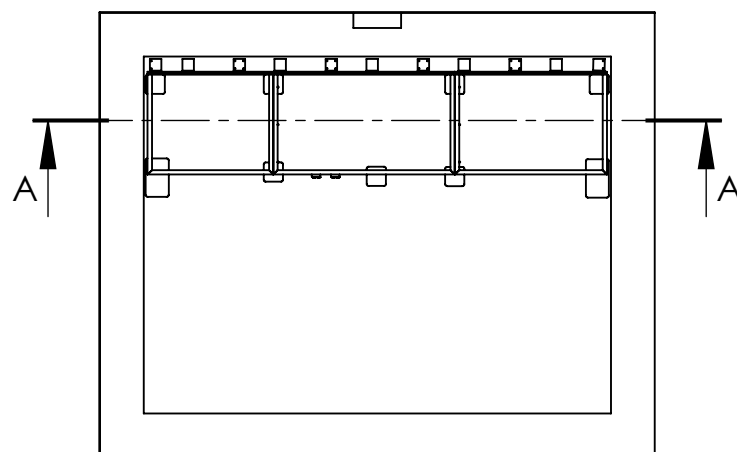
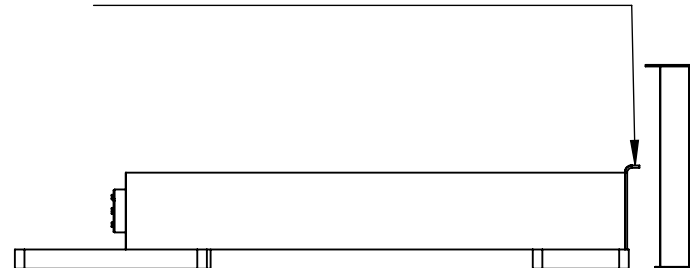


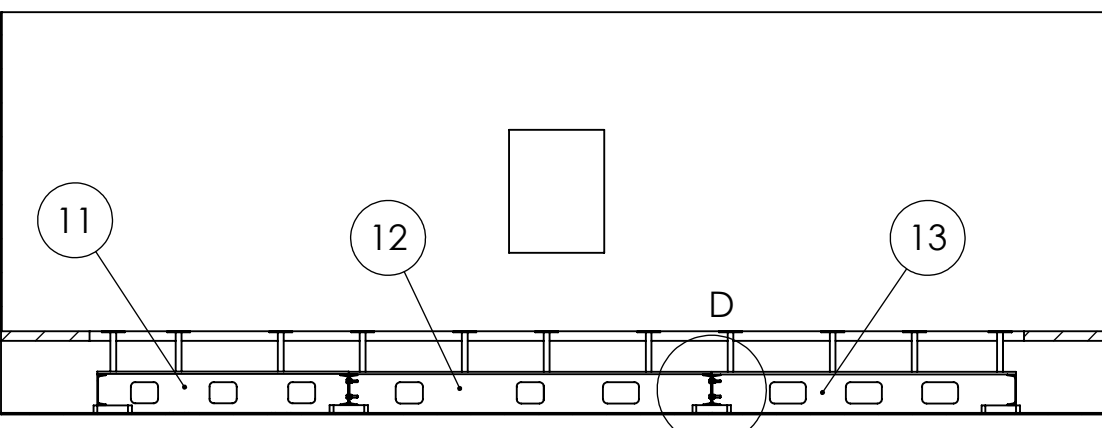
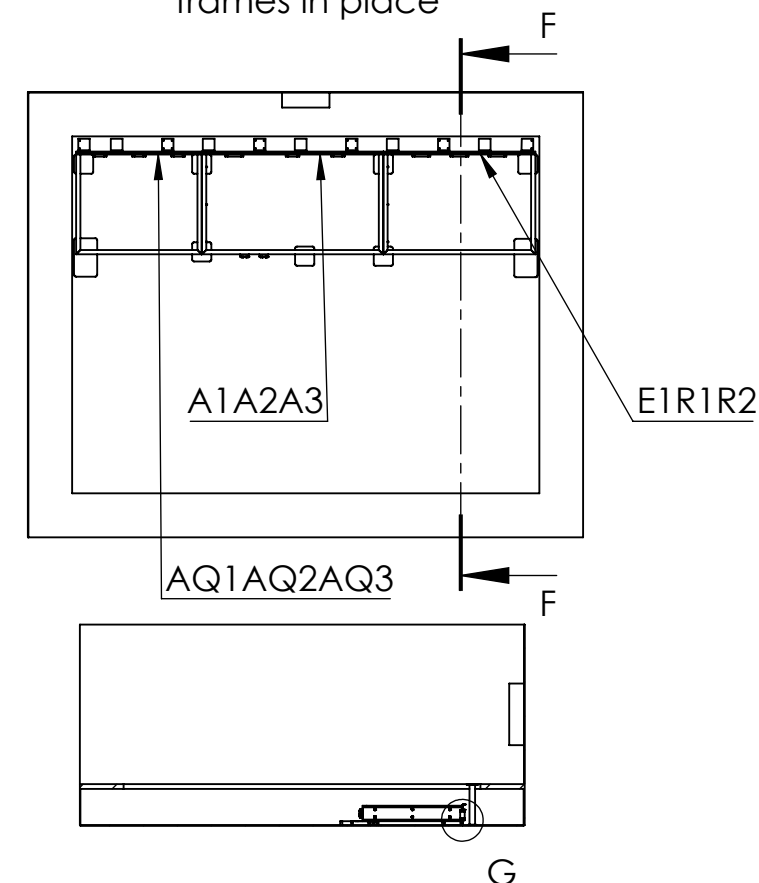
Weld the Roxtec sheets in place



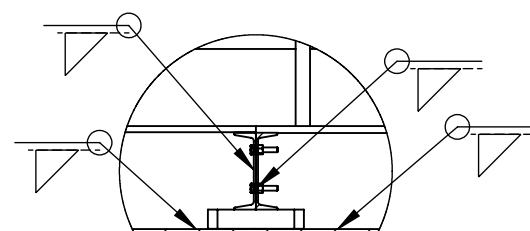
Flange must be facing outward from the converted bed



Weld the Roxtec frames in place

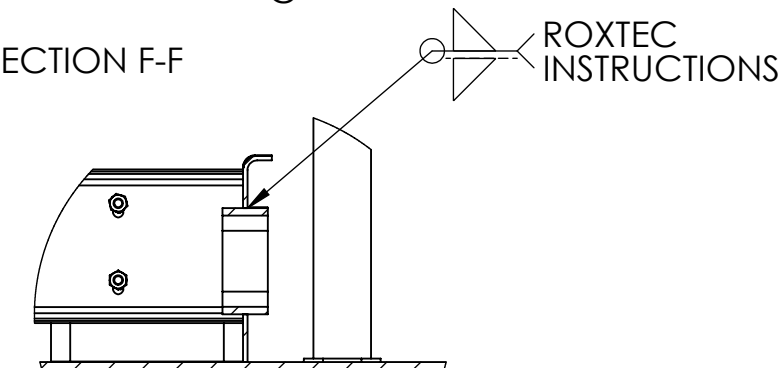


SECTION A-A  
SCALE 1 : 50



DETAIL D  
SCALE 1 : 20

SECTION F-F



DETAIL G  
SCALE 1 : 10



Place the each Roxtec sheet to its corresponding section.

NOTE

Remember that PART 5155 is not identical to PART 5165 ( See drawing (Roxtec sheets)

Check that you place the right Roxtec sheets to the correct side that the Roxtec installation holes are in correct order.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	5055	ASTM A611-97 Sheet Metal	1
2	5155	ASTM A611-97 Sheet Metal	1
3	5255	ASTM A611-97 Sheet Metal	1
4	6255	SRCR204X1	4
5	6155	SRCR206X1	5

Suhde Scale		1:100		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg
Arkkikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liittyy Included in	MAIN ASSEMBLY
	Date	Name	Otsikko Title	PHASE D			
Suunnittelija Designer	18.5.2018	WiSi					
Tarkastanut Checked	18.5.2018	TuTe					
Hyväksynyt Approved							
			Nro. No.	4000116-5004	Rev.	A	Sivu Page 1 / 1
CAD-tunnus CAD-code			Sijainti Location				
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