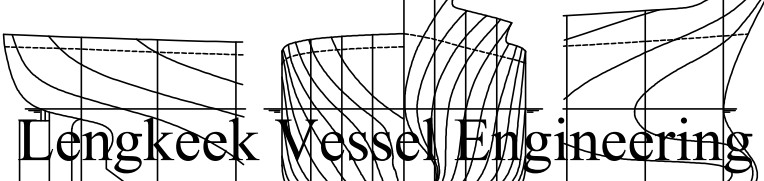


REFERENCE PLANS:		
No.	Dwg No.	DESCRIPTION
1	J16050-P01	EXHAUST EXTENSION PARTS
2	J16050-P02	EXHAUST EXTENSION PARTS
3	J16050-P03	TRANSOM INSERT PARTS
4	J16050-P04	EXHAUST FLAP PARTS

- GENERAL NOTES:
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 - FRAME SPACING 1000mm THROUGHOUT UNLESS NOTED OTHERWISE.
 - ALL NEW PLATE AND SHAPES TO BE MINIMUM LLOYD'S APPROVED 316L STAINLESS STEEL OR EQUIVALENT. NEW STEELWORK SHALL BE FREE OF RUST, SCALE, DIRT AND GREASE. FINISH COATINGS SHALL BE TO OWNER'S SPECIFICATION.
 - ANY EXISTING PAINTWORK AND/OR STEELWORK DAMAGED BY BURNING OR WELDING SHALL BE REPAIRED TO THE OWNERS SATISFACTION AND REPAINTED UTILIZING A SYSTEM COMPATIBLE WITH THE SHIP'S EXISTING PAINT SYSTEM.
 - ALL WELDING TO BE IN ACCORDANCE WITH THE CCG WELDING SPECIFICATION EKME#3049715v3A.
 - ALL WELDING OF WATERTIGHT STRUCTURE OPEN TO THE SEA SHALL BE FULL PENETRATION WELDS UNLESS NOTED OTHERWISE.
 - SIZE AND HOLE ALIGNMENT OF NEW FLANGES CONNECTING TO EXISTING FLANGES ARE TO BE VERIFIED PRIOR TO FABRICATION OR PURCHASE.
 - ALL QUANTITIES ARE FOR ONE EXHAUST/TRANSOM ELEMENT.

Rev	Date	By	Remarks
THIS DRAWING, DESIGN CONCEPT, AND SPECIFICATIONS ARE THE PROPERTY OF LENGKEEK VESSEL ENGINEERING INC. AND SHALL NOT BE COPIED IN ANY MANNER, USED FOR MANUFACTURE, SOLD, TRANSFERRED, COMMUNICATED TO A THIRD PARTY, OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED, WITHOUT THE EXPRESS WRITTEN CONSENT OF LENGKEEK VESSEL ENGINEERING.			



Lengkeek Vessel Engineering

11 Portland St. Suite 301 Dartmouth NS Canada B2Y 1H1 Tel: (902) 468-3094 www.lengkeek.ca

Client:		DFO-CCG	
Title: CCG 'HERO CLASS' MSPV M.E. EXHAUST & TRANSOM INSERT			
Drawn By: BH		Date: 02/09/16	
Checked By: DC		Scale: 1:10 UNO	Rev: 0
	Approval/Rev		DWG NO: J16050-I01 Sht No:1 of 2
Client			
Class			
Flag			