

Part 1 General

1.1 REFERENCES

- .1 Definitions:
 - .1 HVAC System: complete air duct system from outside air intake louvers to furthest air supply terminal unit and including:
 - .1 Rigid supply and return ductwork;
 - .2 Flexible ductwork;
 - .3 Condensate drain pans;
 - .4 Fans, fan blades and fan housing;
 - .5 Filter housing and frames;
 - .6 Acoustically insulated duct linings;
 - .7 Diffusers, registers and terminal units;
 - .8 Dampers and controls;
- .2 Reference Standards:
 - .1 National Air Duct Cleaners Association (NADCA)
 - .1 ACR Standard: Assessment, Cleaning and Restoration of HVAC Systems.
 - .2 North American Insulation Manufacturers Association (NAIMA)
 - .1 NAIMA, Cleaning Fibrous Glass Insulated Duct Systems - Recommended Practices.

1.2 ADMINISTRATIVE REQUIREMENTS

- .1 Site Evaluation: conduct site visit 2 weeks before start of work to establish specific co-ordinated video survey and cleaning plan to establish specific co-ordinated video survey and cleaning plan determining how areas of facility and HVAC systems will be protected during cleaning operations.
 - .1 Organize and lay out plan for video survey and identify camera and cleaning apparatus insertion points.
 - .2 Ensure plan identifies sequence and schedule of survey and cleaning operations for each individual HVAC system and for complete facility.
 - .1 Take account of elbows, bends, turning vanes, dampers, transitions, take-offs, and other internal features.
 - .3 Departmental Representative to review video survey and cleaning plan 1 week minimum prior to start of work.
 - .1 Proceed with survey and cleaning work only after receiving written approval from Departmental Representative.
- .2 Project Co-ordination: assign Project Co-ordinator to oversee air duct cleaning processes.

- .1 Provide Departmental Representative with contact information of Project Co-ordinator including: name, telephone number, cell phone number.
- .3 Security: Departmental Representative will pay costs and provide security escort at times requested on Contractor's submitted work schedule.
 - .1 Cancellation of security escort requires 72 hours minimum written notice.
 - .2 Failure to cancel security escort requirements 72 hours minimum before scheduled event will result in Contractor paying for security costs.
- .4 Damaged or broken equipment and components found during initial testing and inspection will be repaired or replaced by Departmental Representative.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit video survey and cleaning plan developed during site evaluation.
 - .1 Ensure plan includes sequence of operation, identification of camera and cleaning apparatus insertion points and schedule for work.
- .3 Product Data:
 - .1 Submit manufacturer's printed product literature and data sheets for antimicrobial agents and include product characteristics, performance criteria and limitations.
 - .2 Provide two copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements for antimicrobial agents or coatings.
- .4 Submit verification of delivery of hazardous or toxic waste materials to contaminated waste facility, as described in PART 3 - CLEANING - Waste Management.

1.4 CLOSEOUT SUBMITTALS

- .1 Provide submittals in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Post Cleaning Inspection Report: submit 4 copies of Final Inspection Report, including data collected, observations and recommendations as well as following information:
 - .1 Name and address of facility;
 - .2 Name and address of HVAC cleaning contractor;
 - .3 Description of HVAC systems with drawings identifying systems cleaned;
 - .4 Identification scheme for location points in systems that were inspected with accompanying notes describing methods of inspection or tests used;
 - .5 Identification of points where samples were collected and type of analysis used for each collection;
 - .6 Identification of each sample collected;
 - .7 Comments complete with photographs of each sampling location and other observed system features;

- .8 Identify systems tested, observations, actions taken and recommendations for future maintenance.
- .3 Record post cleaning video survey: submit 2 copies of video survey USB Drive media, and include on video survey following:
 - .1 Areas tested for particulate analysis or microbial growth evaluation;
 - .2 Areas of special interest and location;
 - .3 Special internal features;
 - .4 Problems such as broken or damaged controls or components;
 - .5 Ensure system tested, locations, observations, actions taken and recommendations are clearly identified in English on video using text or voice over.
- .4 Submit verification of delivery of hazardous or toxic waste materials to contaminated waste facility.

1.5 EXTRA MATERIALS

- .1 Extra Stock Materials:
 - .1 Supply 4 extra filters for each HVAC System cleaned.
 - .2 Ensure filters are correct match, size, type and configuration of existing HVAC Systems.

Part 2 Products

2.1 ACCESS DOORS AND PANELS

- .1 Equipment Access Doors and Panels: construct from same materials as equipment panelling complete with sealing gasket and positive locking device.
 - .1 Size access doors and panels in equipment to allow for inspection and cleaning.
- .2 Ductwork Access Doors: construct access doors from 1.27 mm minimum galvanized sheet steel with gasketed seal.
 - .1 Ensure access door is 25 mm greater in every dimension than access opening.
 - .2 Access door size 200 mm x 200 mm minimum.
 - .3 Secure access doors with sheet metal screws on 75 mm centres minimum. Ensure 3 screws per side minimum.
- .3 Access Doors and Panels Acoustic Lining:
 - .1 Install acoustic lining to match existing.
 - .2 Self-adhesive glass fibre tape capable of adhering to both acoustic lining and metal access door or panel materials.
 - .3 Water-based duct sealer for repairing cut acoustic lining.

2.2 SYSTEM FILTERS

- .1 Supply and install new filters for each HVAC System cleaned.

2.3 AIR DUCT CLEANING EQUIPMENT

- .1 Manually propelled full contact brushes:
 - .1 Ensure brushes are specifically manufactured and shaped to fit individual ducts, equipment and components of HVAC system.
 - .1 Ensure brushes are sized to fit various duct sizes in HVAC system.
 - .2 Ensure brushes make scrubbing motion and full contact with HVAC system interior surfaces to be cleaned.
- .2 Brushes: manually propelled with integrally-mounted motor drive and nylon bristles.
 - .1 Ensure motor drive has capacity to continue to push brush after bristles are distorted.
 - .2 Replace worn and ineffective brushes when required.

Part 3 Execution

3.1 PREPARATION

- .1 Close down HVAC system.
- .2 Locate and identify externally visible HVAC system features which may affect cleaning process including:
 - .1 Control devices;
 - .2 Fire and smoke control dampers;
 - .3 Balancing dampers: indicate and record positions for resetting;
 - .4 Air volume control boxes: indicate and record positions for resetting;
 - .5 Fire alarm devices;
 - .6 Monitoring devices and controls;
- .3 Cut openings in equipment panels and ductwork for access to system interior.
 - .1 Square or rectangular opening sizes: 200 mm minimum each side.
 - .2 Circular opening sizes: 200 mm minimum diameter.
- .4 Installation of Access Doors and Panels: install access doors and panels for equipment where required instructed by Departmental Representative to facilitate system inspection and cleaning.
 - .1 Install access doors and panels for inspection and cleaning of equipment as follows:
 - .1 Heating and cooling coils;
 - .2 Fan units;

- .3 Filters;
 - .4 Dampers;
 - .5 Sensors;
- .5 Installation of Access Doors in Ductwork: install access doors in ductwork where required by Departmental Representative to facilitate system inspection and cleaning.
 - .1 Access door installation is not permitted in flexible ductwork.
 - .1 Inspect flexible ductwork only by disconnecting from main duct and inspecting from open end.
- .6 When acoustically lined duct is cut for access, repair cut edges of acoustic lining using self-adhesive fibre glass tape and water based duct sealer.
 - .1 Adhere new acoustic lining to match existing to inside of access panel or door to ensure continuity of acoustic properties of system.

3.2 EXAMINATION / PRE-CLEANING INSPECTION

- .1 Verification of Conditions:
 - .1 Make visual inspection of interior of HVAC system using remote controlled robotic camera.
 - .2 Insert camera at pre-established strategic locations to evaluate condition and cleanliness of HVAC systems and components.
- .2 Evaluation and Assessment:
 - .1 Identify location and type of internal components.
 - .2 Identify extent of potential problems.
 - .3 If toxic or hazardous materials or deposits are suspected after initial inspection immediately stop work and inform Departmental Representative.
 - .1 Do not proceed further with inspection operations until written approval from Departmental Representative.

3.3 DUCT CLEANING

- .1 Complete duct cleaning in accordance with NADCA ACR Standard.
- .2 Isolate and clean sections in zones to ensure that dirt deposits and debris from zone being cleaned does not pass through another zones which has already been cleaned.
- .3 Ensure vacuum units and evacuation fans are securely in place before starting cleaning operation of isolated section of HVAC air duct system.
- .4 Clean HVAC supply air duct system and components where particulate sample collected from surfaces is greater than 75 mg of particulate per 0.01 square metres.

- .5 Clean exhaust, return, transfer ductwork and plenums, equipment and components where particulate sample collected from surfaces is greater than 75 mg of particulate per 0.01 square metres.
- .6 Clean equipment, components and other features in isolated zone before moving to next zone of HVAC air duct system.
- .7 Clean diffusers, registers, louvers, and other terminal units.
- .8 Advise Departmental Representative 72 hours minimum before deactivation of fire alarm and smoke detectors duct cleaning operations.
 - .1 Departmental Representative will pay for costs of deactivation of fire alarm and smoke detector system.

3.4 ACOUSTICALLY LINED DUCTWORK CLEANING

- .1 Clean glass fibre acoustically insulated ducts to NAIMA recommended practices.
 - .1 Use specifically designed robotic apparatus that has been demonstrated not to damage acoustic glass fibre lining.
 - .2 Monitor cleaning process progress by onboard camera.

3.5 COMPONENTS AND EQUIPMENT CLEANING

- .1 Brush and vacuum coils, humidifiers, air handling unit enclosures, and heat exchanger surfaces to achieve required cleanliness.
- .2 When cleaning equipment and components by brushing and vacuuming is inappropriate or insufficient, dismantle and remove equipment or component and move to area designated by Departmental Representative for cleaning.
 - .1 Pressure wash with water and cleaning solution until required cleanliness is achieved.
 - .2 Clean equipment and components in place only if there is no hazard to adjacent materials.
- .3 Proceed to next section in cleaning sequence only after written approval from Departmental Representative.
- .4 Compressed air and manual cleaning is acceptable only for cleaning individual components and small areas as follows and only after written approval from Departmental Representative:
 - .1 Fan blades;
 - .2 Dampers;
 - .3 Turning vanes;
 - .4 Controls;
 - .5 Sensor bulbs;
 - .6 Fire alarms;
 - .7 Smoke detectors;

3.6 FIELD QUALITY CONTROL/FINAL INSPECTIONS

- .1 Post Cleaning Inspection: carry out final inspection using robotic camera and other visual inspection methods after final cleaning has been completed.
 - .1 Carry out video survey as directed by Departmental Representative.
 - .2 Include in final survey areas inspected by Departmental Representative prior to cleaning.
 - .3 Identify on HVAC system record drawings access points used for inspection and cleaning.
 - .4 Re-collect and analyze particulates collected at same locations where original samples were collected before cleaning.
 - .5 Reset components including dampers and sensors, which have been disturbed during cleaning operations.

3.7 SYSTEM STARTUP

- .1 Install new system filters after cleaning operations are completed.
- .2 Cover each inspection opening with access door or panel and secure in place after inspection and cleaning are completed.
- .3 Restart each HVAC system.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Dispose of hazardous or toxic waste materials extracted from ductwork system to landfill appropriate contaminated waste facility and provide proof.
 - .2 Dispose of existing HVAC filter materials to landfill appropriate contaminated waste facility.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for major equipment and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Indicate on drawings:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
 - .3 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance for incorporation into manual.
 - .1 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .2 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
 - .4 Operation instruction for systems and component.
 - .5 Description of actions to be taken in event of equipment failure.
 - .6 Valves schedule and flow diagram.
 - .7 Colour coding chart.

- .3 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.
- .4 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .5 Approvals:
 - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
 - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 Site records:
 - .1 Provide sets of white prints as for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
 - .2 Transfer information weekly to reproducibles, revising reproducibles to show work as actually installed.
 - .3 Use different colour waterproof ink for each service.
 - .4 Make available for reference purposes and inspection.
- .8 As-built drawings:
 - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
 - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
 - .3 Submit to Departmental Representative for approval and make corrections as directed.
 - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.

- .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.

- .9 Submit copies of as-built drawings for inclusion in final TAB report.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Furnish spare parts as follows:
 - .1 One set of packing for each pump.
 - .2 One casing joint gasket for each size pump.
 - .3 One head gasket set for each heat exchanger.
 - .4 One glass for each gauge glass.
 - .5 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .3 Provide one set of special tools required to service equipment as recommended by manufacturers.
- .4 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect materials from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 Not used****Part 3 Execution****3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 PAINTING REPAIRS AND RESTORATION

- .1 Do painting in accordance with Section 09 91 00 - Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

3.3 SYSTEM CLEANING

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

3.5 DEMONSTRATION

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.

- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.
- .5 Departmental Representative will record these demonstrations on video tape for future reference.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.7 PROTECTION

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

1.2 REFERENCES

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181, Ready-Mixed Organic Zinc-Rich Coating.
- .2 Canadian Standards Association (CSA International)
 - .1 CSA B149, Natural Gas and Propane Installation Code.
 - .2 CSA B139, Installation Code for Oil Burning Equipment.
- .3 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-11, Environmental Standard for Paints and Coatings.
- .4 National Fire Code of Canada
- .5 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1113, Architectural Coatings.
 - .2 SCAQMD Rule 1168, Adhesive and Sealant Applications.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse by manufacturer of pallets crates padding packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 MATERIAL

- .1 Paint: zinc-rich to CAN/CGSB-1.181.
 - .1 Primers Paints Coating: in accordance with manufacturer's recommendations for surface conditions.
 - .2 Primer: maximum VOC limit 250 g/L to Standard GS-11.
 - .3 Paints: maximum VOC limit 150 g/L to Standard GS-11.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
 - .1 Sealants: maximum VOC limit to GSES GS-36.
- .3 Sealants: maximum VOC limit to GSES GS-36.
- .4 Adhesives: maximum VOC limit to GSES GS-36.
- .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.3 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, and components.

3.4 DRAINS

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.

- .3 Pipe each drain valve discharge separately to above floor drain.
 - .1 Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.5 AIR VENTS

- .1 Install air vents to CSA B139 at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

3.6 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

3.7 PIPEWORK INSTALLATION

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.
- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
 - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .11 Group piping wherever possible.
- .12 Ream pipes, remove scale and other foreign material before assembly.

- .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .14 Provide for thermal expansion as indicated.
- .15 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Install globe valves in bypass around control valves.
 - .6 Use gate or ball valves at branch take-offs for isolating purposes except where specified.
 - .7 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
- .16 Check Valves:
 - .1 Install silent check valves on discharge of pumps in vertical pipes with downward flow and as indicated.
 - .2 Install swing check valves in horizontal lines on discharge of pumps and as indicated.

3.8 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
 - .1 Concrete, masonry walls, and concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere:
 - .1 Provide space for firestopping.
 - .2 Maintain fire rating integrity.

- .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
- .4 Ensure no contact between copper pipe or tube and sleeve.

3.9 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
 - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
 - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

3.10 PREPARATION FOR FIRE STOPPING

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fires topping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

3.11 FLUSHING OUT OF PIPING SYSTEMS

- .1 Flush system in accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 00 - Cleaning supplemented as specified in relevant mechanical sections.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.12 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.

- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

3.13 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Electrical motors, drives and guards for mechanical equipment and systems.
 - .2 Supplier and installer responsibility indicated in Motor, Control and Equipment Schedule on electrical drawings and related mechanical responsibility is indicated on Mechanical Equipment Schedule on mechanical drawings.
 - .3 Control wiring and conduit is specified in Division 26 except for conduit, wiring and connections below 50 V which are related to control systems specified in Division 22 and 23. Refer to Division 26 for quality of materials and workmanship.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)
 - .1 ASHRAE 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA cosponsored; ANSI approved; Continuous Maintenance Standard).
 - .2 NECB 2011
- .2 Electrical Equipment Manufacturers' Association Council (EEMAC)
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Shop Drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta.
- .3 Quality Control: in accordance with Section 01 45 00 - Quality Control.

- .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .2 Instructions: submit manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .4 Closeout Submittals
 - .1 Provide maintenance data for motors, drives and guards for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, and applicable Provincial regulations.
- .2 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
 - .1 Construction Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Motors: high efficiency, in accordance with ASHRAE 90.1. or NECB 2011.

2.2 MOTORS

- .1 Provide motors for mechanical equipment as specified.
- .2 Motors under 373 W (1/2 HP): speed as indicated, continuous duty, built-in overload protection, resilient mount, single phase, 120 V, unless otherwise specified or indicated.
- .3 Motors 373 W (1/2 HP) and larger: EEMAC Class B, squirrel cage induction, speed as indicated, continuous duty, drip proof, ball bearing, maximum temperature rise 40 degrees C, 3 phase, 208 V, unless otherwise indicated.

2.3 TEMPORARY MOTORS

- .1 If delivery of specified motor will delay completion or commissioning work, install motor approved by Departmental Representative for temporary use. Work will only be accepted when specified motor is installed.

2.4 BELT DRIVES

- .1 Fit reinforced belts in sheave matched to drive. Multiple belts to be matched sets.
- .2 Use cast iron or steel sheaves secured to shafts with removable keys unless otherwise indicated.
- .3 For motors under 7.5 kW (10 HP): standard adjustable pitch drive sheaves, having plus or minus 10% range. Use mid-position of range for specified r/min.
- .4 For motors 7.5 kW (10 HP) and over: sheave with split tapered bushing and keyway having fixed pitch unless specifically required for item concerned. Provide sheave of correct size to suit balancing.
- .5 Correct size of sheave determined during commissioning.
- .6 Minimum drive rating: 1.5 times nameplate rating on motor. Keep overhung loads within manufacturer's design requirements on prime mover shafts.
- .7 Motor slide rail adjustment plates to allow for centre line adjustment.
- .8 Supply one set of spare belts for each set installed in accordance with Section 01 78 00 - Closeout Submittals.

2.5 DRIVE GUARDS

- .1 Provide guards for unprotected drives.
- .2 Guards for belt drives;
 - .1 Expanded metal screen welded to steel frame.
 - .2 Minimum 1.2 mm thick sheet metal tops and bottoms.
 - .3 [38] mm dia holes on both shaft centres for insertion of tachometer.
 - .4 Removable for servicing.
- .3 Provide means to permit lubrication and use of test instruments with guards in place.
- .4 Install belt guards to allow movement of motors for adjusting belt tension.
 - .1 "U" shaped, minimum 1.6 mm thick galvanized mild steel.
 - .2 Securely fasten in place.
 - .3 Removable for servicing.
- .5 Unprotected fan inlets or outlets:
 - .1 Wire or expanded metal screen, galvanized, 19 mm mesh.
 - .2 Net free area of guard: not less than 80% of fan openings.
 - .3 Securely fasten in place.
 - .4 Removable for servicing.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Fasten securely in place.
- .2 Make removable for servicing, easily returned into, and positively in position.

3.3 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - SUBMITTALS.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

3.4 CLEANING

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 17 - Pipe Welding.
- .2 Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

1.2 REFERENCES

- .1 ASTM International Inc.
 - .1 ASTM A53/A53M, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A105/A105M, Standard Specification for Carbon Steel Forgings, for Piping Applications.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for fixtures, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Manufacturer, model number, line contents, pressure and temperature rating.
 - .2 Movement handled, axial, lateral, angular and the amounts of each.
 - .3 Nominal size and dimensions including details of construction and assembly.

1.4 CLOSEOUT SUBMITTALS

- .1 Provide maintenance and operation data in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Data to include:
 - .1 Servicing requirements, including special requirements, stuffing box packing, lubrication and recommended procedures.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

- .3 Packaging Waste Management: remove for reuse by manufacturer of pallets crates padding packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 SLIP TYPE EXPANSION JOINTS

- .1 Application: for axial pipe movement.
- .2 Repacking: under full line pressure.
- .3 Body and packing housings: Class 150, 1MPa carbon steel pipe to ASTM A53/A53M, Grade B. Wall thickness to match pipe with ends for welding flanges to match pipe.
- .4 Slip or traverse sleeves: carbon steel pipe to ASTM A53/A53M, Grade B, hard chrome plated.
- .5 Anchor base: construction steel, welded to body.
- .6 Guides (internal and external): embody into packing housing with concentric alignment of slip or traverse sleeve with packing housing.
- .7 Extension limit stop: stainless steel, to prevent over-extension with accessible and removable pins.
- .8 Packing rings: 6 minimum, PTFE impregnated non-asbestos.
- .9 Thermal plastic packing: PTFE impregnated non-asbestos slug supplied loose.
- .10 Lubricating fittings: pet cocks with grease nipple.
- .11 Plunger body and plunger:
 - .1 Plunger body: heavy wall carbon steel welded to body.
 - .2 Plunger: carbon steel with hex head for use with socket wrench.
- .12 Lubricant: to manufacturer's recommendations.
- .13 Lubricant gun: complete with hose assembly.
- .14 Drip connection: 20 MPa forged steel to ASTM A105/A105M. Include half coupling with drain plug.

2.2 GROOVED END EXPANSION JOINTS

- .1 Packless, Gasketed, Slip, Expansion Joints:
 - .1 2413 kPa maximum working pressure.
 - .2 Steel pipe fitting consisting of telescoping body and slip-pipe sections.
 - .3 PTFE modified polyphenylene sulfide coated slide section.
 - .4 Suitable for axial end movement to 75 mm.

- .2 Expansion joint consisting of series of grooved end pipe nipples joined in tandem with flexible couplings. Total joint movement dependent on number of couplings and nipples used.

2.3 FLEXIBLE CONNECTION

- .1 Application: to suit motion.
- .2 Minimum length in accordance with manufacturer's recommendations to suit offset.
- .3 Inner hose: stainless steel corrugated.
- .4 Braided wire mesh stainless steel outer jacket.
- .5 Diameter and type of end connection: as indicated.
- .6 Operating conditions:
 - .1 Working pressure: 1034 kPa.
 - .2 Working temperature: 200 degrees C.
 - .3 To match system requirements.
- .7 Three flexible grooved couplings placed in close proximity to vibration source for vibration attenuation and stress relief.

2.4 ANCHORS AND GUIDES

- .1 Anchors:
 - .1 Concrete: to Section 03 30 00 - Cast-in-Place Concrete.
 - .2 Reinforcement: to Section 03 20 00 - Concrete Reinforcing.
- .2 Alignment guides:
 - .1 By conduit manufacturer.
 - .2 To accommodate specified thickness of insulation.
 - .3 Vapour barriers, jackets to remain uninterrupted.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION

- .1 Install expansion joints with cold setting, as indicated Departmental Representative. Make record of cold settings.
- .2 Install expansion joints and flexible connections in accordance with manufacturer's instructions.

- .3 Install pipe anchors and guides as indicated. Anchors to withstand 150 % of axial thrust.
- .4 Do welding in accordance with section 23 05 17 - Pipe Welding.

3.3 PIPE CLEANING AND START-UP

- .1 In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

3.4 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
 - .1 ANSI/ASME B31.1, Power Piping.
 - .2 ANSI/ASME B31.3, Process Piping.
 - .3 ANSI/ASME Boiler and Pressure Vessel Code-2007:
 - .1 BPVC 2007 Section I: Power Boilers.
 - .2 BPVC 2007 Section V: Nondestructive Examination.
 - .3 BPVC 2007 Section IX: Welding and Brazing Qualifications.
- .2 American National Standards Institute/American Water Works Association (ANSI/AWWA)
 - .1 ANSI/AWWA C206, Field Welding of Steel Water Pipe.
- .3 American Welding Society (AWS)
 - .1 AWS C1.1M/C1.1, Recommended Practices for Resistance Welding.
 - .2 AWS Z49.1, Safety in Welding, Cutting and Allied Process.
 - .3 AWS W1, Welding Inspection Handbook.
- .4 Canadian Standards Association (CSA International)
 - .1 CSA W47.2, Certification of Companies for Fusion Welding of Aluminum.
 - .2 CSA W48, Filler Metals and Allied Materials for Metal Arc Welding.
 - .3 CSA B51, Boiler, Pressure Vessel and Pressure Piping Code.
 - .4 CSA-W117.2, Safety in Welding, Cutting and Allied Processes.
 - .5 CSA W178.1, Certification of Welding Inspection Organizations.
 - .6 CSA W178.2, Certification of Welding Inspectors.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

1.3 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Welders:
 - .1 Welding qualifications in accordance with CSA B51.
 - .2 Use qualified and licensed welders possessing certificate for each procedure performed from authority having jurisdiction.
 - .3 Submit welder's qualifications to Departmental Representative.
 - .4 Each welder to possess identification symbol issued by authority having jurisdiction.

- .5 Certification of companies for fusion welding of aluminum in accordance with CSA W47.2.
- .2 Inspectors:
 - .1 Inspectors qualified to CSA W178.2.
- .3 Certifications:
 - .1 Registration of welding procedures in accordance with CSA B51.
 - .2 Copy of welding procedures available for inspection.
 - .3 Safety in welding, cutting and allied processes in accordance with CSA-W117.2.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse by manufacturer of pallets crates padding packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 ELECTRODES

- .1 Electrodes: in accordance with CSA W48 Series.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 QUALITY OF WORK

- .1 Welding: in accordance with ANSI/ASME B31.1 B31.3, ANSI/ASME Boiler and Pressure Vessel Code, Sections I and IX and ANSI/AWWA C206, using procedures conforming to AWS B3.0, AWS C1.1, applicable requirements of provincial authority having jurisdiction.

3.3 INSTALLATION REQUIREMENTS

- .1 Identify each weld with welder's identification symbol.
- .2 Backing rings:
 - .1 Where used, fit to minimize gaps between ring and pipe bore.

.2 Do not install at orifice flanges.

.3 Fittings:

.1 NPS 2 and smaller: install welding type sockets.

.2 Branch connections: install welding tees or forged branch outlet fittings.

3.4 INSPECTION AND TESTS - GENERAL REQUIREMENTS

.1 Review weld quality requirements and defect limits of applicable codes and standards with Departmental Representative before work is started.

.2 Formulate "Inspection and Test Plan" in co-operation with Departmental Representative.

.3 Do not conceal welds until they have been inspected, tested and approved by inspector.

.4 Provide for inspector to visually inspect welds during early stages of welding procedures in accordance with Welding Inspection Handbook. Repair or replace defects as required by codes and as specified.

3.5 SPECIALIST EXAMINATIONS AND TESTS

.1 General:

.1 Perform examinations and tests by specialist qualified to CSA W178.1 and CSA W178.2 and approved by Departmental Representative.

.2 To ANSI/ASME Boiler and Pressure Vessels Code, Section V, CSA B51 and requirements of authority having jurisdiction.

.3 Inspect and test 10 % of welds in accordance with "Inspection and Test Plan" by non-destructive visual examination magnetic particle (hereinafter referred to as "particle") tests spot gamma ray radiographic (hereinafter referred to as "radiography") tests.

.2 Hydrostatically test welds to ANSI/ASME B31.1.

.3 Visual examinations: include entire circumference of weld externally and wherever possible internally.

.4 Failure of visual examinations:

.1 Upon failure of welds by visual examination, perform additional testing as directed by Departmental Representative of total of up to 10 radiographic tests.

.5 Full radiographic tests for piping systems.

.1 Spot radiography:

.1 Conduct spot radiographic tests of up to 10% of welds, selected at random by Departmental Representative from welds which would be most difficult to repair in event of failure after system is operational.

.2 Radiographic film:

- .1 Identify each radiographic film with date, location, name of welder, and submit to Departmental Representative. Replace film if rejected because of poor quality.
- .3 Interpretation of radiographic films:
 - .1 By qualified radiographer.
- .4 Failure of radiographic tests:
 - .1 Extend tests to welds by welder responsible when those welds fail tests.
- .6 Magnetic particle tests for piping systems.

3.6 DEFECTS CAUSING REJECTION

- .1 As described in ANSI/ASME B31.1 and ANSI/ASME Boiler and Pressure Vessels Code.

3.7 REPAIR OF WELDS WHICH FAILED TESTS

- .1 Re-inspect and re-test repaired or re-worked welds at Contractor's expense.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B31.1, Power Piping.
- .2 ASTM International
 - .1 ASTM A125, Standard Specification for Steel Springs, Helical, Heat-Treated.
 - .2 ASTM A307, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .3 ASTM A563, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP58, Pipe Hangers and Supports - Materials, Design and Manufacture.
 - .2 MSS SP69, Pipe Hangers and Supports - Selection and Application.
 - .3 MSS SP89, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriter's Laboratories of Canada (ULC)

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Submit shop drawings for:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.
- .4 Certificates:
 - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

- .5 Manufacturers' Instructions:
 - .1 Provide manufacturer's installation instructions.

1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates padding, packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58.

2.3 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized.
 - .2 Use electro-plating galvanizing process.

- .3 Ensure steel hangers in contact with copper piping are copper plated.
- .2 Shop and field-fabricated assemblies:
 - .1 Trapeze hanger assemblies.
 - .2 Steel brackets.
- .3 Hanger rods: threaded rod material to MSS SP58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Do not use 22 mm or 28 mm rod.
- .4 Pipe attachments: material to MSS SP58:
 - .1 Attachments for steel piping: carbon steel black.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Use insulation shields for hot pipework.
 - .4 Oversize pipe hangers and supports.
- .5 Adjustable clevis: material to MSS SP69 UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .6 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .7 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: black.
 - .2 Finishes for copper, glass, brass or aluminum pipework: black.
- .8 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.

2.4 RISER CLAMPS

- .1 Steel or cast iron pipe: galvanized carbon steel to MSS SP58, type 42, UL listed.
- .2 Copper pipe: carbon steel copper plated to MSS SP58, type 42.
- .3 Bolts: to ASTM A307.
- .4 Nuts: to ASTM A563.

2.5 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
 - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP69.

2.6 CONSTANT SUPPORT SPRING HANGERS

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10% minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

2.7 VARIABLE SUPPORT SPRING HANGERS

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

2.8 EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings. Submit calculations with shop drawings.

2.9 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

2.10 HOUSE-KEEPING PADS

- .1 Provide 100 mm high concrete housekeeping pads for base-mounted equipment; size pads 50 mm larger than equipment; chamfer pad edges.
- .2 Concrete: to Section 03 30 00 - Cast-in-Place Concrete.

2.11 OTHER EQUIPMENT SUPPORTS

- .1 Submit structural calculations with shop drawings.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at pumps and as indicated.
- .3 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to industry standards.
 - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
 - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
 - .1 Vertical movement of pipework is 13 mm or more,
 - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
 - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
 - .2 Variation in supporting effect does not exceed 25 % of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.

- .6 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
6	4.3 m	

- .7 Pipework greater than NPS 12: to MSS SP69.

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

3.7 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

3.8 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems.
 - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads
- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:

- .3 Installation of ceilings, doors, windows, other construction affecting TAB.
- .4 Application of weather stripping, sealing, and caulking.
- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.
- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire, smoke, volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.
 - .3 Liquid systems:
 - .1 Flushed, filled, vented.
 - .2 Correct pump rotation.
 - .3 Strainers in place, baskets clean.
 - .4 Isolating and balancing valves installed, open.
 - .5 Calibrated balancing valves installed, at factory settings.
 - .6 Chemical treatment systems complete, operational.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 HVAC systems: plus 5 %, minus 5 %.
 - .2 Hydronic systems: plus, or minus 10 %.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2 % of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.

- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB to most stringent of this section TAB standards of AABC SMACNA ASHRAE.
- .2 Do TAB of systems, equipment, components, controls specified Division 23 following systems, equipment, components, controls:
 - .1 Heating system.
 - .2 Air systems.
 - .3 Boilers.
 - .4 Pumps.
 - .5 HRVs.
- .3 Qualifications: personnel performing TAB qualified to standards of AABC.
- .4 Quality assurance: perform TAB under direction of supervisor qualified to standards of AABC.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.
 - .2 Quality assurance: as for air systems specified this section.
- .2 Building pressure conditions:
 - .1 Adjust HVAC systems, equipment, controls to ensure specified pressure conditions at all times.
- .3 Measurement of noise from equipment specified in Division 23.
- .4 Measurement of spatial noise

Part 2 Products

2.1 NOT USED

Part 3 Execution

3.1 NOT USED

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Definitions:
 - .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - means "not concealed" as previously defined.
 - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.
 - .2 TIAC Codes:
 - .1 CRD: Code Round Ductwork,
 - .2 CRF: Code Rectangular Finish.
- .2 Reference Standards:
 - .1 NECB 2011
 - .2 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IESNA 90.1, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
 - .3 ASTM International Inc.
 - .1 ASTM B209M, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - .2 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
 - .3 ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C547, Standard Specification for Mineral Fiber Pipe Insulation.
 - .6 ASTM C553, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .7 ASTM C612, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .8 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .9 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
 - .4 Canadian General Standards Board (CGSB)

- .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
- .5 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-36-00, Commercial Adhesives.
- .6 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.
- .7 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
- .8 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-03, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-05, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.
- .3 Shop Drawings:
 - .1 Provide drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
- .4 Samples:
 - .1 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed.
 - .2 Mount sample on 12 mm plywood board.
 - .3 Affix typewritten label beneath sample indicating service.
- .5 Manufacturers' Instructions:
 - .1 Provide manufacture's written duct insulation jointing recommendations, and special handling criteria, installation sequence, cleaning procedures.

1.3 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section, and qualified to standards member of TIAC.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.
- .3 Packaging Waste Management: remove for reuse by manufacturer of pallets crates padding packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 FIRE AND SMOKE RATING**

- .1 To CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to ASTM C553.

2.3 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: compatible with insulation.
 - .1 Maximum VOC limit 250 g/L to SCAQMD Rule 1168.
- .3 Aluminum:
 - .1 To ASTM B209 with moisture barrier as scheduled in PART 3 of this section.
 - .2 Thickness: 0.50 mm sheet.

- .3 Finish: Smooth.
- .4 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.
 - .1 Stainless steel:
 - .5 Type: 304.
 - .6 Thickness: 0.25 mm sheet.
 - .7 Finish: Smooth.
- .8 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.

2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
- .2 Indoor Vapour Retarder Finish:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, plain, 50 mm wide minimum.
- .7 Contact adhesive: quick-setting
 - .1 Maximum VOC limit 50 g/L to SCAQMD Rule 1168 GSES GS-36.
- .8 Canvas adhesive: washable.
 - .1 Maximum VOC limit 50 g/L to SCAQMD Rule 1168 GSES GS-36.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 mm wide, 0.5 mm thick stainless steel.
- .11 Facing: 25 mm galvanized steel hexagonal wire mesh stitched on one face of insulation with expanded metal lath on other face of insulation.
- .12 Fasteners: 2 mm diameter pins with 35 mm diameter clips, length to suit thickness of insulation.

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts	C-1	yes	50
Round cold and dual temperature supply air ducts	[C-2	yes	50
Rectangular warm air ducts	C-1	no	25
Round warm air ducts	C-1	no	25
Supply, return and exhaust ducts exposed in space being served	none		
Outside air ducts to mixing plenum	C-1	yes	25

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Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvres	C-1	no	25
Rectangular ducts outside	C-1	special	50
Acoustically lined ducts	none		

.2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:

.1 Use TIAC code C-1 insulation, scored to suit diameter of duct.

.1 Finishes: conform to following table:

	TIAC Code	TIAC Code
Rectangular/ Round		
Indoor, concealed	none	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

3.5 CLEANING

.1 Clean in accordance with Section 01 74 00 - Cleaning.

.1 Remove surplus materials, excess materials, rubbish, tools and equipment.

.2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 NECB 2011.
- .2 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE 90.1-SI Edition, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .3 ASTM International Inc.
 - .1 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .2 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .3 ASTM C533, Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation.
 - .4 ASTM C547, Standard Specification for Mineral Fiber Pipe Insulation.
 - .5 ASTM C553, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .6 ASTM C612, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .7 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .8 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .4 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52MA, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB 51.53, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .6 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.
- .7 Thermal Insulation Association of Canada (TIAC)
 - .1 National Insulation Standards.
- .8 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for insulation and adhesives, include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Provide two copies WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 35 29.06 - Health and Safety Requirements.
- .3 Samples:
 - .1 Provide for review: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed.
 - .1 Mount sample on 12 mm plywood board.
 - .2 Affix typewritten label beneath sample indicating service.
- .4 Manufacturer's Instructions:
 - .1 Include procedures to be used and installation standards to be achieved.
- .5 Qualifications:
 - .1 Installer to be specialist in performing work of this section, and qualified to standards member of TIAC.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Store at temperatures and conditions recommended by manufacturer.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets crates padding packaging materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 FIRE AND SMOKE RATING**

- .1 Fire and smoke ratings to CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre: includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.

- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: ASTM C547.
 - .2 Maximum "k" factor: ASTM C547.
- .4 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52MA.
 - .3 Maximum "k" factor: ASTM C547.
- .5 TIAC Code C-1: rigid mineral fibre board, unfaced.
 - .1 Mineral fibre: ASTM C612.
 - .2 Maximum "k" factor: ASTM C612.
- .6 TIAC Code C-4: rigid mineral fibre board faced with factory applied vapour retarder jacket.
 - .1 Mineral fibre: ASTM C612.
 - .2 Jacket: to CGSB 51-GP-52MA.
 - .3 Maximum "k" factor: ASTM C612.
- .7 TIAC Code C-2: mineral fibre blanket unfaced or faced with factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52MA.
 - .3 Maximum "k" factor: ASTM C553.
- .8 TIAC Code A.6: flexible unicellular tubular elastomer.
 - .1 Insulation: with vapour retarder jacket.
 - .2 Jacket: to CGSB 51-GP-52MA.
 - .3 Maximum "k" factor.
 - .4 Certified by manufacturer free of potential stress corrosion cracking corrodents.
- .9 TIAC Code A-2: rigid moulded calcium silicate in sections and blocks, and with special shapes to suit project requirements.
 - .1 Insulation: ASTM C533.
 - .2 Maximum "k" factor: ASTM C533.
 - .3 Design to permit periodic removal and re-installation.

2.3**JACKETS**

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type [and sheet] to CAN/CGSB 51.53 with pre-formed shapes as required.
 - .2 Colours: selected by Departmental Representative.

- .3 Minimum service temperatures: -20 degrees C.
- .4 Maximum service temperature: 65 degrees C.
- .5 Moisture vapour transmission: 0.02 perm.
- .6 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
- .7 Special requirements:
 - .1 Outdoor: UV rated material at least 0.5 mm thick.
- .8 Covering adhesive: compatible with insulation.
 - .1 Maximum VOC limit 30 g/L to SCAQMD Rule 1168 GSES GS-36.
- .2 Aluminum:
 - .1 To ASTM B209.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: smooth.
 - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

2.4 INSULATION SECUREMENTS

- .1 Tape: self-adhesive, aluminum, plain, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
 - .1 Maximum VOC limit 30 g/L to SCAQMD Rule 1168 GSES GS-36.
- .3 Tie wire: 1.5 mm diameter stainless steel.
- .4 Bands: Stainless steel, 19 mm wide, 0.5 mm thick.
- .5 Facing: 25 mm galvanized steel hexagonal wire mesh on one face of insulation with expanded metal lath on other face of insulation.
- .6 Fasteners: 2 mm diameter pins with 35 mm square clips. Length of pin to suit thickness of insulation.

2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.
 - .1 Maximum VOC limit 30 g/L to SCAQMD Rule 1168.

2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.7 OUTDOOR VAPOUR RETARDER MASTIC

- .1 Vinyl emulsion type acrylic, compatible with insulation.

- .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE- INSTALLATION REQUIREMENTS

- .1 Pressure testing of equipment and adjacent piping systems complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards
 - .1 Hot equipment: To TIAC code 1503-H.
 - .2 Cold equipment: to TIAC code 1503-C.
- .2 Elastomeric Insulation: to remain dry. Overlaps to manufacturer's instructions. Joints tight and sealed properly.
- .3 Provide vapour retarder as recommended by manufacturer.
- .4 Apply materials in accordance with insulation and equipment manufacturer's instructions and this specification.
- .5 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .6 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Hangers, supports outside vapour retarder jacket.
- .7 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: At expansion joints, valves, primary flow measuring elements flanges and unions at equipment.
- .2 Installation to permit movement of expansion joint to permit periodic removal and replacement without damage to adjacent insulation.

3.5 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.

- .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Thermal insulation for piping and piping accessories in commercial type applications.

1.2 REFERENCES

- .1 NECB 2011
- .2 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE Standard 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .3 American Society for Testing and Materials International (ASTM)
 - .1 ASTM B209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
 - .2 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .3 ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C533, Calcium Silicate Block and Pipe Thermal Insulation.
 - .6 ASTM C547, Mineral Fiber Pipe Insulation.
 - .7 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .8 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .4 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
- .5 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
 - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
 - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .6 Health Canada/Workplace Hazardous Materials Information System (WHMIS)

- .1 Material Safety Data Sheets (MSDS).
- .7 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .8 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102, Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .3 CAN/ULC-S702, Thermal Insulation, Mineral Fibre, for Buildings
 - .4 CAN/ULC-S702.2, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Shop drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
- .4 Samples:
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.

- .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and qualified to standards member of TIAC.
- .3 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
 - .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
 - .1 Protect from weather, construction traffic.
 - .2 Protect against damage.
 - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
 - .1 Construction Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .2 Place excess or unused insulation and insulation accessory materials in designated containers.
 - .3 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
 - .4 Dispose of unused adhesive material at official hazardous material collections site approved by Departmental Representative.

Part 2 Products**2.1 FIRE AND SMOKE RATING**

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 ASTM C547.
 - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702 ASTM C547.
- .5 TIAC Code C-2: mineral fibre blanket faced [with] [without] factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to CAN/ULC-S702 ASTM C547.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702 ASTM C547.

2.3 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, plain, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

2.4 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.5 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.6 OUTDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: fibrous glass, untreated 305 g/m².

2.7 JACKETS

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
 - .2 Colours: [to match adjacent finish paint] As selected by Departmental Representative.
 - .3 Minimum service temperatures: -20 degrees C.
 - .4 Maximum service temperature: 65 degrees C.
 - .5 Moisture vapour transmission: 0.02 perm.
 - .6 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
 - .7 Special requirements:
 - .1 Outdoor: UV rated material at least 0.5 mm thick.
- .2 Canvas:
 - .1 220 and 120 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
 - .2 Lagging adhesive: compatible with insulation.
- .3 Aluminum:
 - .1 To ASTM B209.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: smooth.
 - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

2.8 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS

- .1 Caulking to: Section 07 92 00 - Joint Sealants.

Part 3 Execution**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at expansion joints, valves, primary flow measuring elements flanges and unions at equipment.
- .2 Design: to permit movement of expansion joint without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: aluminum PVC high temperature fabric.

3.5 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

3.6 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Piping	Pipe Sizes mm	Insulation Thickness mm	Recovery Jacket
Domestic Cold Water Piping	13 to 20 25 to 150 200 and over	15 25 38	Canvas Aluminum Stainless Steel PVC
Domestic Hot Water Supply and Recirculation Piping	13 to 30 40 and over	25 38	Canvas Aluminum Stainless Steel PVC
Domestic Hot Water Supply and Recirculation Piping (through unconditioned spaces)	13 to 50 65 to 100 125 and over	50 65 75	Canvas Aluminum Stainless Steel PVC
Hot Water Heating Piping; Do not insulate within Radiation Enclosures except for mains	13 to 30 40 and Over	25 50	Canvas Aluminum Stainless Steel PVC
Vents within 3 m of Roof Outlet	All sizes	38	Canvas Aluminum Stainless Steel PVC
Stainless Steel Water Softener Tanks		38	Aluminum Stainless Steel
Air Separators		38	Aluminum Stainless Steel
Note: Pipe insulation for piping installed in partitions within conditioned spaces can be reduced by 25mm but not to thickness below 25mm.			

3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.

- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Procedures and cleaning solutions for cleaning mechanical piping systems.
- .2 Related Requirements
 - .1 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .2 Section 23 25 00 - HVAC Water Treatment Systems.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM E202, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .2 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Instructions: submit manufacturer's installation instructions.

1.4 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:
 - .1 Construction Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

2.1 CLEANING SOLUTIONS

- .1 Tri-sodium phosphate: 0.40 kg per 100 L water in system.
- .2 Sodium carbonate: 0.40 kg per 100 L water in system.
- .3 Low-foaming detergent: 0.01 kg per 100 L water in system.

Part 3 Execution**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 CLEANING HYDRONIC AND STEAM SYSTEMS

- .1 Timing: systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
- .2 Cleaning Agency:
 - .1 Retain qualified water treatment specialist to perform system cleaning.
- .3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.
- .4 Cleaning procedures:
 - .1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
 - .1 Cleaning procedures, flow rates, elapsed time.
 - .2 Chemicals and concentrations used.
 - .3 Inhibitors and concentrations.
 - .4 Specific requirements for completion of work.
 - .5 Special precautions for protecting piping system materials and components.
 - .6 Complete analysis of water used to ensure water will not damage systems or equipment.
- .5 Conditions at time of cleaning of systems:
 - .1 Systems: free from construction debris, dirt and other foreign material.
 - .2 Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
 - .3 Strainers: clean prior to initial fill.
 - .4 Install temporary filters on pumps not equipped with permanent filters.
 - .5 Install pressure gauges on strainers to detect plugging.

- .6 Report on Completion of Cleaning:
 - .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.
- .7 Hydronic Systems:
 - .1 Fill system with water, ensure air is vented from system.
 - .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
 - .3 Use water metre to record volume of water in system to +/- 0.5%.
 - .4 Add chemicals under direct supervision of chemical treatment supplier.
 - .5 Closed loop systems: circulate system cleaner at 60 degrees C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
 - .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
 - .7 Add chemical solution to system.
 - .8 Establish circulation, raise temperature slowly to maximum design 82 degrees C minimum. Circulate for 12 h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38 degrees C. Drain as quickly as possible. Refill with clean water. Circulate for 6 h at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).

3.3 START-UP OF HYDRONIC SYSTEMS

- .1 After cleaning is completed and system is filled:
 - .1 Establish circulation and expansion tank level, set pressure controls.
 - .2 Ensure air is removed.
 - .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
 - .4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.
 - .5 Clean out strainers repeatedly until system is clean.
 - .6 Commission water treatment systems as specified in Section 23 25 00 - HVAC Water Treatment Systems.
 - .7 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
 - .8 Repeat with water at design temperature.
 - .9 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
 - .10 Bring system up to design temperature and pressure slowly over a 48 hour period.

- .11 Perform TAB as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .12 Adjust pipe supports, hangers, springs as necessary.
- .13 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.
- .14 If sliding type expansion joints bind, shut down system, re-align, repeat start-up procedures.
- .15 Re-tighten bolts using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.
- .16 Check operation of drain valves.
- .17 Adjust valve stem packings as systems settle down.
- .18 Fully open balancing valves (except those that are factory-set).
- .19 Check operation of over-temperature protection devices on circulating pumps.
- .20 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

3.4

CLEANING

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

PART 1 - GENERAL

1.1. WORK INCLUDED

- .1 Comply with Division 1, General Requirements and all documents referred to therein.
- .2 Provide all labour, materials, products, equipment and services to supply, install and test the heated water, chilled water and condenser water piping systems indicated on the Drawings and specified in this Section of the Specifications.

PART 2 - PRODUCTS

2.1. PIPING, JOINTS AND FITTINGS

- .1 Meet the following pipe provision requirements:
 - .1 Pipe: 12 mm to 50 mm
 - .1 ASTM A53, Standard wall steel electric resistance weld, threaded for 1035 kPa beaded malleable iron line joint couplings and 860 kPa threaded cast iron fittings.
- .2 Meet Section 20 05 00 requirements for pipe installation and equipment connection including union and flange provision.
- .3 Provide Type L copper takeoffs from risers, runouts and horizontal distribution systems.
- .4 Victaulic pipe joints may be used except for pipe enclosed in shafts. Meet the best practices described in current Victaulic literature. Victaulic pipe joints shall be Zero-Flex couplings with Grade E gaskets.

2.2. VALVES

- .1 Gate and globe valves shall be Crane, Jenkins or Kitz to the following Kitz figure numbers:

To 1400 kPa working pressure:

	Figure Numbers	
	Gate	Globe
50 mm and smaller:		
Soldered	44	10
Screwed	24	09

65 mm and larger Flanged	72	76
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To 2100 kPa working pressure:

	Figure Numbers	
	Gate	Globe
50 mm and smaller - Soldered	43	10
Screwed	42	09
65 mm and larger Flanged, rising stem	300SCL	300SCJ

- .2 For pipe sizes 50 mm and smaller, ball valves may be substituted for the above gate and globe valves. Provide ball valves with brass or bronze body, chrome plated solid ball, PTFE seats and seals and full port:
 - .1 soldered - Kitz Figure 59
 - .2 screwed - Kitz Figure 58
- .3 Check valves shall be non-slam type, Check Rite or Centre Line manufacture, selected for system operating pressures and temperatures. Victaulic 716 check valves may be substituted in Victaulic grooved end piping systems.

2.3. SAFETY AND RELIEF VALVES

- .1 Provide safety and relief valves for all closed water systems. Pipe relief to nearest floor drain.
- .2 Provide Watts 174A valves rated at 1035 kPa at 99°C ASTM rated, cast iron body bronze disc and seat, steel spindle assembly, carbon steel spring.

2.4. HYDRONIC TERMINAL UNIT VALVES

- .1 Provide Dahl bronze ball valves at inlet and outlet of each hydronic terminal unit.

2.5. AIR VENTS

- .1 Select air vents to suit system operating pressures.
- .2 Provide automatic air vents, Spirax Type 13W to 1035 kPa and 13WH to 2070 kPa complete with isolating gate valves at all high points where mains are trapped,

where shown in the Drawings and where shown on Typical Detail Sheets. Pipe outlet from each vent to a service sink, drip pan or floor drain.

- .3 Provide manual air vents, screwdriver or key type at each unit heater, cabinet unit heater, convector, wallfin section and fan coil unit.

2.6. DIAPHRAGM TYPE EXPANSION TANKS

- .1 Provide a diaphragm type expansion tank, suitable for the system operating pressures, for each closed circulation system. Each tank shall have an heavy duty Butyl rubber diaphragm suitable for a 50% solution of inhibited propylene glycol. Refer to Schedules for capacity and size information.
- .2 Stamp each expansion tank with ASME pressure rating.

2.7. AIR SEPARATORS

- .1 Furnish and install an Armstrong Vortex series VAS air separator complete with strainer and flanged connections as indicated on the mechanical drawings and schematics; air separator size to match incoming pipe size. Separator shall suitable for 1140 kPa at 190°C operating conditions.
- .2 Separator shall be designed and built in accordance with the latest revisions of ASME pressure vessel code.

PART 3 - EXECUTION

3.1. INSTALLATION

- .1 Meet Section 20 05 00 requirements.
- .2 Use valves and strainers of the same size as pipe in which it is installed, unless otherwise indicated.
- .3 Provide globe, ball or plug valves for throttling or controlling flow in accordance with article 2.2.
- .4 Provide gate, ball or butterfly valves for shutoff in accordance with article 2.2.
- .5 Install reducing fittings so as not to trap air.
- .6 Provide long radius elbows.
- .7 Provide flanges or unions at connections to all equipment.
- .8 Provide screwed or flanged joints only in accessible locations. Provide access doors as required.
- .9 Do not use field fabricated fittings.

- .10 Equip low points with 20 mm drain valve piped to floor drain. Provide, at high points on lines and on equipment connections, collection chambers and high capacity float operated automatic air vents.
- .11 Connect branch pipe runouts to top of main distribution pipe.

3.2. TESTING

- .1 Meet testing requirements of all authorities having jurisdiction. Obtain certification and certify tests not required by authorities. Perform not less than the following tests.
- .2 Prove hydronic piping tight under a hydrostatic test of 150% of design working pressure but not less than 700 kPa. Test without pressure drop for a period of not less than 4 hours.
- .3 Perform tests before piping is covered or concealed.
- .4 Remove all components which will not withstand test pressure and replace after tests.
- .5 Eliminate leaks or remove and refit defective parts. Do not caulk threaded or welded joints.
- .6 After work is completed, adjust and put all parts of the system into proper working order. Adjust all valves to achieve specified heating capacities. Leave the complete job ready for regular operation, all to the satisfaction of the Consultant.
- .7 After the testing period, drain the system, and before water treatment is introduced into the system, clean out all dirt pockets and strainers.
- .8 Provide lubricating oils, packing, and other accessories, for proper operation of the system.
- .9 The final test and acceptance shall not be made until the work is finally completed.

3.3. INSTALLATION OF CONTROL DEVICES AND INSTRUMENTATION

- .1 Install all control devices and instrumentation for the hydronic systems as shown on the drawings, specified in Section 25 30 00 and supplied by the controls supplier.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASME
 - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII.
- .2 ASTM International
 - .1 ASTM A47/A47M, Standard Specification for Ferritic Malleable Iron Castings.
 - .2 ASTM A278/A278M, Standard Specification for Gray Iron Castings for Pressure-Containing Parts for Temperatures up to 650 degrees F (350 degrees C).
 - .3 ASTM A516/A516M, Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate - and Lower - Temperature Service.
 - .4 ASTM A536-, Standard Specification for Ductile Iron Castings.
 - .5 ASTM B62, Standard Specification for Composition Bronze or Ounce Metal Castings.
- .3 CSA Group
 - .1 CSA B51-09, Boiler, Pressure Vessel, and Pressure Piping Code.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for expansion tanks, air vents, separators, valves, and strainers and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic specialties for incorporation into manual.
- .3 Submit copies of operation and maintenance manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect hydronic specialties from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 DIAPHRAGM TYPE EXPANSION TANK**

- .1 Vertical steel pressurized diaphragm type expansion tank.
- .2 Capacity: refer to schedule.
- .3 Diaphragm sealed in EPDM suitable for 115 degrees C operating temperature.
- .4 Working pressure: 860 kPa with ASME stamp and certification.
- .5 Air precharged to 84 kPa (initial fill pressure of system).
- .6 Base mount for vertical installation.
- .7 Supports: provide supports with hold down bolts and installation templates incorporating seismic restraint systems.
- .8 Renewable diaphragm.

2.2 AUTOMATIC AIR VENT

- .1 Standard float vent: brass body and NPS 1/8 connection and rated at 310 kPa working pressure.
- .2 Float: solid material suitable for 115 degrees C working temperature.

2.3 AIR SEPARATOR - BOILER MOUNTED

- .1 Complete with dip tube.
- .2 Working pressure: 860 kPa.

2.4 AIR SEPARATOR - EXPANSION TANK FITTING

- .1 Complete with adjustable vent tube and built-in manual vent valve.
- .2 Working pressure: 860 kPa.

2.5 AIR SEPARATOR - IN-LINE

- .1 Working pressure: 860 kPa.
- .2 Size: NPS 1 ½ or as indicated.

2.6 COMBINATION SEPARATORS/STRAINERS

- .1 Steel, tested and stamped in accordance with ASME BPVC, for 860 kPa operating pressure, with galvanized steel integral strainer with 5 mm perforations, tangential inlet and outlet connections, and internal stainless steel air collector tube.

2.7 PIPE LINE STRAINER

- .1 NPS 1/2 to 2: bronze body to ASTM B62, screwed connections, Y pattern.
- .2 NPS 2 1/2 to 12: cast steel body to ASTM A278/A278M, Class 30, flanged connections.
- .3 Blowdown connection: NPS 1.
- .4 Screen: stainless steel with 1.19 mm perforations.
- .5 Working pressure: 860 kPa.

2.8 SUCTION DIFFUSER

- .1 Body: cast iron with flanged connections.
- .2 Strainer: with built-in, disposable 1.19 mm mesh, low pressure drop screen and NPS 1 blowdown connection.
- .3 Permanent magnet particle trap.
- .4 Full length straightening vanes.
- .5 Pressure gauge tapings.
- .6 Adjustable support leg.

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic specialties installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

3.3 GENERAL

- .1 Run drain lines and blow off connections to terminate above nearest drain.
- .2 Maintain adequate clearance to permit service and maintenance.
- .3 Should deviations beyond allowable clearances arise, request and follow Departmental Representative's directive.
- .4 Check shop drawings for conformance of tappings for ancillaries and for equipment operating weights.

3.4 STRAINERS

- .1 Install in horizontal or down flow lines.
- .2 Ensure clearance for removal of basket.
- .3 Install ahead of each pump.

3.5 AIR VENTS

- .1 Install at high points of systems.
- .2 Install gate valve on automatic air vent inlet. Run discharge to nearest drain.

3.6 EXPANSION TANKS

- .1 Adjust expansion tank pressure to suit design criteria.
- .2 Install lockshield type valve at inlet to tank.

3.7 PRESSURE SAFETY RELIEF VALVES

- .1 Run discharge pipe to terminate above nearest drain.

3.8 SUCTION DIFFUSERS

- .1 Install on inlet to pumps having suction size greater than 50.

3.9 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

PWGSC/TPSGC Project R.100429.001

Jasper Staff Housing

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Jasper, AB

Section 23 21 14
HYDRONIC SPECIALTIES

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END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 NECB 2011
- .2 American Society of Heating Refrigeration and Air-Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IES Standard 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .3 CSA Group
 - .1 CAN/CSA-B214-12, Installation Code for Hydronic Heating Systems.
- .4 Electrical Equipment Manufacturers Association of Canada (EEMAC)
- .5 National Electrical Manufacturers' Association (NEMA)
 - .1 NEMA MG 1-2011, Motors and Generators.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for pump, circulator, and equipment and include product characteristics, performance criteria, physical size, finish and limitations indicate point of operation, and final location in field assembly.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Submit manufacturer's detailed composite wiring diagrams for control systems showing factory installed wiring and equipment on packaged equipment or required for controlling devices or ancillaries, accessories and controllers.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic pumps for incorporation into manual.
- .3 Submit copies of operation and maintenance manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect hydronic pumps from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 EQUIPMENT**

- .1 Size and select components to: CAN/CSA-B214.

2.2 VERTICAL IN-LINE CIRCULATORS

- .1 Volute: cast iron radially split, with tapped openings for venting, draining and gauge connections, with screwed or flanged suction and discharge connections.
- .2 Impeller: cast iron.
- .3 Shaft: stainless steel with bronze sleeve bearing, integral thrust collar.
- .4 Seal assembly: mechanical for service to 135 degrees C.
- .5 Coupling: rigid self-aligning.
- .6 Motor: to NEMA MG 1 resilient mounted, drip proof, sleeve bearing, 1800 r/min.
- .7 Capacity: refer to schedule.

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic pump installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

3.3 INSTALLATION

- .1 Install hydronic pumps to: CAN/CSA-B214.
- .2 In line circulators: install as indicated by flow arrows.
 - .1 Support at inlet and outlet flanges or unions.
 - .2 Install with bearing lubrication points accessible.
- .3 Ensure that pump body does not support piping or equipment.
 - .1 Provide stanchions or hangers for this purpose.
 - .2 Refer to manufacturer's installation instructions for details.
- .4 Pipe drain tapping to floor drain.
- .5 Install volute venting pet cock in accessible location.
- .6 Check rotation prior to start-up.
- .7 Install pressure gauge test cocks.

3.4 START-UP

- .1 General:
 - .1 In accordance with Section 23 05 93 – Testing, Adjusting and Balancing for HVAC as specified herein.
 - .2 In accordance with manufacturer's recommendations.
- .2 Procedures:
 - .1 Before starting pump, check that cooling water system over-temperature and other protective devices are installed and operative.
 - .2 After starting pump, check for proper, safe operation.
 - .3 Check installation, operation of mechanical seals, packing gland type seals. Adjust as necessary.
 - .4 Check base for free-floating, no obstructions under base.
 - .5 Run-in pumps for 12 continuous hours minimum.
 - .6 Verify operation of over-temperature and other protective devices under low- and no-flow condition.
 - .7 Eliminate air from scroll casing.
 - .8 Adjust water flow rate through water-cooled bearings.
 - .9 Adjust flow rate from pump shaft stuffing boxes to manufacturer's recommendation.
 - .10 Adjust alignment of piping and conduit to ensure true flexibility.
 - .11 Eliminate cavitation, flashing and air entrainment.
 - .12 Adjust pump shaft seals, stuffing boxes, glands.

- .13 Measure pressure drop across strainer when clean and with flow rates as finally set.
- .14 Replace seals if pump used to degrease system or if pump used for temporary heat.
- .15 Verify lubricating oil levels.

3.5 PERFORMANCE VERIFICATION (PV)

- .1 General:
- .2 Verify that manufacturer's performance curves are accurate.
- .3 Ensure valves on pump suction and discharge provide tight shut-off.
- .4 Net Positive Suction Head (NPSH):
 - .1 Application: measure NPSH for pumps which operate on open systems and with water at elevated temperatures.
 - .2 Where procedures do not exist, discontinue PV, report to Departmental Representative and await instructions.
- .5 Multiple Pump Installations - Series and Parallel:
 - .1 Repeat PV procedures specified above for pump performance and pump BHP for combinations of pump operations.
- .6 Mark points of design and actual performance at design conditions as finally set upon completion of TAB.
- .7 Commissioning Reports to include:
 - .1 Record of points of actual performance at maximum and minimum conditions and for single and parallel operation as finally set at completion of commissioning on pump curves.
 - .2 Pump performance curves (family of curves).

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASME
 - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII-2013.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC water treatment systems and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for HVAC water treatment systems for incorporation into manual.
- .3 Include following:
 - .1 Log sheets as recommended by manufacturer.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.

- .2 Store and protect HVAC water treatment systems from nicks, scratches, and blemishes.
- .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 MANUFACTURER

- .1 Equipment, chemicals, and service provided by one supplier.

2.2 POT FEEDER

- .1 150 mm diameter x 550 mm long feeder, suitable for 861 kPa operating pressure complete with isolation valves on 20 mm inlet and outlet lines. 20 mm drain valve 40 mm fill complete with filling funnel.

2.3 WATER TREATMENT FOR HYDRONIC SYSTEMS

- .1 Hot water heating system: pot feeder, 19 L, operating pressure 860 kPa.
- .2 Micron filter for each pot feeder:
 - .1 Capacity 2% of pump recirculating rate at operating pressure.
 - .2 Six (6) sets of filter cartridges for each type, size of micron filter.

2.4 CHEMICALS

- .1 Provide 1 years supply.

2.5 TEST EQUIPMENT

- .1 Provide one set of test equipment for each system to verify performance.
- .2 Complete with carrying case, reagents for chemicals, specialized or supplementary equipment.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC water treatment systems installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.3 INSTALLATION

- .1 Install HVAC water treatment systems in accordance with ASME Boiler and Pressure Code Section VII, and requirements and standards of authorities having jurisdiction, except where specified otherwise.
- .2 Ensure adequate clearances to permit performance of servicing and maintenance of equipment.

3.4 CHEMICAL FEED PIPING

- .1 Install crosses at changes in direction. Install plugs in unused connections.

3.5 CLEANING OF MECHANICAL SYSTEM

- .1 Provide copy of recommended cleaning procedures and chemicals for approval by Departmental Representative.
- .2 Flush mechanical systems and equipment with approved cleaning chemicals designed to remove deposition from construction such as pipe dope, oils, loose mill scale and other extraneous materials. Use chemicals to inhibit corrosion of various system materials that are safe to handle and use.
- .3 Examine and clean filters and screens, periodically during circulation of cleaning solution, and monitor changes in pressure drop across equipment.
- .4 Drain and flush systems until alkalinity of rinse water is equal to make-up water. Refill with clean water treated to prevent scale and corrosion during system operation.
- .5 Disposal of cleaning solutions approved by authority having jurisdiction.

3.6 WATER TREATMENT SERVICES

- .1 Provide water treatment monitoring and consulting services for period of 1 year after system start-up. Service to include:
 - .1 Initial water analysis and treatment recommendations.
 - .2 System start-up assistance.
 - .3 Operating staff training.
 - .4 Visit plant every 7 days during period of operation and as required until system stabilizes, and advise on treatment system performance.
 - .5 Provide necessary recording charts and log sheets for 1 year operation.

- .6 Provide necessary laboratory and technical assistance.
- .7 Provide clear, concise, written instructions and advice to operating staff.

3.7 FIELD QUALITY CONTROL

- .1 Start-up:
 - .1 Start up water treatment systems in accordance with manufacturer's instructions.
- .2 Commissioning:
 - .1 Commissioning Agency: to be water treatment supplier.
 - .2 Timing:
 - .1 After start-up deficiencies rectified.
 - .2 After start-up and before TAB of connected systems.
 - .3 Pre-commissioning Inspections: verify:
 - .1 Presence of test equipment, reagents, chemicals, details of specific tests performed, and operating instructions.
 - .2 Suitability of log book.
 - .3 Currency and accuracy of initial water analysis.
 - .4 Required quality of treated water.
 - .4 Commissioning procedures - applicable to Water Treatment Systems:
 - .1 Establish, adjust as necessary and record automatic controls and chemical feed rates.
 - .2 Monitor performance continuously during commissioning of connected systems and until acceptance of project.
 - .3 Establish test intervals, regeneration intervals.
 - .4 Record on approved report forms commissioning procedures, test procedures, dates, times, quantities of chemicals added, raw water analysis, treated water analysis, test results, instrument readings, adjustments made, results obtained.
 - .5 Establish, monitor and adjust automatic controls and chemical feed rates as necessary.
 - .6 Visit project at specified intervals after commissioning is satisfactorily completed to verify that performance remains as set during commissioning (more often as required until system stabilizes at required level of performance).
 - .7 Advise Departmental Representative in writing on matters regarding installed water treatment systems.
 - .5 Commissioning procedures - Closed Circuit Hydronic Systems:
 - .1 Analyze water in system.
 - .2 Based upon an assumed rate of loss approved by Departmental Representative, establish rate of chemical feed.
 - .3 Record types, quantities of chemicals applied.
 - .6 Training:

- .1 Commission systems, perform tests in presence of, and using assistance of, assigned O M personnel.
- .2 Train O M personnel in softener regeneration procedures.
- .7 Certificates:
 - .1 Upon completion, furnish certificates confirming satisfactory installation and performance.
- .8 Commissioning Reports:
 - .1 To include system schematics, test results, test certificates, raw and treated water analyses, design criteria, other data required by Departmental Representative.
- .9 Commissioning activities during Warranty Period:
 - .1 Check out water treatment systems on regular basis and submit written report to Departmental Representative.

3.8 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 SECTION INCLUDES

- .1 Ductwork and plenums.
- .2 Fasteners.
- .3 Sealants.
- .4 Duct cleaning.

1.2 RELATED SECTIONS

- | | | |
|----|-------------------------------------|-------------------|
| .1 | General Requirements: | Division 01. |
| .2 | Common Work Results for HVAC: | Section 23 05 00. |
| .3 | Air Duct Cleaning for HVAC Systems: | Section 23 01 31. |
| .4 | Duct Insulation: | Section 23 07 13. |
| .5 | Air Duct Accessories: | Section 23 33 00. |

1.3 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
- .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible.

1.4 DEFINITIONS

- .1 Low Pressure: Static pressure in duct less than 500 Pa and velocities less than 10 m/s.
- .2 Medium Pressure: Static pressure in duct less than 1,500 Pa and velocities greater than 10 m/s.
- .3 Duct sizes shown on plans are inside clear dimensions. For acoustically lined or internally insulated ducts, maintain sizes inside ducts.

1.5 QUALITY ASSURANCE

- .1 Fabricate in accordance with SMACNA duct manuals and ASHRAE handbooks.
- .2 Flexible air duct shall conform to NFPA 90A and UL181 standard for factory made air duct materials and air duct connectors.

1.6 ALTERNATIVES

- .1 Obtain written permission from the Engineer prior to making variations in duct configuration or sizes. Size alternatives using ASHRAE table for circular equivalents of rectangular ducts.

Part 2 Products

2.1 MATERIALS

- .1 Ducts: Galvanized steel lock forming quality, having galvanized coating of 380 g/m² for both sides.
- .2 Fasteners: Use rivets and bolts throughout; sheet metal screws accepted on low pressure ducts. Weld kitchen exhaust ducts.
- .3 Sealant: Water resistant, fire resistive, compatible with mating materials.
- .4 Flexible Duct - Low Pressure: Flexible air duct shall be used where shown on drawings. Length of flexible duct shall not exceed 900 mm. Flexible duct shall be polymeric liner banded to a steel wire helix, wrapped with fiberglass insulation and outer fiberglass reinforced metalized vapour barrier jacket. Flexible duct rated for 12 m/s velocity and pressure rated for 500 pascal positive and 500 pascal negative.
- .5 Standard Acceptance: Thermaflex M-KE.
- .6 Swimming pool ventilation or handling moisture laden air shall be aluminum and constructed and installed to SMACNA/ASHRAE standards.

Part 3 Execution

3.1 INSTALLATION

- .1 Fabricate ductwork from field measurements and not from plans and shop drawings exclusively. Failure to do so will not constitute an extra to the Contract.
- .2 Complete metal ducts within themselves with no single partition between ducts. Where width of duct exceeds 450 mm crossbrace for rigidity. Open corners are not acceptable.
- .3 Lap metal ducts in direction of air flow. Hammer down edges and slips to leave smooth duct interior.
- .4 Construct tees, bends, and elbows with radius of not less than 1-1/2 times width of cut on centre line. Where not possible and where rectangular elbows are specified, provide double wall air foil type turning vanes. Where acoustical lining is provided, provide turning vanes of perforated metal type with fibreglass inside.

- .5 Increase duct sizes gradually, not exceeding 15° divergence wherever possible. Maximum divergence upstream of equipment to be 30° and 45° convergence downstream.
- .6 Rigidly construct metal ducts with joints mechanically tight, substantially airtight, braced and stiffened so as not to breathe, rattle, vibrate, or sag. Caulk duct joints and connections with sealant as ducts are being assembled. Seal seams on fresh air and exhaust ducts watertight with mastic or low velocity duct sealant.

3.2 DUCT SEALING

- .1 All supply, return, and exhaust duct joints, longitudinal as well as transverse, should be sealed using:
 - .1 Low Pressure Ductwork:
 - .1 Slip Joints: Apply heavy brush-on high pressure duct sealant. Apply second application after the first application has completely dried out. Where metal clearance exceeds 1.5 mm use heavy mastic type sealant.
 - .2 Flanged Joints: Soft elastomer butyl or extruded form of sealant between flanges followed by an application of heavy brush-on high pressure duct sealant.
 - .3 Other Joints: Heavy mastic type sealant.
 - .2 Medium and High Pressure Ductwork: Combination of woven fabrics and sealing compound followed by an application of high pressure duct sealant.
- .2 Duct tapes as sealing method are not permitted.
- .3 Surfaces to receive sealant should be free from oil, dust, dirt, moisture, rust and other substances that inhibit or prevent bonding.
- .4 Prior to sealing all ductwork, demonstrate sealing of a section of each type of duct and obtain approval from the Engineer.
- .5 Do not insulate any section of the ductwork until it has been inspected and approved of duct sealant application.

3.3 INSTALLATION

- .1 Locate ducts with sufficient space around equipment to allow normal operation and maintenance activities.
- .2 Coordinate the location of duct access doors. Refer to Section 23 31 30 – Air Duct Accessories and 23 05 17 - HVAC Duct System Cleaning.
- .3 Provide openings in ductwork where required to accommodate thermometers and controllers. Provide pitot tube openings where required for testing of systems,

complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring.

- .4 Interrupt duct linings at fire and balancing backdraft dampers so as not to interfere with operation of devices. Provide sheet metal edge protection over linings on both sides of damper device.
- .5 Shield ductwork from dust and construction material during construction. Clean any ductwork found to be dirty at no extra cost to the Contract.
- .6 Protect carbon steel ductwork exposed to weather by painting or coating with suitable weather resistant material.
- .7 Install ducts associated with fans subject to forced vibration with flexible connections immediately adjacent to equipment. Refer to Section 23 33 00 - Air Duct Accessories.
- .8 Do not use flexible duct to change direction. Provide a minimum of three duct diameters of straight metal duct between box inlet and flexible connector.
- .9 Connect diffusers to low pressure ducts with 300 mm maximum length of flexible duct. Hold in place with caulking compound and strap or clamp.
- .10 Prove that ductwork is substantially air tight before covering or concealing.
- .11 Clean duct systems and force air at high velocity through duct to remove accumulated dust. To obtain sufficient air, clean half the system at a time. Protect equipment which may be harmed by excessive dirt with filters or bypass during cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for air duct accessories and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Flexible connections.
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect air duct accessories from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 FLEXIBLE CONNECTIONS

- .1 Frame: galvanized sheet metal frame with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self-extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m².

2.3 ACCESS DOORS IN DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.
- .4 Hardware:
 - .1 Up to 300 x 300 mm: two sash locks.
 - .2 301 to 450 mm: four sash locks.
 - .3 451 to 1000 mm: piano hinge and minimum two sash locks.
 - .4 Doors over 1000 mm: piano hinge and two handles operable from both sides.
 - .5 Hold open devices.

2.4 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.5 SPIN-IN COLLARS

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air duct accessories installation in accordance with manufacturer's written instructions.

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Flexible Connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.
 - .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of connection: 100 mm.
 - .3 Minimum distance between metal parts when system in operation: 75 mm.
 - .4 Install in accordance with recommendations of SMACNA.
 - .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
 - .1 Size:
 - .1 600 x 600 mm for servicing entry.
 - .2 300 x 300 mm for viewing.
 - .3 As indicated.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Reheat coils.
 - .6 Elsewhere as indicated.
- .3 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:

- .1 Ducted inlets to roof and wall exhausters.
- .2 Inlets and outlets of other fan systems.
- .3 Main and sub-main ducts.
- .4 And as showed on drawings.
- .2 For temperature readings:
 - .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards, Metal and Flexible.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for [dampers] and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for dampers for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect dampers from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Manufacture to SMACNA standards.

2.2 SPLITTER DAMPERS

- .1 Fabricate from same material as duct but one sheet metal thickness heavier, with appropriate stiffening.
- .2 Single thickness construction.
- .3 Control rod with locking device and position indicator.
- .4 Rod configuration to prevent end from entering duct.
- .5 Pivot: piano hinge.
- .6 Folded leading edge.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for damper installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
- .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 Dampers: vibration free.
- .6 Ensure damper operators are observable and accessible.
- .7 Corrections and adjustments conducted by Departmental Representative.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE)
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 90A, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for Installation of Warm Air Heating and Air-Conditioning Systems.
- .3 Sheet Metal and Air-Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible.
 - .2 SMACNA IAQ Guideline for Occupied Buildings under Construction.
- .4 Underwriters' Laboratories (UL)
 - .1 UL 181, Standard for Factory-Made Air Ducts and Air Connectors.
- .5 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S110, Standard Methods of Tests for Air Ducts.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for flexible ducts and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Thermal properties.
 - .2 Friction loss.
 - .3 Acoustical loss.
 - .4 Leakage.
 - .5 Fire rating.
- .3 Test and Evaluation Reports:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect flexible ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Factory fabricated to CAN/ULC-S110.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25. Smoke developed rating not to exceed 50.

2.2 METALLIC - UNINSULATED

- .1 Type 1: spiral wound flexible aluminum, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.

2.3 METALLIC - INSULATED

- .1 Type 2: spiral wound flexible aluminum with factory applied, 37 mm thick flexible glass fibre thermal insulation with vapour barrier and reinforced mylar/neoprene laminate jacket, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.
 - .3 Thermal R value: RSI-1.

2.4 NON-METALLIC - UNINSULATED

- .1 Type 3: non-collapsible, coated aluminum foil mylar type, mechanically bonded to, and helically supported by, external steel wire, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.

- .2 Maximum relative pressure drop coefficient: 3.

2.5 NON-METALLIC - INSULATED

- .1 Type 4: non-collapsible, coated aluminum foil/mylar type mechanically bonded to, and helically supported by, external steel wire with factory applied, 37 mm thick flexible mineral fibre thermal insulation with vapour barrier and reinforced mylar/neoprene laminate jacket, as indicated.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.
 - .3 Thermal R value: RSI-1.

2.6 NON-METALLIC - ACOUSTIC INSULATED

- .1 Type 7: non-collapsible, coated mineral base perforated fabric type helically supported by and mechanically bonded to steel wire with factory applied flexible mineral fibre acoustic insulation and encased in aluminum foil/mylar laminate vapour barrier.
- .2 Performance:
 - .1 Factory tested to 2.5 kPa without leakage.
 - .2 Maximum relative pressure drop coefficient: 3.
 - .3 Acoustical performance: Minimum attenuation (dB/m) to following table:

	Frequency (Hz)				
Duct Diam:	125	250	500	1000	2000
100	0.6	3	12	27	0
150	1.2	3	12	22	27
200	2.0	5	12	19	20
300	2.4	5	12	16	15

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for flexible ducts installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 DUCT INSTALLATION

- .1 Install in accordance with: CAN/ULC-S110 NFPA 90A NFPA 90B SMACNA.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASTM International
 - .1 ASTM C423, Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 - .2 ASTM C916, Standard Specification for Adhesives for Duct Thermal Insulation.
 - .3 ASTM C1071, Standard specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
 - .4 ASTM C1338, Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.
 - .5 ASTM G21, Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 90A, Standard for the Installation of Air Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air Conditioning Systems.
- .3 North American Insulation Manufacturers Association (NAIMA)
 - .1 NAIMA AH116, Fibrous Glass Duct Construction Standards.
- .4 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
 - .1 SMACNA, HVAC Duct Construction Standards, Metal and Flexible-2005.
 - .2 SMACNA IAQ Guideline for Occupied Buildings Under Construction-2007.
- .5 Underwriter's Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-10, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for duct liners and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.

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- .2 Operation and Maintenance Data: submit operation and maintenance data for duct liners for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect duct liners from nicks, scratches, and blemishes
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 DUCT LINER**

- .1 General:
 - .1 Mineral Fibre duct liner: air surface coated mat facing.
 - .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102 NFPA 90A NFPA 90B.
 - .3 Fungi resistance: to ASTM C1338.
- .2 Rigid:
 - .1 Use on flat surfaces.
 - .2 25 mm thick, to ASTM C1071 Type 2, fibrous glass rigid board duct liner.
 - .3 Density: 48 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.76 (m². degrees C)/W for 25 mm thickness, 1.15 (m².degrees C)/W for 38 mm thickness, and 1.53 (m².degrees C)/W for 50 mm thickness when tested in accordance with ASTM C177, at 24 degrees C mean temperature.
 - .5 Maximum velocity on faced air side: 10 m/s.
 - .6 Minimum NRC of 0.70 at 25 mm thickness based on Type A mounting to ASTM C423.
- .3 Flexible:
 - .1 Use on round surfaces.
 - .2 25 mm thick, to ASTM C1071 Type 1, fibrous glass blanket duct liner.

- .3 Density: 24 kg/m³ minimum.
- .4 Thermal resistance to be minimum 0.37 (m².degrees C)/W for 12 mm thickness, 0.74 (m².degrees C)/W for 25 mm thickness, 1.11 (m².degrees C)/W for 38 mm thickness, and 1.41 (m².degrees C)/W to 50 mm thickness when tested in accordance with ASTM C177, at 24 degrees C mean temperature.
- .5 Maximum velocity on coated air side: 25.4 m/s.
- .6 Minimum NRC of 0.65 at 25 mm thickness based on Type A mounting to ASTM C423.

2.2 ADHESIVE

- .1 Adhesive: to NFPA 90B and ASTM C916.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 degrees C to plus 93 degrees C.
- .3 Water-based fire retardant type.

2.3 FASTENERS

- .1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Metal retaining clips, 32 mm square.

2.4 JOINT TAPE

- .1 Poly-Vinyl treated open weave fiberglass membrane 50 mm wide.

2.5 SEALER

- .1 Meet requirements of NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 degrees C to plus 93 degrees C.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for duct liner installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 GENERAL

- .1 Do work in accordance with SMACNA HVAC Duct Construction Standard except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

3.3 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
 - .1 Fasten to interior sheet metal surface with 100% coverage of adhesive to ASTM C916.
 - .1 Exposed leading edges and transverse joints to be factory coated or coated with adhesive during fabrication.

3.4 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
 - .1 Bed tape in sealer.
 - .2 Apply 2 coats of sealer over tape.
- .2 Replace damaged areas of liner at discretion of Departmental Representative.
- .3 Protect leading and trailing edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct.

3.5 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 05 13 - Common Motor Requirements for HVAC Equipment.
- .2 Section 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 NECB 2011.
- .2 American National Standards Institute/Air Movement and Control Association (ANSI/AMCA)
 - .1 ANSI/AMCA Standard 99, Standards Handbook.
 - .2 ANSI/AMCA Standard 210/ (ANSI/ASHRAE 51), Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
 - .3 ANSI/AMCA Standard 300, Reverberant Room Method for Sound Testing of Fans.
 - .4 ANSI/AMCA Standard 301, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .3 The Master Painters Institute (MPI)
 - .1 Architectural Painting Specification Manual.
 - .1 MPI #18, Primer, Zinc Rich, Organic.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC fans and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Provide:
 - .1 Fan performance curves showing point of operation, kW and efficiency.
 - .2 Sound rating data at point of operation.
 - .3 Indicate:
 - .1 Motors, sheaves, bearings, shaft details.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Provide:
 - .1 Matched sets of belts.
 - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect HVAC fans from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
 - .2 Capacity: flow rate, total pressure, W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
 - .3 Fans: statically and dynamically balanced, constructed in conformity with ANSI/AMCA Standard 99.
 - .4 Sound ratings: comply with ANSI/AMCA Standard 301, tested to ANSI/AMCA Standard 300.
 - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA Standard 210. Supply unit with ANSI/AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

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2.2 FANS GENERAL

- .1 Motors:
 - .1 In accordance with Section 23 05 13 - Common Motors Requirements for HVAC Equipment supplemented as specified herein.
 - .2 For use with variable speed controllers.
 - .3 Sizes as indicated.
- .2 Accessories and hardware: matched sets of V-belt drives, adjustable slide rail motor bases, belt guards, coupling guards fan inlet outlet safety screens as indicated and as specified in Section 23 05 13 - Common Motor Requirements for HVAC Equipment, inlet outlet dampers and vanes and as indicated.
- .3 Factory primed before assembly in colour standard to manufacturer.
- .4 Scroll casing drains: as indicated.
- .5 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .6 Flexible connections: to Section 23 33 00 - Air Duct Accessories.

2.3 BATHROOM EXHAUST FANS

- .1 Provide multi-blade, forward curved wheel in steel housing for between stud mounting.
- .2 Resiliently mount direct driven fan and motor. Motor shall be plug-in type with permanently lubricated bearings.
- .3 Provide one-piece plastic intake grille.

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC fans installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 FAN INSTALLATION

- .1 Flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.

- .4 Access doors and access panels to be easily accessible.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for diffusers, registers and grilles and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate following:
 - .1 Capacity.
 - .2 Throw and terminal velocity.
 - .3 Noise criteria.
 - .4 Pressure drop.
 - .5 Neck velocity.
- .3 Samples:
 - .1 Samples are required for following:
 - .1 Submit duplicate 300 x 300 mm samples of each type.

1.2 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .2 Include:
 - .1 Keys for volume control adjustment.
 - .2 Keys for air flow pattern adjustment.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect diffuser, registers and grilles from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

2.2 GENERAL

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity.
- .2 Frames:
 - .1 Full perimeter gaskets.
 - .2 Plaster frames where set into plaster or gypsum board and as specified.
 - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: as directed by Departmental Representative.

2.3 MANUFACTURED UNITS

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

2.4 SUPPLY GRILLES AND REGISTERS

- .1 Refer to schedule.

2.5 RETURN AND EXHAUST GRILLES AND REGISTERS

- .1 Refer to schedule.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for diffuser, register and grille installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.

- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with flat head screws in countersunk holes where fastenings are visible.
- .3 Bolt grilles, registers and diffusers in place.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 ASTM International
 - .1 ASTM E90, Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for louvers, intakes and vents and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate following:
 - .1 Pressure drop.
 - .2 Face area.
 - .3 Free area.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .4 Test Reports: submit certified data from independent laboratory substantiating acoustic and aerodynamic performance to ASTM E90.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect louvers, intakes and vents from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

2.1 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

2.2 FIXED LOUVRES - ALUMINUM

- .1 Construction: welded with exposed joints ground flush and smooth.
- .2 Material: extruded aluminum alloy 6063-T5.
- .3 Blade: stormproof pattern with centre watershed in blade, reinforcing bosses and maximum blade length of 1500 mm.
- .4 Frame, head, sill and jamb: 100 150 mm deep one piece extruded aluminum, minimum 3 mm thick with approved caulking slot, integral to unit.
- .5 Mullions: at 1500 mm maximum centres.
- .6 Fastenings: stainless steel SAE-194-8F with SAE-194-SFB nuts and resilient neoprene washers between aluminum and head of bolt, or between nut, ss washer and aluminum body.
- .7 Screen: 12 mm exhaust 19 mm intake mesh, 2 mm diameter wire aluminum birdscreen on inside face of louvres in formed U-frame.
- .8 Finish: factory applied enamel, Colour: to be selected by Departmental Representative.

2.3 ADJUSTABLE LOUVRES

- .1 Construction: welded with exposed joints ground flush and smooth.
- .2 Material: extruded aluminum alloy 6063-T5.
- .3 Blade: stormproof pattern with centre watershed in blade, reinforcing bosses and maximum blade length of 1500 mm.
- .4 Frame, head, sill and jamb: 100 150 mm deep one piece extruded aluminum, minimum 3 mm thick with approved caulking slot, integral to unit.
- .5 Mullions: at 1500 mm maximum centres.
- .6 Fastenings: stainless steel SAE-194-8F with SAE-194-SFB nuts and resilient neoprene washers between aluminum and head of bolt, or between nut, stainless steel washer and aluminum body.
- .7 Screen: 12 mm exhaust 19 mm intake mesh, 2 mm diameter wire aluminum birdscreen on inside face of louvres in formed U-frame.
- .8 Finish: factory applied enamel. Colour: to be selected by Departmental Representative.

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for louvres, intakes and vents installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 In accordance with manufacturer's and SMACNA recommendations.
- .2 Reinforce and brace as indicated.
- .3 Anchor securely into opening. Seal with caulking to ensure weather tightness.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American National Standard Institute (ANSI)/American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE 52.2, Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particulate Size (ANSI approved).
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-115.10, Disposable Air Filters for the Removal of Particulate Matter from Ventilating Systems.
- .3 Underwriters' Laboratories of Canada (ULC)
 - .1 ULC -S111, Standard Method of Fire Tests for Air Filter Units.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC filters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .2 Furnish list of individual manufacturer's recommended spare parts for equipment such as frames and filters, addresses of suppliers, list of specialized tools necessary for adjusting, repairing or replacing for inclusion in operating manual.
 - .3 Spare filters: in addition to filters installed immediately prior to acceptance by Departmental Representative, supply 1 complete set of filters for each.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect HVAC filters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Media: suitable for air at 100% RH and air temperatures between -40 and 50 degrees C.
- .2 Number of units, size and thickness of panels, overall dimensions of filter bank, configuration and capacities.
- .3 Pressure drop when clean and dirty, sizes and thickness: as indicated on schedule.

2.2 ACCESSORIES

- .1 Holding frames: permanent channel section construction of galvanized steel, 1.6 mm thick, except where specified.
- .2 Seals: to ensure leakproof operation.
- .3 Blank-off plates: as required, to fit all openings and of same material as holding frames.

2.3 FIBROUS GLASS PANEL FILTERS

- .1 Disposable fibrous glass media: to CAN/CGSB-115.10 with adhesive.
- .2 Holding frame: 1.2 mm minimum thick galvanized steel with 3 mm diameter hinged wire mesh screen.
- .3 Performance: to ANSI/ASHRAE 52.2 70 %.
- .4 Fire rated: to ULC -S111.
- .5 Nominal thickness: 25 mm.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for filter installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION GENERAL

- .1 Install in accordance with manufacturer's recommendations and with adequate space for access, maintenance and replacement.

3.3 REPLACEMENT MEDIA

- .1 Replace media with new upon acceptance.
- .2 Filter media new and clean, as indicated by system, at time of acceptance.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
- .2 Underwriters' Laboratories of Canada (ULC)

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for chimneys and stacks and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Indicate following:
 - .1 Methods of sealing sections.
 - .2 Methods of expansion.
 - .3 Details of thimbles.
 - .4 Bases/Foundations.
 - .5 Supports.
 - .6 Guy details.
 - .7 Rain caps.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 QUALITY ASSURANCE

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, applicable Provincial regulations.
- .2 Certifications:
 - .1 Catalogued or published ratings: obtained from tests carried out by independent testing agency or manufacturer signifying adherence to codes and standards.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect chimneys and stacks from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 BREECHINGS**

- .1 Shop fabricated 3.5 mm thick mild steel welded, with sweep bends from boiler outlet to thimble or chimney as indicated.
- .2 Breeching constructed of same vent components as chimney.

2.2 TYPE B GAS VENT

- .1 ULC labelled, 288 degrees C rating maximum, atmospheric gas vent only.
- .2 Sectional, prefabricated, double wall with 13 mm air space. Aluminum inner wall. Galvanized steel outer wall. Mated fittings and couplings.

2.3 STEEL CHIMNEY REFRACTORY LINED

- .1 Material:
 - .1 Prefabricated sections with 90 mm thick high temperature impervious insulating refractory lining, centrifugally spun into 3.5 mm thick circular casing.
- .2 Construction:
 - .1 Prefabricated sections, welded at factory. Use high temperature insulating cement at joints in refractory lining.
- .3 Welding:
 - .1 To full thickness; grind welds smooth.
- .4 Supports:
 - .1 Welded gussets, cleats and bolts for installation on concrete base.
 - .2 Concrete base by Section 03 30 00 - Cast-in-Place Concrete.
- .5 Breeching entry:
 - .1 Tee section with 150 mm minimum refractory lined projection.
- .6 Access door: in bottom section.
- .7 Drain connection: at base of stack.

- .8 Dimensions: as indicated.

2.4 ACCESSORIES

- .1 Cleanouts: bolted, gasketed type, full size of breeching, as indicated.
- .2 Barometric dampers: single acting, 70% of full size of breeching area.
- .3 Hangers and supports: in accordance with recommendations SMACNA.
- .4 Rain cap.
- .5 Expansion sleeves with heat resistant caulking, held in place as indicated.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for chimney and stack installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION - GENERAL

- .1 Follow manufacturer's and SMACNA installation recommendations for shop fabricated components.
- .2 Suspend breeching at 1.5 m centres and at each joint.
- .3 Support chimneys at bottom, roof and intermediate levels as indicated.
- .4 Install thimbles where penetrating roof, floor, ceiling and where breeching enters masonry chimney. Pack annular space with heat resistant caulking.
- .5 Install flashings on chimneys penetrating roofs, as indicated.
- .6 Install rain caps and cleanouts, as indicated.

3.3 INSTALLATION - REFRACTORY LINED STEEL CHIMNEY

- .1 Grind welds smooth to form appearance of single tube.
- .2 Seal insulating refractory at top of stack.
- .3 Pack annular space around breeching at entry tee with heat resistant caulking.
- .4 Run drain line from drain connection to neutralizer.
- .5 On completion, paint one coat of rust inhibitive primer and two coats of heat resisting paint of colour, make and quality approved by Departmental Representative.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 NECB 2011.
- .2 American Boiler Manufacturers Association (ABMA)
- .3 ASME
 - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII.
- .4 CSA Group
 - .1 CAN1-3.1-, Industrial and Commercial Gas-Fired Package Boilers.
 - .2 CSA B51, Boiler, Pressure Vessel, and Pressure Piping Code.
 - .3 CSA B139, Installation Code for Oil Burning Equipment.
 - .4 CSA B149.1, Natural Gas and Propane Installation Code.
- .5 Electrical and Electronic Manufacturers Association of Canada (EEMAC)

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for heating boilers and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Indicate on drawings:
 - .1 General arrangement showing terminal points, instrumentation test connections.
 - .2 Clearances for operation, maintenance, servicing, tube cleaning, tube replacement.
 - .3 Foundations with loadings, anchor bolt arrangements.
 - .4 Piping hook-ups.
 - .5 Equipment electrical drawings.
 - .6 Burners and controls.
 - .7 All miscellaneous equipment.
 - .8 Flame safety control system.
 - .9 Breeching and stack configuration.
 - .10 Stack emission continuous monitoring system to measure CO, O, NOx, SO, stack temperature and smoke density of flue gases.
 - .3 Engineering data to include:

- .1 Boiler efficiency at 25%, 50%, 75%, 100%, of design capacity.
- .2 Radiant heat loss at 100% design capacity.

- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for heating boilers for incorporation into manual.

1.4 QUALITY ASSURANCE

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEEA, applicable Provincial regulations.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- .1 Extra materials:
 - .1 Submit maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Special tools for burners, access opening, handholes and Operation and Maintenance.
 - .2 Spare parts for 1 year of operation.
 - .3 Spare gaskets.
 - .4 Spare gauge glass inserts.
 - .5 Probes and sealants for electronic indication.
 - .6 Spare burner tips.
 - .7 Spare burner gun.
 - .8 Safety valve test gauge.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect boiler and equipment from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste

Management Plan in accordance with Section 01 74 19 - Construction/Demolition
Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Packaged boiler:
 - .1 Complete with burner and necessary accessories and controls.
 - .2 Factory tested at rated capacity to, and bearing seal or nameplate certifying compliance with, CSA B140.7.
 - .3 Ready for attachment to piping, electrical power, controls, flue gases exhaust.
 - .4 Designed and constructed to ASME Boiler and Pressure vessel Code.
 - .5 CRN (Canadian Registration Number), to CSA B51.
 - .6 Boiler/burner package to bear ULC CGA label.
- .2 Performance:
 - .1 In accordance with American Boiler Manufacturers Association (ABMA), or ANSI Z21.13/CSA 4.9 (gas burning) testing procedures.
 - .2 Performance: refer to schedule.
 - .3 Flue gas temperature leaving boiler:
 - .1 Not to exceed 260 degrees C.
 - .2 Above dew point conditions at minimum firing rate.
- .3 Controls: factory wired. Enclosed in EEMAC 1 steel cabinet.
- .4 Thermal insulation:
 - .1 50 mm thick mineral fibre. Seal insulation at hand holes, access opening, mudholes, piping connections with insulating cement or asphaltic paint. Finish with heat resisting paint.
- .5 Jackets: heavy gauge metal, finished with heat resisting paint.
- .6 Mounting:
 - .1 Housekeeping pad.
- .7 Start-up, instruction, on-site performance tests: 3 days per boiler.
- .8 Temporary use by contractor:
 - .1 Contractor may use boilers only after written approval from Departmental Representative.
 - .2 Monitor and record performance continuously. Keep log of maintenance activities carried out.
 - .3 Refurbish to as-new condition before final inspection and acceptance.

**2.2 MODULAR HOT WATER BOILER, NATURAL GAS PULSE FIRED,
CONDENSING TYPE**

- .1 Heating boiler seasonal efficiency rating: 90%. Flue gas exhaust temperature: 45 to 55 degrees C, when operating in condensing mode.
- .2 Flue gas: individually direct vented. Combustion air: individually drawn from outdoors through plastic pipes as indicated and as recommended by manufacturer.
- .3 Factory-assemble each module to include:
 - .1 Combustion air inlet chamber.
 - .2 Pre-purge blower assembly.
 - .3 Air-gas fuel control valve.
 - .4 Cast pulse combustion chamber.
 - .5 Welded absorption chamber with spiralled fire tubes and exhaust chamber.
 - .6 House assembly in insulated jacket which includes boiler mounted electrical control panel enclosure with operation sequence indicator lights.
 - .7 Provide coupling on combustion air inlet and exhaust chambers for connections of plastic piping, PVC for outside air intake and CPVC for outside exhaust.
 - .8 Provide condensate drain fitting on exhaust chamber.
 - .9 Boiler materials will enable operation with flue gas temperature below dew point without corrosion.
- .4 Absorption unit: constructed in accordance with ASME Boiler and Pressure Vessel Code for Low Pressure Heating Boilers for 207 kPa working pressure.
- .5 Controls for each module to include:
 - .1 Solid state controller with auxiliary relay.
 - .2 Fan prove pressure switch and pressure sensing flame safeguard system.
 - .3 Provide combination gas control with:
 - .1 Manual shut off valve.
 - .2 System pressure controlled regulator.
 - .3 Automatic redundant shut off valves.
 - .4 High limit water temperature control with adjustable differential.
 - .5 ASME approved pressure relief valve and temperature/pressure indicator.
- .6 Factory wire each module and operationally test.
 - .1 Each module suitable for individual firing.
 - .2 Step firing accomplished by firing individual modules without reducing their thermal efficiency.
 - .3 Control system: designed and provided for heating plant by manufacturer.

2.3 AUXILIARIES

- .1 Provide auxiliaries for each boiler and to meet ASME requirements.
- .2 Hot water boilers:
 - .1 Relief valves: ASME rated, set at 206 kPa, to release entire boiler capacity.
 - .2 Pressure gauge: 90 mm diameter complete with shut-off cock.
 - .3 Thermometer: 115 mm diameter range 10 to 150 degrees C.
 - .4 Low water cut-off: with visual and audible alarms.
 - .5 Auxiliary low water cut-off: with separate cold water connection to boiler.
 - .6 Isolating gate valves: on supply and return connections.
 - .7 Drain valve: NPS 2.
 - .8 Stack thermometer: range 65 to 400 degrees C.
 - .9 Outdoor controller: to reset operating temperature controller.
 - .10 1 set of cleaning tools.

2.4 GAS BURNERS

- .1 General:
 - .1 Forced draft with:
 - .1 Built-in blower to supply combustion air, complete with motor, silencer and damper.
 - .2 High voltage ignition transformer.
 - .3 Flame observation port.
 - .4 Easy access to nozzles and electrodes.
- .2 Gas pilot:
 - .1 To building code and provincial regulations including solenoid gas valve, pressure regulator, pressure gauge, manual shut-off valve.
- .3 Main gas train:
 - .1 To building code and provincial regulations including main shut-off valve, pressure regulator, motorized electric shut-off valve, downstream block-test valve with test connection and pressure gauge.
- .4 Controls:
 - .1 Electronic combustion control relay with flame rod ultra-violet infra-red flame detector for combustion control and flame supervision.
 - .2 Control to shut off fuel within 5 seconds upon pilot flame or main flame failure or upon signal of safety interlock and to ensure, when restarted, in sequence:
 - .1 Pre-purge.
 - .2 Pilot ignition and supervision.
 - .3 Main gas valve opening.
 - .4 Pilot cut-off. Pilot-proving period not to exceed 10 seconds.

- .5 Burner operation.
- .6 Post-purge burner shut-down.
- .3 Static pressure interlock. To shut off burner upon loss of combustion air pressure.
- .4 Fuel-air mixture: control through:
 - .1 2-position motor with end switch to provide for low-fire start and high fire run.
 - .2 2-position motor with linkage to control fuel and air and with end switches to prove low-fire start and energize high fire solenoid valve for high-low fire operation.
 - .3 Modulating motor with end switch to provide for low-fire start and fully modulating operation down to 20% of design capacity.
- .5 Immersion controllers:
 - .1 Operating: to start and stop burner, and operating between adjustable set points.
 - .2 High-low: to shift burner operation to high or low fire.
 - .3 Modulating: to modulate burner output.
 - .4 High limit: manual reset.
- .6 Visual and audible alarms: to indicate burner shutdown due to flame failure, low water level, high pressure, high temperature, low air pressure, low gas pressure.
- .7 Pilot lights: to indicate:
 - .1 All stages of burner operation.
- .8 Burner to start up in low fire position.

2.5 EMISSION CONTROL

- .1 Rate of discharge of air contaminants from boiler not to exceed:
 - .1 For nitrogen oxides expressed as nitrogen dioxide:
 - .1 150 ng/J of heat input when fired with solid fossil fuel.
 - .2 110 ng/J of heat input when fired with oil specified as type 4, 5, or 6, according to CGSB classification.
 - .3 43 ng/J of heat input when fired with oil specified as type 1 or 2, according to CGSB classification.
 - .4 22 ng/J of heat input when fired with gaseous fuel.
 - .2 For sulphur dioxide:
 - .1 500 ng/J of heat input when fired with solid fossil fuel.
 - .2 500 ng/J of heat input when fired with oil specified as type 4, 5, or 6, according to CGSB classification.
 - .3 25 ng/J of heat input when fired with oil specified as type 1 or 2, according to CGSB classification.
 - .3 For particulate matter measured undiluted, 160 mg/m³, when fired with solid fossil fuel.
 - .4 For carbon monoxide, 125 ng/J of heat input.

Part 3 Execution**3.1 EXAMINATION**

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.3 INSTALLATION

- .1 Install in accordance with ASME Boiler and Pressure Vessels Code, regulations of Province having jurisdiction, except where specified otherwise, and manufacturers recommendations.
- .2 Make required piping connections to inlets and outlets recommended by boiler manufacturer.
- .3 Maintain clearances as indicated or if not indicated, as recommended by manufacturer for operation, servicing and maintenance without disruption of operation of any other equipment/system.
- .4 Pipe hot water relief valves full size to nearest drain.
- .5 Pipe blowdown/drain to blowdown tank/floor drain.
- .6 Natural gas fired installations: in accordance with CSA B149.1.

3.4 MOUNTINGS AND ACCESSORIES

- .1 Safety valves and relief valves:
 - .1 Run separate discharge from each valve.
 - .2 Terminate discharge pipe as indicated.
 - .3 Run drain pipe from each valve outlet and drip pan elbow to above nearest drain.
- .2 Blowdown valves:
 - .1 Run discharge to terminate as indicated.

3.5 FIELD QUALITY CONTROL

- .1 Commissioning:
 - .1 Manufacturer to:
 - .1 Certify installation.
 - .2 Start up and commission installation.

- .3 Carry out on-site performance verification tests.
- .4 Demonstrate operation and maintenance.
- .2 Provide Departmental Representative at least 24 hours' notice prior to inspections, tests, and demonstrations. Submit written report of inspections and test results.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 26 05 00 - Common Work Results for Electrical.

1.2 REFERENCES

- .1 CSA C22.2 No.46, Electric Air-Heaters.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for duct heaters and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit product data and include:
 - .1 Element support details.
 - .2 Heater: total kW rating, voltage, phase.
 - .3 Number of stages.
 - .4 Rating of stage: rating, voltage, phase.
 - .5 Heater element watt/density and maximum sheath temperature.
 - .6 Maximum discharge temperature.
 - .7 Unit support.
 - .8 Clearance from combustible materials.
 - .9 Internal components wiring diagrams.
 - .10 Minimum operating airflow.
 - .11 Pressure drop operating airflow.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect duct heaters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 DUCT HEATERS

- .1 Duct heaters: flange type.
- .2 Elements:
 - .1 Helical coils of nickel chrome alloy resistance wire.
 - .2 Finned tubular.
 - .3 Incoloy sheathed.
- .3 Staging:
 - .1 Staged heaters: balanced line current at each stage.
 - .2 Each stage: uniform face distribution.
- .4 Maximum temperature at discharge: 35 degrees Celsius.
- .5 Controls:
 - .1 Factory mounted and wired in control box. Use terminal blocks for power and control wiring to thermostat and sail switch.
 - .2 Remote mounted as indicated with terminal strips in heater terminal box for power and control wiring.
 - .3 Controls mounted in a CSA Type 2 enclosure and to include:
 - .1 Magnetic contactors.
 - .2 Pneumatic electric relays.
 - .3 Control transformers.
 - .4 SCR controller.
 - .4 Where controls are mounted in heater, exercise care in mounting contactors to minimize switching noise transmission through ductwork.
 - .5 High temperature cutout and air proving switch.
- .6 Performance: refer to schedule.
- .7 Main isolation disconnect switch.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for duct heaters installation in accordance with manufacturer's written instructions.

- .1 Visually inspect substrate in presence of Departmental Representative.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Make power and control connections to CSA C22.2 No.46.

3.3 FIELD QUALITY CONTROL

- .1 Requirements and Section 26 05 00 - Common Work Results for Electrical.
- .2 Perform tests in presence of Departmental Representative.
 - .1 Provide test report and include copy with Operations and Maintenance Manuals.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)
 - .1 ASHRAE 84, Method of Testing Air-to-Air Heat/Energy Exchangers (ANSI approved).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for energy recovery equipment and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Indicate following:
 - .1 Supply air flowrate
 - .2 Exhaust air flowrate
 - .3 Supply air temperature both in winter and summer design condition
 - .4 Exhaust air temperature both in winter and summer design condition
 - .5 Electrical power.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Test Reports:
 - .1 Catalogued or published ratings: obtained from tests carried out by manufacturer or those ordered from independent testing agency signifying adherence to codes and standards in force.
 - .2 Provide confirmation of testing.
- .6 Manufacturers' Instructions: submit manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- .1 Submit maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Extra Materials:
 - .1 Furnish list of individual manufacturer's recommended spare parts for equipment include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .2 List of specialized tools necessary for adjusting, repairing or replacing.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect energy recovery equipment from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Comply with ASHRAE 84.

2.2 AIR TO AIR FIXED PLATE EXCHANGER

- .1 Casing: 24 gauge galvanized steel.
- .2 Heat transfer surfaces: corrugated aluminum, edge sealed and bonded to casing.
- .3 Cross contamination: not permitted.
- .4 Condensate drain: NPS 2.
- .5 Removable access panels.
- .6 Accessories: water wash.
- .7 Performance characteristics: refer to schedule.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for energy recovery equipment installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturers recommendations.
- .2 Support independently of adjacent ductwork with flexible connections.
- .3 Install access doors in accordance with Section 23 33 00 - Air Duct Accessories for access to coils, dampers, and fans.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Institute of Boiler and Radiator Manufacturers (IBR)
- .2 US Department of Commerce
 - .1 CS 140-47, Commercial Standard.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for finned tube radiation heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Alberta, Canada.
 - .2 Indicate on drawings:
 - .1 Equipment, capacity, piping, and connections.
 - .2 Dimensions, internal and external construction details, recommended method of installation with proposed structural steel support, sizes and location of mounting bolt holes.
 - .3 Special enclosures.
- .4 Samples:
 - .1 Submit 1200 mm length sample enclosure showing method of securing to structure and connecting to adjacent length of enclosure.
- .5 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for finned tube radiation heaters for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect finned tube radiation heaters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.

Part 2 Products

2.1 DAMPERS

- .1 Factory built, internal damper, at enclosure air outlet grille for each convection type heating unit not thermostatically controlled. Refer to schedules on drawings.

2.2 CAPACITY

- .1 As indicated, based on 76.7 degrees C average water temperature, 11.1. degrees C temperature drop and 82.2 degrees C at entering air temperature.

2.3 BASEBOARD RADIATION

- .1 Heating elements: NPS 3/4 copper tubing mechanically expanded into flanged collars of evenly spaced aluminum fins, one tube end belled.
- .2 Enclosure: minimum 1.0 mm thick steel surface mounted with 1.0 mm thick back and top of one piece construction. Front panel removable. Run wall to wall unless otherwise indicated. Provide panel corners joiner pieces end caps. Assemble with stainless steel No.10 oval head sheet metal screws. Finish factory applied baked on enamel.
- .3 Element brackets: 1.2 mm thick galvanized steel to support front panel and element cradle. Space brackets 900 mm centres maximum.
- .4 Provide for noiseless expansion of components.

2.4 FINNED TUBE RADIATION

- .1 Heating elements: NPS 3/4 seamless copper tubing, 1.2 mm minimum wall thickness, mechanically expanded into flanged collars of evenly spaced aluminum fins, 100 x 100 mm nominal, 130 fins per metre suitable for sweat fittings.
- .2 Heating elements: NPS 1 1/4 steel tube 3.1 mm minimum wall thickness, mechanically expanded into flanged collars of evenly spaced steel fins 100 x 100 mm nominal fins, 105 fins per metre.

- .3 Element hangers: ball bearings cradle type providing unrestricted longitudinal movement on enclosure brackets. Space brackets 900 mm centres maximum.
- .4 Standard enclosures: 1.2 mm thick steel complete with components for wall-to-wall or complete with die formed end caps having no knock-outs, with inside corners, outside corners, as indicated. Provide full length channel and sealer strip at top of wall edge. Height as indicated. Joints and filler pieces flush with cabinet. Support rigidly top and bottom, on wall mounted brackets. Joints and filler pieces clear of grilles located to provide easy access to valves and vents. Provide access doors for valves vents or traps. Finish cabinet with factory applied baked primer coat.
- .5 Special enclosures: as indicated.
- .6 Dimensions for enclosures: measure site conditions. Do not scale from drawing.
- .7 Provide for noiseless expansion of components.

2.5 CABINET CONVECTORS

- .1 Heating element: seamless copper tubing mechanically expanded into flanged collars of evenly spaced aluminum fins and cast iron headers, steel side plates and supports.
- .2 Cabinet: type as indicated, 1.6 mm thick steel back and ends, exposed corners rounded, secured removable front panel, braced and reinforced for stiffness. Provide access doors for valves vents and traps. Finish cabinet with factory applied baked primer coat.
- .3 Catalogue rating: certified IBR ratings.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for finned tube radiation convector heater installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Install in accordance with piping layout and reviewed shop drawings.
- .3 Provide for pipe movement during normal operation.

- .4 Maintain sufficient clearance to permit performance of service maintenance.
- .5 Check final location with Departmental Representative if different from that indicated prior to installation. Should deviations beyond allowable clearances arise, request and follow Departmental Representative's directive.
- .6 Valves:
 - .1 Install valves with stems upright or horizontal unless approved otherwise.
 - .2 Install isolating gate valves on inlet and lockshield globe balancing valves on outlet of each unit.
- .7 Venting:
 - .1 Install screwdriver vent on cabinet convector, terminating flush with surface of cabinet.
 - .2 Install automatic air vent on continuous finned tube radiation.
- .8 Clean finned tubes and comb straight.
- .9 Install flexible expansion compensators as indicated.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION