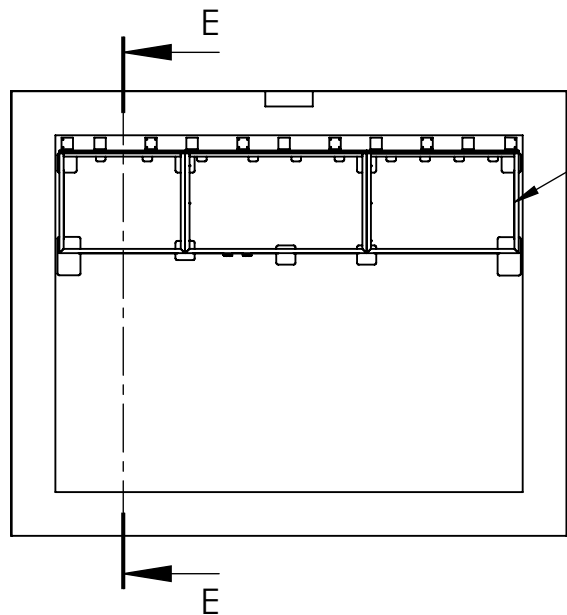
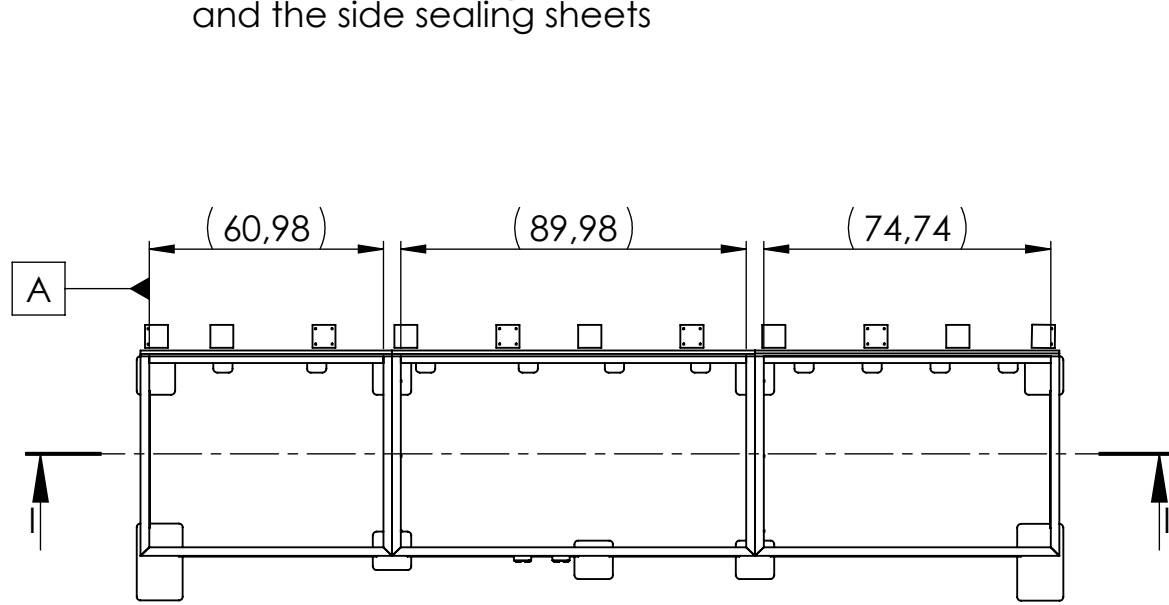
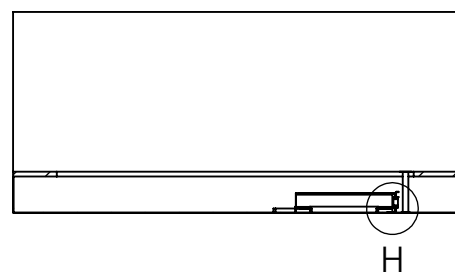


Add the supporting structures and the side sealing sheets



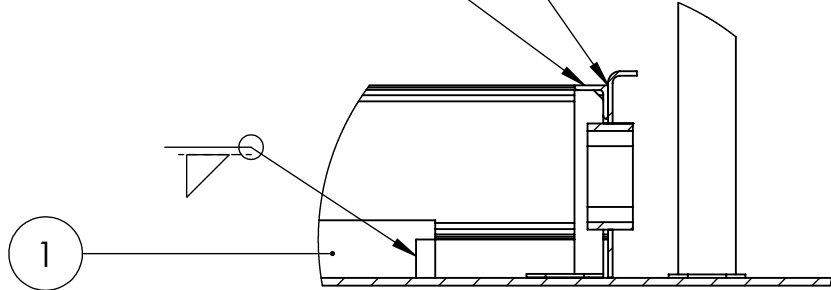
Place the sealing sheet also on this side



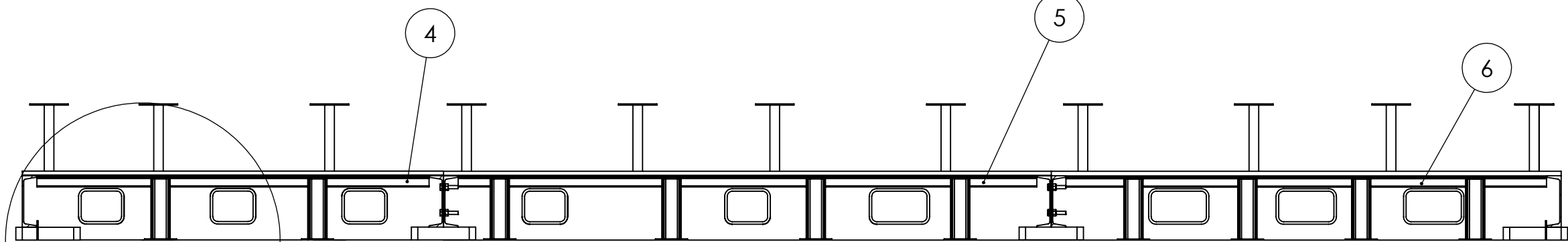
SECTION E-E

Make sure that this surface is on the same level as the converter bed

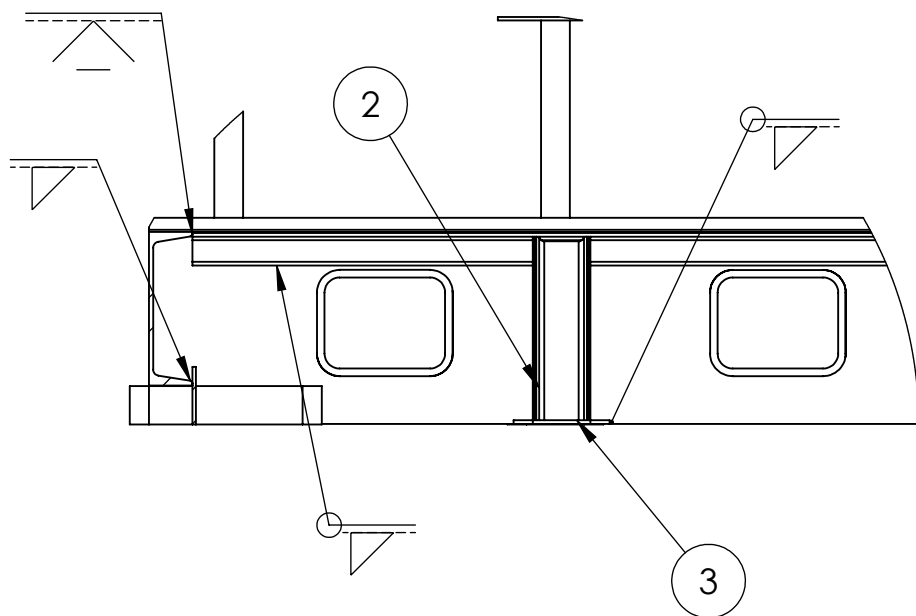
Converters will be placed against the Roxtec sheets. Weld them together where the arrow is located using the fillet weld.



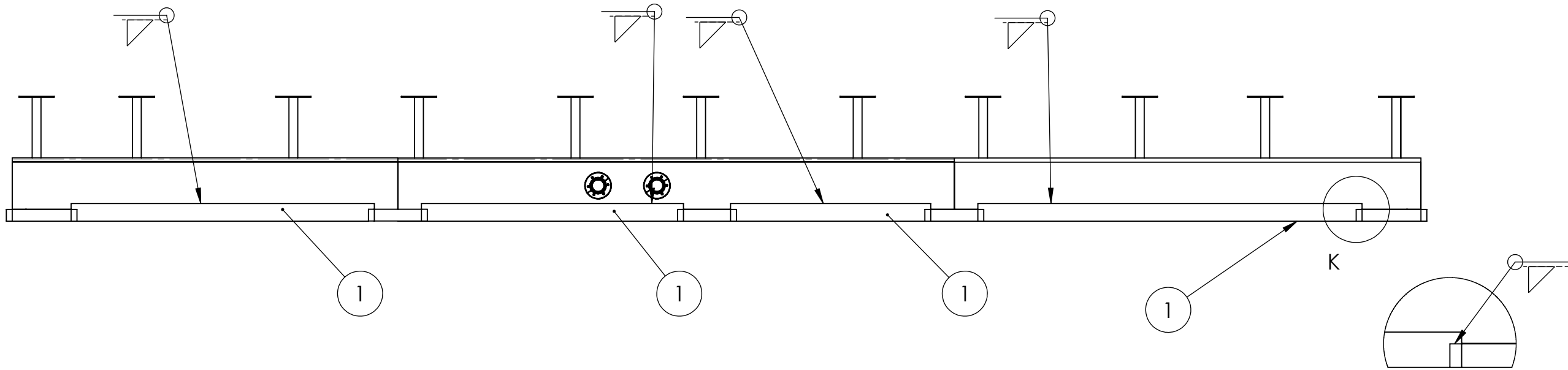
DETAIL H  
SCALE 1 : 10



SECTION I-I  
SCALE 1 : 20



DETAIL J  
SCALE 1 : 10



DETAIL K  
SCALE 1 : 10

NOTE

There is no specific measurements for the sealing sheet (ITEM 21).

Remember to place sealing sheet also on the other side of the converter bed

There size is depended on the final placement of the flat boards.

It is suggested to make sealing sheet from 0.1875 inch thick steel sheets

NOTE

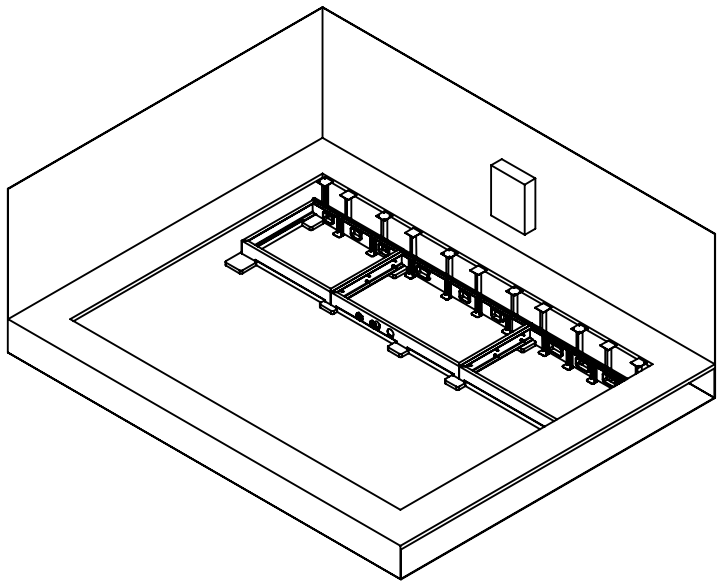
Make the L profile as long as the distance between the flanges in each section. See reference measurements A

Weld them together as seen in DETAIL J

Remember to make the weld surface flat

NOTE

See drawing (Foundations) for the placement of the support beams



| ITEM NO | PART NUMBER | DESCRIPTION               | QTY. |
|---------|-------------|---------------------------|------|
| 1       | 1250        | ASTM A611-97 Sheet Metal  | 6    |
| 2       | 2075        | ASTM A36 C3x5             | 10   |
| 3       | 8375        | ASTM A611-97 Sheet Metal  | 10   |
| 4       | 3075        | ASTM A36 L1.175x1.75x0.25 | 1    |
| 5       | 4075        | ASTM A36 L1.175x1.75x0.25 | 1    |
| 6       | 5075        | ASTM A36 L1.175x1.75x0.25 | 1    |

|   |  |   |
|---|--|---|
| Suhde<br>Scale<br>1:100   | Projekti<br>Project<br>CCGS ANN HARVEY       | Kok.paino<br>Total weight<br>Kg         |
| Arkkikoko<br>Sheet size<br>A2   | Asiakas<br>Customer<br>ABB OY MARINE & PORTS | Liittyy<br>Included in<br>MAIN ASSEMBLY |
| Suunnittelija<br>Designer<br>Date<br>18.5.2018<br>Wisi  | Otsikko<br>Title<br>PHASE E                  |   |
| Tarkastanut<br>Checked<br>Hyväksynyt<br>Approved<br>TuTe  |  |   |
| REJLERS   | Nro.<br>No.<br>4000116-5005                  | Rev.<br>B                               |
| CAD-tunnus<br>CAD-code  | Sijainti<br>Location                         | Sivu<br>Page<br>1 / 1                   |
| This document shall not be presented or given to a third party without permission of REJLERS OY !           |  |   |
| Tätä asiakirjaa ei saa ilman lupaa esittää eikä luovuttaa kolmannelle osapuolelle ilman REJLERS OY:n lupaa! |  |   |