

Technical drawing of a door frame assembly showing a cross-section. The drawing includes a vertical dimension line on the left indicating a height of 26,00. On the right, there are two callout circles, each containing the number 4. Arrows point from these circles to specific components of the frame assembly. The drawing shows multiple horizontal and vertical lines representing the frame and door components.

26,00

4

56,00

Use for section  
AQ1AQ2AQ3

70,00

Use for section  
E1R1R2

85,00

Use for section  
A1A2A3

See drawing (Drag frame)  
for dimensions of end caps



6.5.00

Support frames will be connected to the side frame by 7/8 sized bolts  
See drawing (Drag Frame)

Drag frame will consist of 3 assemblies.

Use PARTS 8200 8300 8400  
for their corresponding  
assembly. PARTS 1400 &  
1500 are used in every  
assembly.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	8200	ASTM A36 TS5X5X0.25	4
2	8300	ASTM A36 TS5X5X0.25	4
3	8400	ASTM A36 TS5X5X0.25	4
4	1400	ASTM A36 TS5X5X0.25	4
5	1500	ASTM A36 TS5X5X0.25	4

Suhde Scale		1:20		Projekti Project	CCGS ANN HARVEY	Kok.paino Total weight	Kg	
Arkikoko Sheet size		A3		Asiakas Customer	ABB OY MARINE & PORTS	Liittyi Included in	DRAG FRAME	
	Date	Name	Otsikko Title	SUPPORT FRAMES				
Suunnittelija Designer	18.5.2018	WiSi						
Tarkastanut Checked								
Hyväksynyt Approved								
			Nro. No.	4000116-5016		Rev.	Sivu Page	
						A	1 / 1	
CAD-tunnus CAD-code			Sijainti Location					
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