

**PART 1**      **GENERAL**

**1.1**            **REFERENCE STANDARDS**

- .1      Green Seal Environmental Standards (GSES)
  - .1          Standard GS-11 (Latest Edition), Environmental Standard for Paints and Coatings.
- .2      National Research Council Canada (NRC)
  - .1          National Fire Code of Canada (NFC) (Latest Edition).
- .3      South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
  - .1          SCAQMD Rule 1113 (Latest Edition), Architectural Coatings.
  - .2          SCAQMD Rule 1168 (Latest Edition), Adhesive and Sealant Applications.

**1.2**            **ACTION AND INFORMATIONAL SUBMITTALS**

- .1      Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2      Product Data:
  - .1          Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

**1.3**            **QUALITY ASSURANCE**

- .1      Sustainability Standards Certification:
  - .1          Low-Emitting Materials: provide listing of sealants and coatings used in building, comply with VOC and chemical component limits or restriction requirements.

**1.4**            **DELIVERY, STORAGE AND HANDLING**

- .1      Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2      Delivery and Acceptance Requirements:
  - .1          Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

**PART 2**      **PRODUCTS**

**2.1**            **MATERIAL**

- .1      Paint: zinc-rich.

- .1 Primers: in accordance with manufacturer's recommendations for surface conditions.
- .2 Primer: maximum VOC limit 250 g/L to Standard GS-11 and to SCAQMD Rule 1113.
- .3 Paints: maximum VOC limit 150 g/L to Standard GS-11 and to SCAQMD Rule 1113.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
  - .1 Sealants: maximum VOC limit to SCAQMD Rule 1168 and to GSES GS-36.
- .3 Sealants: maximum VOC limit to SCAQMD Rule 1168 and to GSES GS-36.
- .4 Adhesives: maximum VOC limit to SCAQMD Rule 1168 and to GSES GS-36.
- .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

### **PART 3**      **EXECUTION**

#### **3.1**            **APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

#### **3.2**            **CONNECTIONS TO EQUIPMENT**

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

#### **3.3**            **CLEARANCES**

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and CSA B139.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, components.

#### **3.4**            **DRAINS**

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.

- .3 Pipe each drain valve discharge separately to above floor drain.
  - .1 Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

### **3.5 AIR VENTS**

- .1 Install manual air vents to CSA B139 at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

### **3.6 DIELECTRIC COUPLINGS**

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

### **3.7 PIPEWORK INSTALLATION**

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.
- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.

- .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .11 Group piping wherever possible and as indicated.
- .12 Ream pipes, remove scale and other foreign material before assembly.
- .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .14 Provide for thermal expansion as indicated.
- .15 Valves:
  - .1 Install in accessible locations.
  - .2 Remove interior parts before soldering.
  - .3 Install with stems above horizontal position unless indicated.
  - .4 Valves accessible for maintenance without removing adjacent piping.
  - .5 Install globe valves in bypass around control valves.
  - .6 Use gate or ball valves at branch take-offs for isolating purposes except where specified.
  - .7 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.

### 3.8 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.
  - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:

- .1 Provide space for firestopping.
- .2 Maintain fire rating integrity.
- .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
- .4 Ensure no contact between copper pipe or tube and sleeve.

### **3.9 ESCUTCHEONS**

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
  - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
  - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

### **3.10 PREPARATION FOR FIRE STOPPING**

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fires topping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

### **3.11 FLUSHING OUT OF PIPING SYSTEMS**

- .1 Flush system in accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

### **3.12 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK**

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.

- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

**3.13 EXISTING SYSTEMS**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

**3.14 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**