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Bid Receiving Public Works and Government
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1713 Bedford Row
Halifax, N.S./Halifax, (N.É.)
Halifax
Nova Scotia
B3J 1T3
Bid Fax: (902) 496-5016

**SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise
indicated, all other terms and conditions of the Solicitation
remain the same.

Ce document est par la présente révisé; sauf indication contraire,
les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Atlantic Region Acquisitions/Région de l'Atlantique
Acquisitions
1713 Bedford Row
Halifax, N.S./Halifax, (N.É.)
Halifax
Nova Scot
B3J 1T3

Title - Sujet Steel Spar Buoys	
Solicitation No. - N° de l'invitation F5502-190172/A	Amendment No. - N° modif. 003
Client Reference No. - N° de référence du client F5502-19-0172	Date 2020-01-22
GETS Reference No. - N° de référence de SEAG PW-\$HAL-309-10847	
File No. - N° de dossier HAL-9-83190 (309)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2020-01-28	
Time Zone Fuseau horaire Atlantic Standard Time AST	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: MacNeil, Blaine A.	Buyer Id - Id de l'acheteur hal309
Telephone No. - N° de téléphone (902) 403-3918 ()	FAX No. - N° de FAX (902) 496-5016
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

Amendment 3

Please see the following Q&A using Amendment 2 as a numbering reference.

Question #5. There is no tolerances provided for the linear dimensions. Can they be provided?

Answer (taken from answers submitted Jan 17)

#2. Are there tolerances allowable for the dimensions of the material mentioned in the chart located at the top right of the drawing?

RESPONSE: Allowable tolerance for the dimensions of the materials listed in the chart is 1/8".

QUESTION #14. SECTION: 055000 METAL FABRICATIONS

PART 3 - EXECUTION

3.2 Welding

3.3 Access Holes and Closure Plates

.1 An access hole shall be cut into the buoy head where shown on the drawing, when necessary to facilitate internal fabrication. Upon completion of the internal work, the access hole shall be closed by welding, using the piece removed, if practical, to maintain original shape and curvature. The corners of the access or closure plates shall have a minimum radius of 152.4 mm [6"]

QUESTION: Is it acceptable that our plan would be to do all welds without cutting an access hole as only one is done from inside and can be made prior to final welding

RESPONSE: An access hole shall be cut into the buoy head where shown on the drawing, when necessary to facilitate internal fabrication.

QUESTION #15. SECTION: 055000 METAL FABRICATIONS

PART 4 - WORKMANSHIP

4.1 General

.1 The whole of the workmanship on the buoy shall be equal to the best structural and pressure vessel practices, insofar as is consistent with the provisions herein. Should inspection reveal that workmanship of an inferior quality has been performed, the material affected by such inferior workmanship shall be removed and shall be replaced by approved material and workmanship, at the contractor's expense.

QUESTION: There is no code state about the pressure vessel testing. We will consider good workmanship as indicated by CSAW59. Is this acceptable?

RESPONSE: Workmanship as indicated by CSA W59 is acceptable if it is consistent with the best structural and pressure vessel practices.

QUESTION #16. SECTION: 055000 METAL FABRICATIONS

PART 4 - WORKMANSHIP

5.2 Proof Test

.1 Upon completion of the buoys, the mooring and lifting lugs shall be tested to 1.5 times safe working load (SWL). See Appendix A2: Drawings for SWL values.

SECTION: 055000 METAL FABRICATIONS

PART 4 - WORKMANSHIP

4.3 Fairness of Metal Hulls

.1 Fairness is herein defined as the flatness of plating or in the case of curved surfaces, the adherence to the radius of curvature required on the drawing.

.2 Fairness shall be measured using a one [1] m straight edge or, for curved surfaces, a template cut with the proper radius of curvature. The template shall have an arc length as specified in Table 1 below.

Table 1: Arc Length of Fairness Template

QUESTION: The criteria for measurement is here but there is no acceptance or tolerance criteria. Can that be provided?

RESPONSE: Allowable tolerance for the dimensions of the materials listed in the chart is 1/8".

QUESTION #17. GENERAL QUESTION ABOUT THE DEADLINE

The firm requirement is set for before March 31st. Can Canada entertain the possibility of an alternative. For example, that before March 31st something is physically shipped and inspected on or before March 31st to allow for the end of fiscal year requirements but that the project itself is understood to go past that deadline?

RESPONSE: Canadian Coast Guard must be in receipt of the Firm Requirement (50 steel spar buoys + 25 cone tops) by March 31, 2020.

GIVEN THIS TIMELINE, FURTHER QUESTIONS MAY NOT BE RESPONDED TO IF IT IS DEEMED THAT THERE IS INSUFFICIENT TIME TO HAVE THE RESPONSES TRANSLATED AND POSTED WITH CONSIDERATION GIVEN TO THE SOLICITATION CLOSING DATE.

QUESTION #18

There is a reference on the drawing to "SEE MA2017 for specification" but the document is not provided. Can it please be provided?

RESPONSE: This document was part a previous requirement and is outdated/no longer required as the relevant information is available in the posted document

All other terms and conditions remain unchanged.