
Part 1 General

1.1 SUMMARY

.1 Section Includes:

- .1 Use of mechanical systems during construction.

1.2 USE OF SYSTEMS

.1 Use of new or existing ventilating and air conditioning systems for supplying temporary ventilation is permitted only under following conditions:

- .1 Entire system is complete, pressure tested, cleaned, flushed out.
- .2 Building has been closed in, areas to be ventilated are clean and will not thereafter be subjected to dust-producing processes.
- .3 There is no possibility of damage.
- .4 Supply ventilation systems are protected by 60 % filters, inspected daily, changed every week or more frequently as required.
- .5 Return systems have approved filters over openings, inlets, outlets.
- .6 Systems will be:
 - .1 Operated as per manufacturer's recommendations and instructions.
 - .2 Operated by Contractor.
 - .3 Monitored continuously by Contractor.
- .7 Warranties and guarantees are not relaxed.
- .8 Regular preventive and other manufacturers recommended maintenance routines are performed by Contractor at own expense and under supervision of Departmental Representative.
- .9 Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems.
- .2 Filters specified in this Section are over and above those specified in other Sections of this project.
- .3 Exhaust systems are not included in approvals for temporary heating ventilation.

Part 2 Products

2.1 NOT USED

- .1 Not used.

Part 3 Execution

3.1 NOT USED

- .1 Not used.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for air distribution systems.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 30 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads

- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.

- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
- .3 Installation of ceilings, doors, windows, other construction affecting TAB.
- .4 Application of weatherstripping, sealing, and caulking.
- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.

- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire, smoke, volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 Plus 5 %, Minus 5 %, however, zones must retain design intent of room pressurization within a minimum value of 5 % between supply and exhaust flows.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2 % of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.

- .3 Calculations procedures.
- .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with Division 1 - Submittals.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 3 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB standards of AABC
- .2 Do TAB including, but not limited to the following systems, equipment, components, controls:
 - .1 Air Velocity
 - .2 Static pressure
 - .3 Velocity pressure
 - .4 Temperature (dB, wB, dewPoint)
 - .5 Cross Sectional Area
 - .6 RPM
 - .7 Election power
 - .1 Voltage

- .2 Current draw.
- .8 Location of equipment measurements:
 - .1 Inlet and outlet of each:
 - .1 Fan
 - .2 Coil
 - .3 Filter
 - .4 Damper
 - .5 Other auxiliary equipment
- .3 Quality assurance: perform TAB under direction of supervisor qualified to standards of AABC.
- .4 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .5 Locations of equipment measurements: to include as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .6 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).
- .7 Systems to be tested, adjusted, and balanced:
 - .1 All air handling units: Supply/return/exhaust, MUA-1.
 - .2 All HVAC fans, EF-1, EF-2, SF-1.
- .8 System airflows and building pressurization:
 - .1 Establish design flows at each AHU and communicated VFD positions for all to controls division for input to graphics.
 - .2 Establish supply fan VFD position for both clean air filters and at simulated +1.5 in W.C. (dirty filters). Report numbers to controls division. Controls shall program VFD to maintain consistent supply air flows regardless of filter loading.
 - .3 Measure MUA & EF VFD position required to establish building/room pressure as indicated on drawings. Communicate to controls division and provide all adjustments required to satisfy CFIA review.

1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.
 - .2 Quality assurance: as for air systems specified this section.
- .2 Building pressure conditions:
 - .1 Adjust HVAC systems, equipment, controls to ensure specified pressure conditions at all times.

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- .3 Zone pressure differences:
 - .1 Adjust HVAC systems, equipment, controls to establish specified air pressure differentials between indicated spaces for proper inward directional air flow, with systems in every possible combination of normal operating modes.
 - .2 Coordinate with controls contractor as necessary to ensure proper operation of room differentials pressure sensors and allow for adjustment of airflows in each room as required to satisfy DFO/CFIA smoke pencil tests.

Part 2 Products

2.1 NOT USED

- .1 Not used.

Part 3 Execution

3.1 NOT USED

- .1 Not used.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and methods for pressure testing of ducts forming part of a supply return or exhaust ductwork system directly or indirectly connected to air handling equipment.
 - .2 The following ducts shall be pressure tested for leakage rates: All supply, return, and exhaust ducts between louvres and AHU's and HRV's, and between AHU's and air terminal.
 - .3 Ducts shall not be tested in small sections. Maximum of three individual tests for any AHU/HRV system.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
 - .1 SMACNA HVAC Air Duct Leakage Test Manual, 1985.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Make submittals in accordance with Section 01 33 00 - Submittals.
- .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties. Include pressure test information and results as follows:
 - .1 Submit proposed report form and test report format to Departmental Representative for approval at least 30 days before proposed date of first series of tests. Do not start tests until approval received in writing from Departmental Representative.
 - .2 Prepare report of results and submit to Departmental Representative within 24 hours of completion of tests. Include:
 - .1 Schematic of entire system.
 - .2 Schematic of section under test showing test site.
 - .3 Required and achieved static pressures.
 - .4 Orifice differential pressure at test sites.
 - .5 Permissible and actual leakage flow rate (L/s) for test sites.
 - .6 Witnessed certification of results.
 - .3 Include test reports in final TAB report.
 - .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .5 Instructions: submit manufacturer's installation instructions.

- .6 Manufacturer's field reports specified.

1.4 QUALITY ASSURANCE

- .1 Pre-Installation Meetings:
 - .1 Convene pre-installation meeting one week prior to beginning work of this Section.
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building subtrades.
 - .4 Review manufacturer's installation instructions and warranty requirements.
 - .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Construction Safety Requirements.

Part 2 Products

2.1 TEST INSTRUMENTS

- .1 Test apparatus to include:
 - .1 Fan capable of producing required static pressure.
 - .2 Duct section with calibrated orifice plate mounted and accurately located pressure taps.
 - .3 Flow measuring instrument compatible with the orifice plate.
 - .4 Calibration curves for orifice plates used.
 - .5 Flexible duct for connecting to ductwork under test.
 - .6 Smoke bombs for visual inspections.
- .2 Test apparatus: accurate to within +/- 3 % of flow rate and pressure.
- .3 Submit details of test instruments to be used to Departmental Representative at least three months before anticipated start date.
- .4 Test instruments: calibrated and certificate of calibration deposited with Departmental Representative no more than 28 days before start of tests.
- .5 Re-calibrated every six months thereafter.

2.2 EQUIPMENT LEAKAGE TOLERANCES

- .1 Equipment and system components such as VAV boxes, duct heating leakage: 2 %.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 TEST PROCEDURES

- .1 Maximum lengths of ducts to be tested consistent with capacity of test equipment.
- .2 Section of duct to be tested to include:
 - .1 Fittings, branch ducts, tap-ins.
- .3 Repeat tests until specified pressures are attained. Bear costs for repairs and repetition to tests.
- .4 Base partial system leakage calculations on SMACNA HVAC Air Duct Leakage Test Manual.
- .5 Seal leaks that can be heard or felt, regardless of their contribution to total leakage.

3.3 SITE TOLERANCES

- .1 System leakage tolerances specified are stated as percentage of total flow rate handled by system. Pro-rate specified system leakage tolerances. Leakage for sections of duct systems: not to exceed total allowable leakage.
- .2 Leakage tests on following systems not to exceed specified leakage rates.
 - .1 Small duct systems up to 250 Pa: leakage 2%.
 - .2 Large low pressure duct systems up to 500 Pa: leakage 2%.
- .3 Evaluation of test results to use surface area of duct and pressure in duct as basic parameters.

3.4 TESTING

- .1 Test ducts before installation of insulation or other forms of concealment.
- .2 Test after seals have cured.
- .3 Test when ambient temperature will not affect effectiveness of seals, and gaskets.

3.5 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 REFERENCES

.1 Definitions:

.1 For purposes of this section:

- .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
- .2 "EXPOSED" - means "not concealed" as previously defined.
- .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.

.2 TIAC Codes:

- .1 CRD: Code Round Ductwork,
- .2 CRF: Code Rectangular Finish.

.2 Reference Standards:

.1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)

- .1 ANSI/ASHRAE/IESNA 90.1-04, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.

.2 ASTM International Inc.

- .1 ASTM B209M-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
- .2 ASTM C335-05ae1, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
- .3 ASTM C411-05, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
- .4 ASTM C449/C449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
- .5 ASTM C547-07e1, Standard Specification for Mineral Fiber Pipe Insulation.
- .6 ASTM C553-02e1, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
- .7 ASTM C612-04e1, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
- .8 ASTM C795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
- .9 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.

- .10 ASTM C1136-12 Standard Specification for Flexible, Low Performance Vapor Retarders for Thermal Insulation.
- .11 ASTM C1290-11, Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC ducts.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/GSB 51.10-92, Mineral Fibre Board Thermal Insulation.
 - .3 CAN/CGSB 51.11-92, Mineral Fibre Blanket Thermal Insulation.
- .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
- .5 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-03, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-05, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

1.2 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittals.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.
- .3 Shop Drawings:
 - .1 Submit all materials to be used in this section to 1.2.1.1.3 above
- .4 Manufacturers' Instructions:
 - .1 Provide manufacture's written duct insulation jointing recommendations. and special handling criteria, installation sequence, cleaning procedures.

1.3 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project, qualified to standards member of TIAC.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Products Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code C-1: Rigid mineral fibre duct board to ASTM C612 and CGSB 51-GP-10M, minimum R value R4 per inch. Plastic corner bead glued and taped with metallic tape on all corner and edges for mechanical room ducts, plenums and exposed ductwork. Insulation with FSK facing to ASTM A1136 and factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).

2.3 ACCESSORIES

- .1 Tape: self adhesive, 100 mm wide, aluminum, ULC labelled for less than 25 flame spread and less than 50 smoke developed.
 - .1 Acceptable Manufacturer (or approved equal):
 - .1 Fattal Insultape by S. Fattal Canvas Inc.
- .2 Contact adhesive: quick-setting
 - .1 Asbestos free
 - .2 5m²/L
 - .3 Acceptable Manufacturer (or approved equal):
 - .1 Armstrong 520
 - .2 Childers CP.82
 - .3 Forster 85-20
- .3 Lap Seal adhesive: quick-setting for joints and lap sealing of vapour barriers. water based, fire retardant type, compatible with insulation.
 - .1 Asbestos Free
 - .2 6 m²/L
 - .3 Acceptable Manufacturer (or approved equal):

- .1 Childers CP.80
 - .2 Forster 85-75
- .4 Pins.
 - .1 Weld pins 4 mm diameter, with 35 mm diameter head for installation through insulation. Length to suit thickness of insulation.
 - .2 Acceptable Manufacturer (or approved equal):
 - .1 Duro Dyne
 - .2 Clip-Pin
 - .3 Weld pins, 2 mm diameter, for installation prior to applying insulation. Length to suit thickness of insulation. Nylon retain clips 32 mm square.
 - .4 Acceptable Manufacturer (or approved equal):
 - .1 Duro Dyne spotter pins with spotter clips or stop clips as required
 - .5 Stick on pins will not be accepted.

2.4 JACKETS

- .1 CRD-1:
 - .1 Apply in exposed areas on duct insulation: Venture Clad 1577 CW.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Install in accordance with ANSI/NFPA 90A and ANSI/NFPA 90B
- .3 Apply materials in accordance with manufacturer's instructions and as indicated.
- .4 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .5 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .6 Hangers and supports in accordance with Section 22 05 29 - Hangers and Supports for HVAC Piping and Equipment.

- .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .7 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.
- .8 Use stand-offs for duct mounted control accessories.
- .9 Apply 1mm thick galvanized sheet metal corners to ductwork in mechanical rooms.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

Duct:	TIAC Code	Vapour Retarder	Thickness (mm)	Finish
Fresh air intake from louvre to AHU and AHU to floor penetration.	C-1	yes	50	CRD-1
All exhaust ducts from floor penetration to fans and fans to exhaust louvres.	C-1	yes	50	CRD-1
Intake and Exhaust plenums.	C-1	yes	50	CRD-1

3.5 ACOUSTIC LINING

- .1 Acoustically line new supply air duct shaft from AHU-1 to point where it connects to existing or to new terminal unit.
- .2 Material: 19 mm fibreglass liner applied with 100% contact glue and weld on pins. Apply metal trim to leading edge of insulation.

3.6 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 07 13 - Duct Insulation.
- .2 Section 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
- .2 ASTM International
 - .1 ASTM A480/A480M-12, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A635/A635M-09b, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Alloy, Carbon, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, General Requirements for.
 - .3 ASTM A653/A653M-11, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-12, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-12, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
 - .3 NFPA 96-11, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2005.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2012.
 - .3 IAQ Guideline for Occupied Buildings Under Construction 2007.

1.3 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittals.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings for all duct metal and fittings.
 - .2 Submit duct installation drawings indicating coordination with other trades.

- .4 Test and Evaluation Reports:
 - .1 Certification of Ratings:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Products Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 ROUND DUCTWORK

- .1 Shall be stainless steel spiral type with flat seam.

2.2 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	C
250	C
125	C

- .2 Seal classification:
 - .1 Class C: transverse joints and connections made air tight with gaskets, sealant tape, or combination thereof. Longitudinal seams unsealed.

2.3 SEALANT

- .1 Seal all ductwork.
- .2 Sealant: water soluble, fiber reinforced, flexible, non toxic. Sealant to be used with woven fabric tape. Temperature range of minus 20 degrees C to plus 93 degrees C.
- .3 Maximum flame spread rating: 25
- .4 Smoke development rating: 50
- .5 Solvent based sealant will not be accepted.

.6 Duct tape will not be accepted as primary sealant.

.7 Acceptable Manufacturer (or approved equal).

.1 Transcontinental multipurpose

.2 United Metal Unigrip

2.4 TAPE

.1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

.2 Acceptable Manufacturer (or approved equal).

.1 Duro Dyne FT-2

2.5 DUCT LEAKAGE

.1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.6 FITTINGS

.1 Fabrication: to ASHRAE and SMACNA.

.2 Radiused elbows:

.1 Rectangular: centreline radius: 1.5 times width of duct.

.2 Round: centreline radius: 1.5 times diameter.

.3 Mitred elbows, rectangular:

.1 To 400 mm: with single thickness turning vanes.

.2 Over 400 mm: with double thickness turning vanes.

.4 Branches:

.1 Rectangular main and branch: with 45 degrees entry on branch.

.2 Round main and branch: enter main duct at 45 degrees with conical connection.

.3 Provide volume control damper in branch duct near connection to main duct.

.4 Main duct branches: with splitter damper.

.5 Transitions:

.1 Diverging: 20 degrees maximum included angle.

.2 Converging: 30 degrees maximum included angle.

.6 Offsets:

.1 Short radiused elbows.

.7 Obstruction deflectors: maintain full cross-sectional area.

.1 Maximum included angles: as for transitions.

2.7 FIRE STOPPING

.1 Retaining angles around duct, on both sides of fire separation in accordance with mechanical and architectural plans.

- .2 Fire stopping material and installation must not distort duct.

2.8 STAINLESS STEEL

- .1 To ASTM A480/A480M, Type 304.
- .2 Finish: number 4.
- .3 Thickness, fabrication and reinforcement: to ASHRAE and SMACNA.
- .4 Joints: to ASHRAE and SMACNA be continuous inert gas welded.
- .5 All ductwork shall be stainless steel.

2.9 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 22 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to ASHRAE and SMACNA.
 - .3 Hangers: Stainless steel angle with stainless steel rods to ASHRAE, SMACNA and the following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10
1501 to 2100	50 x 50 x 3	10
2101 to 2400	50 x 50 x 5	10
2401 and over	50 x 50 x 6	10
 - .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps:
 - .5 Provide unistrut bottom support for all corridor duct, where indicated in sections, and where required to support secondary services as indicated.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate
 - .2 Inform General Contractor of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 GENERAL

- .1 Do work in accordance with NFPA 90A, NFPA 90B, ASHRAE, SMACNA, and as indicated.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct and Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE and SMACNA and as indicated.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install fire dampers and fire stop flaps to NFPA 90A
- .6 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .7 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining where indicated.
- .8 Install balancing dampers at all branch ducts and as indicated.
- .9 Mount dampers according to damper manufacturer's recommendations.
- .10 At completion of project dents in exposed ductwork will not be accepted. Dented ductwork will result in the entire length being replaced by this contractor.

3.3 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with ASHRAE SMACNA as follows:

Duct Size	Spacing
(mm)	(mm)
to 1500	3000
1501 and over	2500

3.4 WATERTIGHT DUCT

- .1 Provide watertight duct for:
 - .1 Fresh air intakes.
 - .2 As indicated.
- .2 Form bottom of horizontal duct without longitudinal seams.
 - .1 Weld joints of bottom and side sheets.
 - .2 Seal other joints with duct sealer.
- .3 Slope horizontal branch ductwork down towards hoods served.
 - .1 Slope header ducts down toward risers.

3.5 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA to manufacturer's recommendations.
- .2 All duct joints to be sealed with duct sealant and porous tape imbedded in sealant.
- .3 Bed tape in sealant and recoat with minimum of 2 coats of sealant to manufacturers recommendations.
- .4 Duct tape will not be accepted.
- .5 Do not insulate duct until sealant work is approved by Engineer.

3.6 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Ductwork to be constructed to withstand 1-1/2 times working static pressure with leakage rate of 1.5% maximum and designed for less than 2" S.P. operating pressure.
- .4 Do leakage tests in sections.
- .5 Make trial leakage tests as instructed to demonstrate workmanship.
- .6 Do not install additional ductwork until trial test has been passed.
- .7 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degrees elbows.
- .8 Complete test before performance insulation or concealment Work.

3.7 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 31 13 - Metal Ducts - Low Pressure to 500 PA.

1.2 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 2005.

1.3 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittals.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for air duct accessories and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Flexible connections.
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.
 - .5 Dangers

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Products Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect air duct accessories from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan.

Part 2	Products
2.1	GENERAL
.1	Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.
2.2	FLEXIBLE CONNECTIONS
.1	Frame: galvanized sheet metal frame 2 mm thick with fabric clenched by means of double locked seams.
.2	Material:
.1	Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m ² .
2.3	ACCESS DOORS IN DUCTS
.1	Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
.2	Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
.3	Gaskets: neoprene foam rubber.
.4	Hardware:
.1	Up to 300 x 300 mm: two sash locks complete with safety chain.
.2	301 to 450 mm: four sash locks complete with safety chain.
.3	451 to 1000 mm: piano hinge and minimum two sash locks.
.4	Doors over 1000 mm: piano hinge and two handles operable from both sides.
.5	Hold open devices.
.6	300 x 300 mm glass viewing panels.
2.4	TURNING VANES
.1	Factory or shop fabricated single thickness or double thickness with trailing edge, to recommendations of SMACNA and as indicated.
2.5	INSTRUMENT TEST
.1	1.6 mm thick steel zinc plated after manufacture.
.2	Cam lock handles with neoprene expansion plug and handle chain.
.3	28 mm minimum inside diameter. Length to suit insulation thickness.
.4	Neoprene mounting gasket.
2.6	SIDE TAKE OFF COLLARS
.1	Galvanized sheet metal side take off collars with lockable butterfly damper.
.2	Sheet metal thickness to co-responding round duct standards.

2.7 SINGLE BLADE BALANCING DAMPERS

- .1 Fabricate from same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height as indicated 100 mm.
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon or bronze end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.

2.8 MULTI-BLADED BALANCING DAMPERS

- .1 Factory manufactured of material compatible with duct.
- .2 Opposed blade: configuration, metal thickness and construction to recommendations of SMACNA.
- .3 Maximum blade height: as indicated 100 mm.
- .4 Bearings: pin in bronze bushings or self-lubricating nylon.
- .5 Linkage: shaft extension with locking quadrant.
- .6 Channel frame of same material as adjacent duct, complete with angle stop.
- .7 Maximum leakage: 2 % at 1000 Pa.

2.9 BACKDRAFT DAMPERS

- .1 Automatic, gravity-operated, multi-blade, galvanized steel construction with nylon bearings centre-pivoted, spring assisted.

2.10 FIRE DAMPERS

- .1 Fire dampers: Dynamic type arrangement Type B for full duct free area, listed ULC, meet requirements of authorities having jurisdiction and NFPA 90A. Fire damper assembly's fire tested in accordance with CAN/ULC-S112.
- .2 Mild steel, factory fabricated for fire rating requirement to maintain integrity of fire wall and/or fire separation.
 - .1 Fire dampers: 1-1/2 hour fire rated unless otherwise indicated.
 - .2 Fire dampers: automatic operating type and have dynamic rating suitable for maximum air velocity and pressure differential to which it will be subjected.
- .3 Top hinged: offset, round or square; multi-blade hinged sized to maintain full duct cross section.
- .4 Fusible link actuated, weighted to close and lock in closed position when released or having negator-spring-closing operator for multi-leaf type or roll door type in horizontal position with vertical air flow.
- .5 40 x 40 x 3 mm retaining angle iron frame, on full perimeter of fire damper, on both sides of fire separation being pierced, c/w break away joint.

- .6 Equip fire dampers with steel sleeve or frame installed disruption ductwork or impair damper operation.
- .7 Equip sleeves or frames with perimeter mounting angles attached on both sides of wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce ceiling to conform with ULC.
- .8 Design and construct dampers to not reduce duct or air transfer opening cross-sectional area.
- .9 Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness.
- .10 Unless otherwise indicated, the installation details given in SMACNA Install Fire Damp HVAC and in manufacturer's instructions for fire dampers shall be followed.

2.11 CONTROL DAMPERS

- .1 All control dampers shall be ultra-low leakage, thermally insulated dampers c/w EPDM blade seals and class 1A leakage rating at 1" W.C.
 - .1 Approved product: Tamco 9000 series, or equivalent from Ruskin or Alumavent.

2.12 ACOUSTIC INSULATION

- .1 Fiber free, non-particulating, formaldehyde free, PDBE-free, low V.O.C. black flexible closed-cell elastomeric acoustic duct insulation, in sheet form for rectangular duct, and roll form for round duct, self-adhesive sheet, thickness shall be 1" unless noted otherwise.
- .2 Performance:
 - .1 Thermal conductivity: 0.25 BTU.in.hr.ft².°F
 - .2 Water absorption: 0.2%
 - .3 Temperature range: -297°F to 180°F
 - .4 Resistant to 10,000 fpm air velocity without flaking.
- .3 Acceptable Material:
 - .1 Armacell "AP Armaflex"
 - .2 Approved Equal

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air duct accessories installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate
 - .2 Inform General Contractor of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 Flexible Connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.
 - .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of connection: 100 mm.
 - .3 Minimum distance between metal parts when system in operation: 75 mm.
 - .4 Install in accordance with recommendations of SMACNA.
 - .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
 - .1 Size:
 - .1 24" x 24" for person size entry.
 - .2 12" x 12" for servicing entry.
 - .3 6" x 6" for viewing.
 - .4 As indicated.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Reheat coils.
 - .6 Elsewhere as indicated.
- .3 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
 - .2 For temperature readings:

-
- .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.
- .4 Turning Vanes:
- .1 Install in accordance with recommendations of SMACNA and as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute/Air Movement and Control Association (ANSI/AMCA)
 - .1 ANSI/AMCA Standard 99-2010, Standards Handbook.
 - .2 ANSI/AMCA Standard 210-2007/(ANSI/ASHRAE 51-07), Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
 - .3 ANSI/AMCA Standard 300-2008, Reverberant Room Method for Sound Testing of Fans.
 - .4 ANSI/AMCA Standard 301-1990, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC fans and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Provide:
 - .1 Fan performance curves showing point of operation, kW and efficiency.
 - .2 Sound rating data at point of operation.
 - .2 Indicate:
 - .1 Motors, sheaves, bearings, shaft details.
 - .2 Minimum performance achievable with variable speed controllers as appropriate.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Submit in accordance with Section 01 33 00 - Submittals.
 - .1 Provide:
 - .1 Matched sets of belts.
 - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect HVAC fans from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
 - .2 Capacity: flow rate, total static pressure, bhp W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
 - .3 Fans: statically and dynamically balanced, constructed in conformity with ANSI/AMCA Standard 99.
 - .4 Sound ratings: comply with ANSI/AMCA Standard 301, tested to ANSI/AMCA Standard 300. Supply unit with ANSI/AMCA certified sound rating seal.
 - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA Standard 210. Supply unit with ANSI/AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

2.2 INLINE FANS - BELT DRIVEN

- .1 Belt-driven in line fan with galvanized steel housing with bolted access panels backward-inclined aluminum wheel, duct flanges, corrosion-resistant fasteners, NGMA1 toggle disconnect switch mounted in wired junction box.
- .2 Ball bearing motor with adjustable motor pulley and plate, for mounted in ball bearing pillow block, adjustable V-belt drive, and static resistant belts, spark-resistant construction for all chemical storage areas.
- .3 Electrics: as noted.
- .4 Performance: see schedule on drawings.
- .5 Acceptable Material:
 - .1 Greenheck
 - .2 Loren Cook

- .3 Twin City
- .4 Soler Palau
- .5 Approved Equal

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC fans installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 FAN INSTALLATION

- .1 Install fans as indicated, complete with flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 31 13 - Metal Ducts - Low Pressure to 500 PA.

1.2 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittals.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for diffusers, registers and grilles and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate following:
 - .1 Capacity.
 - .2 Throw and terminal velocity.
 - .3 Noise criteria.
 - .4 Pressure drop.
 - .5 Neck velocity.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 33 00 - Submittals and Maintenance Materials specification.
 - .2 Include:
 - .1 Keys for volume control adjustment.
 - .2 Keys for air flow pattern adjustment.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Products Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect diffuser, registers and grilles from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

2.2 GENERAL

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity as indicated.
- .2 Frames:
 - .1 Full perimeter gaskets.
 - .2 Plaster frames where set into plaster or gypsum board and as specified.
 - .3 Concealed fasteners.
- .3 All grilles/diffusers shall be aluminum construction.
- .4 Colour: standard as directed by Departmental Representative.

2.3 MANUFACTURED UNITS

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

2.4 SUPPLY GRILLES AND REGISTERS

- .1 General: with opposed blade dampers.
- .2 Refer to schedule on drawings.

2.5 RETURN AND EXHAUST GRILLES AND REGISTERS

- .1 Refer to schedule on drawings.

2.6 DIFFUSERS

- .1 Refer to schedule on drawings.

2.7 ACCEPTABLE MATERIAL THIS SECTION:

- .1 EH Price grilles and diffusers are specified as standard of acceptance.
- .2 Acceptable as equivalent to the above, provided the specification requirements are met, are:
 - .1 NAILOR
 - .2 TUTTLE AND BAILEY
 - .3 TITUS
 - .4 Approved Equal

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for diffuser, register and grille installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate.
 - .2 Inform General Contractor of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with flat head oval head stainless steel cadmium plated screws in countersunk holes where fastenings are visible.
- .3 Bolt grilles, registers and diffusers, in place, in gymnasium and similar game rooms.
- .4 Provide concealed safety chain on each grille, register and diffuser in gymnasium and similar game rooms and elsewhere as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASTM International
 - .1 ASTM E90-09, Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 96-11, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
- .4 Society of Automotive Engineers (SAE)

1.2 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittals.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for louvers, intakes and vents and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate following:
 - .1 Pressure drop.
 - .2 Face area.
 - .3 Free area.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .4 Test Reports: submit certified data from independent laboratory substantiating acoustic and aerodynamic performance to ASTM E90.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Products Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect louvers, intakes and vents from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

2.2 FIXED LOUVRES - ALUMINUM

- .1 Construction: welded with exposed joints ground flush and smooth.
- .2 Material: extruded aluminum alloy 6063-T5.
- .3 Blade: stormproof pattern with centre watershed in blade, reinforcing bosses and maximum blade length of 1500 mm.
- .4 Frame, head, sill and jamb: 150 mm deep one piece extruded aluminum, minimum 3 mm thick with approved caulking slot, integral to unit.
- .5 Mullions: at 1500 mm maximum centres.
- .6 Fastenings: stainless steel SAE-194-8F with SAE-194-SFB nuts and resilient neoprene washers between aluminum and head of bolt, or between nut, ss washer and aluminum body.
- .7 Screen: 12 mm exhaust 19 mm intake mesh, 2 mm diameter wire aluminum birdscreen on inside face of louvres in formed U-frame.
- .8 Finish: factory applied enamel, prime coated. Colour: to Architect's approval.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for louvres, intakes and vents installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate.
 - .2 Inform General Contractor of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 In accordance with manufacturer's and SMACNA recommendations.
- .2 Reinforce and brace as indicated.
- .3 Anchor securely into opening. Seal with caulking to ensure weather tightness.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION

Part 1 General

1.1 SECTION INCLUDES

- .1 Indoor Air Handling Units.

1.2 REFERENCES

- .1 AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- .2 AMCA 99 - Standards Handbook.
- .3 AMCA 210 - Laboratory Methods of Testing Fans for Rating Purposes.
- .4 AMCA 300 - Test Code for Sound Rating Air Moving Devices.
- .5 AMCA 500 - Test Methods for Louver, Dampers, and Shutters.
- .6 AHRI 410 - Forced-Circulation Air-Cooling and Air-Heating Coils.
- .7 AHRI 430 - Central-Station Air-Handling Units.
- .8 AHRI 435 - Application of Central-Station Air-Handling Units.
- .9 ASTM B117 - Standard Practice for Operating Salt Spray Apparatus.
- .10 NEMA MG1 - Motors and Generators.
- .11 NFPA 70 - National Electrical Code.
- .12 SMACNA - HVAC Duct Construction Standards - Metal and Flexible.
- .13 UL 723 - Test for Surface Burning Characteristics of Building Materials.
- .14 UL 900 - Test Performance of Air Filter Units.
- .15 UL 1995 - Standard for Heating and Cooling Equipment.
- .16 UL 94 - Test for Flammability of Plastic Materials for Parts in Devices and Appliances.
- .17 IBC 2000, 2003 - International Building Code.
- .18 NFPA 90A - Standard for the Installation of Air Conditioning and Ventilating Systems.
- .19 NFPA 5000 - Building Construction and Safety Code.
- .20 ASHRAE 90.1 Energy Code.
- .21 AHRI Standard 1060 - Rating Air-to-Air Heat Exchangers for Energy Recovery Ventilation Equipment.
- .22 GSA 2003 Facilities Standard - 5.9 HVAC Systems and Components.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittals.
- .2 Shop Drawings: Indicate assembly, unit dimensions, weight loading, required clearances, construction details, field connection details, and electrical characteristics and connection requirements. Computer generated fan curves for each air handling unit shall be

submitted with specific design operating point noted. A computer generated psychometric chart shall be submitted for each cooling coil with design points and final operating point clearly noted. Sound data for discharge, radiated and return positions shall be submitted by octave band for each unit. Calculations for required baserail heights to satisfy condensate trapping requirements of cooling coil shall be included.

.3 Product Data:

- .1 Provide literature that indicates dimensions, weights, capacities, ratings, fan performance, finishes of materials, electrical characteristics, and connection requirements.
- .2 Provide data of filter media, filter performance data, filter assembly, and filter frames.
- .3 Provide manufacturer's installation instructions.

1.4 QUALIFICATIONS

- .1 Manufacturer: Company specializing in manufacturing Air Handler products specified in this section must show a minimum five years documented experience and complete catalog data on total product.

1.5 SAFETY AGENCY LISTED & CERTIFICATION

- .1 Air Handling units shall be cETLus safety listed to conform with UL Standard 1995 and CAN/CSA Standard C22.2 No. 236.
- .2 Air handler furnished with double width, double inlet (DWDI) fans and/or plenum fans where applicable, shall be certified in accordance with the central station air handling units certification program, which is based on AHRI Standard 430.
- .3 Air handling unit water heating & cooling coils shall be certified in accordance with the forced circulation air cooling and air heating coils certification program, which is based on AHRI Standard 410.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store, protect and handle products to site.
- .2 Accept products on site on factory-furnished shipping skids. Inspect for damage.
- .3 Store in clean dry place and protect from construction traffic. Handle carefully to avoid damage to components, enclosures, and finish.

Part 2 Products

2.1 ACCEPTABLE MANUFACTURERS

- .1 The following manufacturers are approved for use. No substitutions will be permitted, unless prior approval is obtained from Engineer. Refer to schedule on drawings for performance characteristics.
 - .1 Daikin Applied 'Vision' Air Handler shall be the basis of design.
 - .2 Engineered Air

- .3 Ingenia
- .4 AnnexAire

2.2 GENERAL

- .1 Configuration: Fabricate as detailed on drawings.
- .2 Performance: Conform to AHRI 430. See schedules on Drawings.
- .3 Acoustics: Sound power levels (dB) for the unit shall not exceed the specified levels shown on the unit schedule. The manufacturer shall provide the necessary sound treatment to meet these levels if required.

2.3 UNIT CONSTRUCTION

- .1 Fabricate unit with heavy gauge channel posts and panels secured with mechanical fasteners. All panels, access doors, and ship sections shall be sealed with permanently applied bulb-type gasket. Shipped loose gasketing is not allowed.
- .2 Panels and access doors shall be constructed as a 2-inch nominal thick; thermal broke double wall assembly, injected with foam insulation with an R-value of not less than R-13.
 - .1 The inner liner shall be constructed of G90 galvanized steel.
 - .2 The outer panel shall be constructed of G90 galvanized steel.
 - .3 The floor plate shall be constructed as specified for the inner liner.
 - .4 Unit will be furnished with solid inner liners.
- .3 Panel deflection shall not exceed L/240 ratio at 125% of design static pressure, maximum 5 inches of positive or 6 inches of negative static pressure. Deflection shall be measured at the panel midpoint.
- .4 The casing leakage rate shall not exceed 0.50 cfm per square foot of casing surface area at design static pressure up to a maximum of +5" w.c. in positive pressure sections and - 6" w.c. in negative pressure sections (.0025 m3/s per square meter of cabinet area at 1.24 kPa static pressure).
- .5 Module to module field assembly shall be accomplished with an overlapping, full perimeter internal splice joint that is sealed with bulb type gasketing on both mating modules to minimize on-site labor and meet indoor air quality standards.
- .6 Access doors shall be flush mounted to cabinetry, with minimum of two six inch long stainless steel piano-type hinges, latch and full size handle assembly. Access doors shall swing outward for unit sections under negative pressure. Access doors on positive pressure sections, shall have a secondary latch to relieve pressure and prevent injury upon access.
- .7 A 4-inch formed G60 galvanized steel base rail shall be provided by the unit manufacturer for structural rigidity and condensate trapping. The base rail shall be constructed with 12-gauge nominal for unit sizes 003 - 035 and 10-gauge nominal for unit sizes 040 - 090. The following calculation shall determine the required height of the baserail to allow for adequate drainage. Use the largest pressure to determine base rail height. (Negative)(Positive) static pressure (in) (2) + 4" = required baserail height.

Should the unit baserail not be factory supplied at this height, the contractor is required to supply a concrete housekeeping pad to make up the difference.

2.4 FAN ASSEMBLIES

- .1 Acceptable fan assembly shall be a double width, double inlet, class I, belt-drive type housed forward curved fan dynamically balanced as an assembly, as shown in schedule. Maximum fan RPM shall be below first critical fan speed. Fan assemblies shall be dynamically balanced by the manufacturer on all three planes and at all bearing supports. Copper lubrication lines shall be provided and extend from the bearings and attached with grease fittings to the fan base assembly near access door. If not supplied at the factory, contractor shall mount copper lube lines in the field. Fan and motor shall be mounted internally on a steel base. Provide access to motor, drive, and bearings through hinged access door.
- .2 Fan and motor shall be mounted internally on a steel base. Factory mount motor on slide base that can be slid out the side of the unit if removal is required. Provide access to motor, drive, and bearings through hinged access door. Fan and motor assembly shall be mounted on 2" deflection spring vibration type isolators inside cabinetry. Seismic snubbers shall be provided.

2.5 BEARINGS, SHAFTS, AND DRIVES

- .1 Bearings: Basic load rating computed in accordance with AFBMA - ANSI Standards. The bearings shall be designed for service with an L-50 life of 200,000 hours and shall be a heavy duty pillow block, self-aligning, grease-lubricated ball or spherical roller bearing type.
- .2 Shafts shall be solid, hot rolled steel, ground and polished, keyed to shaft, and protectively coated with lubricating oil. Hollow shafts are not acceptable.
- .3 V-Belt drives shall be cast iron or steel sheaves, dynamically balanced, bored to fit shafts and keyed. Variable and adjustable pitch sheaves selected so required RPM is obtained with sheaves set at mid-position and rated based on motor horsepower. Contractor to furnish fixed sheaves at final RPM as determined by balancing contractor. Minimum of 2 belts shall be provided on all fans with 10 HP motors and above. Standard drive service factor minimum shall be 1.1 S.F. for 1/4 HP – 7.5 HP, 1.3 S.F. for 10 HP and larger, calculated based on fan brake horsepower.

2.6 ELECTRICAL

- .1 Fan motors shall be manufacturer provided and installed, Open Drip Proof, premium efficiency (meets or exceeds EPAct requirements), 1750 RPM, variable speed rated, 575V / 60HZ / 3P. Complete electrical characteristics for each fan motor shall be as shown in schedule.
- .2 The air handler(s) shall be ETL and ETL-Canada listed by Intertek Testing Services, Inc. Units shall conform to bi-national standard ANSI/UL Standard 1995/CSA Standard C22.2 No. 236.
- .3 Wiring Termination: Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclosed terminal lugs in terminal box sized to NFPA 70.

- .4 Air handler manufacturer shall provide, mount and wire ABB variable speed drive with electrical characteristics such as indicated on drawing schedule and shown on manufacturer's data sheets.

2.7 FILTERS

- .1 Furnish combination filter section with 2-inch pleated MERV 8 flat pre-filter and 4-inch Varicel II MH cartridge 85% efficient (MERV 14) final filter. Provide side loading and removal of filters.
- .2 Filter media shall be UL 900 listed, Class I or Class II.
- .3 Filter Magnehelic gauge(s) shall be factory mounted.

2.8 ADDITIONAL SECTIONS

- .1 Access section shall be provided for access between components.
- .2 A Blank Section shall be provided for installation of a field installed Nepronic Electric Heating Coil with Remote Panel. Contractor to install Electric Coil in this section and provide blank off plates and seal internally to ensure all the airflow only travels through the electric heating elements. Contractor to mount Remote Panel on the outside of the cabinet and provide wiring to the Electric Heating Coil accordingly.
- .3 Mixing box section shall be provided with end outside air opening and no return air opening with parallel low leak airfoil damper blades. Dampers shall be hollow core galvanized steel airfoil blades, fully gasketed and have continuous vinyl seals between damper blades in a galvanized steel frame. Dampers shall have stainless steel jamb seals along end of dampers. Connecting linkage and ABS plastic end caps shall be provided when return and outside air dampers are each sized for full airflow. Return and outside air dampers of different sizes must be driven separately. Damper Leakage: Leakage rate shall be less than two tenths of one percent leakage at 2 inches static pressure differential. Leakage rate tested in accordance with AMCA Standard 500.

Part 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with manufacturer's Installation & Maintenance instructions.

3.2 ENVIRONMENTAL REQUIREMENTS

- .1 Do not operate units for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings lubricated, and fan has been test run under observation.

3.3 EXTRA MATERIALS

- .1 Provide two (2) sets of Spare Filters and one (1) set of Spare Fan Belts.

END OF SECTION