IMPUTATION DES COUTS/COST CHARGES

GR	IT	DESCRIPTION
222	9	MATERIAL & LABOUR FOR COVER PL ONLY

REFERENCES

NO	TITRE/TITLE	DESSIN/DWG	F/SH
1	WINDOWS & SKYLIGHTS	211-05	1/1
2	DOORS & HARDWARE	240-8	1/1
3	WELDING SPEC	42-50	1/1
4	WHEELHOUSE, FLOOR, BRIDGE, DECK	112-06	1/1
5	SEATINGS ON W/HSE TOP	218 22	1/1

DEEP BEAM DEPTH	FR. NO.	LOCATION
300	103	I.W.O. MAST
270	111	FR. 97 & 106

POUR MATERIEL VOIR/FOR MATERIAL REFER TO:

NOTES:

+ ALL MATERIAL TO BE LLOYDS GRADE "A"
+ ALL PIECE NUMBERS USED TO BE PRECEDED BY LETTERS W/H

PLATES & BKTS ① □ TO 153

SHAPES ◁ TO 196

* ALL STIFF. & DECK BEAMS : 90×75×6 O.A. (EXCEPT AS NOTED)

DET. 10-E
CUT OUT IN DEEP BEAM
SCALE 1:5

DET. 9-E
TYPICAL GIRDER TO DEEP BEAM CONNECTION
SCALE 1:5

DET. 8-E
TYP. SNIPE ON FF.
SCALE 1:5

DET. 7-E
SUN VISOR END CONNECTION
SCALE 1:10

DET. 6-E
SCALE 1:20

DET. 7-E1
LOCATION OF NAVIGATION LIGHTS
SCALE 1:5

DET. 5 E
GIRDER CONNECTION 4200 OFF ℄ STBD SIDE ONLY
SCALE 1:5

DET. 10-E1
SCALE 1:10

DET. 9-D
TYPICAL GIRDER CONNECTION WITH HOUSE FRONT
SCALE 1:10

DET. 7-D
SIDE LIGHT BOX ARRGT
SCALE 1:10

DET. 6-D

DET. 4-D
SCALE 1:20

DET. 4-E
LKG. FWD.

DET. 4-E1
LKG. FWD.

DET. 4-C
SCALE 1:10

SECT. 3-E
SECTION AT ℄

SECT. 2-E
TRIPPING BKT
SCALE 1:5

DET. 10-D
DEEP BEAM ON GIRDER CONNECTION WITH VERTICAL BHD
SCALE 1:10

DET. 9-C2
DECK BEAM CONNECTIONS WITH (O.S.B.P.) OR (O.A.)
SCALE 1:10

DET. 8-D1
TYP. SUN VISOR ARRGT
SCALE 1:10

DET. 7-D1
SUN VISOR CLOSING BKT
SC. 1:10

SECT. 5-D1
SCALE 1:10

SECT. 2-D
SCALE 1:10

DET. 10-C1
DEEP BEAM CONNECTION WITH HOUSE SIDE
SCALE 1:10

DET. 9-C4
BHD 2100 OFF CL STBD

SECT. 9-C3

DET. 7-C2
SCALE 1:5

DET. 5-D
KEY PLAN FOR BHDS.

DET. 5-E

DET. 4-C1
GIRDER 4200 OFF ℄ STBD SIDE ONLY
LKG TO PORT

SECT. 2-C
SCALE 1:10

DET. 3-D
WHEELHOUSE TOP

DET. 10-C
BHD FR 84 STB° SIDE
LOOKING FWD

DET. 9-C
BHD. 2000 OFF ℄ PORT
PORT SIDE SHOWN

DET. 9-C1
BHD 900 OFF ℄ P/S
PORT SIDE SHOWN

DET. 8-C | DET. 8-C1 | DET. 8-C2 | DET. 7-C | DET. 7-C1
STIFFENERS CONNECTIONS
SCALE 1:10

DET. 6-C
HOUSE SIDE - PORT - LOOKING PORT

DET. 6-C1

DET. 5-C1
ACCESS COVER AT BHDS 6-E, 6-E1

DET. 5-C
TYPICAL CORNER CONNECTION
SCALE 1:2

DET. 4-B
SCALE 1:10

DET. 3-C
GIRDER - PORT - 2200 OFF ℄
LKG. PORT

DET. 2-B
SCALE 1:10

DET. 10-B
LONG. BHD 2500 OFF ℄ - STB° SIDE
LOOKING PORT

DET. 9-B
LONG. BHD 300 OFF ℄ - STB° SIDE
LOOKING PORT

DET. 8-B
WING AFT END - STB° SIDE
LKG. AFT

DET. 7-B
WING AFT END - PORT SIDE
LKG. AFT

DET. 6-B
HOUSE SIDE - STB° - LOOKING PORT

DET. 5-B
TYP. CONNECTION DEEP BEAM WITH BHD AT FR 83
PORT SIDE IS SIMILAR BUT OPPOSITE HAND

DET. 3-B
GIRDER - STB° - 2500 OFF ℄
LKG. PORT

DET. 2-B1
BHD. FR. 86½ LKG. FWD.

DET. 10-A
LONG. BHD 11.00 OFF ℄ - PORT SIDE
LOOKING PORT

DET. 9-A
BHD FR 97
LKG. AFT

DET. 8-A
AFT END BHD FR 91
LKG. FWD

DET. 6-A
HOUSE FRONT
LKG. FWD

DET. 4-A
GIRDER FR 91 TO 97 - 700 OFF ℄ P/S.
LKG. PORT

DET. 4-A1
DEEP BEAM FR 93
LKG. FWD

DET. 3-A1
DEEP BEAM FR 106
LOOKING FWD

DET. 3-A
DEEP BEAM FR 97
LOOKING FWD

STIFF. O.S.B.P. 140×7 DET 8-C
STIFF. O.S.B.P. 160×8 DET 7-B
STIFF. O.S.B.P. 140×7 DET 7-C

	DET. 9-C4 ADDED, VENT LOUVRE	P.H.	86-3-19
13	RAISED BY 100mm TO CLEAR PLATFORMS		
12	ACCESS COVERS ADDED AT BHD 4-E (4-E1), DET. 3-C ADDED	D.H.	86-1-4
11	DIMENSIONS OF LOUVRE OPENING REVISED ON DET 4-E, 4-E1 & 9-C	C.L.	86-02-19
10	DET. 6-B1 & 5-B ADDED, DET 6-C, 6-B MODIFIED TO SUIT GIRDER 4-C1 MODIFIED	D.H.	85-10-11
9	GIRDER 2200 OFF ℄ STBD SIDE ADDED TO SUIT REF 5	B.P.M.	85/11/6
8	DET. 3-D, R. 11.0 CANCELLED	D.S.	85-8-13
7	BUTT JOINT RELOCATED AT 140 AFT FR 91, DET. 5-D & 10-C REVD.	J.P.	85-8-16
6	DET. 7-D1 ADDED W/HSE TOP ℄ SUN VISOR MODIFIED AT FR. 91 AS PER PRODUCT. CHAN.	D.B.	85-7-18
5	DET. 6-B & 6-C MODIFIED AS PER C.C.G. COMMENTS.		85-10-6
4	IDENTIFICATION NUMBER MODIFIED AS PER PRODUCTION	C.V.	84-7-6
3	W/HSE TOP ℄ END UNDER FR. 85 TO 91 MODIFIED	D.B.	84-5-29
2	DET 5-B, 6-C, 7-B (B-B) MODIFIED	C.S.	84-05-24
1	DWG REVISED AS PER PRODUCTION COMMENTS. BULKHEAD ADDED AT C-S & E-S.	C.S.	84-04-03
NO	DWG REVISED AS PER LLOYDS DESCRIPTION	PAR/BY	DATE

REVISIONS

APPROBATIONS/APPROVALS

	SOUS/SUB	APP	REV.	REV	REV	REV	REV
CLASS'N	84-11-13	84-11-13					
GCC/CCG			85/6/6				
PROT/OWN	84-12-21	84-12-13					

MARINE INDUSTRIE LIMITEE
SOREL, P.Q. CANADA

TYPE 1100 NAVARDS TENDER/LIGHT ICEBREAKER

WHEELHOUSE TOP & BULKHEADS UNDER

PAR/BY	APPR.	CONT NO	DESSIN DWG	REV
C.S.-G		450	112-28	13
VER'CK	ECH'SC 1:50	451		
G.S.	DATE			1/1

FORMAT ISO-A0/10

DISTRIBUTION	
GÉRANT DE NAVIRE	2
B. DES MÉTHODES	2
ATELIERS #3 A 6 C	4
ATELIER #8	1
LITS DE MONTAGE	5
MARQUEURS	
ATELIER DES TÔLES	
ASS. QUALITÉ	6
GABARIEURS	
TUYAUTEURS	
ELECTRICIENS	
MÉCANICIENS	
FERBLANTIERS	
MENUISIERS	1
PLAN FABRICATION //	3
PLAN. OPÉRAT. //	6
PLAN. DÉTAILLÉ //	2
S. A. D. COQUE	2
S. A. D. ÉLECT.	1
S. A. D. MÉCAN.	1
PROPRIÉTAIRES	
SOC. DE CLASSIF.	1
INSTAL. CANTIENS	1
G.C.C.	2
BUREAU CENTRAL	

12-28 J81