

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 08 14 16 – Flush wood doors
- .2 Section 08 71 00 – Door hardware
- .3 Section 08 80 50 – Glazing
- .4 Section 09 21 99 – Partitions for minor works

1.2 REFERENCE STANDARDS

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-06a, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .2 ASTM B29-03, Standard Specification for Refined Lead.
 - .3 ASTM B749-03, Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
 - .2 CGSB 41-GP-19Ma-84, Rigid Vinyl Extrusions for Windows and Doors.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-F04/G40.21-F04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-F03, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2000.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 National Fire Protection Association (NFPA)
 - .1 NFPA 80-99, Standard for Fire Doors and Fire Windows.
 - .2 NFPA 252-03, Standard Methods of Fire Tests of Door Assemblies.
- .6 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1113-04, Architectural Coatings.
 - .2 SCAQMD Rule 1168-05, Adhesives and Sealants Applications.
- .7 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S701-01, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .2 CAN/ULC-S702-97, Standard for Thermal Insulation, Mineral Fibre, for Buildings.

- .3 CAN/ULC-S704-01, Standard for Thermal Insulation, Polyurethane and Polyisocyanurate Boards, Faced.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Provide product data: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Provide shop drawings: in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 The shop drawings must indicate each type of door proposed, the nature of the materials used, the thickness of the bare metal, the mortise joints, the reinforcing pieces, the location of the anchors and visible fixings, the openings intended for receive glazing, louvres, layout of hardware and finishes.
 - .2 The shop drawings must indicate each type of frame proposed, the nature of the materials used, the thickness of the bare metal, the reinforcing pieces, the glazing beads, the location of the anchors and apparent fixings and the types of coverings. finishing.
 - .3 The shop drawings must include a list of doors with markings and numbers corresponding to those used on the drawings and on the list of doors.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.

Part 2 Products

2.1 MATERIALS

- .1 Refer to the list of hardware included in the specifications section 08 71 00 - Door Hardware.
- .2 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.
- .3 Reinforcement: to CSA G40.20/G40.21, Type 44W, coating designation to ASTM A653M, ZF75.
- .4 Composites: balance of core materials used in conjunction with lead: in accordance with manufacturers' proprietary design.

2.2 ADHESIVES

- .1 Honeycomb cores and steel components: heat resistant, spray grade, resin reinforced neoprene/rubber (polychloroprene) based, low viscosity, contact cement.
- .2 Polystyrene and polyurethane cores: heat resistant, epoxy resin based, low viscosity, contact cement.

2.3 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.

2.4 PAINT

- .1 Field paint steel doors and frames in accordance with Section 09 91 23 - Interior Painting. Protect weatherstrips from paint. Provide final finish free of scratches or other blemishes.

2.5 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Fabricate frames to profiles and maximum face sizes as indicated.
- .3 Interior frames: 1.2 mm welded type construction.
- .4 Blank, reinforce, drill and tap frames for mortised, templated hardware using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .5 Protect mortised cutouts with steel guard boxes.
- .6 Prepare frame for door silencers, 3 for single door, 2 at head for double door.
- .7 Conceal fastenings except where exposed fastenings are indicated.
- .8 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.

2.6 FRAME ANCHORAGE

- .1 Provide appropriate anchorage to floor and wall construction.
- .2 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.
- .3 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.

2.7 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.
- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.
- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions and Section 08 71 00 - Door Hardware.
- .2 Adjust operable parts for correct function.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.
- .2 Fill exposed frame anchors surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

3.6 GLAZING

- .1 Install glazing in accordance with Section 08 80 50 - Glazing.

END OF SECTION