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11 Laurier St. / 11, rue Laurier

Place du Portage, Phase III

Core 0B2 / Noyau 0B2

Gatineau, Québec K1A 0S5

Bid Fax: (819) 997-9776

**SOLICITATION AMENDMENT  
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise  
indicated, all other terms and conditions of the Solicitation  
remain the same.

Ce document est par la présente révisé; sauf indication contraire,  
les modalités de l'invitation demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address**

Raison sociale et adresse du  
fournisseur/de l'entrepreneur

**Issuing Office - Bureau de distribution**

Ship Refits and Conversions / Radoubss et  
modifications de navires and / et

11 Laurier St. / 11, rue Laurier

6C2, Place du Portage

Gatineau, Québec K1A 0S5

<b>Title - Sujet</b> CCGS EDWARD CORNWALLIS -DRYDOCK	
<b>Solicitation No. - N° de l'invitation</b> F7049-190047/A	<b>Amendment No. - N° modif.</b> 006
<b>Client Reference No. - N° de référence du client</b> F7049-190047	<b>Date</b> 2019-12-06
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$\$MD-034-27482	
<b>File No. - N° de dossier</b> 034md.F7049-190047	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2020-01-07</b>	<b>Time Zone</b> <b>Fuseau horaire</b> Eastern Standard Time EST
<b>F.O.B. - F.A.B.</b> <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input checked="" type="checkbox"/> <b>Other-Autre:</b> <input type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Green, Dave	<b>Buyer Id - Id de l'acheteur</b> 034md
<b>Telephone No. - N° de téléphone</b> (819) 420-2900 ( )	<b>FAX No. - N° de FAX</b> ( ) -
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

Instructions: See Herein

Instructions: Voir aux présentes

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/</b> <b>de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

**Solicitation Amendment # 6 is issued to:**

- 1) Extend the Bid Closing Date
- 2) Respond to Vendor Questions
- 3) Upload Additional Drawings and Documents
- 4) Modify Annex A

**1) Extend the Bid Closing Date**

At Cover Page – Solicitation Closes

Delete: 2019-12-18

Insert: 2020-01-07

**2) Respond to Vendor Questions**

Q22. At Spec Item 11.0 – Propulsion Generator Replacement

Para. 11.3.24.3, it is indicated that: "The existing vertical pipe runs of exhaust piping system must be reused to the greatest possible extent. Any section proposed to be reused must have ultrasound shots taken to confirm the amount of diminution of the steel. Any readings less than 85% of the nominal wall thickness must not be reused. All horizontal pipe runs or elbows must be replaced".

We noted from the drawings VNDB2\_465-22\_EXHAUST SYSTEM (ELEVATION LKG TO STBD)\_4OF8 ; VNDB2\_465-22\_EXHAUST SYSTEM (FUNNEL)\_7OF8) that the existing Alco gensets are mounted with 20" diameter exhaust pipes. However, based on Wartsila's drawings 5546-743-001 Exhaust System Diagram APPR, the genset exhausts should be mount with 22" diameter exhaust pipe.

- a) Can you clarify your request about reusing of the existing vertical exhaust pipe?
- b) Could an allowance be set-up for this?

A22. a) Bidders should refer to drawings VNDB2 465-22 Exhaust System (Funnel) 7 of 8 and VNDB2 465-22 Exhaust System (Material List) 8 of 8, Items 114-EX, 117-EX and 118-EX.

b) No.

**Q23. At Spec Item 19.0 – Starboard Tailshaft Inspection**

Para. 19.3.1.15, it is indicated that: "... The quote must also include the cost of machining all components as well as labour and equipment as required at the subcontractor's facilities..."

We will need more details about this request for machining or, as the extent of required machining is unknown at this time, would suggest that an allowance be indicated for this.

A23. This spec item will be modified to read:

**19.3.1.15**

It is IMPERATIVE that the shaft be set in a lathe capable of supporting the shaft without damage for the undertaking of this work. Machining must be considered only with proper tools bits. Sanding disks, grinder set ups, etc. are considered unsuitable. If the Contractor does not possess the proper and adequate machinery for carrying out this process, then the Contractor must include in their bid, a quote to transport the shaft and seal components to a facility that is capable of carrying out this work. This quote must form part of the overall bid. The quote must include all necessary labour, materials, equipment, and transportation fees to get all components to subcontractor's facilities and back. The Contractor's bid must also include 20 hours to cover the cost of machining all components as well as labour and equipment as required at the subcontractor's facilities, with an hourly rate for machining that will be adjusted by 1379 action. All work must be scheduled to prevent time delays.

Q24. Some information/drawing is missing in the drawings file received. We don't have materials and quantities require for cycloconverter bed construction.  
For quotation purpose, we need that. Can you check please?

R24. Additional Drawings are attached.

**3) Upload Additional Drawings and Documents**

File name on Buyandsell.gc.ca: Q24 - Addl Drawings for Cycloconverter Bed

**4) Modify Annex A**

At 19.3.1.15

Delete: In its entirety

Insert:

19.3.1.15 It is IMPERATIVE that the shaft be set in a lathe capable of supporting the shaft without damage for the undertaking of this work. Machining must be considered only with proper tools bits. Sanding disks, grinder set ups, etc. are considered unsuitable. If the Contractor does not possess the proper and adequate machinery for carrying out this process, then the Contractor must include in their bid, a quote to transport the shaft and seal components to a facility that is capable of carrying out this work. This quote must form part of the overall bid. The quote must include all necessary labour, materials, equipment, and transportation fees to get all components to subcontractor's facilities and back. The Contractor's bid must also include 20

Solicitation No. - N° de l'invitation  
F7049-190047/A  
Client Ref. No. - N° de réf. du client  
F7049-190047

Amd. No 6. - N°6 de la modif.  
File No. - N° du dossier  
034mdF7049-190047

Buyer ID - Id de l'acheteur  
034md  
CCC No./N° CCC - FMS No./N° VME

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hours to cover the cost of machining all components as well as labour and equipment as required at the subcontractor's facilities, with an hourly rate for machining that will be adjusted by 1379 action. All work must be scheduled to prevent time delays.

**End of Solicitation Amendment #6**