

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASTM International Inc.
 - .1 ASTM A36/A36M-08, Standard Specification for Carbon Structural Steel.
 - .2 ASTM A193/A193M-08, Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature or High-Pressure Service and Other Special Purpose Applications.
 - .3 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .4 ASTM A325-07a, Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
 - .5 ASTM A325M-08, Standard Specification for Structural Bolts, Steel, Heat Treated 830 MPa Minimum Tensile Strength (Metric).
 - .6 ASTM A490M-04ae, Standard Specification for High-Strength Steel Structural Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints (Metric).
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-85.10-99, Protective Coatings for Metals.
- .3 Canadian Institute of Steel Construction (CISC)/Canadian Paint Manufacturers Association (CPMA).
 - .1 Handbook of the Canadian Institute of Steel Construction.
 - .2 CISC/CPMA Standard 2-75, Quick-Drying Primer for use on Structural Steel.
- .4 CSA Group (CSA)
 - .1 CSA G40.20/G40.21-04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CAN/CSA-G164-M92 (R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
 - .3 CAN/CSA-S16-01(R2007), Limit States Design of Steel Structures.
 - .4 CAN/CSA-S136-07, North American Specifications for the Design of Cold Formed Steel Structural Members.
 - .5 CSA W47.1-03, Certification of Companies for Fusion Welding of Steel.
 - .6 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
 - .7 CSA W55.3-1965(R2003), Resistance Welding Qualification Code for Fabricators of Structural Members Used in Buildings.
 - .8 CSA W59-03, Welded Steel Construction (Metal Arc Welding).
- .5 Master Painters Institute
 - .1 MPI-INT 5.1-08, Structural Steel and Metal Fabrications.
 - .2 MPI-EXT 5.1-08, Structural Steel and Metal Fabrications.
- .6 The Society for Protective Coatings (SSPC) and National Association of Corrosion Engineers (NACE) International

- .1 NACE No. 3/SSPC SP-6-06, Commercial Blast Cleaning.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00- Submittal Procedures.
- .2 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Saskatchewan, Canada.
- .3 Erection drawings:
 - .1 Submit erection drawings indicating details and information necessary for assembly and erection purposes including:
 - .1 Description of methods.
 - .2 Sequence of erection.
 - .3 Type of equipment used in erection.
 - .4 Temporary bracings.
- .4 Fabrication drawings:
 - .1 Submit fabrication drawings showing designed assemblies, components and connections are stamped and signed by qualified professional engineer licensed in the Saskatchewan, Canada.
- .5 Source Quality Control Submittals:
 - .1 Submit 4 weeks prior to fabrication of structural steel.
 - .1 Mill test reports to show chemical and physical properties and other details of steel to be incorporated in project.
 - .2 Provide mill test reports certified by metallurgists qualified to practise in Province Saskatchewan, Canada.
- .6 Fabricator Reports:
 - .1 Provide structural steel fabricator's affidavit stating that materials and products used in fabrication conform to applicable material and products standards specified and indicated.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00- Common Product Requirements.
- .2 Deliver materials in manufacturer's original, undamaged containers with identification labels intact.

Part 2 Products

2.1 DESIGN REQUIREMENTS

- .1 Design details and connections in accordance with requirements of CAN/CSA-S16 to resist forces, moments, shears and allow for movements indicated.
- .2 Shear connections:

- .1 Select framed beam shear connections from an industry accepted publication such as "Handbook of the Canadian Institute of Steel Construction" when connection for shear only (standard connection) is required.
- .2 Select or design connections to support reaction from maximum uniformly distributed load that can be safely supported by beam in bending, provided no point loads act on beam, when shears are not indicated.
- .3 For composite construction select or design minimum end connection to resist reaction resulting from factored movement resistance as tabulated in the "Handbook of the Canadian Institute of Steel Construction" assuming 100% shear connection with depth of steel deck and/or slab shown on drawings.
- .4 Submit sketches and design calculations stamped and signed by qualified professional engineer licensed in Saskatchewan, Canada for non-standard connections.

2.2 MATERIALS

- .1 Structural steel: to CSA-G40.20/G40.21, Grade as indicated.
- .2 Anchor bolts: to ASTM F1554, Grade 36.
- .3 Bolts, nuts and washers: to ASTM A325M
- .4 Welding materials: to CSA W59 and certified by Canadian Welding Bureau.
- .5 Shop paint primer: to CISC/CPMA2-75 solvent reducible alkyd, grey.
- .6 Hot dip galvanizing: galvanize steel, where indicated, to CAN/CSA-G164, minimum zinc coating of 600 g/m²
- .7 Shear studs: to CSA W59, Appendix H.

2.3 FABRICATION

- .1 Fabricate structural steel in accordance with CAN/CSA-S16 and in accordance with approved shop drawings.
- .2 Install shear studs in accordance with CSA W59.
- .3 Continuously seal members by continuous welds where indicated. Grind smooth.
- .4 Weld threaded studs to top and/or bottom flanges for attachment of wood nailers.

2.4 SHOP PAINTING

- .1 Clean, prepare surfaces and shop prime structural steel in accordance with CAN/CSA-S16 except where members to be encased in concrete.
- .2 Clean members; remove loose mill scale, rust, oil, dirt and foreign matter. Prepare surface according to NACE No.3/SSPC-SP-6.
- .3 Apply one coat of primer in shop to steel surfaces to achieve minimum dry film thickness of 0.0381mm, except:
 - .1 Surfaces to be encased in concrete.
 - .2 Surfaces to receive field installed stud shear connections.
 - .3 Surfaces and edges to be field welded.
 - .4 Faying surfaces of slip-critical connections.

- .5 Below grade surfaces in contact with soil.
- .4 Apply paint under cover; on dry surfaces when surface and air temperatures are above 5 degrees C.
- .5 Maintain dry condition and 5 degrees C minimum temperature until paint is thoroughly dry.
- .6 Strip paint from bolts, nuts, sharp edges and corners before prime coat is dry.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 GENERAL

- .1 Structural steel work: in accordance with CAN/CSA-S16.
- .2 Welding: in accordance with CSA W59.
- .3 Companies to be certified under Division 1 or 2.1 of CSA W47.1 for fusion welding of steel structures and/or CSA W55.3 for resistance welding of structural components.

3.3 CONNECTION TO EXISTING WORK

- .1 Verify dimensions and condition of existing work, report discrepancies and potential problem areas to Departmental Representative for direction before commencing fabrication.

3.4 MARKING

- .1 Mark materials in accordance with CSA G40.20/G40.21. Do not use die stamping. When steel is to be left in unpainted condition, place marking at locations not visible from exterior after erection.
- .2 Match marking: shop mark bearing assemblies and splices for fit and match.

3.5 ERECTION

- .1 Erect structural steel, as indicated and in accordance with CAN/CSA-S16, CAN/CSA-S136 and in accordance with reviewed erection drawings.
- .2 Field cutting or altering structural members: to approval of Departmental Representative.
- .3 Clean with mechanical brush and touch up shop primer to bolts, rivets, welds and burned or scratched surfaces at completion of erection.
- .4 Continuously seal members by continuous welds where indicated. Grind smooth.

3.6 FIELD QUALITY CONTROL

- .1 Inspection and testing of materials and workmanship will be carried out by testing laboratory designated by Departmental Representative.

- .2 Provide safe access and working areas for testing on site, as required by testing agency and as authorized by Departmental Representative.
- .3 Submit test reports to Departmental Representative.
- .4 Test shear studs in accordance with CSA W59.

3.7 FIELD PAINTING

- .1 Paint in accordance with Section 09 91 23- Interior Painting.
 - .1 Touch up damaged surfaces and surfaces without shop coat with primer to NACE No.3/SSPC-SP-6 except as specified otherwise. Apply in accordance: MPI Architectural Painting Specification Manual.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 11- Cleaning.
- .2 Waste Management: separate waste materials for reuse recycling in accordance with Section 01 74 19- Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASTM International
 - .1 ASTM A653/A653M-15e1, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .2 ASTM A780-01 Standard Practice for Repair of Damaged and Uncoated Areas of Hot Dip Galvanized Coatings.
 - .3 ASTM A792/A792M-10 (2015), Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
- .2 Canadian Sheet Steel Building Institute (CSSBI)
 - .1 CSSBI 10M-13, Standard for Steel Roof Deck.
 - .2 CSSBI 12M-15, Standard for Composite Steel Deck.
- .3 CSA Group
 - .1 CSA C22.2 No.79-2016, Cellular Metal and Cellular Concrete Floor Raceways and Fittings.
 - .2 CSA S16-14, Design of Steel Structures.
 - .3 CSA S136-12, North American Specification for the Design of Cold Formed Steel Structural Members including Update No. 1 (2014), Update No. 2. (2014), Update No. 3 (2015).
 - .4 CSA W47.1-09, Certification of Companies for Fusion Welding of Steel Structures.
 - .5 CSA W55.3-09(R2014), Certification of Companies for Resistance Welding of Steel and Aluminum.
 - .6 CSA W59-13, Welded Steel Construction, (Metal Arc Welding) including Update No. 1 (2014), Update No. 3 (2015), Update No. 4 (2015).
- .4 Green Seal Environmental Standards (GS)
 - .1 GS-11-Edition 3.2 (2015), Paints and Coatings.

1.2 DESIGN REQUIREMENTS

- .1 Design steel deck to CSA S136 and CSSBI 10M.
- .2 Design roof, floor composite steel deck to CSA S16, CSA S136, and CSSBI 12M.
- .3 Steel deck and connections to steel framing to carry dead, live and other loads including lateral loads, diaphragm action, composite deck action, and uplift as indicated.
- .4 Deflection under specified live load maximum 1/240 of span, except when gypsum board or plaster ceilings hung directly from deck, live load deflection maximum 1/360 of span.
- .5 Where vibration effects controlled as indicated, dynamic characteristics of decking system designed in accordance with CSA S16.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for steel decking and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 43- Environmental Procedures and 01 35 29.06- Health and Safety Requirements.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Saskatchewan, Canada.
 - .2 Submit design calculations if requested by Departmental Representative.
 - .3 Indicate deck plan, profile, dimensions, base steel thickness, metallic coating designation, connections to supports and spacing, projections, openings, reinforcement details and accessories.
 - .4 Indicate details of temporary shoring of steel deck, such as location, time and duration of placement and removal of shoring for concrete fill decks.

1.4 QUALITY ASSURANCE

- .1 Retain professional engineer registered or licensed in Saskatchewan, Canada, with experience in steel deck Work of comparable complexity and scope, to perform following services as part of Work of this Section:
 - .1 Structural design of steel deck.
 - .2 Review, stamp, and sign Shop, erection Drawings, design calculations, and revisions required.
 - .3 Conduct on-site inspections and prepare and submit inspection reports verifying this part of Work in accordance with Contract Documents and reviewed Shop Drawings.
 - .4 Monitor suppliers and fabricator's quality control tests and reports.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00- Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground, in dry location and in accordance with manufacturer's recommendations in clean, dry and well-ventilated area.
 - .2 Store and protect decking from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan, Waste Reduction Work plan related to Work of this Section.

- .5 Packaging Waste Management: remove for reuse and return by manufacturer of packaging materials, crates, padding, pallets, as specified in Waste Reduction Work plan, Construction Waste Management Plan in accordance with Section 01 74 19- Waste Management and Disposal .

Part 2 Products

2.1 MATERIALS

- .1 Zinc-iron Alloy (ZF) coated steel sheet: to ASTM A653/A653M structural quality Grade 230, with ZF75 coating, for interior surfaces not exposed to weather, painted finish, not passivated.
- .2 Decks to be painted: zinc-iron alloy coated decks suitable for finish painting.
- .3 Zinc (Z) coated steel sheet: to ASTM A653/A653M structural quality Grade 230, with ZF75, coating, regular spangle extra smooth surface, chemically treated for unpainted finish, not chemically treated for paint finish, for exterior surfaces exposed to weather.
- .4 Acoustic insulation: fibrous glass 17.5 kg/m³ density minimum profiled to suit deck flutes.
- .5 Closures: as indicated in accordance with manufacturer's recommendations.
- .6 Cover plates, cell closures and flashings: steel sheet with minimum base steel thickness of 1.52 mm. Metallic coating same as deck material.
- .7 Primer: to section 09 91 23- Interior Painting.
 - .1 VOC limit 250g/L maximum to CAN/CGSB-1.181, zinc rich type.
- .8 Caulking: to Section 07 92 00- Joint Sealants.
- .9 Shear studs: to CSA W59.

2.2 TYPES OF DECKING

- .1 Steel roof deck: 38 mm deep profile, minimum 0.91 mm base steel thickness, interlocking side laps, non-cellular. Minimum 3 span continuous.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts acceptable for steel decking installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate. Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .2 Proceed with installation after unacceptable conditions remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 PREPARATION

- .1 Locate bundles of deck materials to prevent overloading of supporting members.
- .2 Install temporary shoring before placing deck panels, if required to meet deflection limitations.

3.3 ERECTION

- .1 Structural steel work: in accordance with CSSBI 12M, CSSBI 10MCSA S136.
- .2 Welding: in accordance with CSA W59, except where specified otherwise.
- .3 Companies to be certified under Division 1 or 2.1 of CSA W47.1 for fusion welding of steel or CSA W55.3 for resistance welding.
- .4 Erect steel deck as indicated and in accordance with CSA S136, CSSBI 10M, CSSBI 12M, and in accordance with reviewed erection drawings.
- .5 Lap ends: to 50 mm minimum.
- .6 Weld and test stud shear connectors through steel deck to steel joists/beams below in accordance with CSA W59.
- .7 Immediately after deck is permanently secured in place, touch up metallic coated top surface with compatible primer where burned by welding.
- .8 Prior to concrete placement, steel deck free of soil, debris, standing water, loose mil scale and other foreign matter.
- .9 Temporary shoring, if required, designed to support construction loads, wet concrete and other construction equipment. Do not remove temporary shoring until concrete attains 75% of its specified 28 day compression strength.
- .10 Place and support reinforcing steel as indicated.
- .11 Closures: Install closures in accordance with approved details.
- .12 Openings and Areas of Concentrated Loads
 - .1 No reinforcement required for openings cut in deck maximum 150 mm square.
 - .2 Frame deck openings with dimension between 150 to 300 mm as recommended by manufacturer, except as otherwise indicated.
 - .3 For deck openings with dimension minimum 300 mm and for areas of concentrated load, reinforce in accordance with structural framing details, except as otherwise indicated.
- .13 Connections: Install connections in accordance with CSSBI recommendations as indicated.

3.4 FIELD TOUCH-UP PAINTING

- .1 Upon erection completion, mechanically brush clean bolts, rivets, welds, and burned or scratched surfaces.
- .2 For galvanized steel surface with damage and without shop coat, repair with field touch up primer.

3.5 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11- Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.
- .3 Waste Management: separate waste materials for recycling, reuse in accordance with Section 01 74 19- Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.6 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by steel decking installation.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Supply and install all miscellaneous metal work indicated on drawings and not included in the work of other Sections in addition to items listed in this Section.

1.2 RELATED REQUIREMENTS

- .1 Section 03 30 00: Cast-In-Place Concrete
- .2 Section 03 35 00: Concrete Finishing
- .3 Section 04 20 00: Masonry
- .4 Section 05 51 00: Steel Stairs and Railings
- .5 Section 06 10 00: Rough Carpentry
- .6 Section 07 53 23: Ethylene-Propylene-Diene-Monomer Roofing
- .7 Section 07 61 00: Sheet Metal Roofing
- .8 Section 07 41 16: Standing Seam Metal Roofing System
- .9 Section 07 62 00: Prefinished Metal Flashing and Trim
- .10 Section 09 90 00: Painting
- .11 Read carefully all other Sections and review drawings to determine extent of metal work supplied and installed or installed by others.
- .12 Be responsible for co-ordinating this section with all related sections.

1.3 REFERENCE STANDARDS

- .1 American Society for Testing and Materials (ASTM):
 - .1 ASTM A53/A53M-12, Standard Specification for Pipe, Steel, Black and Hot Dipped, Zinc Coated, Welded and Seamless
 - .2 ASTM A276-13, Standard Specification for Stainless Steel Bars and Shapes
 - .3 ASTM A325-10, Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - .4 ASTM A653/A653M-11, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - .5 ASTM A666-10, Standard Specification for Annealed or Cold-Worked Austenitic Stainless-Steel Sheet, Strip Plate, and Flat Bar
 - .6 ASTM C939-10, Standard Test Method for Flow of Grout for Preplaced Aggregate Concrete (Flow Cone Method)
 - .7 ASTM A1011/A1011M-12b, Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with improved Formability, and Ultra-High Strength
 - .8 ASTM C1107/C1107M-11, Standard Specification for Packaged Dry, Hydraulic Cement Grout (Nonshrink)

- .2 Canadian Standards Association (CSA):
 - .1 CSA G40.20-04/G40.21-04 (R2009), General Requirements for Rolled or Welded Structural Quality Steel / Structural Quality Steel
 - .2 CAN/CSA-G164-M92 (R2003), Hot Dip Galvanizing or Irregularly Shaped Articles
 - .3 CSA-S16-09, Design of Steel Structures
 - .4 CSA-S136-07, North American Specification for the Design of Cold Formed Steel Structural Members
 - .5 CSA W47.1-09, Certification of Companies for Fusion Welding of Steel
 - .6 CSA W55.3-08, Certification of Companies for Resistance Welding of Steel and Aluminum
 - .7 CSA W59-03 (R2008), Welded Steel Construction (Metal Arc Welding)
- .3 Canadian General Standards Board (CGSB):
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating
 - .2 CAN/CGSB-51.32-M77, Sheathing, Membrane, Breather Type
 - .3 CGSB 31-GP-105Ma, Zinc Phosphate Conversion Coatings for Paint Base
- .4 The Society for Protective Coatings (SSPC):
 - .1 SSPC1 Solvent Cleaning - 2004
 - .2 SSPC2 Hand Tool Cleaning - 2004
 - .3 SSPC-3 Power Tool Cleaning - 2004
 - .4 SSPC-6 Commercial Blast Cleaning - 2007

1.4 QUALITY ASSURANCE

- .1 All Codes and Standards referred to in this Specification shall be current editions including all latest revisions and addenda.
- .2 Conform to requirements of CSA-S16, Design of Steel Structures and CAN/CSA-S136, Cold Formed Steel Structural Members.
- .3 Architectural metals work shall be of the highest architectural quality, free of scratches, pitting, roughness, marring, discolouration, staining and other imperfections.
- .4 Work of this Section to be executed by firm thoroughly conversant with laws, by-laws and regulations which govern, and capable of workmanship of best grade of modern shop and field practice known to recognized manufacturer's specializing in this work.
- .5 Work of this Section shall be executed by workers especially trained and experienced in this type of work. Have a full time, senior, qualified representative at the site to direct the work of this Section.
- .6 Where required by authorities having jurisdiction, have work of this Section designed by a professional engineer licensed to design structures and registered in the Province of the Work.

1.5 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00, bearing stamp or seal and signature of the Professional Engineer responsible for the design of the work of this Section.

.2 Shop Drawings:

- .1 Make thorough examination of drawings and details, determine the intent, extent, and materials, and be fully cognizant of requirements when preparing shop drawings.
- .2 Submit shop drawings showing and describing in detail all work of this Section including large scale detail of members and materials, of connection and interfacing with work of other Sections, jointing details, and of anchorage devices, dimension, gauges, thicknesses, description of materials, metal finishing, as well as other pertinent data and information.
- .3 Digital files of design drawings shall not be used in the preparation of shop drawings.

1.6 STORAGE, DELIVERY, HANDLING AND PROTECTION

- .1 Coordinate deliveries to comply with construction schedule and arrange ahead for strategic off the ground, under cover storage locations. Do not load any area beyond the design limits.
- .2 Adequately protect and crate all components against damage, dirt, disfigurement and weather during delivery and storage. Damaged materials shall not be used and shall be replaced by approved material.
- .3 Cover and protect the work of other Sections in work from damage. Make good all damage to the satisfaction of the Departmental Representative.
- .4 Protect the installed work of this Section and on completion the work shall be examined, and damage shall be remedied to the complete satisfaction of the Departmental Representative.

Part 2 Products

2.1 MATERIALS

- .1 Structural Steel Sections and Steel Plate: New stock (not weathered or rusted); to conform to CAN/CSA-G40.21, Grade 300W (44W) and Grade 350W (50W) for wide flange shapes.
- .2 Hollow Structural Sections (HSS): New stock; to conform to CAN/CSA-G40.21, Grade 350W (50W), Class C, stress relieved.
- .3 Sheet Steel (Structural Quality): Conforms to ASTM A1011/A1011M.
- .4 Sheet Steel (Commercial Quality): Conforms to ASTM A653/A653M, stretcher levelled, or temper rolled.
- .5 Tube: Conforms to ASTM A53.
- .6 Galvanized Sheet Steel (Commercial Quality): Galvanized coating G90 (Z275) in accordance with ASTM A653/A653M, minimized spangle, stretch levelled or temper rolled. Specially treat by phosphate conversion process conforming to CGSB 31-GP-105Ma ready to receive prime paint finish.
- .7 Steel Pipe: Hot-dip galvanized, zinc coated, welded and seamless type steel pipe conforming to ASTM A53/A53M.
- .8 Stainless Steel Sheet, Strip, Plate, and Flat Bars: In accordance with ASTM A666, Type 304.
- .9 Stainless Steel Bars and Shapes: In accordance with ASTM A276, Type 304.

- .10 Aluminum Plate and Sheet: ASTM B209M, Alloy 6061-T6.
- .11 Aluminum Extrusions: ASTM B221M, Alloy 6063-T6.
- .12 Non-Shrink Grout: Premixed, high strength, maximum bearing, impact resistant, non-shrink non-metallic aggregate grout having minimum 76 Mpa 28-day compressive strength and conforms to ASTM C939 and ASTM C1107/C1107M, 'Embeco Premixed Grout' by Master Builders Technologies Ltd., or 'Tartan Grout Iron' by Webster & Sons Ltd., or 'Sika Grout 212 HP' by Sika Canada Inc.
- .13 Galvanizing: All uncoated steel specified to be galvanized shall be galvanized after fabrication by the hot dip process according to CAN/CSA-G164, with minimum coating of 2 oz./sq. ft. Galvanize after all welding is complete. Welding of galvanized material will not be permitted. Specially treat by phosphate conversion process conforming to CGSB 31-GP-105Ma ready to receive prime paint finish.
- .14 Primer Paint: CISC/CPMA 2-75.
- .15 Bolts, Nuts, Washers: Conforms to ASTM A325.
- .16 Welding Materials: Conforms to CSA W59.
- .17 Metal Filler: Polyester based type.
- .18 Painting:
 - .1 Shop Applied Structural Steel Primer: Steel Spec Universal Primer. Apply a minimum of 2 mils dft./coat. Grey coloured primer is acceptable.
 - .2 Zinc Rich Paint for Touch-up of Galvanized Metals: Ready mixed, zinc-rich primer conforming to CAN/CGSB-1.181.
 - .3 Touch-up Primer (On Site): Procryl Universal Acrylic Primer. Touch-up primer shall be no less than 3 mil dft.
 - .4 Refer to Section 09 90 00, Painting and Finishing, and coordinate with the above.
- .19 Isolation Coating: Acid and alkali resistant bituminous paint.
- .20 Building Paper: Conforms to CAN/CGSB-51.32.
- .21 Butyl Tape: Extruded, high grade, macro-polyisobutylene tape of size, width and shore hardness to suit conditions.

2.2 FABRICATION

- .1 Fit and assemble work in shop where possible. Execute work according to details and reviewed shop drawings.
- .2 Take measurements at the building for work which is to fit or be connected to steel or concrete before commencing fabrication.
- .3 Where shop fabrication is not possible, make trial assembly in shop.
- .4 Do all welding in accordance with requirements of CSA W59, CSA W55.3 and CSA W47.1 including all supplements. Weld stainless steel electric arc process. Grind welds smooth and flush with surface of parent metal, where exposed to view and where specifically indicated on drawings. Welds shall be continuous seam welds unless specified otherwise. Maintain sharp arises.
- .5 Fit joints and intersecting members accurately in true planes, square, plumb, straight with tight joints and intersections.

- .6 Provide adequate reinforcing, fastenings, anchors, accessories required for fabrication and erection of work of this Section. Such items occurring on or in an exterior wall or slab shall be hot-dip galvanized. Make thread dimensions such that nuts, and bolts will fit without rethreading or chasing threads.
- .7 Fabricate, drill and tap members to accommodate attachments, anchorage and work of other Sections where located and directed by them.
- .8 Exposed steel surfaces shall be smooth and free from imperfections such as warping, buckling, weld marks, burrs, rust and scale.
- .9 Gauges and sizes of metal shall be adequate for various conditions.
- .10 Make exposed metal fastenings and accessories of same material, texture, colour and finish as base metal on which they occur unless otherwise shown or specified. Keep exposed fastenings to an absolute minimum evenly spaced and neatly laid out. Make fastenings of permanent type unless otherwise indicated.

2.3 SHOP PAINTING AND PROTECTION

- .1 As per SSPC2 Hand Tool Clean and SSPC1 Solvent Clean, clean welds by wire brushing and wash down with clean water, to remove the chemical residues left by the electrodes, prior to painting.
- .2 Prepare steel as per SSPC-3 Power Tool Cleaning for Interior or SSPC-6 Commercial Blast Cleaning for exterior members. Remove rust, mill scale, oil, dirt, and other foreign matter before commencing shop painting.
- .3 Apply shop coat of primer to all surfaces except areas requiring field welding. Apply by brush, working paint well into surfaces, interstices and cavities.
- .4 Primer is to be free of runs, sags, or other collections of primer due to dipping of members into primer.
- .5 Steel work shall be painted under cover, and shall remain under cover, until the paint protection is dry.
- .6 Prime field welded areas after erection and touch up shop coat where damaged and barred by erection and handling.
- .7 Prime steel with two full coats of paint in strict accordance with paint manufacturer's directions.
- .8 Give the parts which are inaccessible after assembly two coats of primer coat paint, of different colours, when members are noted to be painted.

2.4 HOT DIP GALVANIZING

- .1 Hot dip galvanizes, after fabrication, steel metal fabrication items. Straighten shapes and assemblies true to line and plane after galvanizing. Repair damaged galvanized surfaces with brush or spray-applied anti-corrosion coating containing 92-95% zinc, in accordance with manufacturer's printed directions.
 - .1 Members exposed to elements when in final location.
 - .2 Members embedded on exterior side of exterior walls.
 - .3 Members imbedded in concrete.
 - .4 Members specified in this Section or indicated on Drawings.
- .2 Hot-dip galvanize members in accordance with CAN/CSA G164 and requirements of the following ASTM standards, with minimum coating weights or thicknesses as follows:

- .1 Rolled, Pressed and Forged Steel Shapes, Plates, Bars and Strips: ASTM A123/A123M; average weight of zinc coating of actual surface
 - .1 4.8 mm (3/16") and less member thickness: 600 g/sq. m.
 - .2 6 mm (1/4") and heavier members: 640 g/sq. m.
- .2 Iron and Steel Hardware: ASTM A153/A153M; minimum weight of zinc coating, in gram per square meter of surface, in accordance with Table 1 for the various classes of materials used in the Work.

2.5 ALUMINUM FINISHES

- .1 Finish designations prefixed by AA comply with the system established by the Aluminium Association for designating aluminium finishes.
- .2 As Fabricated Finish (Mill Finish): AA-M10, as fabricated mechanical finish.
- .3 Clear Anodic Finish: AA-M12C22A41, as fabricated nonspecular mechanical finish, medium matte etched chemical finish, architectural class I clear anodic coating of minimum 18 um (0.7 mil) thick complying with AAMA 611.

2.6 STAINLESS STEEL FINISHES

- .1 Polish Finish: Apply finish after fabrication. Remove tool and die marks and stretch lines or blend into finish. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - .1 Nondirectional Polish: AISI No. 8 mirror like reflective finish.
 - .2 Directional Polish: AISI No. 4 bright satin finish. Grind and polish surfaces to produce uniform, directionally textured, polished finish, free of cross scratches. Run grain with long dimension of each piece.

Part 3 Execution

3.1 GENERAL

- .1 Verify at site that the Work to receive the work of this Section is free of irregularities detrimental to the installation and performance of the work and that it is located correctly and at proper levels before delivery and installation.
- .2 Erection: To meet specified requirements of CAN/CSA-S16.
- .3 Bearing Plates and Anchors: Standard.
- .4 Anchors: Anchors to structural concrete shall be approved inserts set into concrete or approved self-drilling expansion insets drilled and placed afterwards.

3.2 INSTALLATION

- .1 Assemble and erect work plumb, true, square, straight, level and accurate to sizes detailed, to reviewed shop drawings, free from distortion and defects detrimental to appearance and performance.
- .2 Isolate metals where necessary to prevent corrosion due to contact between dissimilar metals and between metals and masonry, concrete or plaster. Use bituminous paint or butyl tape.
- .3 Supply adequate instructions, templates, and if necessary, supervise installation of the fastenings or accessories requiring to be built-in by other Sections of the Work.

3.3 SCHEDULES

- .1 Where items are required to be built into masonry, concrete or other work, supply such items to respective Sections with all anchors and accessories for building in.
- .2 Itemized List: Supply and install metal work listed below unless specifically designated to be supplied only. Each item shall be as shown on drawings and as detailed on reviewed shop drawings.
- .3 Miscellaneous Steel Framing, Channels, Angles, Plates and Brackets: As required and indicated on drawings.
- .4 Loose Lintels:
 - .1 Provide and install loose lintels if not by structural steel.
 - .2 Finish: Hot-dip galvanized after fabrication.
- .5 Bollards:
 - .1 Steel pipe of diameters as indicated on drawings, having minimum 1/4" wall thickness with 14" x 14" x 1/4" thick welded steel bottom plate]. Height above grade/floor shall be as indicated on drawings and extend bollards 5'-0" below grade. Secure steel bottom plate to the slab in locations indicated on Drawings.
 - .2 Finish:
 - .1 Exposed Bollard: Hot-dip galvanized after fabrication, ready for painting by Section 09 90 00.
 - .2 Concealed Bollard: Extruded, high density polyethylene plastic bollard cover, installed overtop of steel bollard, complete with bollard cap. Colour: As selected by the Departmental Representative from the manufacturer's standard product line.
 - .1 Basis of Design Product: Sureguard Shields by Sureguard Security Products.
 - .3 Co-ordinate with Section 03 30 00 for concrete fill. Ensure that top of concrete shall be smooth and rounded.
- .6 Masonry Lateral Supports:
 - .1 Install deflection space and lateral support for non-load-bearing masonry walls and partitions in accordance with specified requirements of CAN3-S304-M, where not provided by Section 05 12 00, Structural Steel.
 - .2 At walls with concealed tops:
 - .1 3" x 2" x 1/4" angles 8" long on both sides of walls. Anchor to structure above wall.
 - .3 At walls with tops exposed to view:
 - .1 3" x 2" x 1/4" angles, continuous on both sides of wall. Anchor to structure above wall.
 - .4 Finish: Prime paint.
- .7 Frames for Overhead Doors:
 - .1 Supply and install 1/4" thick bent steel plate around openings at heads and jambs to suit wall thickness and return 3" on either side of wall face. Provide extensions on interior side at head to accommodate track and operators to suit doors specified.

- .2 Co-ordinate installation with Sections 04 20 00, 05 40 00 and 07 24 00. Provide proper anchors for solid installation.
- .3 Finish: Hot-dip galvanized after fabrication, ready for painting by Section 09 90 00.
- .8 Overhead Doors Track Protection Guards:
 - .1 Provide 1/4" thick x 60" high "Z" shaped bent steel plate track protection guards at overhead door tracks.
 - .2 Co-ordinate installation with work of other Sections. Provide proper anchors for solid installation.
 - .3 Hot-dip galvanized after fabrication, ready for painting by Section 09 90 00.
- .9 Vertical Steel Ladders:
 - .1 Fabricate stringers of 1/2" x 2" flat bar stock, rungs of 3/4" steel reinforcing bars 12" on centre, or as detailed. Shoulder weld rungs to stringers. Secure stringers 6" free from vertical wall surface with 1/2" x 2" steel brackets, located at top, bottom and intermediately at not over 5'-0" O.C. Height to suit site condition.
 - .2 Securely fasten ladders to wall, plumb, rigid and secure. Fasteners shall be not less than 3/8" diameter, secured into lead expansion shields in drilled holes in wall. At roof ladders at metal siding, provide steel channel supports behind metal siding secured to steel structure for proper anchorage and support.
 - .3 Where required or shown on drawings, provide steel flat bar safety cages to vertical steel ladders in accordance with the Occupational Health and Safety Act, latest edition, Regulations for Industrial Establishments, latest edition, O. Regulation 851 as amended by O. Regulation 516/92 and all other authorities having jurisdiction.
 - .4 Finish: Prime paint interior ladders (and safety cages where required), ready for painting by Section 09 90 00 and hot-dip galvanize exterior and tower ladders after fabrication.
 - .5 Provide ladders for access to roofs as indicated on drawings.
- .10 Burglar Bars/Security Bars:
 - .1 Bars shall be 10 mm dia. bars at 150 mm O.C. each way, spot welded at each contact point and welded to 50 mm x 50 mm x 6 mm thick steel bar frame, sized to suit openings. Provide steel plate tabs welded to the frame for securing bars in place.
 - .2 Anchor security bars to structure/roof deck/wall with tamperproof "Torx" security fasteners at maximum 200 mm O.C.
 - .3 Install security bars in all air intakes, ducted openings, and in all other openings in walls and roof where opening size is 150 mm x 150 mm and over.
 - .4 Finish: Hot-dip galvanize after fabrication.
- .11 Other Miscellaneous Metal Components:
 - .1 As required and indicated on drawings.
 - .2 Finish: Prime paint for interior components, ready for finishing by Section 09 90 00 and hot-dip galvanized after fabrication for exterior components.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 National Building Code of Canada 2015.
- .2 American National Standards Institute/National Association of Architectural Metal Manufacturers (ANSI/NAAMM)
 - .1 ANSI/NAAMM MBG 531-15, Metal Bar Grating Manual.
- .3 ASTM International
 - .1 ASTM A 53/A5 3M-12, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A 307-14, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .3 ASTM A325/A3325M-15A, Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions.
- .4 CSA Group
 - .1 CSA G40.20-13 /G40.21-13, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CAN/CSA G164-M92 (R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
 - .3 CSA W59-13, Welded Steel Construction (Metal Arc Welding).
- .5 Green Seal Environmental Standards (GS)
 - .1 GS-11-2011, 3rd Edition, Paints and Coatings.
- .6 National Association of Architectural Metal Manufactures (NAAMM)
 - .1 AMP 510-92, Metal Stair Manual.
- .7 The Master Painters Institute (MPI)
 - .1 Architectural Painting Specification Manual - current edition.
- .8 The Society for Protective Coatings (SSPC)
 - .1 Systems and Specifications Manual, Volume 2, 2014 Edition.
- .9 ULC Standards
 - .1 UL 2768-2011, Architectural Surface Coatings.
 - .2 UL 2760-2011, Surface Coatings - Recycled Water-borne.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:

- .1 Submit manufacturer's instructions, printed product literature and data sheets for ladders, stairs and include product characteristics, performance criteria, physical size, finish and limitations.
- .2 Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 43- Environmental Procedures and 01 35 29.06- Health and Safety Requirements.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Saskatchewan, Canada.
 - .2 Indicate construction details, sizes of steel sections and thickness of steel sheet.

1.3 QUALITY ASSURANCE

- .1 Test Reports: submit certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certifications: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions 01 61 00- Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors in dry location off ground and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect stairs, ladders from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan, Waste Reduction Workplan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse and return by manufacturer of packaging materials, crates, padding, pallets, as specified in Waste Reduction Workplan ,Construction Waste Management Plan in accordance with Section 01 74 19- Waste Management and Disposal .

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
- .2 Design metal stair, balustrade and landing construction and connections to National Building Code of Canada (NBC) vertical and horizontal live load requirements.
- .3 Detail and fabricate stairs to NAAMM Metal Stairs Manual.

2.2 MATERIALS

- .1 Steel sections: to CSA G40.20/G40.21 Grade 300 W.
- .2 Steel plate: to CSA G40.20/G40.21, Grade 300 W.
- .3 Steel pipe: to ASTM A53/A53M, standard weight, schedule 40 seamless black.
- .4 Steel tubing: to CSA G40.20/G40.21, Grade 350W.
- .5 Metal bar grating: to ANSI/NAAMM MBG 531, steel, Type 30-102.
- .6 Stair treads: steel Type 30-102 gratings with cast aluminum abrasive nosings, standard end plates.
- .7 Welding materials: to CSA W59.
- .8 Bolts: to ASTM A307.
- .9 High strength bolts: to ASTM A325/A325M.
- .10 Plastic handrails: material extruded in profile as indicated, as selected by Departmental Representative.

2.3 FABRICATION

- .1 Fabricate in accordance with NAAMM, Metal Stair Manual.
- .2 Weld connections where possible, otherwise bolt connections. Countersink exposed fastenings, cut off bolts flush with nuts. Make exposed connections of same material, colour and finish as base material on which they occur.
- .3 Accurately form connections with exposed faces flush:
 - .1 Make mitres and joints tight.
 - .2 Make risers of equal height.
- .4 Grind or file exposed welds and steel sections smooth.
- .5 Shop fabricate stairs in sections as large and complete as practicable.

2.4 PIPE/TUBING BALUSTRADES

- .1 Construct balusters and handrails from steel pipe.
- .2 Cap and weld exposed ends of balusters and handrails.
- .3 Terminate at abutting wall with end flange.

2.5 FINISHES

- .1 Galvanizing: hot dipped galvanizing with zinc coating 600 g/m² to CAN/CSA-G164.
- .2 Shop coat primer: to MPI-INT 5.1B in accordance with chemical component limits and restrictions requirements and VOC limits of UL 2768.
- .3 Zinc primer: zinc rich, ready mix to MPI-INT 5.2C in accordance with chemical component limits and restrictions requirements and VOC limits of UL 2768.

2.6 SHOP PAINTING

- .1 Clean surfaces in accordance with Steel Structures Painting Council Manual Volume 2.
- .2 Apply one coat of shop primer except interior surfaces of pans.
- .3 Apply two coats of primer of different colours to parts inaccessible after final assembly.
- .4 Use primer as prepared by manufacturer without thinning or adding admixtures. Paint on dry surfaces, free from rust, scale, grease. Minimum temperature for painting 7 degrees C.
- .5 Do not paint surfaces to be field welded.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts acceptable for metal stairs and ladders installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate. Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .2 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION OF STAIRS

- .1 Install in accordance with NAAMM, Metal Stair Manual.
- .2 Install plumb and true in exact locations, using welded connections wherever possible to provide rigid structure. Provide anchor bolts, bolts and plates for connecting stairs to structure.
- .3 Hand items over for casting into concrete or building into masonry to appropriate trades together with setting templates.
- .4 Do welding work in accordance with CSA W59 unless specified otherwise.
- .5 Touch up shop primer to bolts, welds, and burned or scratched surfaces at completion of erection.

3.3 CLEANING

- .1 Perform cleaning as soon as possible after installation to remove construction and accumulated environmental dirt.
- .2 Progress Cleaning: clean in accordance with Section 01 74 11- Cleaning.
 - .1 Leave Work area clean at end of each day.
- .3 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11- Cleaning.

- .4 Waste Management: separate waste materials for recycling, reuse in accordance with Section 01 74 19- Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.
- .5 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

3.4 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by metal stairs and ladders installation.

END OF SECTION