

F

E

D

C

B

A

F

E

D

C

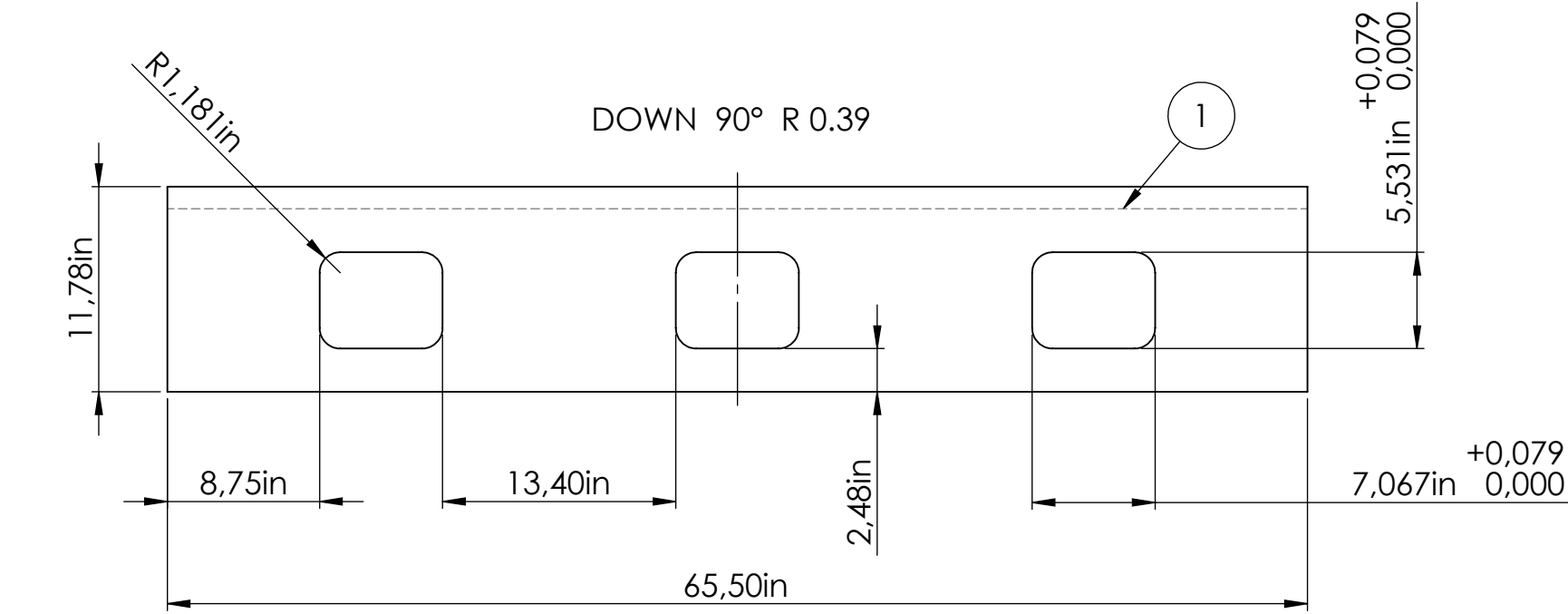
B

A

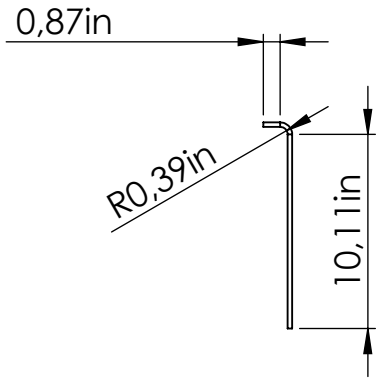
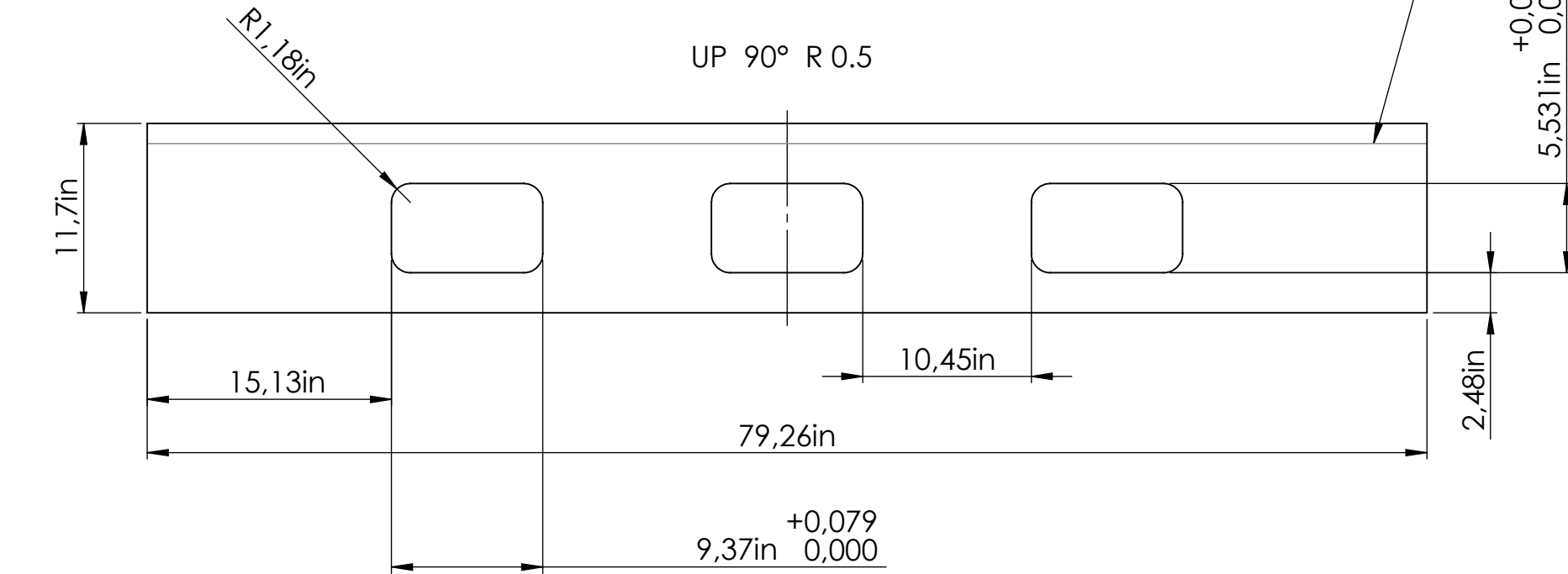
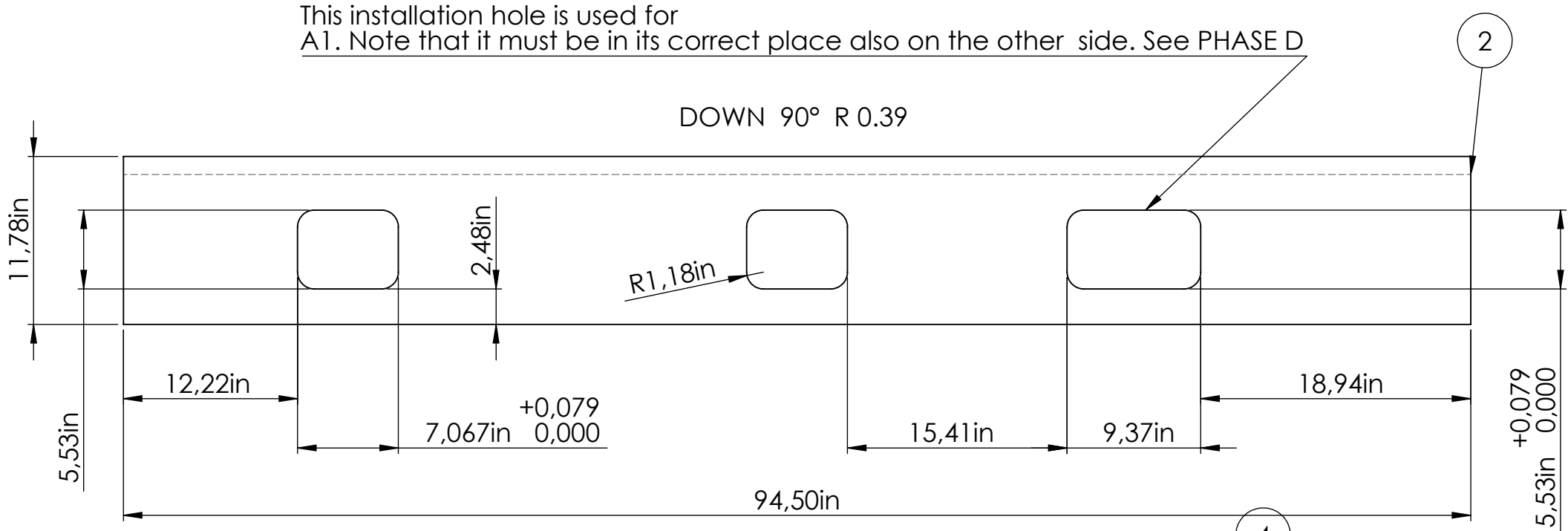
Parts in their flattened state

Apply K=0.5 for manufacturing

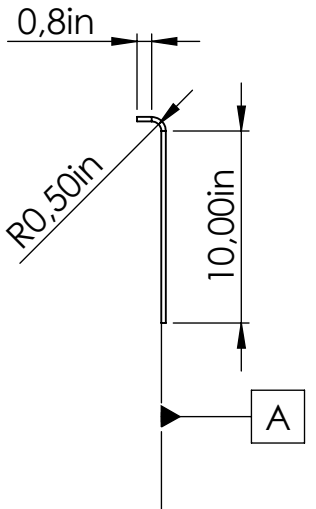
Parts after bending



See Roxtec instructions for more information about installation holes



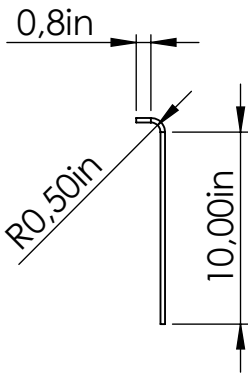
Roxtec sheet for Section AQ1 AQ2 AQ3



Roxtec sheet for Section A1 A2 A3

NOTE! flange in PART (5155) must be inverted so that the the Roxtec installation holes will be in their correct place in the other side. This flange inversion will create PART (5165).

Mirror plane A to create the part **A**



Roxtec sheet for Section E1 R1 R2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	5055	A611-97 Sheet Metal	2
2	5155	A611-97 Sheet Metal	1
3	5165	A611-97 Sheet Metal	1
4	5255	A611-97 Sheet Metal	2

Suhde Scale	1:10	Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg
Arkkikoko Sheet size	A2	Asiakas Customer	ABB OY MARINE & PORTS	Liittyy Included in	PHASE E
Suunnittelija Designer	18.5.2018 WiSi	Nimi Name	Otsikko Title	ROXTEC SHEETS	
Tarkastanut Checked	18.5.2018 TuTe				
Hyväksynyt Approved					
REJLERS		Nro. No.	4000116-5013	Rev.	Sivu Page
CAD-tunnus CAD-code		Sijainti Location	1 / 1		
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