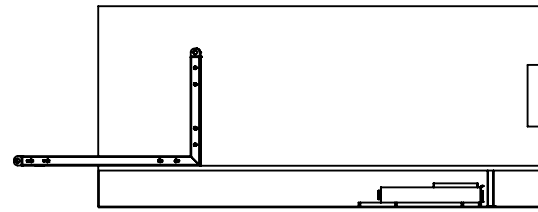
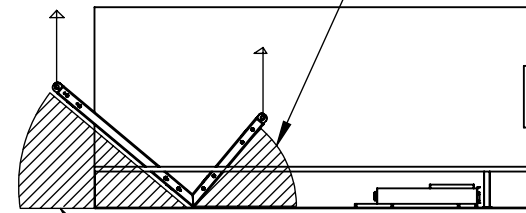


Converter dragging instructions:

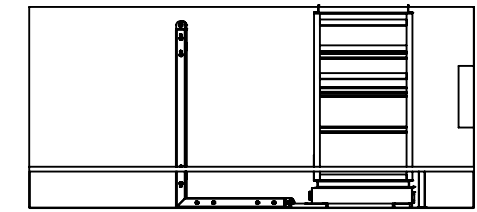


Drag the frame horizontally so that that bottom will go over the edge

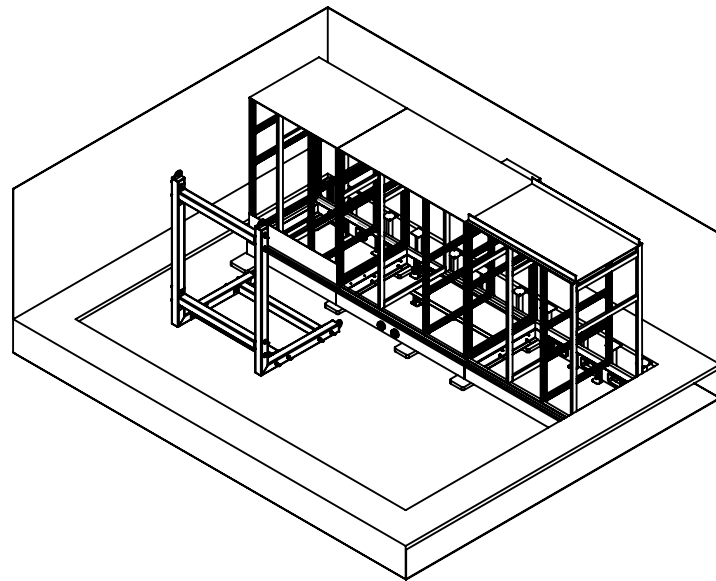


DO NOT GO UNDER THIS AREA!

Tilt the frame so that that the bottom edge will touch the floor



Lift the converter in place



Use this instruction to drag and lift the first 3 converters in place.

NOTE

Lead the pipes to section A1A2A3 before placing the converters A1A2A3

NOTE

DO NOT USE THE DRAGGING FRAME TO LIFT THE CONVERTERS

Remove the top profiles seen in document #64221744 Model before lifting the converters in place.

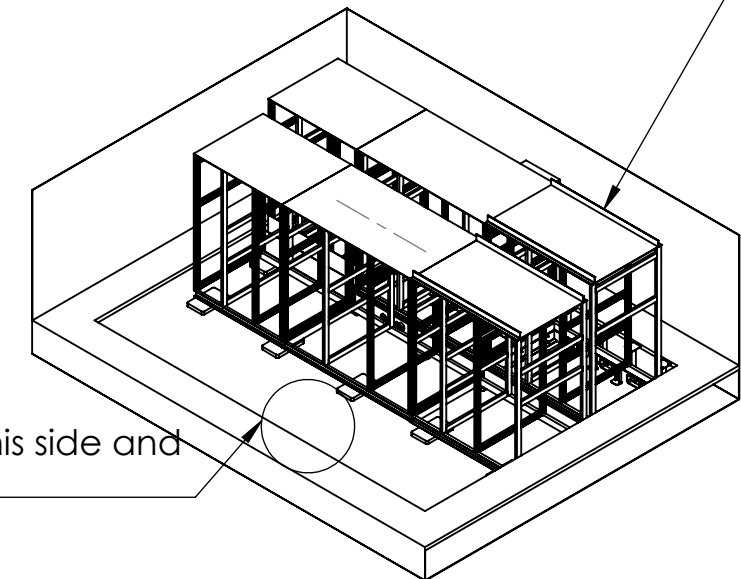
After placing all the converters in to the installation hole assemble to other side using same instructions as seen in drawings (PHASE A-F)

NOTE!

See drawing (PHASE B) for plane A for mirroring the other converter side.



Drag and lift the remaining three converters to the center of the installation hole

Place the remaining converters to this side and continue to PHASE H



WARNING

Drag frame is not a lifting tool. Please follow work safety and local regulations while using the drag frame. Please see drawing (Drag Frame) for further instructions of use

Suhde Scale		1:100		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg	
Arkkikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liitty Included in	MAIN ASSEMBLY	
	Date	Name	Otsikko Title	PHASE G				
Suunnittelija Designer	18.5.2018	WiSi						
Tarkastanut Checked	18.5.2018	TuTe						
Hyväksynyt Approved								
			Nro. No.	4000116-5007		Rev.	B	
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