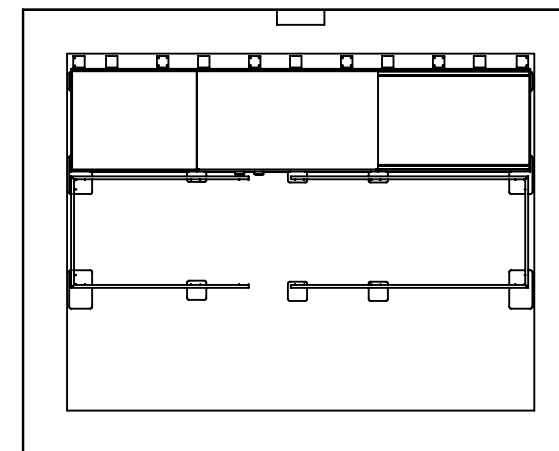


Assemble first half of the corridor foundation

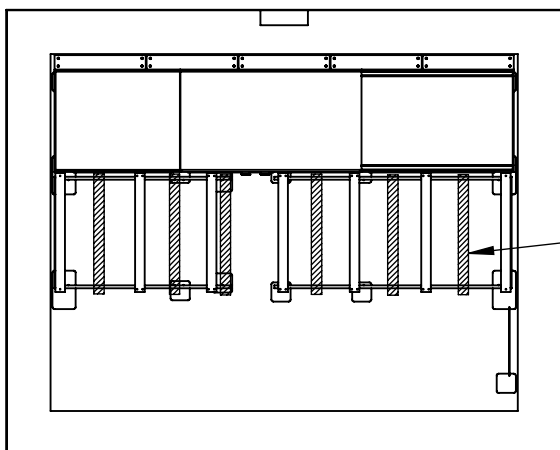
NOTE!!
Converters moved to the side are removed from these drawings.

Place extra flat bars. Use same dimensions as in PART 0010. Place them against the sealing sheets. Weld them to the floor after placing second part of the corridor

Place flat bars to their correct place. Mirror them using reference plane seen in drawing(PHASE A)



Install the second half of the corridor. Weld them together. See drawing (Corridor)



Assemble rest of the corridor. See drawing (Corridor). Weld them in place after installing the converters in their right place

Place extra ASTM A36 C5x6.7 channels to support the converters before lifting

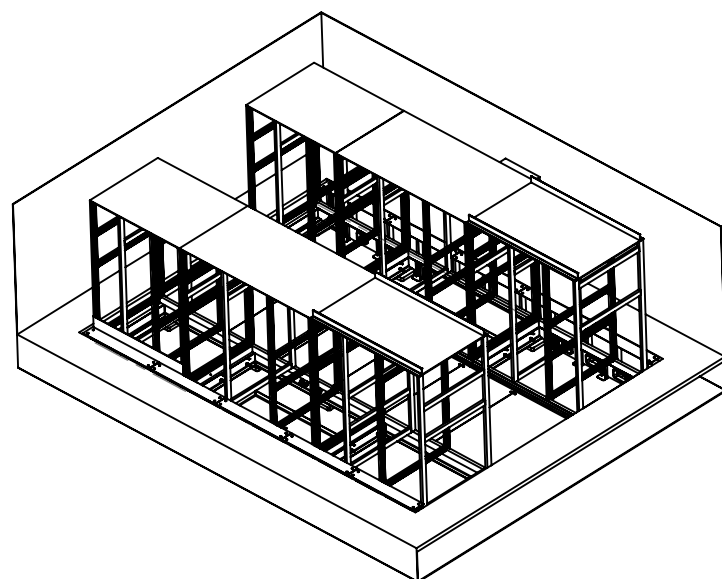
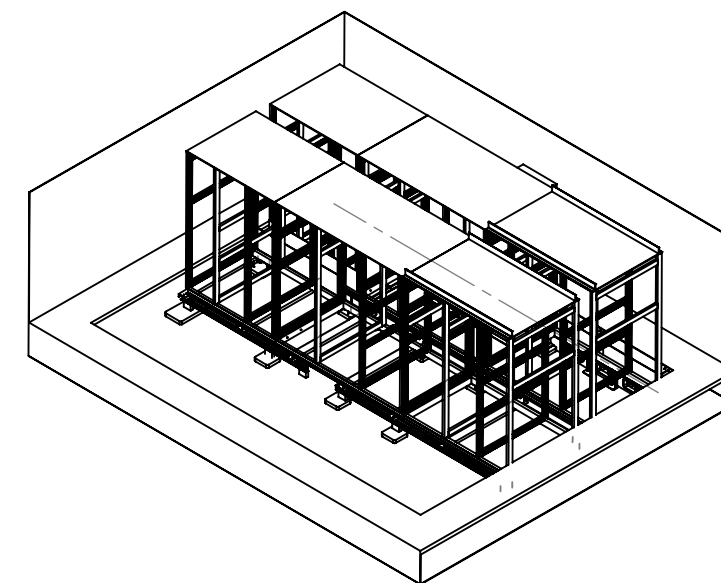
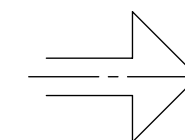
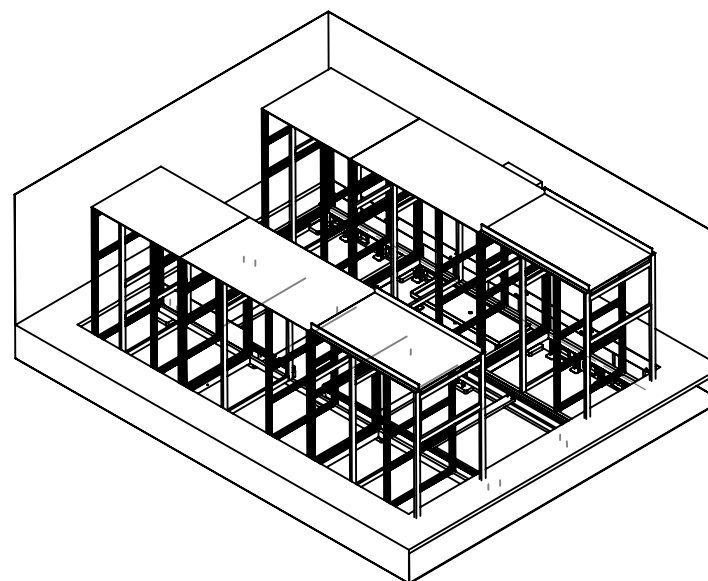
Do not weld them in place

NOTE

Before lifting the converters on top of the corridor assemble coming inlet and outlet pipe

After placing extra support to the corridor lift the converters on top of the corridor.

After placing the converters on top of the corridor assemble the other side using the same instructions as seen in PHASE A-F. Mirror everything using reference plane A (see drawing (PHASE A))
After assembling the converter bed lift the remaining converters in place.



Suhde Scale		1:100		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg	
Arkkikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liittyy Included in	MAIN ASSEMBLY	
	Date	Name	Otsikko Title	PHASE H				
Suunnittelija Designer	18.5.2018	WiSi						
Tarkastanut Checked	18.5.2018	TuTe						
Hyväksynyt Approved								
			Nro. No.	4000116-5008			Rev. A	Sivu Page 1 / 1
CAD-tunnus CAD-code			Sijainti Location					
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