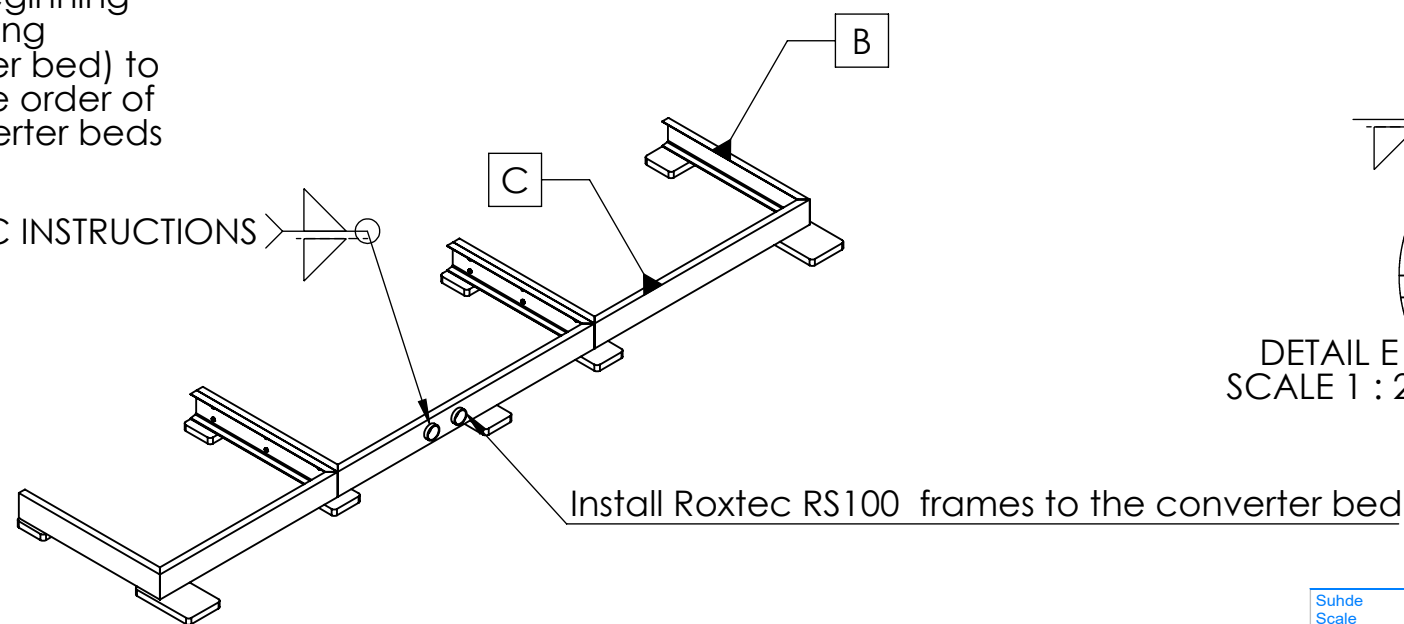


Use measurements 4,89 in and 11,95 in. as a guideline to make sure that there will be enough room to place the corridor foundations

Before beginning
see drawing
(Converter bed) to
check the order of
the converter beds

SEE ROXTEC INSTRUCTIONS

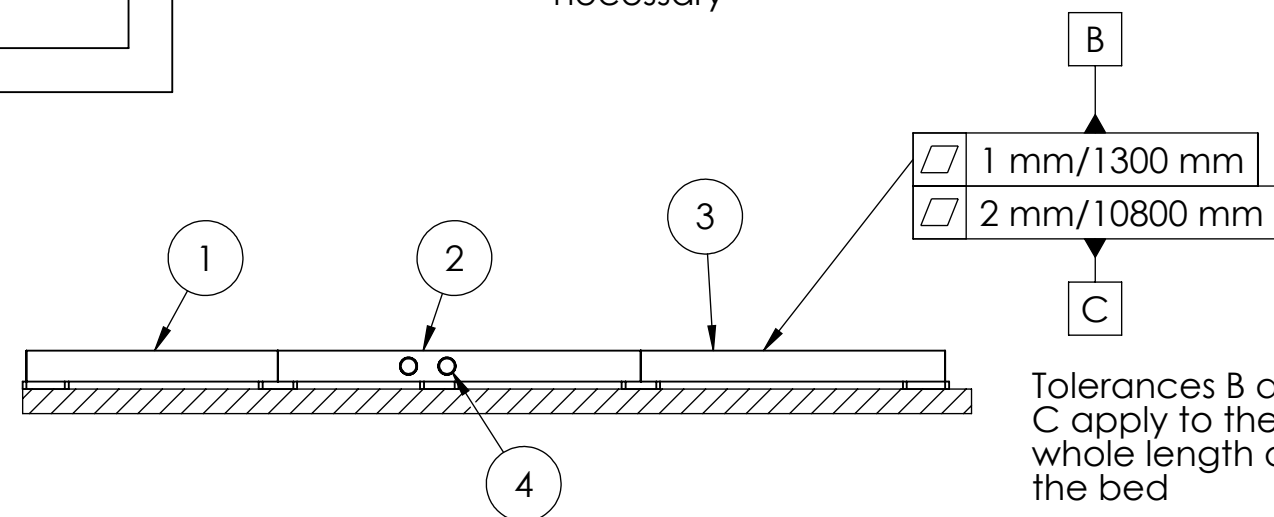


NOTE

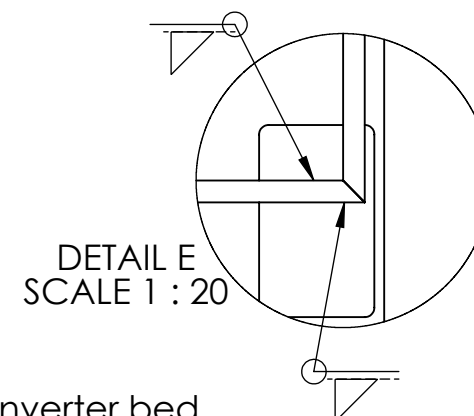
Edge of the flat bars and the converter bed should be on the same plane as seen in DETAIL A, so that the inlet boards can be welded on to a straight surface. See Drawing (PHASE D)

NOTE

Use shimming
sheet metal to
compensate floor
level tolerance if
necessary



Tolerances B and C apply to the whole length of the bed

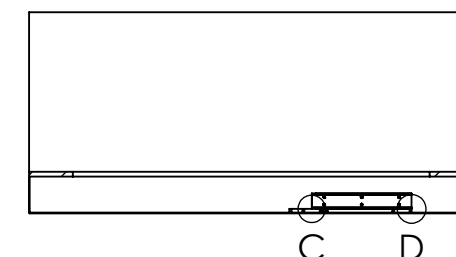


NOTE # 15

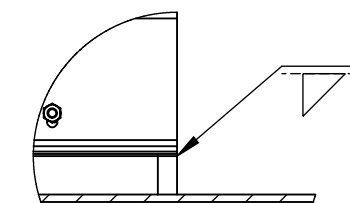
Weld the flat bars and the converter bed together after verifying that corner and central foundations of the corridor can be placed on the flat bars(See drawing (Corridor))

A Verify that distance between the converter bed and the far side of the installation hole is sufficient to place the corridor and the side corridor

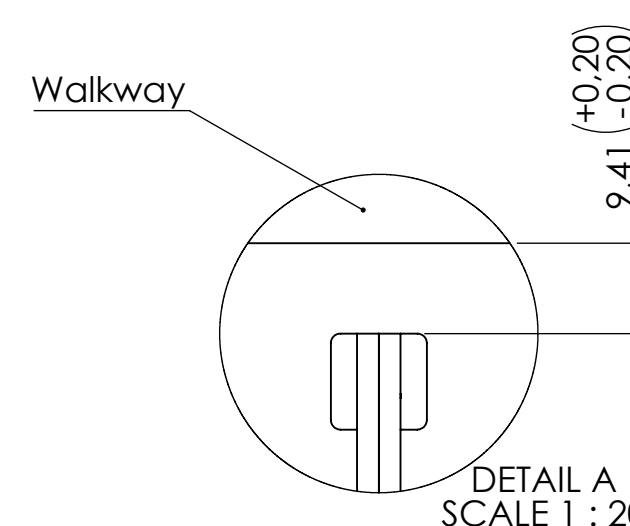
SECTION B-B





DETAIL C
SCALE 1 : 10



DETAIL D
SCALE 1 : 10



DETAIL A
SCALE 1 : 20

Suhde Scale		1:100		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg	
Arkkikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liittyi Included in	MAIN ASSEMBLY	
	Date	Name	Otsikko Title	PHASE B				
Suunnittelija Designer	18.5.2018	WiSi						
Tarkastanut Checked	18.5.2018	TuTe						
Hyväksynyt Approved								
			Nro. No.	4000116-5002		Rev. A	Sivu Page 1 / 1	
CAD-tunnus CAD-code			Sijainti Location					
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