

Approved: 2018-01-29

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Not used.

1.2 REFERENCE STANDARDS

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
- .2 ASTM International (ASTM)
 - .1 ASTM A635/A635M-09b, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Alloy, Carbon, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, General Requirements for.
 - .2 ASTM A653/A653M-11, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Green Seal Environmental Standards (GS)
 - .1 GS-36-11, Standard for Adhesives for Commercial Use.
- .4 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-12, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-12, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .5 Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2005.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2012.
 - .3 IAQ Guideline for Occupied Buildings Under Construction 2007.
- .6 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1168-A2005, Adhesives and Sealants Applications.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with division 1.
- .2 Product Data:
 - .1 Submit manufacturer s instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Test and Evaluation Reports:
 - .1 Certification of Ratings:

- .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with division 1.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer s name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors and in accordance with manufacturer s recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	C
250	C
125	C

- .2 Seal classification:
 - .1 Class C: transverse joints and connections made air tight with tape, gaskets or combination thereof or sealant. Longitudinal seams unsealed.

2.2 SEALANT

Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.3 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.4 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Branches:
 - .1 Round main and branch: enter main duct at 45 degrees [with conical connection].
 - .2 Provide volume control damper in branch duct near connection to main duct.

2.5 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, zinc coating.

- .2 Thickness, fabrication and reinforcement: to ASHRAE, SMACNA.
- .3 Joints: to SMACNA.

2.6 HANGERS AND SUPPORTS

- .1 Hangers and Supports:
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to SMACNA.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to SMACNA:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6

- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps:

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer s written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental.

3.2 GENERAL

- .1 Do work in accordance with SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
- .3 Support risers as indicated and in accordance with SMACNA.
- .4 Install proprietary manufactured flanged duct joints in accordance with manufacturers instructions.

3.3 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.

.3 Hanger spacing: in accordance with as follows:

Duct Size	Spacing
(mm)	(mm)
to 1500	3000

3.4 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA.
- .2 Bed tape in sealant and recoat with minimum of 1 coat of sealant to manufacturers recommendations.

3.5 LEAKAGE TESTS

- .1 Do leakage tests in sections.
- .2 Make trial leakage tests as instructed to demonstrate workmanship.
- .3 Do not install additional ductwork until trial test has been passed.
- .4 Complete test before performance insulation or concealment Work.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with division 1.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with division 1.

END OF SECTION