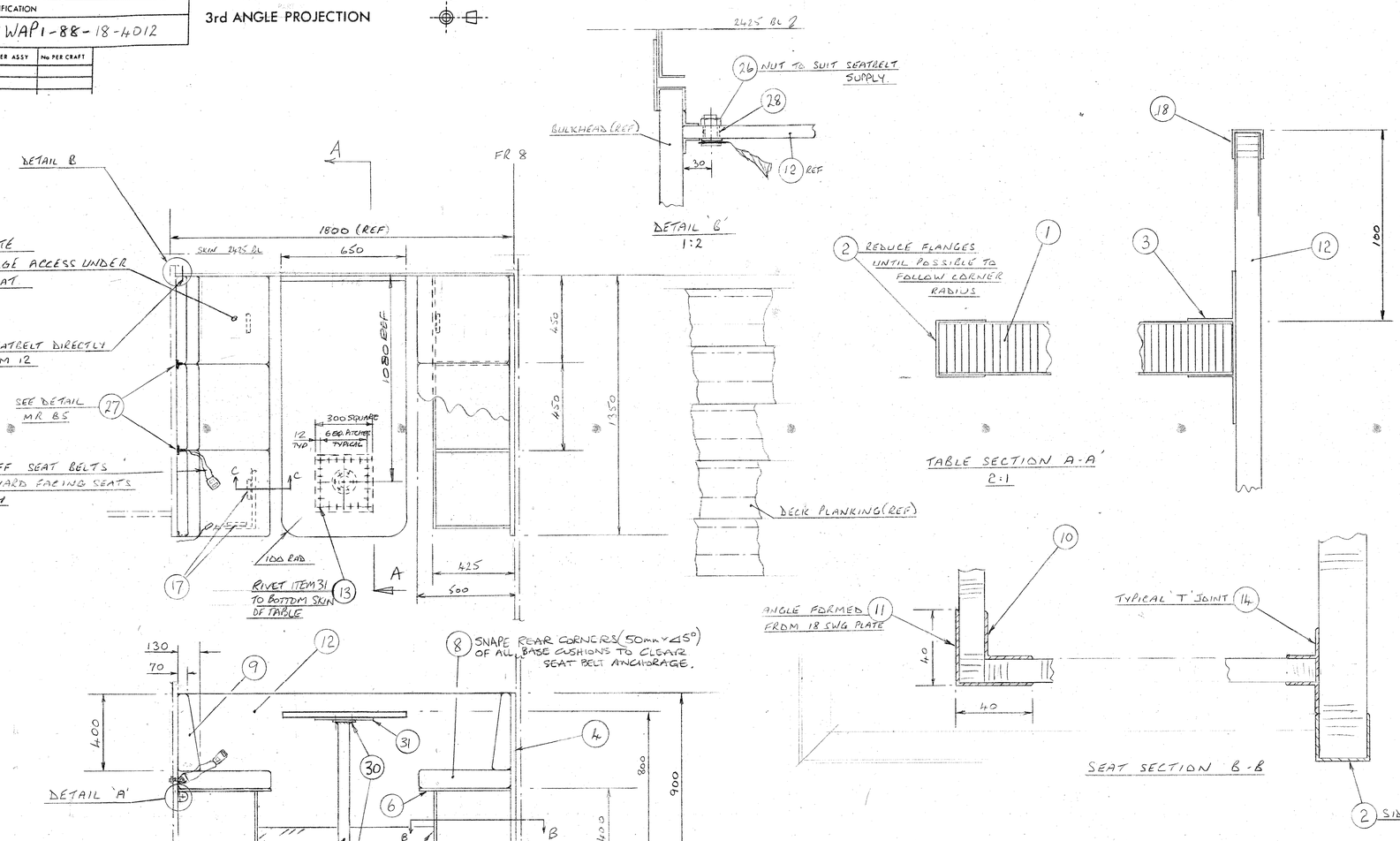
SECURITY CLASSIFICATION

DRG No WAP1-88-18-4012

USED ON	No PER ASSY	No PER CRAFT
-18-4001		

3rd ANGLE PROJECTION



MAP REF	REF	DRAWING OR PART No.	DESCRIPTION	UNIT QTY AS DRAWN	UNIT QTY OPP HAND	MATERIAL REMARKS	Q SHEET
	1		25 mm HONEYCOMB PANEL	1		1350mm × 700mm	
	2		EXTRUSION TYPE 'D'	1		3400 LONG	
	3		EXTRUSION TYPE 'A'	1		700 LONG	
	4		25mm HONEYCOMB PANEL			1350mm × 900mm	
	5		12 mm "			1310mm × 385	
	6		" "			1350 × 475	
	7		" "			385 × 385	
	8		CUSHION	6		480 × 450 × 100	
	9		CUSHION	6			
	10		ANGLE EXTRUSION			25 × 25 × 1.6 6083-TF 6082-TF 6063-T5 6082-TF	
	11		ANGLE EXTRUSION			40 × 40 × 1.6 6063-T5 6082-TF	
	12		12mm HONEYCOMB PANEL	1		1765 × 900	
	13	AD 66	3/16 SEALED RIVET	A/R			
	14		EXTRUSION TYPE 'F'				
	15		TUBE	1		76 o/d × 3.2 × 758 LONG	
	16		TUBE ENDS	2		5083-O - 6 THICK	
	17		ANGLE	6		50 × 25 × 1.6 L/A 100 LONG	
	18		EXTRUSION TYPE 'G'				
	19	SECURON	SEAT BELT KIT	3		SERK MARSTON	
	20		EYBOLT	2			
	21		ANGLE	1		MAKE FROM 50 × 50 × 4 - 6082-TF	
	22		SPACER	10		9.2 o/d × 1.6 × 24 LONG 6082-TF	
✱	23	A1D2-12-E	BOLT ½" UNF	10			
✱	24	AS 8600-E	NUT ½" UNF	10			
✱	25	SP 126 E	WASHER	10			
	26		NUT - 10 mm	4			
	27		TEE SECTION	2		50 × 50 × 4 - 6082-TF	
	28		SPACER	1		12.7 o/d × 12 × 11 LONG 6082-TF	
	29		SKIRT RUBBER	A/R		NOM. 2mm THICK.	
	30	AD 612	3/16 SEALED RIVET	A/R			
	31		DOUBLER	1		300 × 300 × 3 - 5083-O	

✱ THESE ITEMS CAN BE REPLACED BY COMMERCIAL METRIC FASTENINGS OF GRADE 8.8 - ALL ITEMS TO BE BRIGHT ZINC PLATED (BZP)

REFER TO TO WAP1-88-18-4003 FOR DETAILS OF EXTRUSIONS & JOINTS

NOTE

INSTALLATION OF TABLE AND SUPPORT PILLAR TO BE DONE AFTER FLOORING (DRG WAP1-88-18-4015) IS LAID. WHEN SUPPORT PILLAR IS POSITIONED LOCALLY REMOVE FLOORING & RIVET PILLAR DIRECTLY TO DECK.

ISSUE	ALTERATIONS	STRESS
	DATE	
1	7-2-97	
2	ITEM 29 ADDED NOTE CHANGE REGARDING TABLE POST. ITEM 13 & 30 ADDED. NOTE CHANGED REGARDING RIVETTING TABLE PILLAR THROUGH FLOORING. NOTE RE DRILLING ITEM 15/16 ON ASSY ADDED.	
	16-9-97 CDE	

HOVERWORK LTD
CANADIAN COASTGUARD
WAP1-88/400 - CRAFT #403

THIS DRAWING USED ON

HTWAP1-88-18-4001

G.A. INTERNAL ACCOMMADATION MAIN CABIN

FOLDED AND EXTRUDED SECTION ALTERNATIVE SEE HTWAP1-88-D-4053

PROCESS SPECIFICATION ALTERNATES SEE HTWAP1-88-D-4052

CLASS

DRG N° PORT AS DRAWN
DRG N° STARD OPP HAND

WEIGHT	SCALE	HEAT TREAT	PROT TREAT	LIMITS NOT SHOWN
	1/10 + FULL			BS 8888

DRAWN	AVL	MATERIALS LAB	
CHECKED		APPROVED	
STRESS			
ENGINEER APPROVED			

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FULL SIZE 0 1 2 3 4 INS / 0 1 2 3 4 5 6 7 8 9 10 CMS

DRAWN BY AIR VEHICLES LTD
APPROVED FOR CONTENT BY GKN WESTLAND

WESTLAND AEROSPACE AVIATION SUPPORT LIMITED EAST COWES, I.W

SECURITY CLASSIFICATION

SHEET OF SHEETS

TITLE DINETTE SEATING ARRANGEMENT

DRG N° WAP1-88-18-4012

FILE REF

DIMENSIONS IN MILLIMETRES

WOKING DYELINE WD1643