

Converted bed will be adjusted in place by using bolt parts as seen in DETAIL A.

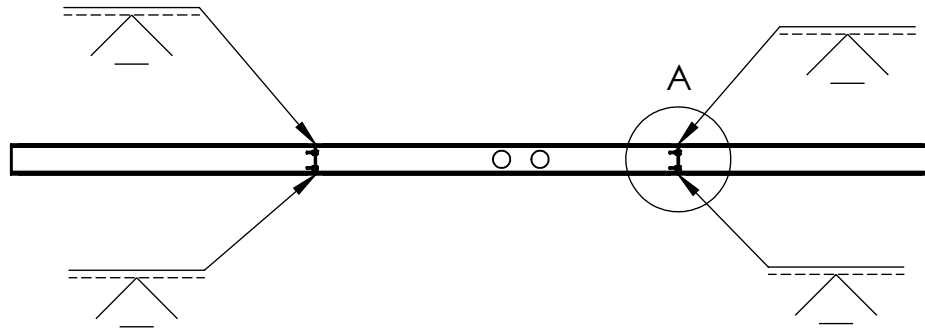
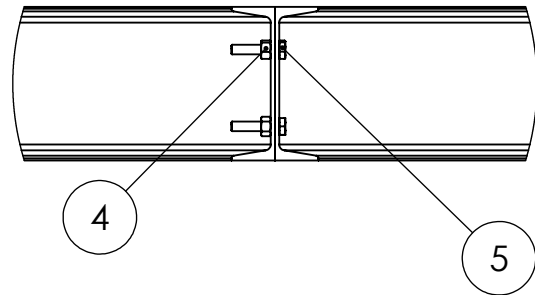
After adjustment s bed will be welded in place

NOTE # 277

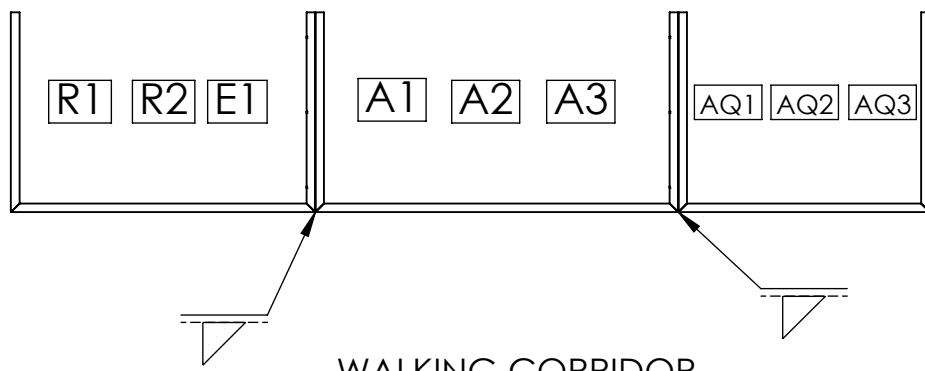
Weld sections together on site!

DETAIL A
SCALE 1 : 10

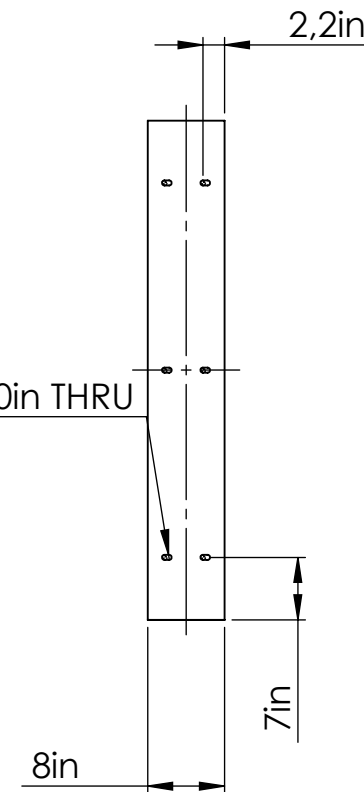
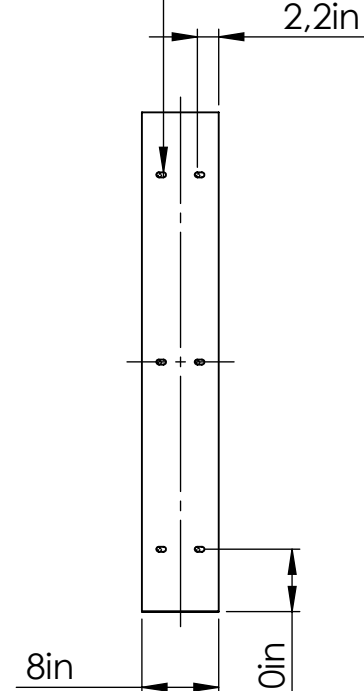
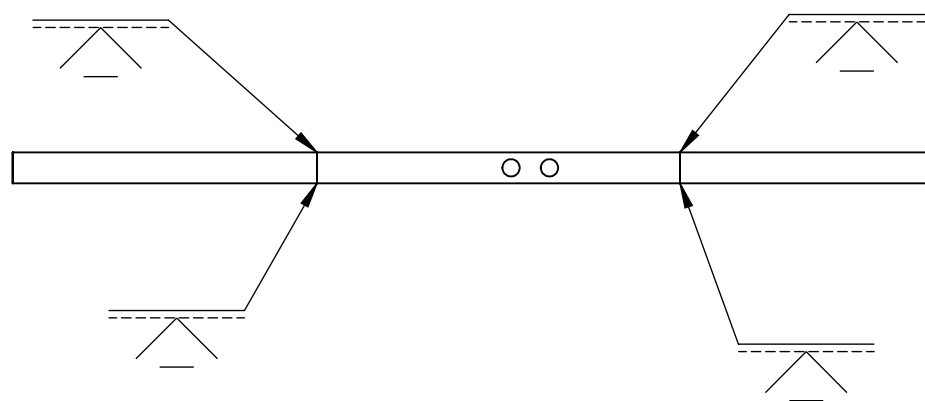
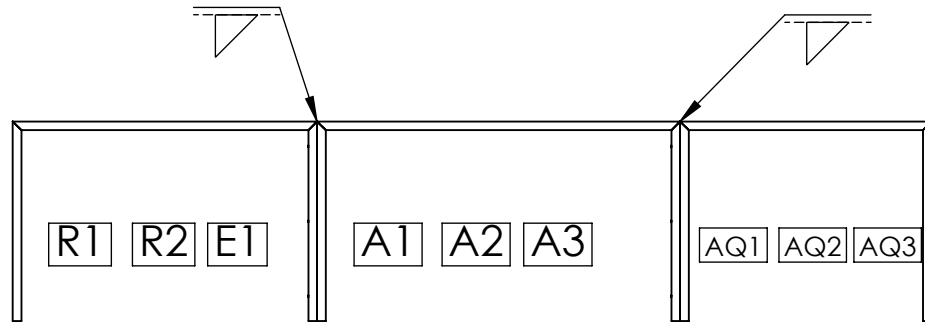
6 x 0,531in X 1,00in THRU ALL



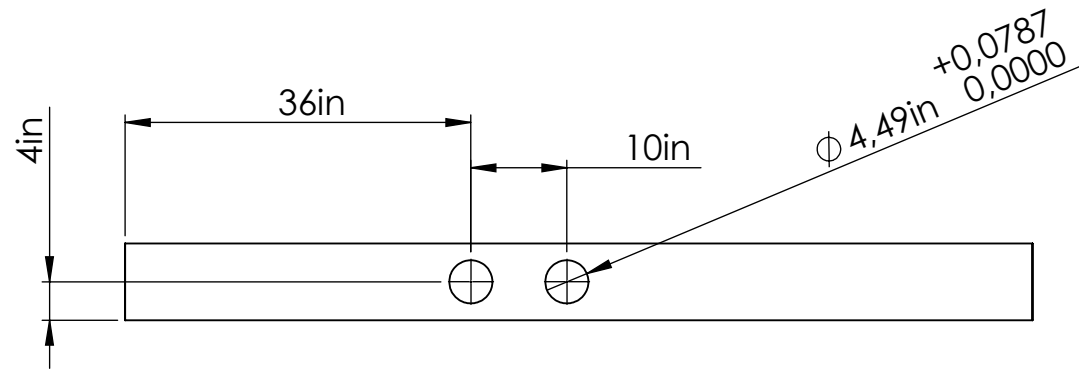
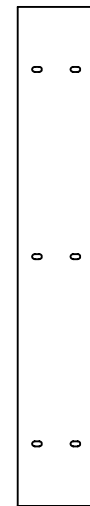
A CONVERTER ORDER



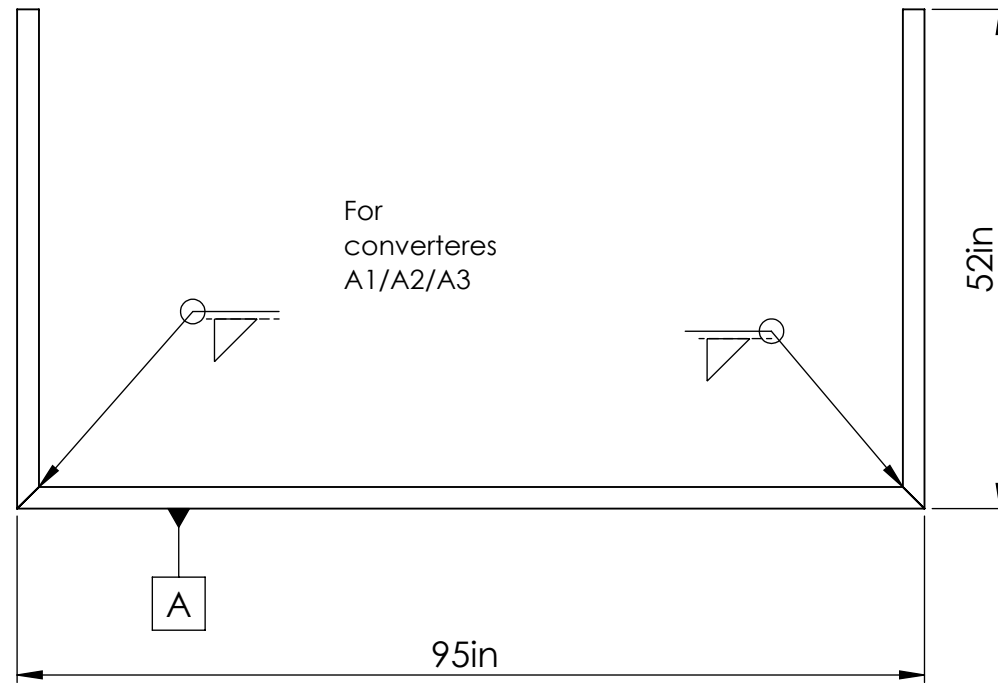
WALKING CORRIDOR



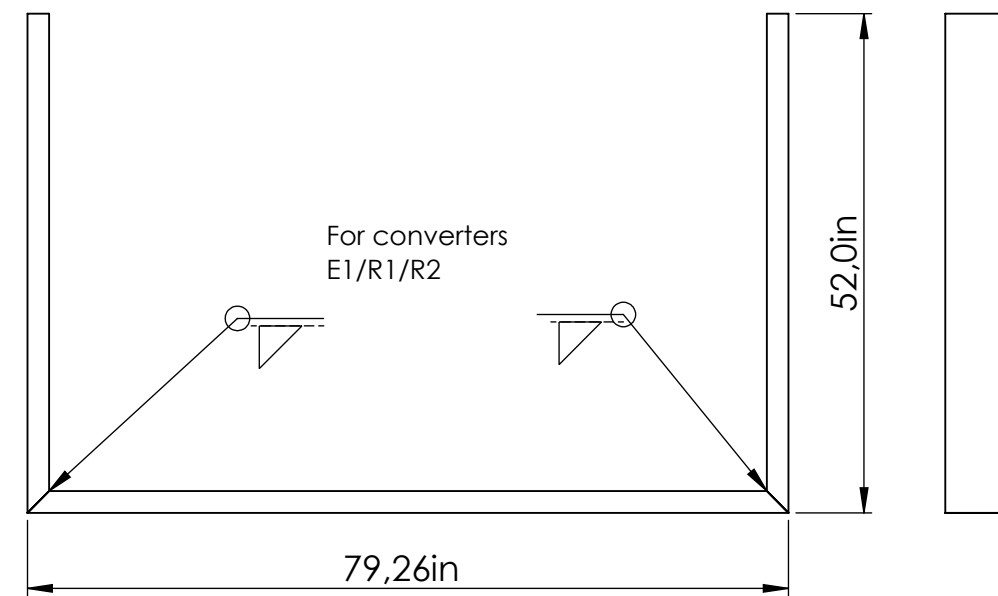
6 x 0,531in X 1,00in THRU



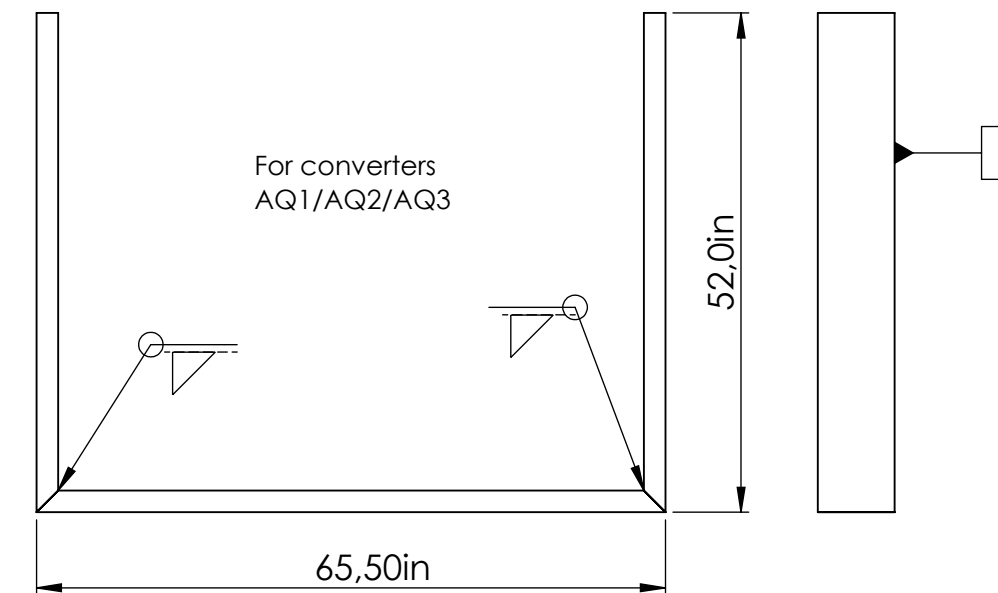
See Roxtec instructions



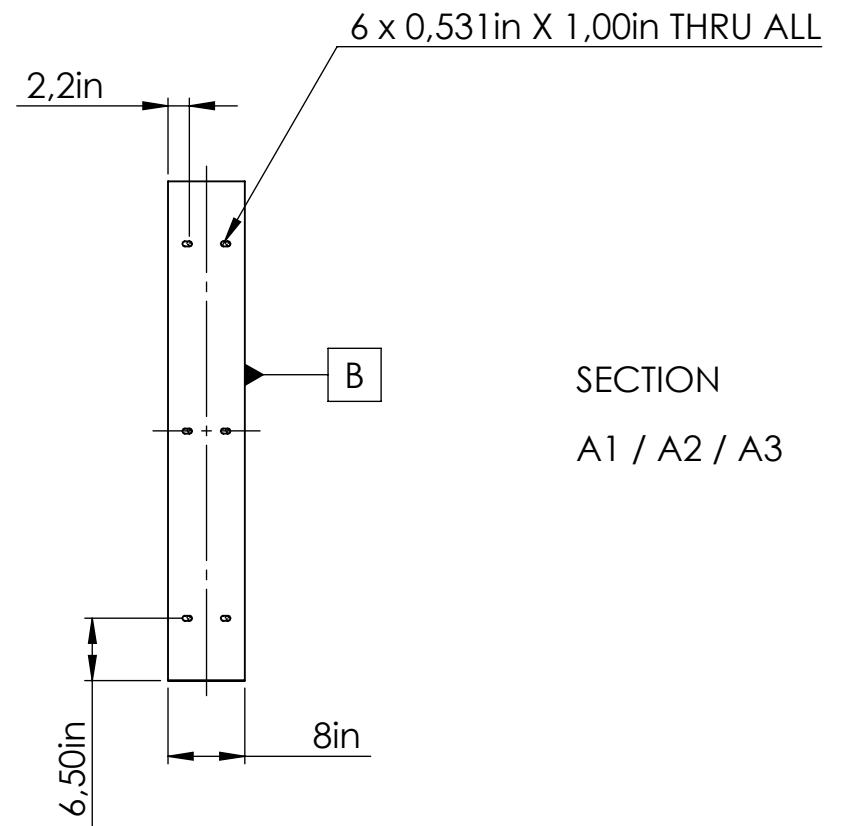
For converteres
A1/A2/A3



For converteres
E1/R1/R2



For converteres
AQ1/AQ2/AQ3



SECTION
A1 / A2 / A3

See
tolerances
listed in
Phase B

NOTE!

According to
drawing
#3AFV6213 2000
S001

Converter order is
as seen in this
document

Verify the
orientataion in
drawing
(Orientation)

NOTE!

According to drawing #3AFV6213
2000 S001 width of the converteres is
1300mm = ~51,2 in

According to drawing #3AFV6213
2000 S001, the length of converteres is
1650mm + 2400mm + 2000mm
= 6050 mm (~ 238,2 in)

Width and legth of the converter
beds is measured at 52,2 and 239,26
in. so that there will be space for the
welding bead on top of the
converter bed and also that there is
space if the reported width is greater
than 1300mm and 6050mm

If reported width or length exceeds
52,5 in or 239,26 in. converter bed
must be altered accordingly

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH.
1	3300	Bed - E1 R1 R2	2	
		ASTM A36 C8x11.5		184.3
2	3400	Bed A1 A2 A3	2	
		ASTM A36 C8x11.5		199.5
3	3500	Bed AQ1 AQ2 AQ3	2	
		ASTM A36 C8x11.5		170.5
4		Bolt 1/2	12	
5		Nut 1/2	12	

Suhde Scale	1:50	Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg
Arkkikoko Sheet size	A2	Asiakas Customer	ABB OY MARINE & PORTS	Liittyy Included in	PHASE B
Suunnittelija Designer	18.5.2018 WiSi	Nimi Name	Otsikko Title	CONVERTER BED	
Tarkastanut Checked	18.5.2018 TuTe				
Hyväksynyt Approved					
REJLERS		Nro. No.	4000116-5009	Rev. B	Sivu Page 1 / 1
CAD-tunnus CAD-code		Tätä asiakirjaa ei saa ilman lupaa esittää eikä luovuttaa kolmannelle osapuolelle ilman REJLERS OY:n lupaa!			