

1) THE DESIGN DRAWINGS PROVIDED ARE BELIEVED TO BE SUBSTANTIALLY ACCURATE TO THE VESSEL CONSTRUCTION; HOWEVER, THEY MAY NOT REPRESENT ALL OF THE EQUIPMENT AND PIPING ON BOARD THE VESSEL.

3) REFIT OVERVIEW IS DETAILED IN 1178-REFIT OVERVIEW.dwg.

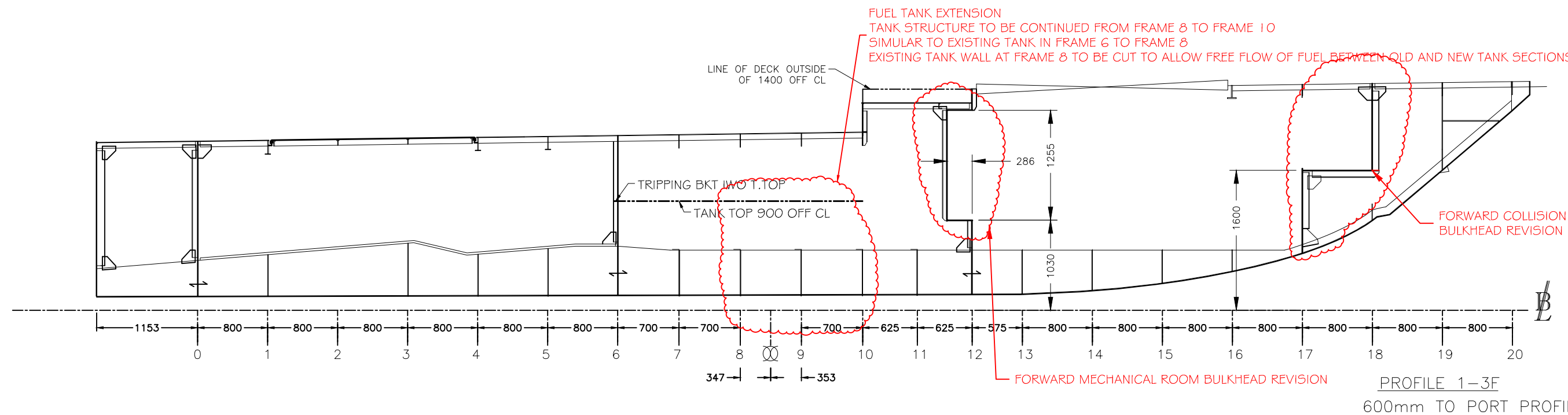
4) PLATING TO BE CONSTRUCTED FROM 5083-H116 ALUMINUM. ALL OTHER STRUCTURAL ELEMENTS TO BE CONSTRUCTED OF 6061-T6 ALUMINUM.

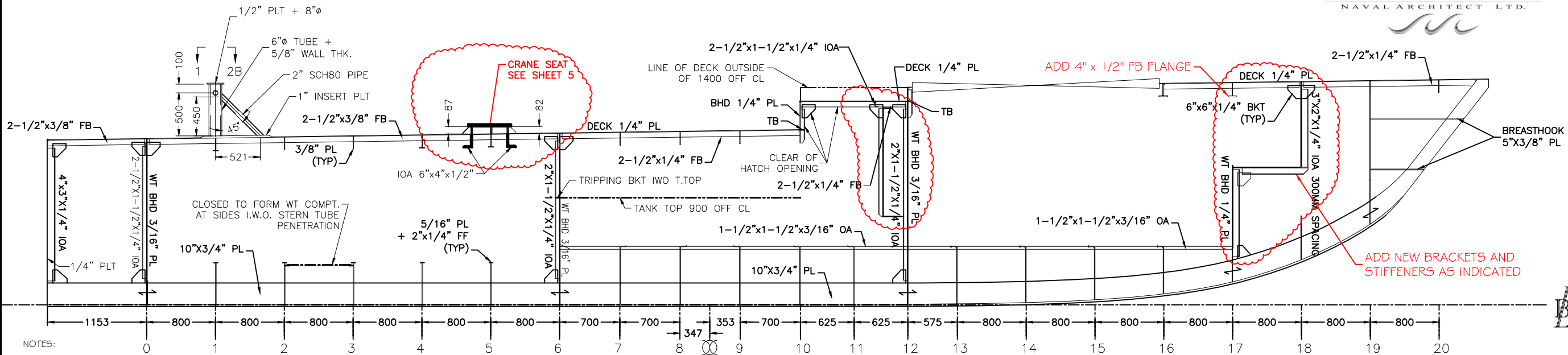
RED TEXT OR LINES INDICATES CHANGES TO EXISTING
OR NEW ADDITIONS TO THE VESSEL

REVISION	REVISION DATE	ISSUED DATE
		APR 23, 2018
		SCALE: 1:50
		DRAWN BY: CMI
		CHECKED: MD

CANADIAN COAST GUARD
VAKTA REFIT

SHEET #:		STATUS:	APPROVED BY
1 OF 6		FOR CONSTRUCTION	GG
1178-STRUCTURE			REVO



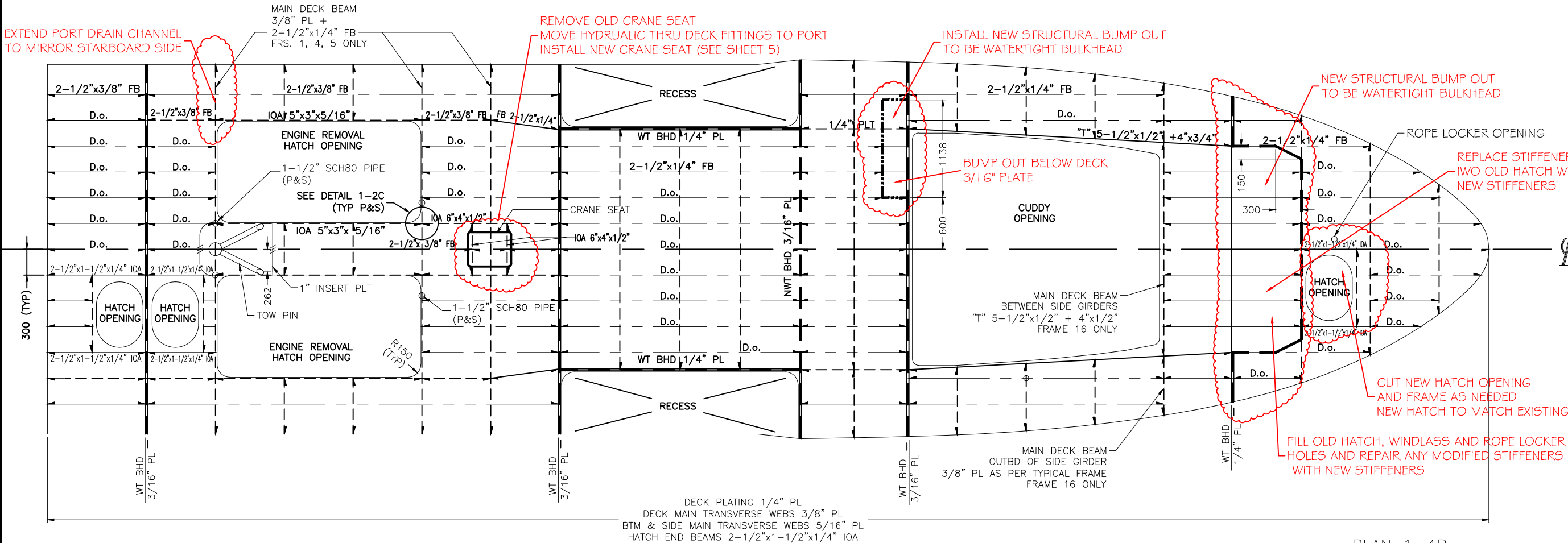


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- 3) REFIT OVERVIEW IS DETAILED IN I 178-REFIT OVERVIEW.dwg.
- 4) PLATING TO BE CONSTRUCTED FROM 5083-H116 ALUMINUM. ALL OTHER STRUCTURAL ELEMENTS TO BE CONSTRUCTED OF 6061-T6 ALUMINUM.
- 5) BRACKET DETAILS TO BE EQUAL TO THE ORIGINAL VESSEL

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PROFILE 1-3B
CENTERLINE PROFILE



PLAN 1-4B
PLAN AT MAIN DECK

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		APR 23, 2018
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VAKTA REFIT

STATUS:	APPROVED BY	REVISION
SHEET #: 2 OF 6	GG	REVO
I 178-STRUCTURE		

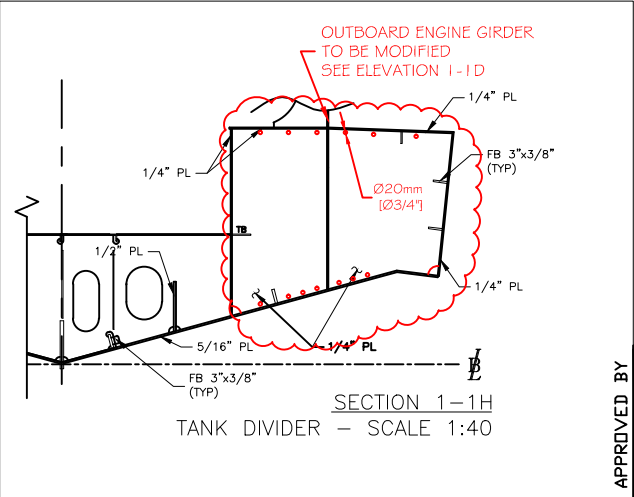
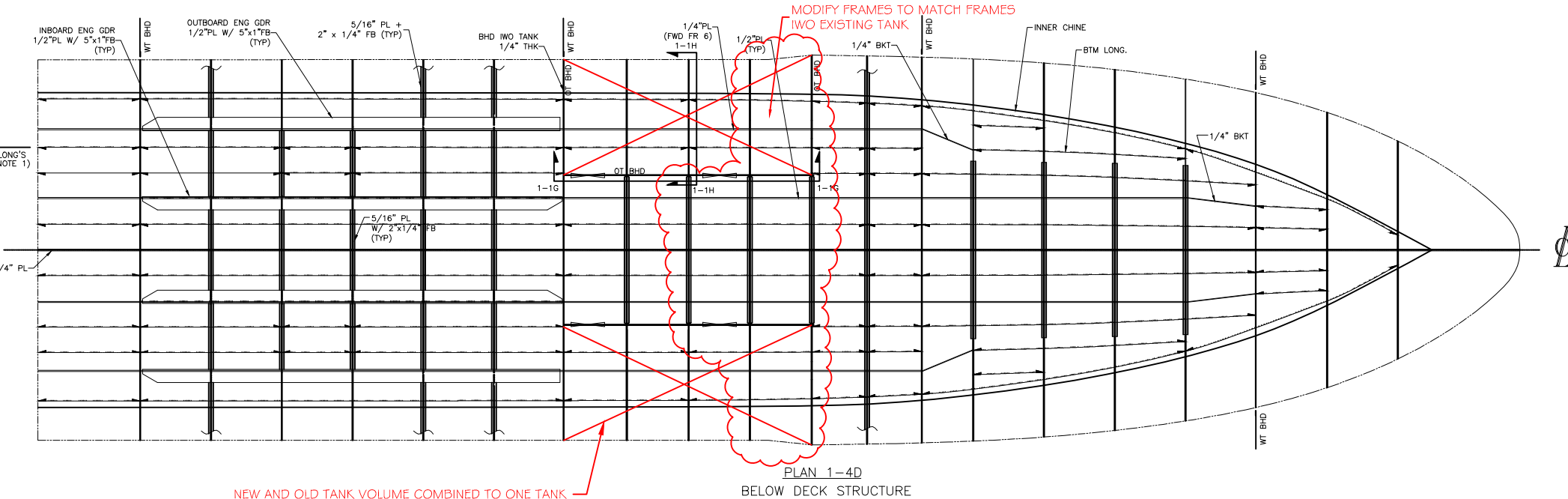
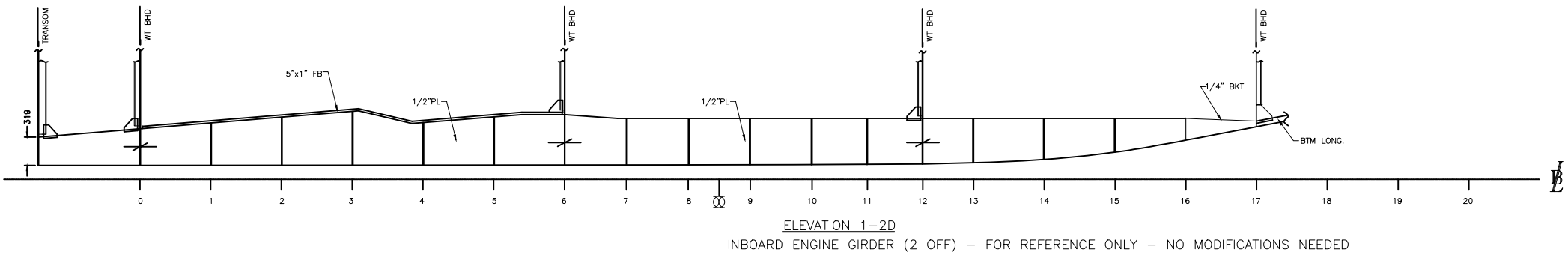
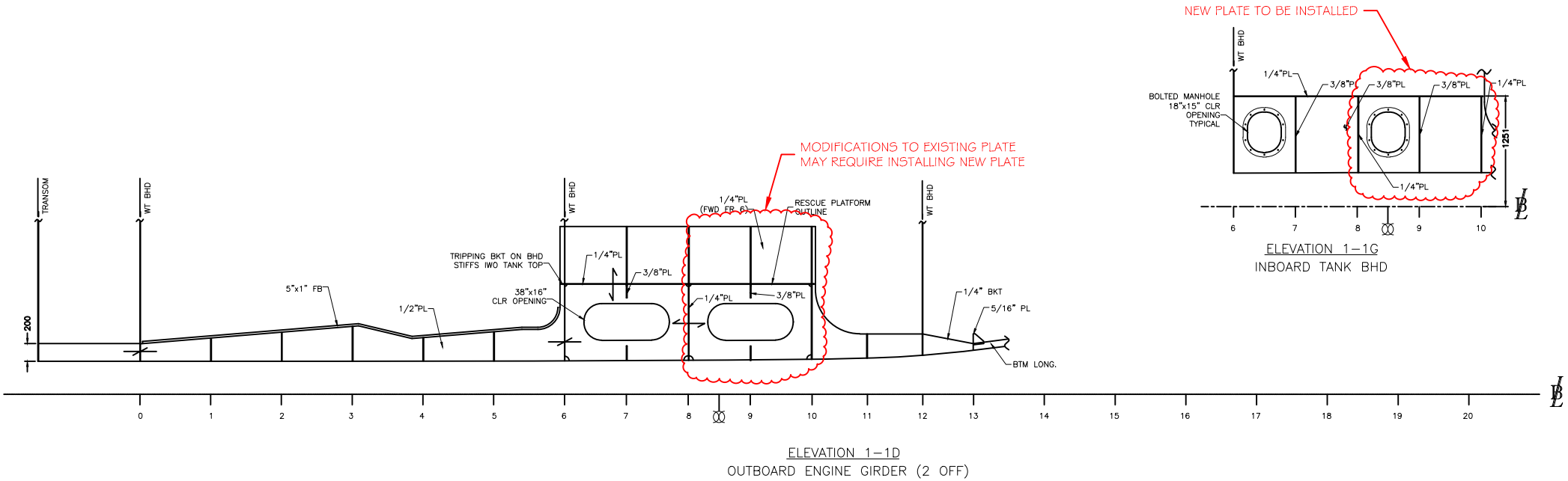


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RED TEXT OR LINES INDICATES CHANGES TO EXISTING OR NEW ADDITIONS TO THE VESSEL

REVISION	REVISION DATE	ISSUED DATE
		APR 23, 2018
		SCALE: 3/16" = 1'
		DRAWN BY: CM
		CHECKED: MD



STATUS:	APPROVED BY	FOR CONSTRUCTION	REVO
SHEET #: 3 OF 6	GG		
I 178-STRUCTURE			

CANADIAN COAST GUARD

VAKTA REFIT



REVISION	REVISION DATE	ISSUED DATE
		APR 23, 2018
		SCALE: 3/16" = 1'
		DRAWN BY: CM
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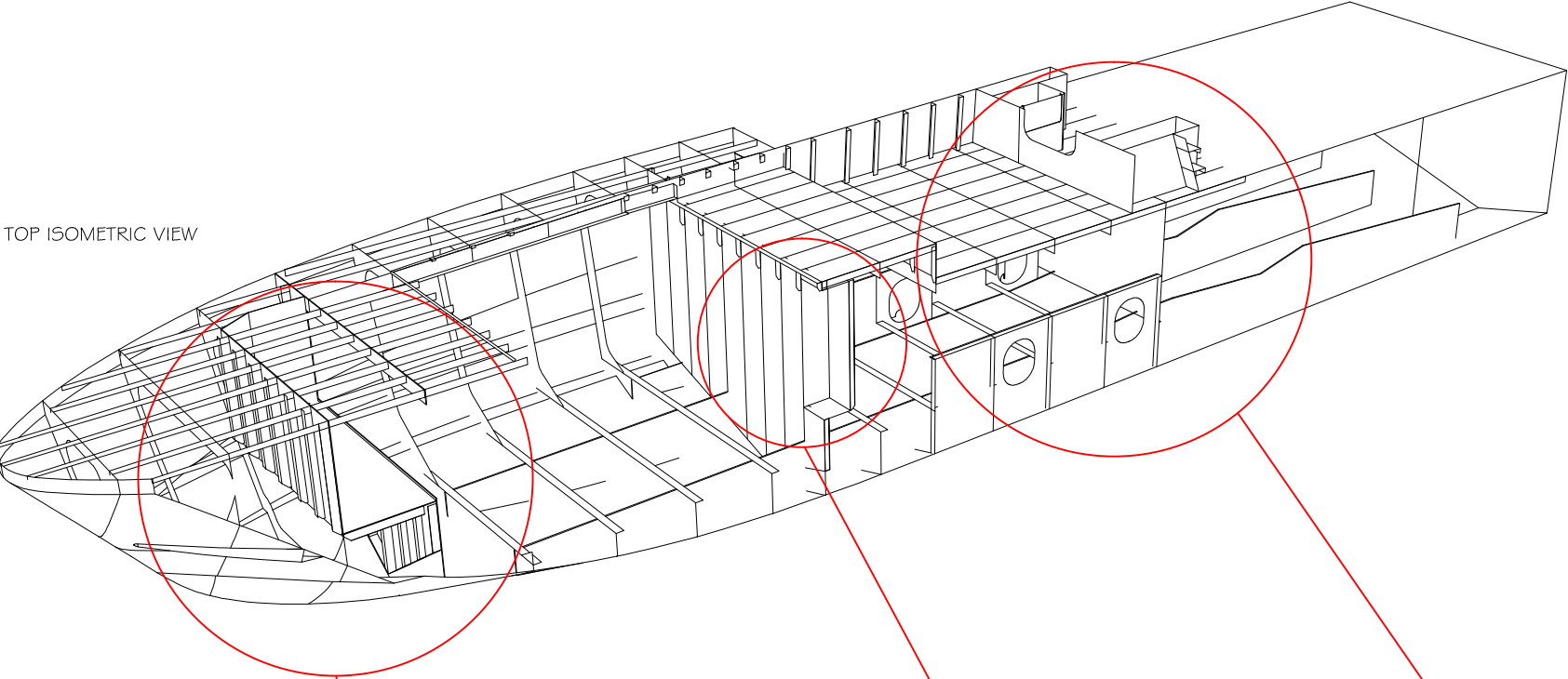
- NOTES:
- 1) THE DESIGN DRAWINGS PROVIDED ARE BELIEVED TO BE SUBSTANTIALLY ACCURATE TO THE VESSEL CONSTRUCTION; HOWEVER, THEY MAY NOT REPRESENT ALL OF THE EQUIPMENT AND PIPING ON BOARD THE VESSEL.
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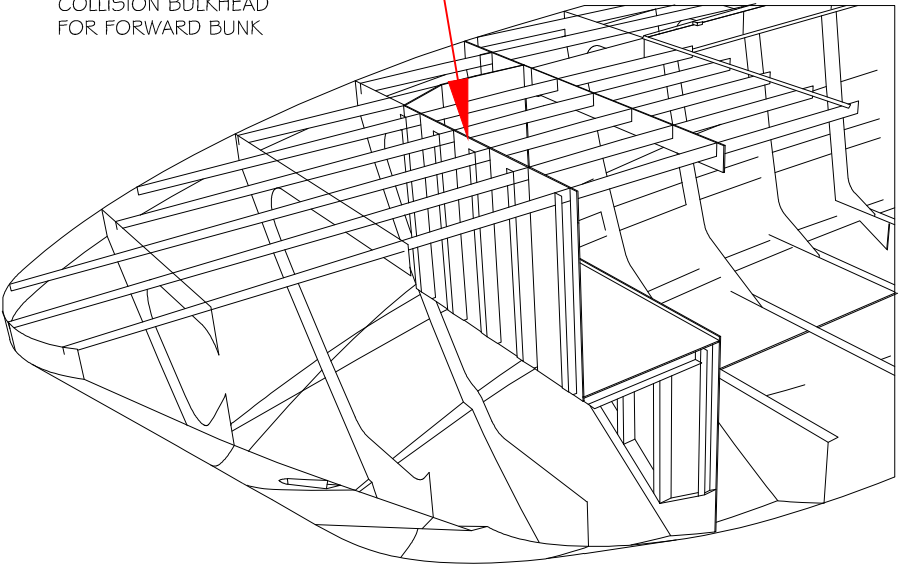
CANADIAN COAST GUARD
VAKTA REFIT

STATUS:	APPROVED BY
SHEET #: 4 OF 6	GG
FOR CONSTRUCTION	REVO
1178-STRUCTURE	

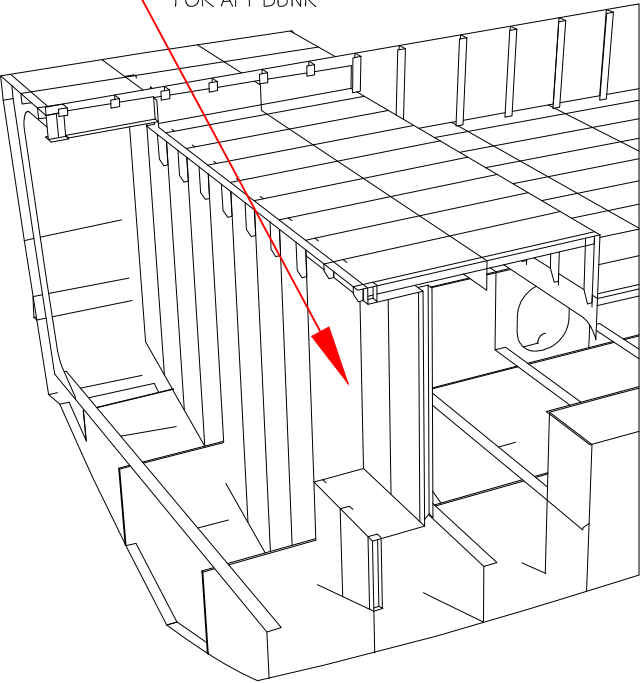
TOP ISOMETRIC VIEW



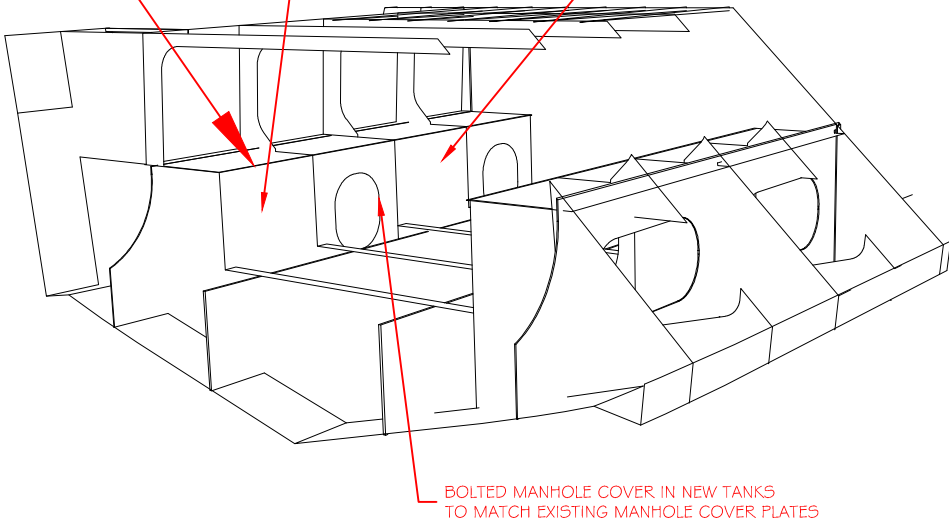
REVISION TO FORWARD
COLLISION BULKHEAD
FOR FORWARD BUNK



REVISION TO FORWARD
MECHANICAL ROOM BULKHEAD
FOR AFT BUNK



NEW EXTENSION TO TANK
TANK VIEW



BOLTED MANHOLE COVER IN NEW TANKS
TO MATCH EXISTING MANHOLE COVER PLATES

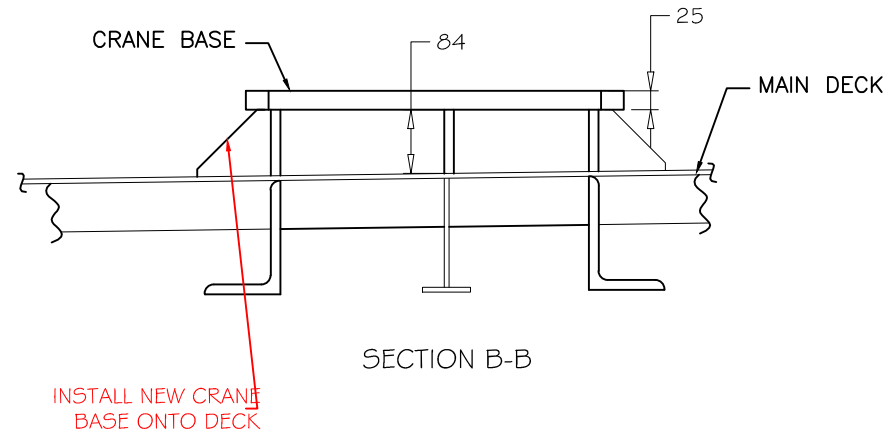
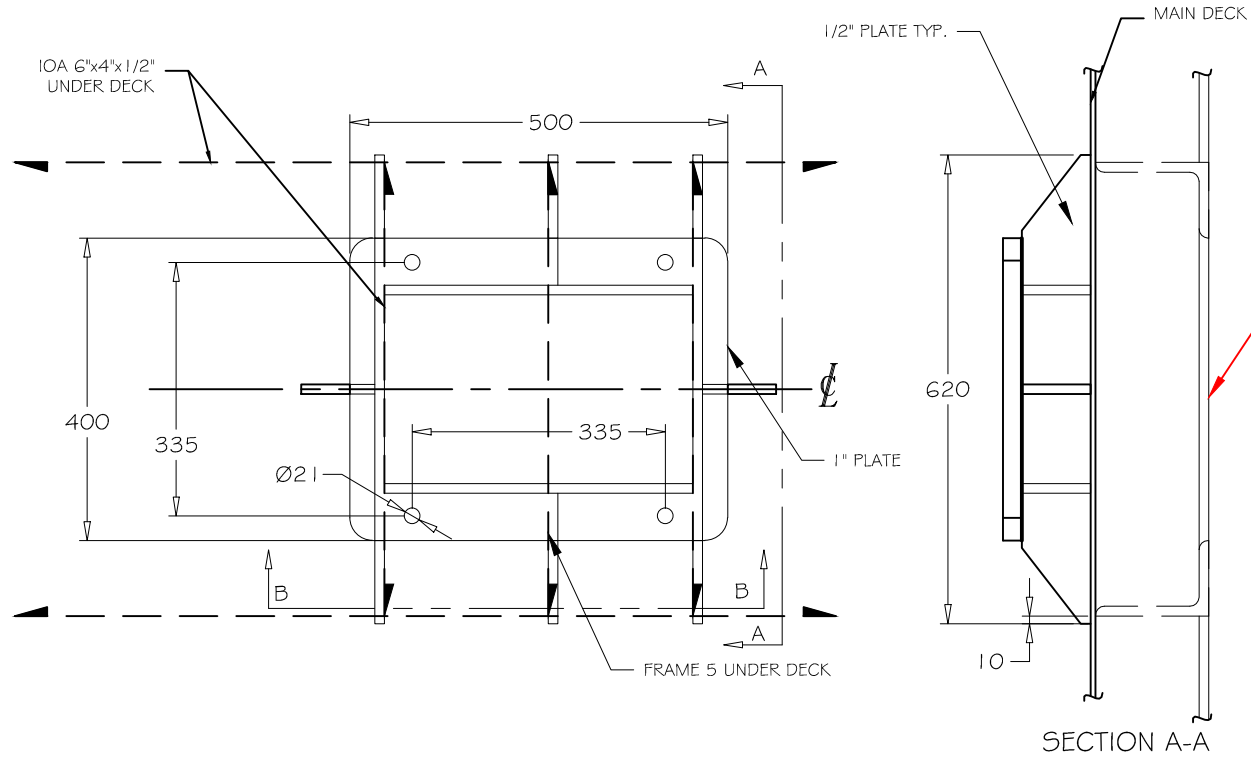


REVISION	REVISION DATE	ISSUED DATE
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		SCALE: 1:10
		DRAWN BY: CM
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CANADIAN COAST GUARD
VAKTA REFIT

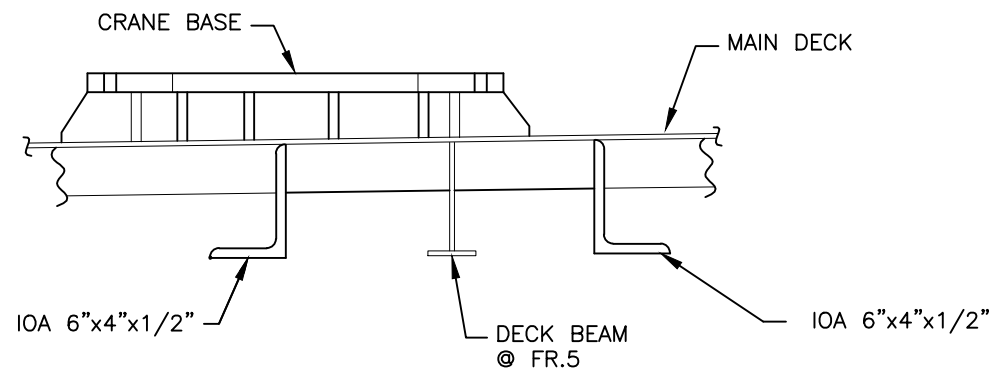
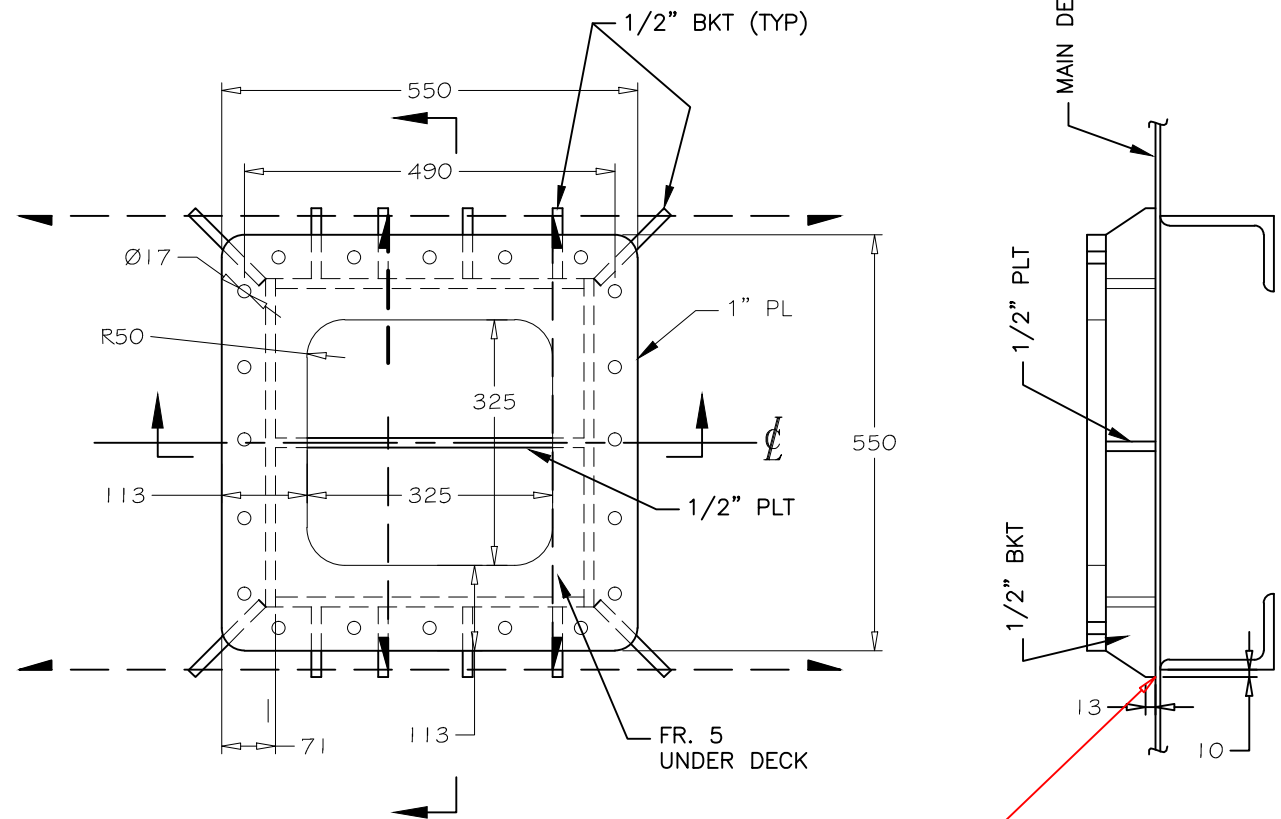
STATUS:	APPROVED BY
FOR CONSTRUCTION	GG
1178-STRUCTURE	REVO

DET 1-1C NEW
NEW CRANE SEAT



NEW CRANE SEAT DESIGNED FOR FASSI CRANE MODEL:
M40A.1.14

DETAIL 1-1C OLD
OLD CRANE SEAT - FOR REFERENCE ONLY



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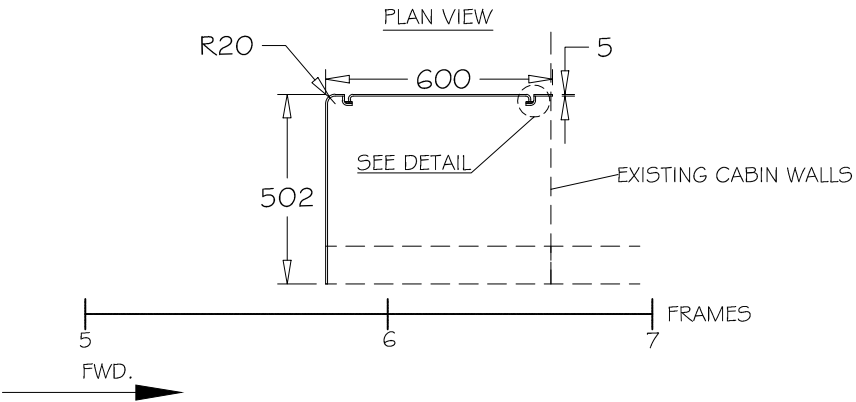
RED TEXT OR LINES INDICATES CHANGES TO EXISTING OR NEW ADDITIONS TO THE VESSEL



REVISION	REVISION DATE	ISSUED DATE
		AUG 13, 2018
		SCALE: 1:20
		DRAWN BY: CK
		CHECKED: GG

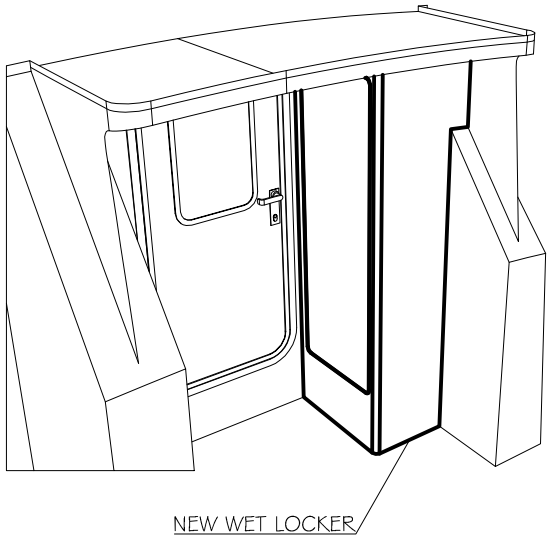
CANADIAN COAST GUARD
VAKTA REFIT

STATUS:	APPROVED BY
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1178-STRUCTURE	REVO

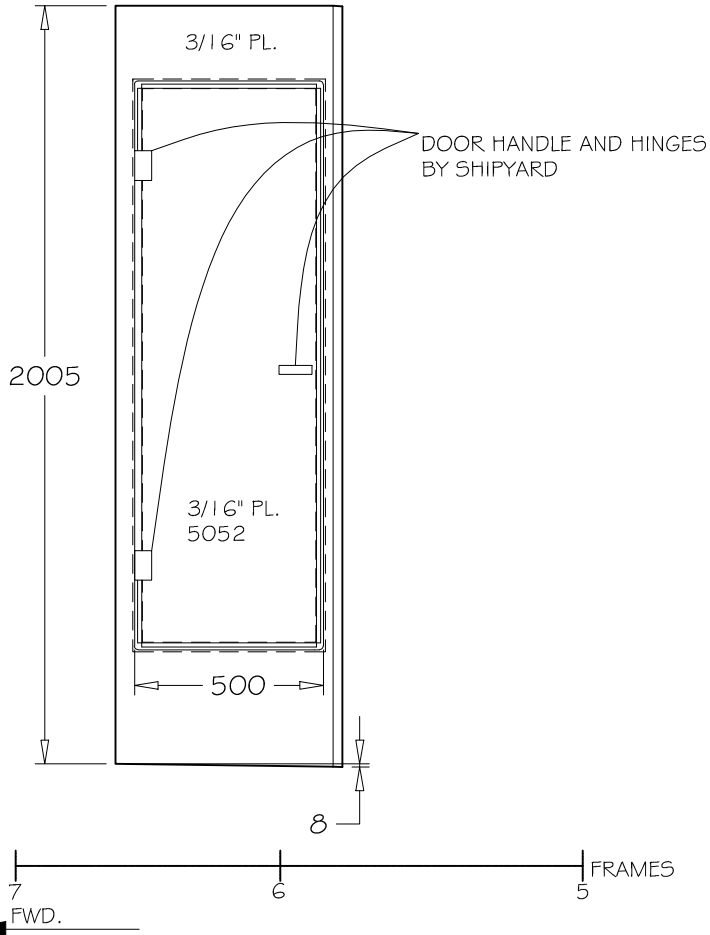


WET LOCKER COMPONENTS
FABRICATED FROM 3/16"
PLATE

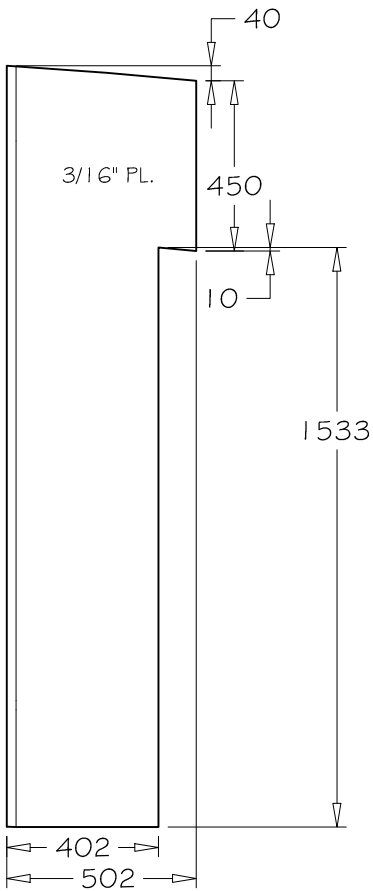
ISOMETRIC OF AFT BULKHEAD LOOKING FWD, STARBOARD



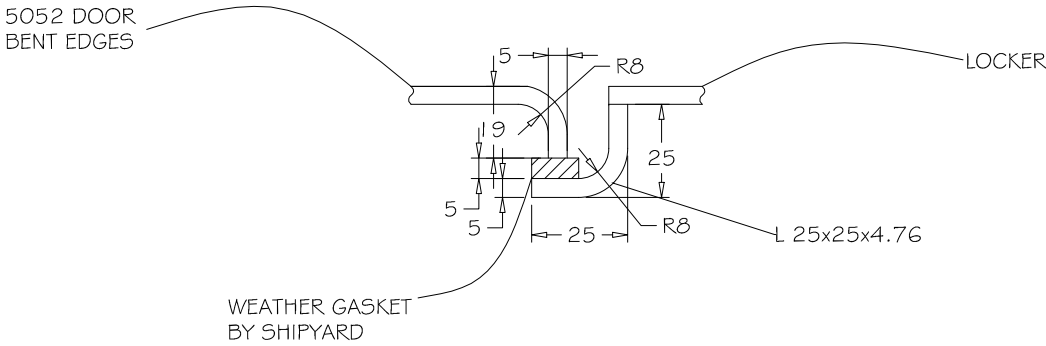
CENTRELINE LOOKING STARBOARD



SECTION 5 LOOKING FWD



DETAIL - DOOR SEAL
SCALE: 1:2



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