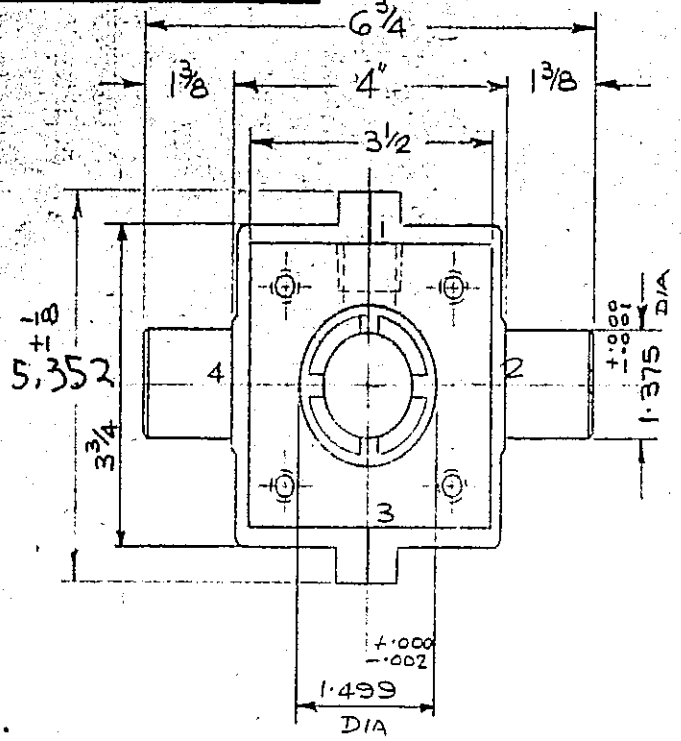
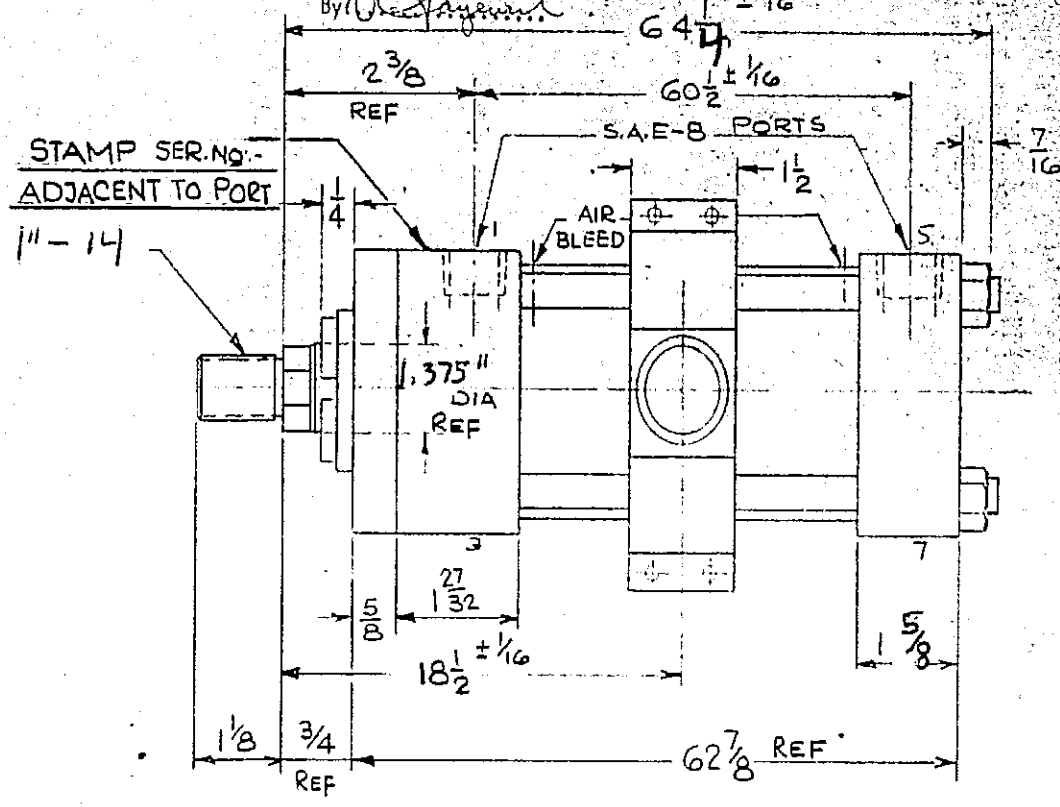
NOTE: 1. DO NOT SCALE THIS PRINT
2. BREAK SHARP CORNERS
3. TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED
DECIMAL
FRACTIONAL ± 1/32
ANGULAR

THIS DRAWING FURNISHED FOR ENGINEERING INFORMATION AND REFERENCE ONLY AND DOES NOT CONVEY ANY REPRODUCTION OR MANUFACTURING RIGHTS

CERTIFIED
correct for dimensions
DEC 12 1978
Viceroy Fluid Power Ltd.
By





DEC 12 1978

CUSTOMER :- JOHN-T-HEPBURN V.F.P.L. NO:- 26575 CUST NO:- 4915-9-G1729
"DOUBLE SLING"
MODEL NO:- 2½-2TH E 57½ CC AKY BORE:- 2½ STROKE:- 57½ ±1/16 ROD 1.375" DIA
PRESSURE:- 2500 PSI TEMP 200°F MAXM MEDIUM HYD-OIL
PORTS:- 1 & 5 ADJUSTING SCR 3&7 BALL CHECK 3&7
AIR BLEED:- 1&5
ROD:- STAINLESS STL CHROME-PLATED

ISSUE	DATE	DESCRIPTION	
2	7APR78	AS BUILT	
⚠	July 7/77	CERTIFIED FOR MANUFACTURE	A.G.

VICEROY CYLINDER
2TH SERIES
2½ - BORE
DR. BY A.G. CHD BY
VICEROY FLUID POWER LIMITED
REXDALE • ONTARIO • CANADA
DATE 3 MAY 77 DWG. NO. S- 4410
SCALE N.T.S.

220-17 BRUNING 40-107