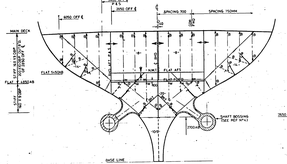
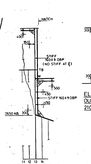
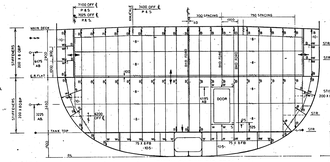


SECTION ON BULKHEAD FR 13



ELEVATION AT BHD 13
TYPICAL STIFFENER
DETAIL TO 2100 OFF ℄

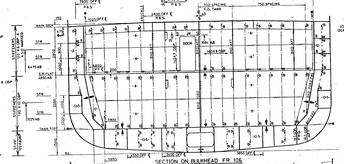
DETAILS OF WT. BULKHEAD 13



SECTION ON BULKHEAD FR 54

ELEVATIONS ON BULKHEAD 54
TYPICAL STIFFENER DETAILS

DETAILS OF WT. BULKHEAD 54



SECTION ON BULKHEAD FR 106

PLAN VIEW ON ER FLAT

PLAN VIEW ON TANK TOP

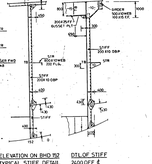
DETAILS OF WT/ST BULKHEAD 106

ELEVATION ON BHD 106
TYPICAL STIFFENER
DETAILS

STIFF DETAIL
TWO FOE TANK

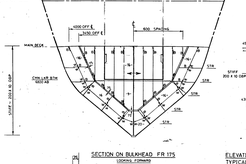
SECTION ON BULKHEAD FR 152

DETAILS OF ST/WT BULKHEAD 152



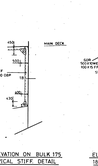
ELEVATION ON BHD 152
TYPICAL STIFF DETAIL

ST/L OF STIFF
2500 OFF ℄ TO
STBD SIDE SHELL

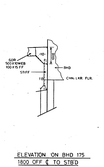


SECTION ON BULKHEAD FR 175

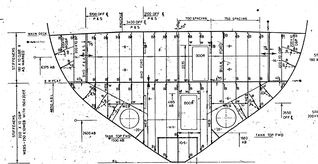
DETAILS OF WT BULKHEAD 175



ELEVATION ON BULK 175
TYPICAL STIFF. DETAIL

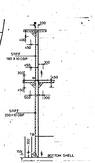


ELEVATION ON BHD 175
1800 OFF ℄ TO STBD
PORT SIDE SHELLAR

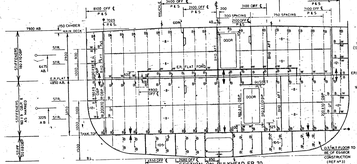


SECTION ON BULKHEAD FR 30

DETAILS OF WT. BULKHEAD 30



ELEVATION ON BHD 30
TYPICAL STIFFNERS
DETAILS



SECTION ON BULKHEAD FR 70

PLAN VIEW ON ER FLAT

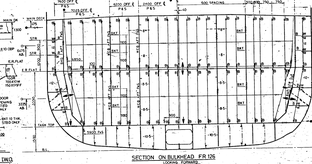
PLAN VIEW ON TANK TOP

DETAILS OF WT/ST BULKHEAD 70

ELEVATION ON BHD 70
TYPICAL STIFFENER
DETAILS

ELEVATION TWO
GIRDER 7100 OFF ℄ TO
STARBOARD

GUSSET PLATE
DETAILS



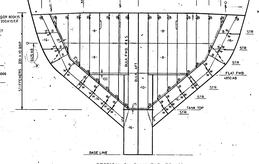
SECTION ON BULKHEAD FR 126

DETAILS OF WT BULKHEAD 126

ELEV ON BHD 126
TYPICAL STIFF.
DETAILS

ELEV. TWO WEB
4200 OFF ℄ S.
OF TUNNEL

ELEV TWO WEB
2400 OFF ℄ S.
OF TUNNEL



SECTION ON BULKHEAD FR 163

DETAILS OF WT BULKHEAD 163

ELEVATION ON BULK 163
TYPICAL STIFF DETAILS

ELEVATION ON BULK 163
2400 OFF ℄ TO STBD
PORT SIDE SHELLAR

"AS FITTED"

GENERAL NOTES

DETAILS OF UNIT CONSTRUCTION, FABRICATION AND WELDING PROCEDURES TO BE IN ACCORDANCE WITH THE SHIP CONSTRUCTION STANDARDS, GENERAL NOTES AND SPECIFICATIONS. ALL WELDING TO BE CARRIED OUT BY QUALIFIED WELDERS.

ALL PLATE AND SECTIONS TO BE ABLOCK BLASTED AND SHOP PRIMED WITH ONE COAT OF ZINC RICH INORGANIC ETL PRIMER UNLESS NOTED OTHERWISE