

8 7 6 5 4 3 2 1

F

E

D

C

B

A

F

E

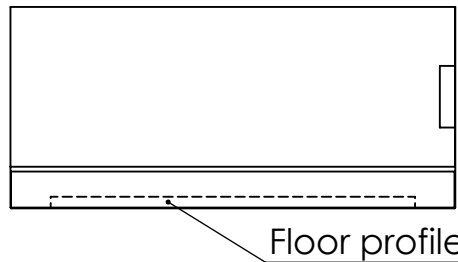
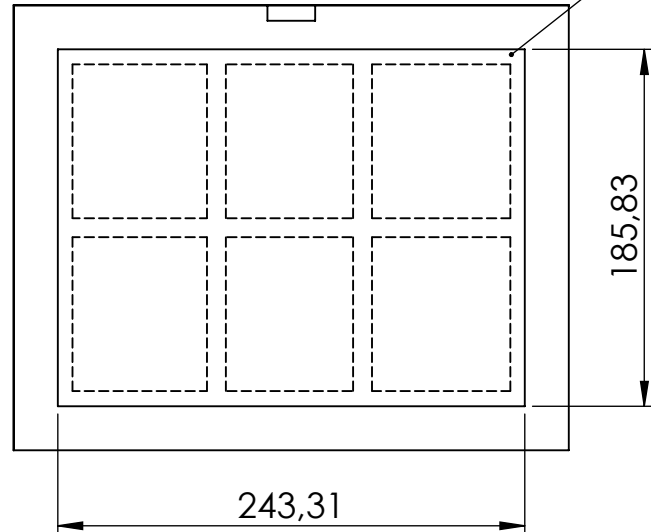
D

C

B

A

Floor profile



Floor profile

Place the flat bars so that they will support converter beds and corridor foundations as seen in drawing (PHASE B & H)

Do not weld them in place yet.

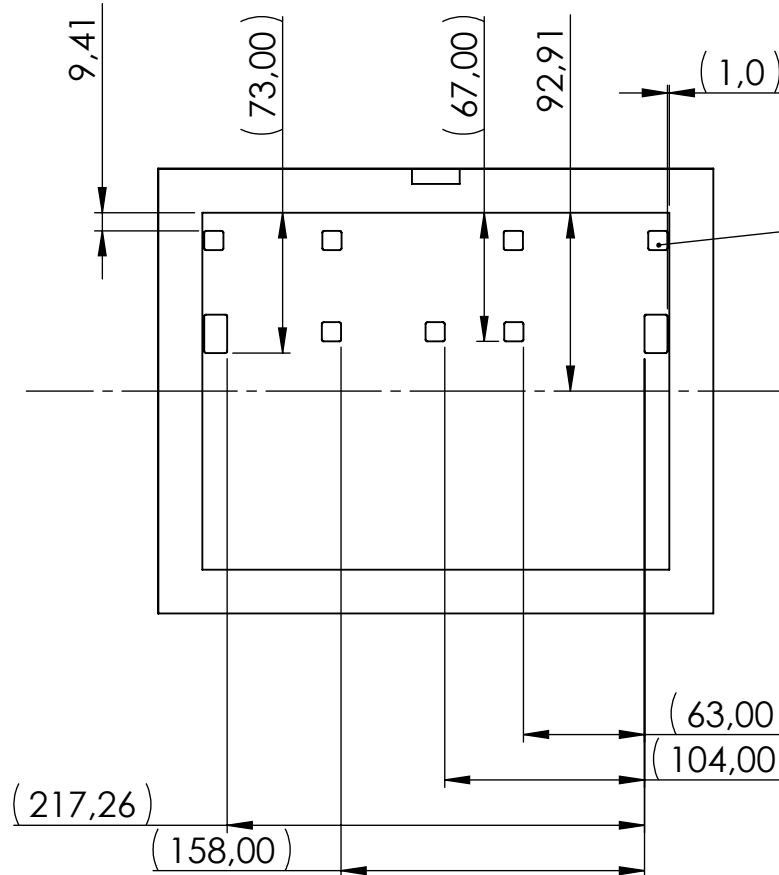
Use given values as a reference

Given measurements for the flat bars are not final, but use them as a reference value. They can be bigger but not smaller

A

Use plane A to mirror other side converter bed and follow the same instructions used to assemble the first converter ped

A



NOTE

Given measurements for the installation hole are 6180mm x 4720 ( 185,83 in x 243,31 in ).

Verify that they are correct.

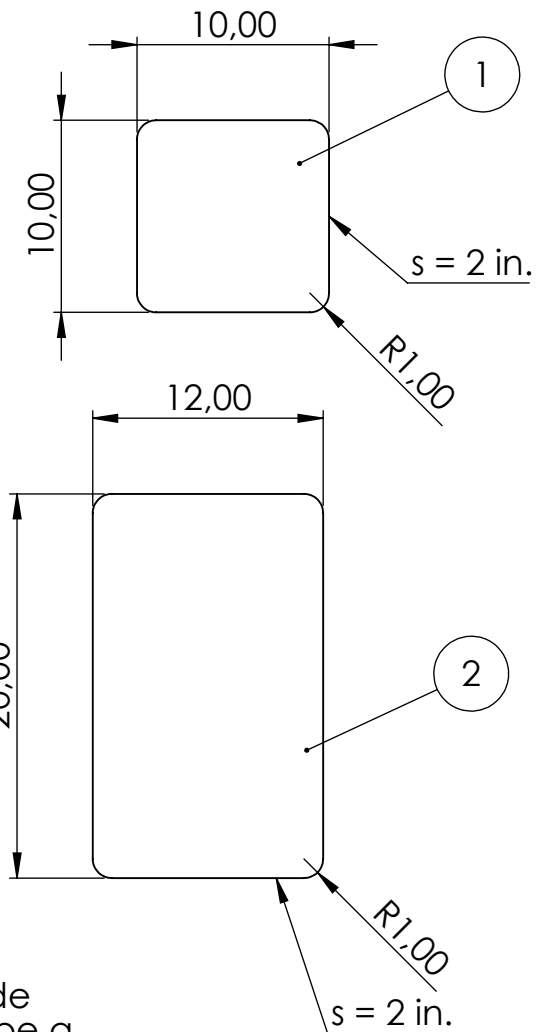
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0010	ASTM A36 Flat Bar	5
2	0020	ASTM A36 Flat Bar	2

NOTE

Remove existing floor profile completely

NOTE

Do not assemble both converter beds at the same time.



NOTE

Use the flat bars located closest to the side walking floor as a baseline. There should be a spacing of 9,41 in. between those flat bars and and the walking floor.

Following this measurement will make sure that there will be enough space for the side corridor plates. See drawing(Tear plates)

Suhde Scale		1:100		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg	
Arkkipiikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liittyy Included in	MAIN ASSEMBLY	
	Date	Name	Otsikko Title	PHASE A				
Suunnittelija Designer	18.5.2018	WiSi						
Tarkastanut Checked	18.5.2018	TuTe						
Hyväksynyt Approved								
			Nro. No.	4000116-5001		Rev.	B	
CAD-tunnus CAD-code			Sijainti Location	Sivu Page				
				1 / 1				
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