
PART 1 GENERAL

1.1 REFERENCE STANDARDS

- .1 American National Standards Institute/Air Movement and Control Association (ANSI/AMCA)
 - .1 ANSI/AMCA Standard 99 (Latest Edition), Standards Handbook.
 - .2 ANSI/ASHRAE 51 (ANSI/AMCA 210) (Latest Edition), Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
 - .3 ANSI/AMCA Standard 300 (Latest Edition), Reverberant Room Method for Sound Testing of Fans.
 - .4 ANSI/AMCA Standard 301 (Latest Edition), Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .2 The Master Painters Institute (MPI)
 - .1 Architectural Painting Specification Manual.
 - .1 MPI #18 (Latest Edition), Primer, Zinc Rich, Organic.
- .3 Underwriters Laboratories of Canada (ULC)
 - .1 UL 94 (Latest Edition), Standard for Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC fans and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Provide:
 - .1 Fan performance curves showing point of operation, kW, and efficiency.
 - .2 Sound rating data at point of operation.
- .4 Indicate:
 - .1 Motors, sheaves, bearings, shaft details.
 - .2 Minimum performance achievable with variable speed controllers and variable inlet vanes as appropriate.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Provide:
 - .1 Matched sets of belts.

- .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

1.4 DELIVERY, STORAGE, AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect HVAC fans from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
 - .2 Capacity: flow rate, static pressure, W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
 - .3 Fans: statically and dynamically balanced, constructed in conformity with ANSI/AMCA Standard 99.
 - .4 Sound ratings: comply with ANSI/AMCA Standard 301, tested to ANSI/AMCA Standard 300. Supply unit with ANSI/AMCA certified sound rating seal.
 - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA Standard 210. Supply unit with ANSI/AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

2.2 FANS GENERAL

- .1 Motors:
 - .1 In accordance with Section 23 05 13 - Common Motors Requirements for HVAC Equipment and supplemented as specified herein.
 - .2 For use with variable speed controllers.
 - .3 Sizes as indicated.
 - .4 Two speed with two windings and speeds as indicated.

- .2 Accessories and hardware: matched sets of V-belt drives, adjustable slide rail motor bases, belt guards, coupling guards fan inlet and or outlet safety screens as indicated and as specified in Section 23 05 13 - Common Motor Requirements for HVAC Equipment, inlet outlet dampers and vanes and as indicated.
- .3 Factory primed and or before assembly in colour standard to manufacturer.
- .4 Scroll casing drains: as indicated.
- .5 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .6 Flexible connections: to Section 23 33 00 - Air Duct Accessories.

2.3 CENTRIFUGAL FANS

- .1 Fan wheels:
 - .1 Welded steel or aluminum construction.
 - .2 Maximum operating speed of centrifugal fans not more than 40 or 50% of first critical speed.
 - .3 Air foil or backward inclined blades, as indicated.
- .2 Bearings: heavy duty split pillow-block flange mounted grease lubricated ball or roller self aligning type with oil retaining, dust excluding seals and a certified minimum rated L10 life of 80,000 hours.
- .3 Housings:
 - .1 Volute with inlet cones: fabricated steel for wheels 300 mm or greater, steel or aluminum, for smaller wheels, braced, and with welded supports.
 - .2 For horizontally and vertically split housings provide flanges on each section for bolting together, with gaskets of non-oxidizing non-flammable material.
 - .3 Provide bolted airtight access doors with handles.

PART 3 EXECUTION

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC fans installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 FAN INSTALLATION

- .1 Install fans as indicated, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

3.3 ANCHOR BOLTS AND TEMPLATES

- .1 Size anchor bolts to withstand seismic acceleration and velocity forces as specified.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.

END OF SECTION