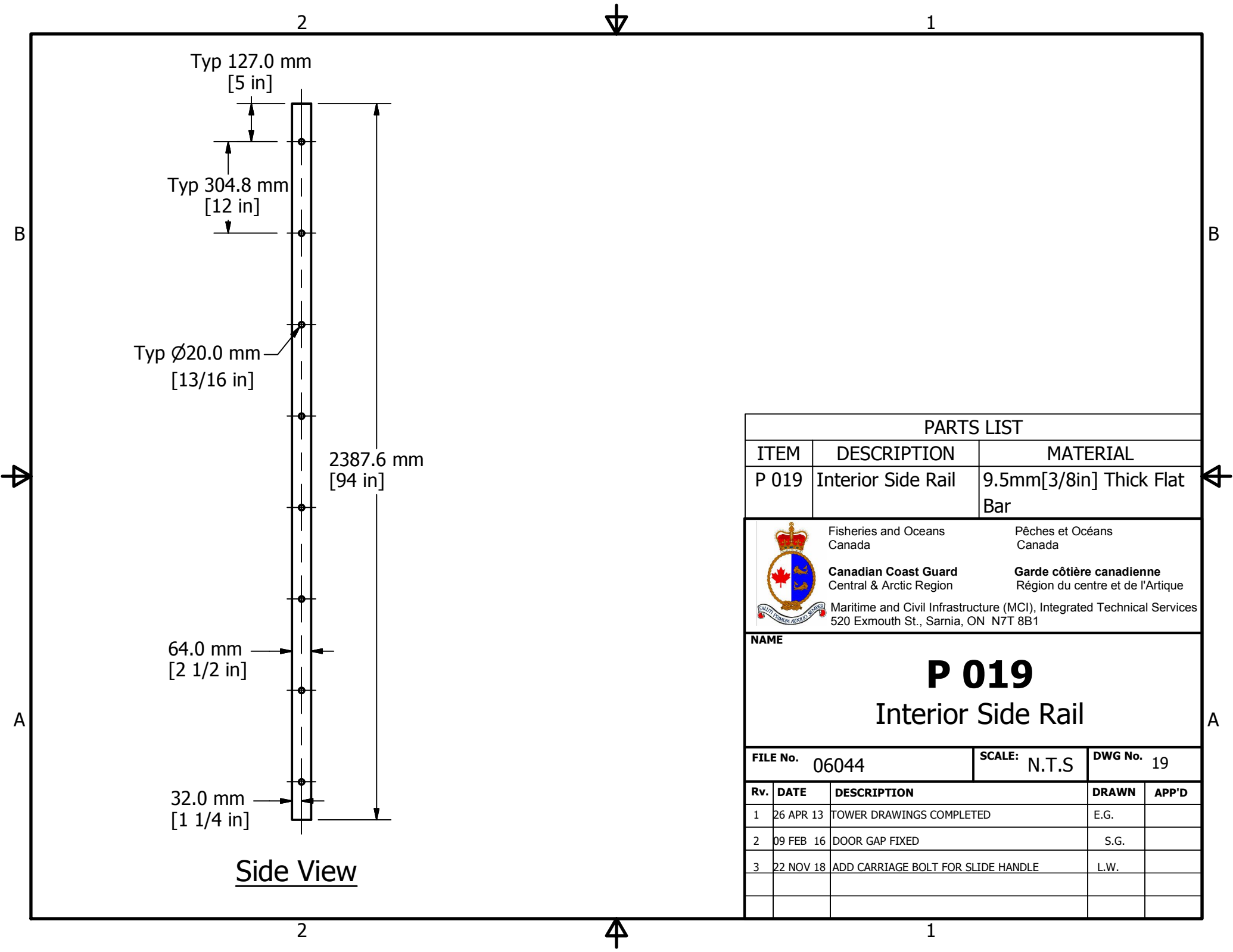
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME


**P 018**  
Interior Ladder Bracket

FILE No.	06044	SCALE:	N.T.S	DWG No.	18
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 019	Interior Side Rail	9.5mm[3/8in] Thick Flat Bar



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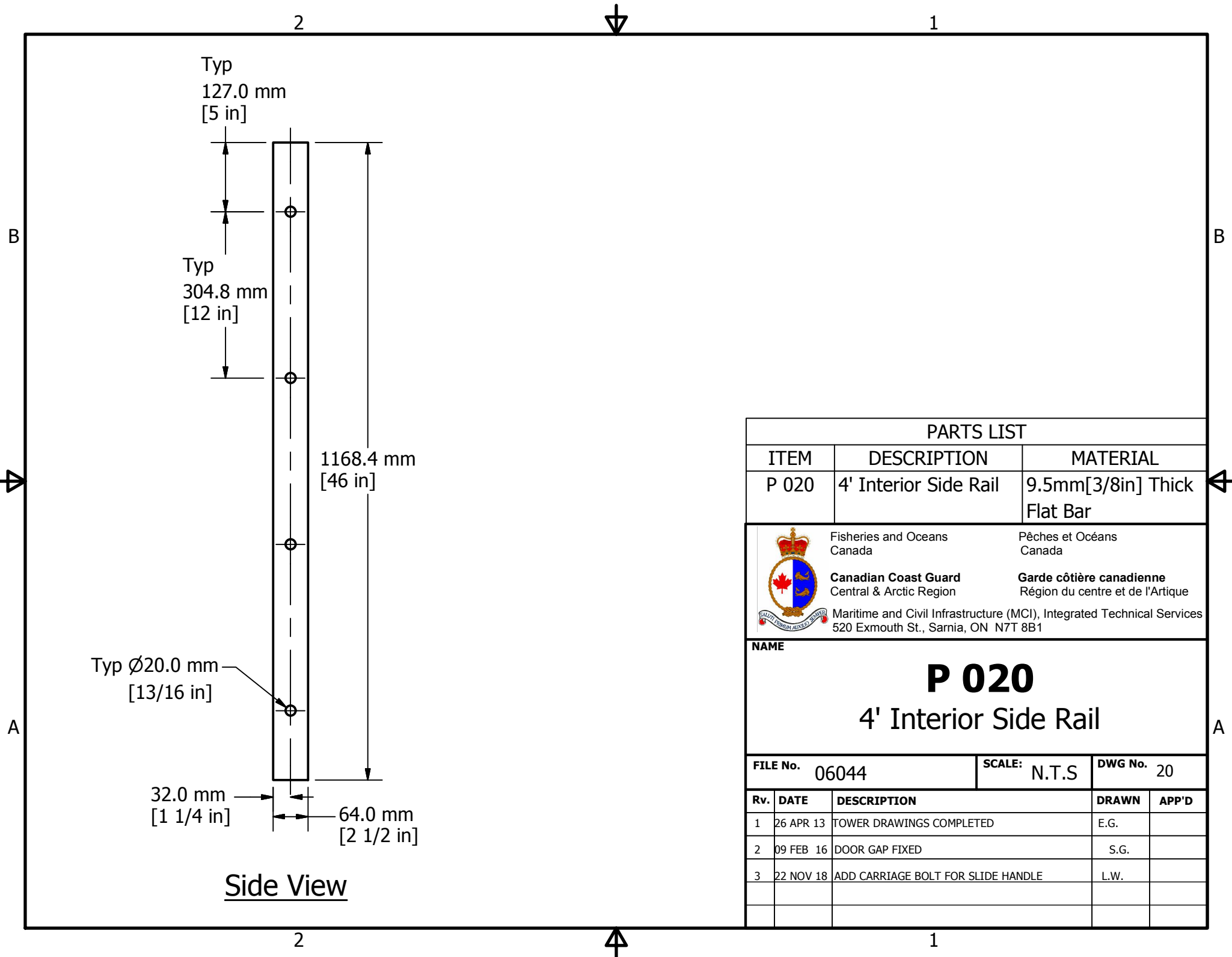
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

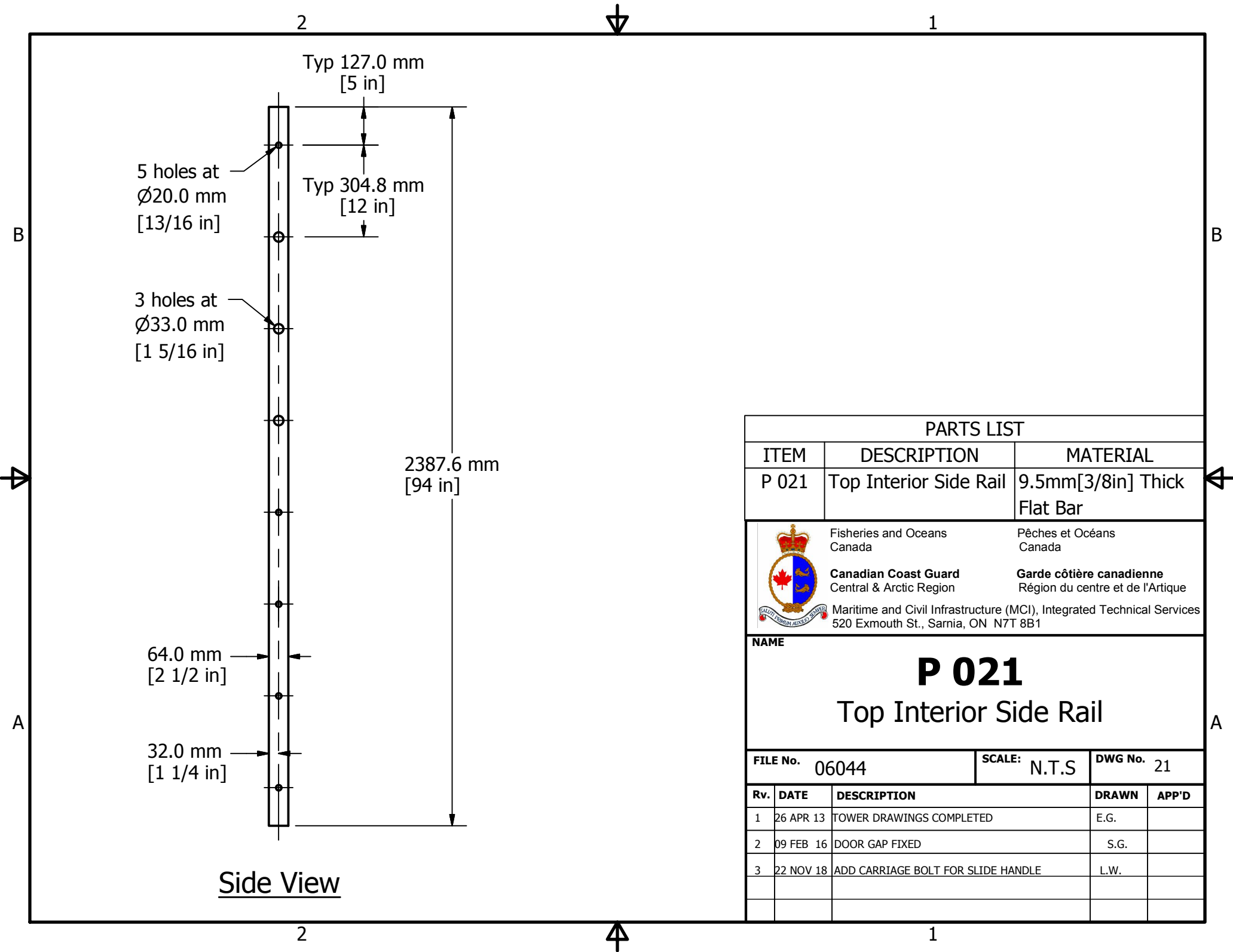
NAME

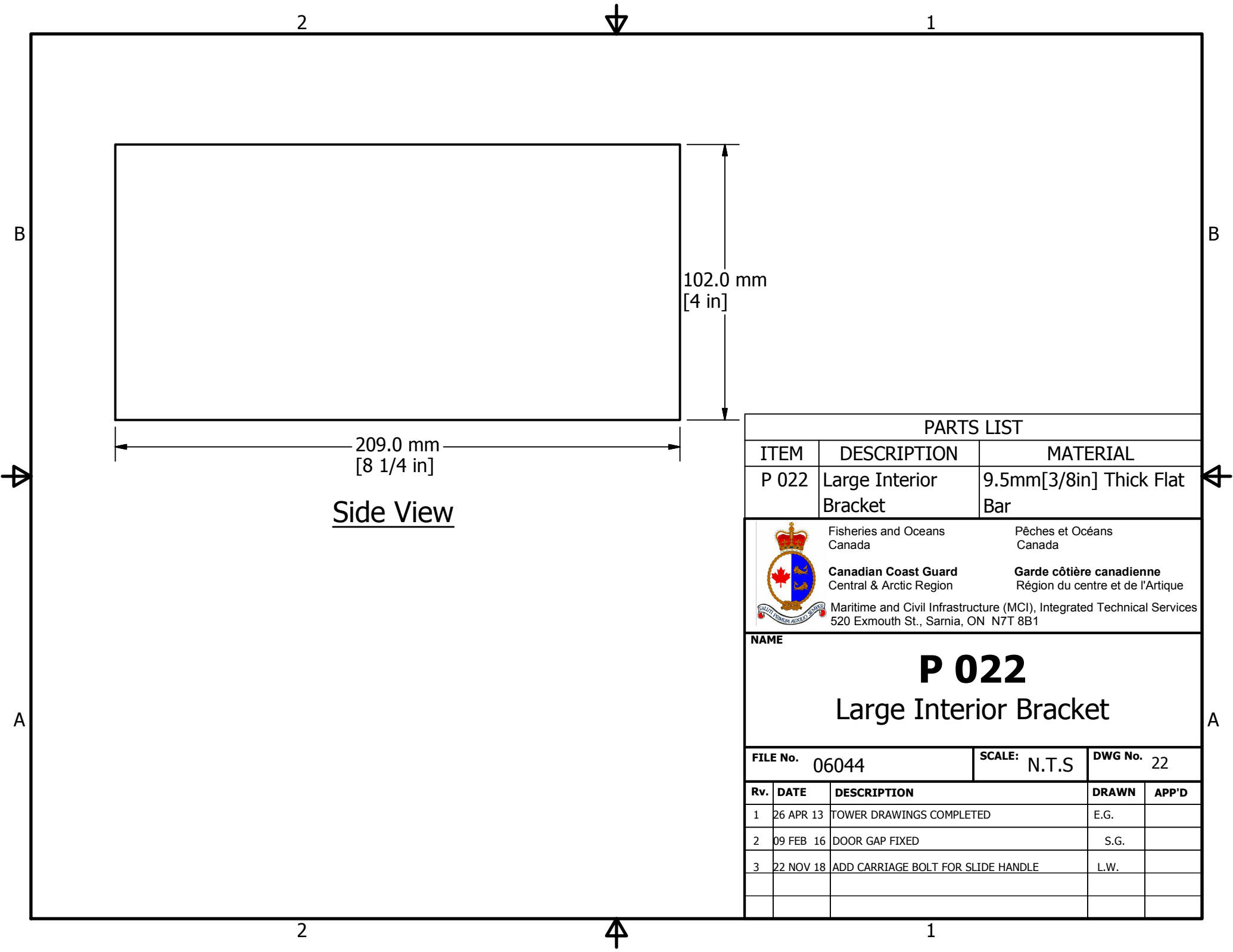
**P 019**  
Interior Side Rail

FILE No.		06044	SCALE:	N.T.S	DWG No.	19
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	










Side View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 022	Large Interior Bracket	9.5mm[3/8in] Thick Flat Bar



Fisheries and Oceans  
Canada

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Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

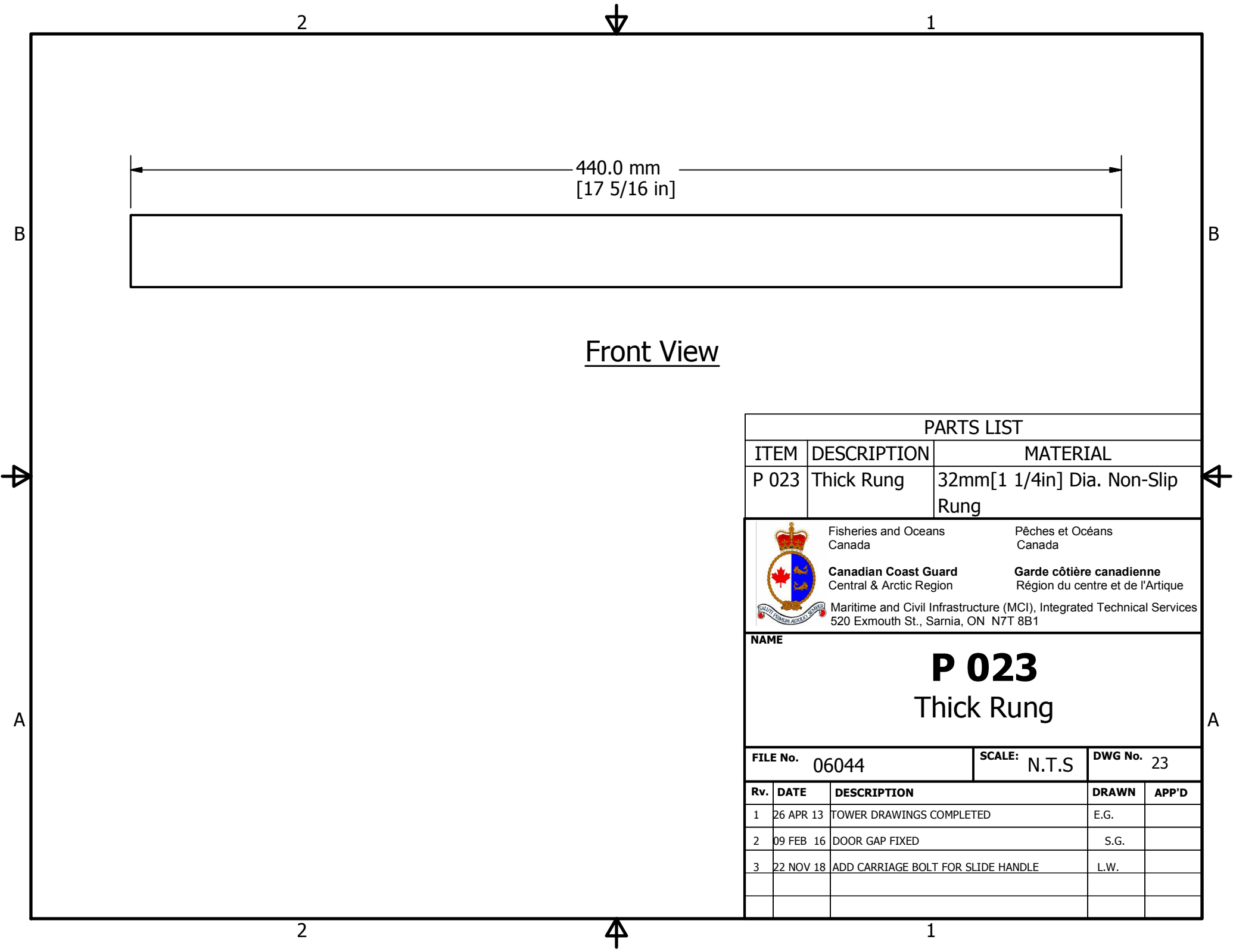
Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

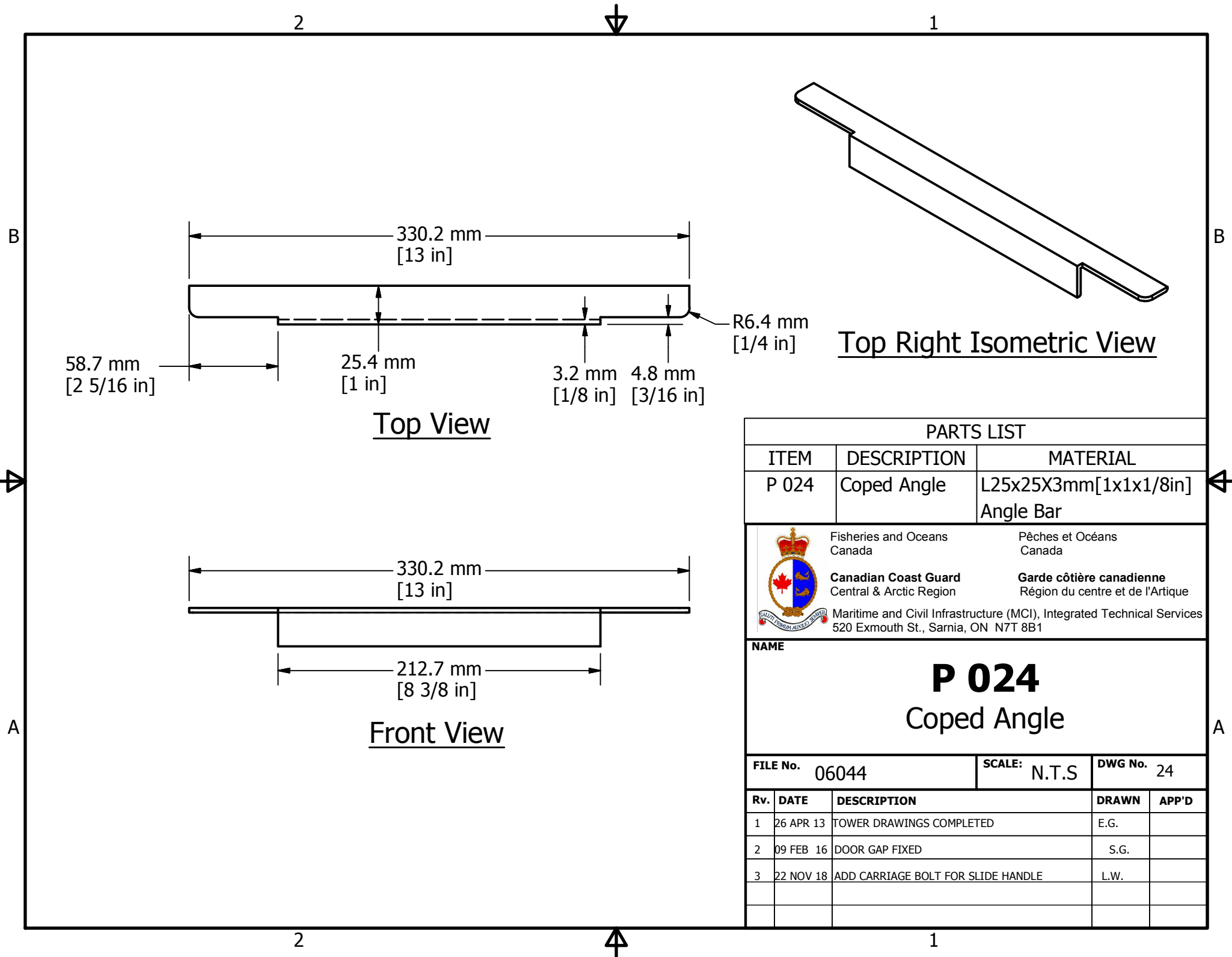
**P 022**  
Large Interior Bracket

FILE No. 06044			SCALE: N.T.S	DWG No. 22	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		




Front View

PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 023		Thick Rung		32mm[1 1/4in] Dia. Non-Slip Rung		
<div><div></div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>						
NAME						
<div>P 023</div> <div>Thick Rung</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 23	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 024	Coped Angle	L25x25X3mm[1x1x1/8in] Angle Bar



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Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

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Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

**P 024**  
Coped Angle

FILE No. 06044			SCALE: N.T.S	DWG No. 24	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		

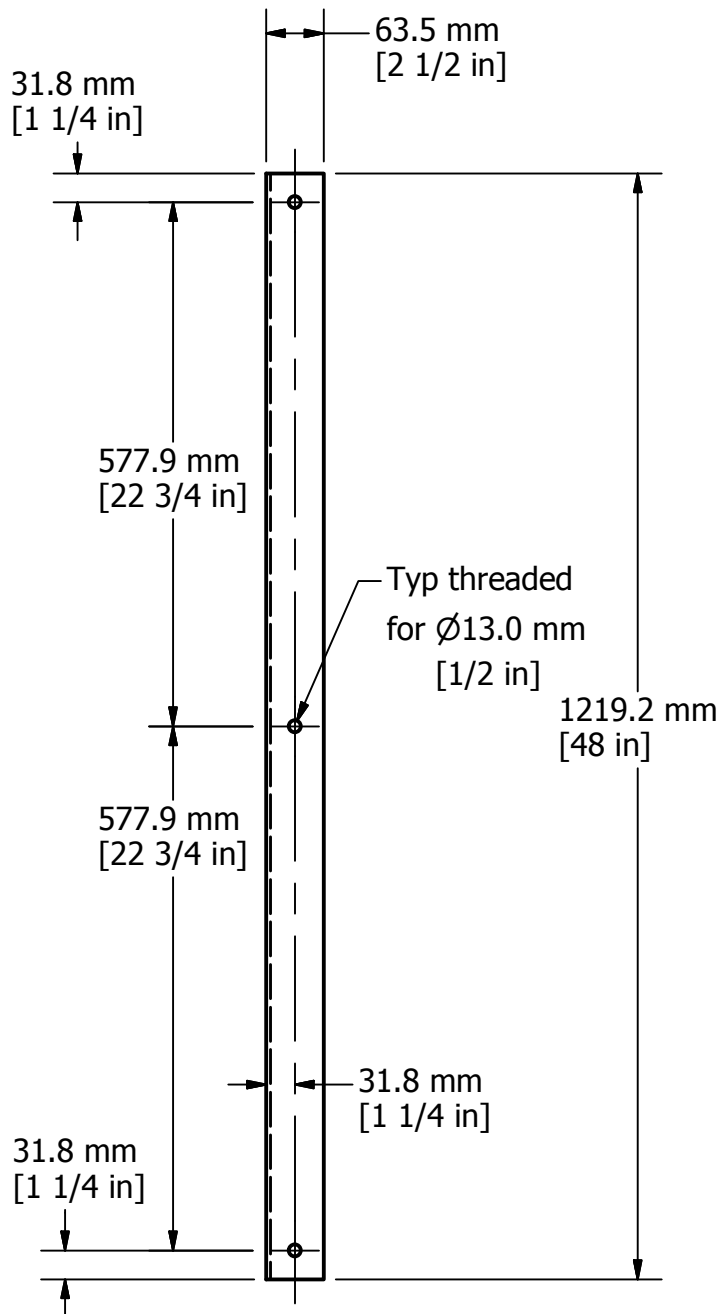


40.0 mm  
[1 9/16 in]

1212.9 mm  
[47 3/4 in]

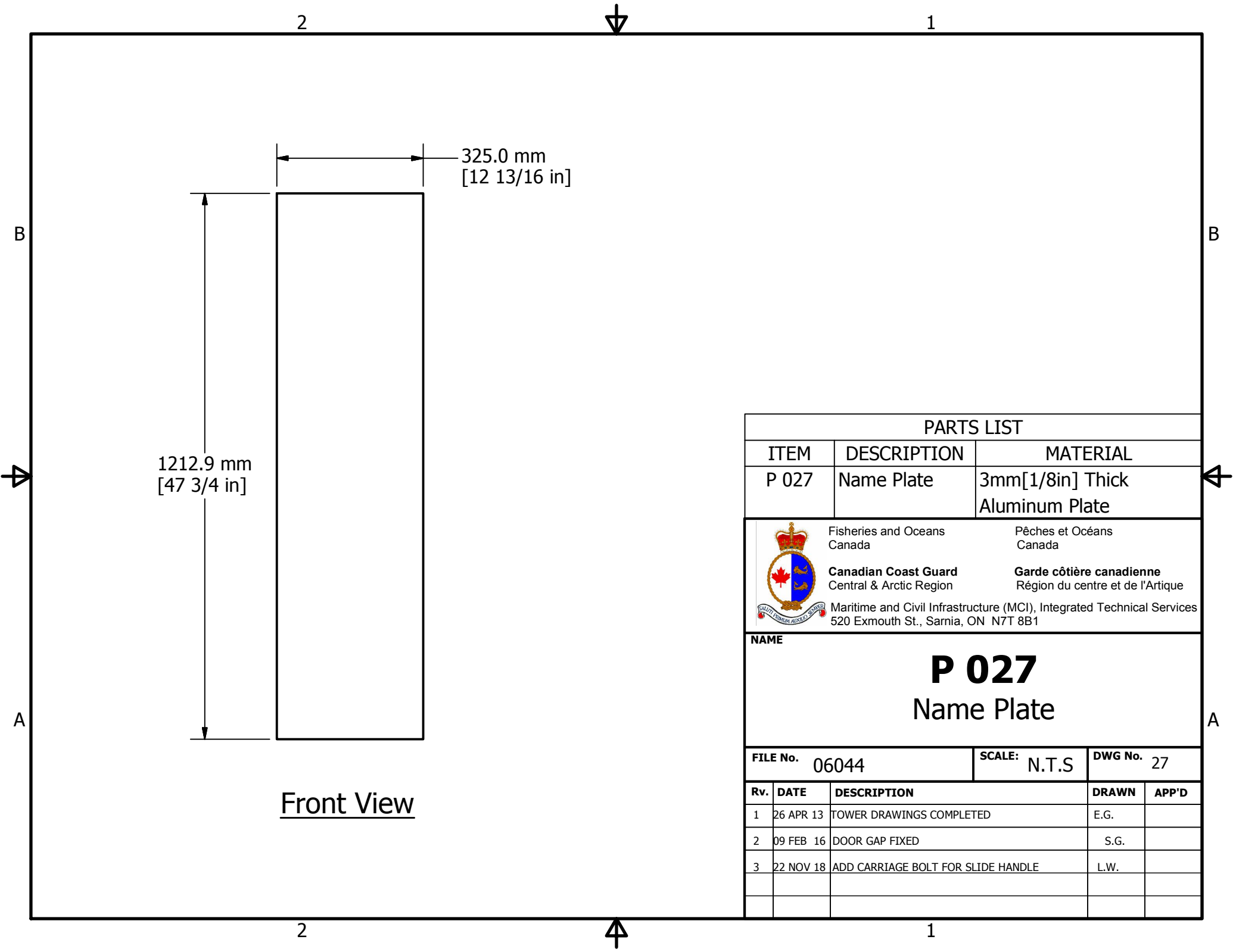
Front View

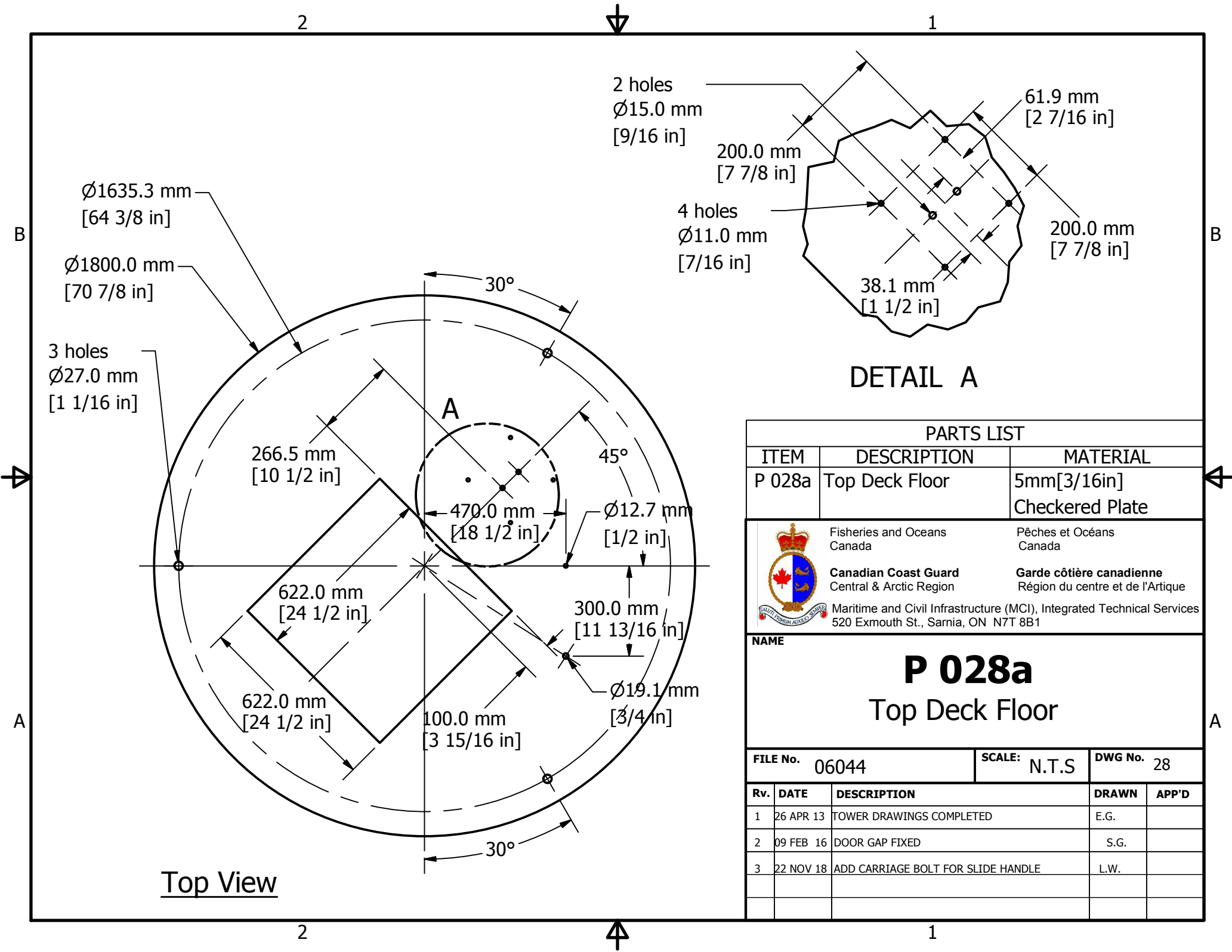
PARTS LIST				
ITEM	DESCRIPTION		MATERIAL	
P 025	Sign Flat Bar		6mm[1/4in] Thick Flat Bar	
<div><div><p>Fisheries and Oceans Canada  <b>Canadian Coast Guard</b> Central &amp; Arctic Region  Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</p></div><div><p>Pêches et Océans Canada  <b>Garde côtière canadienne</b> Région du centre et de l'Arctique</p></div></div>				
<b>NAME</b>  <b>P 025</b>  Sign Flat Bar				
<b>FILE No.</b> 06044			<b>SCALE:</b> N.T.S	<b>DWG No.</b> 25
<b>Rv.</b>	<b>DATE</b>	<b>DESCRIPTION</b>	<b>DRAWN</b>	<b>APP'D</b>
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	




Front View

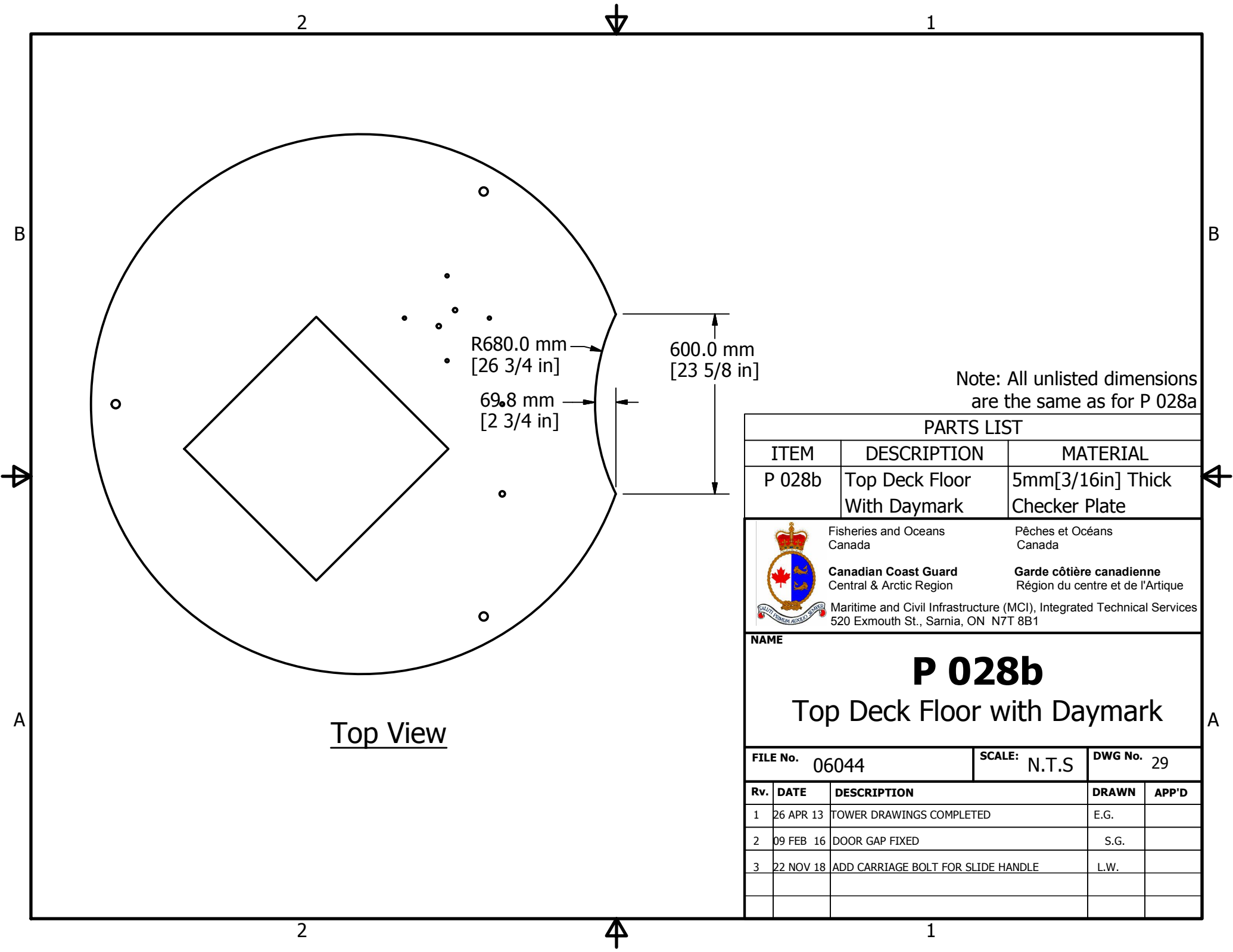
PARTS LIST				
ITEM		DESCRIPTION	MATERIAL	
P 026		Sign Angle	L64x64x5mm[2 1/2x2 1/2x3/16in] Angle Bar	
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>				
NAME				
<div><div><div><div><div><div></div></div><div><b>P 026</b></div><div>Sign Angle</div></div></div></div></div>				
FILE No. 06044			SCALE: N.T.S	DWG No. 26
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	





DETAIL A


PARTS LIST					
ITEM		DESCRIPTION		MATERIAL	
P 028a		Top Deck Floor		5mm[3/16in] Checkered Plate	
<div><div></div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>					
NAME					
<div>P 028a</div> <div>Top Deck Floor</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 28	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	



Note: All unlisted dimensions  
are the same as for P 028a

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 028b	Top Deck Floor With Daymark	5mm[3/16in] Thick Checker Plate



Fisheries and Oceans  
Canada

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Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
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Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

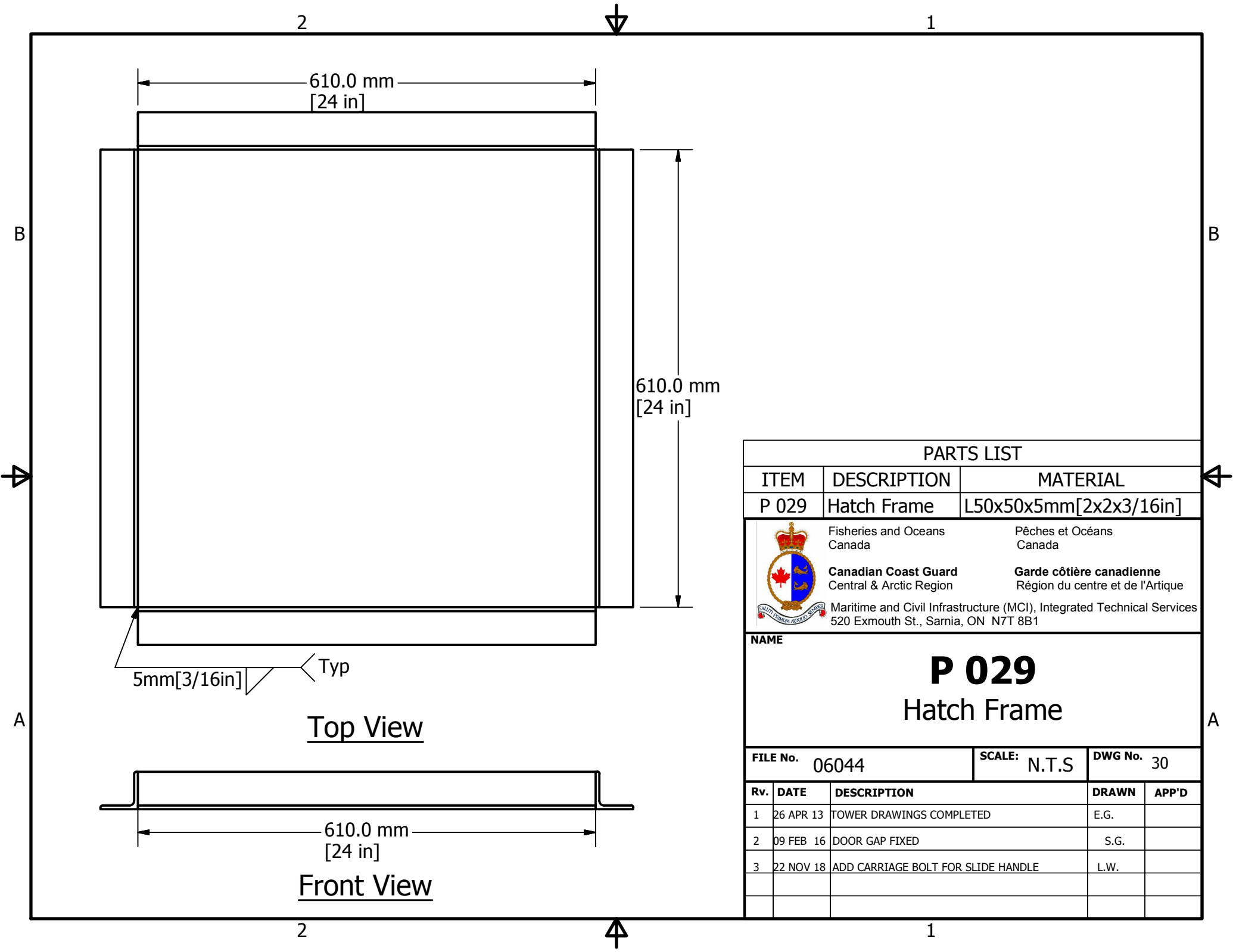
NAME

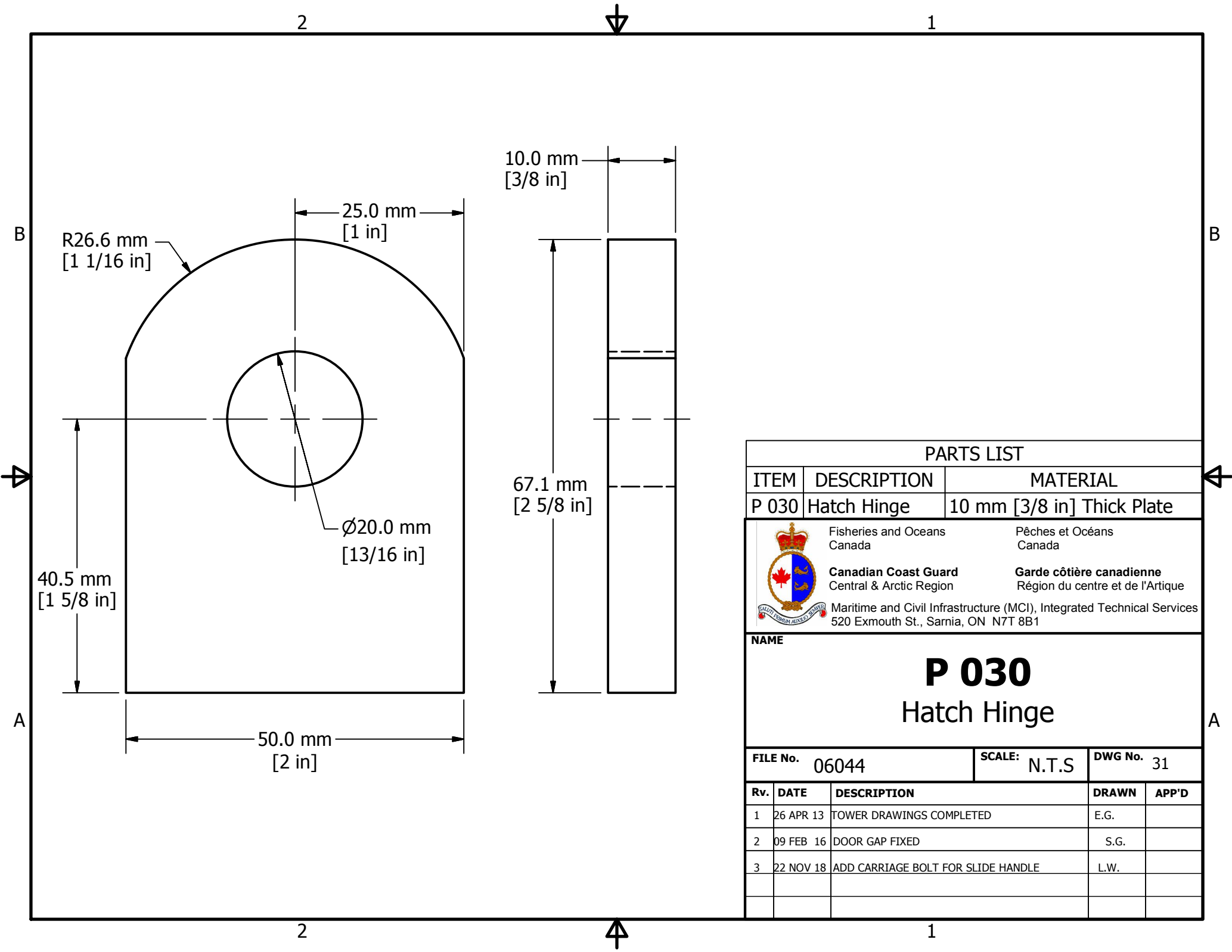
**P 028b**

Top Deck Floor with Daymark

FILE No. 06044			SCALE: N.T.S	DWG No. 29	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		








PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 030	Hatch Hinge	10 mm [3/8 in] Thick Plate



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
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Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

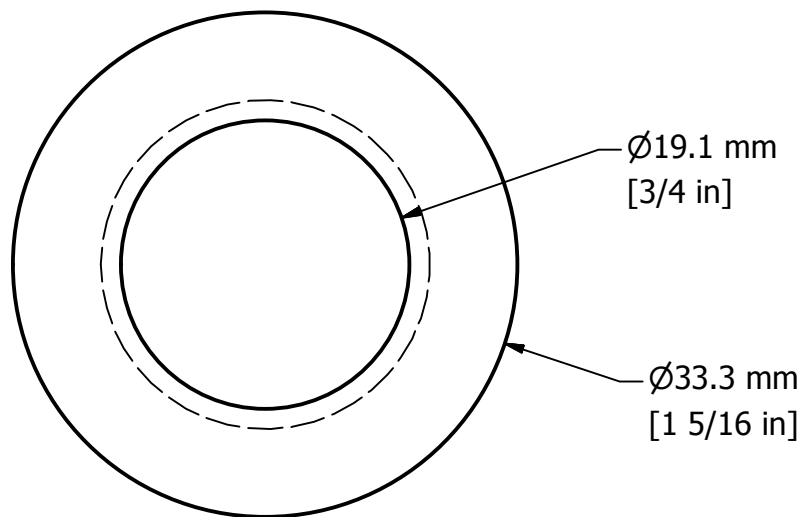
Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

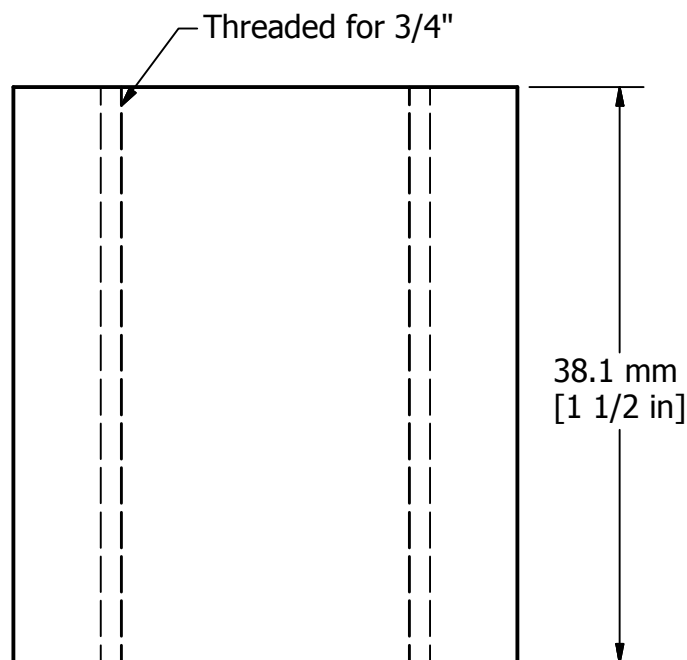
NAME

**P 030**  
Hatch Hinge


FILE No. 06044			SCALE: N.T.S	DWG No. 31	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		

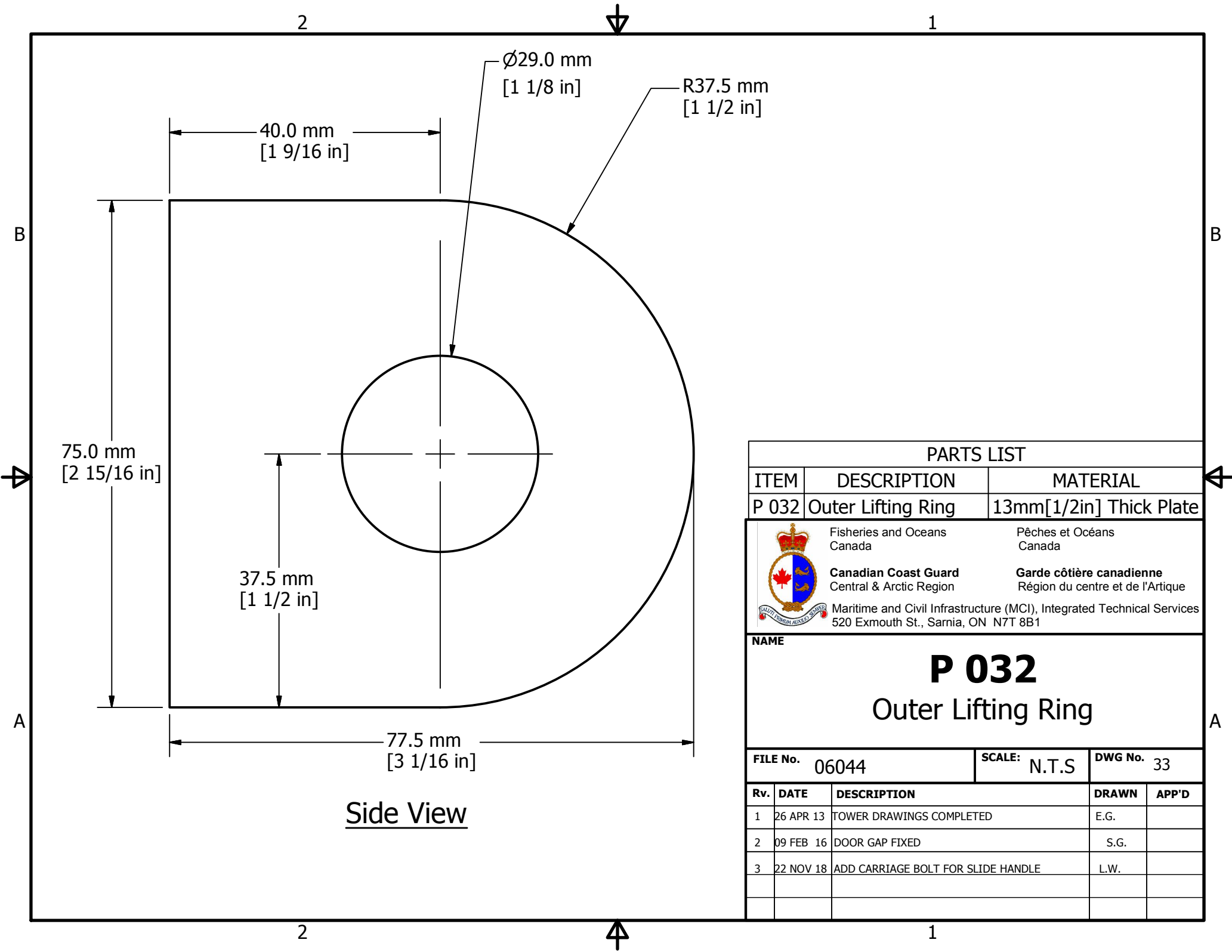


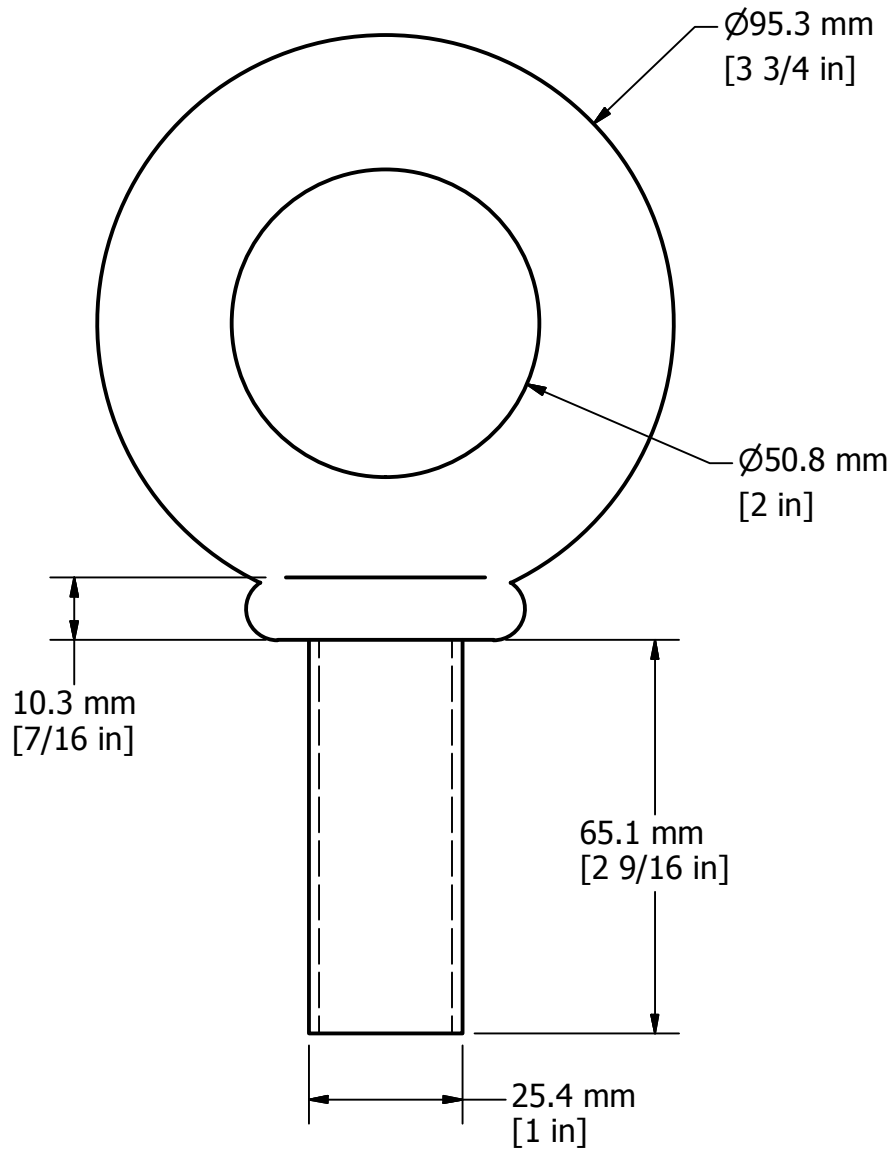
Top View




Front View

PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 031		Pipe Coupling		3/4" Pipe Coupling		
		Fisheries and Oceans Canada		Pêches et Océans Canada		
		Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique		
		Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				
		NAME				
<div>P 031</div> <div>Pipe Coupling</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 32	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	

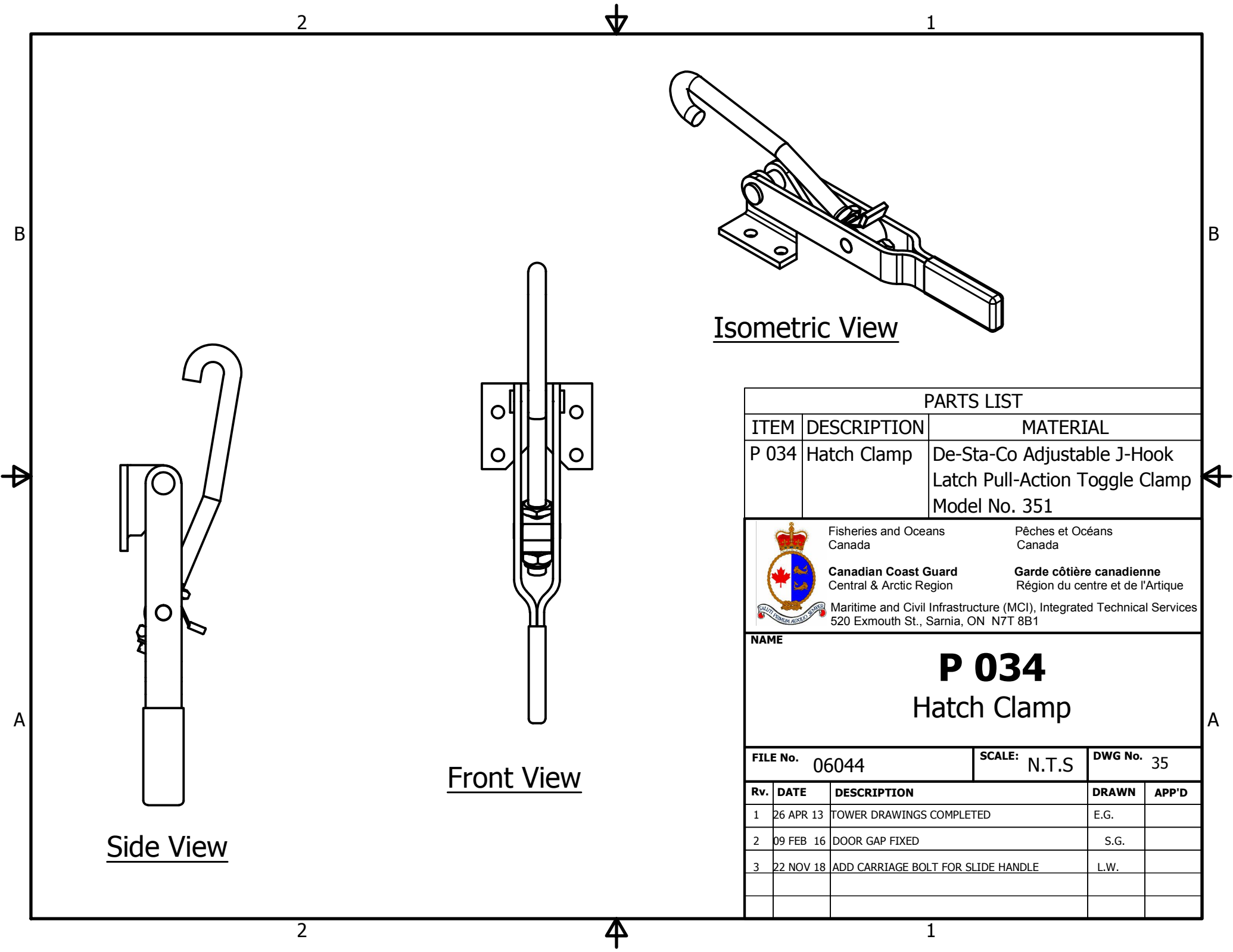




Front View

PARTS LIST				
ITEM		DESCRIPTION	MATERIAL	
P 033		Lifting Eye	Eye Bolt Crosby 9900253	
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>				
NAME				
<div><div><b>P 033</b></div><div>Lifting Eye</div></div>				
FILE No. 06044			SCALE: N.T.S	DWG No. 34
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	






Isometric View

Front View

Side View

PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 034	Hatch Clamp	De-Sta-Co Adjustable J-Hook Latch Pull-Action Toggle Clamp Model No. 351



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

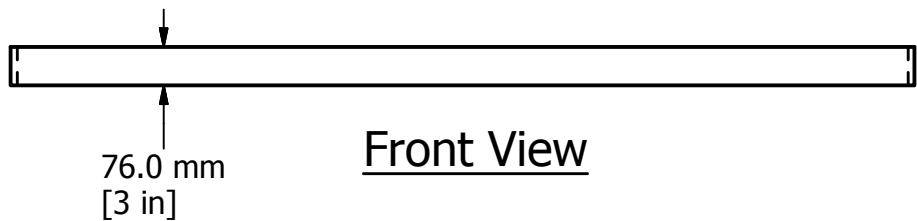
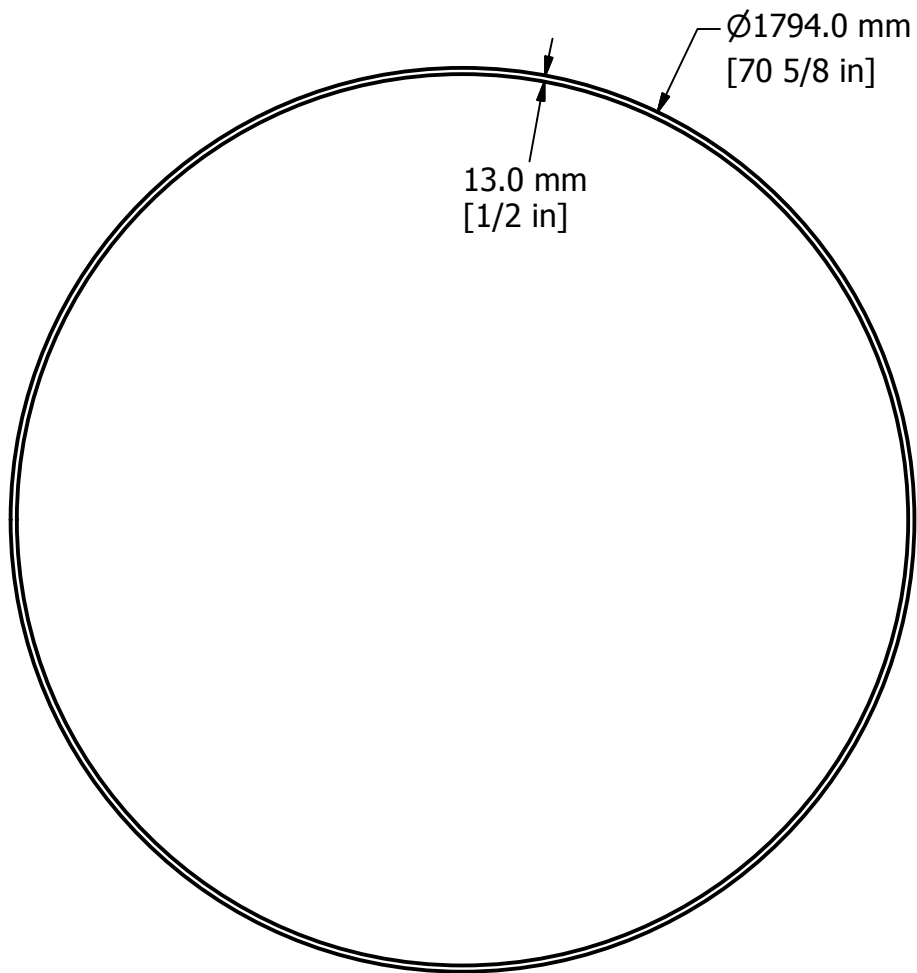
Pêches et Océans  
Canada


**Garde côtière canadienne**  
Région du centre et de l'Arctique

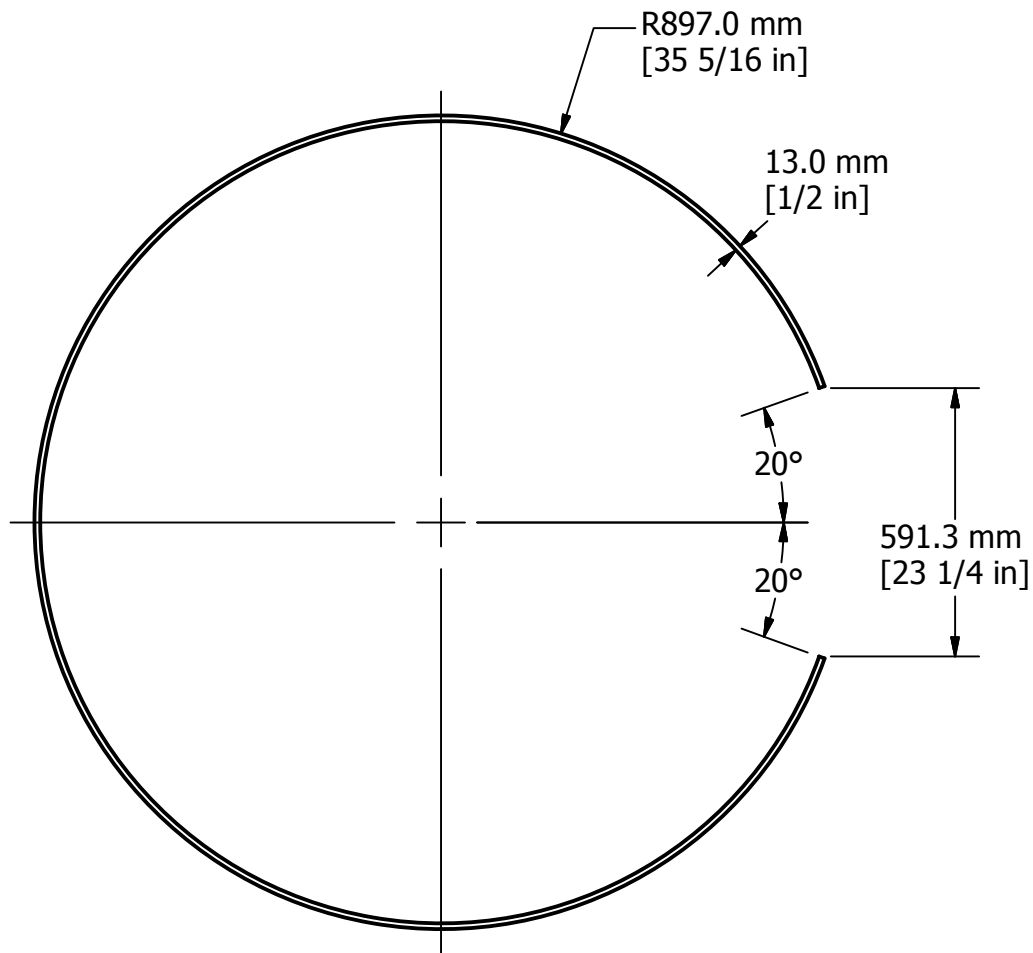
NAME

**P 034**  
Hatch Clamp

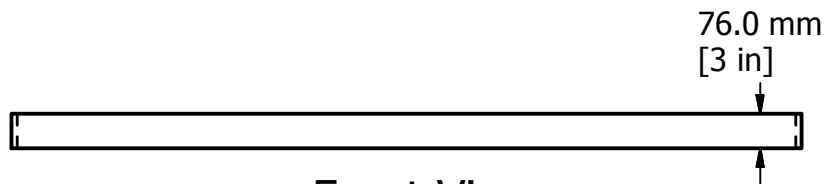
FILE No. 06044			SCALE: N.T.S	DWG No. 35	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



PARTS LIST					
ITEM		DESCRIPTION	MATERIAL		
P 035a		Top Deck Ring	13mm[1/2in]Thick Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div>					
NAME					
<div>P 035a</div> <div>Top Deck Ring</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 36	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	

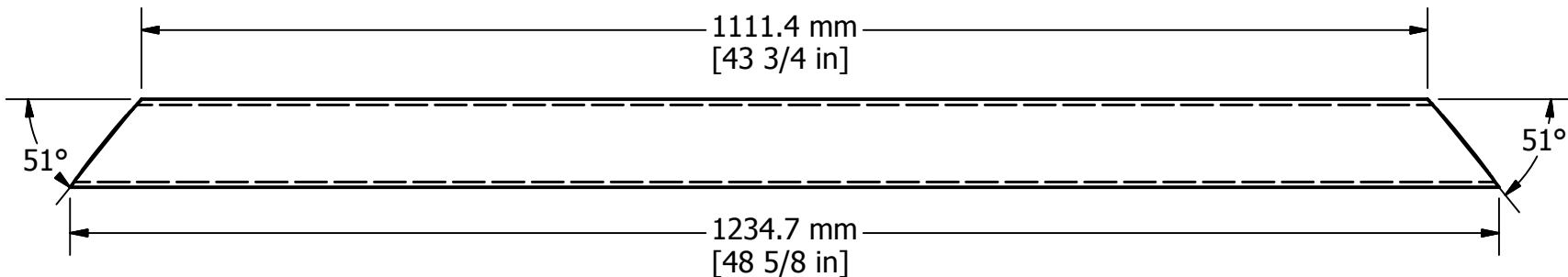


Top View



Front View

PARTS LIST					
ITEM		DESCRIPTION	MATERIAL		
P 035b		Top Deck Ring	13mm[1/2in] Thick Bar		
	Fisheries and Oceans Canada		Pêches et Océans Canada		
	Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique		
	Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				
	NAME				
<div>P 035b</div> <div>Top Deck Ring with Daymark</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 37	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	



Top View

#### PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 036	Top Deck Brace	HSS 75x38x5mm [3x1 1/2x3/16in] Tube



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

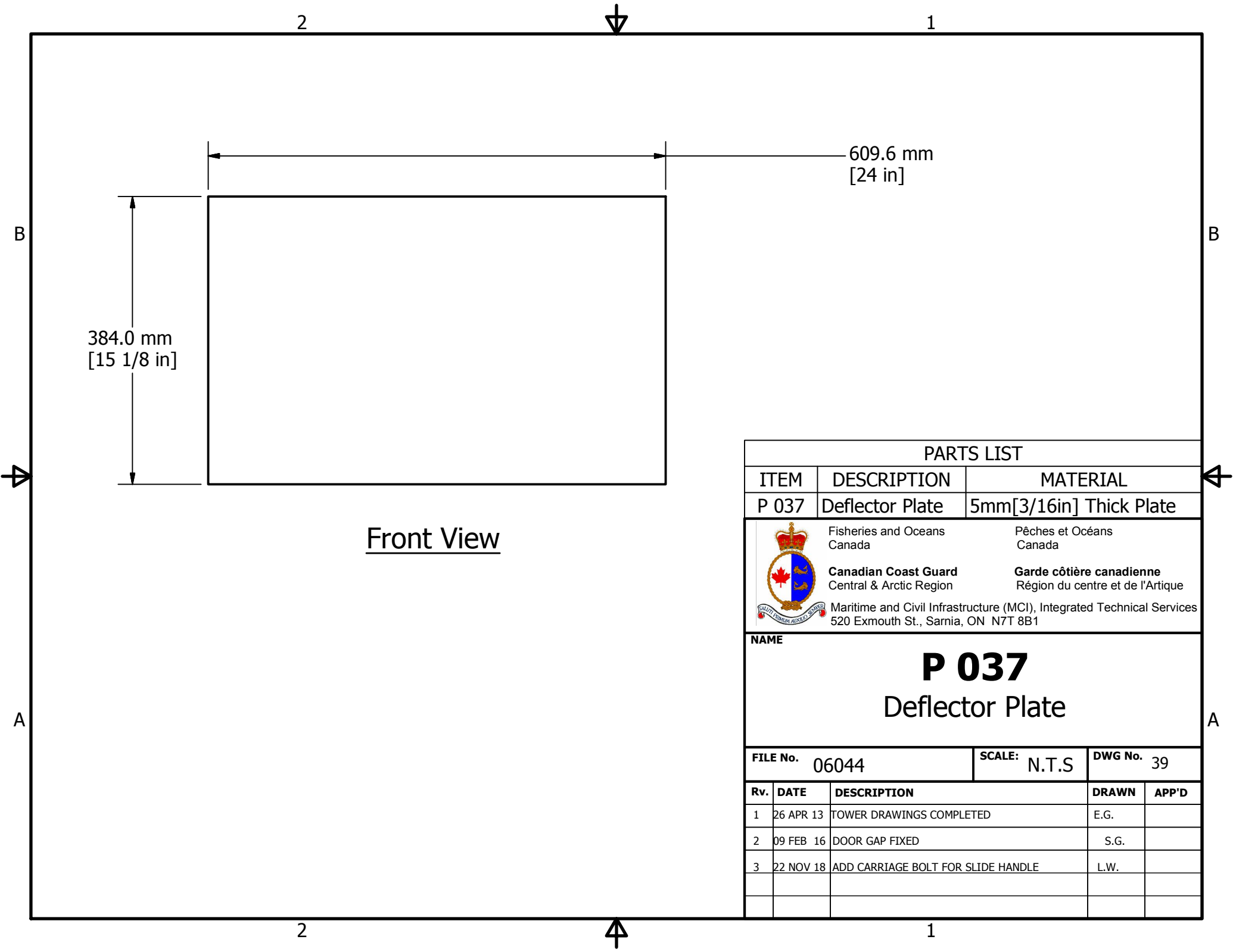
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

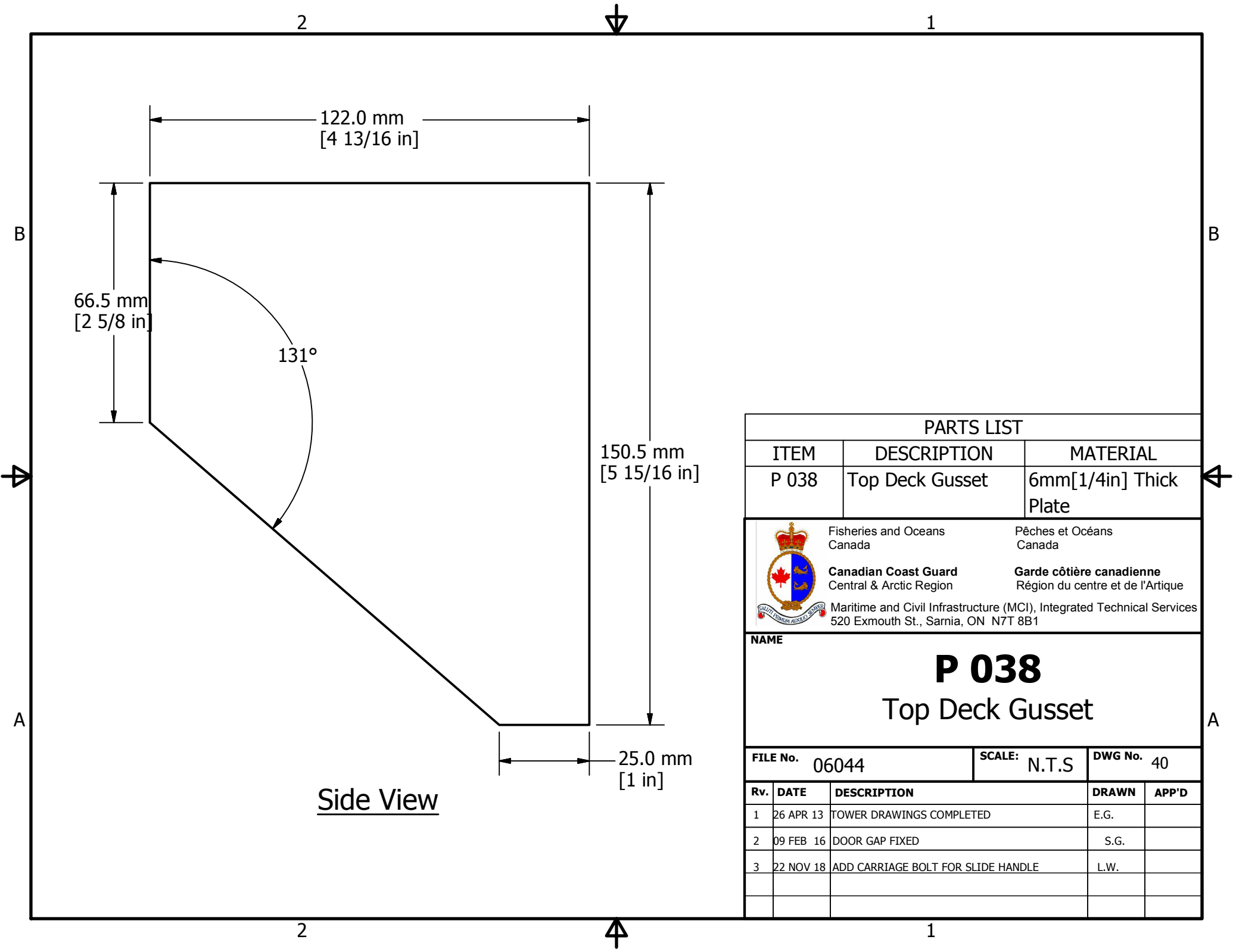
#### NAME

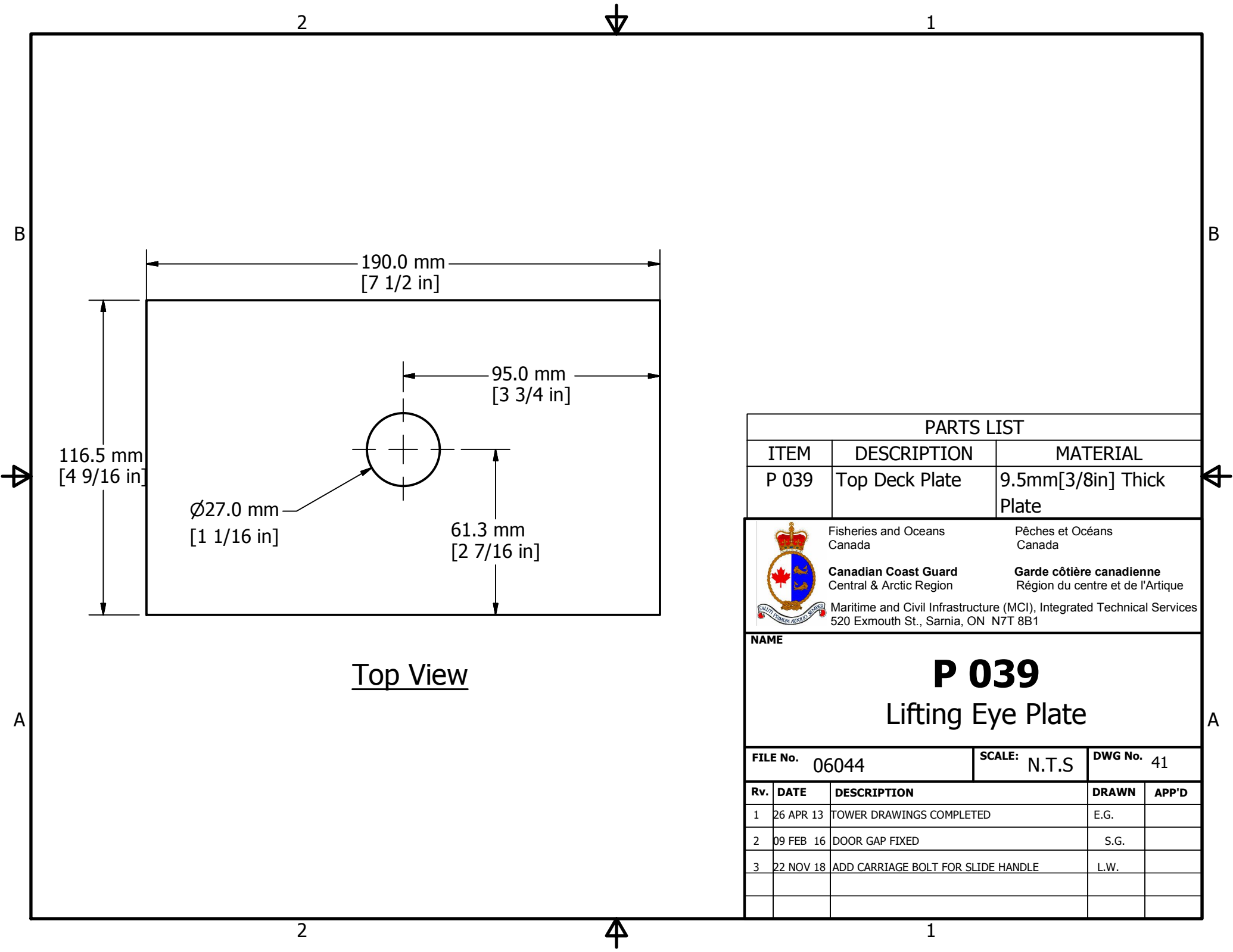
**P 036**  
Top Deck Brace

FILE No.	06044	SCALE:	N.T.S	DWG No.	38
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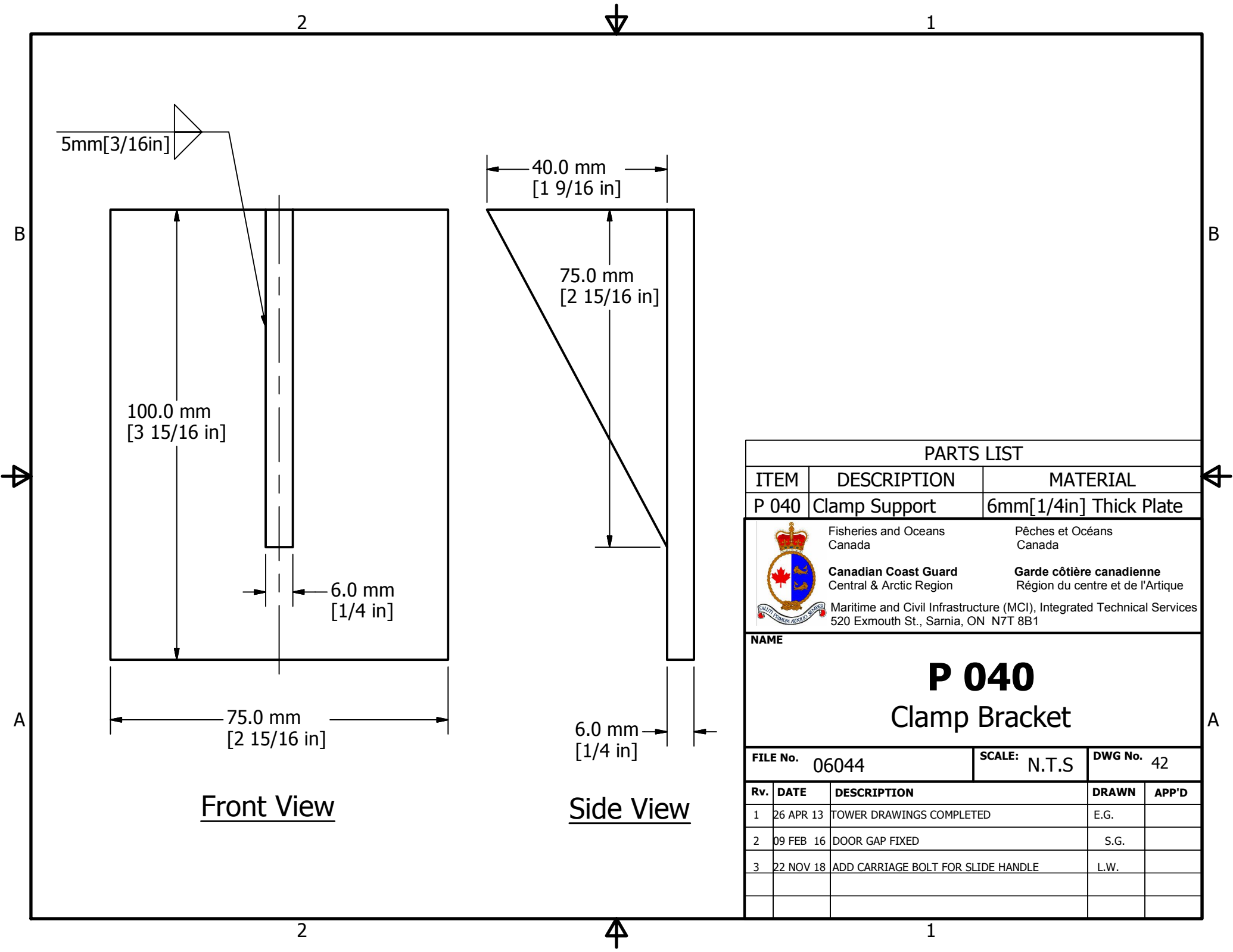
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

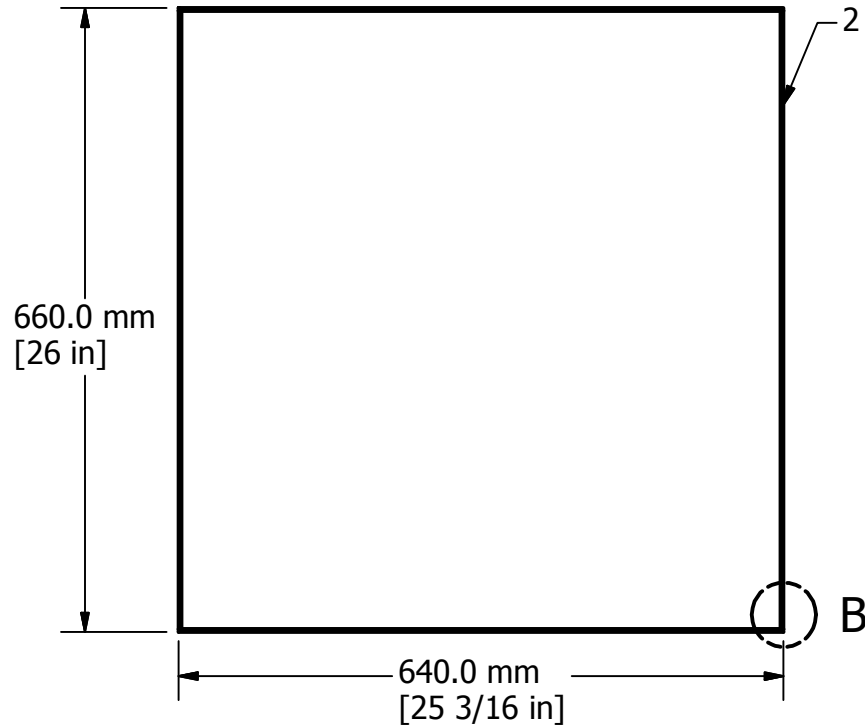




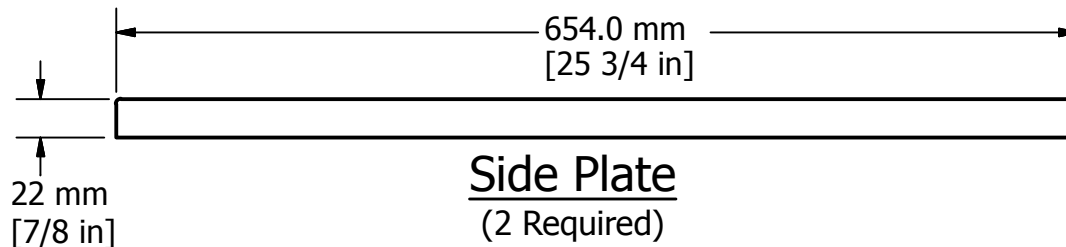




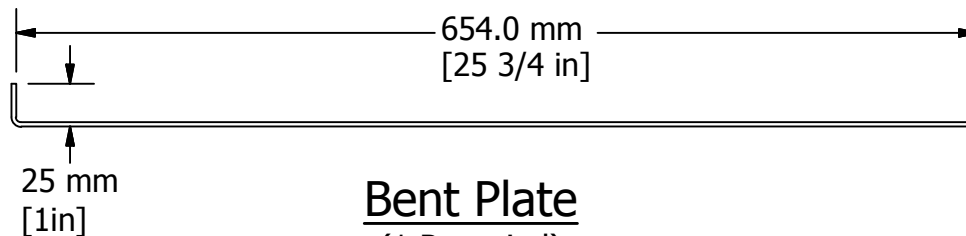




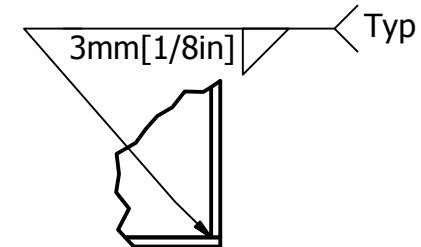
Bottom View



Side Plate  
(2 Required)



Bent Plate  
(1 Required)



DETAIL B

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 041	Hatch Cover	3mm[1/8in] Thick Plate



Fisheries and Oceans  
Canada

Pêches et Océans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

**Garde côtière canadienne**  
Région du centre et de l'Arctique

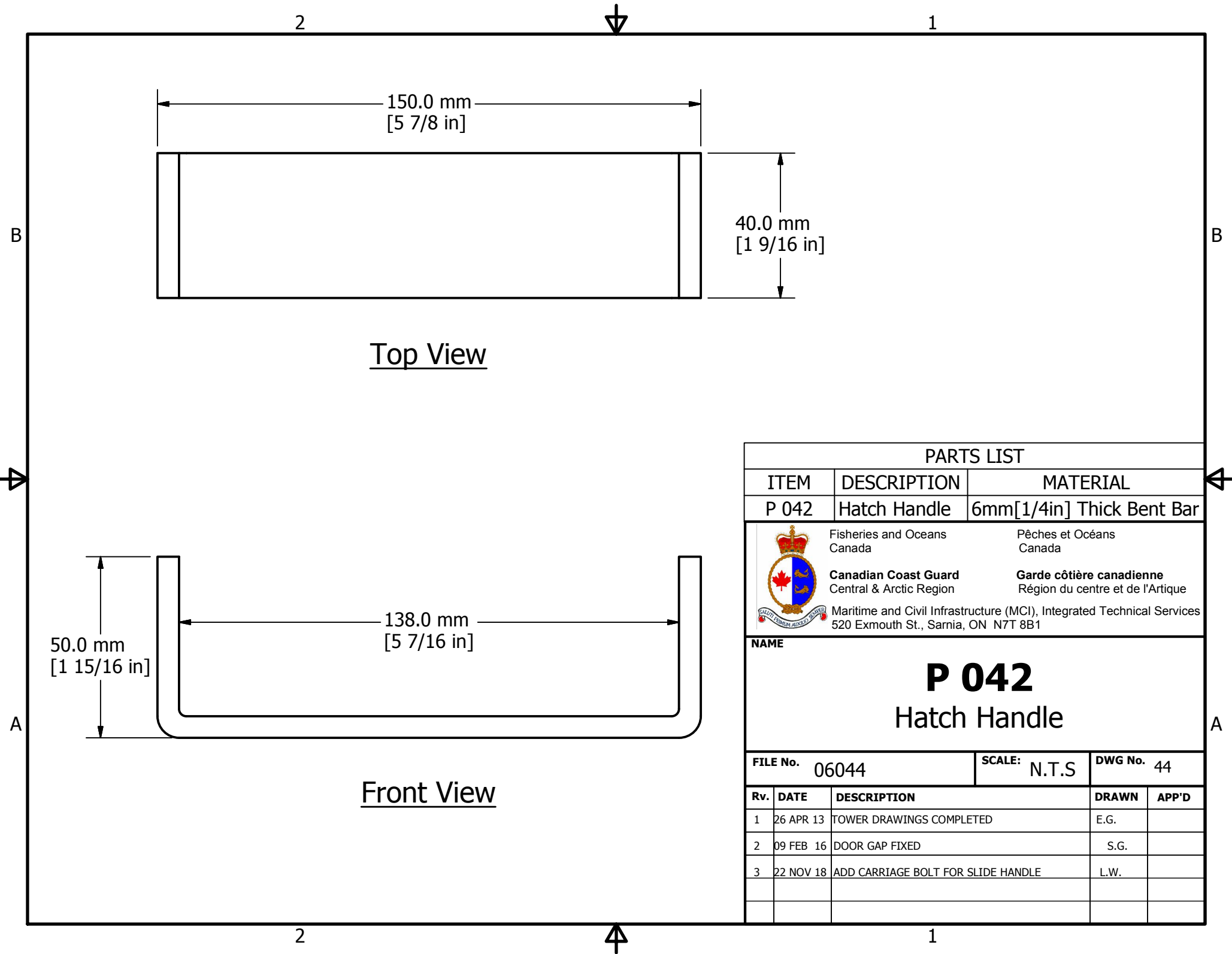
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME

**P 041**  
**Hatch Cover**

FILE No.	06044	SCALE:	N.T.S	DWG No.	43
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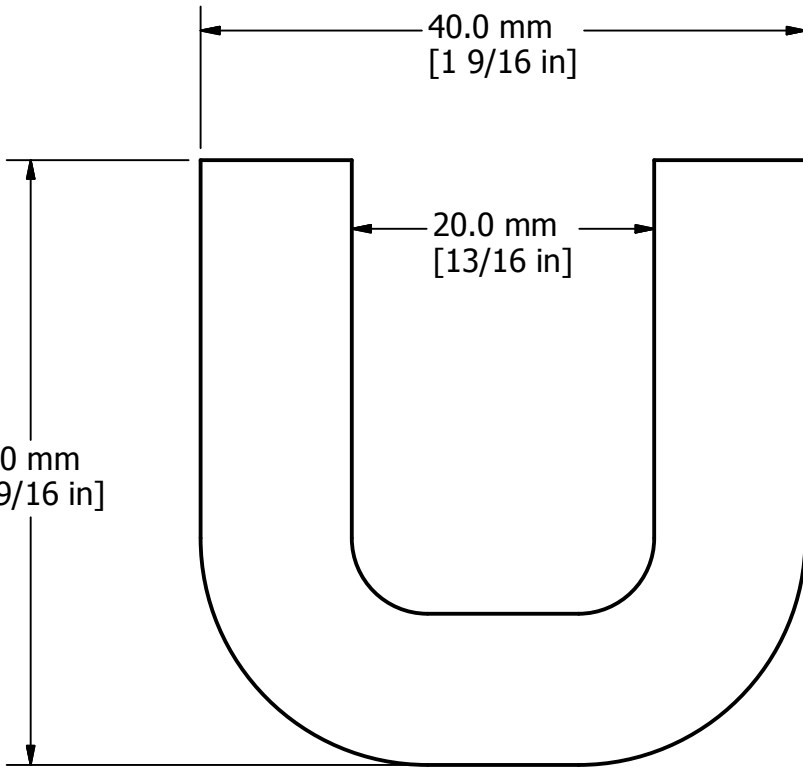
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	






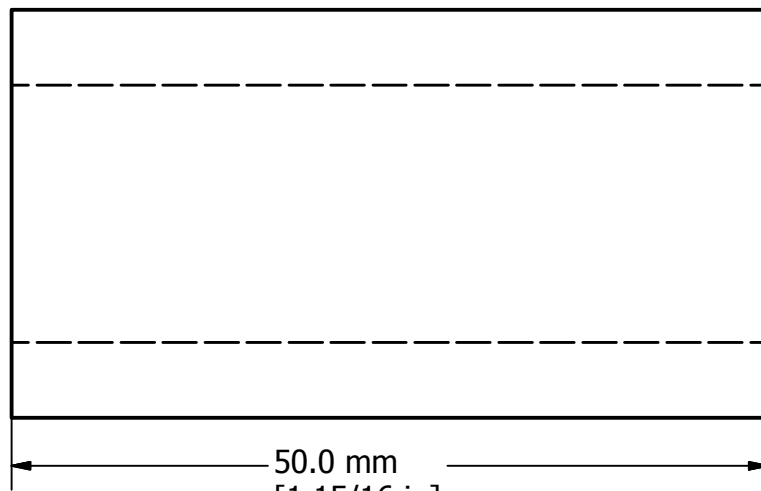
Top View

Ø10.0 mm  
[3/8 in]



Front View

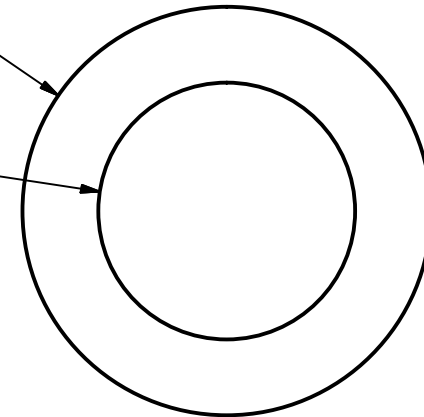
PARTS LIST					
ITEM		DESCRIPTION	MATERIAL		
P 043		Clamp Clip	10 mm (3/8 in) Bent Bar		
		Fisheries and Oceans Canada  <b>Canadian Coast Guard</b> Central & Arctic Region  Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1	Pêches et Océans Canada  <b>Garde côtière canadienne</b> Région du centre et de l'Arctique		
NAME					
P 043 Clamp Clip					
FILE No. 06044			SCALE: N.T.S	DWG No. 45	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	



Front View

Ø27.0 mm  
[1 1/16 in]

Ø17.0 mm  
[11/16 in]



Top View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 044	Hatch Hinge	27mm OD Tube



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada

**Garde côtière canadienne**  
Région du centre et de l'Arctique

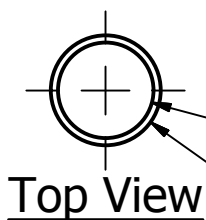
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME

**P 044**  
Hatch Hinge

FILE No.	06044	SCALE:	N.T.S	DWG No.	46
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



Top View

Ø63.0 mm  
[2 1/2 in]

Ø73.0 mm  
[2 7/8 in]

715.0 mm  
[28 1/8 in]

Front View

PARTS LIST		
ITEM	QTY	DESCRIPTION
P 045a	715.000 mm	Light Standard Tube 715mm section



Fisheries and Oceans  
Canada

Pêches et Océans  
Canada

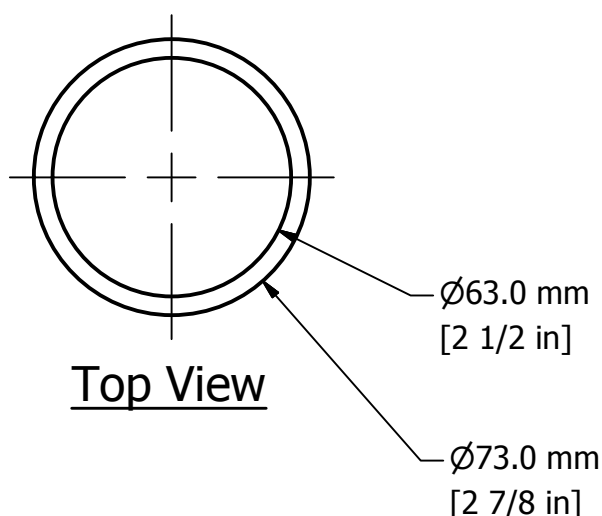
**Canadian Coast Guard**  
Central & Arctic Region

**Garde côtière canadienne**  
Région du centre et de l'Arctique

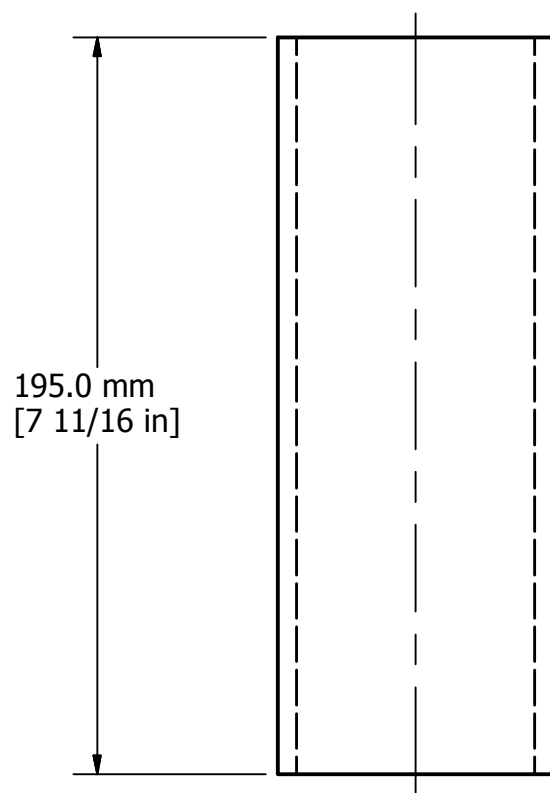
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME	
<b>P 045a</b> Light Standard Tube 715mm Section	

FILE No. 06044		SCALE: N.T.S	DWG No. 47	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



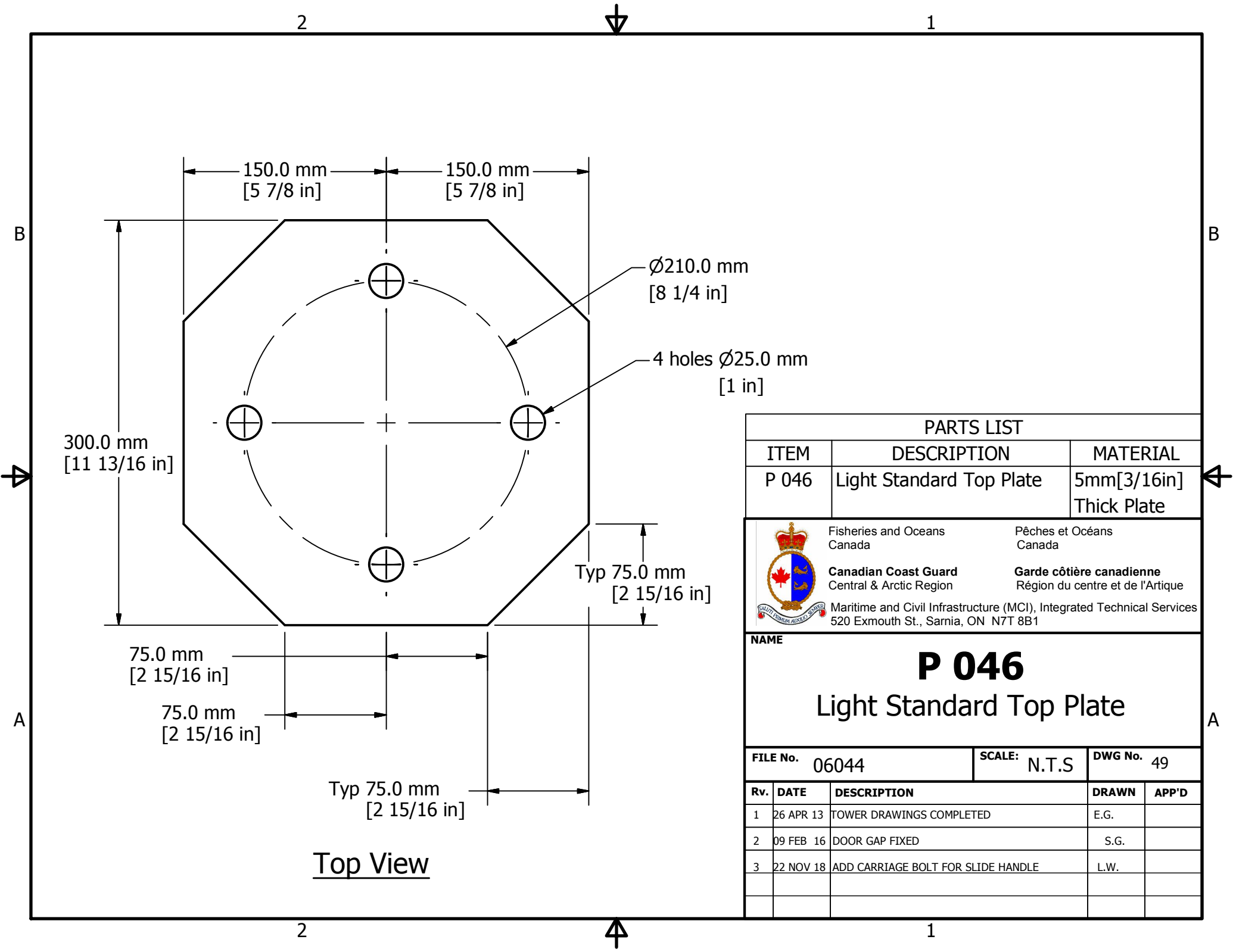
Top View




Front View

PARTS LIST					
ITEM		QTY	DESCRIPTION		
P 045b		195.000 mm	Light Standard Tube 195mm section		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>					
NAME					
<div><div><b>P 045b</b></div><div>Light Standard Tube 195mm Section</div></div>					
FILE No. 06044		SCALE: N.T.S	DWG No. 48		
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	





PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 046	Light Standard Top Plate	5mm[3/16in] Thick Plate



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

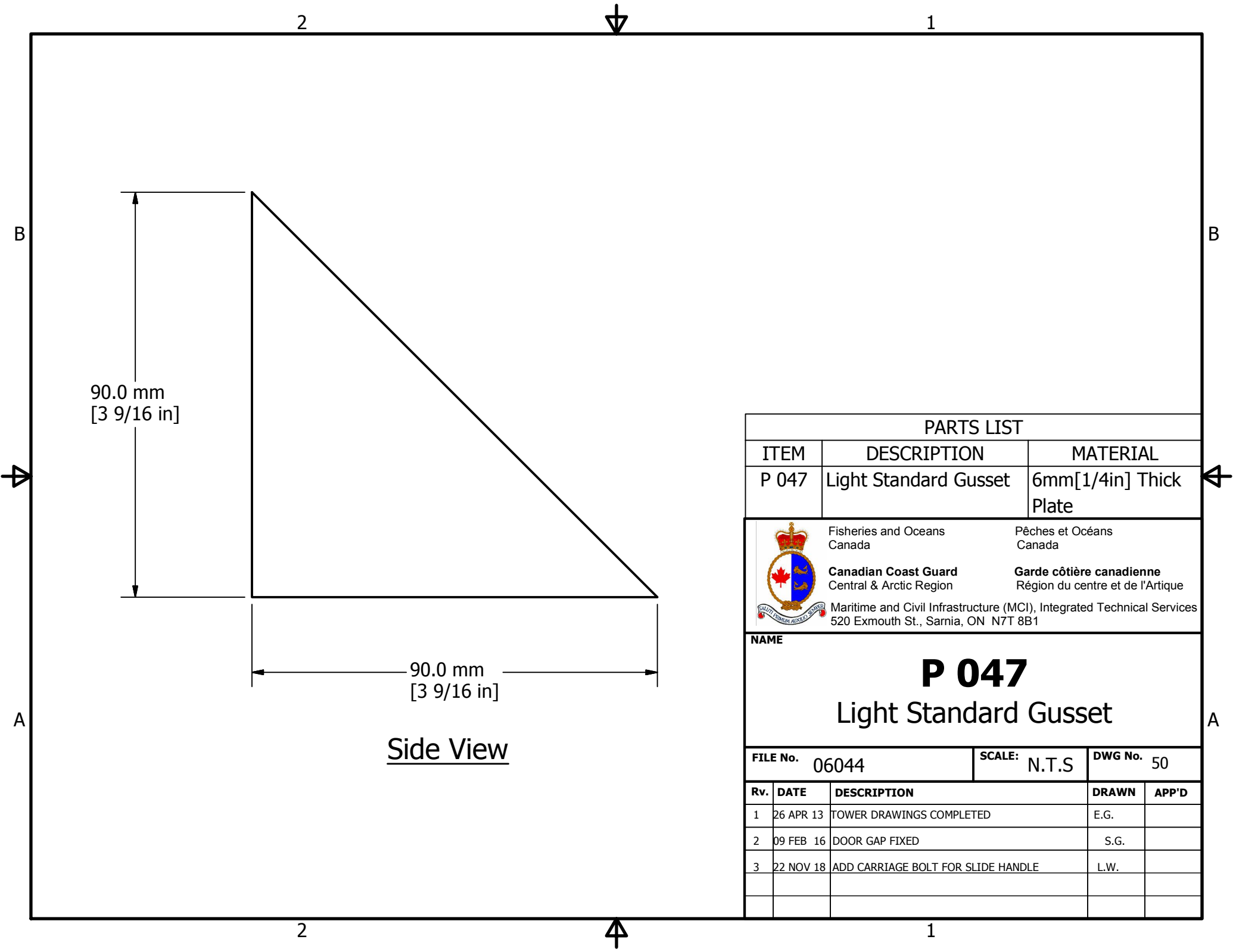
Pêches et Océans  
Canada

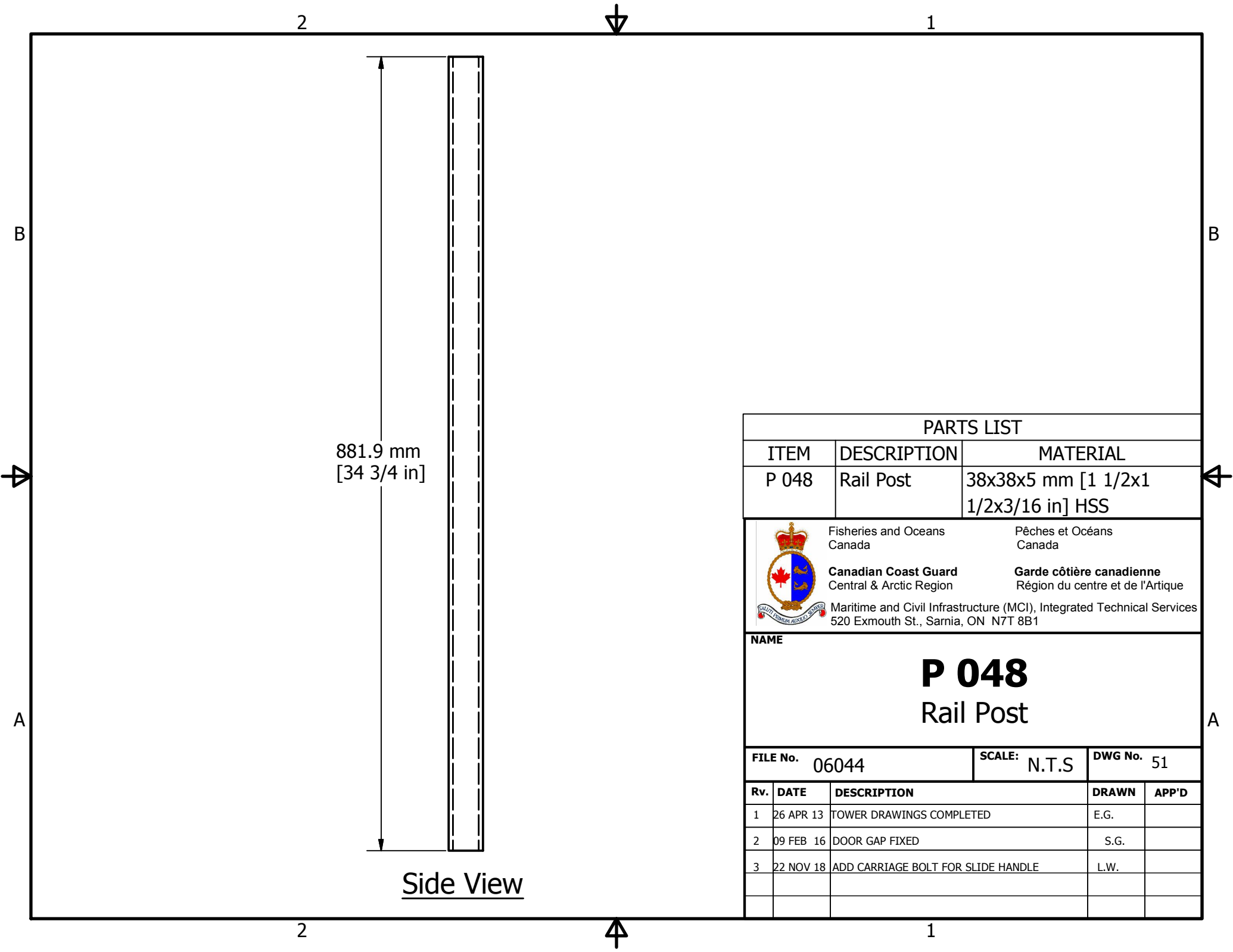
**Garde côtière canadienne**  
Région du centre et de l'Arctique


NAME

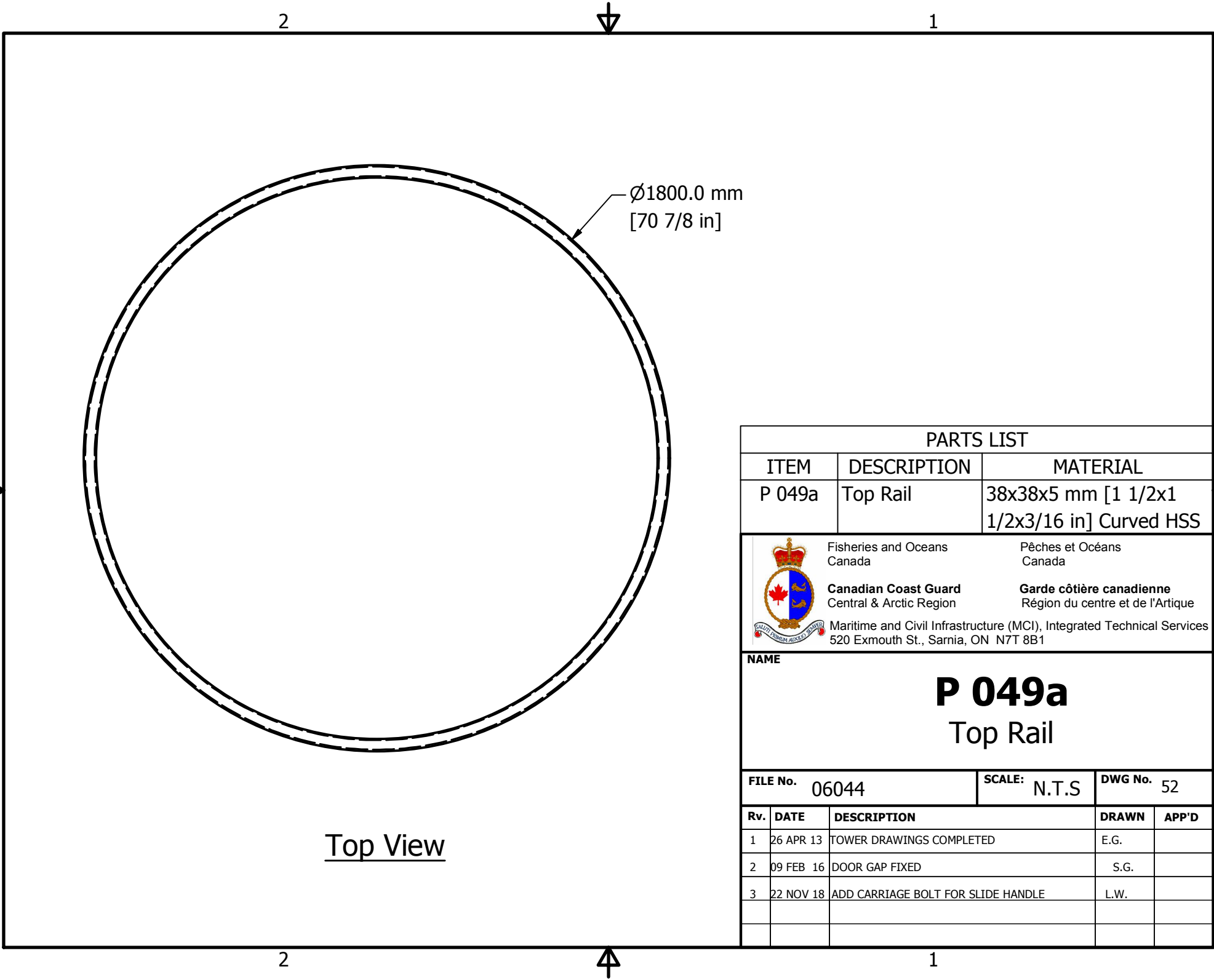
**P 046**  
Light Standard Top Plate

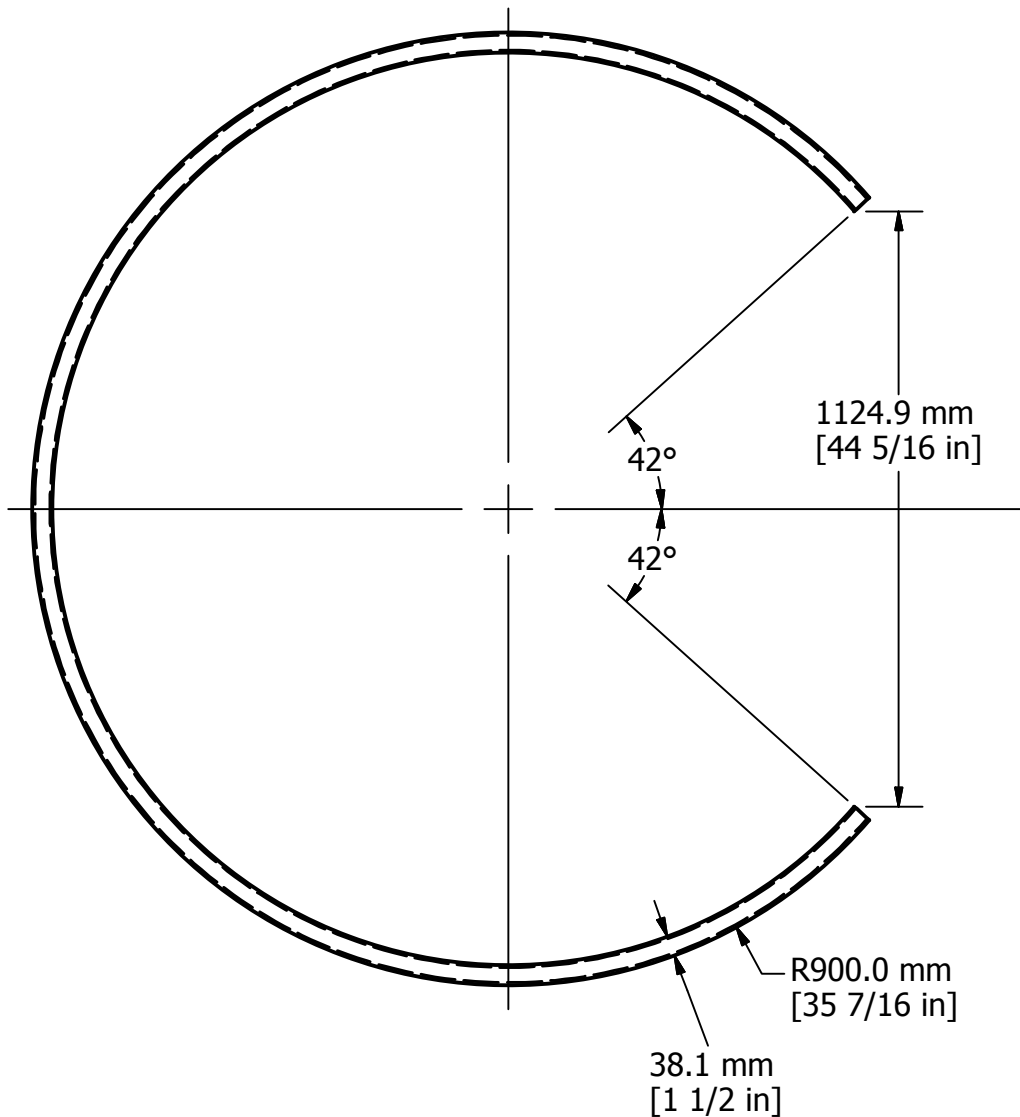
FILE No. 06044		SCALE: N.T.S	DWG No. 49	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	





PARTS LIST				
ITEM		DESCRIPTION	MATERIAL	
P 048		Rail Post	38x38x5 mm [1 1/2x1 1/2x3/16 in] HSS	
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>				
NAME				
<div><div>P 048</div><div>Rail Post</div></div>				
FILE No. 06044			SCALE: N.T.S	DWG No. 51
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	






Top View

PARTS LIST				
ITEM	DESCRIPTION	MATERIAL		
P 049b	Top Rail	38x38x5 mm [1 1/2x1 1/2x3/16 in] Curved HSS		

	Fisheries and Oceans Canada	Pêches et Océans Canada
	<b>Canadian Coast Guard</b> Central & Arctic Region	<b>Garde côtière canadienne</b> Région du centre et de l'Arctique
	Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1	

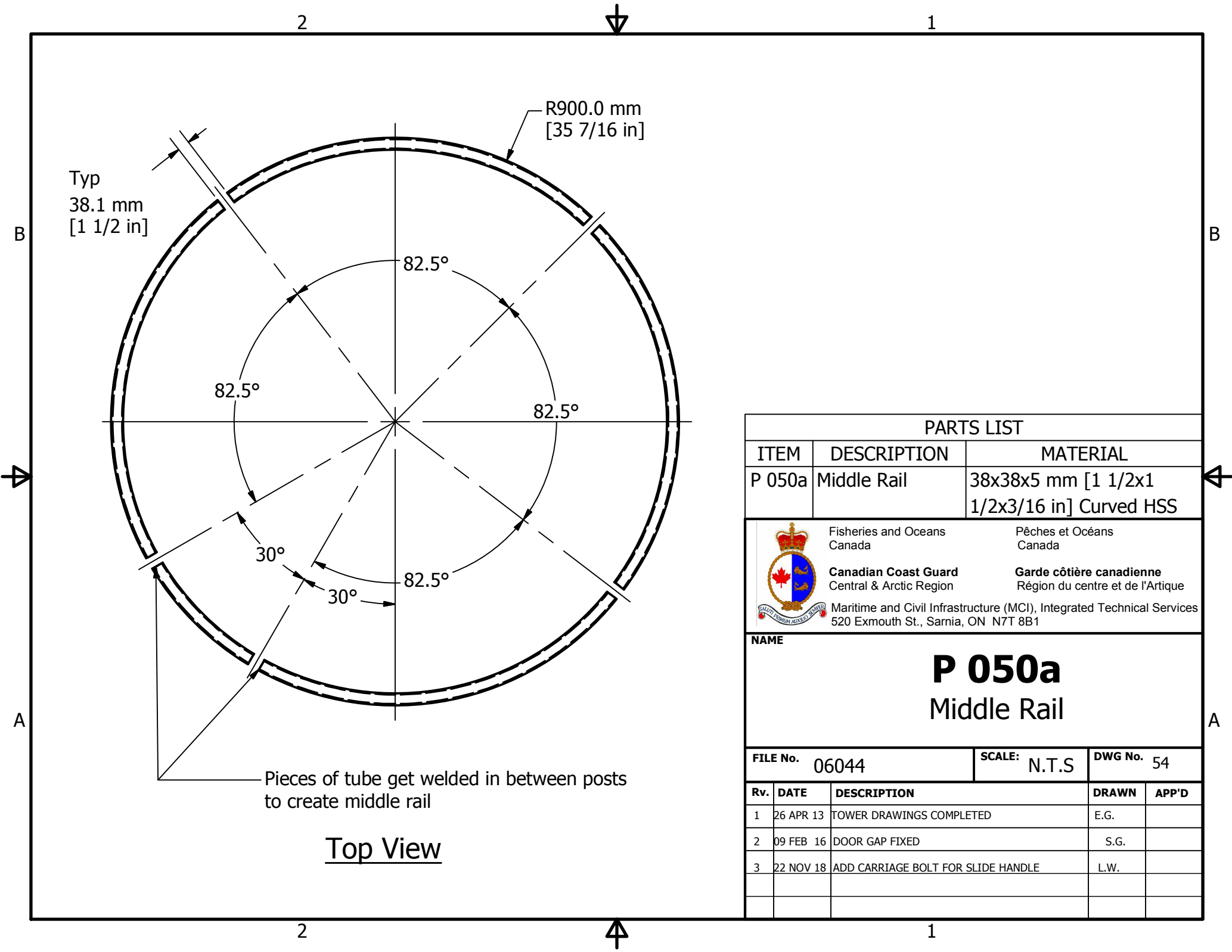
NAME				
<p><b>P 049b</b></p> <p>Top Rail Daymark</p>				

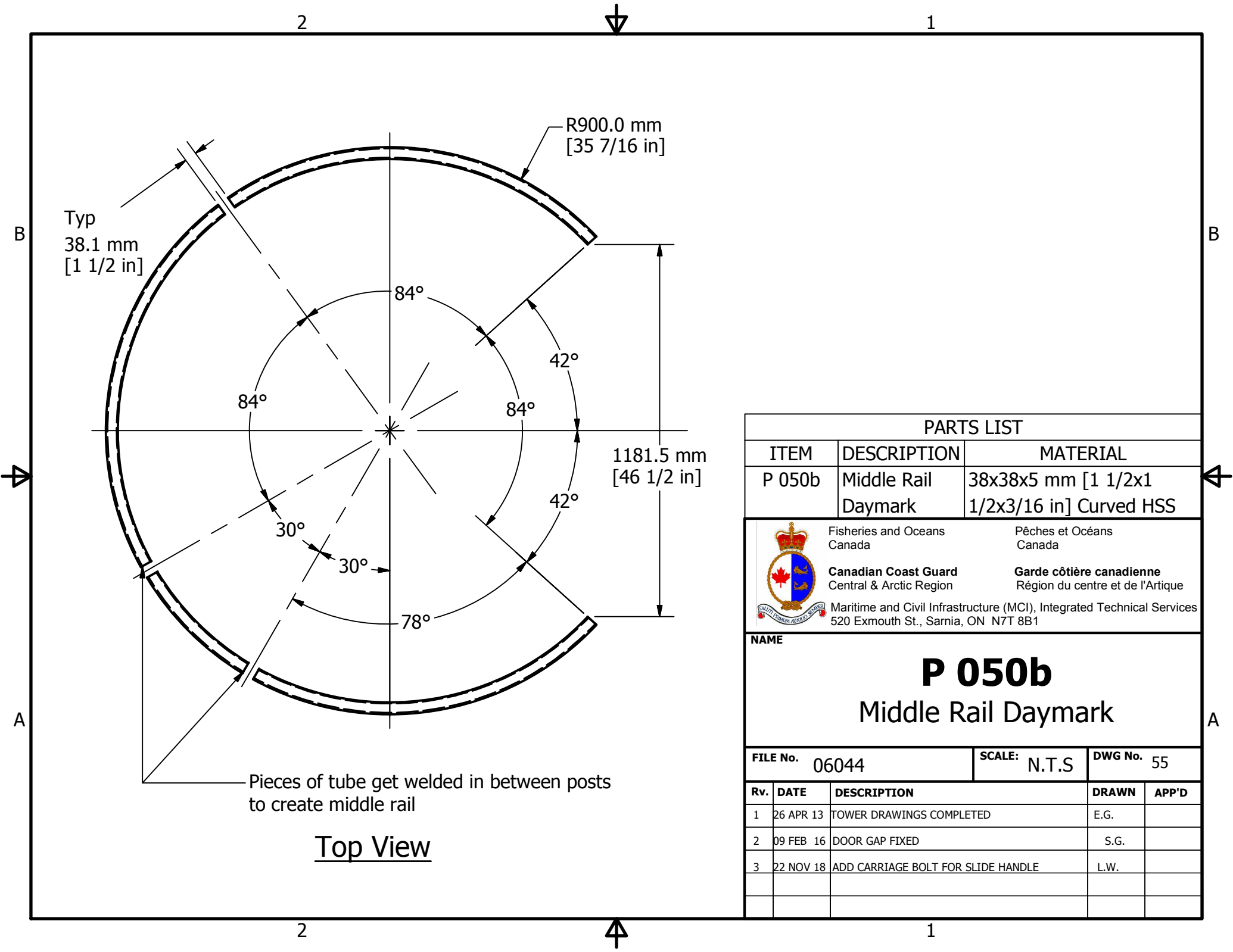
  


FILE No. 06044		SCALE: N.T.S	DWG No. 53	
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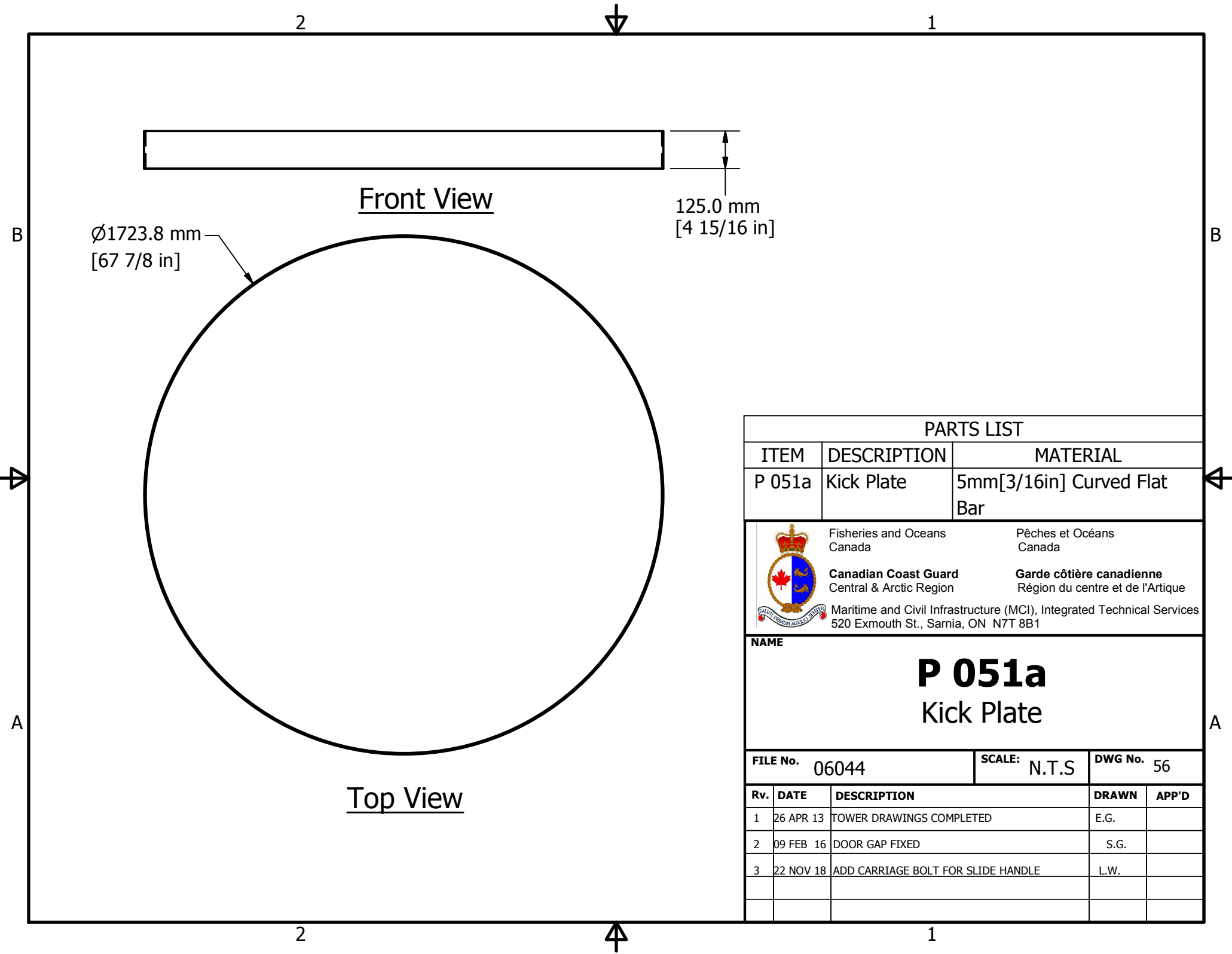
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	





PARTS LIST					
ITEM		DESCRIPTION	MATERIAL		
P 050b		Middle Rail Daymark	38x38x5 mm [1 1/2x1 1/2x3/16 in] Curved HSS		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>					
NAME					
<div><div>P 050b</div><div>Middle Rail Daymark</div></div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 55	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	





Front View


125.0 mm  
[4 15/16 in]

Ø1723.8 mm  
[67 7/8 in]

Top View

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 051a	Kick Plate	5mm[3/16in] Curved Flat Bar



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

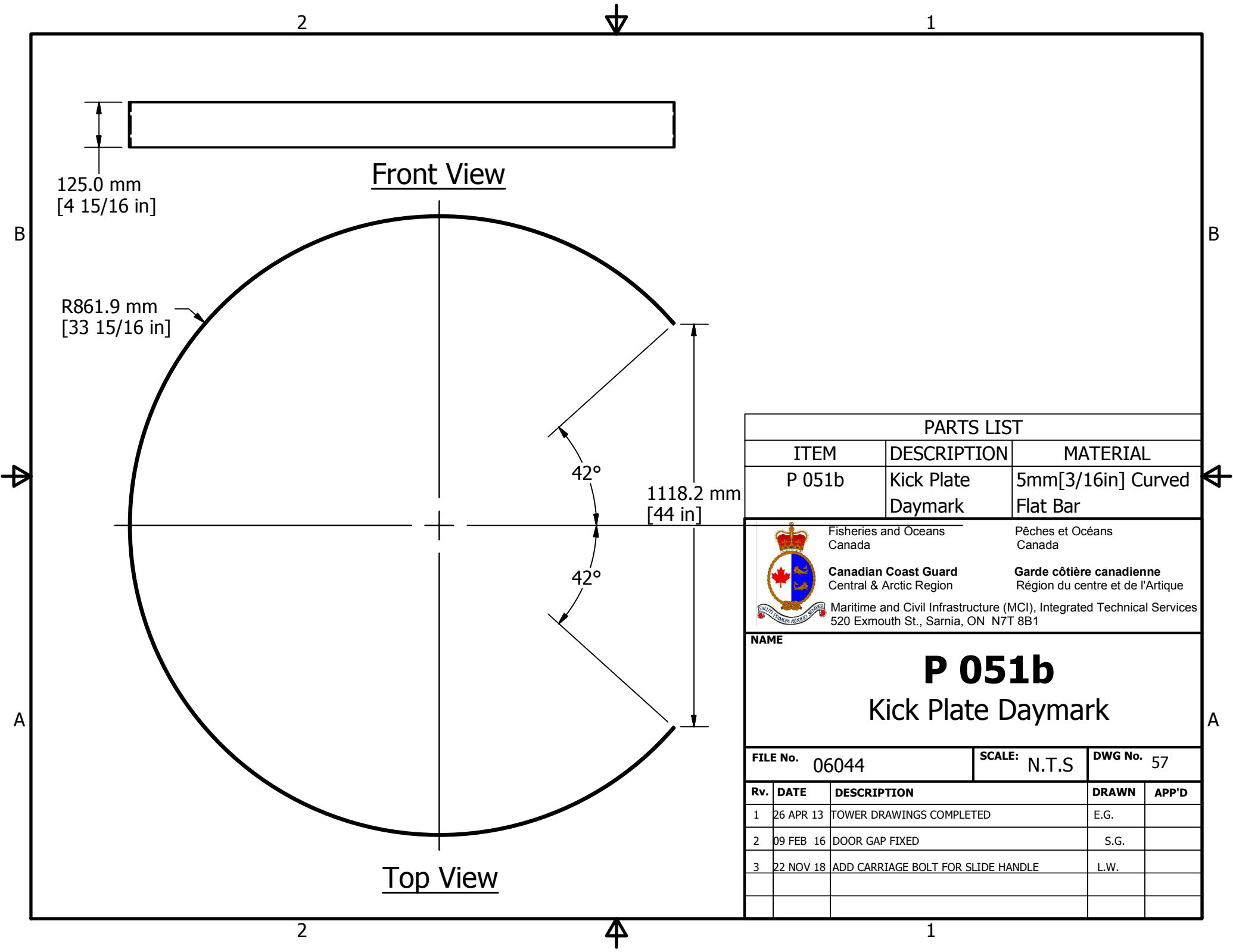
Pêches et Océans  
Canada

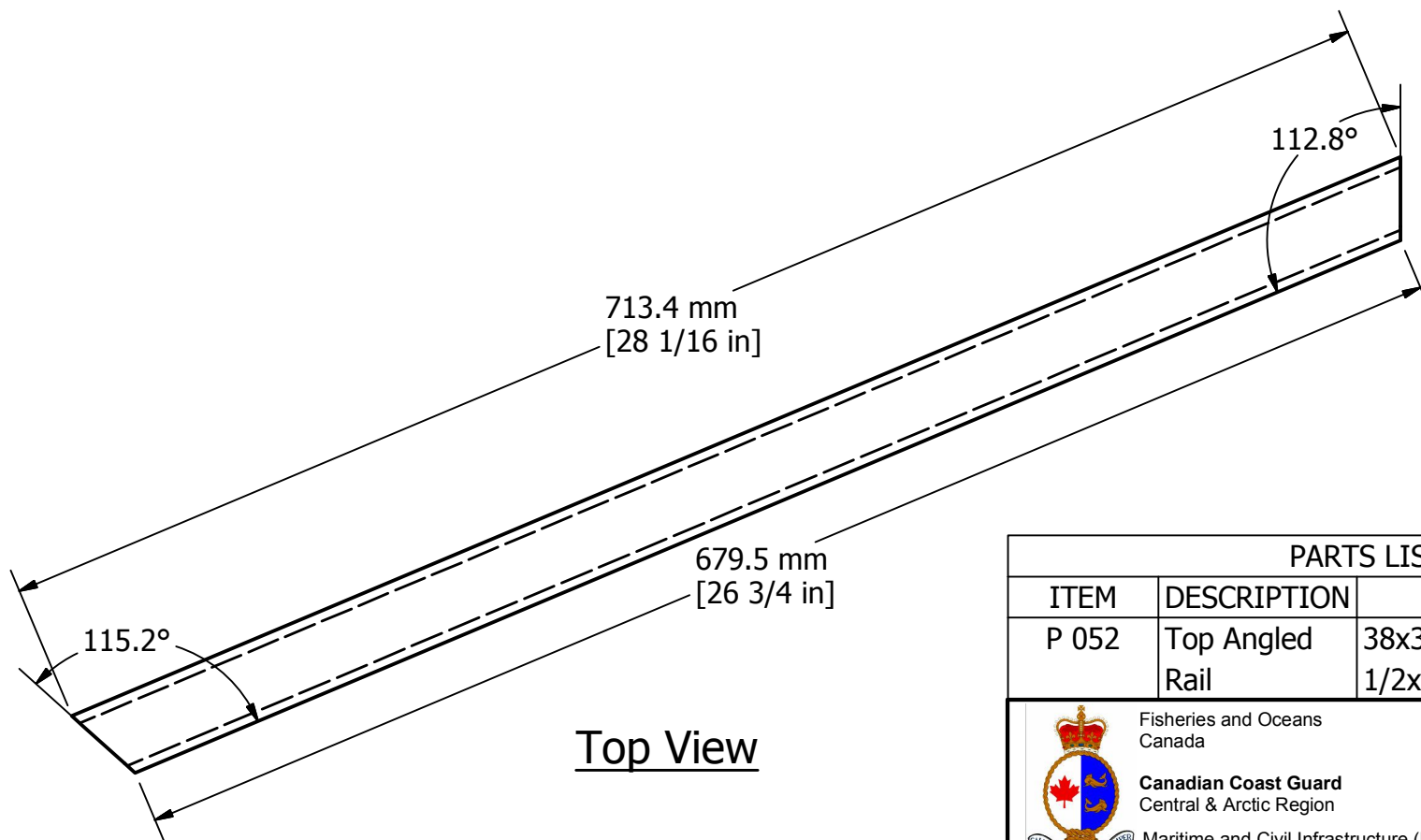
**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

**P 051a**  
Kick Plate

FILE No. 06044			SCALE: N.T.S	DWG No. 56	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		





#### PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 052	Top Angled Rail	38x38x5 mm [1 1/2x1 1/2x3/16 in] HSS



Fisheries and Oceans  
Canada

Pêches et Océans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

**Garde côtière canadienne**  
Région du centre et de l'Arctique

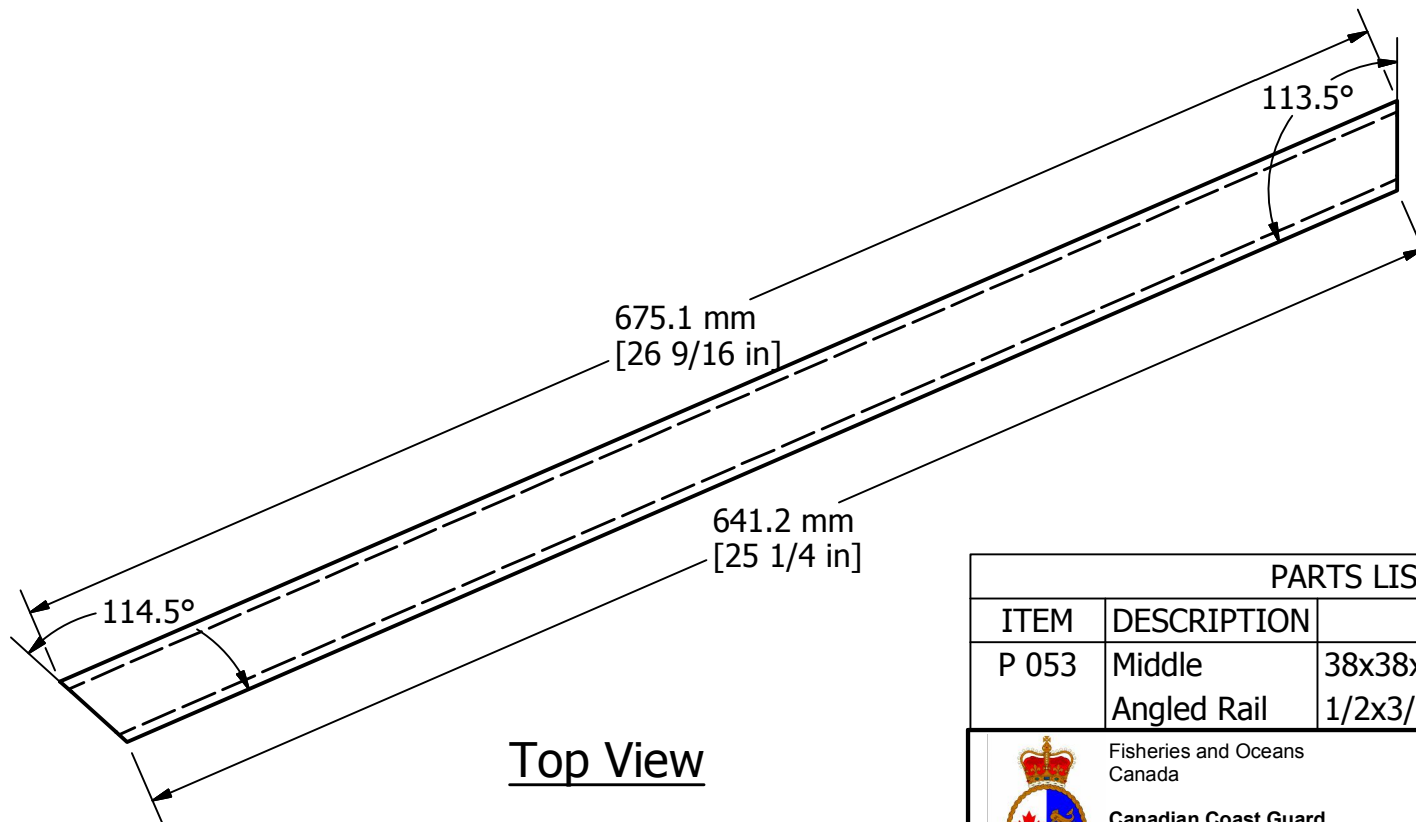
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

#### NAME

**P 052**  
**Top Angled Rail**

FILE No. 06044	SCALE: N.T.S.	DWG No. 58
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



Top View

#### PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 053	Middle Angled Rail	38x38x5 mm [1 1/2x1 1/2x3/16 in] HSS



Fisheries and Oceans  
Canada

Pêches et Océans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

**Garde côtière canadienne**  
Région du centre et de l'Arctique

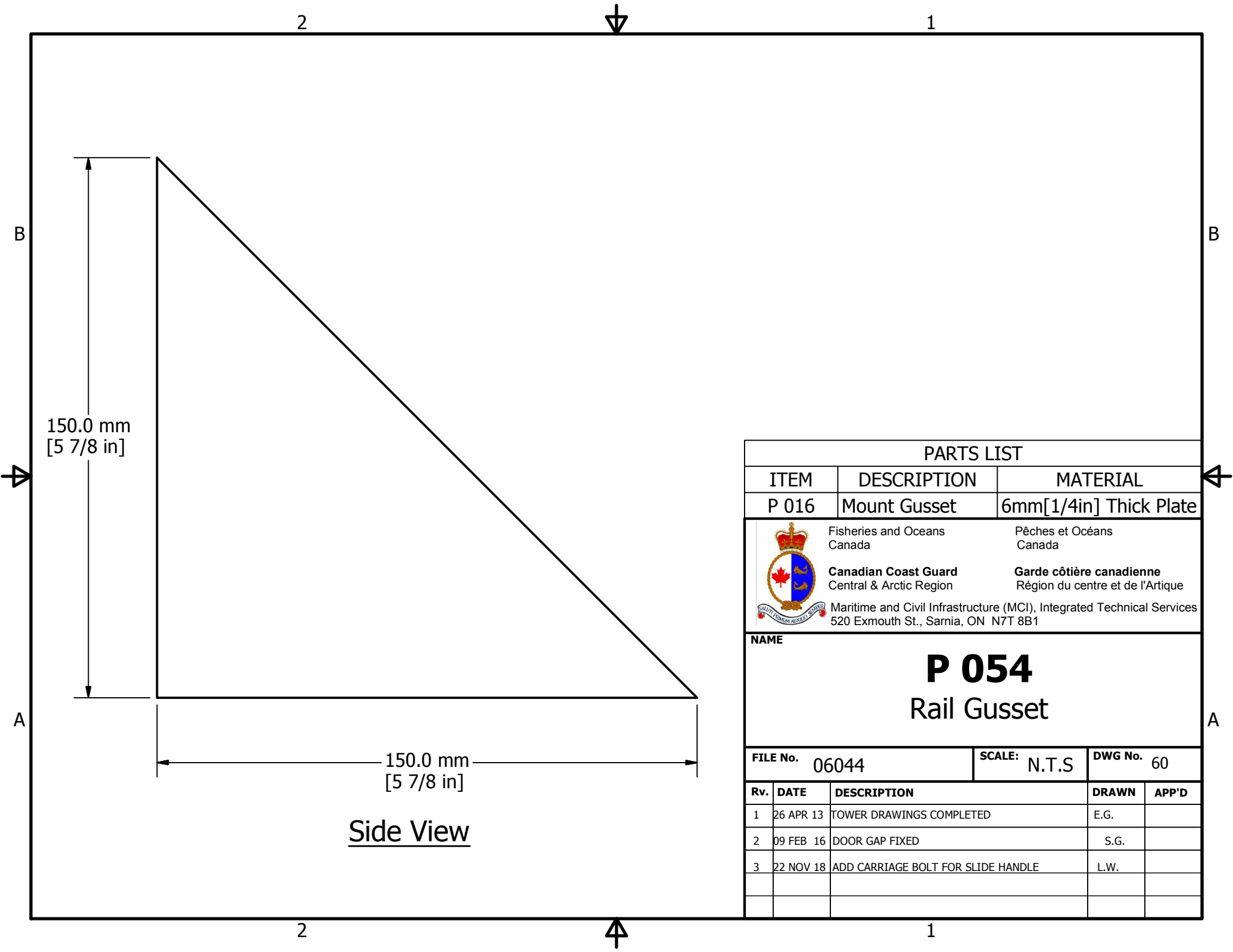
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

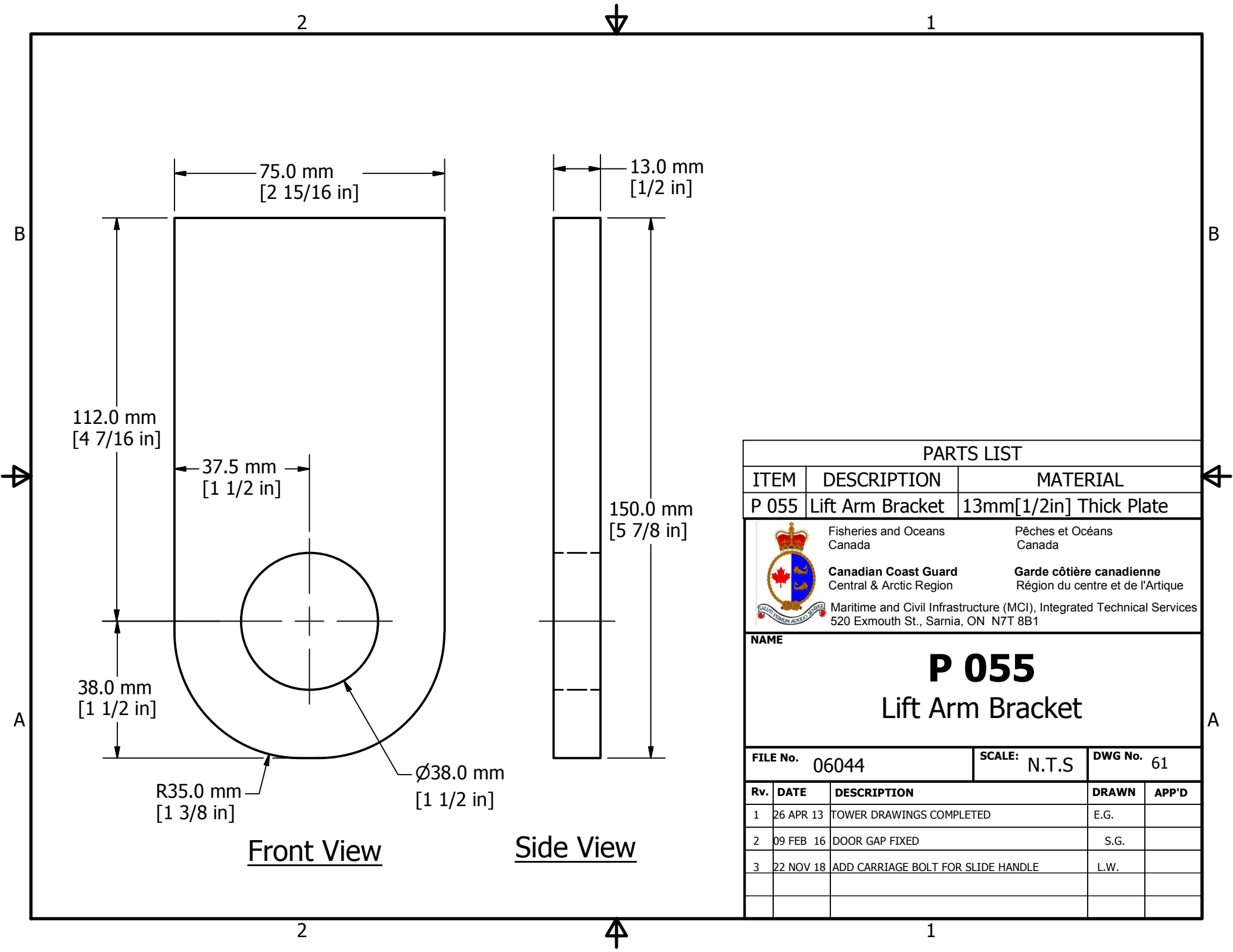
#### NAME


**P 053**  
Middle Angled Rail

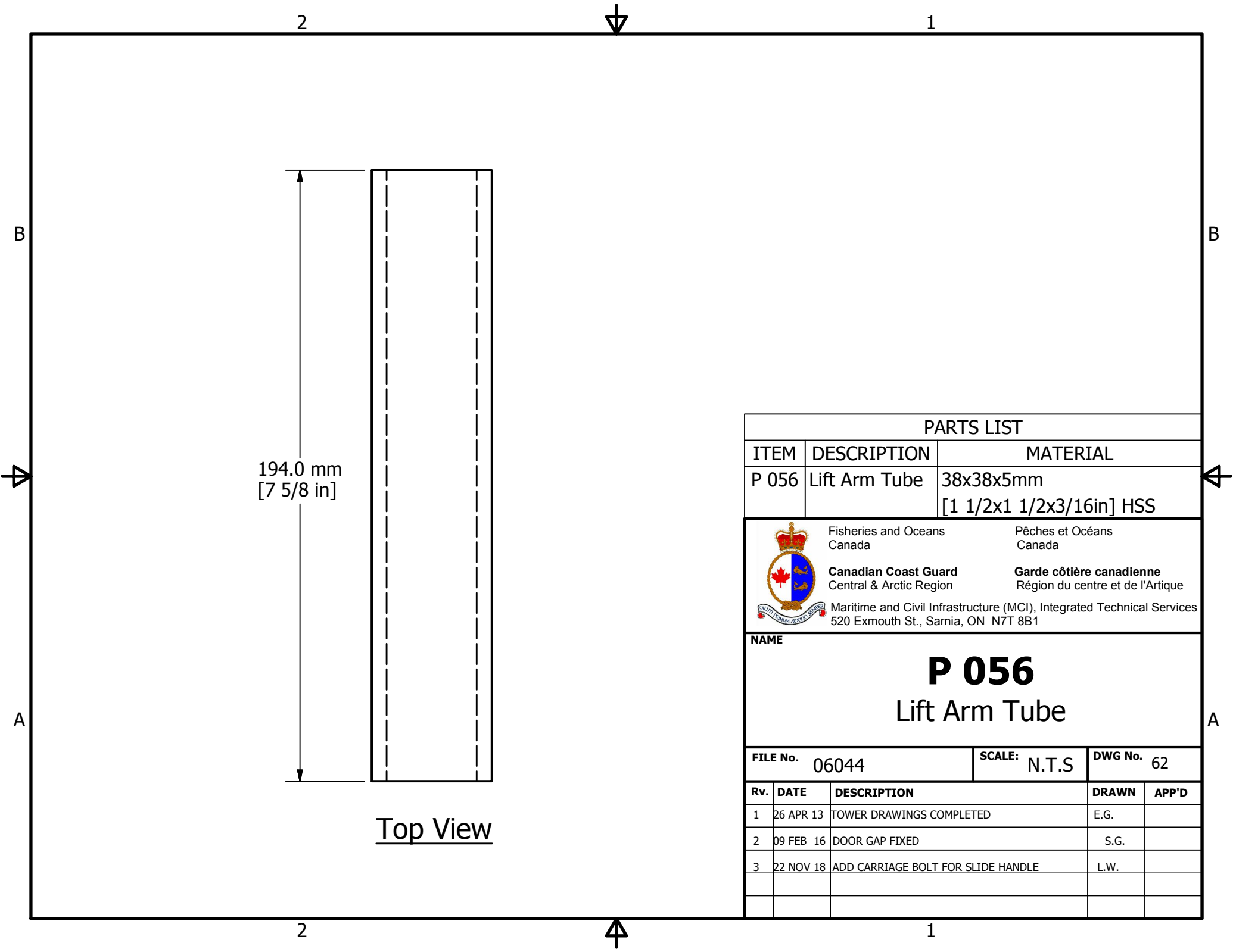
FILE No.	06044	SCALE:	N.T.S	DWG No.	59
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



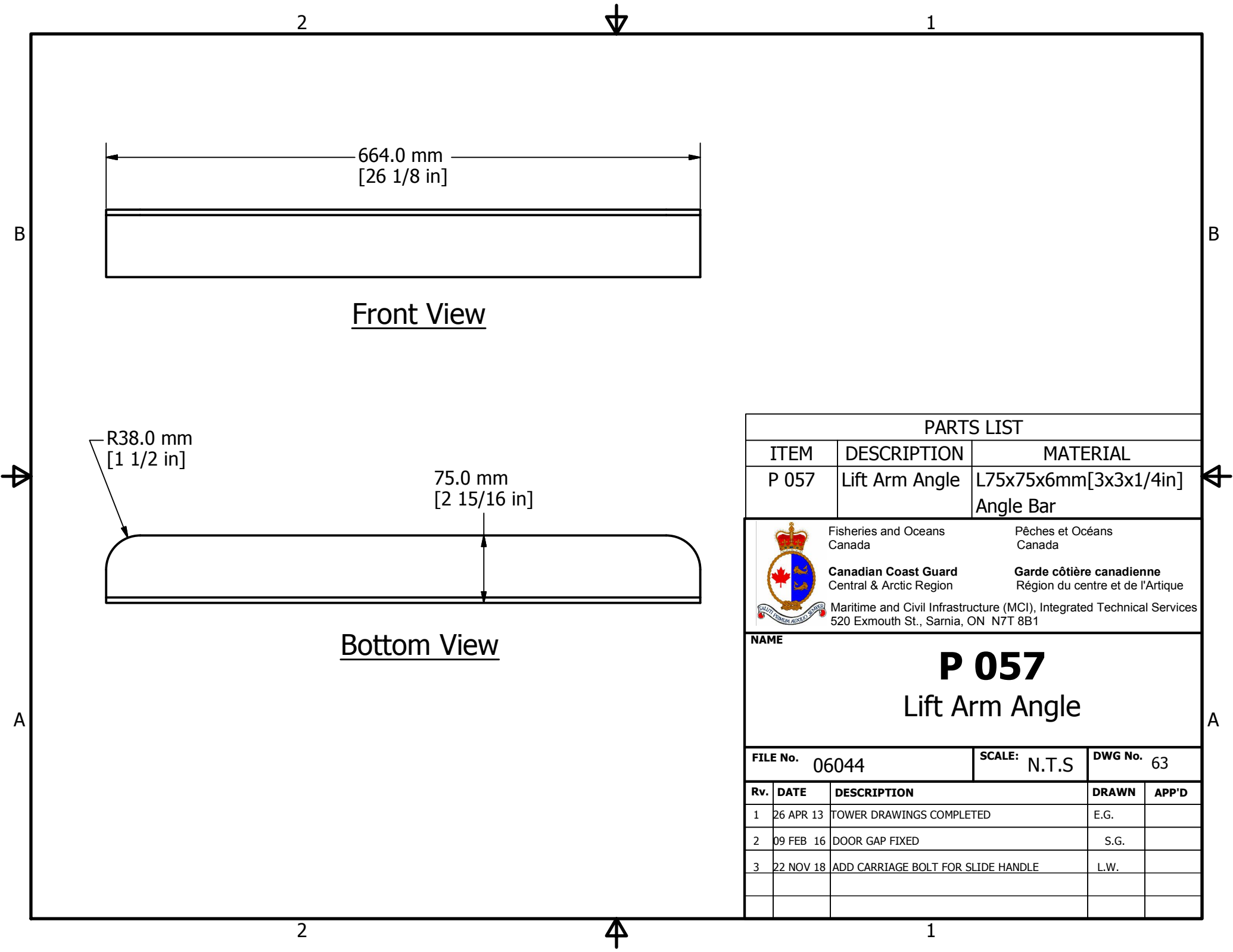


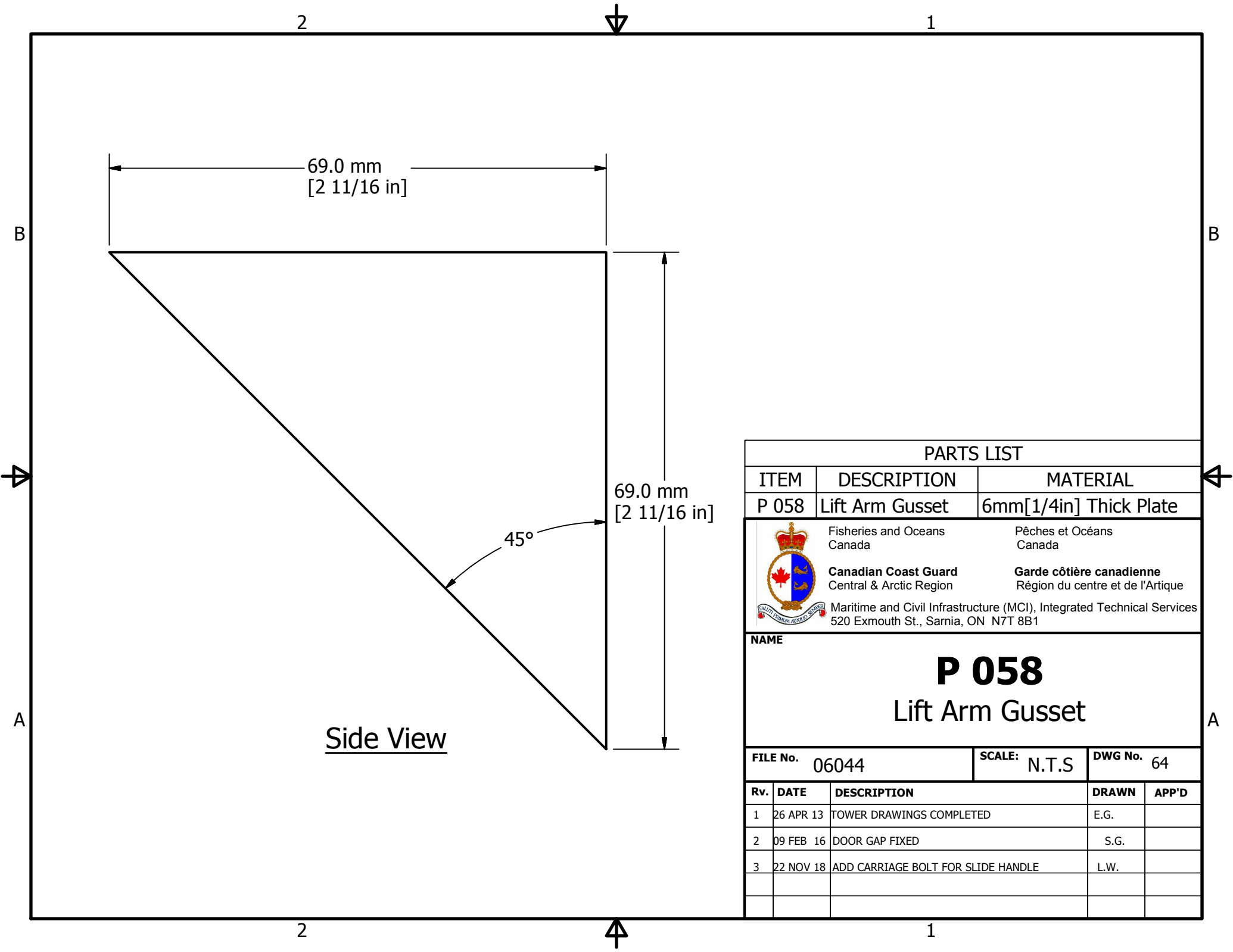
PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 055		Lift Arm Bracket		13mm[1/2in] Thick Plate		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>						
NAME						
<div><div><b>P 055</b></div><div>Lift Arm Bracket</div></div>						
FILE No. 06044				SCALE: N.T.S	DWG No. 61	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	

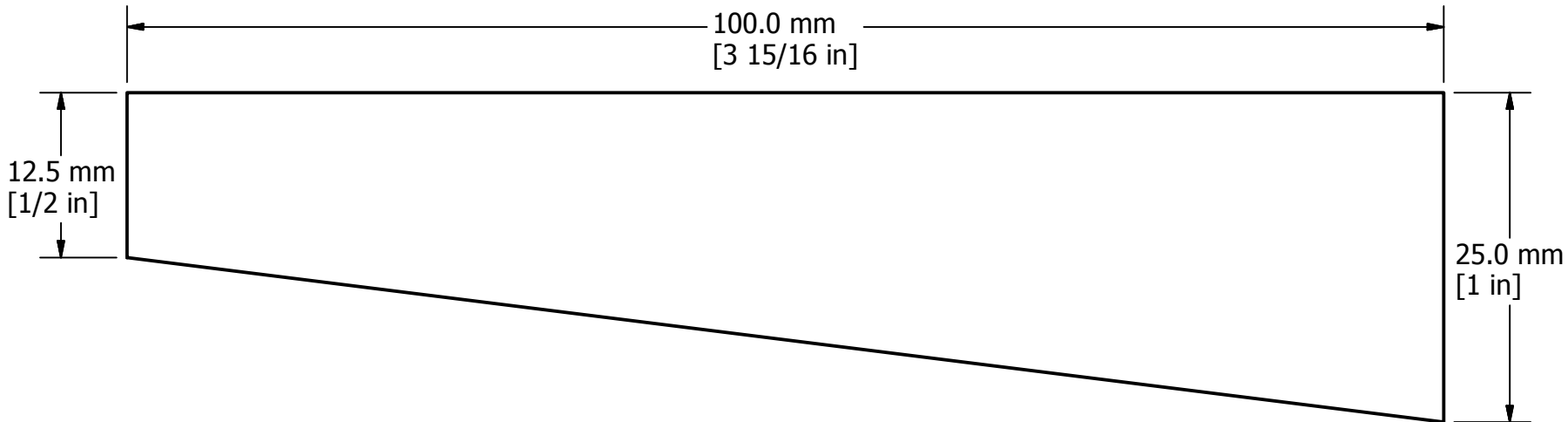


PARTS LIST					
ITEM	DESCRIPTION		MATERIAL		
P 056	Lift Arm Tube		38x38x5mm [1 1/2x1 1/2x3/16in] HSS		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>					
NAME					
<div><div>P 056</div><div>Lift Arm Tube</div></div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 62	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	









Side View

**PARTS LIST**

ITEM	DESCRIPTION	MATERIAL
P 064	Lift Arm Secondary Gusset	6mm[1/4in] Thick Plate



Fisheries and Oceans  
Canada  
**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

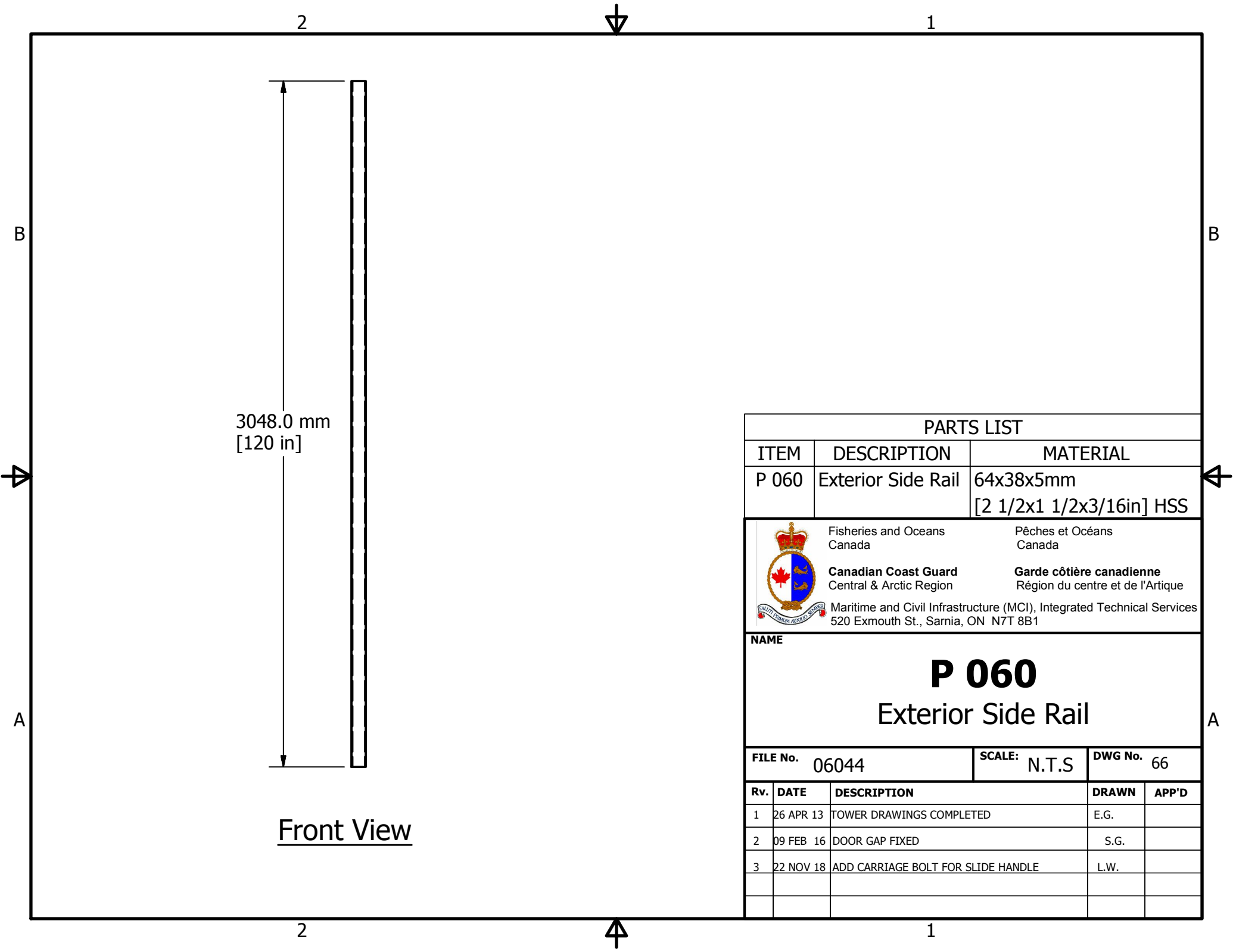
**NAME**

**P 059**

**Lift Arm Secondary Gusset**


<b>FILE No.</b> 06044	<b>SCALE:</b> N.T.S	<b>DWG No.</b> 65
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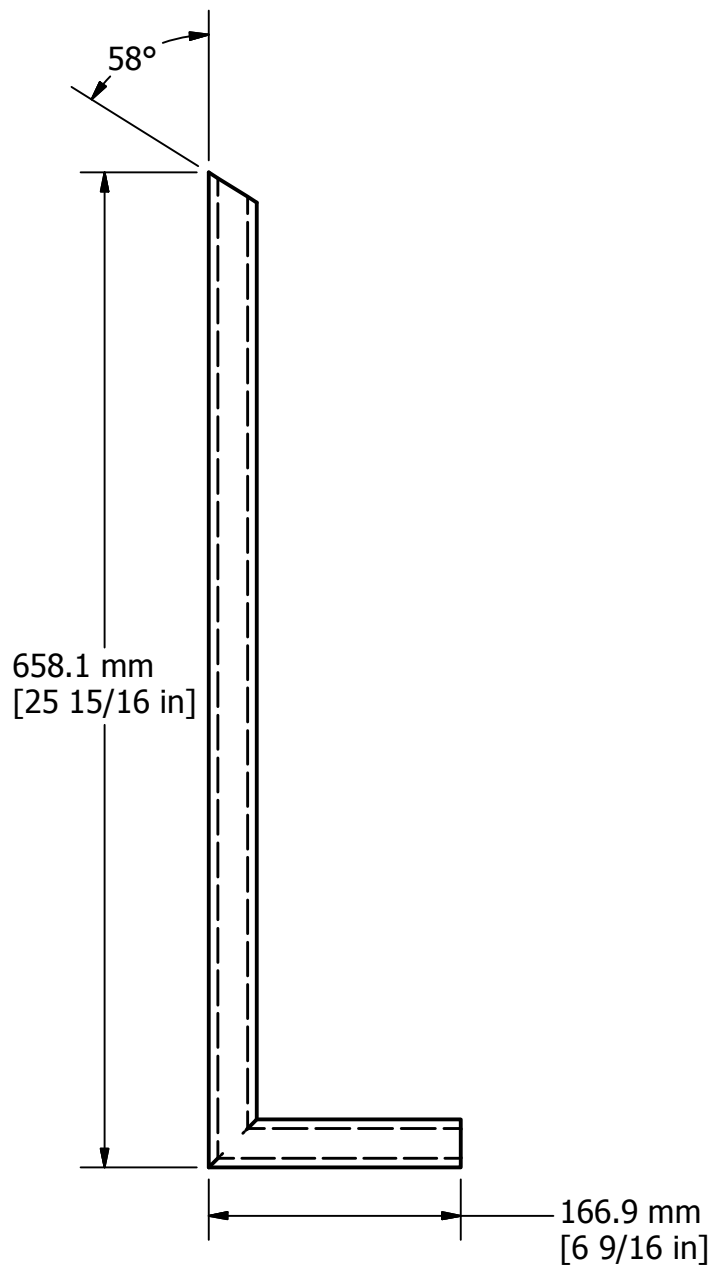
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	




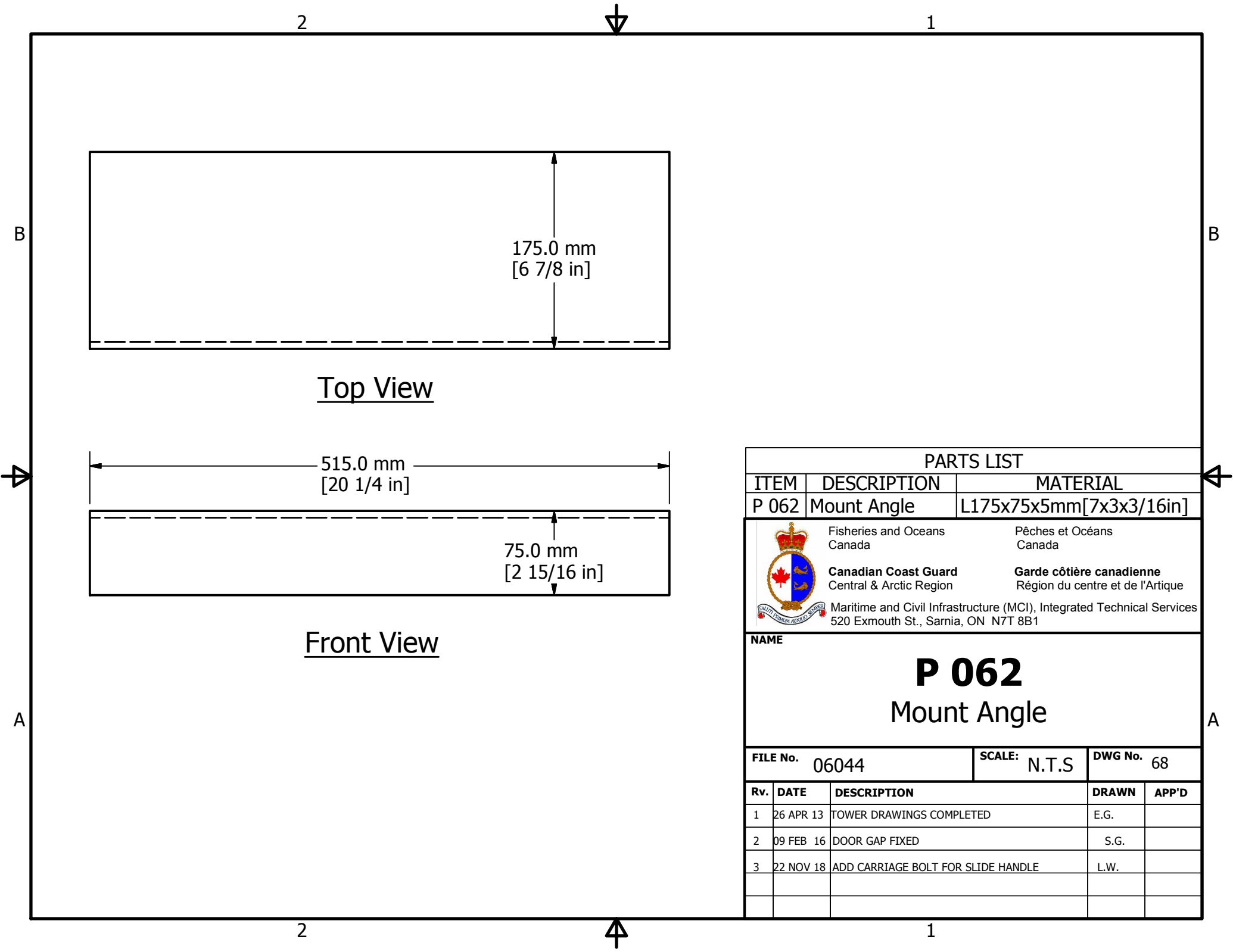
3048.0 mm  
[120 in]

Front View

PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 060		Exterior Side Rail		64x38x5mm [2 1/2x1 1/2x3/16in] HSS		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>						
NAME						
<div>P 060</div> <div>Exterior Side Rail</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 66	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
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2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	




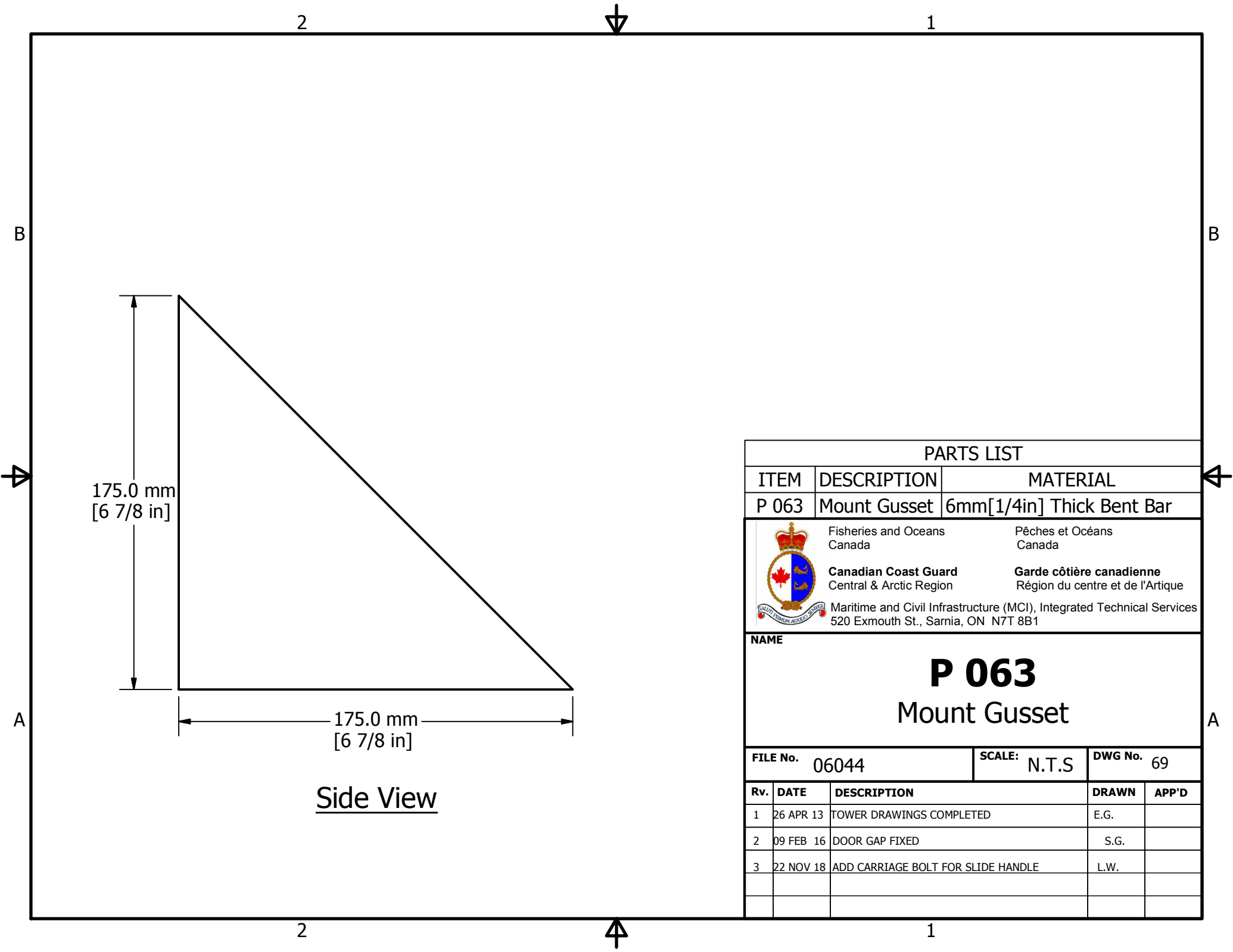
PARTS LIST				
ITEM	DESCRIPTION		MATERIAL	
P 061	Exterior Ladder Bracket		32x32x6mm [1 1/4x1 1/4x1/4in] HSS	
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div>				
NAME				
<div><div>P 061</div><div>Exterior Ladder Bracket</div></div>				
FILE No. 06044			SCALE: N.T.S	DWG No. 67
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

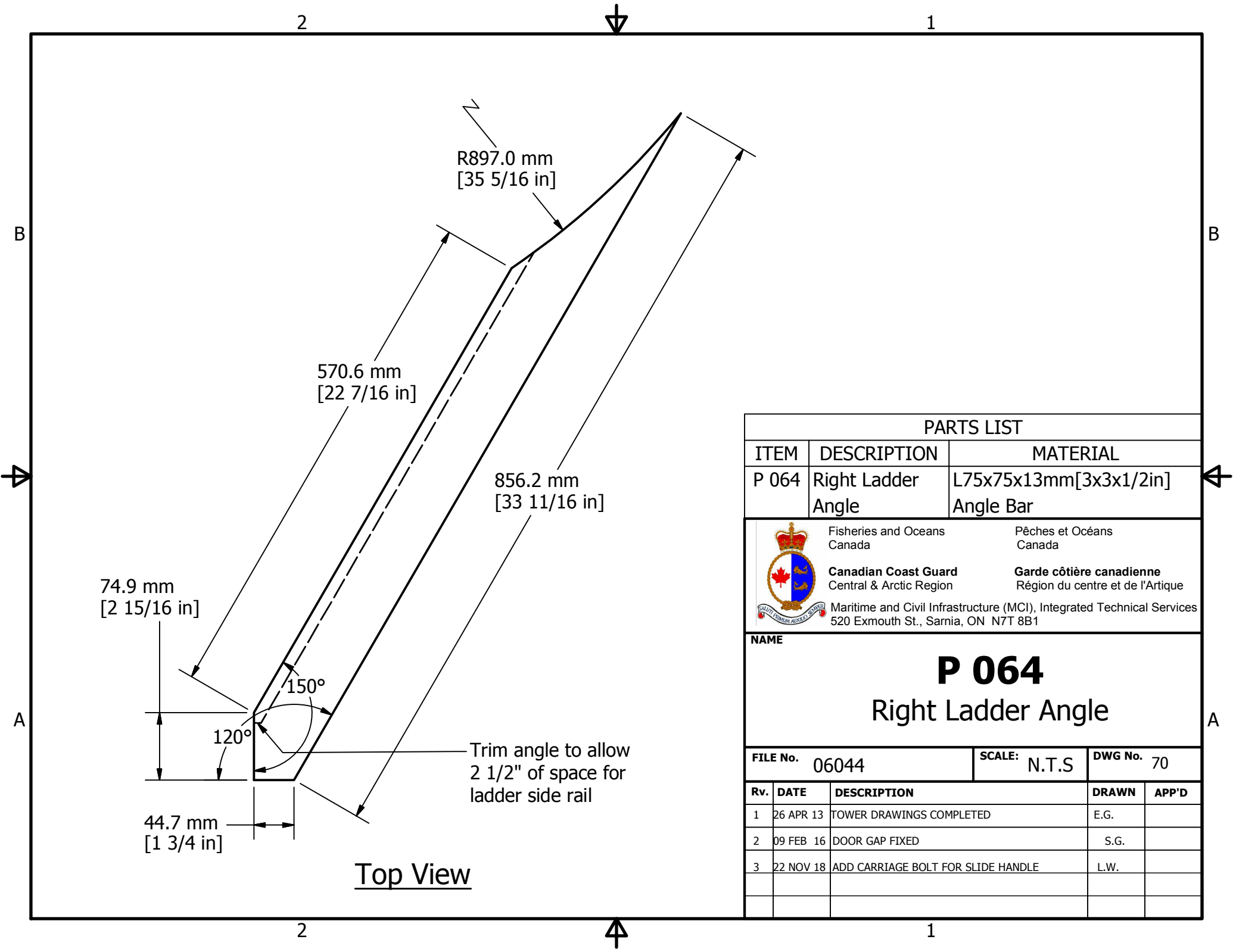


Top View

Front View

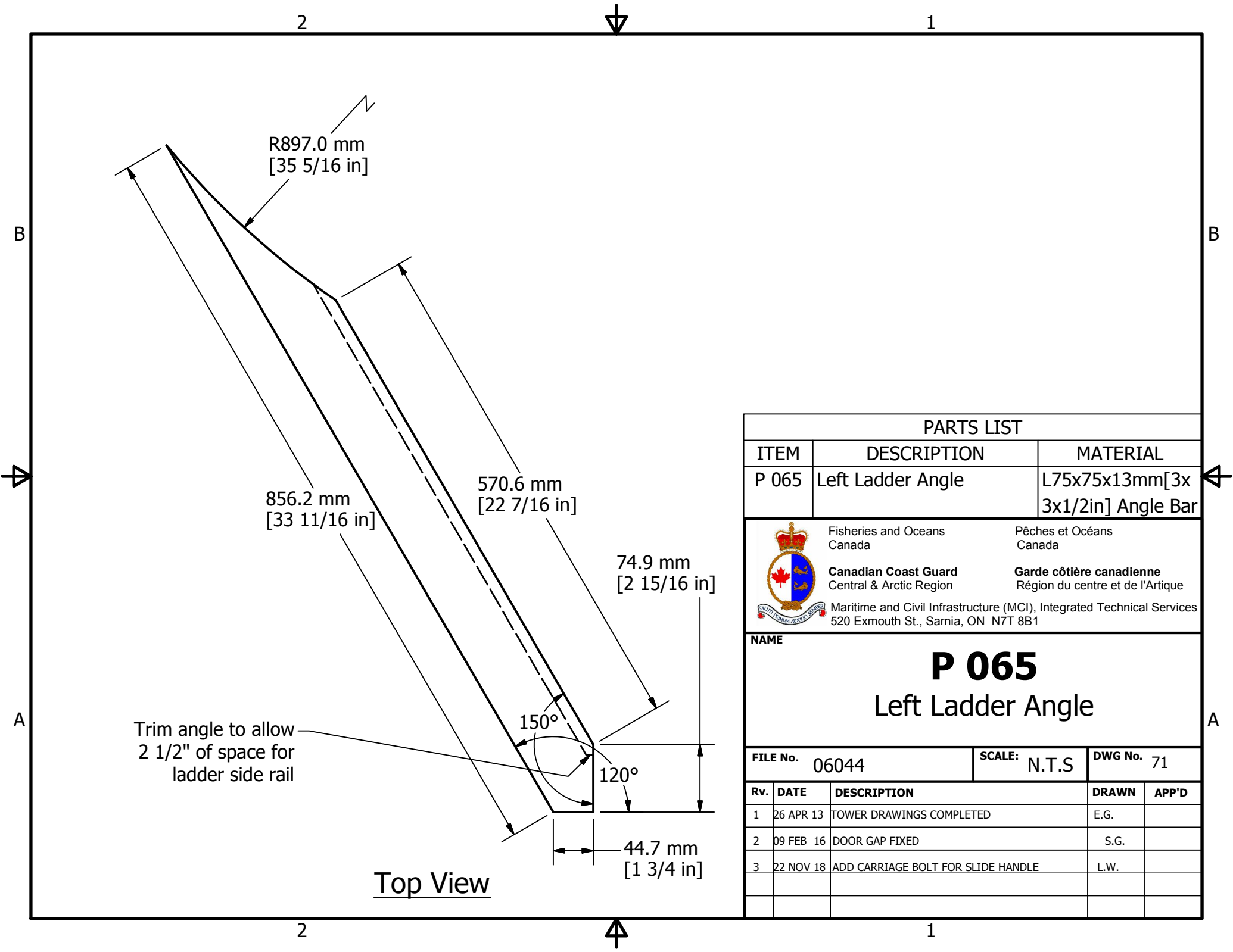
PARTS LIST					
ITEM	DESCRIPTION		MATERIAL		
P 062	Mount Angle		L175x75x5mm[7x3x3/16in]		
	Fisheries and Oceans Canada		Pêches et Océans Canada		
	Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Artique		
	Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				
NAME					
<div>P 062</div> <div>Mount Angle</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 68	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
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2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	



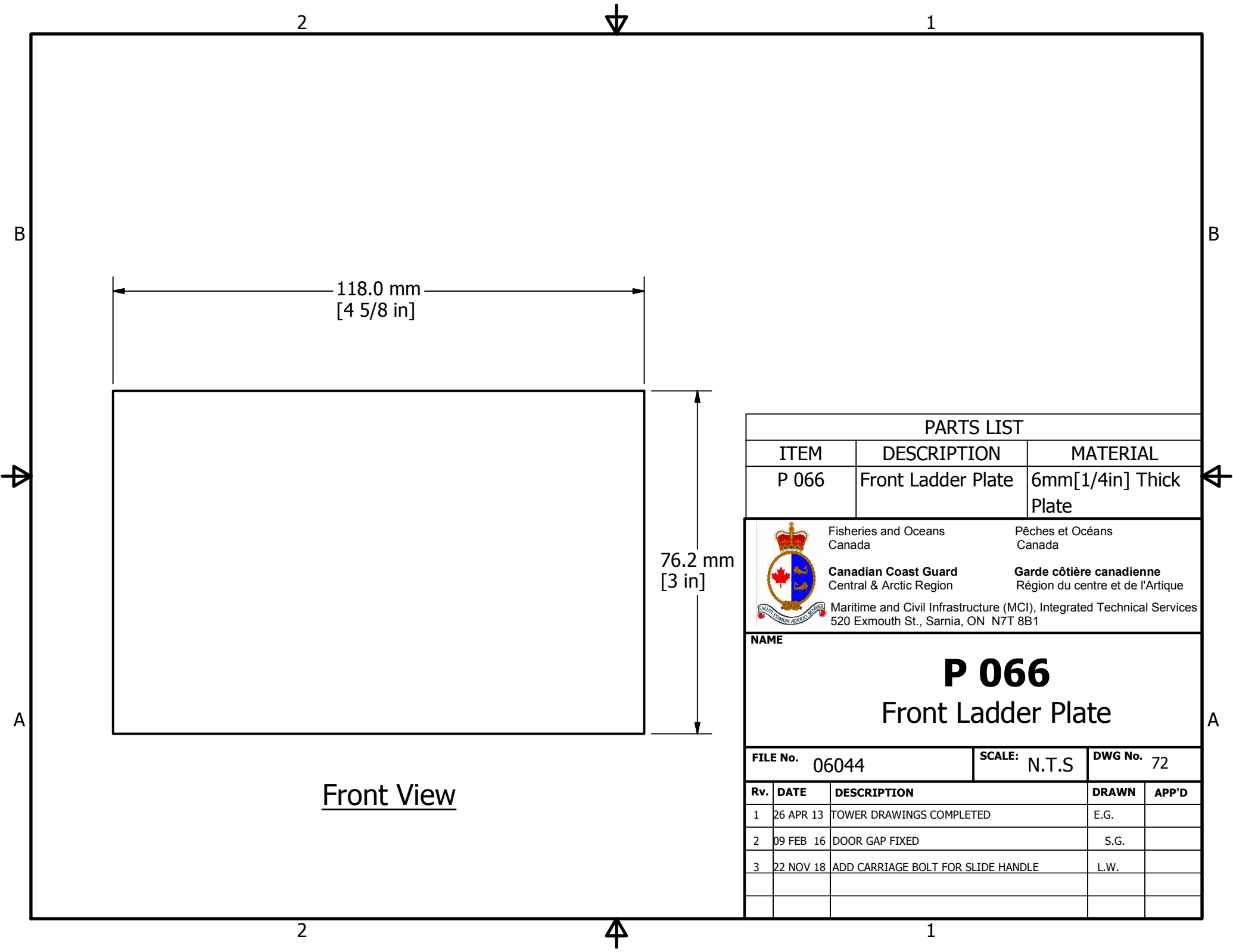


PARTS LIST					
ITEM	DESCRIPTION		MATERIAL		
P 064	Right Ladder Angle		L75x75x13mm[3x3x1/2in] Angle Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>					
NAME					
<div>P 064</div> <div>Right Ladder Angle</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 70	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
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2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	






PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 065		Left Ladder Angle		L75x75x13mm[3x 3x1/2in] Angle Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>						
NAME						
<div>P 065</div> <div>Left Ladder Angle</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 71	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 066	Front Ladder Plate	6mm[1/4in] Thick Plate



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

Pêches et Océans  
Canada

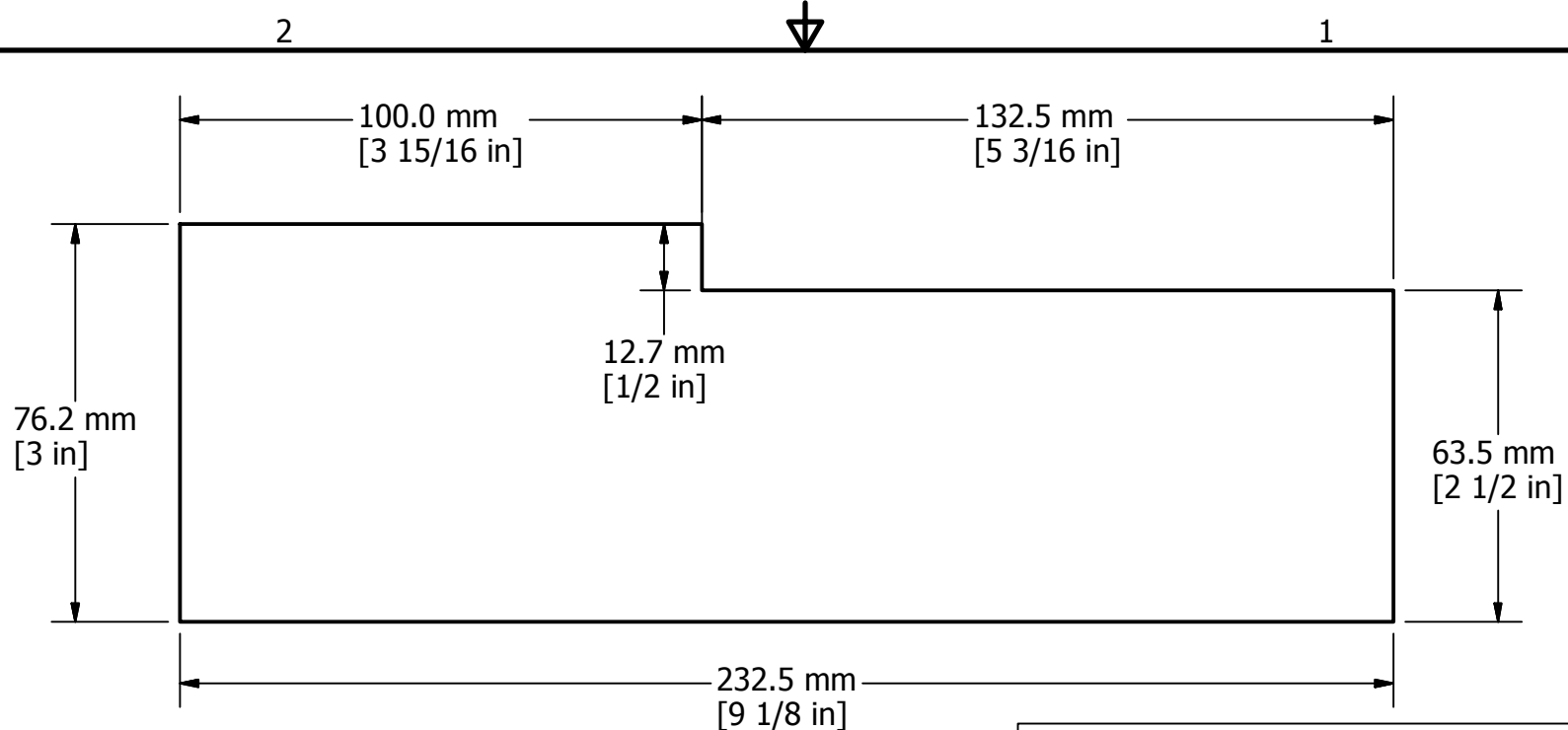
**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

P 066

Front Ladder Plate

FILE No. 06044			SCALE: N.T.S	DWG No. 72	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



Right Side View

#### PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 067	Side Ladder Plate	6mm[1/4in] Thick Plate



Fisheries and Oceans  
Canada  
  
**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada  
  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

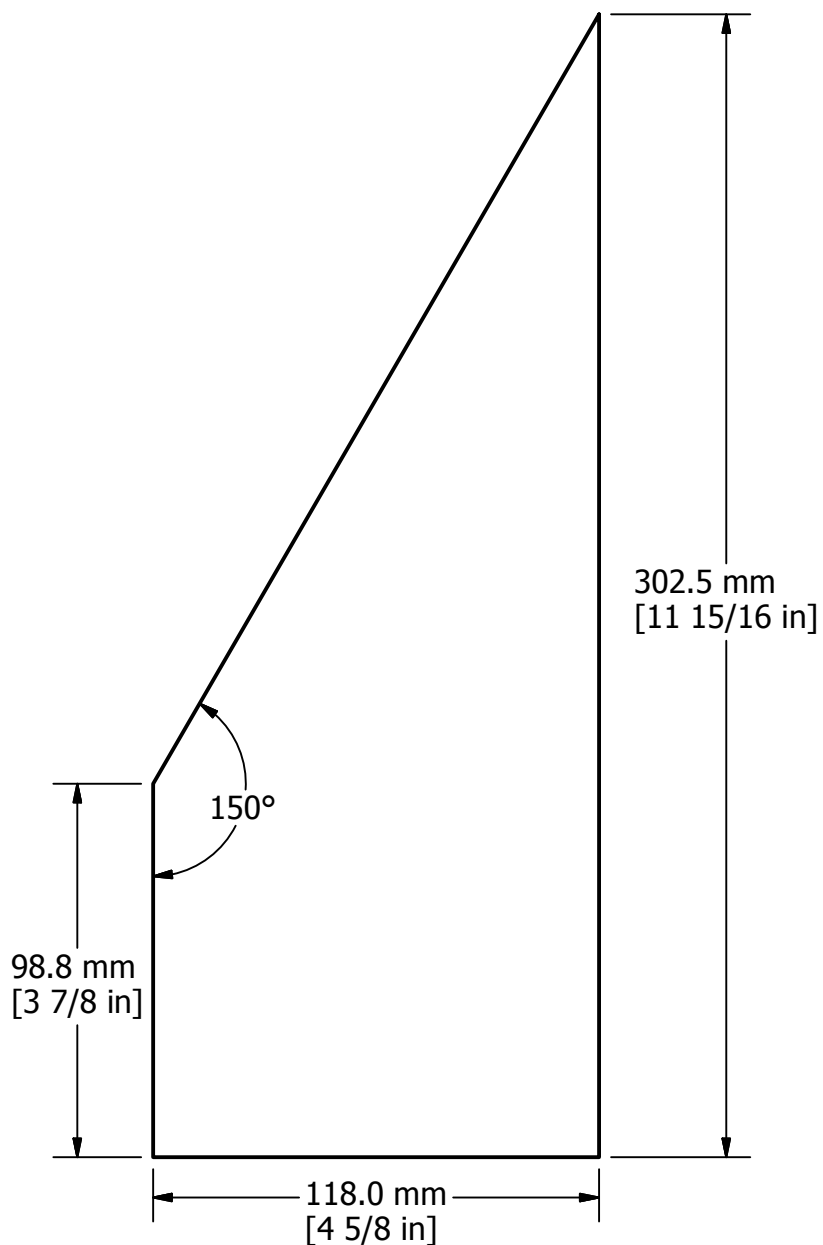
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

#### NAME

**P 067**  
**Side Ladder Plate**

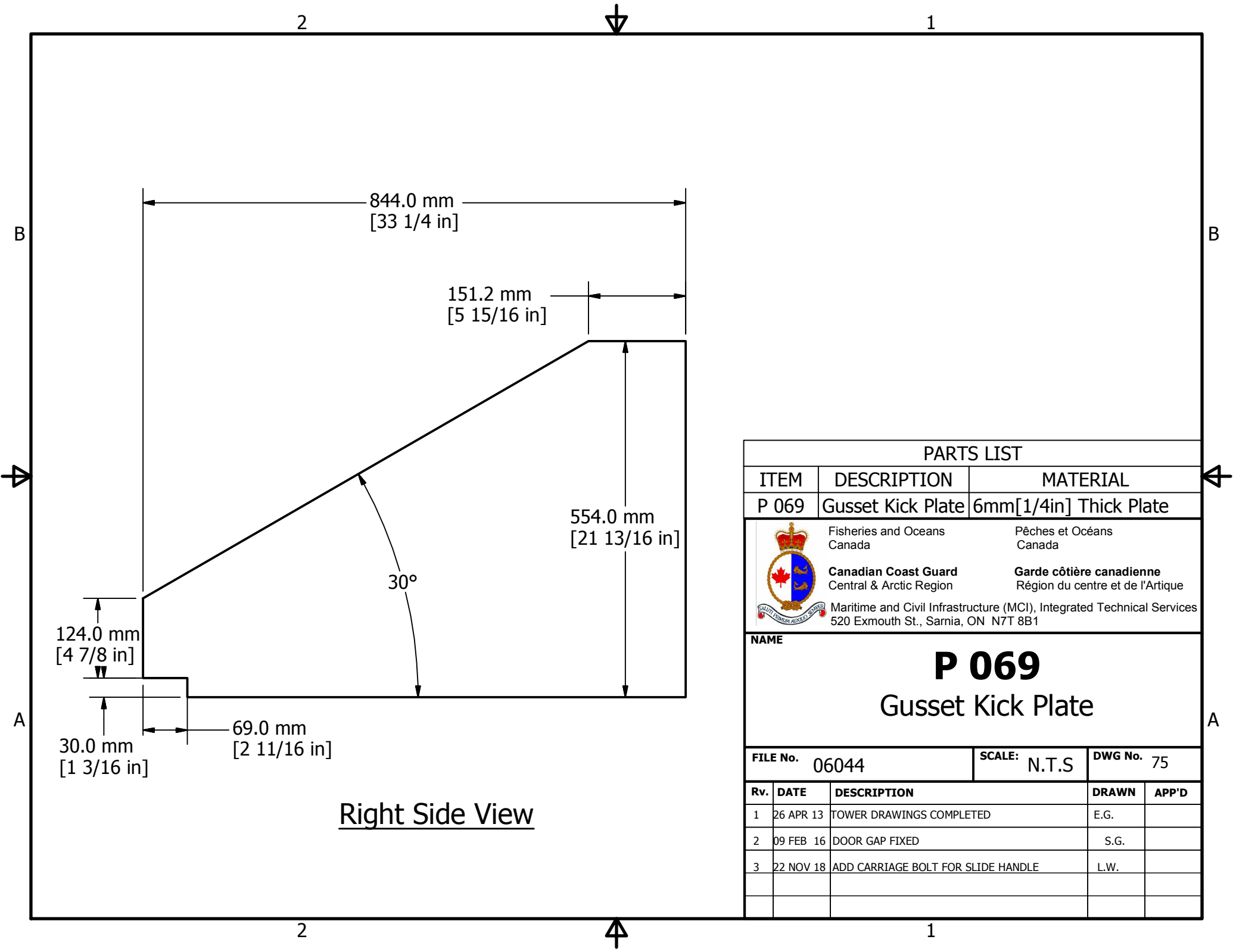
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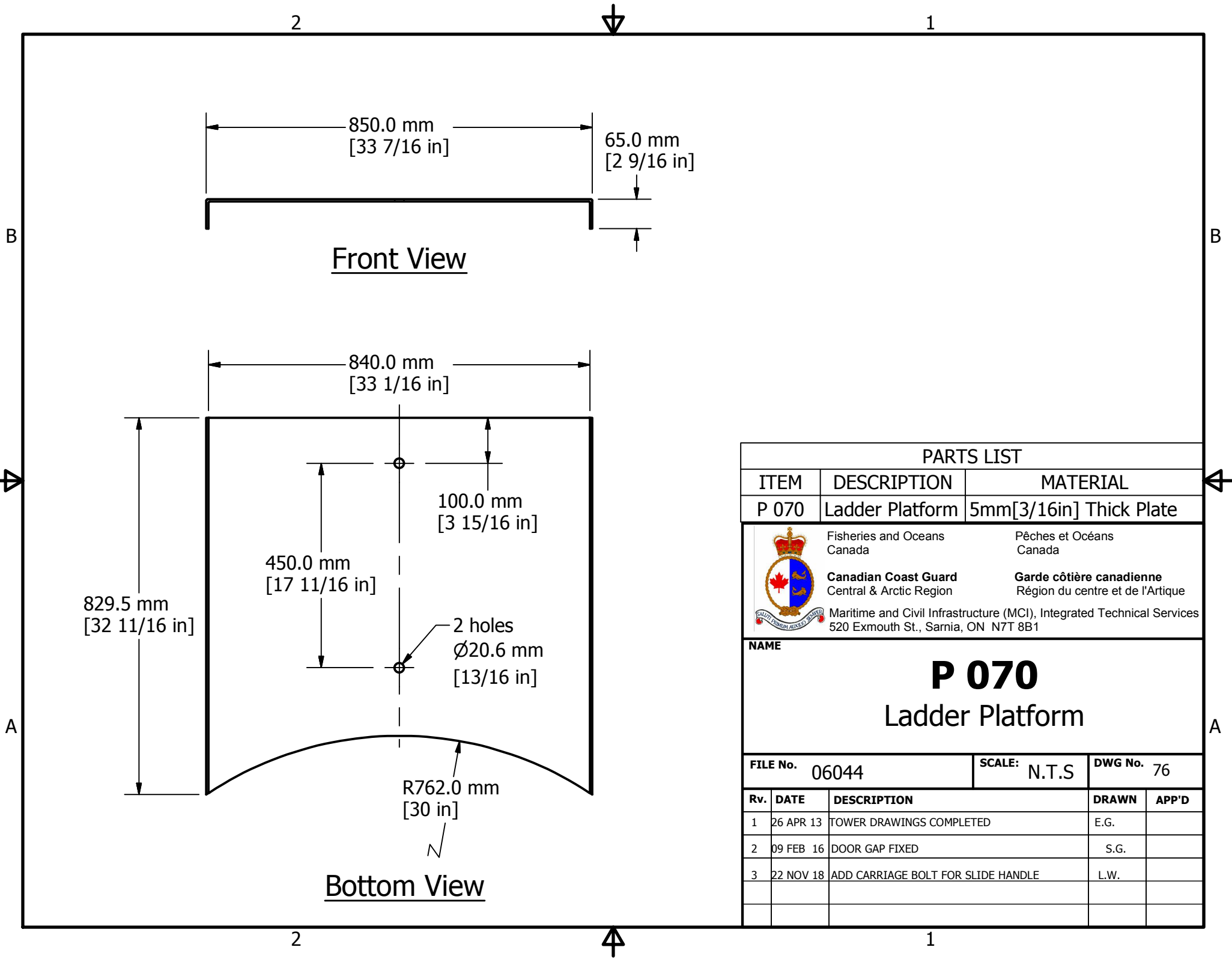
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

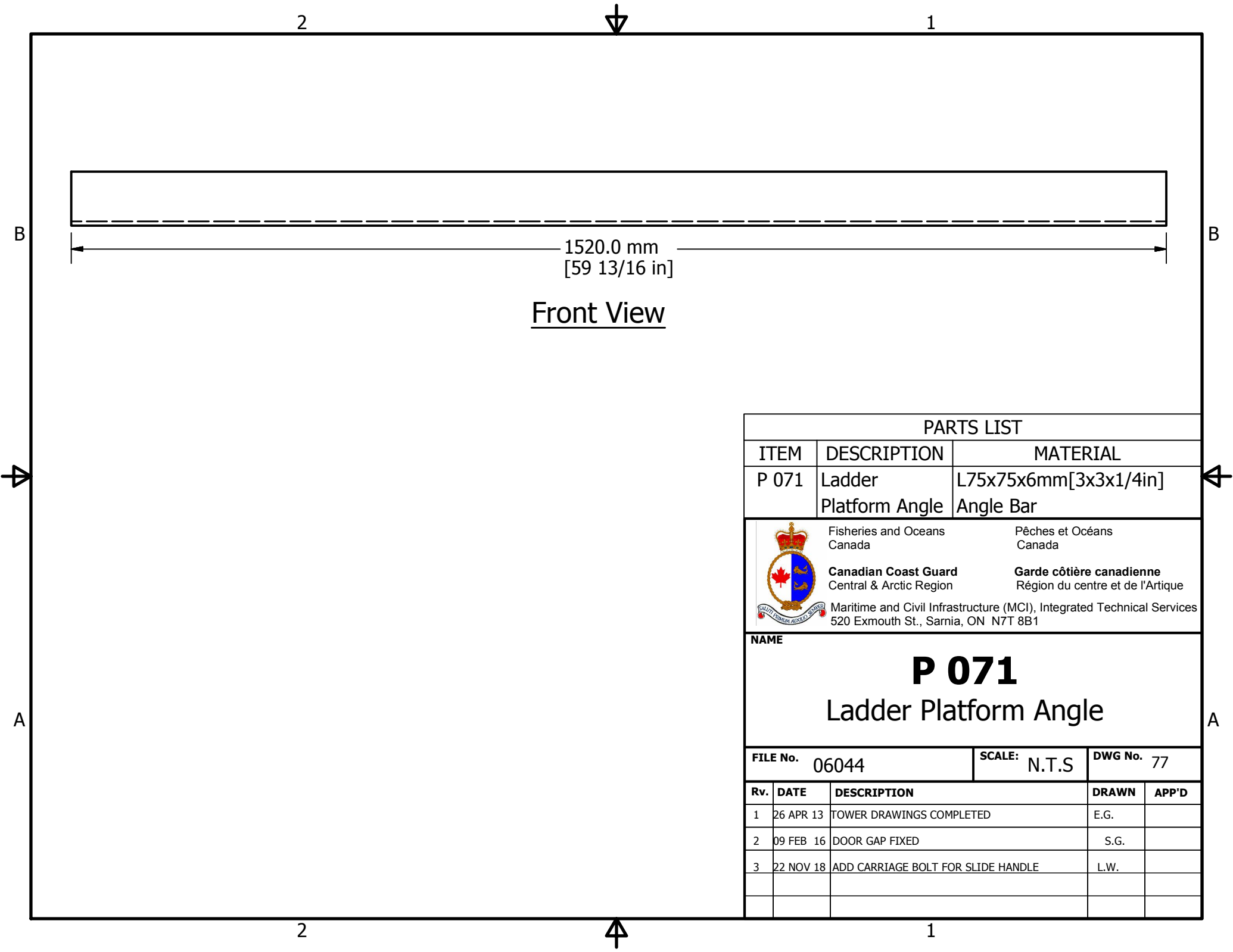


Top View

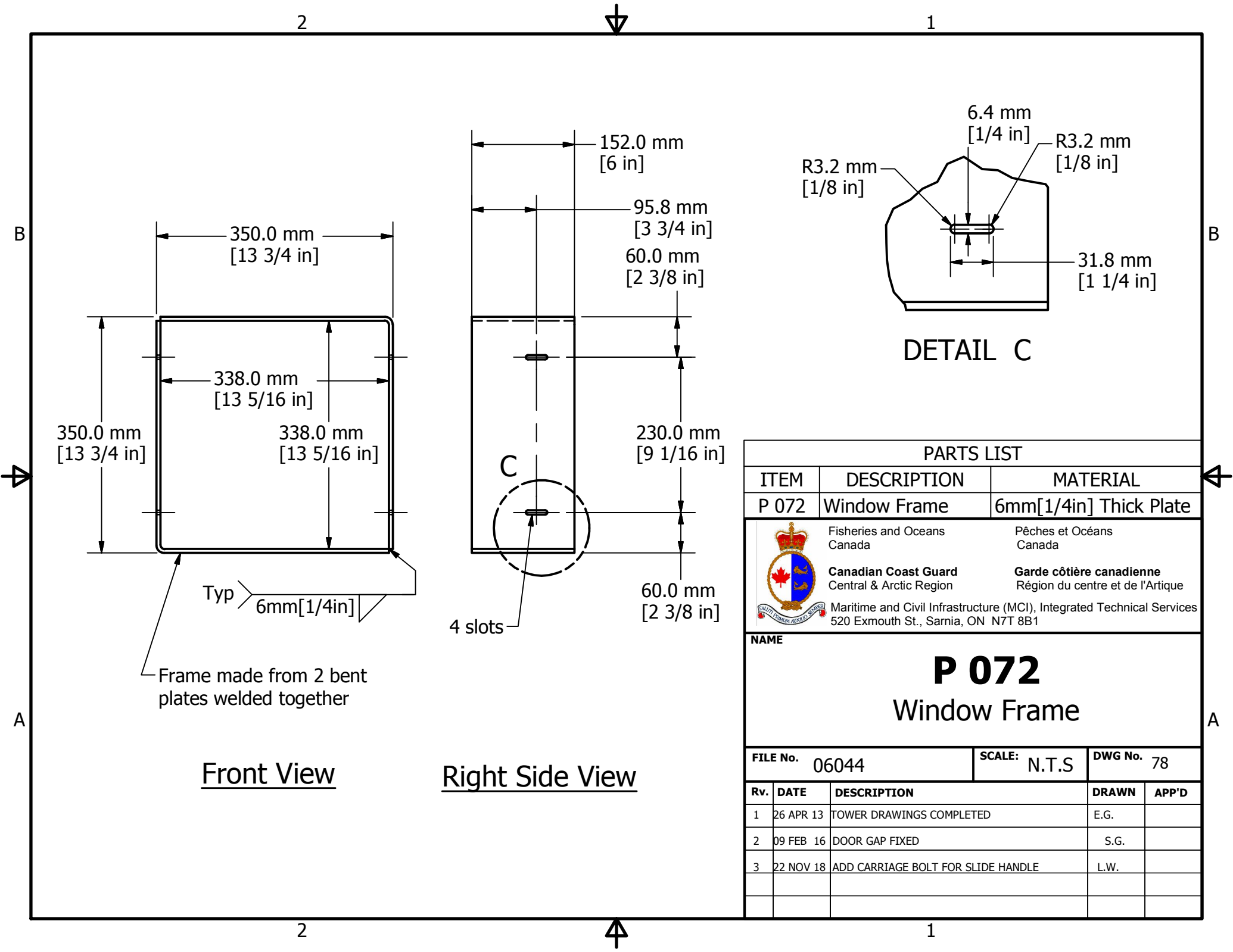
PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 068		Top Ladder Plate		6mm[1/4in] Thick Plate		
		Fisheries and Oceans Canada  <b>Canadian Coast Guard</b> Central & Arctic Region  Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1		Pêches et Océans Canada  <b>Garde côtière canadienne</b> Région du centre et de l'Arctique		
<b>NAME</b>						
<div>P 068</div> <div>Top Ladder Plate</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 74	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
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2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



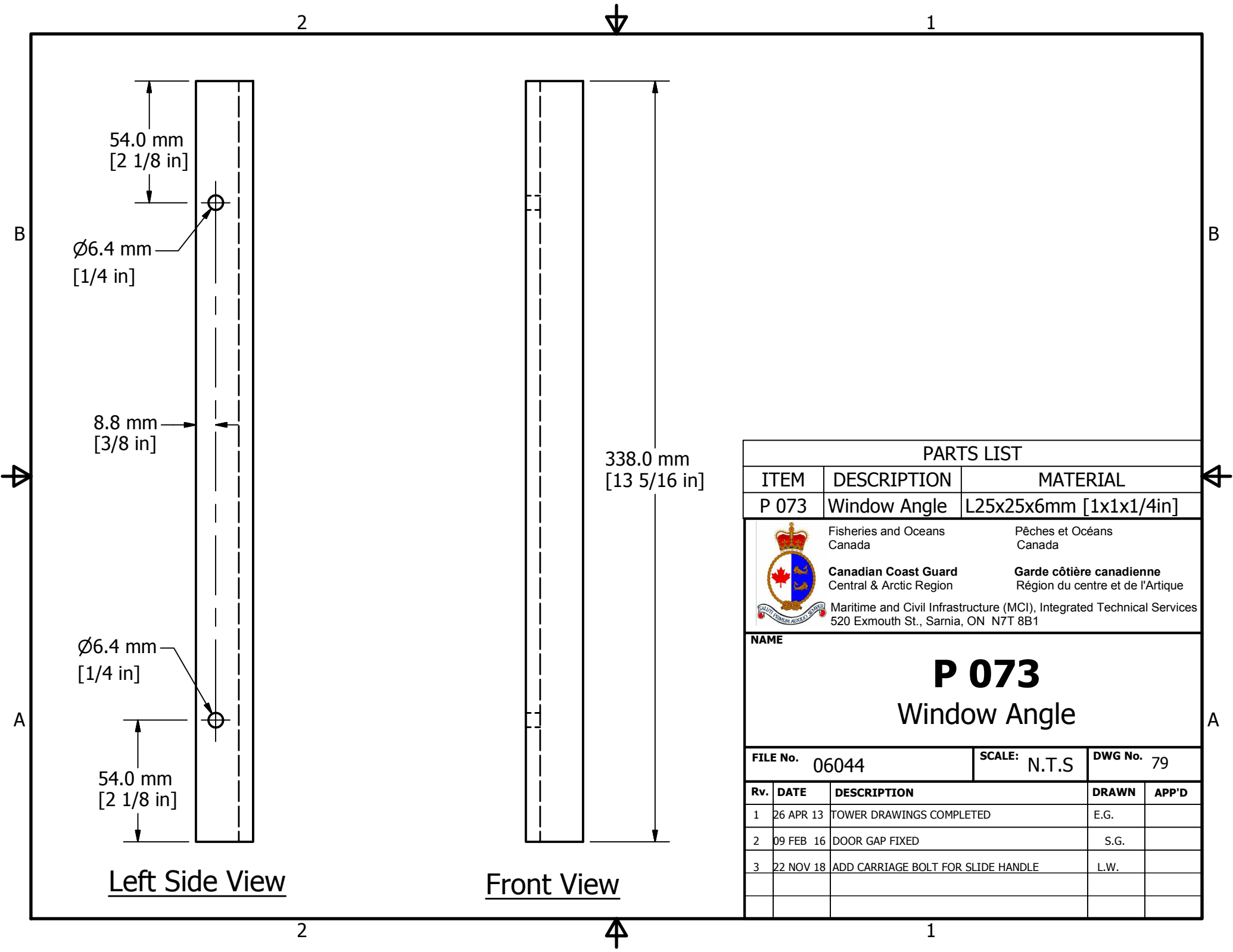





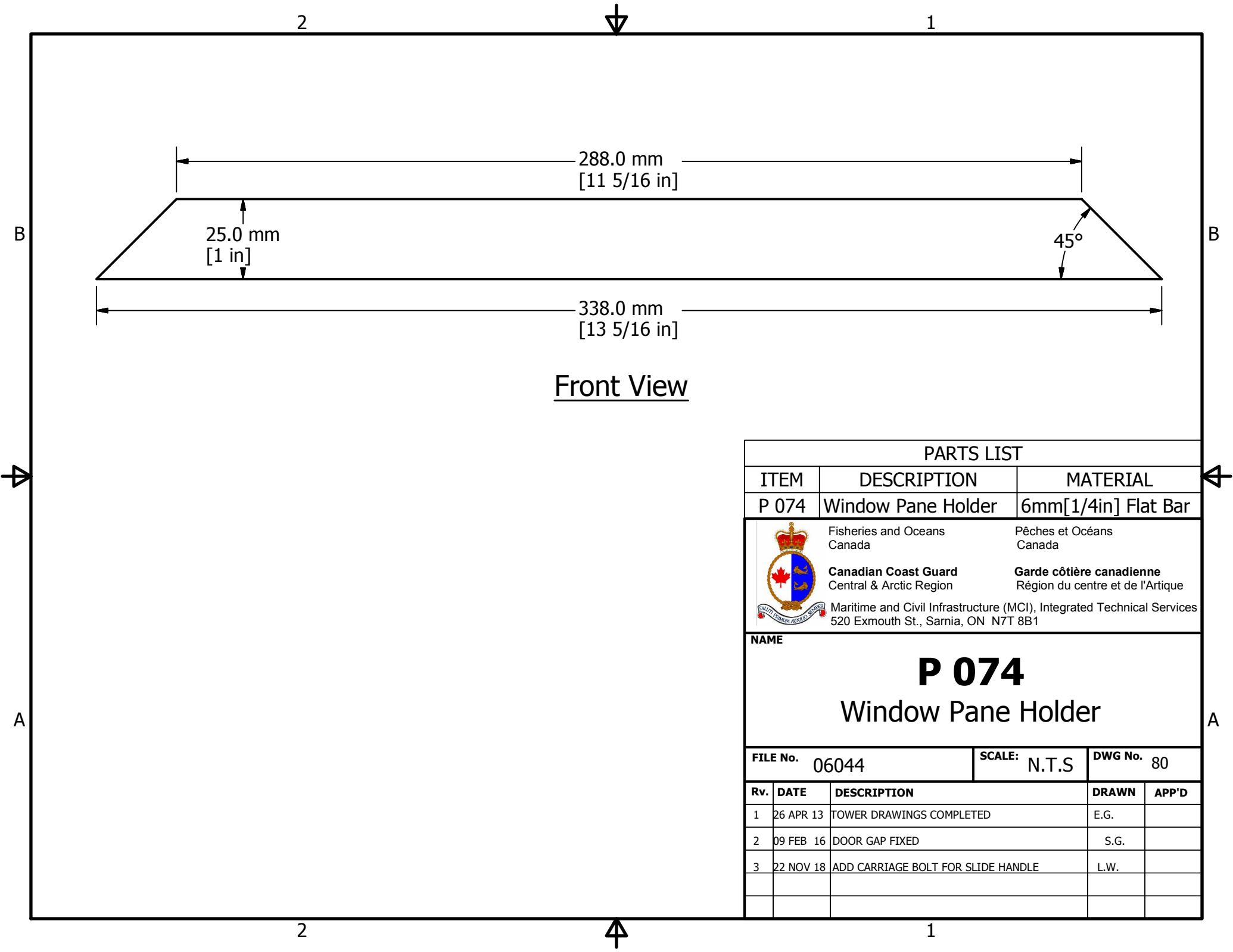
PARTS LIST					
ITEM	DESCRIPTION		MATERIAL		
P 071	Ladder Platform Angle		L75x75x6mm[3x3x1/4in] Angle Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>					
NAME					
<div><div>P 071</div><div>Ladder Platform Angle</div></div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 77	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	

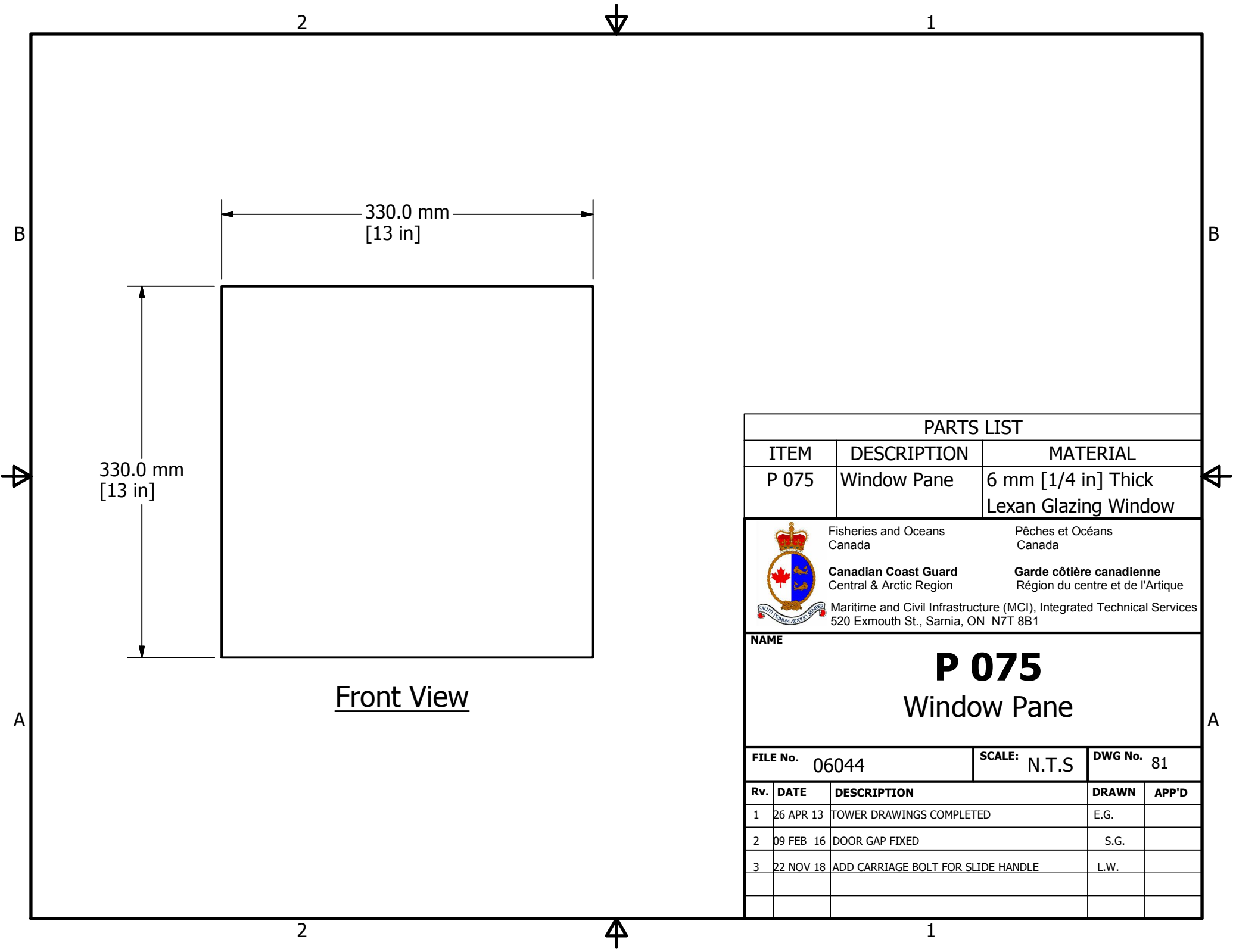


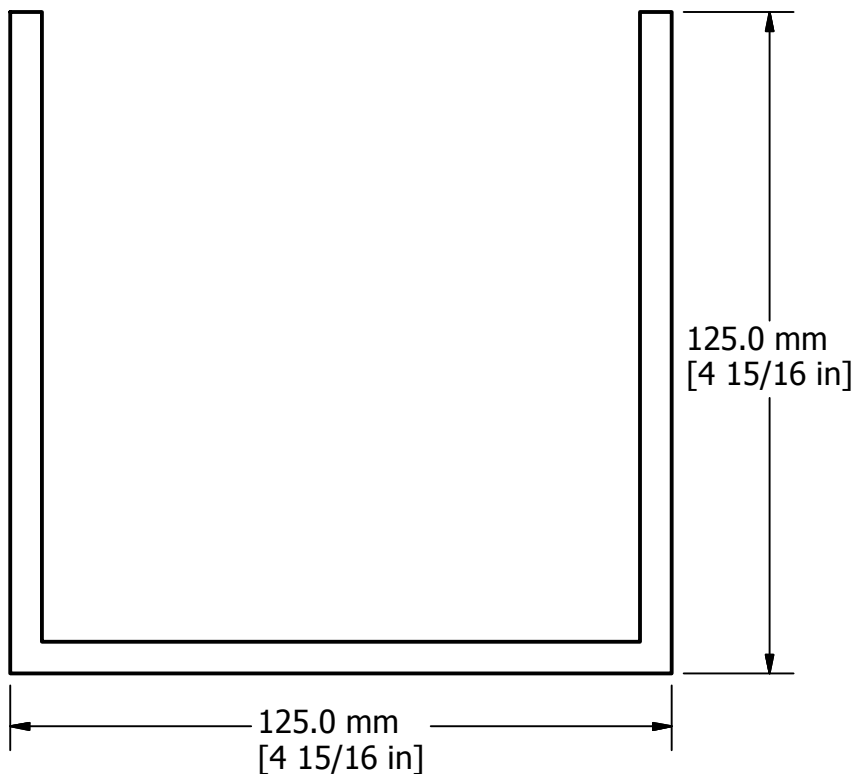




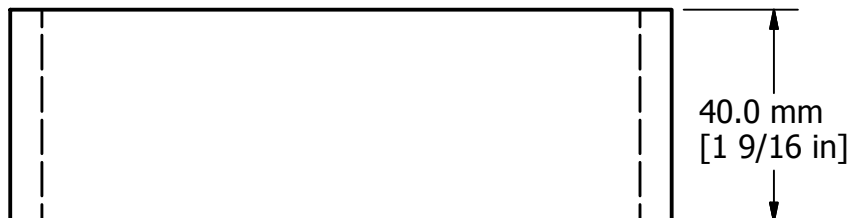
PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 073		Window Angle		L25x25x6mm [1x1x1/4in]		
		Fisheries and Oceans Canada  <b>Canadian Coast Guard</b> Central & Arctic Region  Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1		Pêches et Océans Canada  <b>Garde côtière canadienne</b> Région du centre et de l'Arctique		
NAME						
<div>P 073</div> <div>Window Angle</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 79	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	







Top View



Front View

PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 076	Cable Guide	6mm[1/4in] Thick Bent Bar



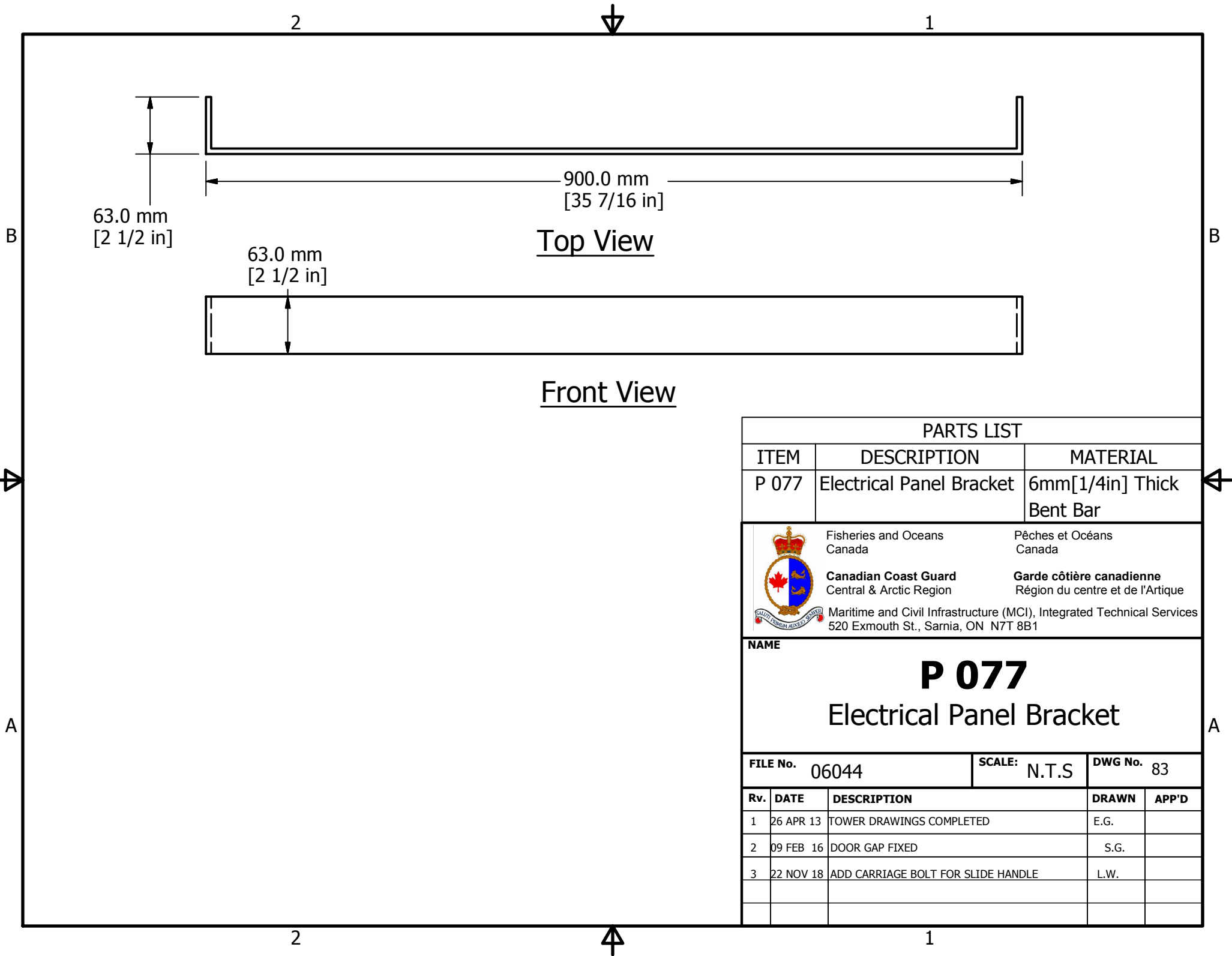
Fisheries and Oceans  
Canada  
**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

NAME		
<b>P 076</b>		
Cable Guide		

FILE No. 06044		SCALE: N.T.S	DWG No. 82	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



#### PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 077	Electrical Panel Bracket	6mm[1/4in] Thick Bent Bar



Fisheries and Oceans  
Canada  
**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

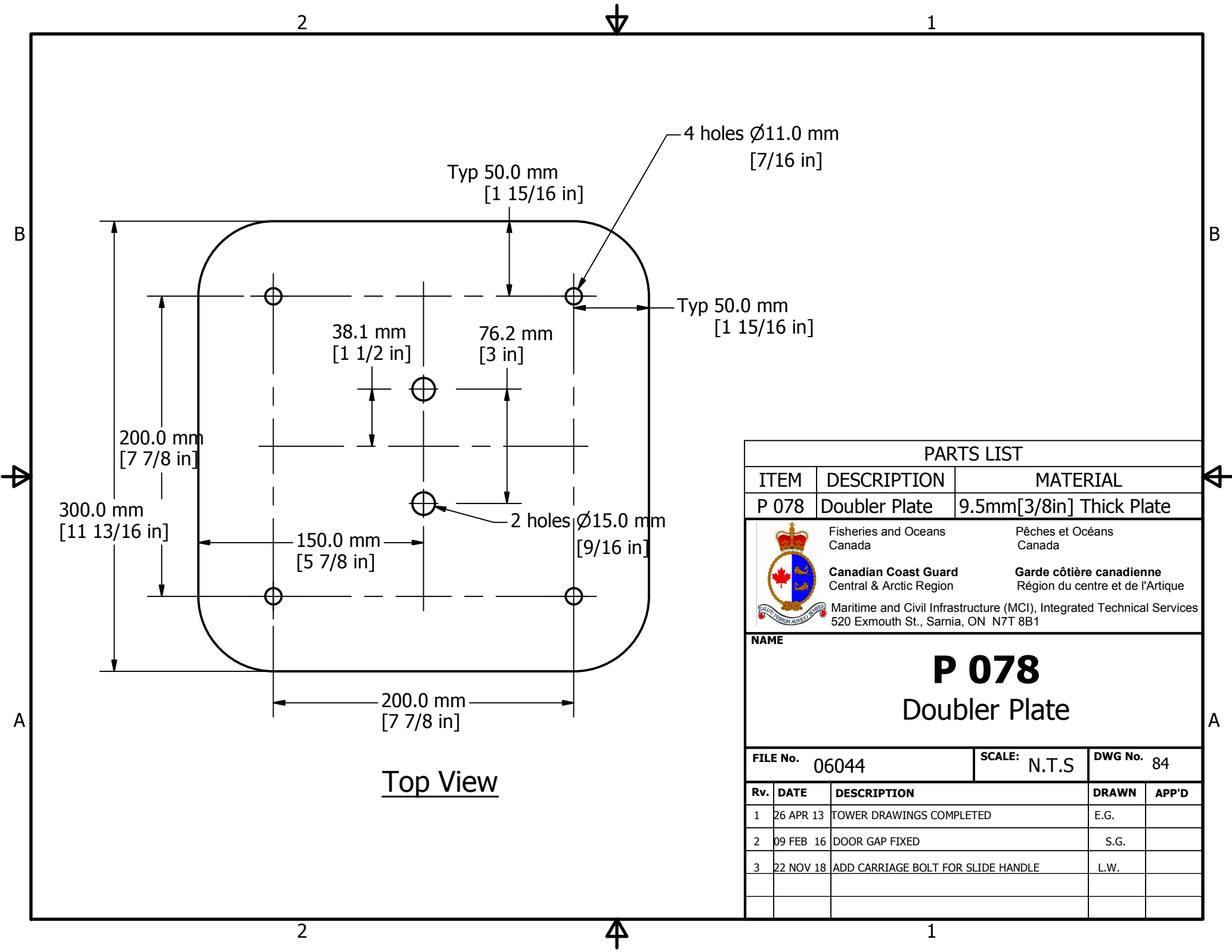
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1


#### NAME

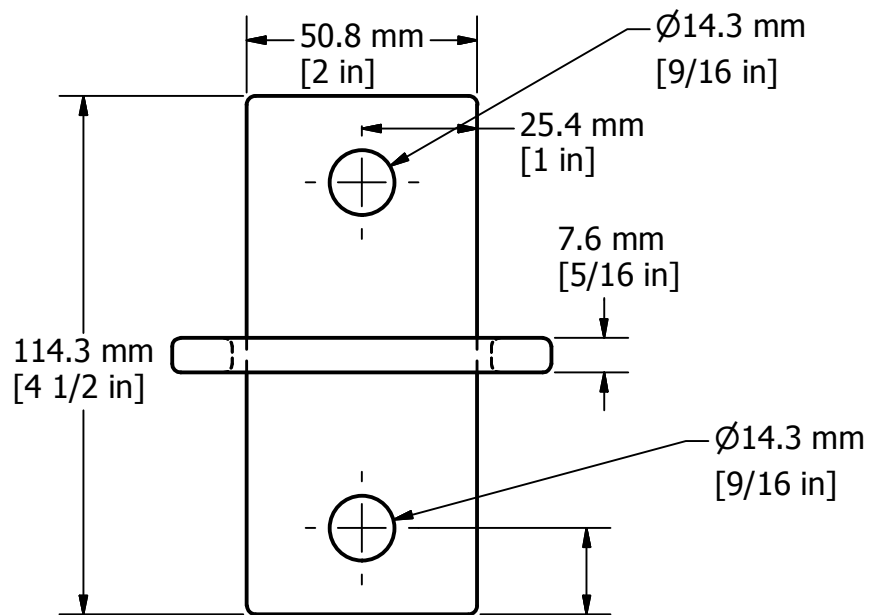
**P 077**  
**Electrical Panel Bracket**

FILE No.	06044	SCALE:	N.T.S	DWG No.	83
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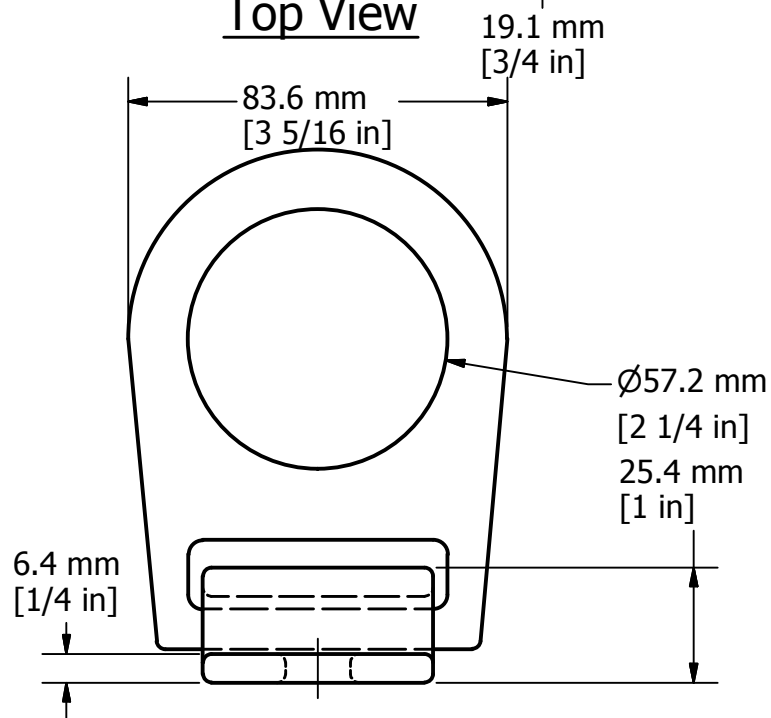
Rv.	DATE	DESCRIPTION	DRAWN	APP'D
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2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 078		Doubler Plate		9.5mm[3/8in] Thick Plate		
		Fisheries and Oceans Canada		Pêches et Océans Canada		
		Canadian Coast Guard Central & Arctic Region		Garde côtière canadienne Région du centre et de l'Arctique		
		Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				
NAME						
P 078 Doubler Plate						
FILE No. 06044			SCALE: N.T.S		DWG No. 84	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



**Top View**



**Front View**

**PARTS LIST**

ITEM	DESCRIPTION	MATERIAL
P 079	D-Ring	DBI SALA D-Ring Anchorage Connector



Fisheries and Oceans  
Canada  
**Canadian Coast Guard**  
Central & Arctic Region

Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

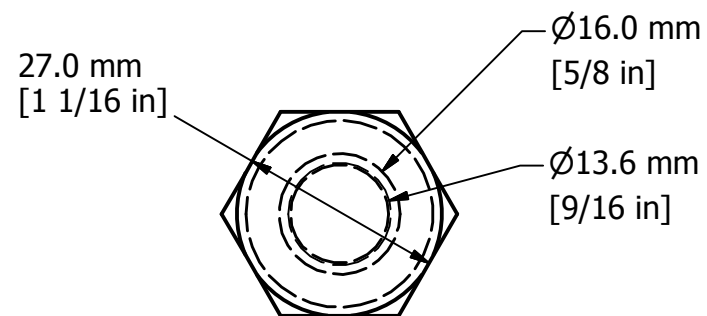
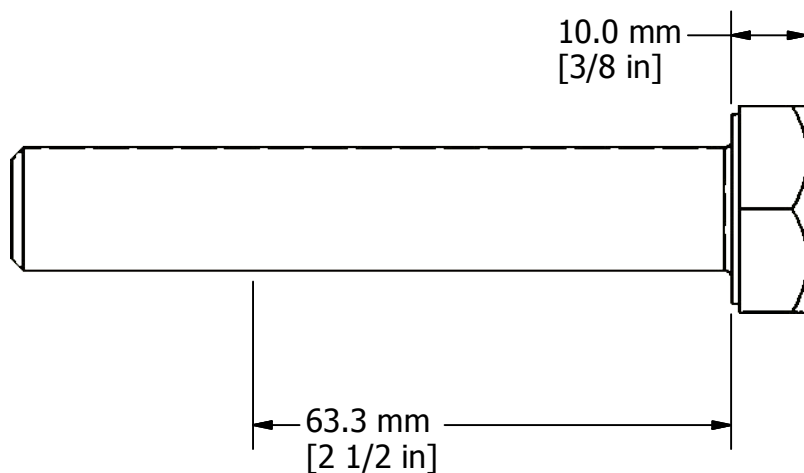
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

**NAME**

**P 079**  
**D-Ring**

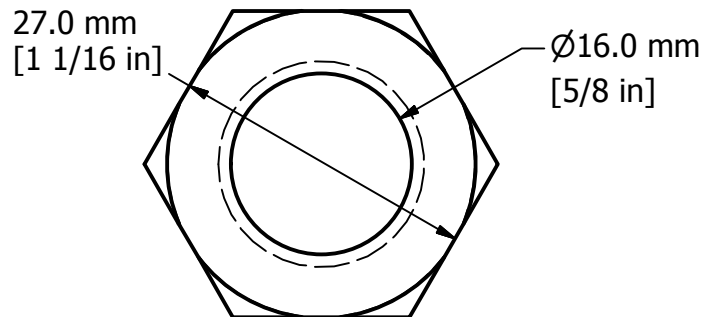
<b>FILE No.</b> 06044	<b>SCALE:</b> N.T.S	<b>DWG No.</b> 85
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	

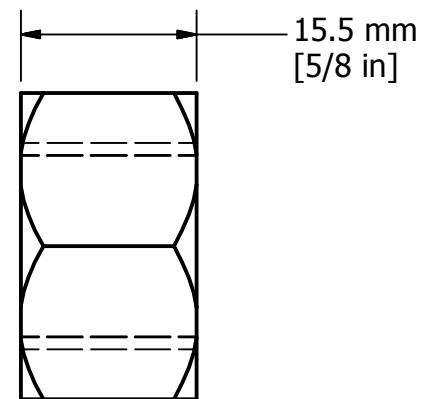


PARTS LIST																										
ITEM		DESCRIPTION	MATERIAL																							
P 080a		Hatch Hinge Bolt	16mm [5/8in] Dia. Bolt																							
<table><tr><td rowspan="4"></td><td>Fisheries and Oceans Canada</td><td colspan="3">Pêches et Océans Canada</td></tr><tr><td><b>Canadian Coast Guard</b> Central &amp; Arctic Region</td><td colspan="3"><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</td></tr><tr><td colspan="4">Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</td></tr><tr><td colspan="4">NAME</td></tr><tr><td colspan="5"><div>P 080a</div><div>Hatch Hinge Bolt</div></td></tr></table>						Fisheries and Oceans Canada	Pêches et Océans Canada			<b>Canadian Coast Guard</b> Central & Arctic Region	<b>Garde côtière canadienne</b> Région du centre et de l'Arctique			Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1				NAME				<div>P 080a</div> <div>Hatch Hinge Bolt</div>				
	Fisheries and Oceans Canada	Pêches et Océans Canada																								
	<b>Canadian Coast Guard</b> Central & Arctic Region	<b>Garde côtière canadienne</b> Région du centre et de l'Arctique																								
	Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1																									
	NAME																									
<div>P 080a</div> <div>Hatch Hinge Bolt</div>																										
FILE No. 06044		SCALE: N.T.S	DWG No. 86																							
Rv.	DATE	DESCRIPTION	DRAWN	APP'D																						
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.																							
2	09 FEB 16	DOOR GAP FIXED	S.G.																							
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.																							





Top View



Side View

# PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 080b	Hatch Hinge Nut	16mm[5/8in] Dia Nut



Fisheries and Oceans  
Canada

Pêches et Océans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

**Garde côtière canadienne**  
Région du centre et de l'Arctique

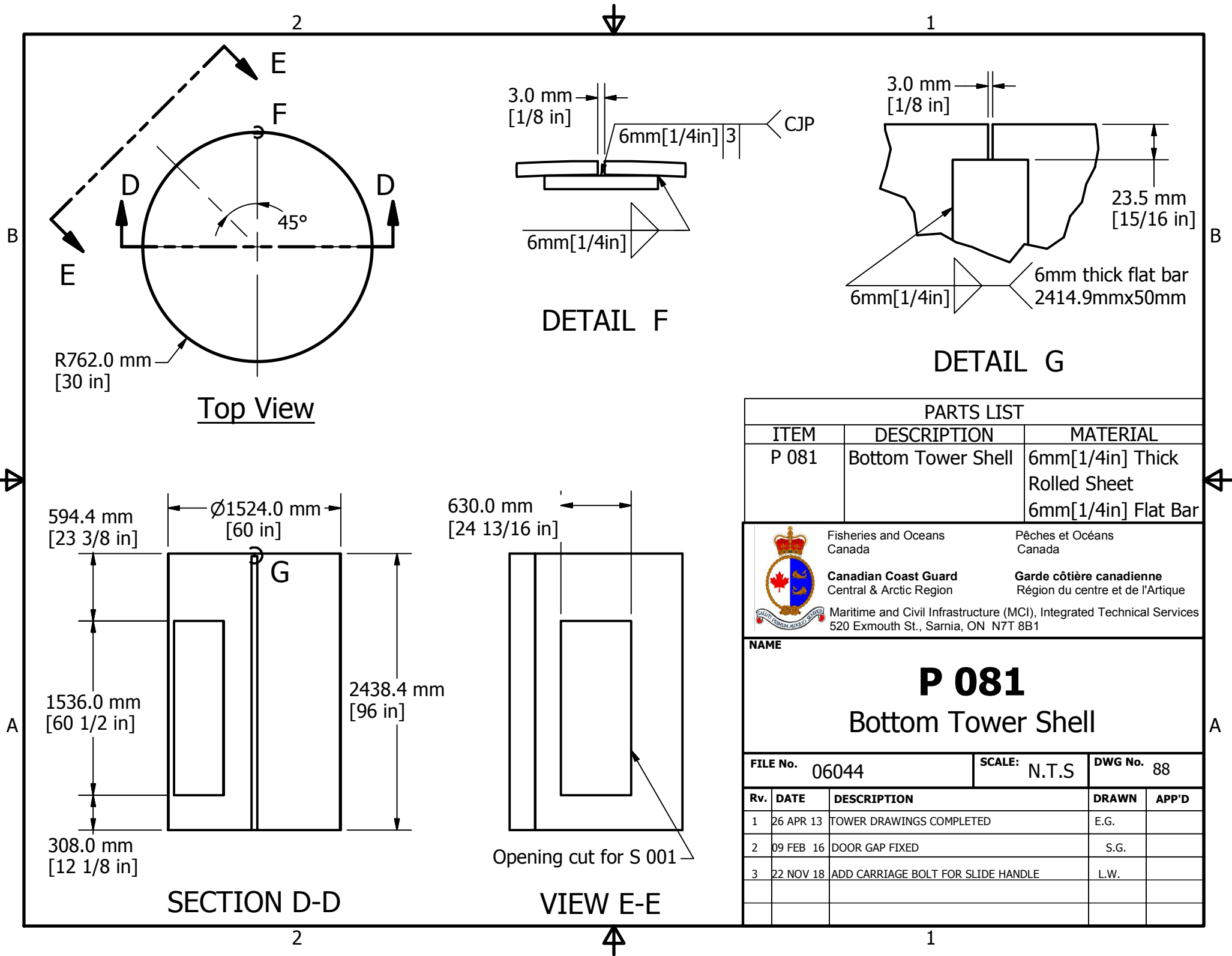
Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

## NAME


**P 080b**  
Hatch Hinge Nut

FILE No.	06044	SCALE:	N.T.S	DWG No.	87
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 081	Bottom Tower Shell	6mm[1/4in] Thick Rolled Sheet 6mm[1/4in] Flat Bar



Fisheries and Oceans  
Canada

**Canadian Coast Guard**  
Central & Arctic Region

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

Pêches et Océans  
Canada

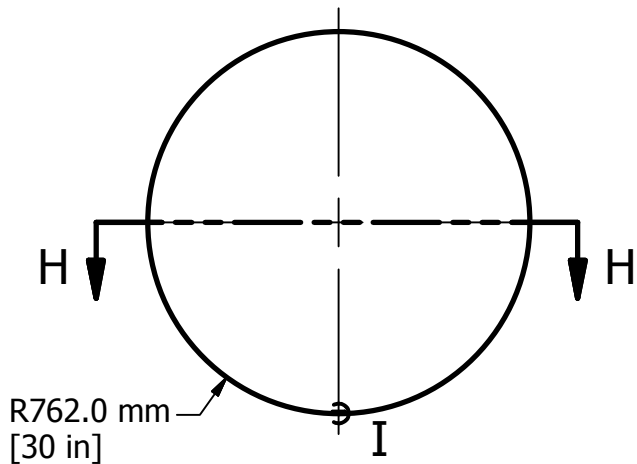
**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

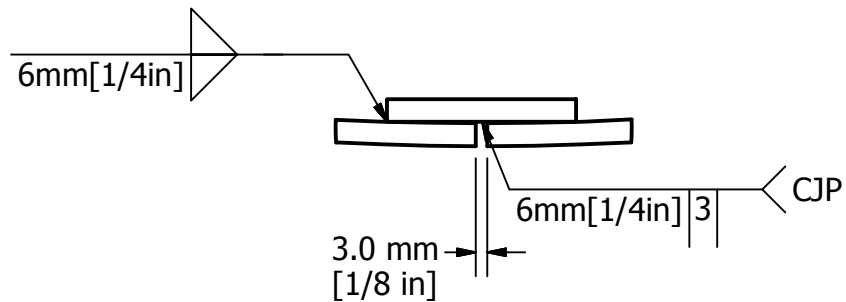
**P 081**

**Bottom Tower Shell**

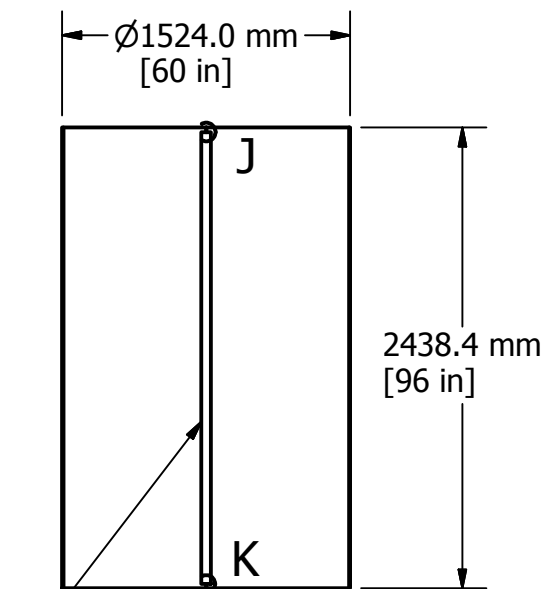
FILE No. 06044			SCALE: N.T.S	DWG No. 88	
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3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



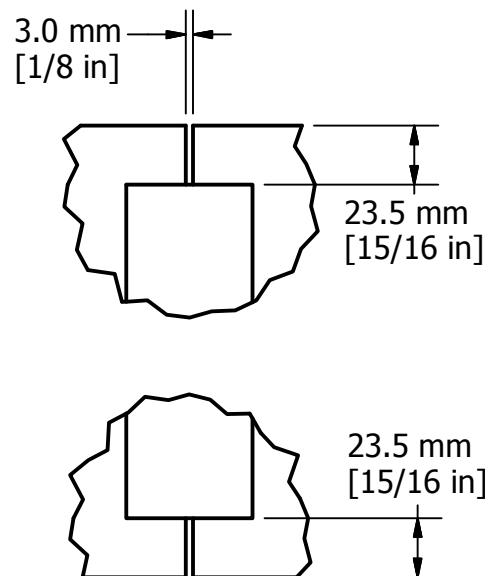
Top View



DETAIL I



SECTION H-H



DETAIL J & K

PARTS LIST

ITEM	DESCRIPTION	MATERIAL
P 082	8' Middle Tower Shell	6mm[1/4in] Thick Rolled Sheet 6mm[1/4in] Flat Bar



Fisheries and Oceans  
Canada  
**Canadian Coast Guard**  
Central & Arctic Region

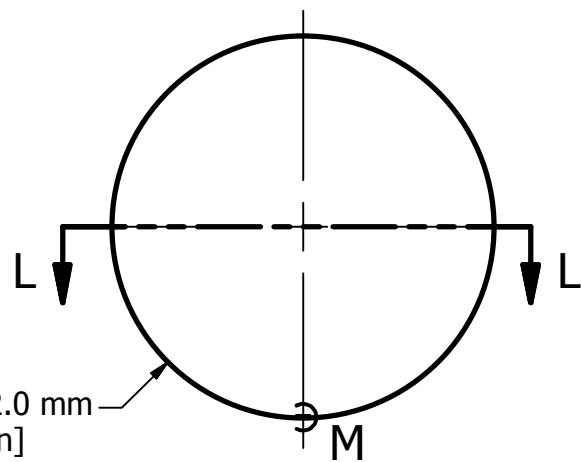
Pêches et Océans  
Canada  
**Garde côtière canadienne**  
Région du centre et de l'Arctique

Maritime and Civil Infrastructure (MCI), Integrated Technical Services  
520 Exmouth St., Sarnia, ON N7T 8B1

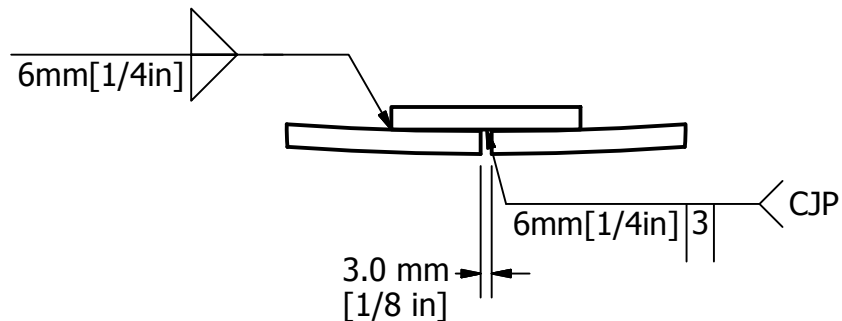
NAME

**P 082**  
**8' Middle Tower Shell**

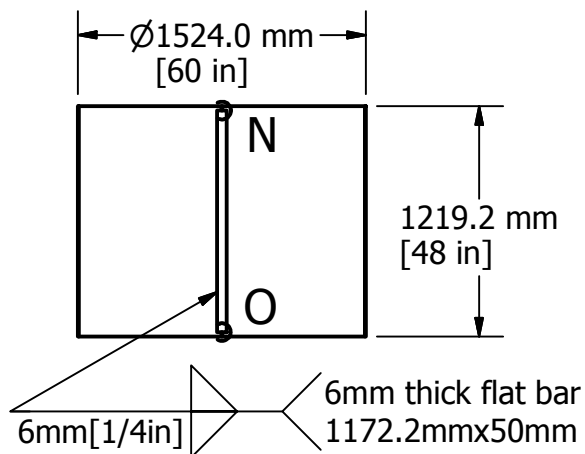
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		



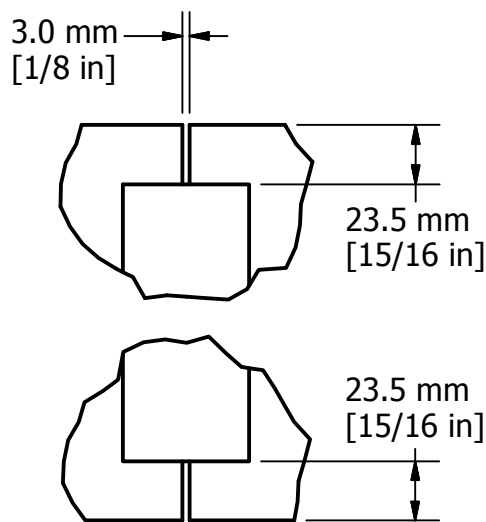
Top View



DETAIL M

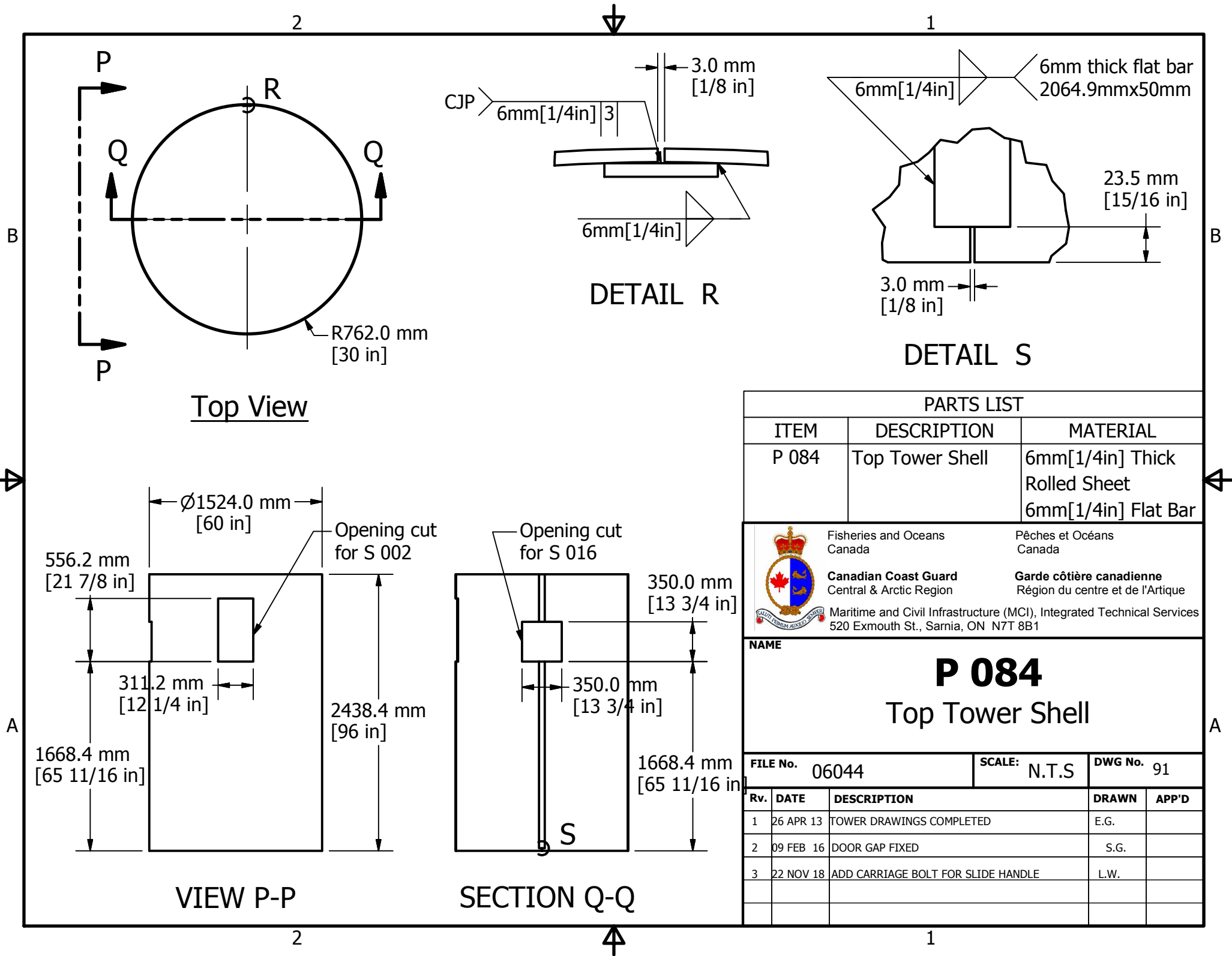


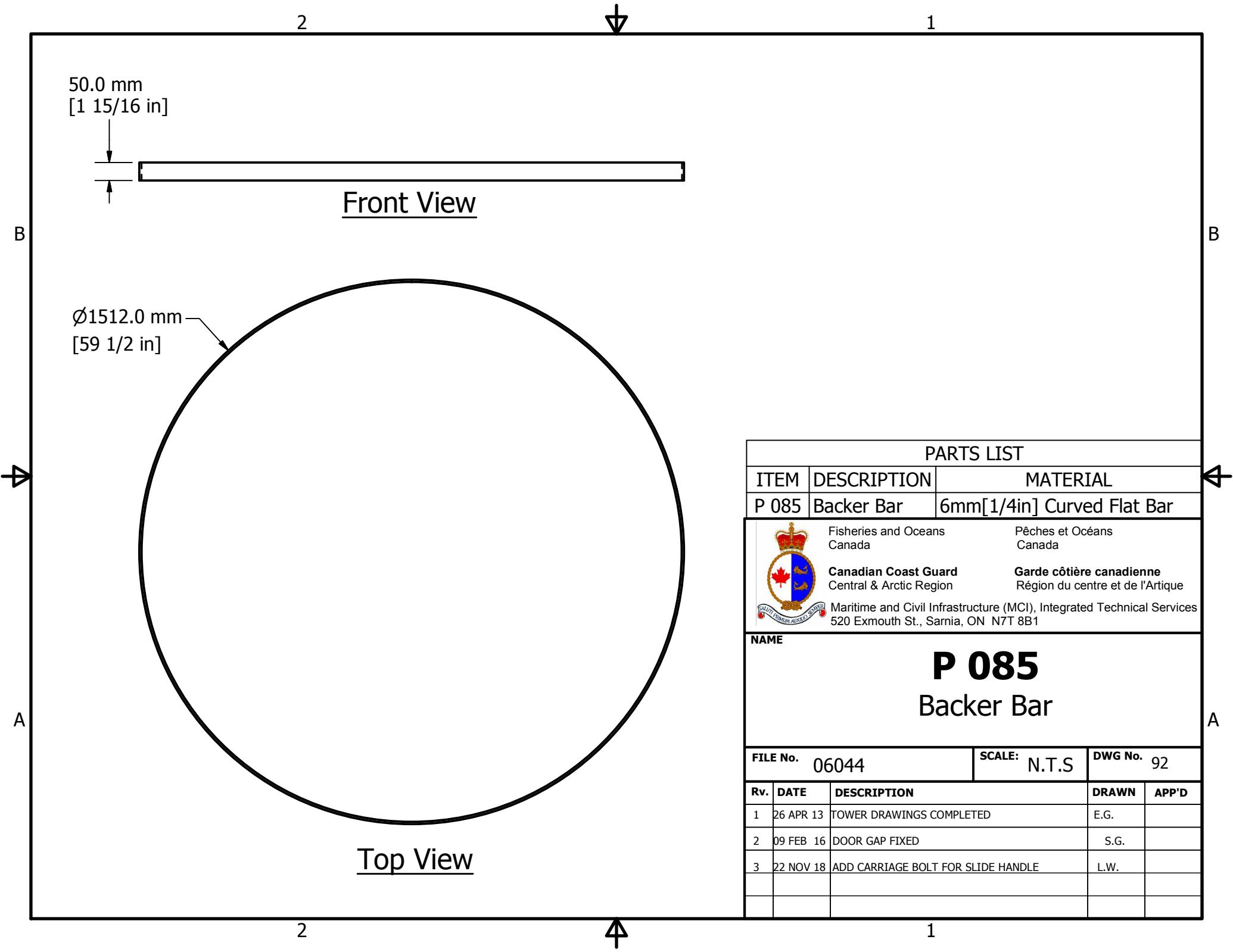
SECTION L-L




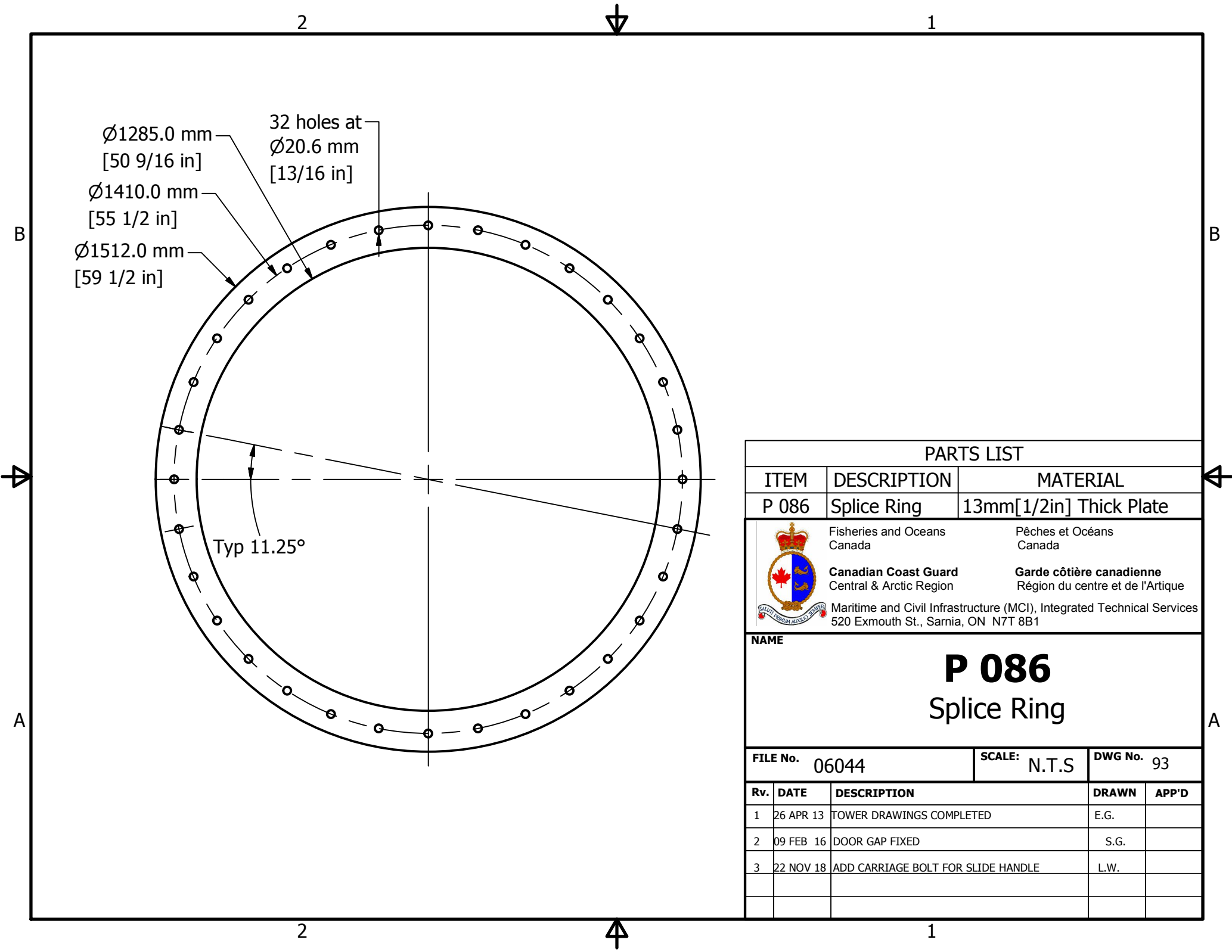
DETAIL N & O

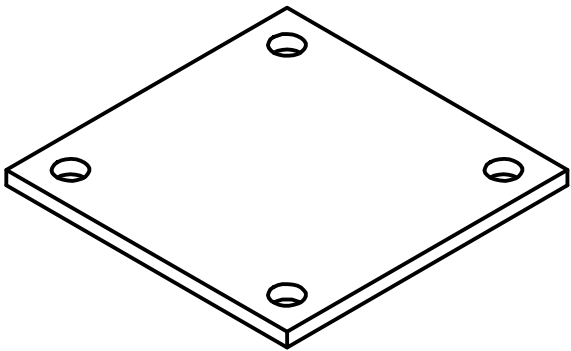
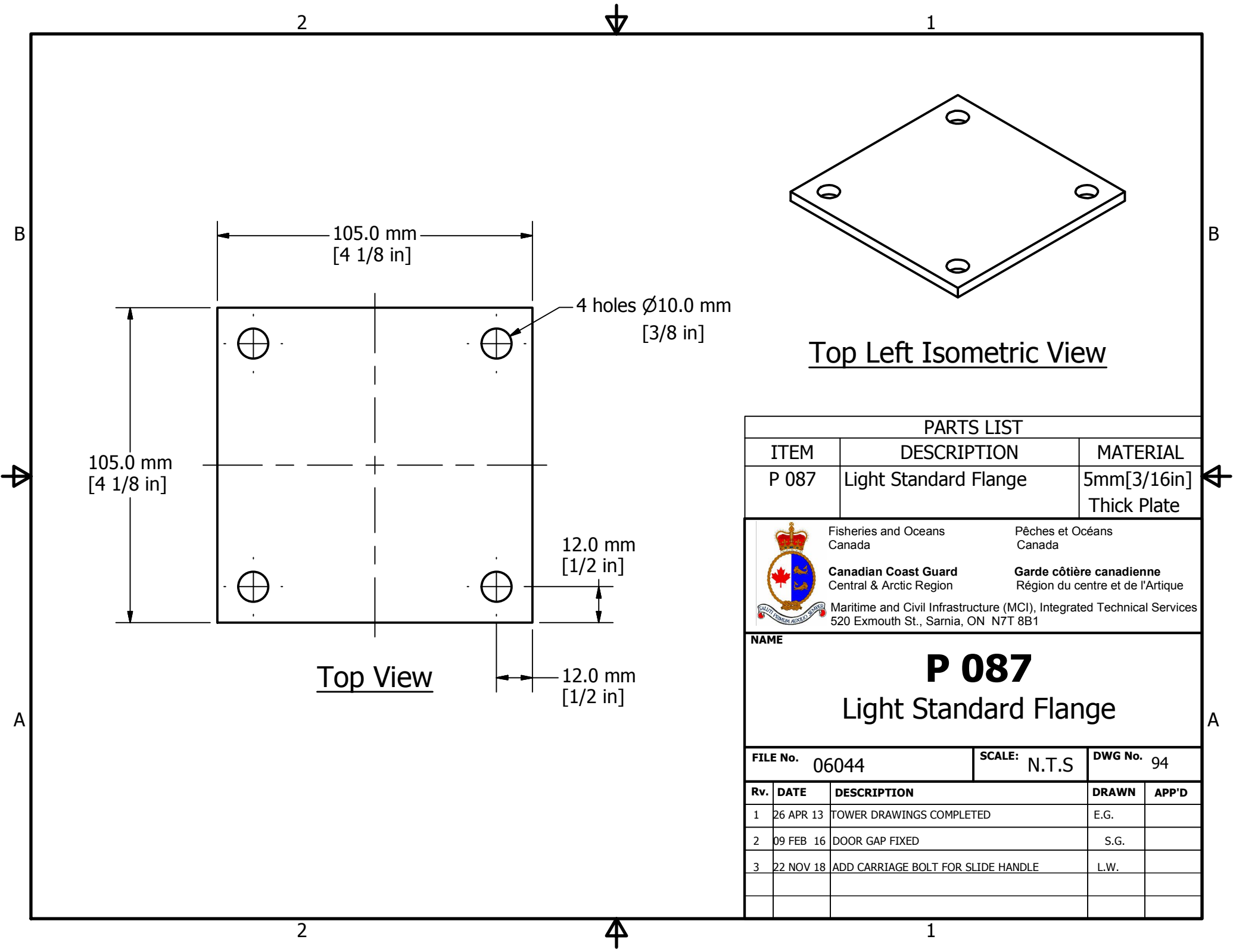
PARTS LIST					
ITEM		DESCRIPTION	MATERIAL		
P 083		4' Middle Tower Shell	6mm[1/4in] Thick Rolled Sheet 6mm[1/4in] Flat Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>					
NAME					
<div>P 083</div> <div>4' Middle Tower Shell</div>					
FILE No. 06044			SCALE: N.T.S	DWG No. 90	
Rv.	DATE	DESCRIPTION		DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED		E.G.	
2	09 FEB 16	DOOR GAP FIXED		S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE		L.W.	






PARTS LIST				
ITEM	DESCRIPTION	MATERIAL		
P 085	Backer Bar	6mm[1/4in] Curved Flat Bar		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div></div>				
NAME				
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FILE No.		SCALE:	DWG No.	
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Rv.	DATE	DESCRIPTION	DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.	
2	09 FEB 16	DOOR GAP FIXED	S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.	





Top Left Isometric View

PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 087	Light Standard Flange	5mm[3/16in] Thick Plate



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Canada

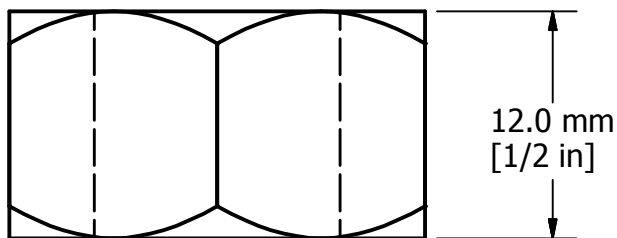
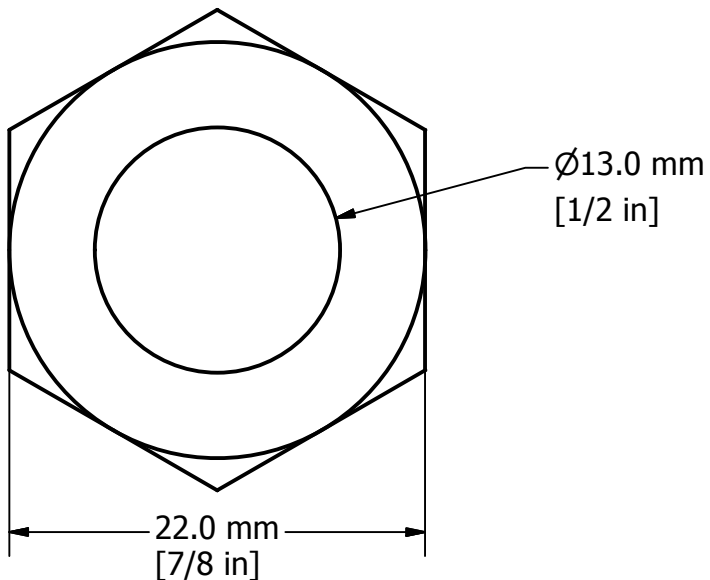
**Garde côtière canadienne**  
Région du centre et de l'Arctique

NAME

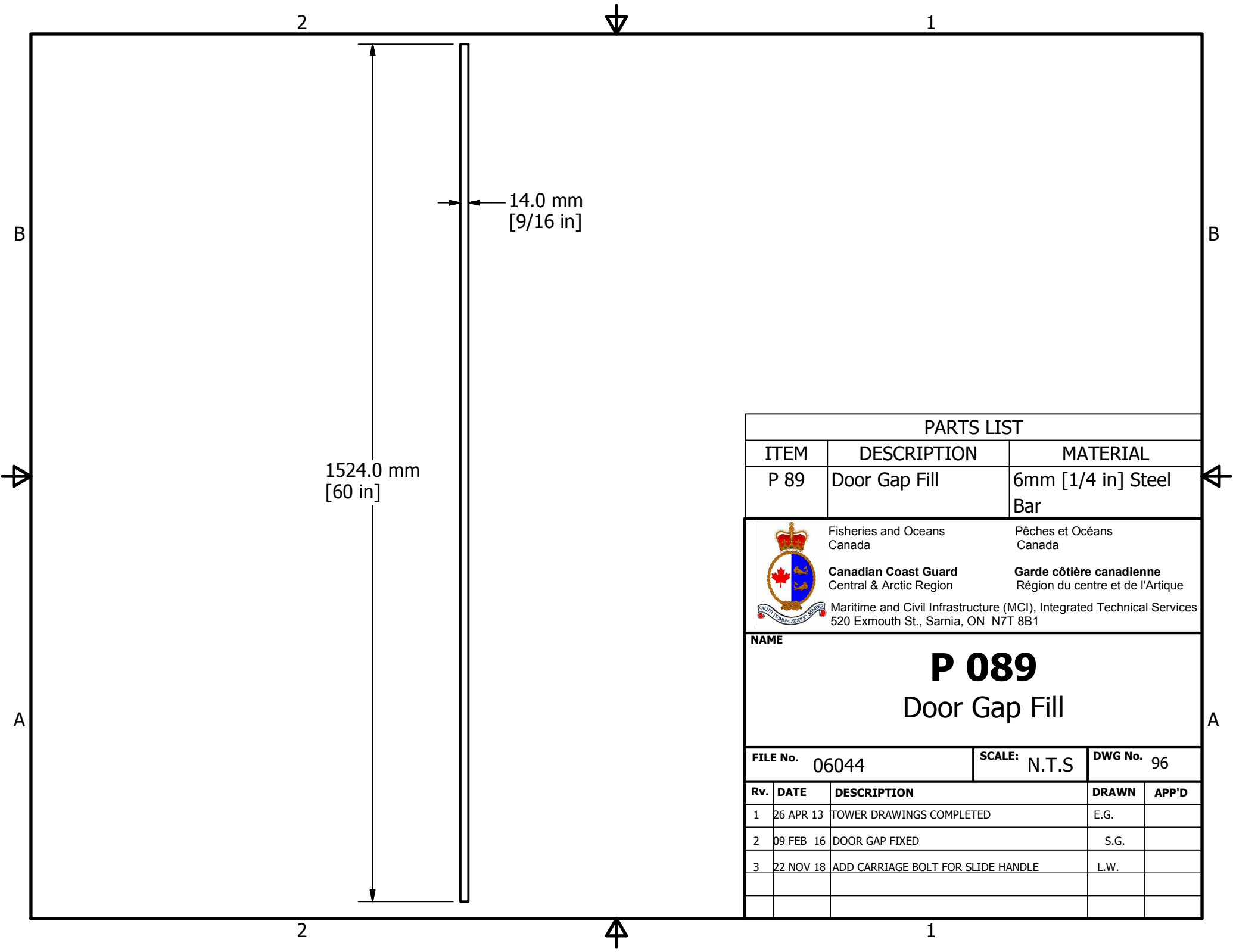
**P 087**  
Light Standard Flange

FILE No. 06044			SCALE: N.T.S	DWG No. 94	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		






PARTS LIST						
ITEM		DESCRIPTION		MATERIAL		
P 088		Sign Assembly Nut		13mm[1/2in] Dia Nut		
<div><div><div><div>Fisheries and Oceans Canada</div><div><b>Canadian Coast Guard</b> Central &amp; Arctic Region</div><div>Maritime and Civil Infrastructure (MCI), Integrated Technical Services 520 Exmouth St., Sarnia, ON N7T 8B1</div></div></div><div><div>Pêches et Océans Canada</div><div><b>Garde côtière canadienne</b> Région du centre et de l'Arctique</div></div></div>						
NAME						
<div>P 088</div> <div>Sign Assembly Nut</div>						
FILE No. 06044			SCALE: N.T.S		DWG No. 95	
Rv.	DATE	DESCRIPTION			DRAWN	APP'D
1	26 APR 13	TOWER DRAWINGS COMPLETED			E.G.	
2	09 FEB 16	DOOR GAP FIXED			S.G.	
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE			L.W.	



PARTS LIST		
ITEM	DESCRIPTION	MATERIAL
P 89	Door Gap Fill	6mm [1/4 in] Steel Bar



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Région du centre et de l'Arctique

NAME

**P 089**

Door Gap Fill

FILE No. 06044			SCALE: N.T.S	DWG No. 96	
Rv.	DATE	DESCRIPTION	DRAWN	APP'D	
1	26 APR 13	TOWER DRAWINGS COMPLETED	E.G.		
2	09 FEB 16	DOOR GAP FIXED	S.G.		
3	22 NOV 18	ADD CARRIAGE BOLT FOR SLIDE HANDLE	L.W.		