

TRENT-SEVERN CANAL KAWARTHA LAKES - BOUNDARY ROAD SWING BRIDGE No. 44

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- 200 - 01
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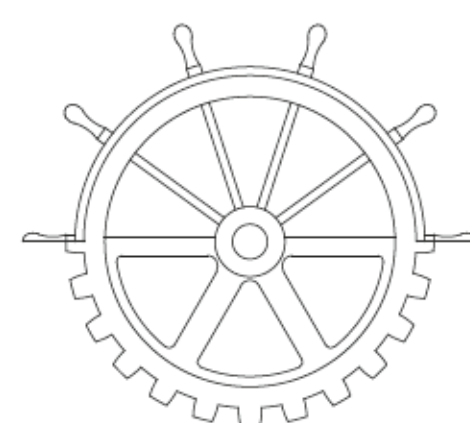
KEY PLAN



PRPC Project No. R.030025.844
WSP Project No. 15M-00675-01
OCTOBER, 10, 2019



Public Services and Procurement Canada
Services publics et Approvisionnement Canada



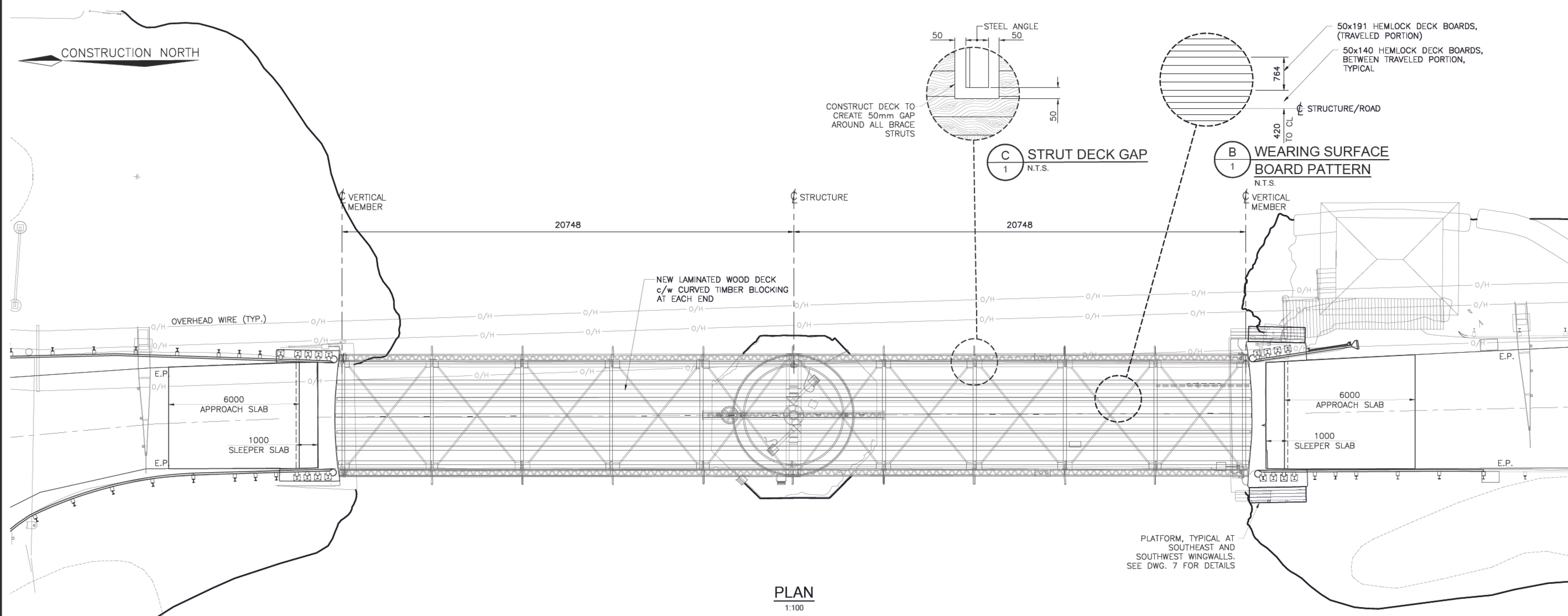
Ontario Region
Parks Canada Infrastructure Directorate
Heritage Canals and Engineering Works

Région de l'Ontario
Direction de l'infrastructure de Parcs Canada
Canaux historiques et travaux d'ingénierie

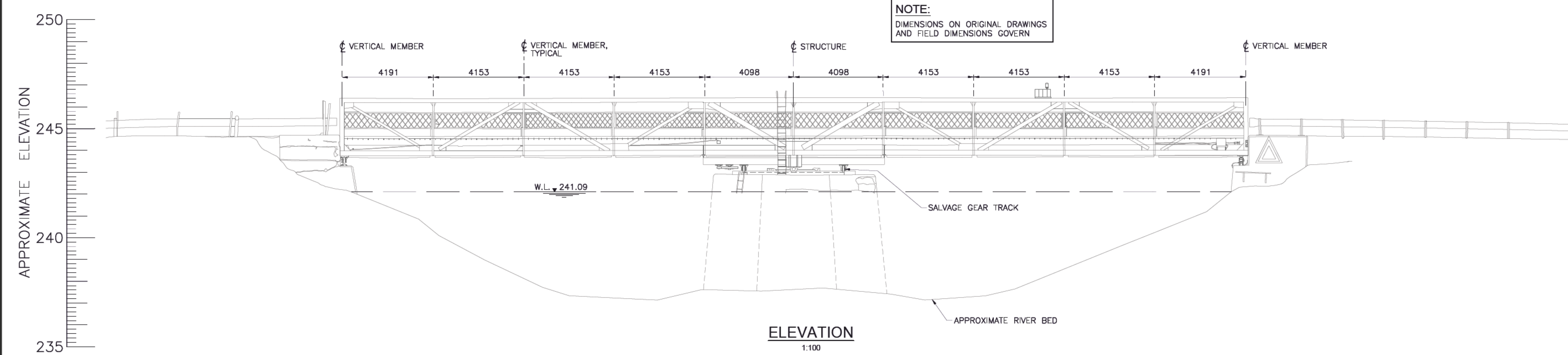


Parks Canada **Parcs Canada**



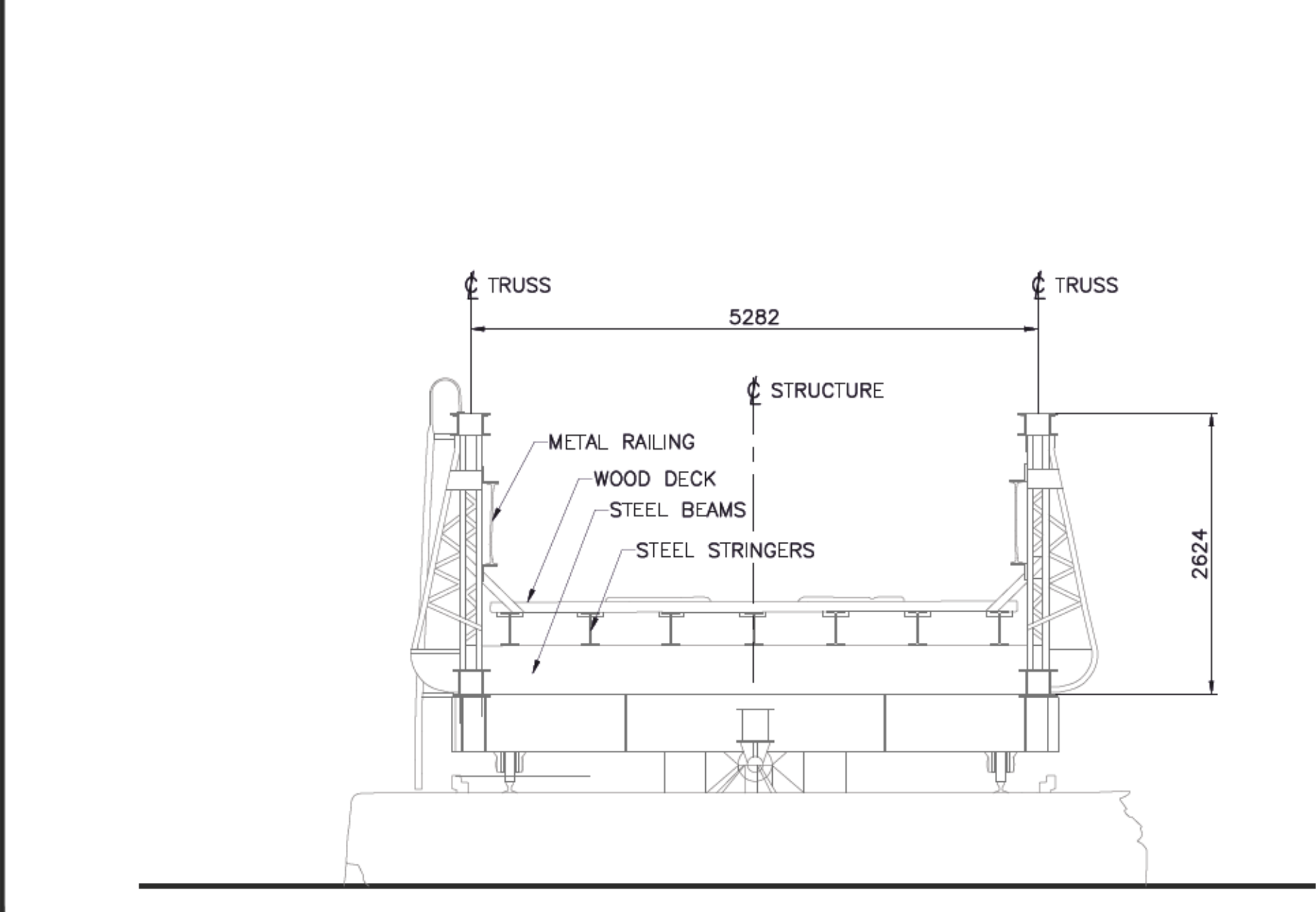


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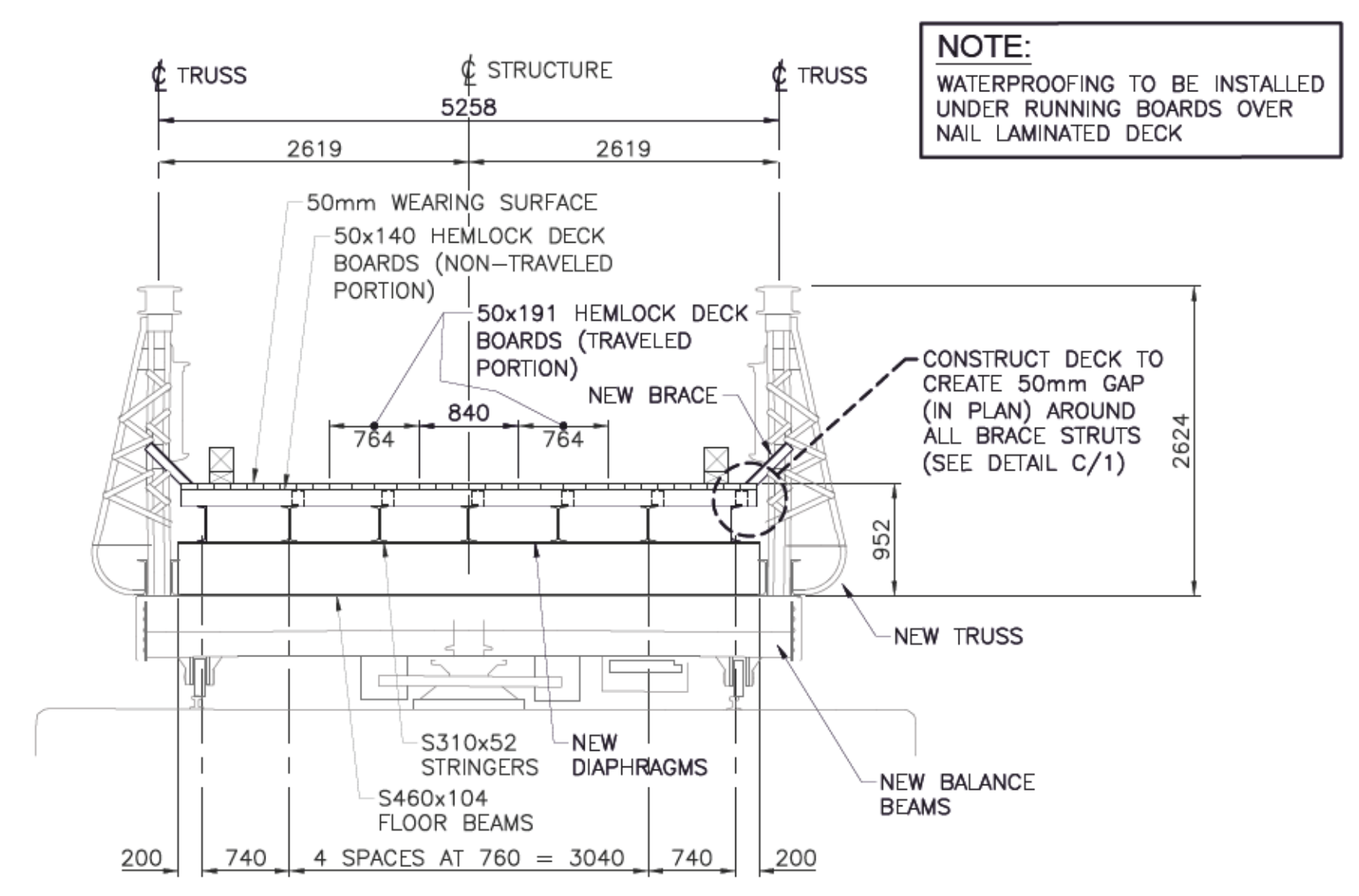


ELEVATION
1:100

NOTE:
DIMENSIONS ON ORIGINAL DRAWINGS AND FIELD DIMENSIONS GOVERN



1 TYPICAL EXISTING SECTION
1:50



2 TYPICAL PROPOSED SECTION
1:50

NOTE:
WATERPROOFING TO BE INSTALLED UNDER RUNNING BOARDS OVER NAIL LAMINATED DECK

NOTES:

- GENERAL:**
- DO NOT SCALE DRAWINGS
 - ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 - THE LATEST VERSION OF ALL REFERENCED DOCUMENTS AND STANDARDS SHALL APPLY.
 - ALL WORK TO BE CARRIED OUT IN ACCORDANCE WITH THE CHBDC AND OPSS STANDARDS.
 - DIMENSIONS RELATING TO EXISTING CONSTRUCTION MUST BE FIELD VERIFIED BY CONTRACTOR BEFORE STARTING ANY WORK OR FABRICATION.
 - THE CONTRACTOR SHALL EXAMINE THE SITE AND SATISFY HIMSELF OF THE ACTUAL CONDITIONS AND REQUIREMENTS OF THE WORK.
 - THE CONTRACTOR IS RESPONSIBLE FOR SAFETY ON THE JOB SITE AND DESIGN, INSTALLATION, AND SUPERVISION OF ALL TEMPORARY BRACING, LOADS, AND SUPPORTS.
 - FEATURES OF CONSTRUCTION NOT FULLY SHOWN SHALL BE OF THE SAME CHARACTER AS SHOWN FOR SIMILAR CONDITIONS.
 - INSTALL ALL NECESSARY SCAFFOLDING, HOARDING, ETC. TO COMPLETE THE WORK, ALL IN ACCORDANCE WITH MINISTRY OF LABOUR REQUIREMENTS.
 - ACCESS, WORK AND STORAGE AREAS SHALL BE LIMITED TO THOSE AREAS DELINEATED ON THE DRAWINGS.
 - PROVIDE PROTECTION TO FEATURES TO REMAIN TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE.
 - MINIMIZE DUST AND NOISE.
 - MAINTAIN WORK SITE IN A NEAT AND ORDERLY MANNER TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE.
 - ALL DEBRIS SHALL BE REMOVED FROM THE WORK SITE ON A DAILY BASIS THROUGHOUT THE DURATION OF THE PROJECT.
 - ALL DISPOSALS SHALL BE IN ACCORDANCE WITH THE RELEVANT SECTIONS OF THE SPECIFICATIONS.
 - REINSTATE AND MAKE GOOD ALL DISRUPTED AREAS TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE AFTER COMPLETION OF THE WORK.
 - DESIGN LOAD: CHBDC-CL625 TRUCK.
 - BASED ON PAST EXPERIENCE THE WATER ELEVATIONS HAVE BEEN APPROXIMATELY 240.7 AND FLUCTUATED BETWEEN 240.4± AND 241.1 BETWEEN THE MONTHS OF OCTOBER AND MAY.
- STRUCTURAL STEEL:**
- STEEL SHALL CONFORM TO CAN/CSA G40.20-04/G40.21-13 (R2018) GRADE 350W.
 - STEEL IS DESIGNED TO AND SHALL BE FABRICATED AND ERECTED IN ACCORDANCE WITH THE CISC "CODE OF STANDARD PRACTICE FOR STRUCTURAL STEEL" AND CAN/CSA S16.1.
 - TENSION CONTROL BOLTS WITH HEADS RESEMBLING RIVETS CONFORMING TO ASTM F1552 SHALL BE USED FOR ALL VISIBLE CONNECTIONS IN HIDDEN AREAS OF THE STRINGER CONNECTIONS. BOLTS SHALL CONFORM TO ASTM STANDARD A325 OR A325M, AND SHALL MATCH THE SIZE OF THE RIVETS SPECIFIED OR SHALL BE AS SHOWN. BOLT THREADS SHALL BE EXCLUDED FROM THE SHEAR PLANES.
 - WELDING SHALL BE MADE WITH E480xx ELECTRODES IN ACCORDANCE WITH CSA W59-18 AND SHALL BE PERFORMED BY A WELDER QUALIFIED UNDER CSA W47.1-03. SURFACES TO BE WELDED SHALL BE THOROUGHLY CLEANED OF ALL FOREIGN MATERIAL.
 - THE FABRICATOR SHALL BE CERTIFIED TO THE REQUIREMENTS OF CSA STANDARD W47.1 (DIVISION 1 or 2)
 - ALL NEW STRUCTURAL STEEL COMPONENTS DESIGNATED FOR GALVANIZING SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH CAN/CSA G164-18
 - UNLESS OTHERWISE NOTED, THE MINIMUM FILLET WELD SHALL BE AS FOLLOWS:
- | MATERIAL THICKNESS OF THICKER PART JOINED (mm) | MINIMUM SIZE OF FILLET WELD (mm) |
|--|----------------------------------|
| TO 12 INCLUSIVE | 5 |
| OVER 12 TO 20 | 6 |
| OVER 20 TO 40 | 8 |
| OVER 40 TO 60 | 10 |
| OVER 60 TO 120 | 12 |
- THE CONTRACTOR SHALL ENSURE THE STABILITY OF ALL COMPONENTS DURING HANDLING, TRANSPORTATION AND ERECTION AND UNTIL THE STRUCTURAL STEEL IS IN ITS FINAL LOCATION WITH ALL PERTINENT BRACING, CONNECTIONS AND SUPPORTS IN PLACE AND THE GOOD OPERATION OF THE BRIDGE IS CONFIRMED.

SCOPE OF WORK:

- REMOVE EXISTING BRIDGE AFTER SALVAGING DESIGNATED PARTS.
- COMPLETE CONCRETE REPAIRS ON PIERS AND ABUTMENTS.
- BUILD NEW REPLICA BRIDGE, SALVAGING PARTS DESIGNATED FOR SALVAGE ON DRAWINGS 8, 9, 13, 15 & 18. REPLACE ALL OTHERS.
- REPLACE HYDRAULICS AND ELECTRICAL SYSTEMS.
- PAINT ALL STEEL IN STRICT CONFORMANCE WITH SPECIFICATION.
- COMMISSION BRIDGE AND MAKE ADJUSTMENTS SUCH THAT BRIDGE OPERATES SMOOTHLY AND AS INTENDED IN THE SPECIFICATION.
- INSTALL NEW LAMINATED WOOD DECK, WATERPROOFING, AND RUNNING BOARDS.
- REBUILD ROADWAY, FULL DEPTH.

NOTE:

- THE ABOVE IS NOT INTENDED TO BE AN EXHAUSTIVE LIST OF ALL ITEMS REQUIRED TO COMPLETE THE WORK, NOR IS IT INTENDED TO BE A SEQUENCE OF WORK.
- IT IS INTENDED THAT THE WORK OF THIS CONTRACT WILL BE DONE PRIMARILY WITH THE BRIDGE IN THE OPEN POSITION IN ORDER TO FACILITATE HOUSING AND HEATING, ACCESS TO THE SITE, ENVIRONMENTAL IMPACT CONTROL, ETC.



NOTE:
THE LOCATIONS OF UTILITIES ARE APPROXIMATE ONLY AND THE EXACT LOCATIONS SHOULD BE DETERMINED BY CONSULTING THE MUNICIPAL AUTHORITIES AND UTILITY COMPANIES CONCERNED. THE CONTRACTOR SHALL PROVE THE LOCATION OF UTILITIES AND SHALL BE RESPONSIBLE FOR ADEQUATE PROTECTION FROM DAMAGE DURING CONSTRUCTION.

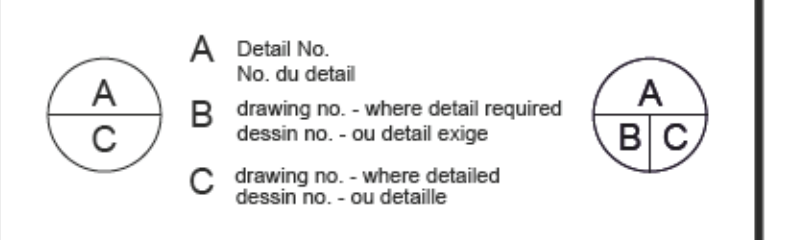
BENCHMARKS:

- B.M. No.1**
SWING BRIDGE OVER TRENT CANAL, 396m EAST OF LOCK No. 37, TABLET IN TOP OF RETAINING WALL ON NORTH-EAST SIDE AND AT SOUTHEAST END OF BRIDGE, 30cm NORTH-EAST AND 30cm SOUTHWEST OF SOUTHEASTERN CORNER.
- B.M. No.2**
CONCRETE CULVERT UNDER HWY 48, 0.4 KM WEST OF THE JCT OF HWY 48, AND KING ST IN BOLSOVER, 2.0 KM EAST OF ELDON-THORAH TOWN LINE RD, AND 18.4m SOUTH OF CENTRELINE OF HWY 48. TABLET IS SET VERTICALLY IN TOP OF CULVERT, 1.05m WEST OF EAST FACE, AND 94cm NORTH OF SOUTH END OF CULVERT. (ELEV. 245.786m)
- B.M. No.3**
STEEL ROD WITH BRASS CAP BENCH MARK ON SOUTH SIDE OF HWY 48, AND ON EAST SIDE OF HWY 46, 0.6 KM EAST OF THE JCT OF HWY 48 AND KING ST IN BOLSOVER, AND 84.5m SOUTH OF CENTRELINE OF HWY 48. BENCH MARK IS SET 21.6m EAST OF CENTRELINE OF HWY 46, 17.2m S.E. OF A METAL LIGHT STANDARD, 83cm WEST OF EAST RIGHT-OF-WAY FENCE OF HWY 46, AND IS MARKED BY A STEEL MARKER 50cm NORTH OF BENCH MARK. (ELEV. 251.958m)



revision	date
04	
03	
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Do not scale drawings.
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.



project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

GENERAL ARRANGEMENT

drawn by
dessiné par **G. MOTA / P.C. MASON**

designed by
conçue par **D.A. HUCTWITH**

approved by
approuvé par

project date
date du projet
2019-10-10

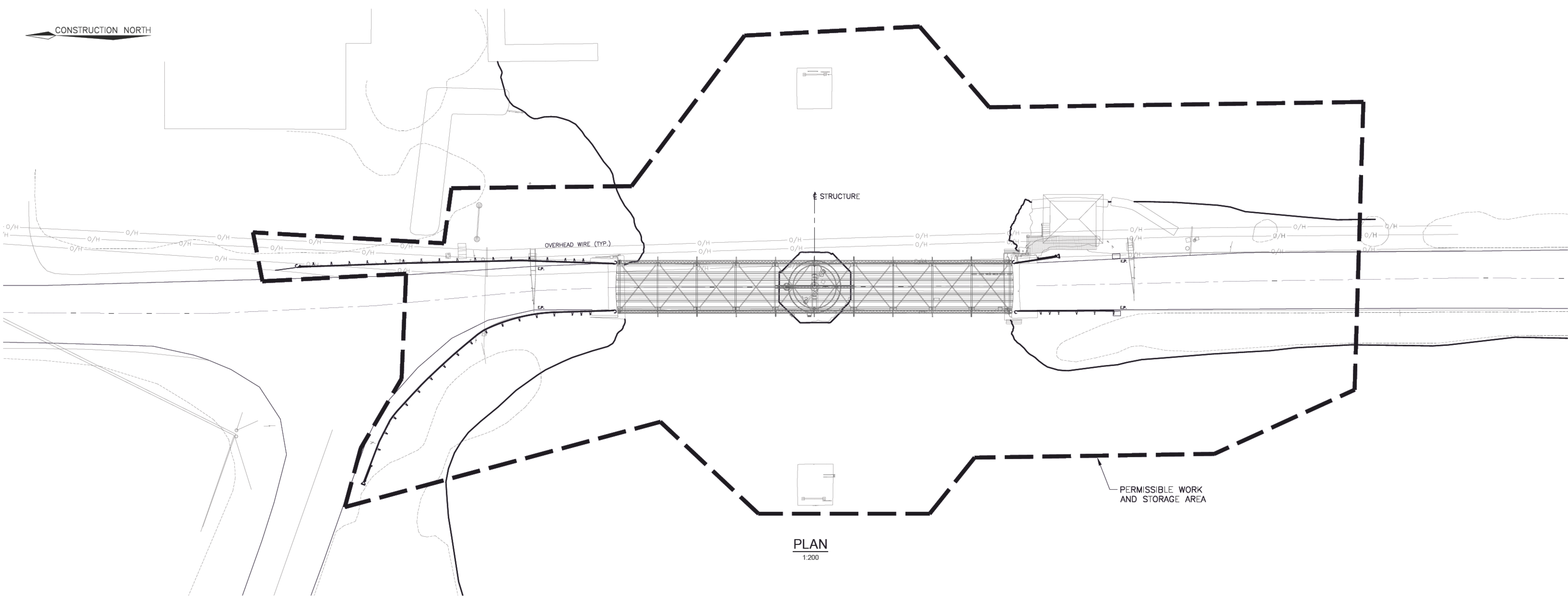
project no.
no. du projet
R.030025.844

NOTES:

- THE GROUNDS OF THE SITE ARE PART OF A HERITAGE SITE AND ARE TO BE DISTURBED AS LITTLE AS POSSIBLE.
- LIMIT AREAS WHERE THE SURFACE OF THE EARTH IS DISTURBED.
- IF ANY ARTIFACT IS UNCOVERED, STOP WORK IN THE AREA AND CONTACT DEPARTMENTAL REPRESENTATIVE.
- SECURE THE SITE WHENEVER WORKERS ARE NOT PRESENT ON THE SITE.
- VISIT THE SITE, OR ARRANGE FOR THE SITE TO BE CHECKED AT A MINIMUM OF ONE-WEEK INTERVALS, OR MORE FREQUENTLY AS APPROPRIATE BASED ON CONDITIONS OF THE SITE.
- BASED ON PAST EXPERIENCE, THE WATER ELEVATIONS HAVE BEEN APPROXIMATELY 240.7 AND FLUCTUATED BETWEEN 240.4 AND 241.1 BETWEEN THE MONTHS OF OCTOBER AND MAY.



CONSTRUCTION NORTH

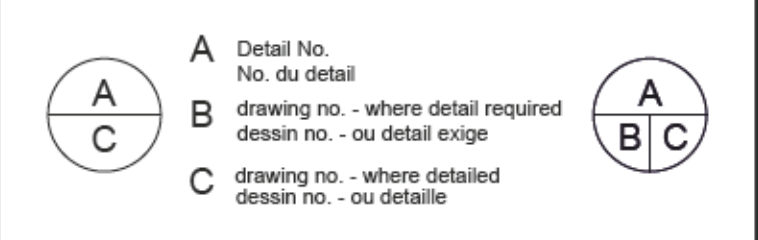


PLAN
1:200



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revision		date

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project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
**PERMISSIBLE WORK
and STORAGE AREA**

drawn by
dessiné par
G. MOTA / P.C. MASON

designed by
conçu par
D.A. HUCTWITH

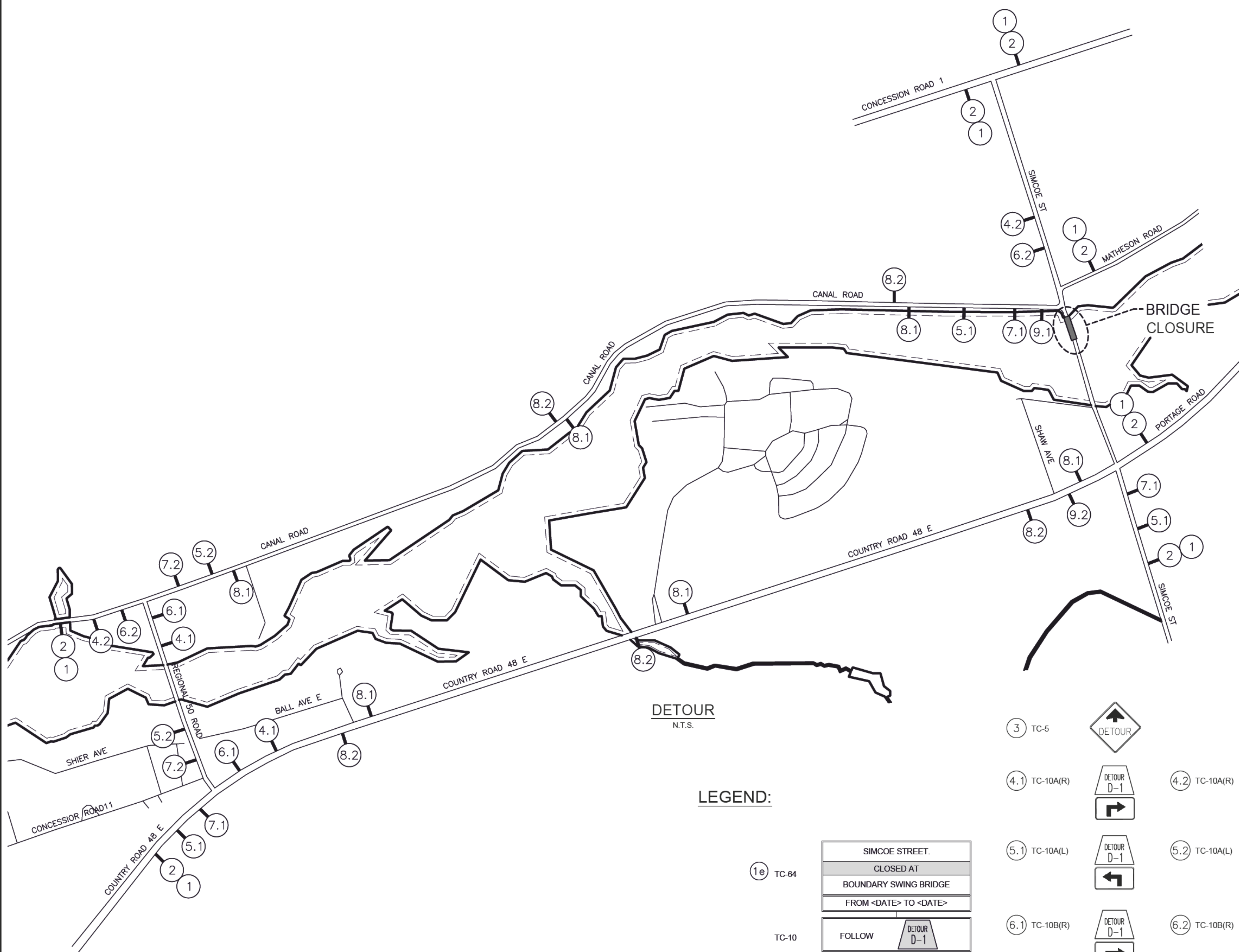
approved by
approuvé par

bid
offre
project manager
administrateur de projets

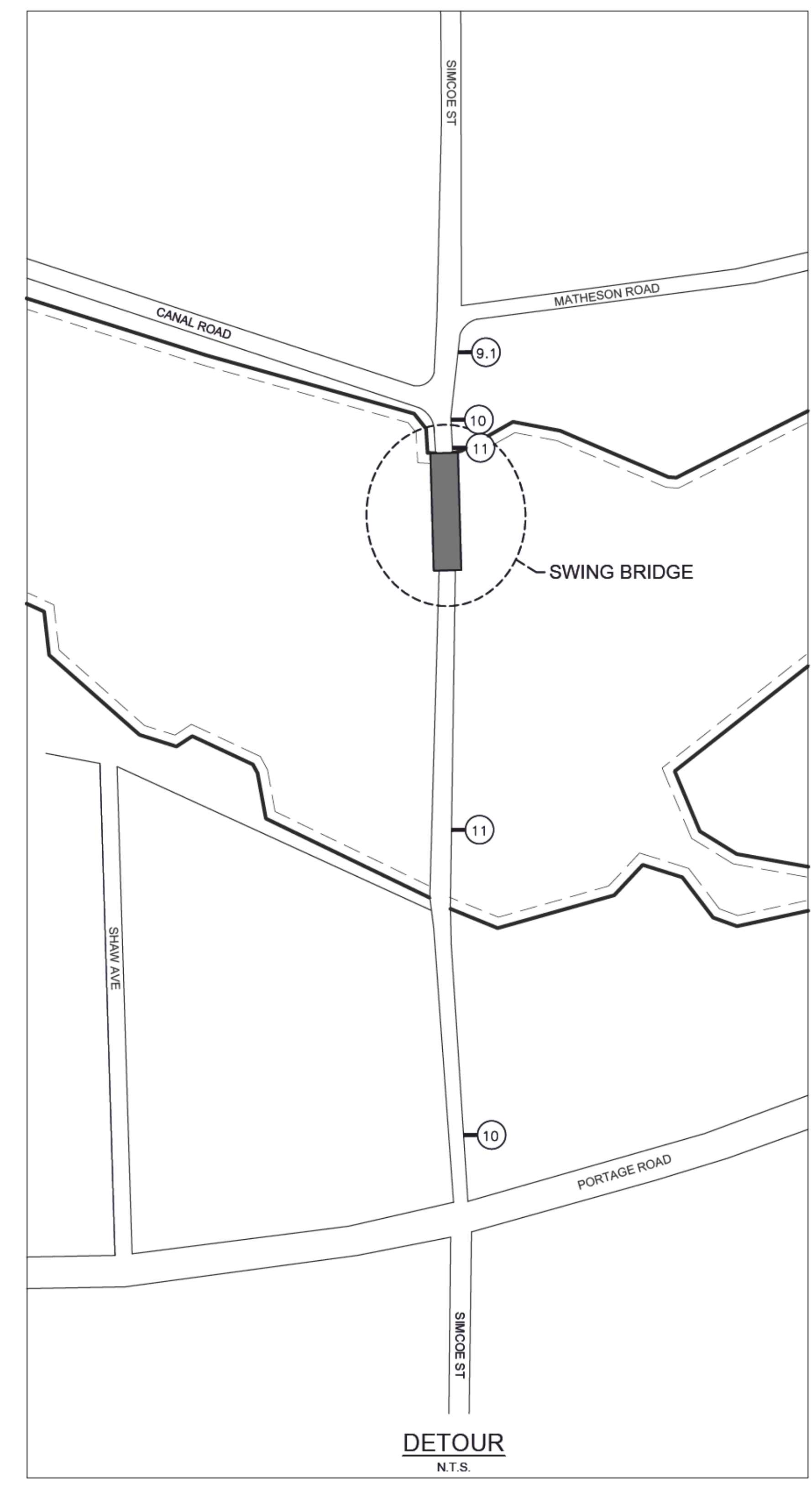
project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
2



- NOTES:**
- CONTRACTOR TO EVALUATE CONDITIONS RELATIVE TO OTM BOOK 7
 - SIGNS 1 AND 2 WITHOUT TC-64 AND, WITH ADVANCED NOTICE TABS, TO BE ERECTED FOURTEEN (14) CALENDAR DAYS PRIOR TO SCHEDULED BRIDGE CLOSURE DATE. REMOVE ADVANCE NOTICE TABS ON DATE OF BRIDGE CLOSURE.
 - ALL OTHER SIGNS TO BE INSTALLED THREE (3) DAYS BEFORE CLOSURE TO ALLOW FOR INSPECTION AND ADJUSTMENTS (COVER/BAG SIGNS UNTIL CLOSURE).
 - BARRIERS TO BE INSTALLED ACROSS ROAD AT BOTH ENDS OF JOB SITE.
 - PLAN ILLUSTRATES THE MINIMUM SIGN REQUIREMENTS, AUGMENT OR ADJUST SIGNS SHOWN WITH ADDITIONAL SIGNS REQUIRED BY THE ONTARIO TRAFFIC MANUAL, BOOK 7 TEMPORARY CONDITIONS, AND AS REQUIRED TO ADDRESS CONCERNS.
 - ALL DELINEATORS AND SIGNAGE/FLAGGING SHALL BE PROVIDED BY THE CONTRACTOR IN ACCORDANCE WITH THE ONTARIO TRAFFIC MANUAL, BOOK 7, TEMPORARY CONDITIONS. DETOUR SIGNING, ADVISORY SPEED AND LANE CLOSURE SIGNS (INCLUDING ADVANCE WARNING or CLOSURE SIGNS) SHALL BE PROVIDED, INSTALLED, MAINTAINED AND REMOVED BY THE CONTRACTOR.
 - THE CONTRACTOR SHALL ENSURE THAT PEDESTRIAN ACCESS WITHIN THE PROJECT LIMITS IS MONITORED AT ALL TIMES



LEGEND:

- | | | | | | | | | | | | |
|----|--------|---|-----|-----------|------------|-----|-----------|------------|-----|-----------|------------|
| 1e | TC-64 | SIMCOE STREET.
CLOSED AT
BOUNDARY SWING BRIDGE
FROM <DATE> TO <DATE> | 3 | TC-5 | DETOUR | 4.1 | TC-10A(R) | DETOUR D-1 | 4.2 | TC-10A(R) | DETOUR D-2 |
| | TC-10 | FOLLOW | 5.1 | TC-10A(L) | DETOUR D-1 | | | | | | |
| | TC-10 | FOLLOW | 6.1 | TC-10B(R) | DETOUR D-1 | | | | | | |
| 1e | TC-64 | TO BE CLOSED AT
(ADVANCE NOTICE TAB) | 7.1 | TC-10B(L) | DETOUR D-1 | 7.2 | TC-10B(L) | DETOUR D-2 | | | |
| 2f | TC-64F | RUE SIMCOE.
FERMÉ À
PONT BATTANT DE BOUNDARY
DE <DATE> À <DATE> | 8.1 | TC-10C | DETOUR D-1 | 8.2 | TC-10C | DETOUR D-2 | | | |
| | TC-10F | SUIVRE | 9.1 | TC-10D | DETOUR D-1 | 9.2 | TC-10D | DETOUR D-2 | | | |
| | TC-10F | SUIVRE | | | | | | | | | |
| 2f | TC-10F | SERA FERMÉ À
(ADVANCE NOTICE TAB) | | | | | | | | | |
| | TC-7 | YELLOW FLASHER | | | | | | | | | |
| | TC-7A | ROAD CLOSED/ROUTE FERMÉE | | | | | | | | | |
| | TC-8B | LOCAL TRAFFIC ONLY/ TRAFIC LOCAL SEULEMENT | | | | | | | | | |
| | TCB | TEMPORARY CONCRETE BARRIERS | | | | | | | | | |
| | RB-92 | ROAD CLOSED | | | | | | | | | |



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revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

A	Detail No. No. du détail	A
B	drawing no. - where detail required dessin no. - où détail exigé	B
C	drawing no. - where detailed dessin no. - où détaillé	C

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
DETOUR

drawn by
dessiné par
G. MOTA / P.C. MASON

designed by
conçu par
D.A. HUCTWITH

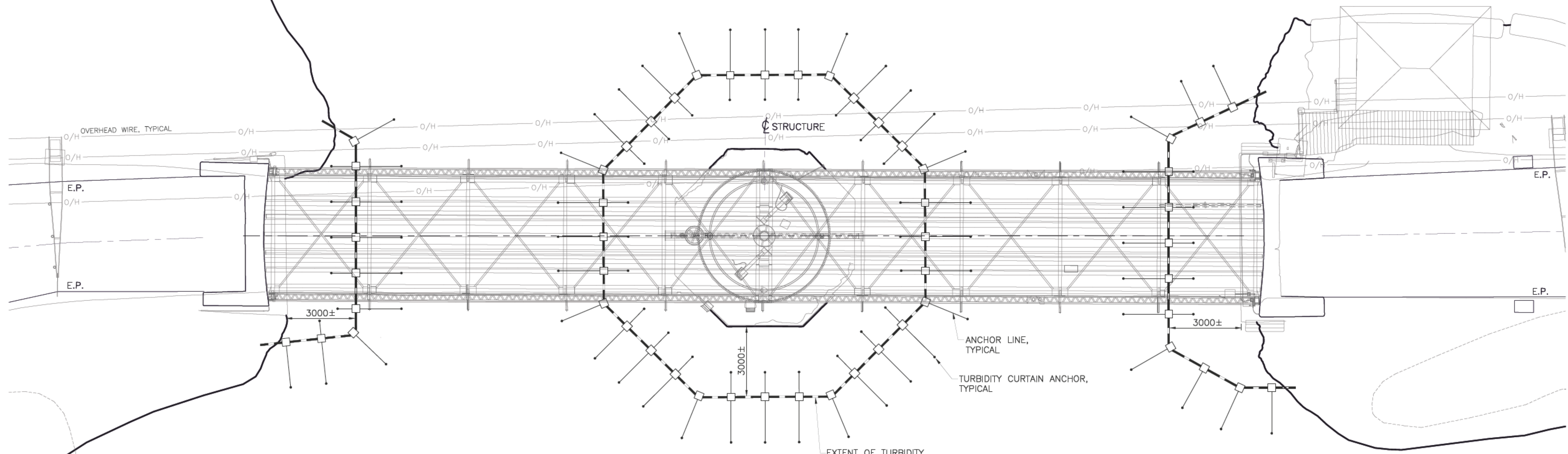
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bid
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project manager
administrateur de projets

project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
3



PLAN
1:100

NOTE:
ADJUST TURBIDITY CURTAIN AND ANCHORS AND PROVIDE COUNTER ANCHORS TO RESIST ANY CURRENTS AND MAINTAIN POSITION.

GENERAL NOTES:

- TURBIDITY CURTAINS UTILIZED SHOULD BE U.S. DEPARTMENT OF TRANSPORTATION, U.S. D.O.T. TYPE II MARINE GRADE TURBIDITY CURTAINS.
- TURBIDITY CURTAINS TO BE IN ACCORDANCE WITH OPSS 805.
- MINIMUM DEPTH OF TURBIDITY CURTAIN TO BE 1.8m.
- FLOTATION DEVICES SHALL BE CLEAN STEEL DRUMS, STYROFOAM OR OTHER SUITABLE MATERIAL AND OF SUFFICIENT SIZE AND SPACING TO PROVIDE CONTINUOUS SUPPORT TO THE NETTING AT THE WATER SURFACE.
- ANCHORS AT BASE OF CURTAINS SHALL BE OF SUFFICIENT SIZE AND SPACING TO PROVIDE CONTINUOUS CONTACT OF TURBIDITY CURTAIN WITH RIVER BOTTOM.
- FLOTATION AND ANCHOR DEVICES TO FOLLOW GUIDELINES IN M.T.O. DRAINAGE MANAGEMENT MANUAL, PARTS 1 and 2, CHAPTER 6.
- IN-RIVER WORK SHALL BE PROHIBITED BETWEEN MARCH 1 AND JULY 15.

SCHEME FOR LAKE SILTATION PROTECTION DURING CONSTRUCTION:

- CAREFULLY REMOVE DETERIORATED CONCRETE AND ASSOCIATED MATERIALS. NO CONCRETE OR OTHER DETERIORATED MATERIAL IS TO BE DROPPED INTO THE RIVER. PROVIDE NECESSARY PRECAUTIONS AND CATCHMENT SYSTEM TO ENSURE NO CONTAMINATION OF LAKE ENVIRONMENT.
- INSTALL TURBIDITY CURTAINS c/w FLOATS AND ANCHORS TO THE EXTREMITIES INDICATED. (2m MIN. CLEAR OF ALL IN-WATER COMPLETED WORK) MAINTAIN NET THROUGHOUT THE DURATION OF THE WORK TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE. DEPLOY TURBIDITY CURTAINS IN A MANNER (i.e. MOVE IN A DIRECTION FROM CLOSE TO SHORE/STRUCTURES OUTWARD) THAT PREVENT ENTRAPMENT OF FISH INSIDE THE CURTAIN.
- PROCEED WITH IN-WATER WORK ONLY AFTER TURBIDITY CURTAINS ARE INSTALLED AND INSTALLATION IS APPROVED.
- TURBIDITY CURTAINS ARE ONLY TO BE REMOVED AFTER ALL IN-WATER WORKS ARE COMPLETE AND APPROVAL HAS BEEN GIVEN BY THE DEPARTMENTAL REPRESENTATIVE.
- CONTRACTOR SHALL SUPPLY AND MAINTAIN M.O.E.-APPROVED "SPILLS KIT" ON SITE AT ALL TIMES.



04		
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revision		date

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A	Detail No. No. du détail	A
B	drawing no. - where detail required dessin no. - où détail exigé	B
C	drawing no. - where detailed dessin no. - où détaillé	C

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
SILTATION PROTECTION

drawn by
dessiné par
P.C. MASON

designed by
conçu par
D.A. HUCTWITH

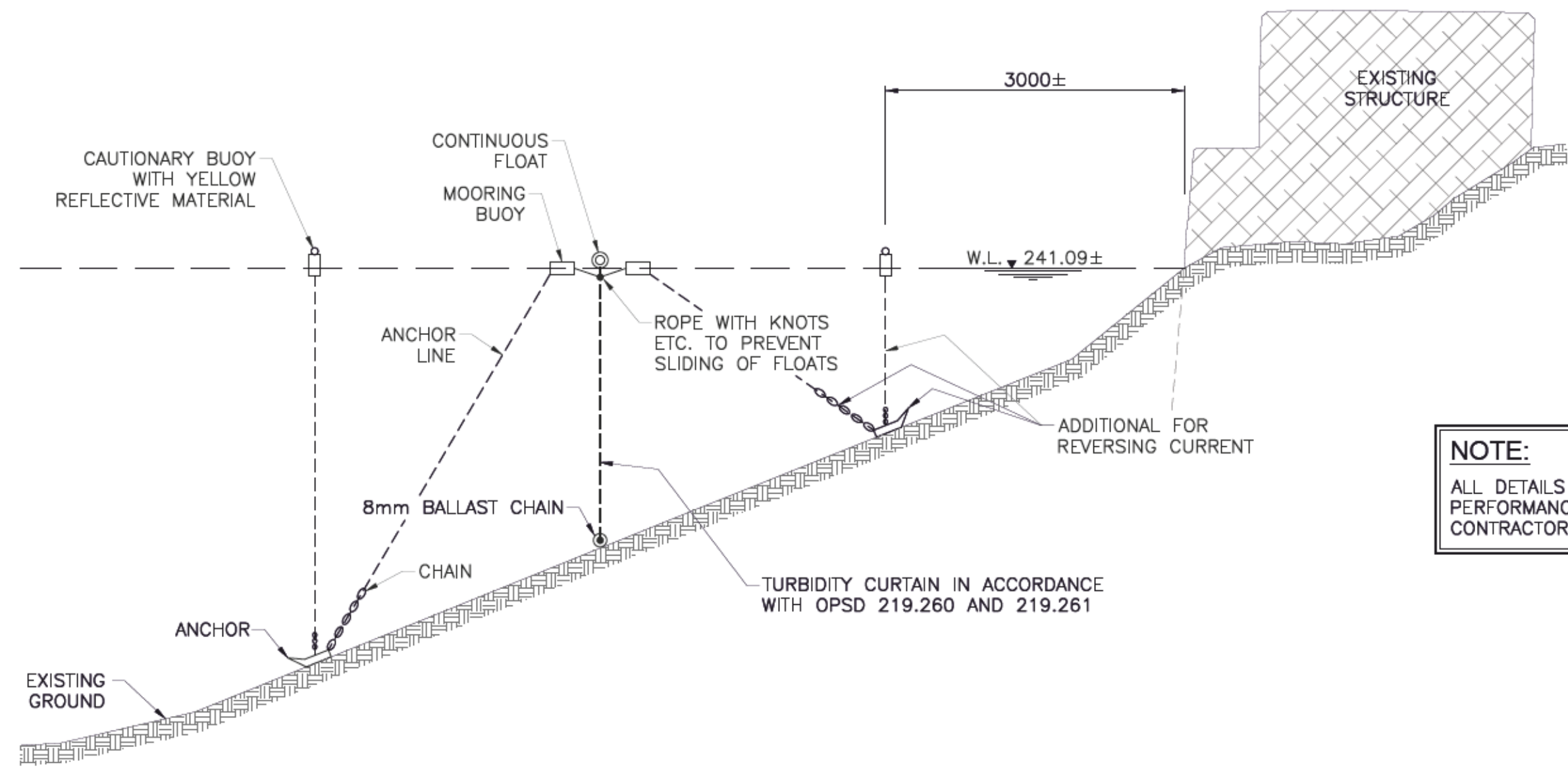
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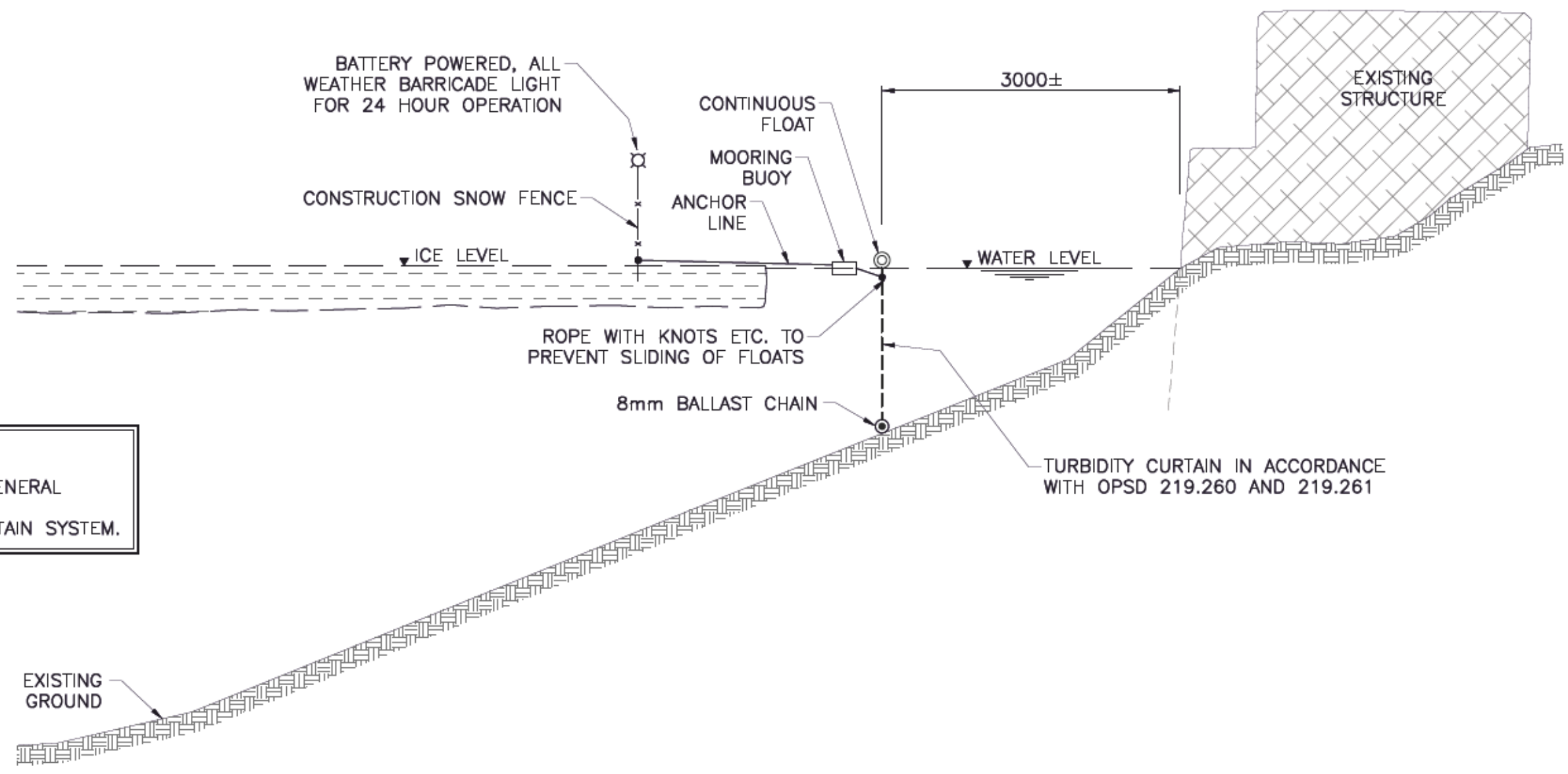
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2019-10-10

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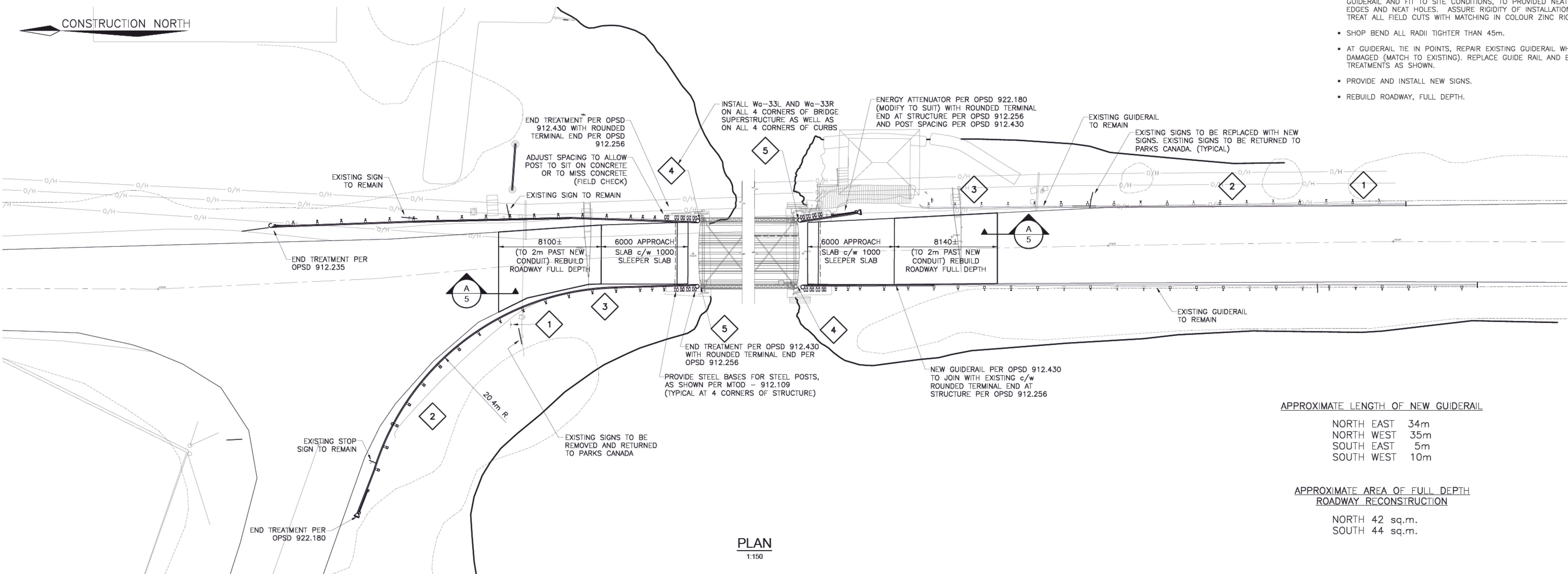
TYPICAL TURBIDITY CURTAIN ANCHORAGE SYSTEM USING MARINE ANCHORS
1:50



TYPICAL TURBIDITY CURTAIN ANCHORAGE SYSTEM FOR ICE CONDITIONS
1:50

NOTE:
ALL DETAILS SHOWN ILLUSTRATE GENERAL PERFORMANCE AND FUNCTIONALITY. CONTRACTOR TO DESIGN AND MAINTAIN SYSTEM.

CONSTRUCTION NORTH



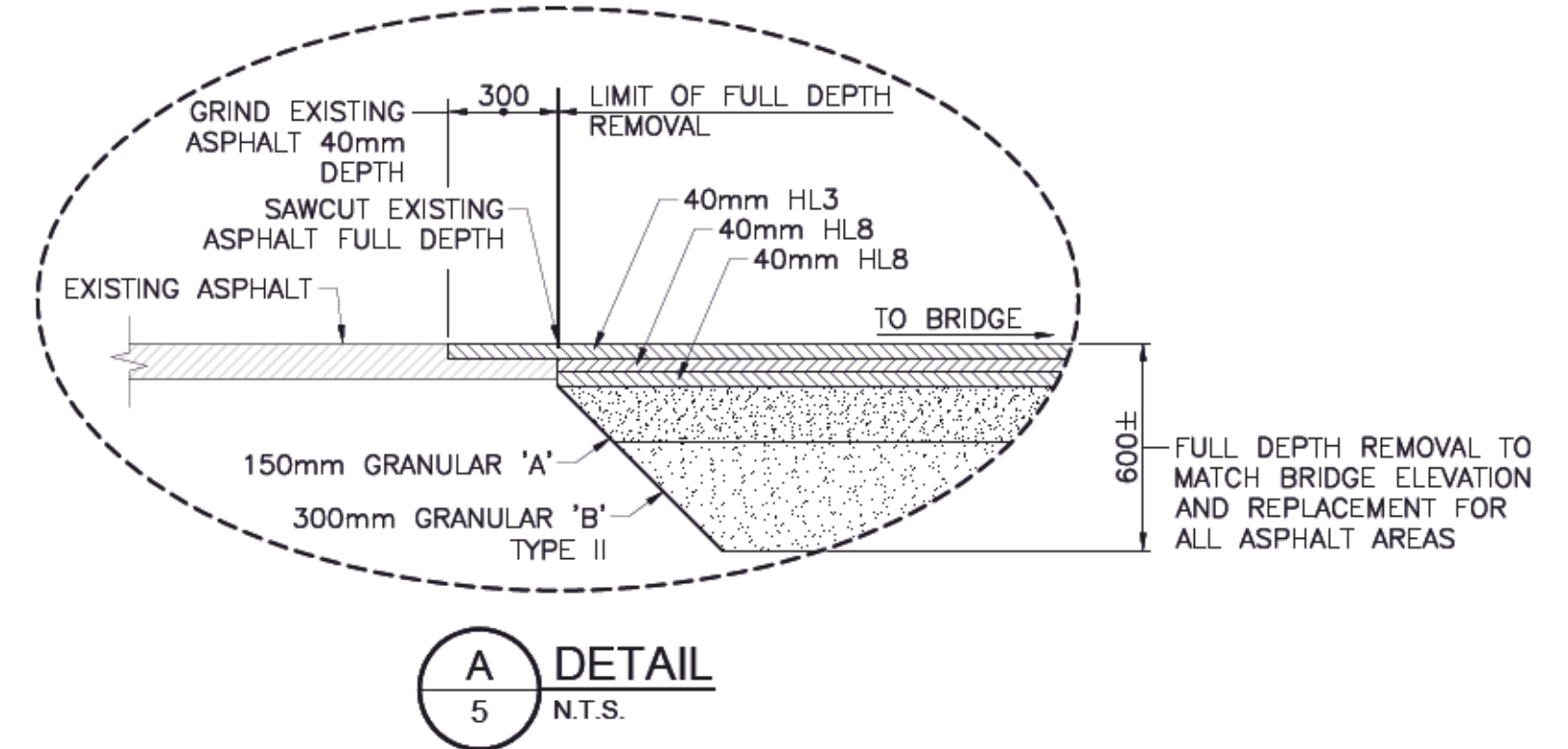
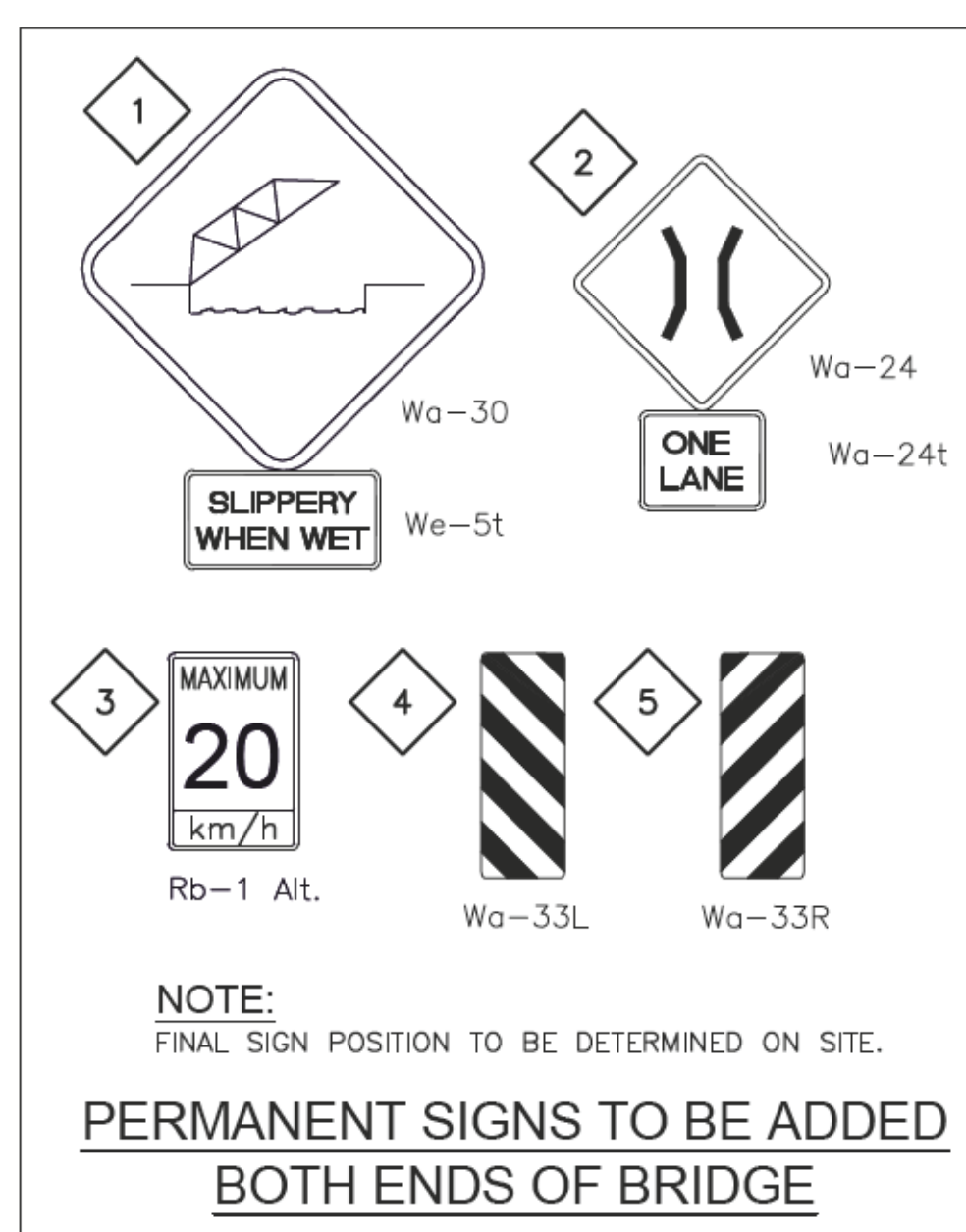
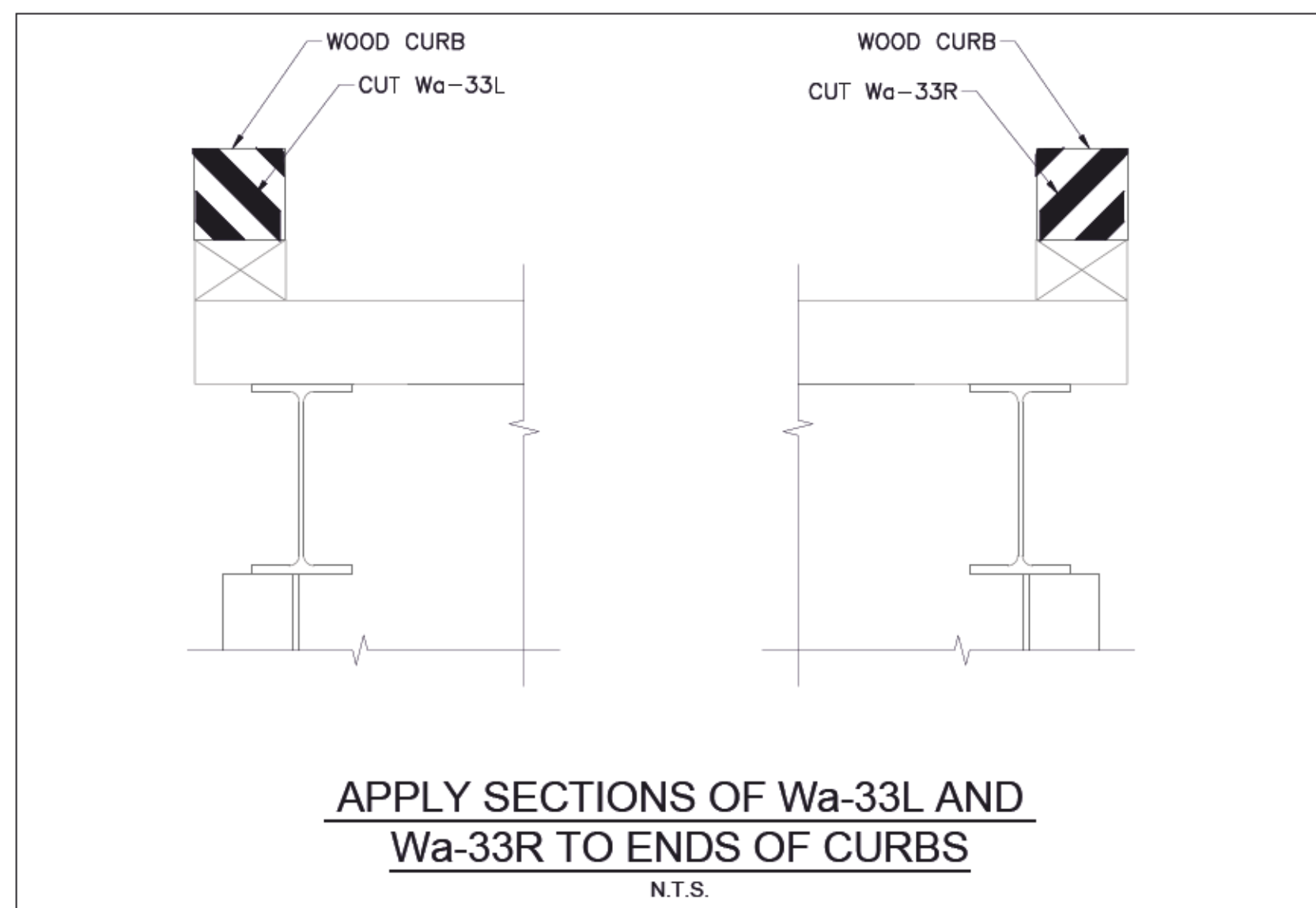
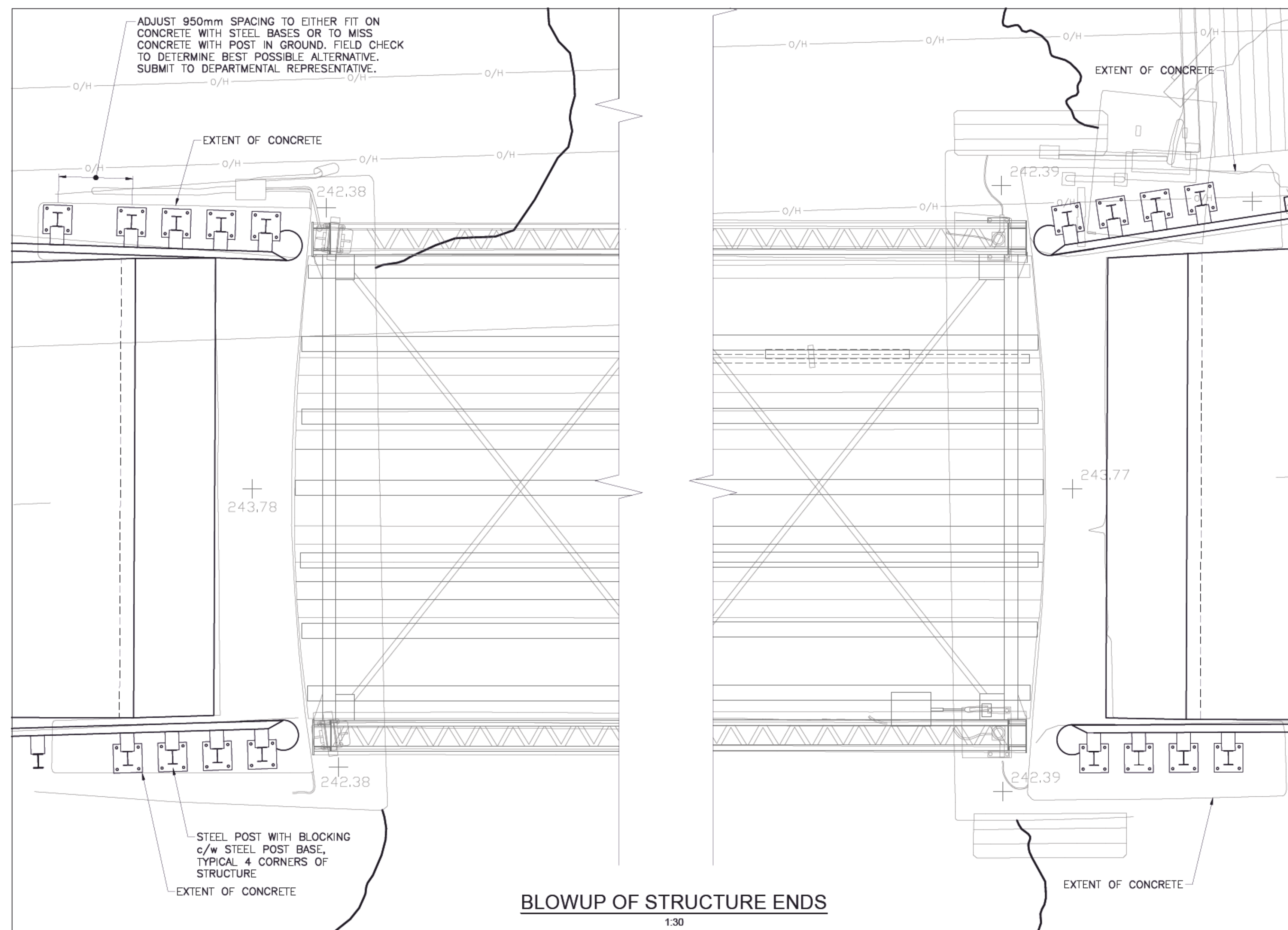
- NOTES:**
- DRILL AND CUT GUIDERAIL AS REQUIRED FOR INSTALLATION OF GUIDERAIL AND FIT TO SITE CONDITIONS. TO PROVIDED NEAT, CLEAN EDGES AND NEAT HOLES. ASSURE RIGIDITY OF INSTALLATION. TREAT ALL FIELD CUTS WITH MATCHING IN COLOUR ZINC RICH PAINT.
 - SHOP BEND ALL RADII TIGHTER THAN 45m.
 - AT GUIDERAIL TIE IN POINTS, REPAIR EXISTING GUIDERAIL WHERE DAMAGED (MATCH TO EXISTING). REPLACE GUIDE RAIL AND END TREATMENTS AS SHOWN.
 - PROVIDE AND INSTALL NEW SIGNS.
 - REBUILD ROADWAY, FULL DEPTH.

APPROXIMATE LENGTH OF NEW GUIDERAIL

NORTH EAST	34m
NORTH WEST	35m
SOUTH EAST	5m
SOUTH WEST	10m

APPROXIMATE AREA OF FULL DEPTH ROADWAY RECONSTRUCTION

NORTH	42 sq.m.
SOUTH	44 sq.m.



04		
03		
02		
01	ROADWAY RECONSTRUCTION AREA REVISION	2020/03/10
revision		date

Do not scale drawings.
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A	Detail No.	No. du détail	A
B	drawing no. - where detail required	dessin no. - où détail requis	B
C	drawing no. - where detailed	dessin no. - où détaillé	C

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
ROAD WORK c/w GUIDERAIL

drawn by
dessiné par
G. MOTA / P.C. MASON

designed by
conçu par
D.A. HUCTWITH

approved by
approuvé par

bid
offre

project manager
administrateur de projets

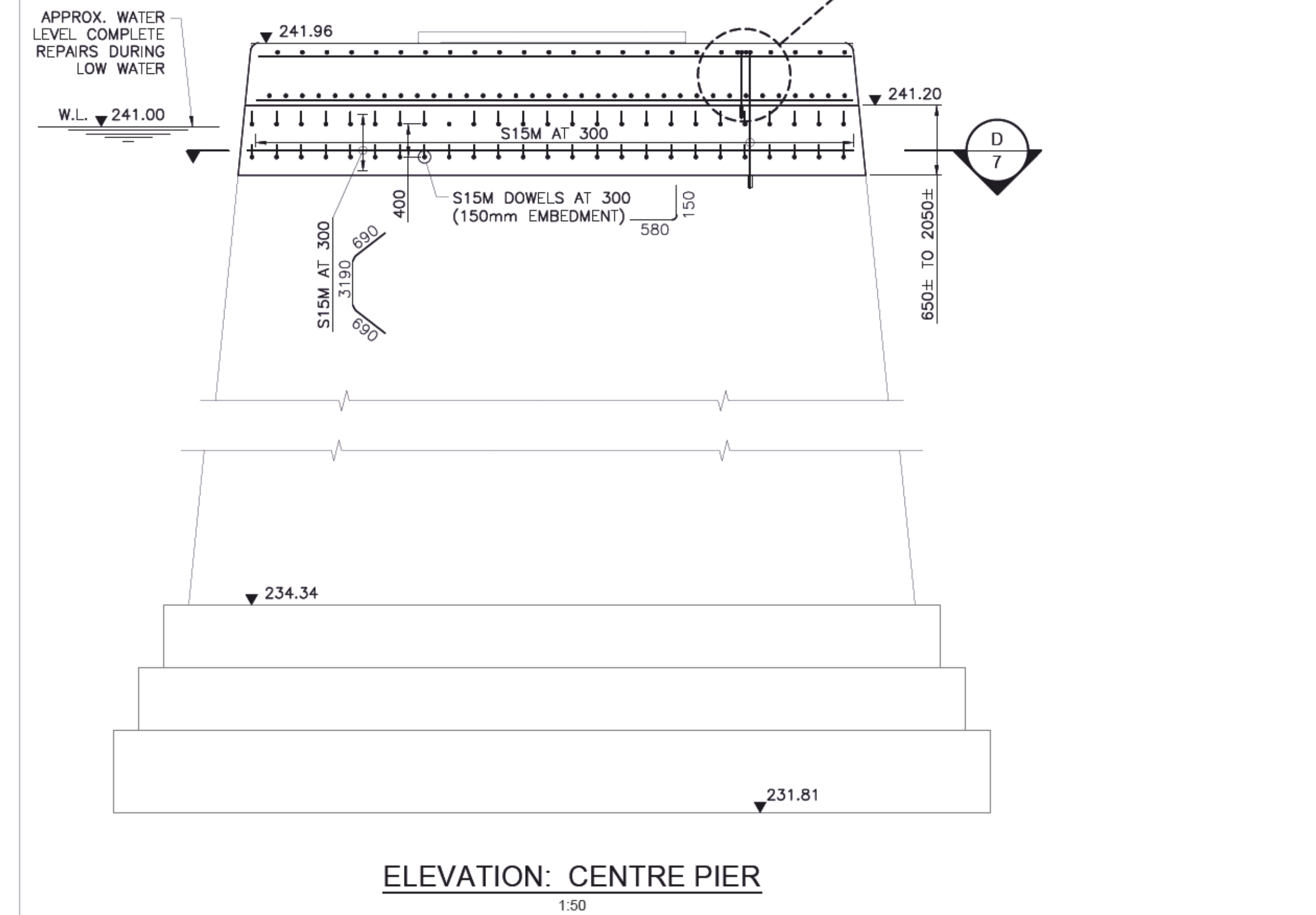
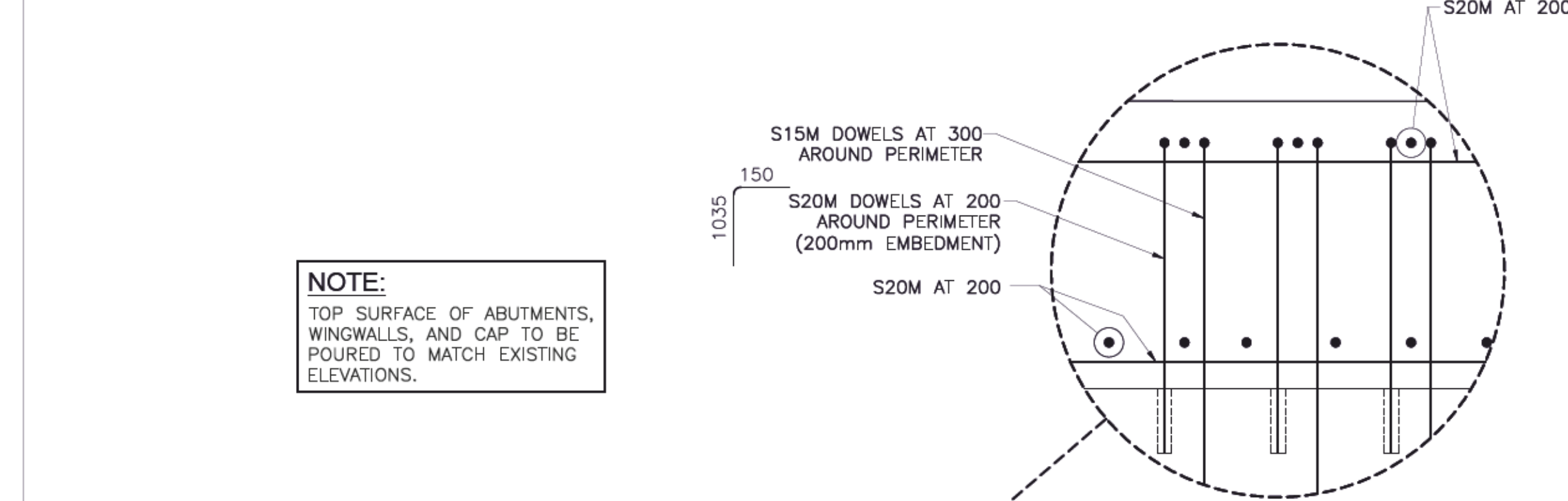
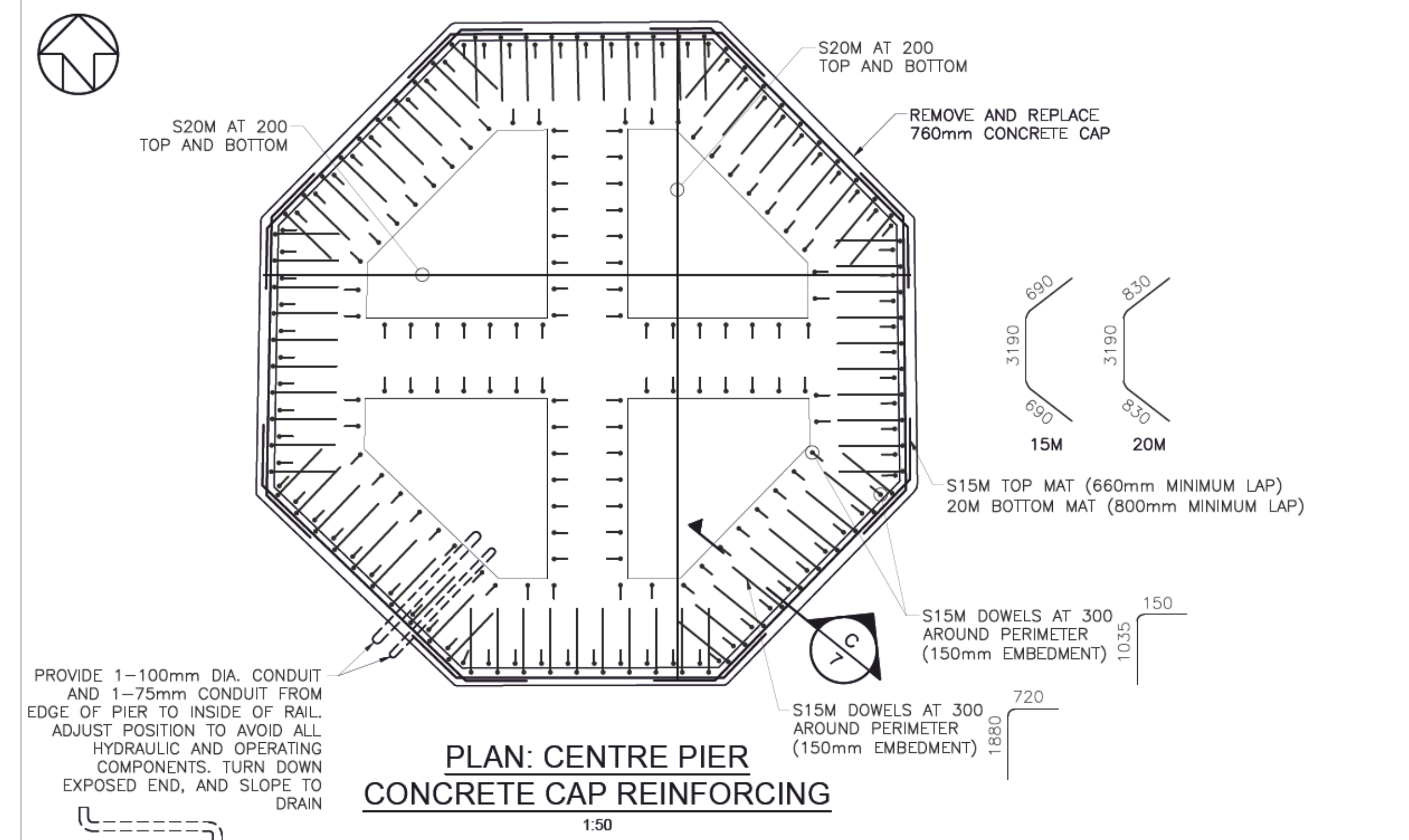
project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
5



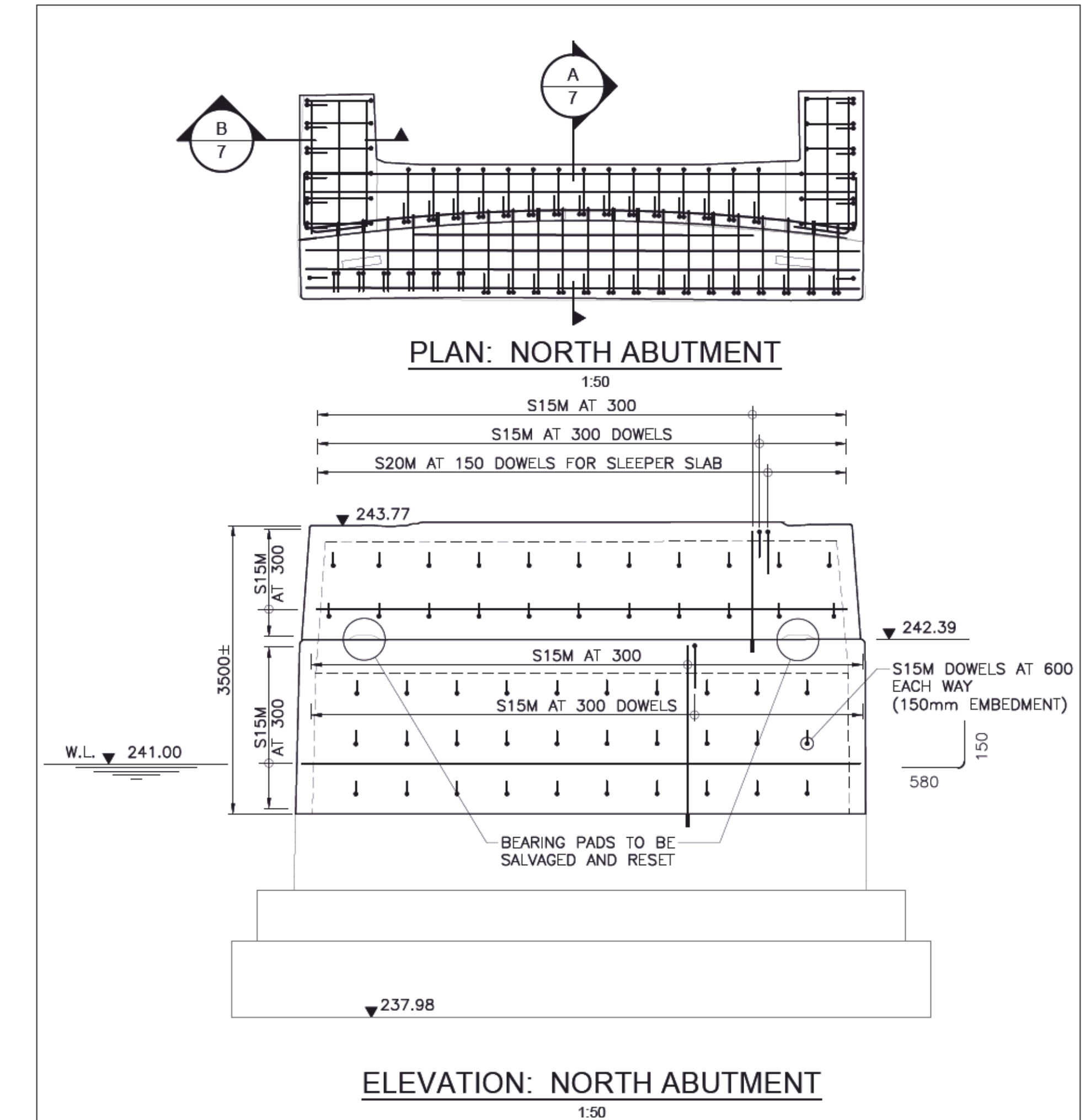
ELECTRICAL PANEL SOUTH ABUTMENT
N.T.S.



NOTE:
REMOVE AND RESET ALL ANCHORAGES, BEARING BLOCKS, ACTIVE AND NON-ACTIVE LATCH PIN ATTACHMENTS, HOOPS FOR GUIDE RAIL, MAIN BEARING CASTING USING HILTI HAS SUPER ASTM A193 37 STAINLESS STEEL THREADED ROD SET IN EPOXY ON BOTH ABUTMENTS AND PIERS. PAINT ALL ITEMS WITH FULL COATING SYSTEM. DIAMETER OF PIN TO BE 2mm LESS THAN HOLE AND ALL ANCHORS TO BE SET IN EPOXY TO DEVELOP FULL STRENGTH OF ANCHORS.

- GENERAL NOTES:**
- CLASS OF CONCRETE TO BE 35 MPa C1 EXPOSURE.
 - FORMWORK SHALL CONFORM TO CSA STANDARD S269.3-M92 (R2013) "CONCRETE FORMWORK."
 - ALL EXPOSED CONCRETE EDGES TO HAVE 20mm x 20mm CHAMFER
 - SAW CUT 25mm AT EDGE OF ALL REMOVALS PRIOR TO REMOVING CONCRETE
 - COMPLETE REMOVALS BEFORE CONFIRMING DOWEL DIMENSIONS. EXISTING CONCRETE QUALITY VARIES AND ADJUSTMENTS MUST BE MADE IN REINFORCING TO SUITE ACTUAL REMOVALS. REMOVAL EXTENTS TO BE SUPERVISED BY AND/OR APPROVED BY DEPARTMENTAL REPRESENTATIVE.
 - CLEAR COVER TO REINFORCING STEEL TO BE 70±20mm
 - STAINLESS STEEL BARS SHALL BE TYPE 316 LN OR DUPLEX 2205 WITH A MINIMUM YIELD STRENGTH OF 500MPa. REINFORCING STEEL SHALL BE GRADE 400W.
 - ALL REINFORCING STEEL SHALL BE DETAILED, FABRICATED, PLACED, AND SUPPORTED IN ACCORDANCE WITH REINFORCING STEEL INSTITUTE OF CANADA MANUAL OF STANDARD PRACTICE AND CAN/CSA-A23.3 UNLESS OTHERWISE INDICATED.
 - REINFORCING BARS MARKED WITH PREFIX 'S' DENOTE STAINLESS STEEL BARS. (ALL REINFORCING BARS IN CONCRETE ON THIS PROJECT, INCLUDING DOWELS, REGARDLESS OF DESIGNATION ON DRAWINGS IS TO BE STAINLESS STEEL).
 - BARS MARKED CONTINUOUS SHALL BE DEVELOPED BY CLASS B TENSION LAPS WHERE SPLICED.
 - ALL DOWELS WILL HAVE 90 DEGREE BENDS, NOT MINIMUM HOOKS.
 - ALL DOWELS AND ANCHORS INTO EXISTING CONCRETE SHALL BE SET IN EPOXY EQUIVALENT TO "HILTI HIT HY200." ABOVE WATER AND "HILTI HIT-RE 500 V3" BELOW WATER.
 - * DENOTES THAT LENGTH AND NUMBER OF BARS VARIES WITH EXISTING GROUND ELEVATION.
 - BASED ON PAST EXPERIENCE THE WATER ELEVATIONS HAVE BEEN BETWEEN APPROXIMATELY 240.4 AND 241.1 BETWEEN THE MONTHS OF OCTOBER AND MAY.

NOTE:
NOMINAL REMOVALS ARE SHOWN ON THESE DRAWINGS. ACTUAL REMOVALS, BASED ON EXISTING CONDITIONS AT THE TIME, MAY DIFFER. REBAR LENGTHS ARE TO BE ADJUSTED TO SUIT.



04		
03		
02		
01	CONCRETE STRENGTH REVISION	2020/03/10
revision		date

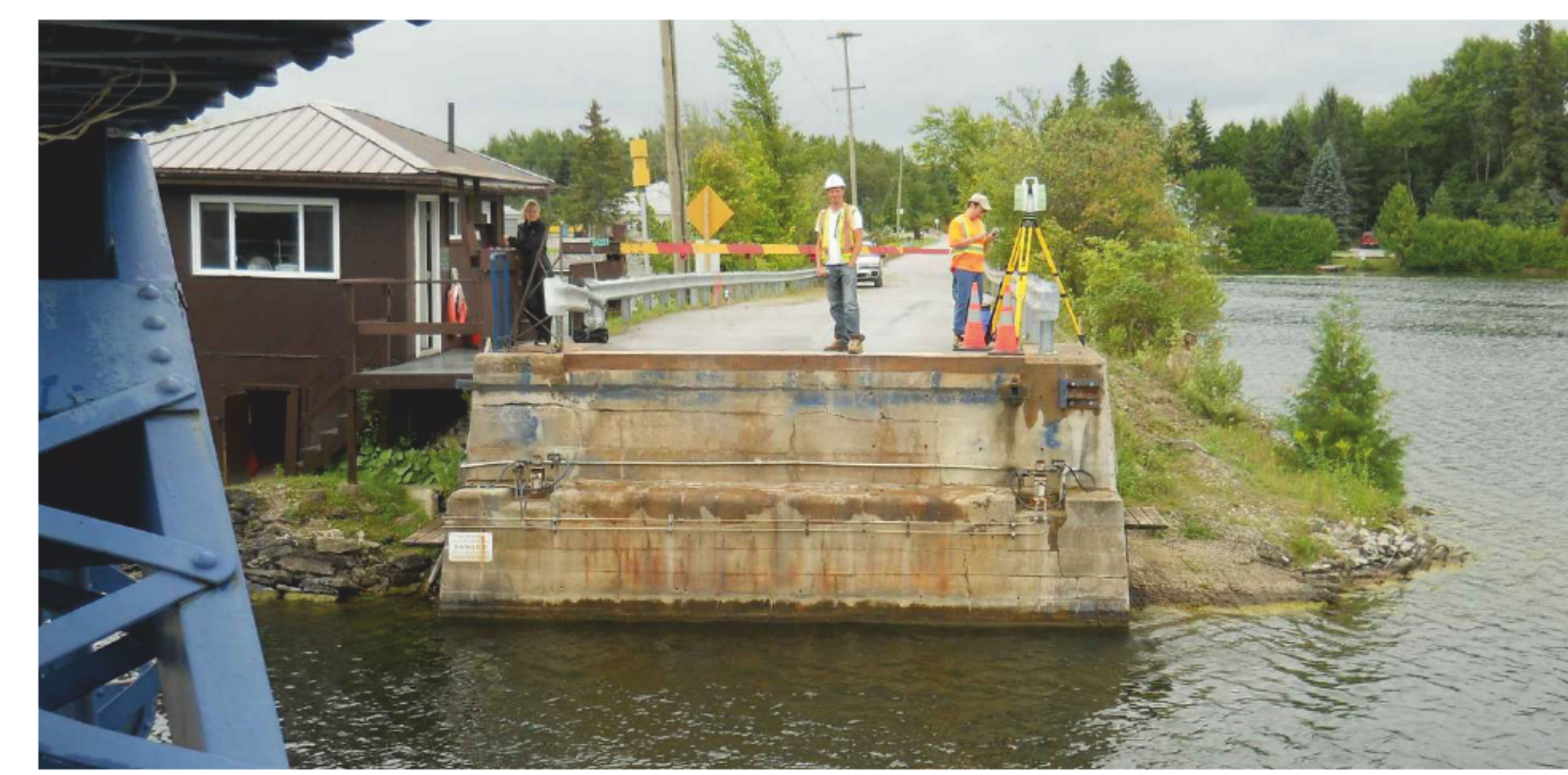
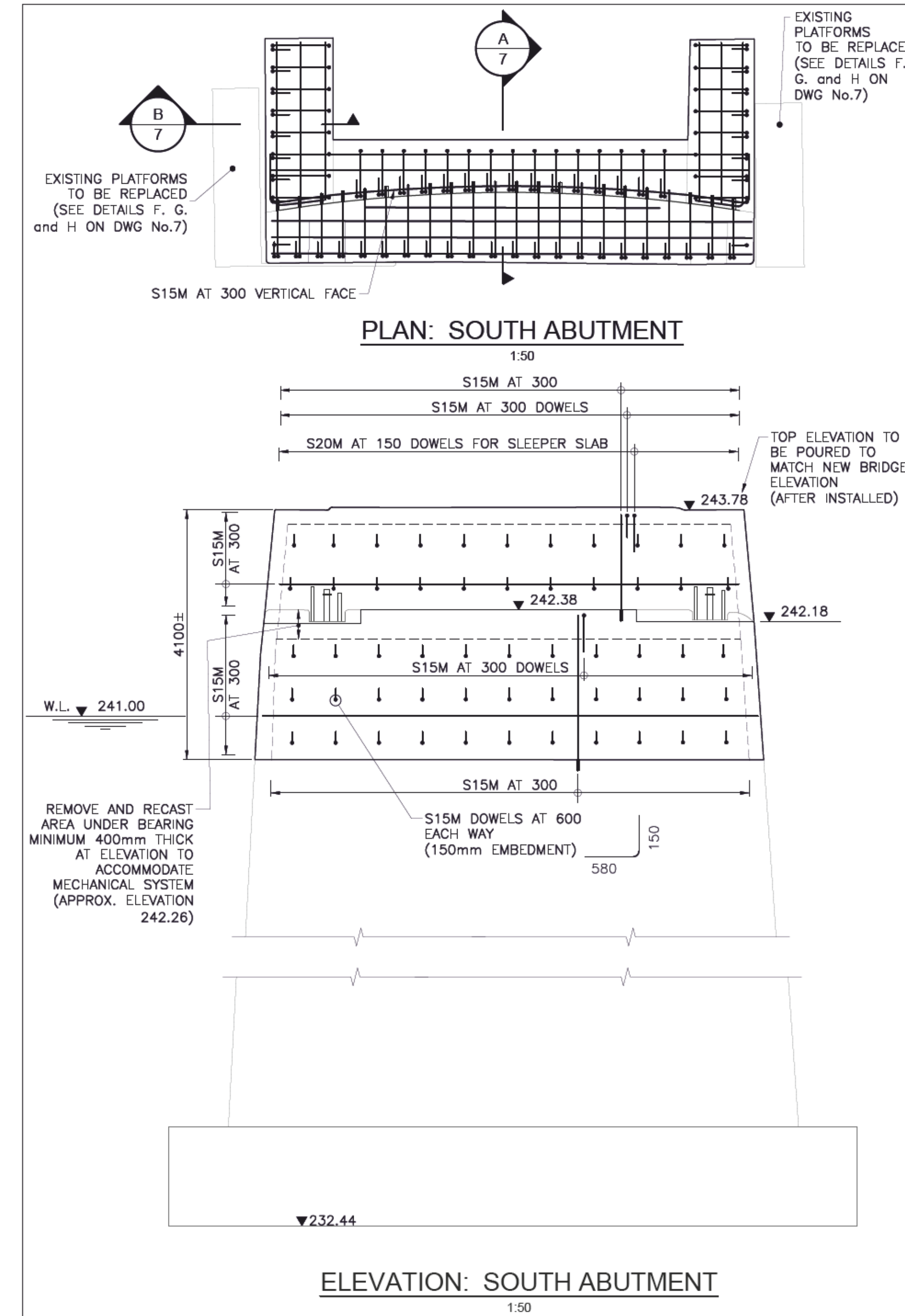
Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

A	Detail No.	
B	No. of detail	
C	drawing no. - where detail required	
	dessin no. - ou detail exigé	
	drawing no. - where detailed	
	dessin no. - ou detaillé	

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title titre du dessin	CONCRETE REPAIR OF ABUTMENTS and CENTRE PIER	
drawn by dessiné par	G. MOTA / P.C. MASON	
designed by conçue par	D.A. HUCTWITH	
approved by approuvé par		
bid offre	project manager administrateur de projets	
project date date du projet	2019-10-10	
project no. no. du projet	R.030025.844	
drawing no. dessiné no.	6	



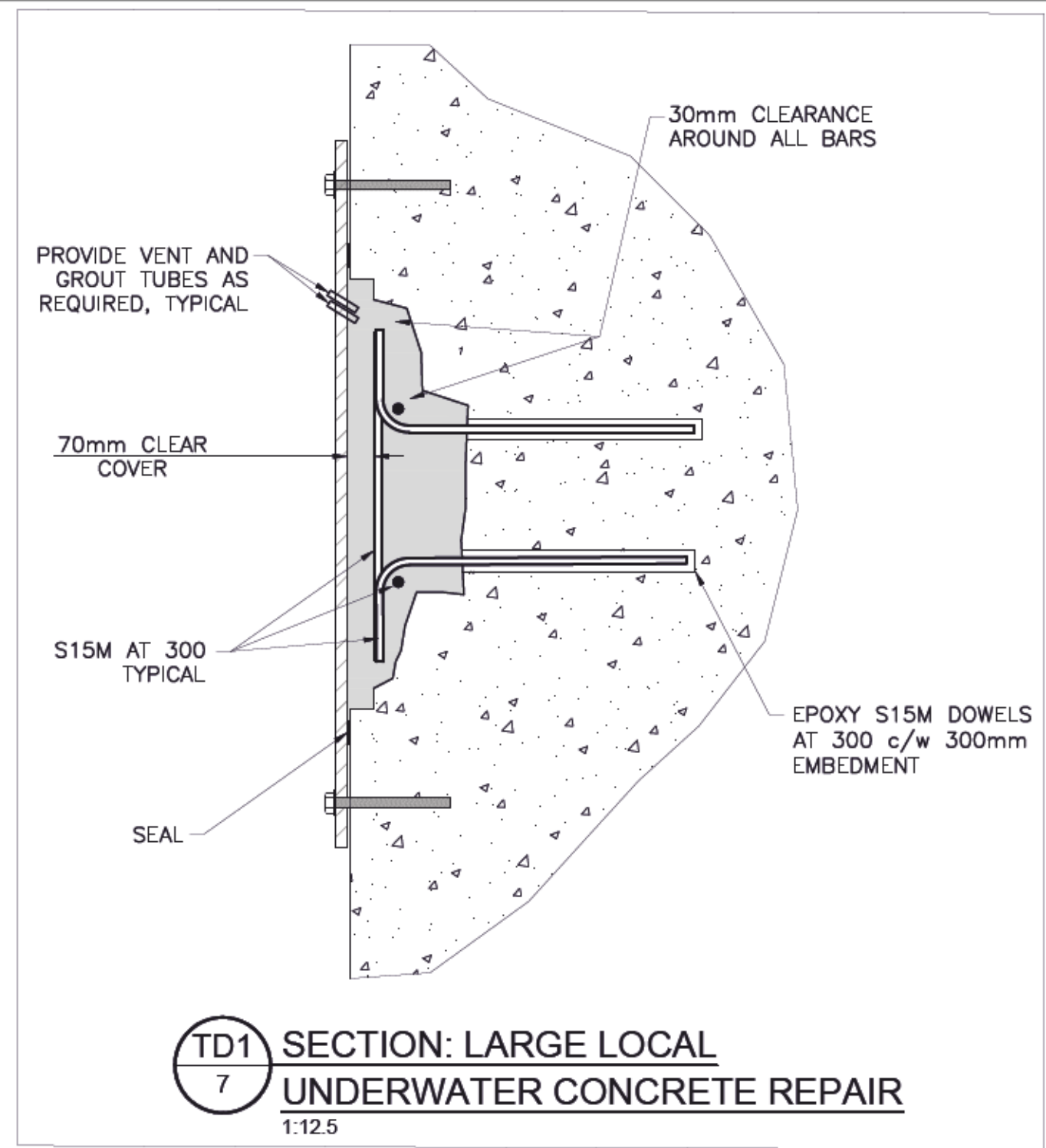
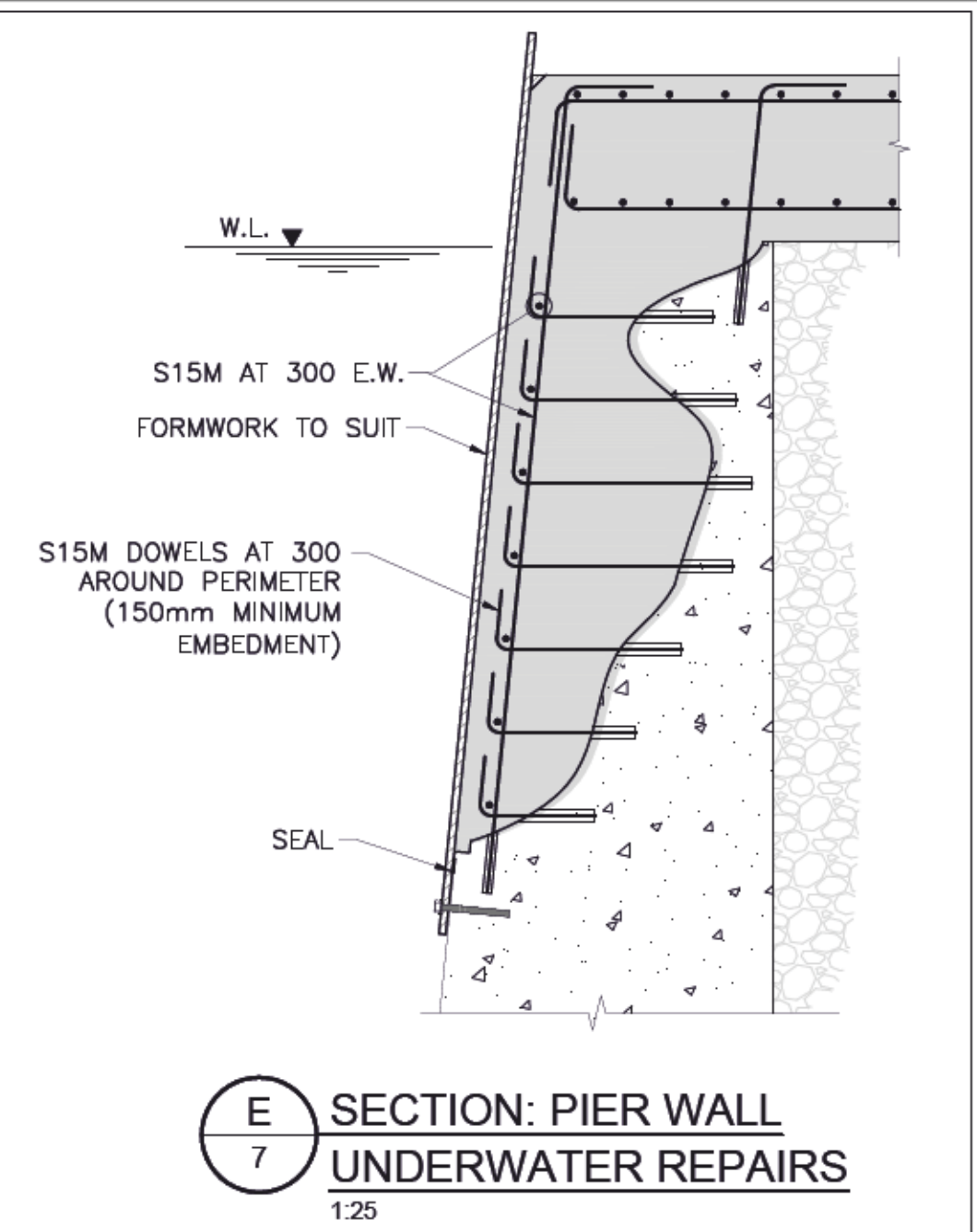
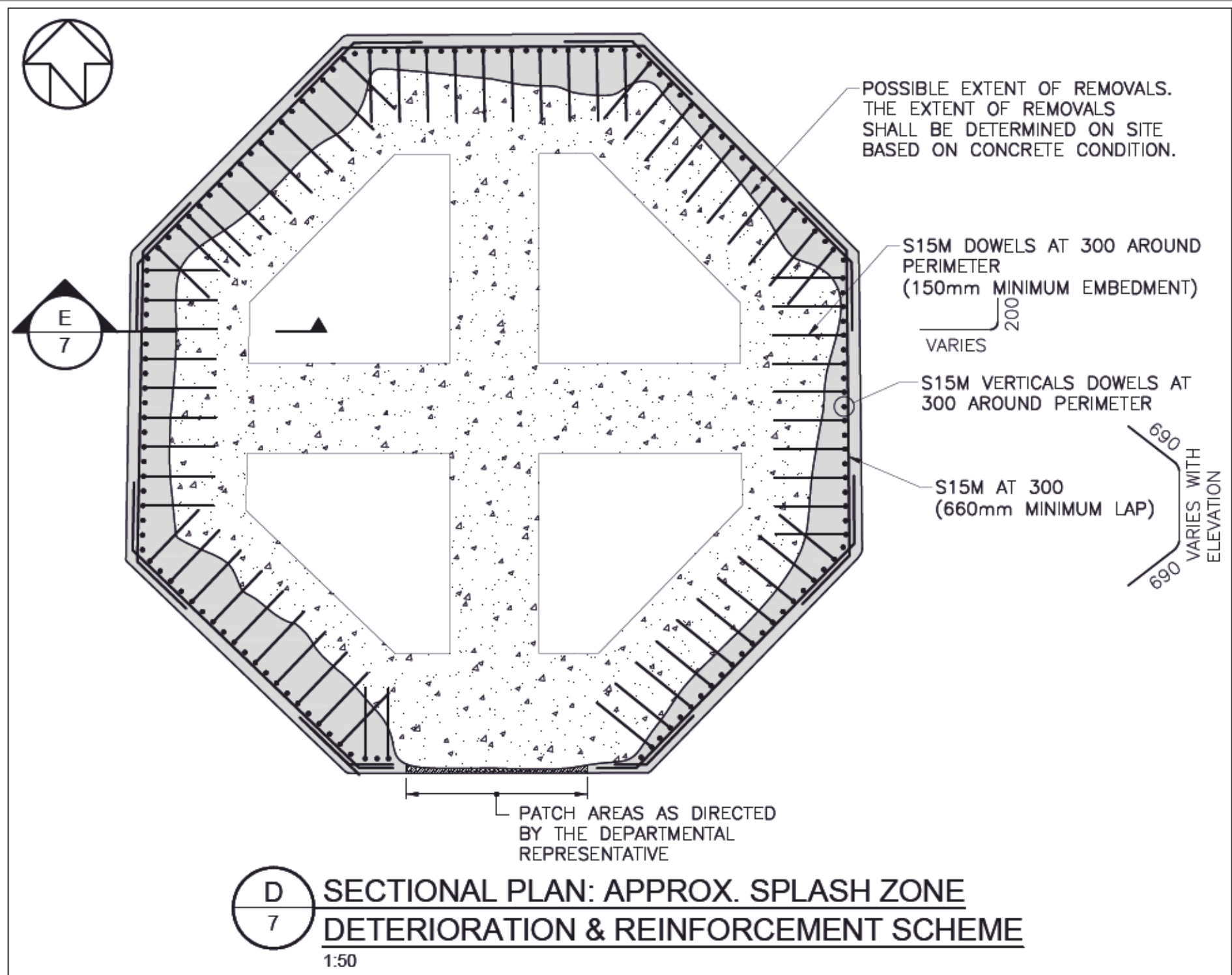
SOUTH ABUTMENT (PHOTO)
N.T.S.



CENTRE PIER (PHOTO)
N.T.S.



NORTH ABUTMENT (PHOTO)
N.T.S.



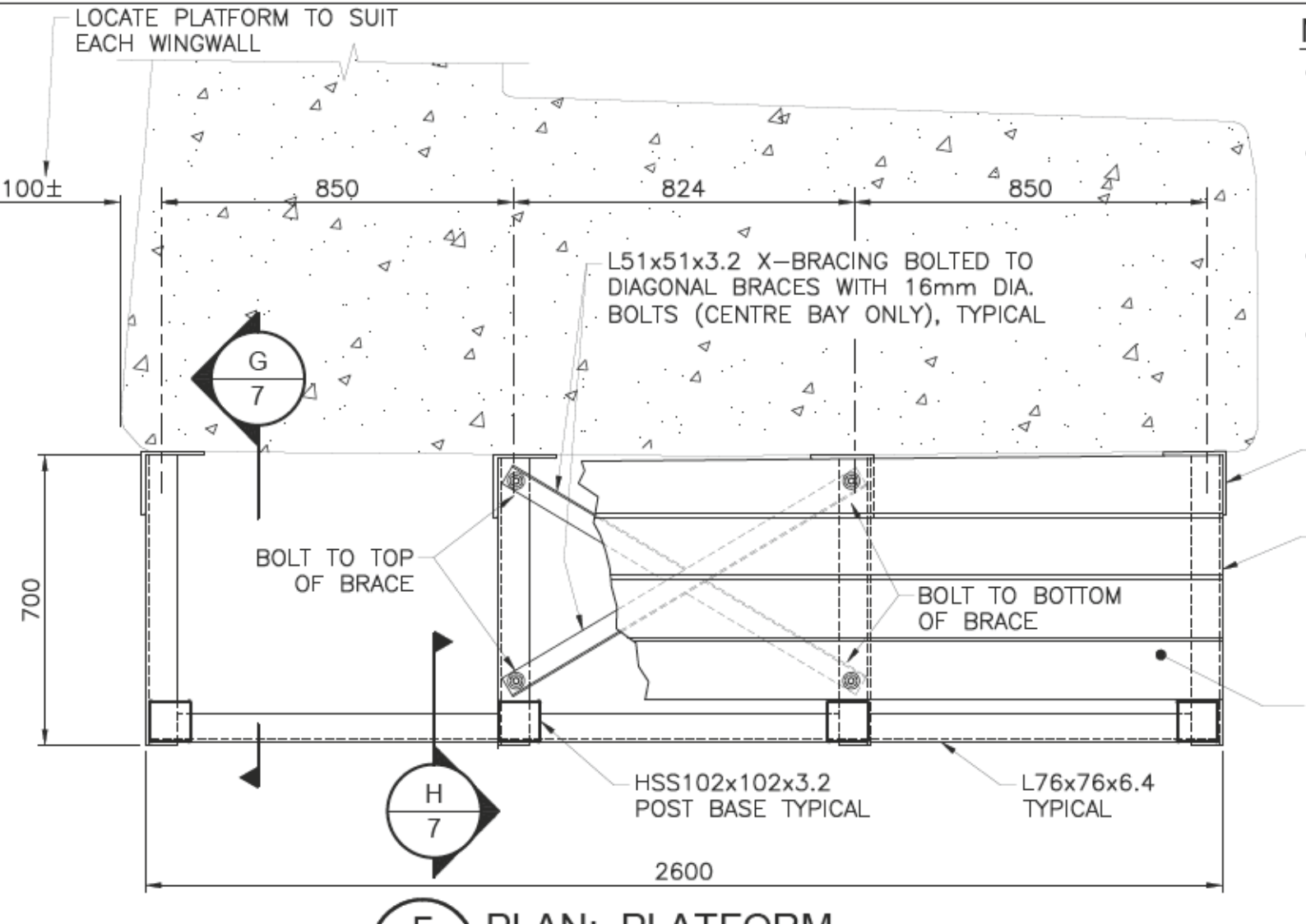
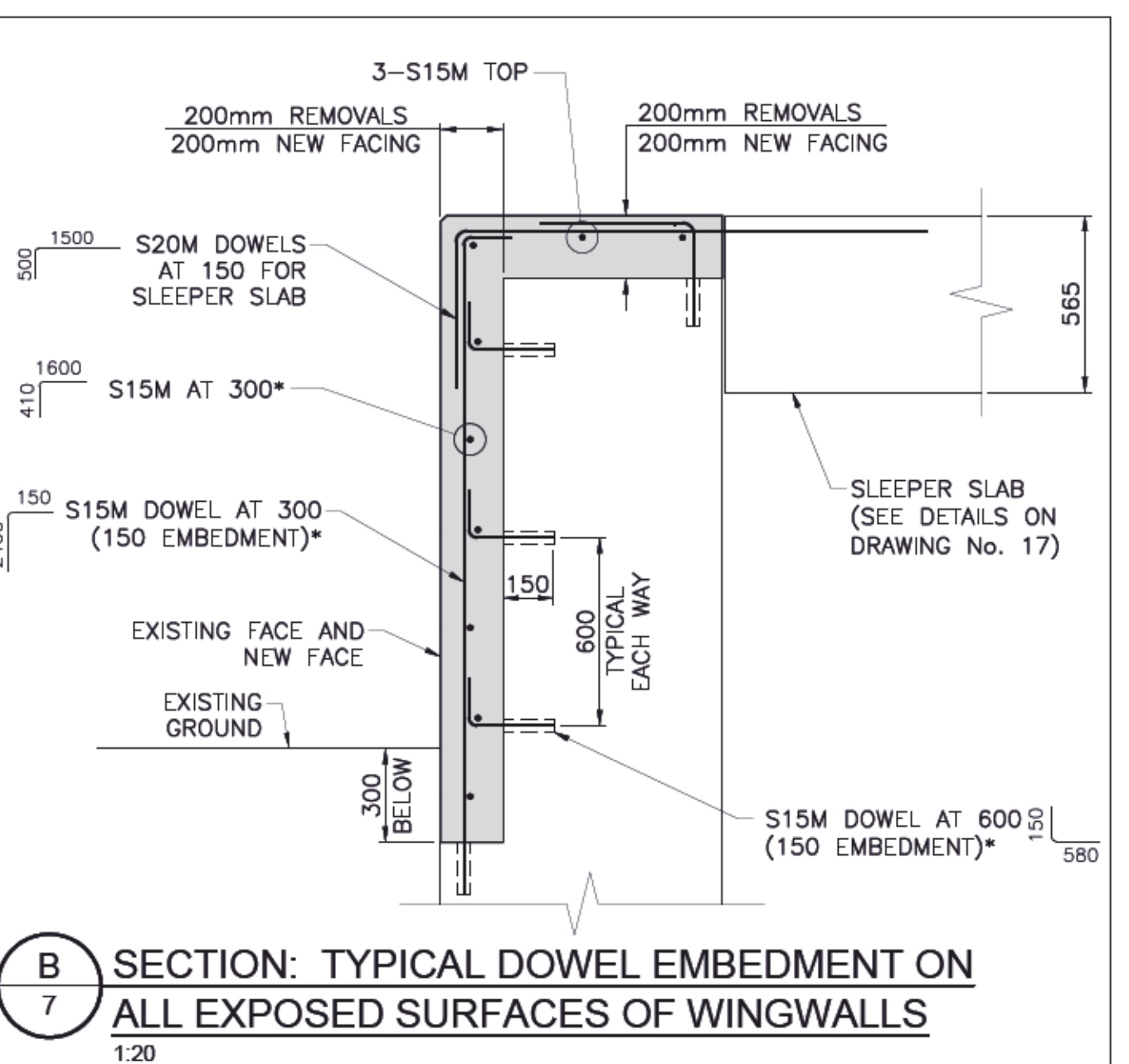
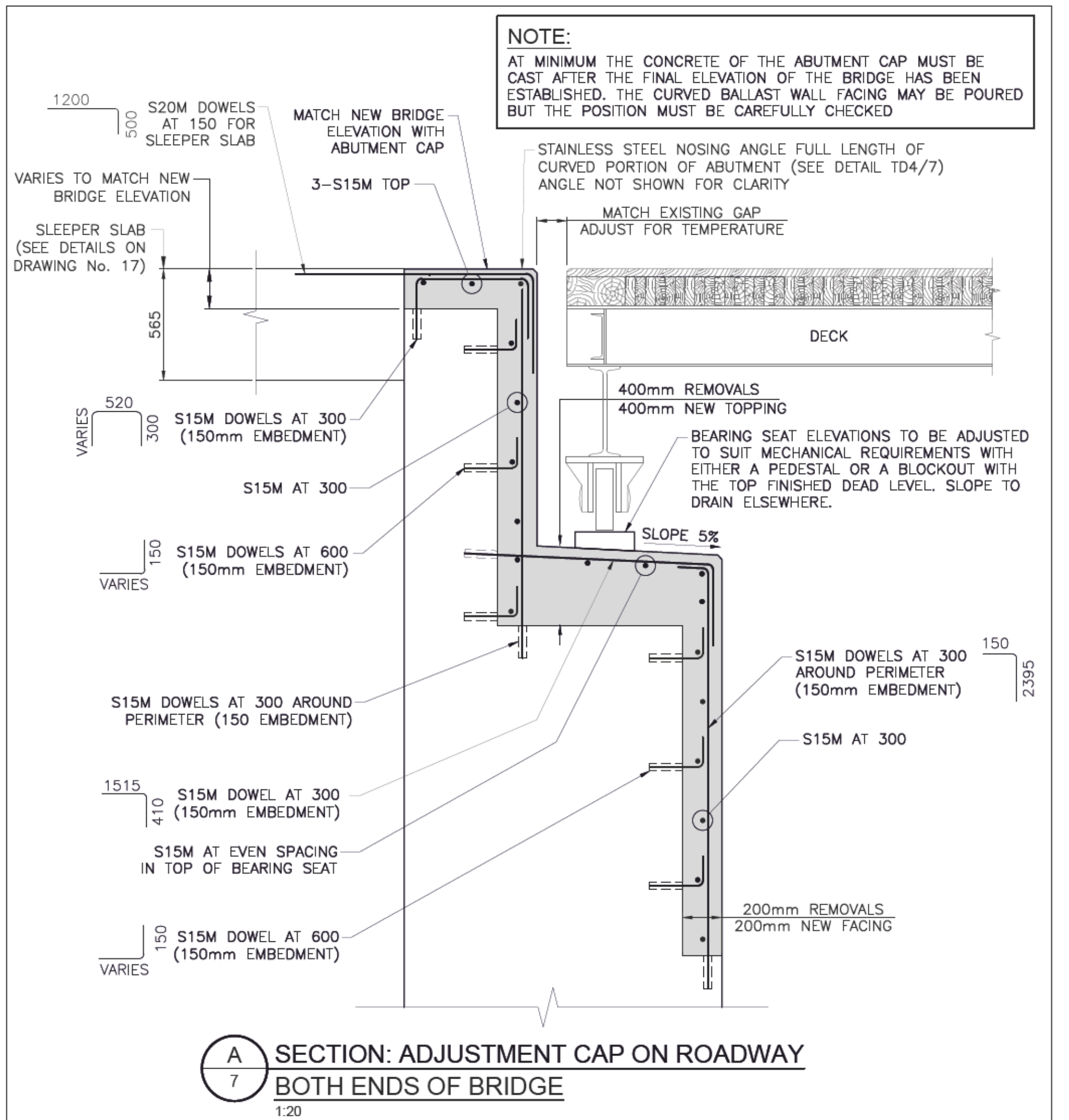
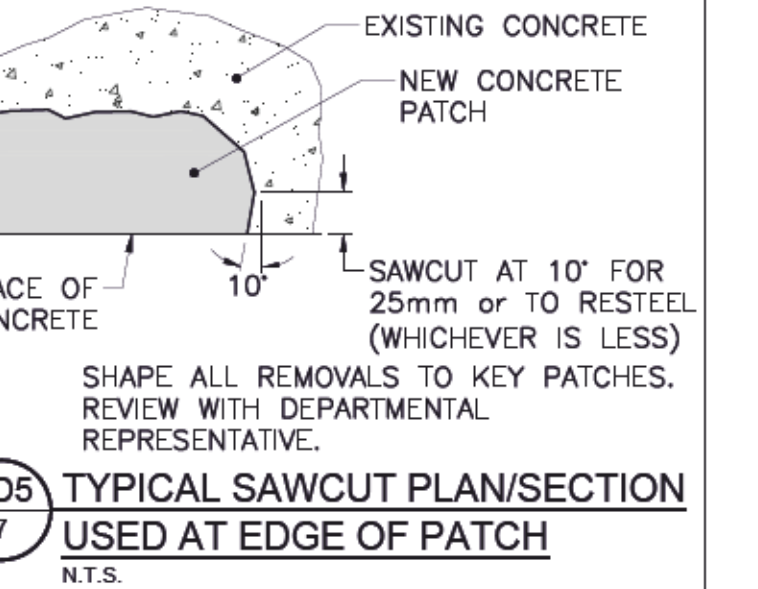
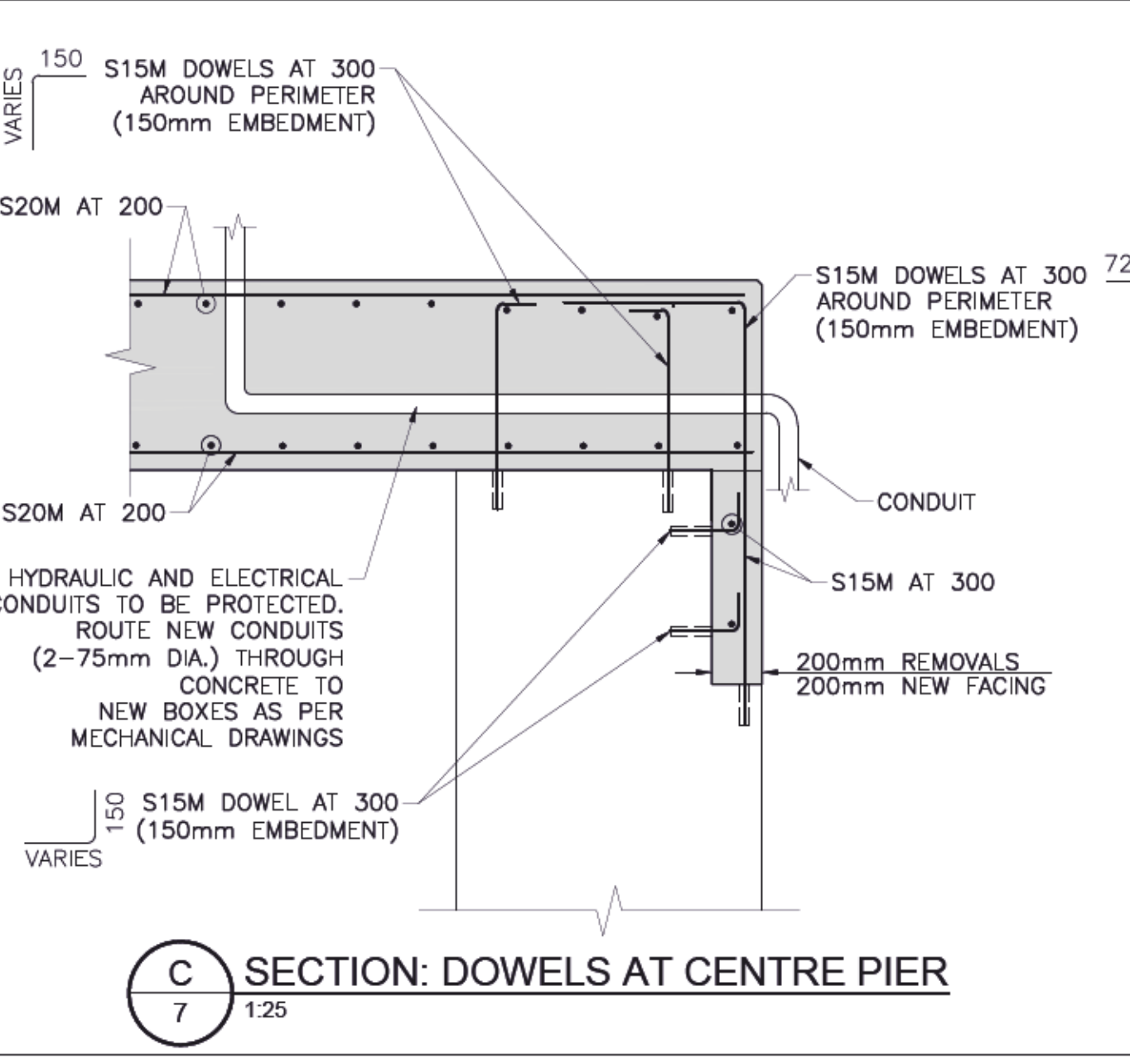
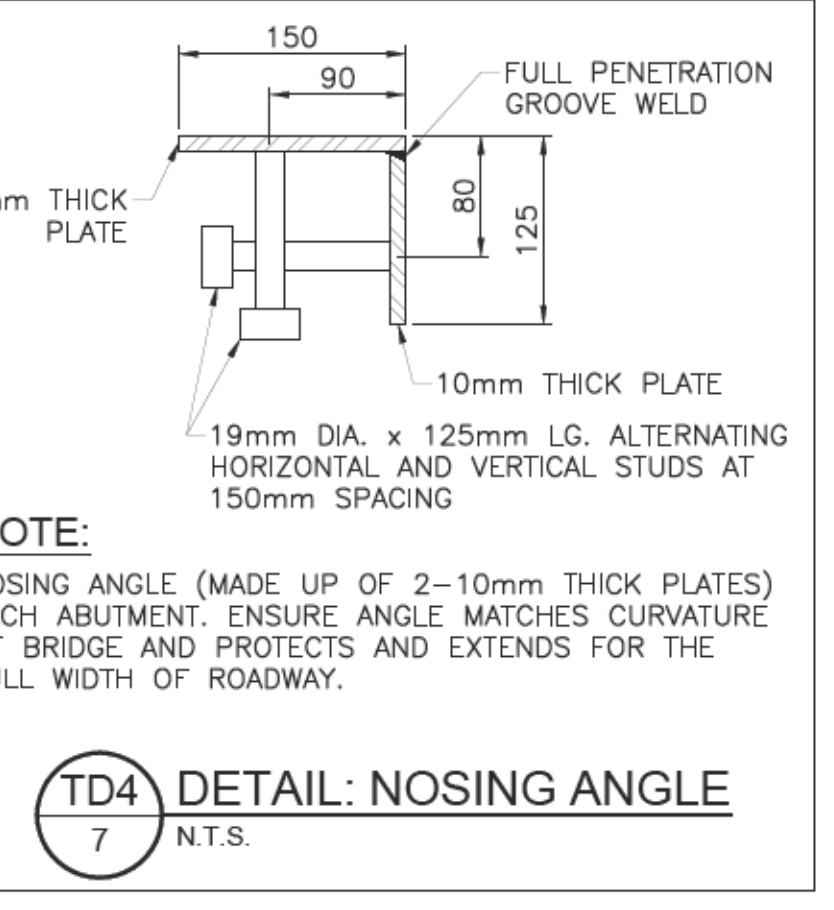
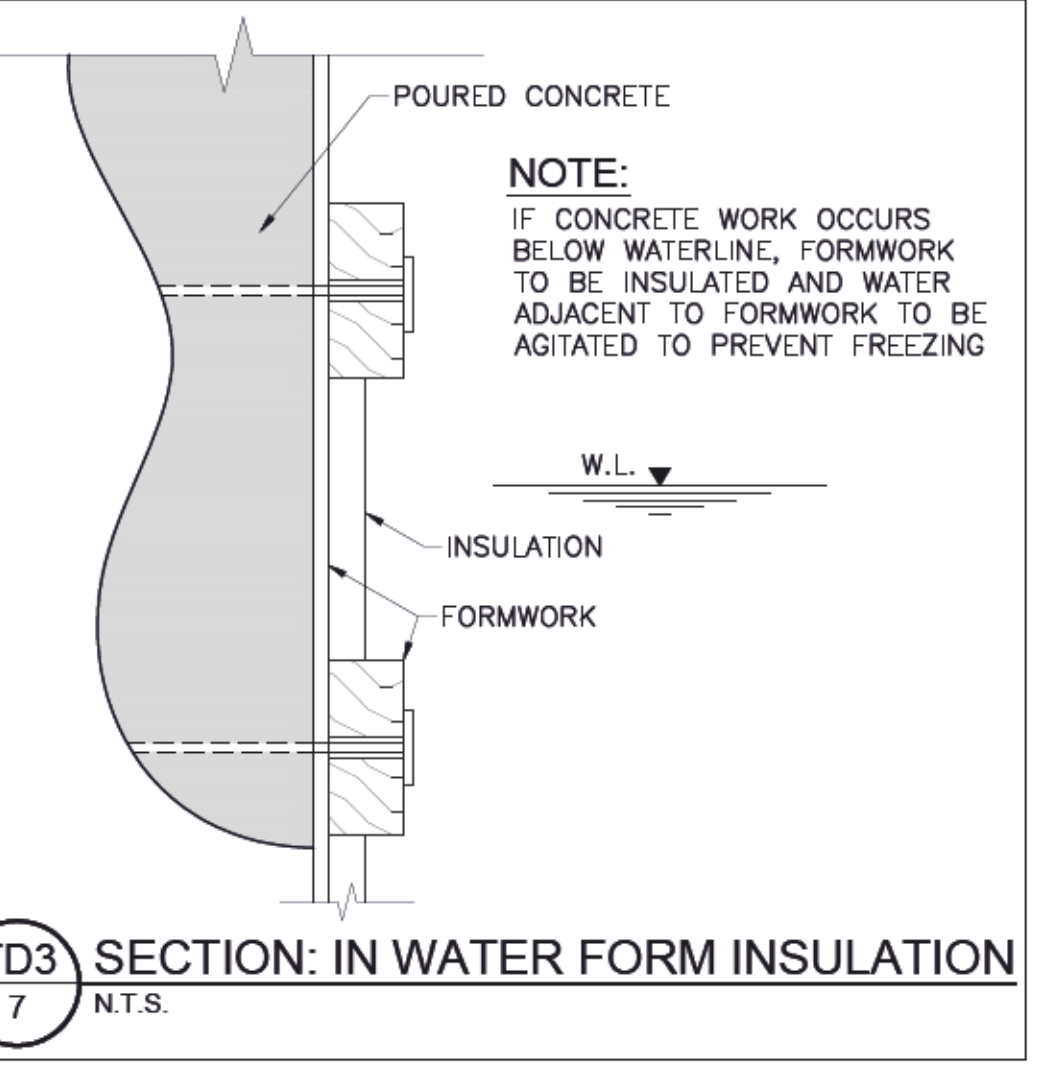
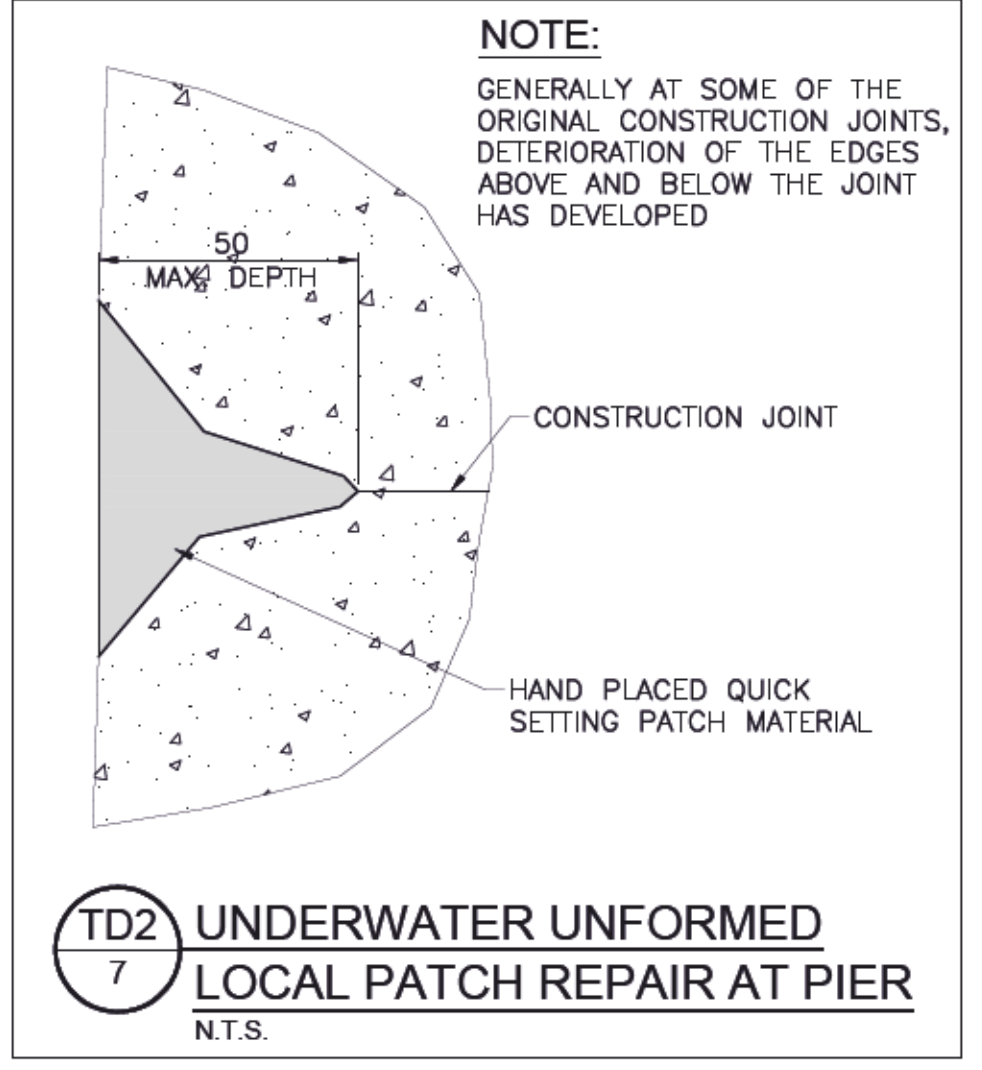
TYPICAL UNDER WATER CONCRETE REPAIR NOTES:

- UNLESS NOTED OTHERWISE IN THE CONTRACT DOCUMENTS, CONCRETE PATCHES SHALL BE BY THE FORM AND PUMP TREMIE METHOD.
- SAWCUT AT LIMITS OF REMOVAL SHALL BE 25mm DEEP OR TO THE FIRST LAYER OF REINFORCING STEEL, WHICHEVER IS LESS (UNLESS OTHERWISE NOTED) OR IN CONFORMANCE WITH PRODUCT LITERATURE.
- REMOVE DELAMINATED, LOOSE OR DETERIORATED CONCRETE AS DIRECTED BY THE CONTRACT ADMINISTRATOR.
- WHERE THE BOND BETWEEN CONCRETE AND REINFORCING STEEL IS BROKEN, OR WHERE MORE THAN HALF OF THE PERIMETER OF THE BAR IS EXPOSED, THE CONCRETE SURROUNDING THE BARS LOCALLY SHALL BE REMOVED TO A DEPTH OF 30mm BEHIND THE BAR.
- PREPARE CONCRETE SURFACE IN ACCORDANCE WITH OPSS 930.
- RE-TIE EXPOSED REINFORCING STEEL BARS AT EVERY SECOND INTERSECTION.
- REPLACE BADLY CORRODED OR DAMAGED REINFORCING STEEL BARS AS DIRECTED BY THE CONTRACT ADMINISTRATOR.
- TYPICAL COVER TO REINFORCING STEEL SHALL BE AS SHOWN ON THIS DRAWING, UNLESS SPECIFIED ELSEWHERE.

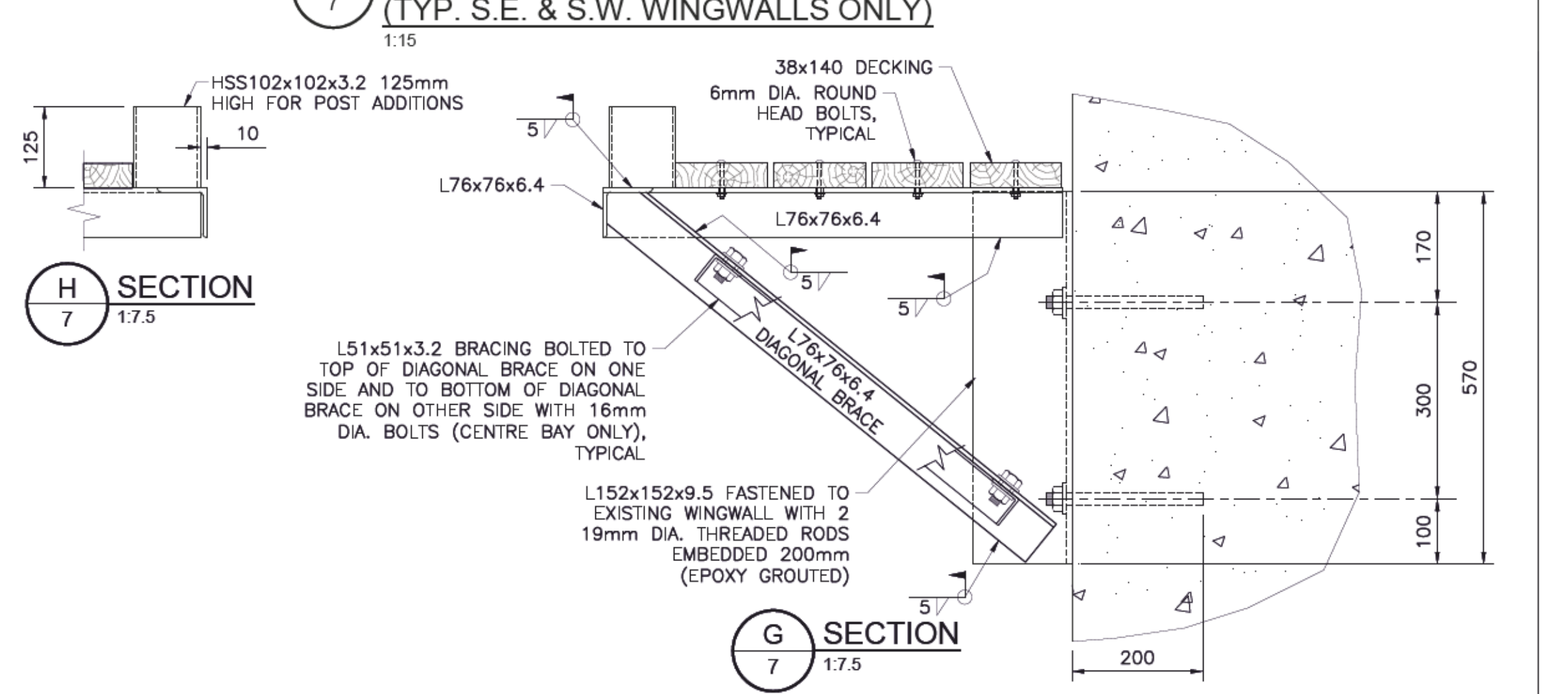
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NOTE:
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- NOTES: RE: PLATFORM**
- ALL STRUCTURAL STEEL TO CONFORM TO CAN/CSA G40.20/G40.21-04 GRADE 350W.
 - ALL WELDING TO CONFORM TO CSA-W59 AND SHALL BE CARRIED OUT BY A WELDER QUALIFIED UNDER CSA-W47.
 - ALL STEEL TO BE HOT DIPPED GALVANIZED IN ACCORDANCE WITH CSA-G164 AFTER FABRICATION.
 - ALL STEEL EXPOSED DURING INSTALLATION SHALL BE REPAIRED WITH ZINC-RICH COATING.



04			
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02			
01			
revision			date

Do not scale drawings.
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

Detail No.	A		
No. du détail	A		
drawing no. - where detail required	B		
ou détail exigé	B		
drawing no. - where detailed	C		
ou détaillé	C		

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
CONCRETE REPAIR OF ABUTMENTS and CENTRE PIER DETAILS

drawn by
dessiné par G. MOTA / P.C. MASON

designed by
conçue par D.A. HUCTWITH

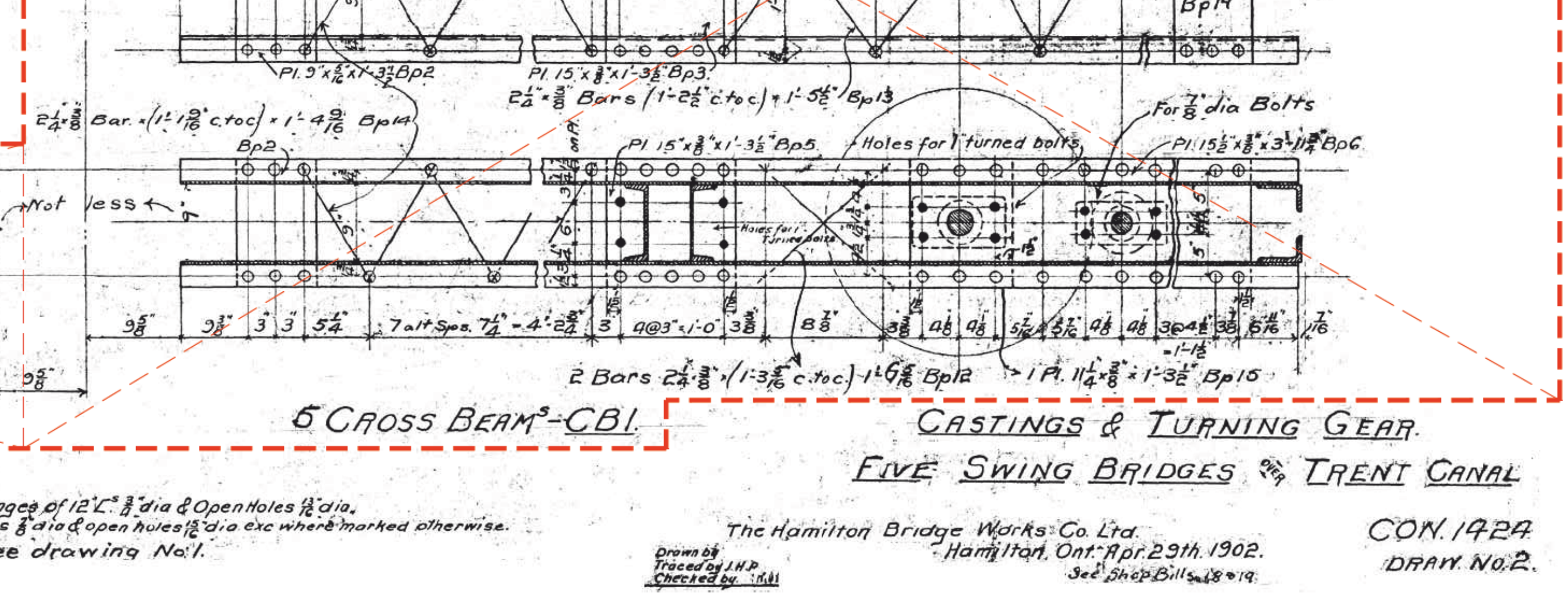
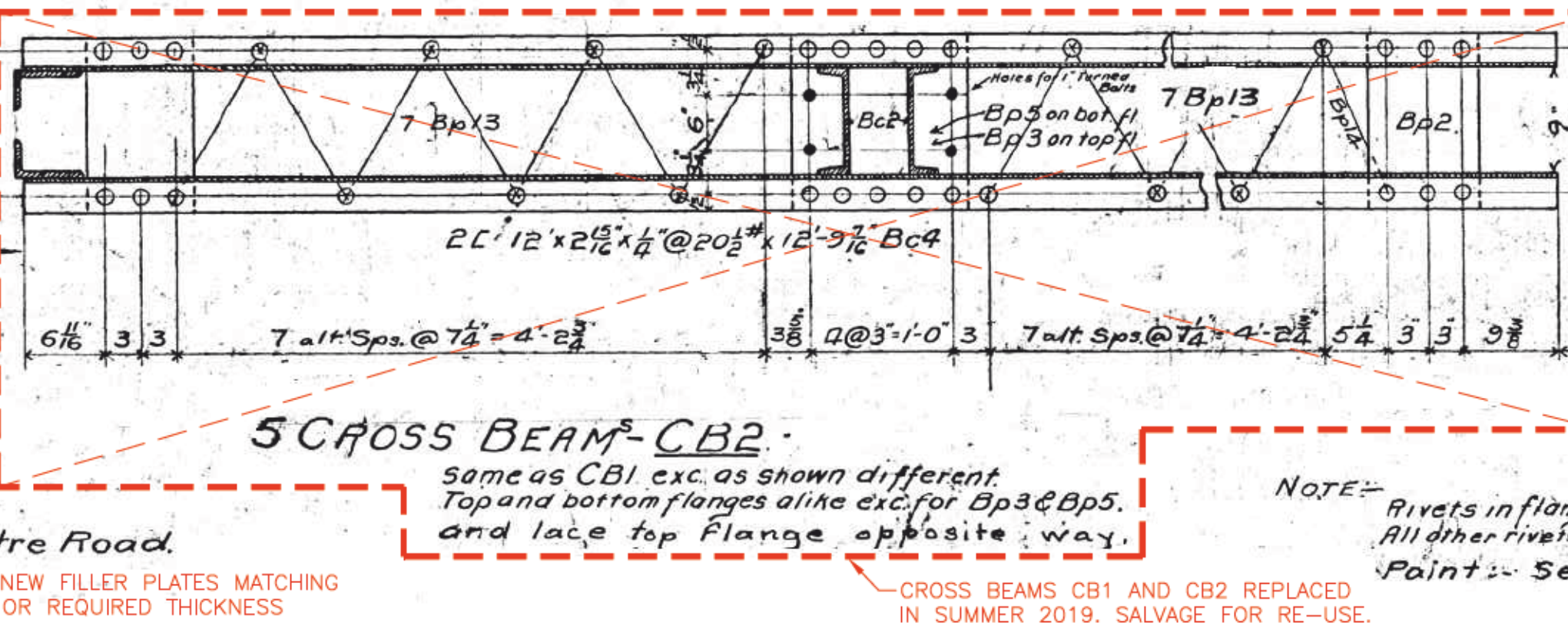
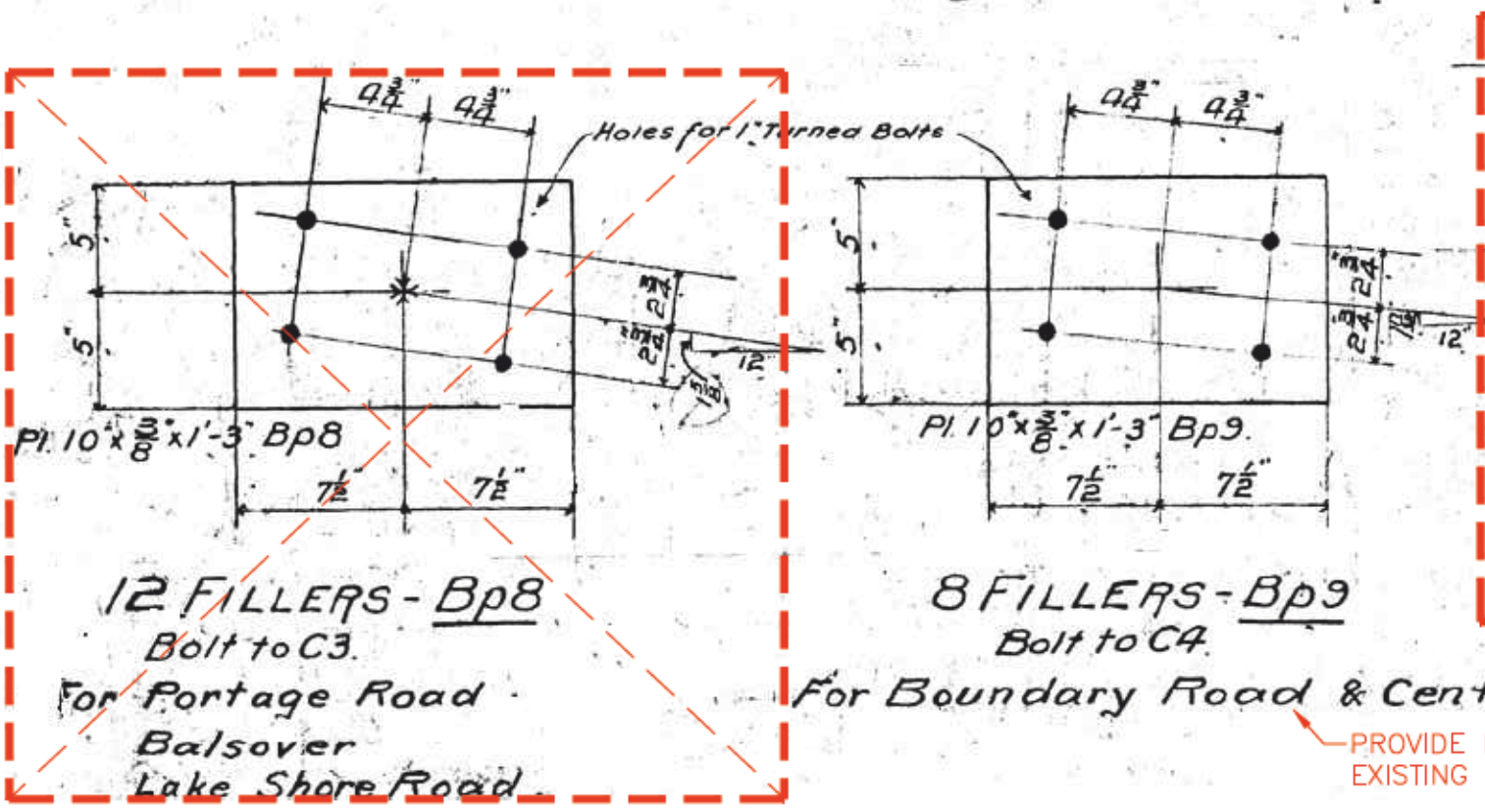
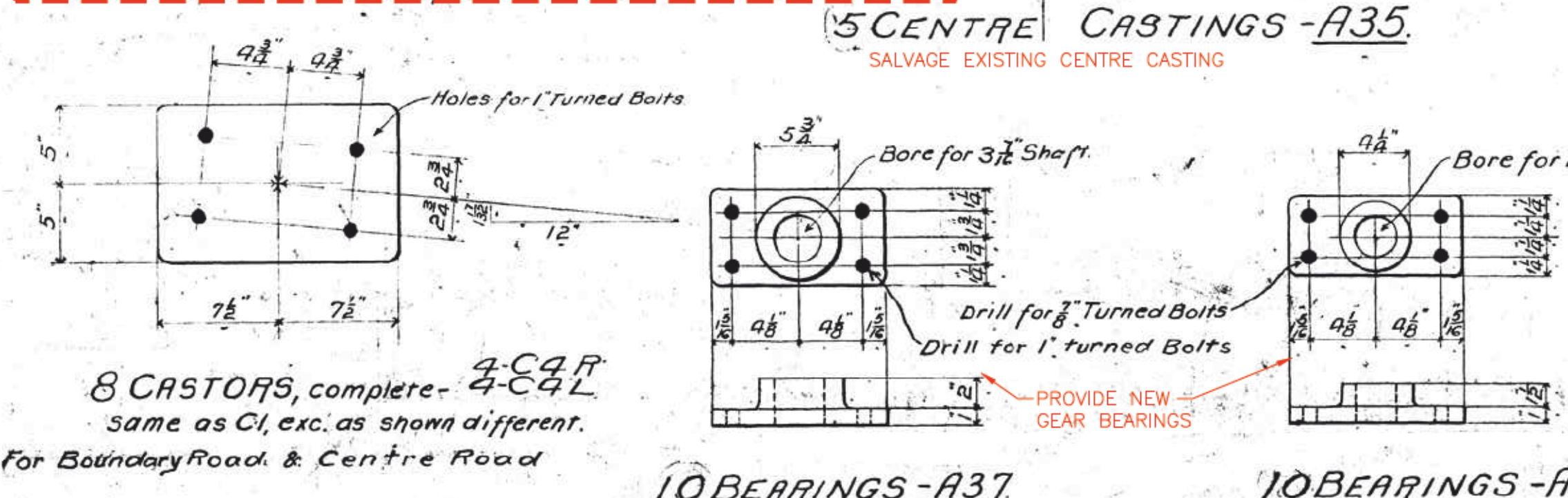
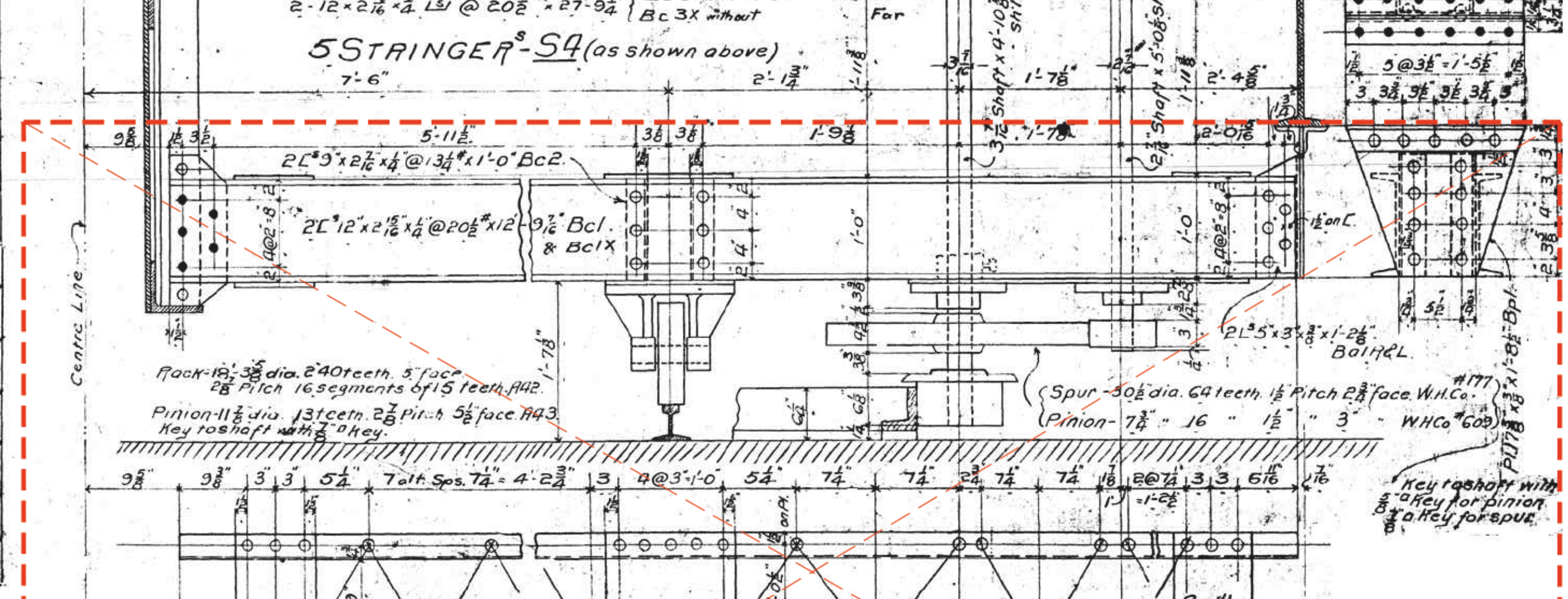
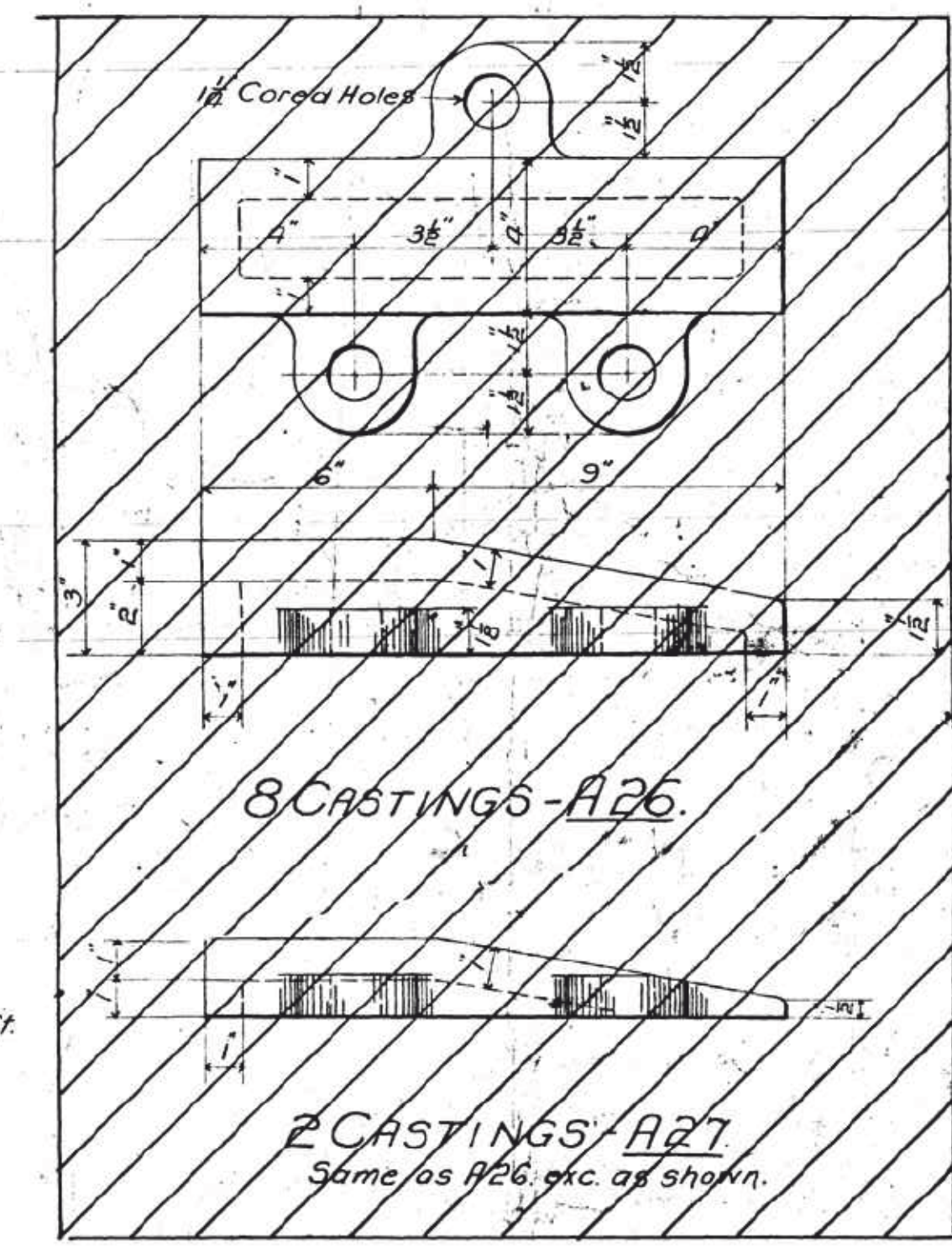
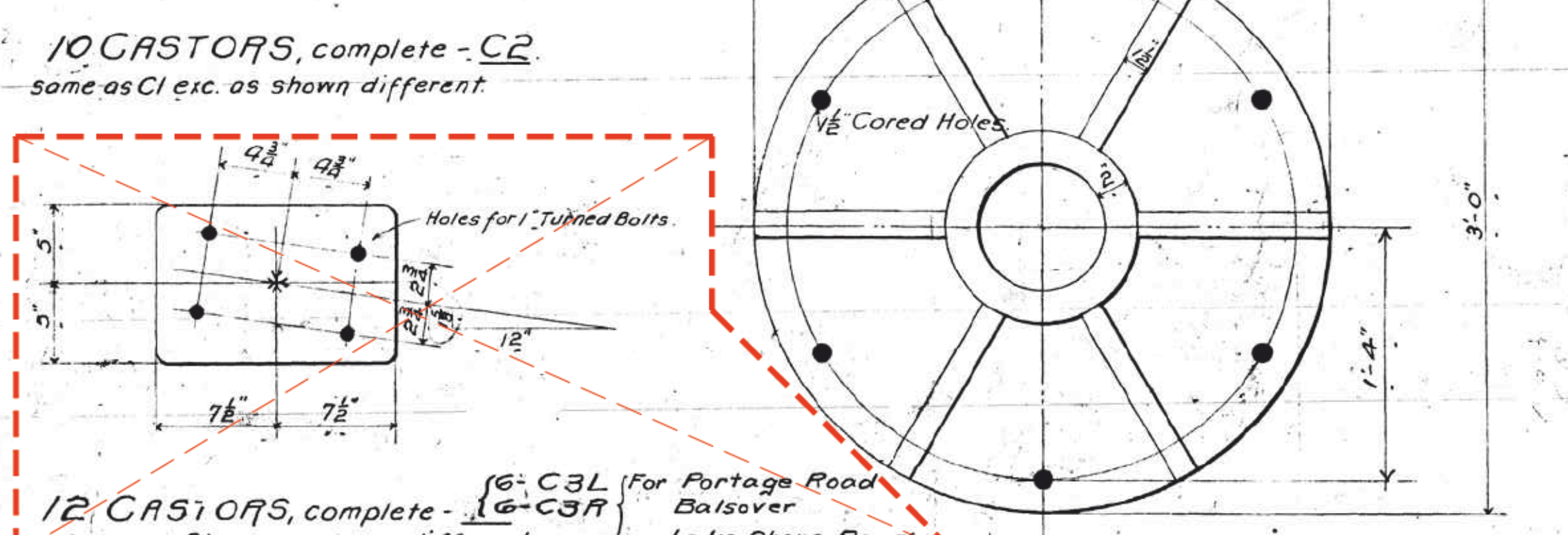
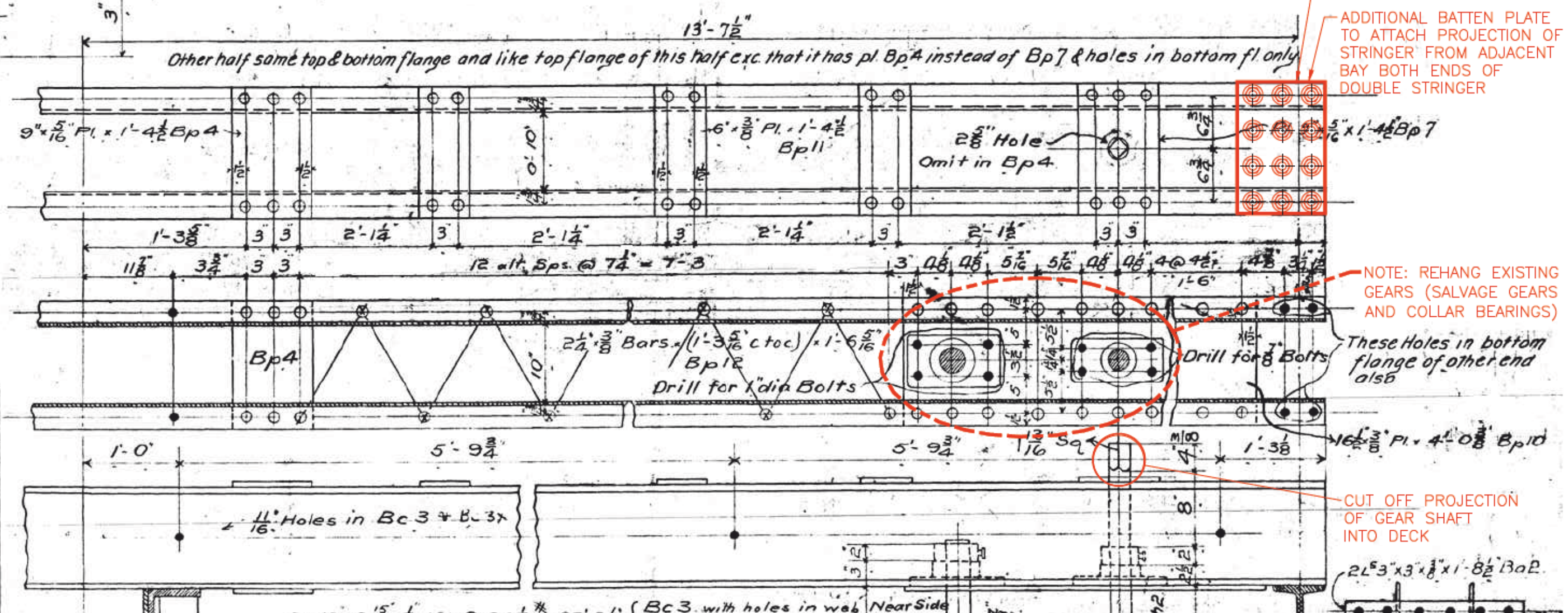
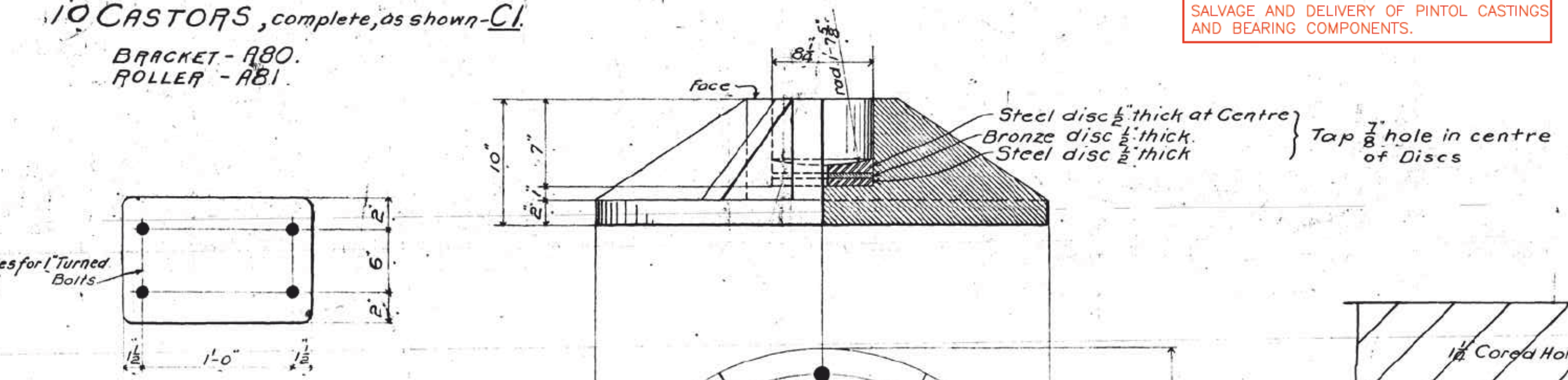
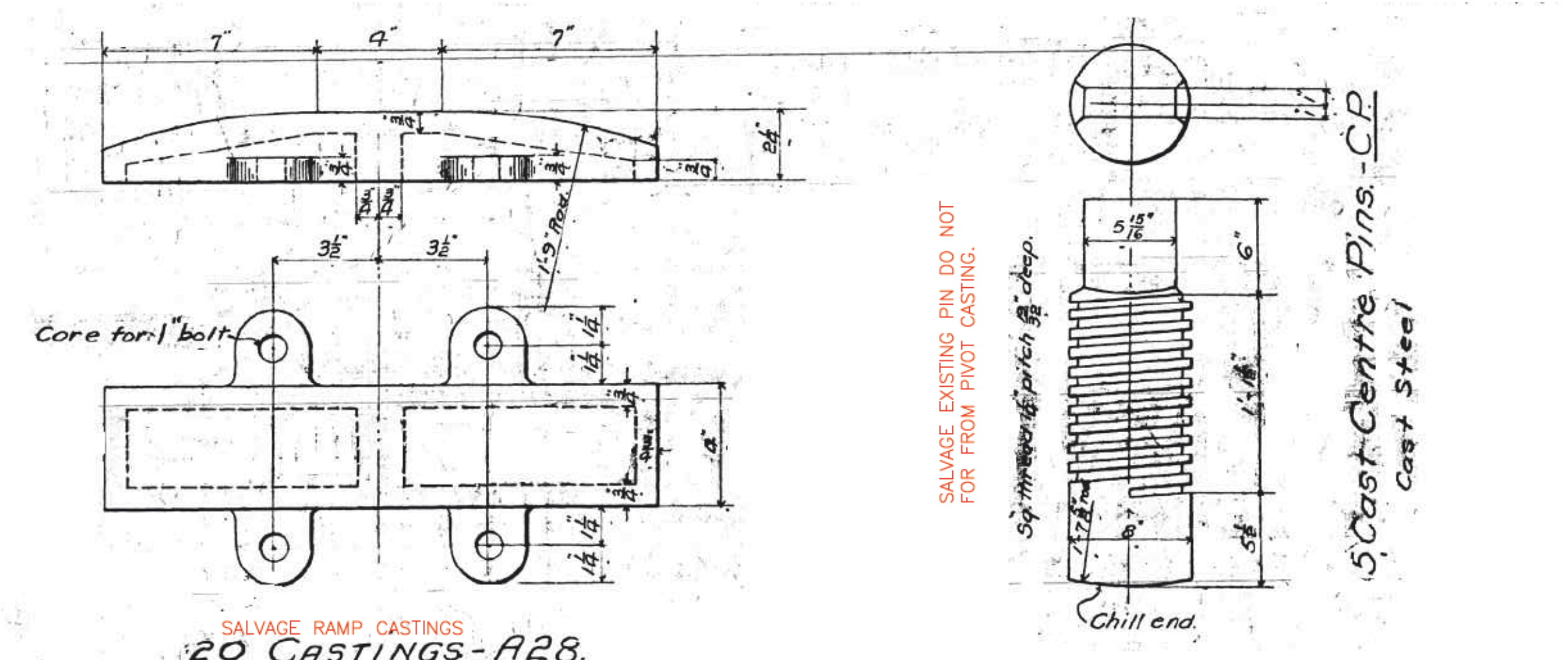
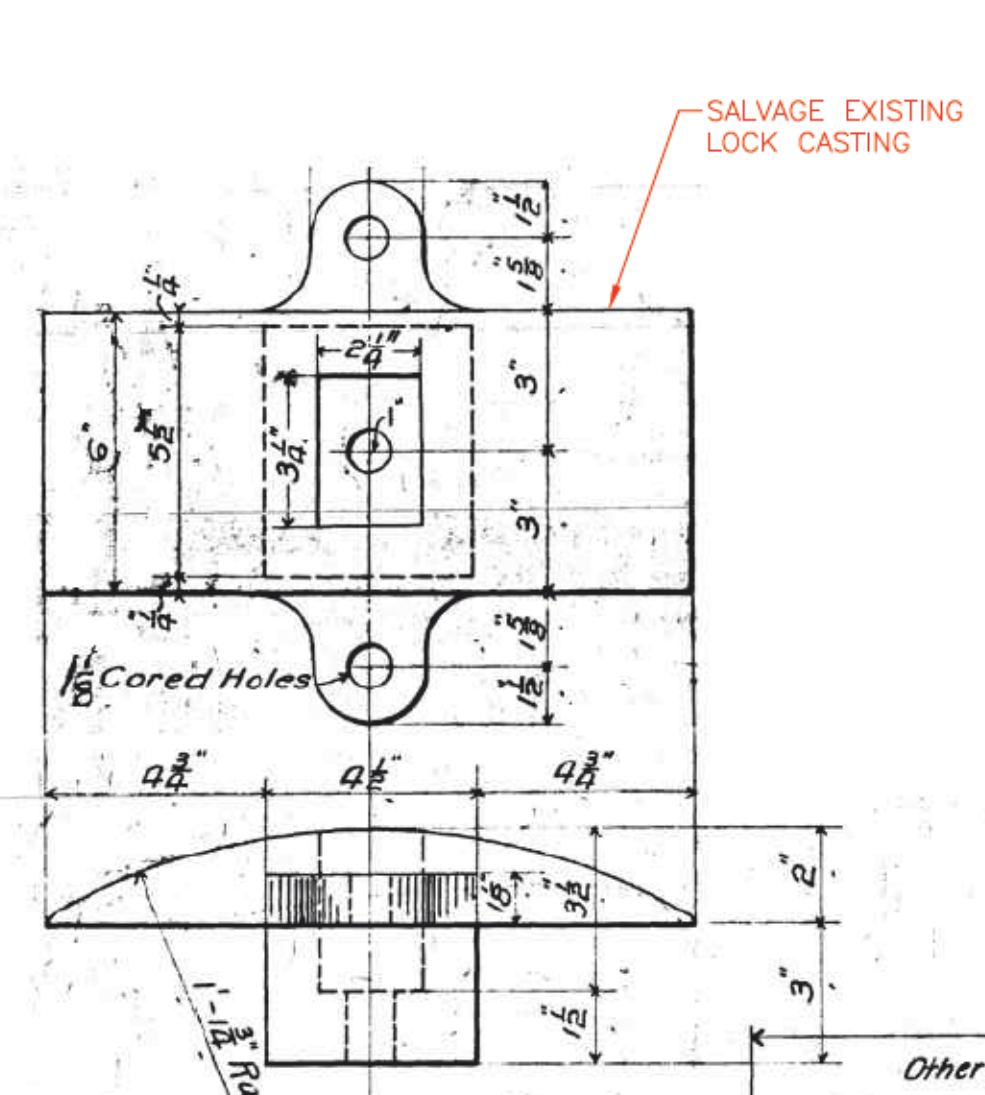
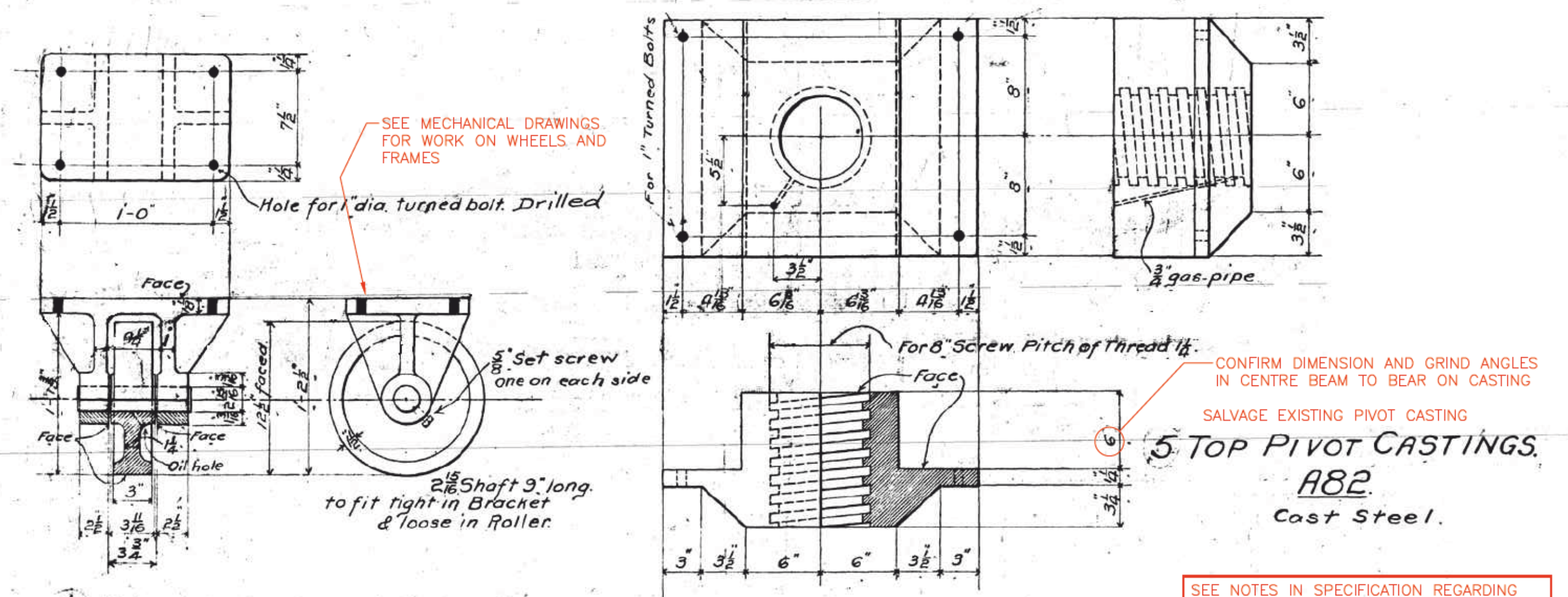
approved by
approuvée par

bid
offre project manager
administrateur de projets

project date
date du projet 2019-10-10

project no.
no. du projet R.030025.844

drawing no.
dessiné no. 7



NOTE:
DIAMETER OF PIN TO BE 2mm LESS THAN HOLE AND ALL ANCHORS TO BE SET IN EPOXY TO DEVELOP FULL STRENGTH OF ANCHORS.

DIAGONAL CROSS BRACING OVER CROSS BEAM (BALANCE BEAM) REQUIRE COPE TO ELIMINATE INTERFERENCE DETAIL COPE IN SHOP DRAWINGS WITH MINIMUM 2" RADIUS.

The Hamilton Bridge Works Co. Ltd.
Hamilton, Ont. Apr. 29th. 1902.
See Shop Bill 1248-19.
CON. 1924
DRAW. NO. 2.



04		
03		
02		
01	WHEELS AND FRAMES NOTES REVISION	2020/03/10
revision		date

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A	Detail No. No. du détail	A
B	drawing no. - where detail required	B
C	drawing no. - ou detail exige	C
	drawing no. - where detailed	
	drawing no. - ou detaillé	

project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
STRUCTURAL STEEL CASTING and TURNING GEAR

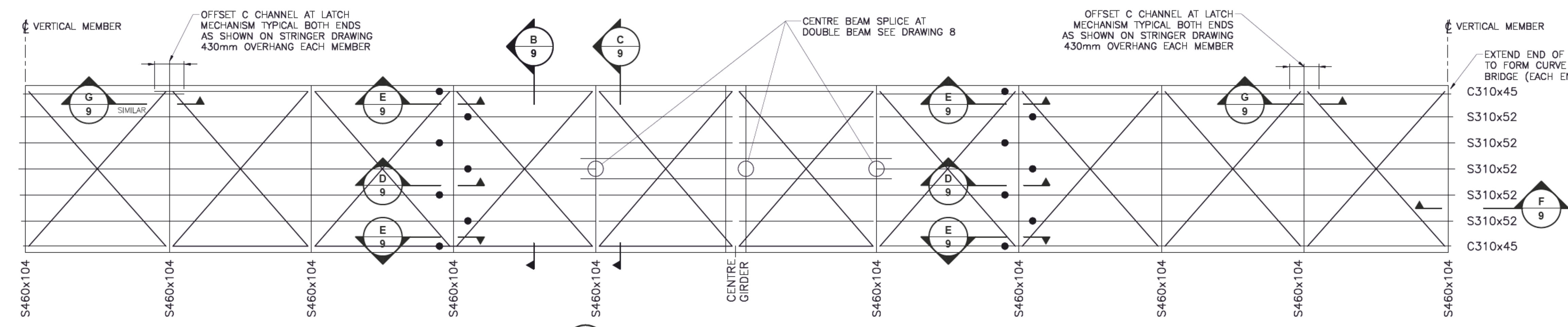
drawn by
dessiné par
G. MOTA

designed by
conçu par
D.A. HUCTWITH

approved by
approuvé par

bid
offre
project manager
administrateur de projets

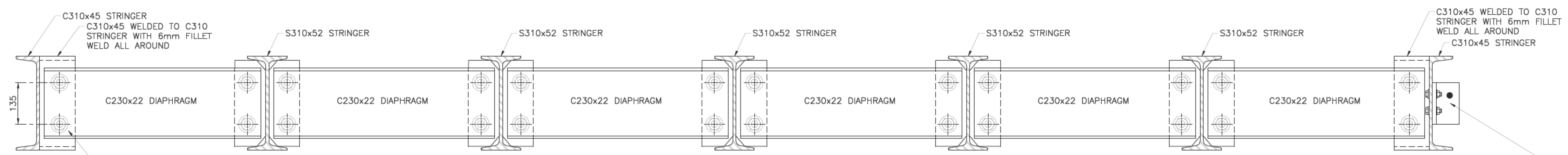
project date
date du projet
2019-10-10
project no.
no. du projet
R.030025.844
drawing no.
dessiné no.
8



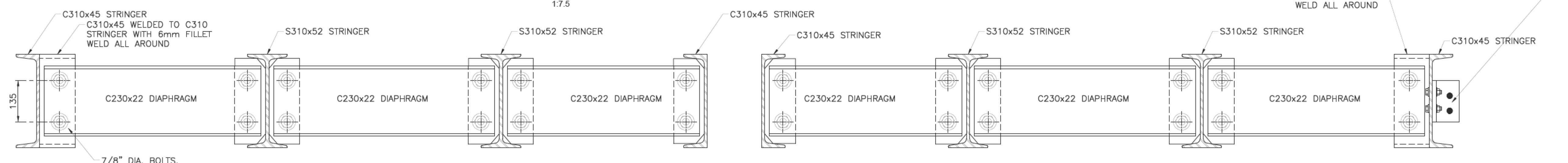
A PLAN: STRINGER SPLICE LOCATIONS
9 1:7.5
● DENOTES SPLICE LOCATION

NOTE:

- ALL STRINGERS AND FLOOR BEAMS SHALL HAVE SIZES CHANGED FROM THOSE ON THE ORIGINAL DRAWINGS TO THOSE SHOWN ON THIS DRAWING. THE SECTIONS CHOSEN HAVE THE SAME GENERAL DIMENSIONS WITH SLIGHTLY WIDER FLANGES AND THICKER FLANGES AND WEBS THAN THE ORIGINAL SECTIONS. MAKE ADJUSTMENTS AT CONNECTIONS TO ACCOMMODATE CHANGES IN DIMENSIONS.
- THE FLOOR STRINGERS ARE CONNECTED TO BE CONTINUOUS OVER THE FLOOR BEAMS.
- DIAPHRAGMS ARE TO BE PLACED AT ALL FLOOR BEAM LINES.
- STIFFENERS ARE TO BE PLACED AT ALL FLOOR BEAMS.

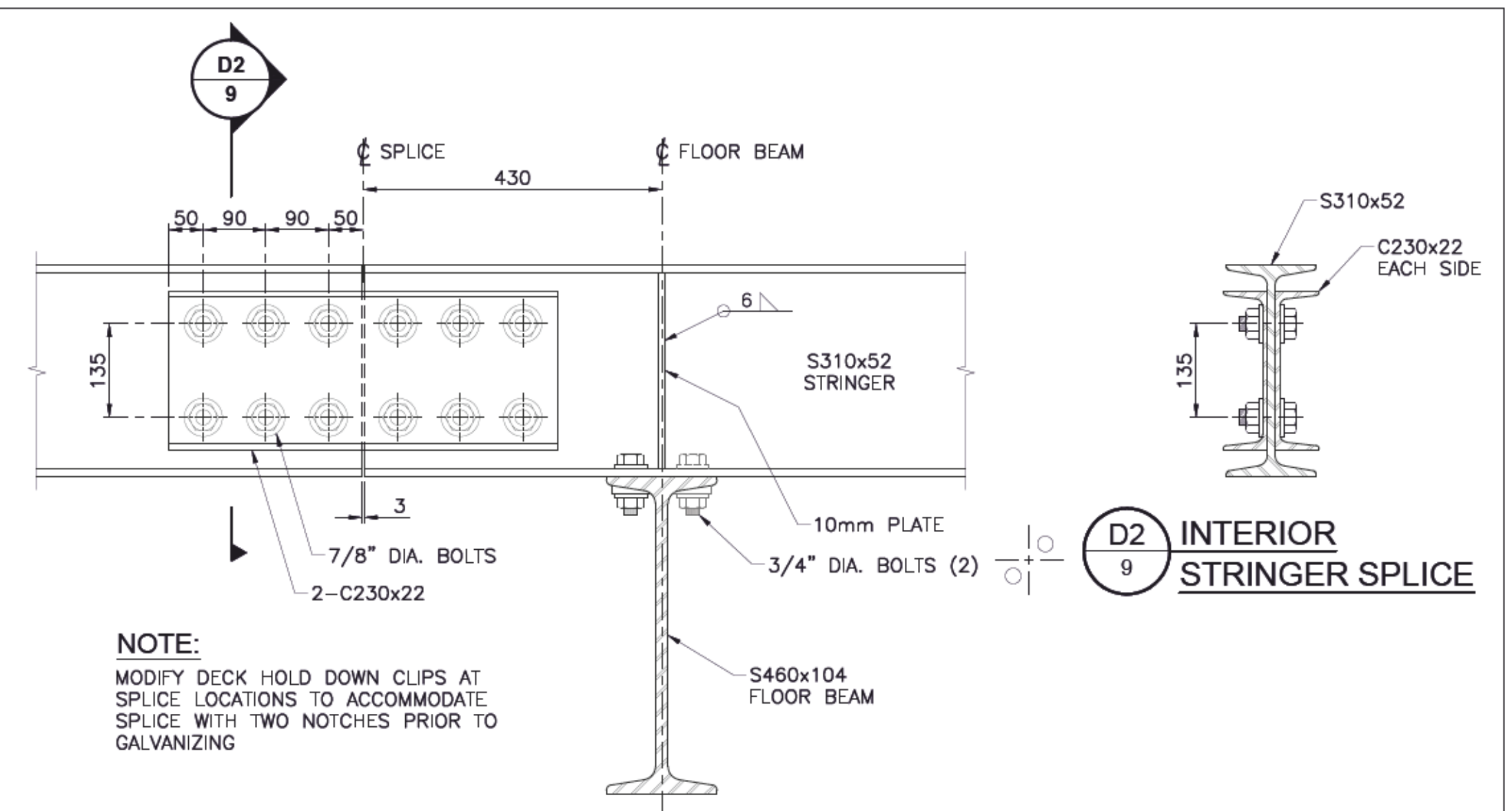


B ELEVATION: TYPICAL DIAPHRAGM AT EACH FLOOR BEAM
9 1:7.5



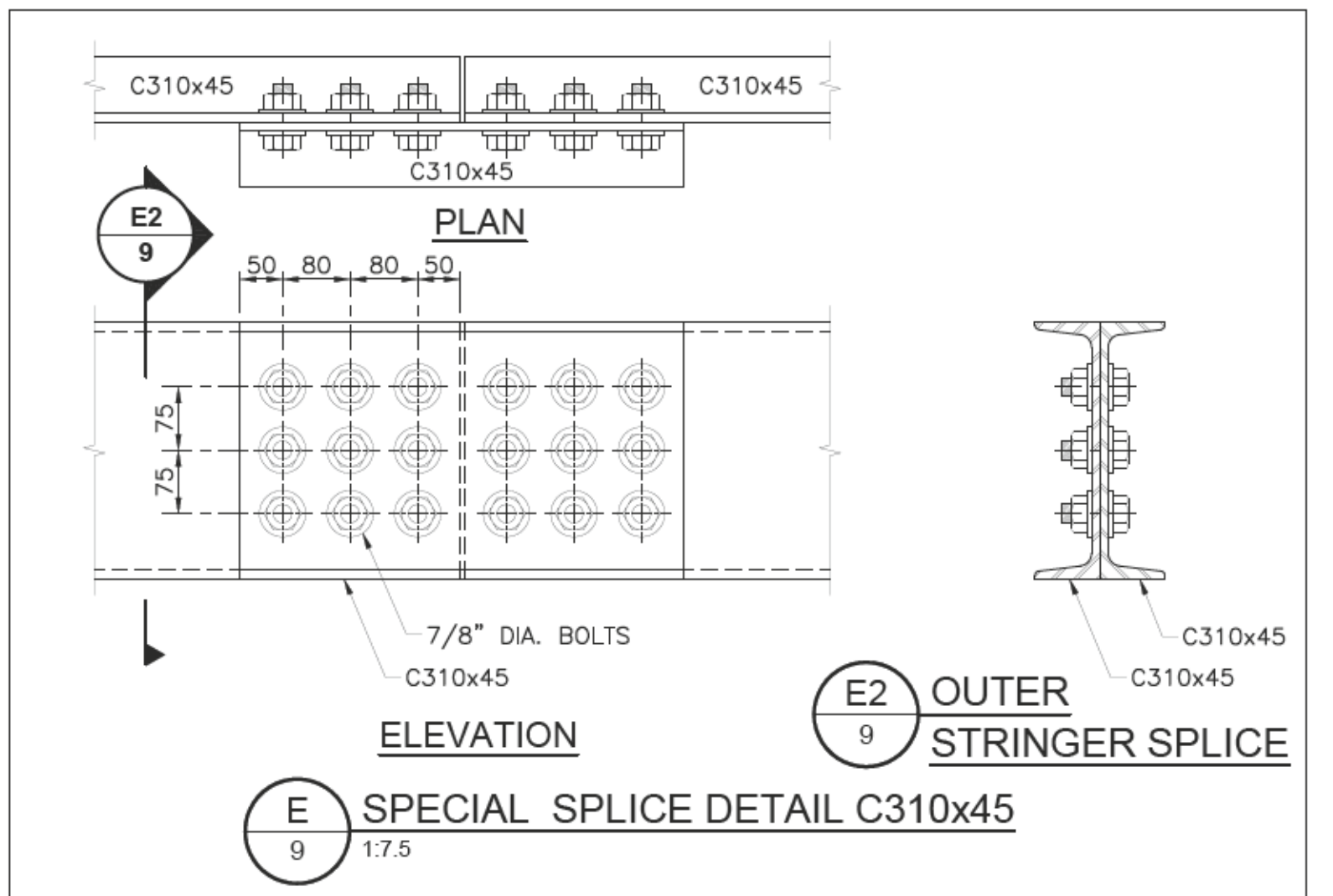
C ELEVATION: TYPICAL DIAPHRAGM AT CENTRE DOUBLE CHANNEL OVER BEAMS AND CENTRAL GIRDER
9 1:7.5

HANG SALVAGED LATCH MECHANISM, BARS AND FABRICATE NEW MATCHING BRACKETS TO REPLICATE EXISTING DECORATIVE SYSTEM.

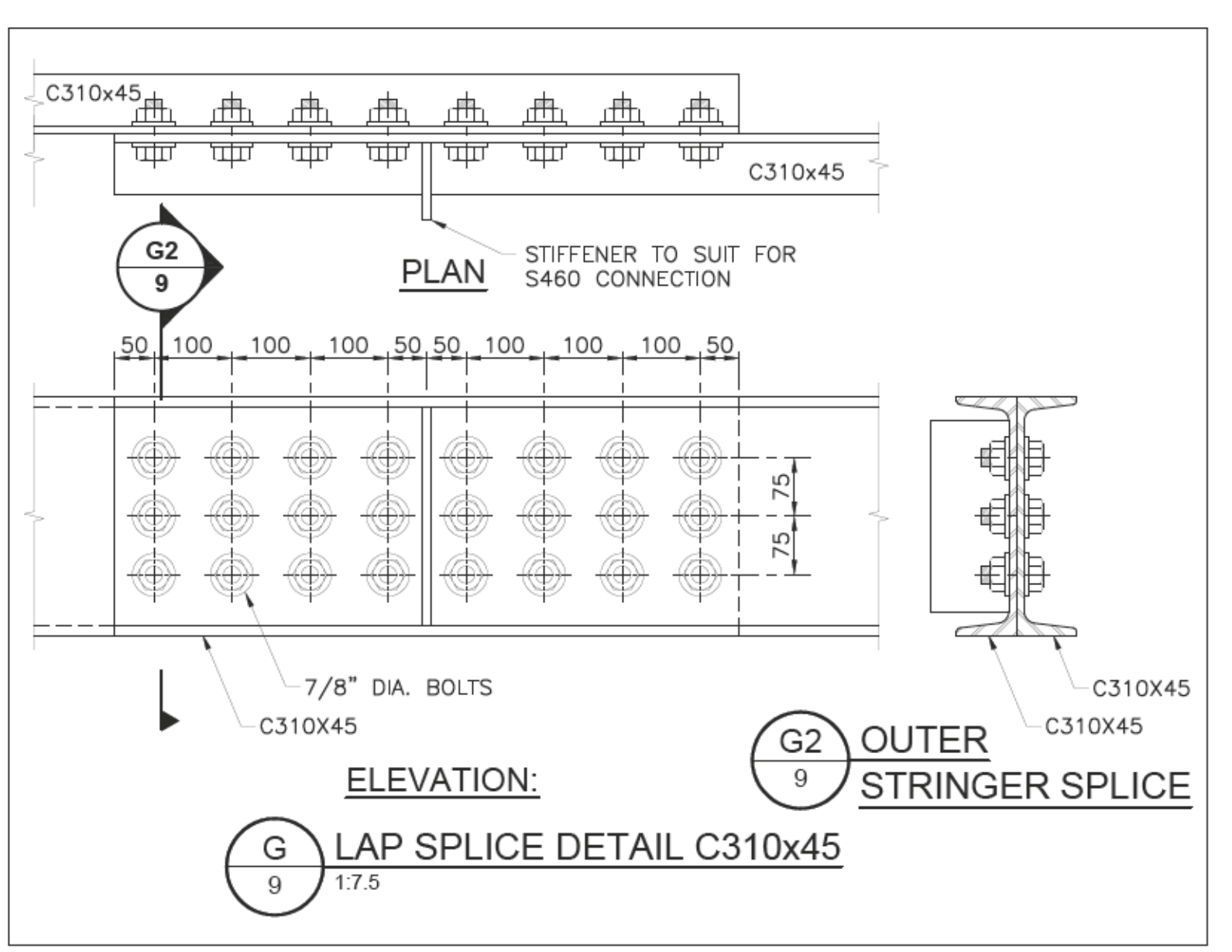


D TYPICAL SPLICE DETAIL S310x52
9 1:7.5

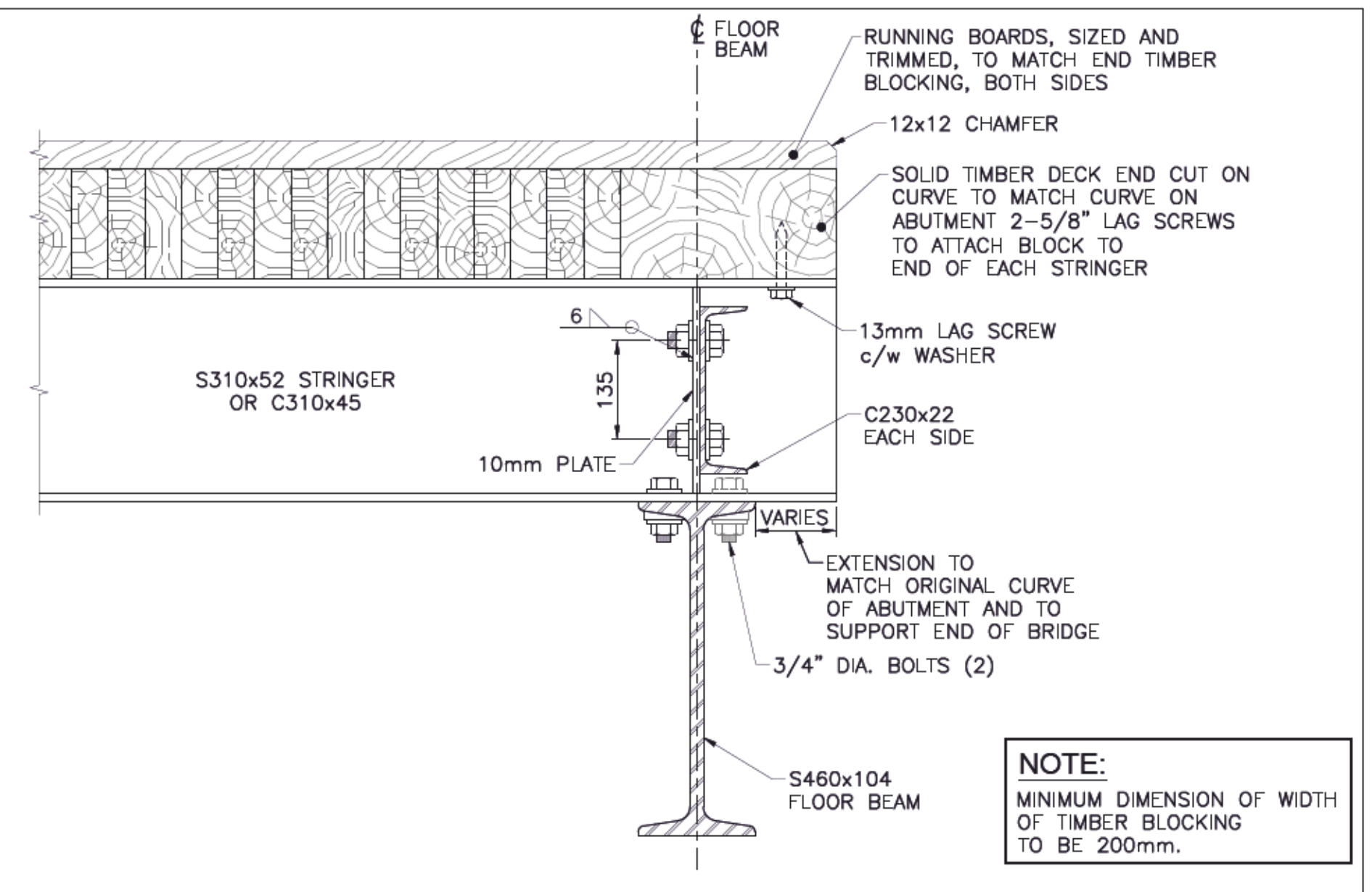
NOTE:
MODIFY DECK HOLD DOWN CLIPS AT SPLICE LOCATIONS TO ACCOMMODATE SPLICE WITH TWO NOTCHES PRIOR TO GALVANIZING



E SPECIAL SPLICE DETAIL C310x45
9 1:7.5



G LAP SPLICE DETAIL C310x45
9 1:7.5



F END OF BRIDGE DETAIL
9 1:7.5

NOTE:
MINIMUM DIMENSION OF WIDTH OF TIMBER BLOCKING TO BE 200mm.



04		
03		
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revision		date

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B	No. of detail	B
C	drawing no. - where detail required	C
	drawing no. - ou detail exigé	
	drawing no. - where detailed	
	dessin no. - ou détaillé	

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
STRUCTURAL STEEL FLOOR DETAILS

drawn by
dessiné par
G. MOTA

designed by
conçu par
D.A. HUCTWITH

approved by
approuvé par

bid
offre

project manager
administrateur de projets

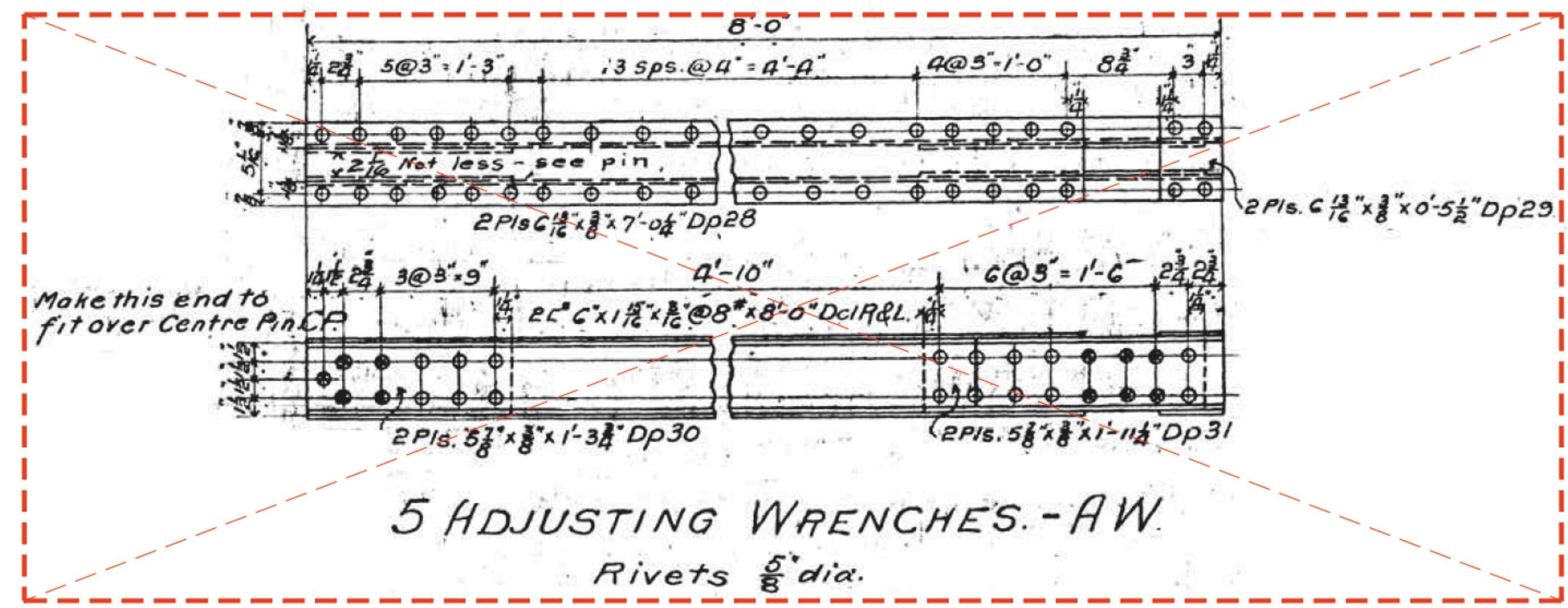
project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
9

NOTE:
REPLACE CENTRE BEAM TO MATCH ORIGINAL CONFIGURATION AND AS MODIFIED BY THESE DRAWINGS INCLUDING ALL CONNECTIONS, WHEEL SUPPORTS, ETC.
THIS IS A REPRODUCTION OF THE ORIGINAL DRAWING. FIELD MEASURE AND VERIFY EXISTING CONNECTIONS AND DIMENSIONS.
WHERE RIVETS ARE INDICATED, TENSION CONTROL BOLTS SHALL BE SUBSTITUTED WITH THE MATCHING DIAMETER AND A RIVET HEAD.

REPLACE 3 TOP BATTEN PLATES WITH 12mm THICK PLATES BETWEEN EACH STRINGER AND BETWEEN THE C CHANNEL STRINGERS AND STRINGERS FOR THE FULL WIDTH OF BRIDGE, MAXIMUM BOLT SPACING 150mm. PROVIDE BOLT PATTERN OF BATTEN PLATE PLUS ADDITIONAL BOLTS TO MEET MAXIMUM SPACING.

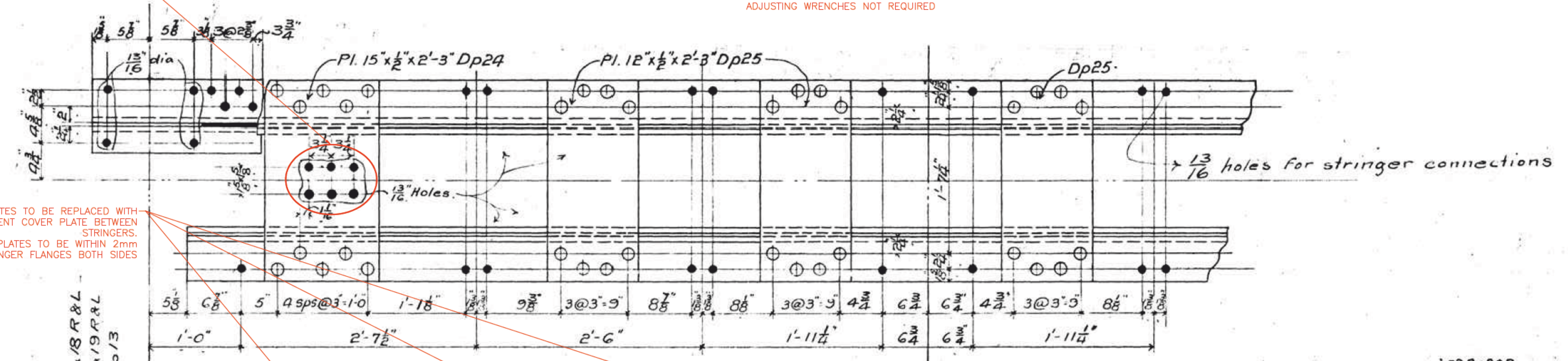


5 ADJUSTING WRENCHES - AW
Rivets 5/8" dia.

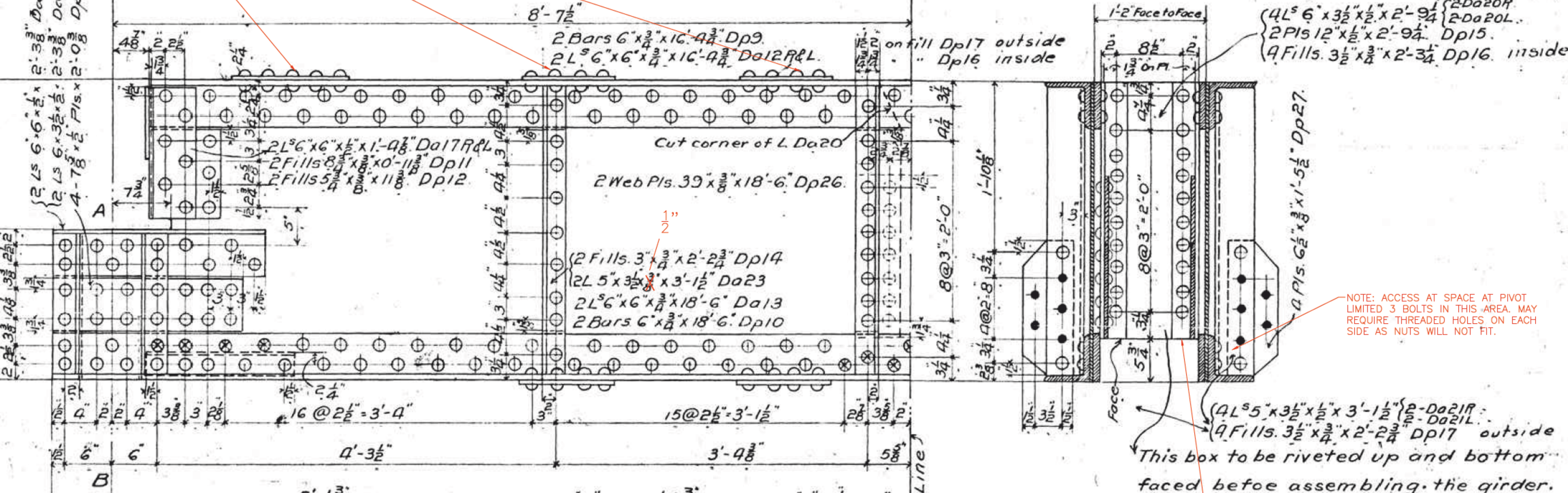
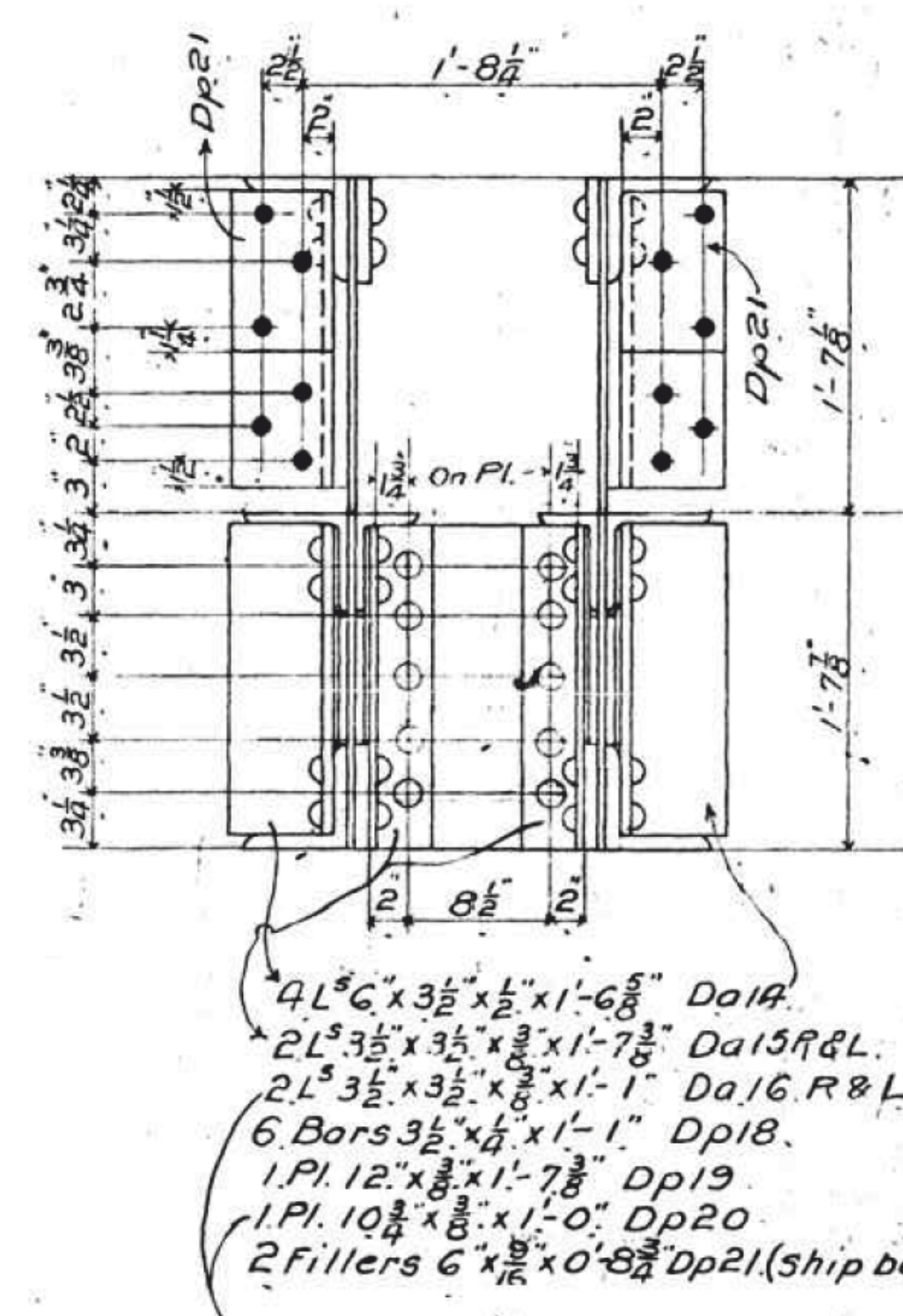
ADJUSTING WRENCHES NOT REQUIRED

REVIEW BOLT HOLE REQUIREMENT WITH CROSS BRACE LOCATION. LIKELY ONLY ONE SET OF THREE HOLES WILL BE REQUIRED AT EACH END OF MAIN BEAM.

BATTEN PLATES TO BE REPLACED WITH INTERMITTENT COVER PLATE BETWEEN STRINGERS. BATTEN PLATES TO BE WITHIN 2mm OF STRINGER FLANGES BOTH SIDES.



NOTE: ACCESS AT SPACE AT PIVOT LIMITED 3 BOLTS IN THIS AREA. MAY REQUIRE THREADED HOLES ON EACH SIDE AS NUTS WILL NOT FIT.



5 CENTRE GIRDERS - CG

Symmetrical about C.L.
Rivets - 7/8" Open holes 1 1/8" unless otherwise marked

Flatten these rivets if over 5/8" high.

ANGLES AND PLATES TO BE GROUND TO BEAR ON CASTING. CAREFULLY REVIEW CASTING DIMENSIONS AND USE COMBINATION OF GRINDING AND POSITIONING NEW ANGLES AND PLATES TO GET FULL BEARING ON INTERIOR BOX ASSEMBLY.

CENTRE GIRDERS.
FIVE SWING SPANS OF TRENT CANAL.

The Hamilton Bridge Works Co. Limited
Hamilton, Ont. Apr 30th, 1902

Drawn by E.H.D.
Traced by C.J.M. & J.M.P.
Checked by

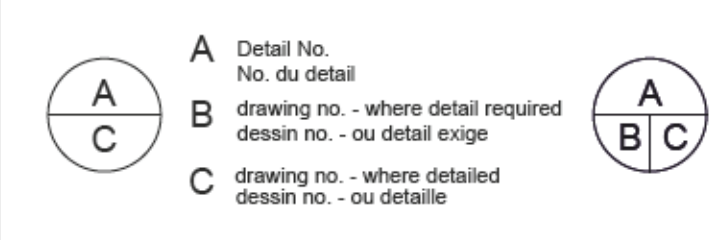
CON. 1424
DRAW #17

Shop Bills 19-20-21



04		
03		
02		
01		
revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.



project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
**STRUCTURAL STEEL
CENTRE GIRDER**

drawn by
dessiné par
G. MOTA

designed by
conçue par
D.A. HUCTWITH

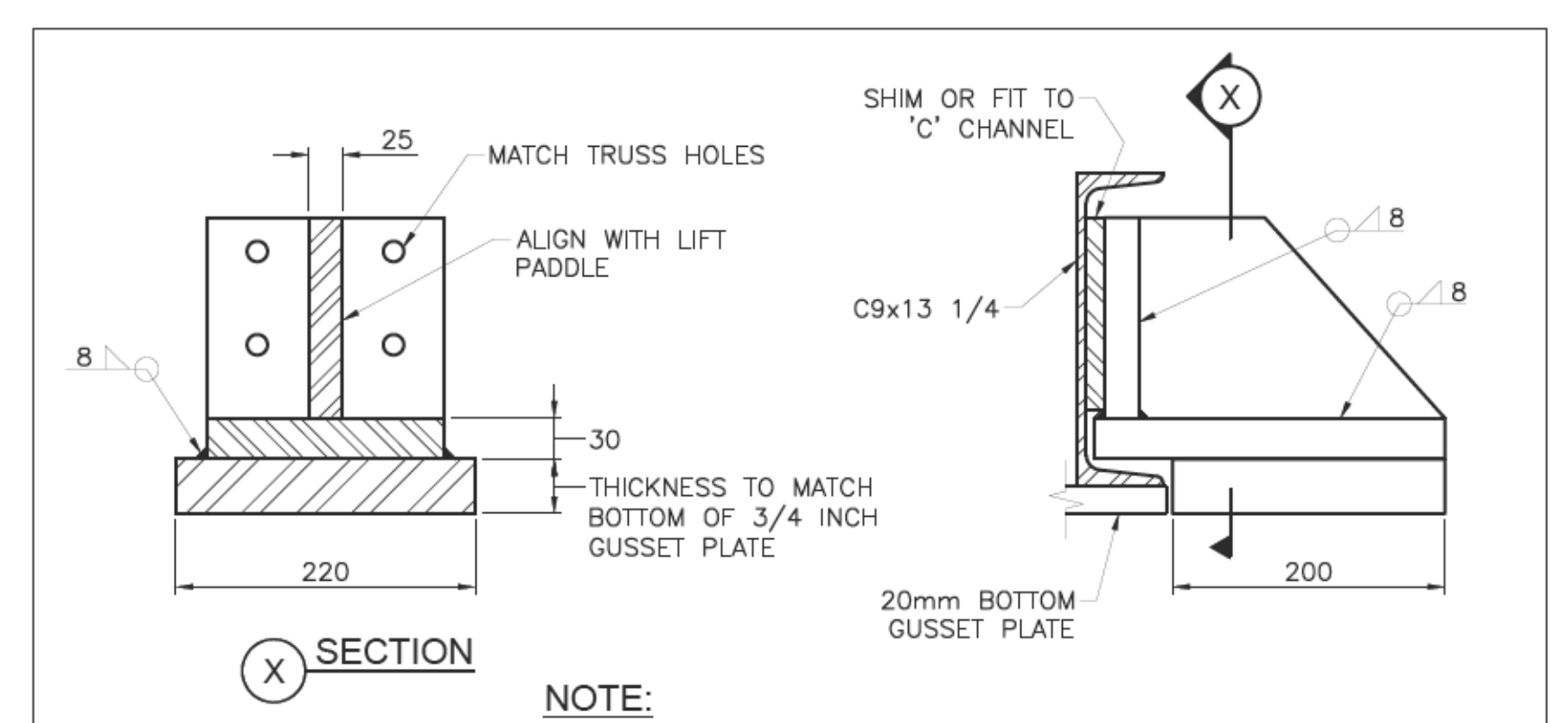
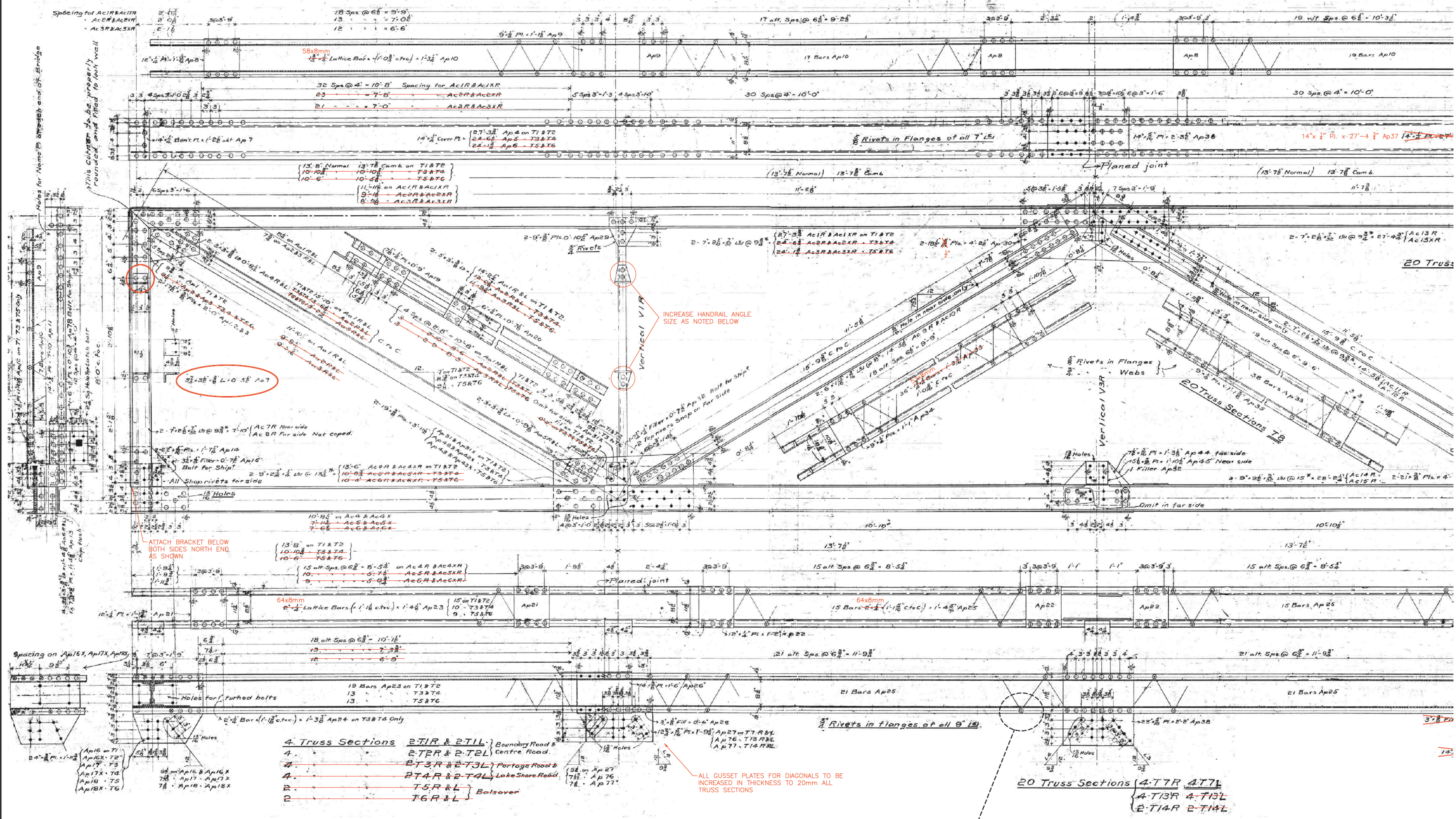
approved by
approuvé par

bid
offre
project manager
administrateur de projets

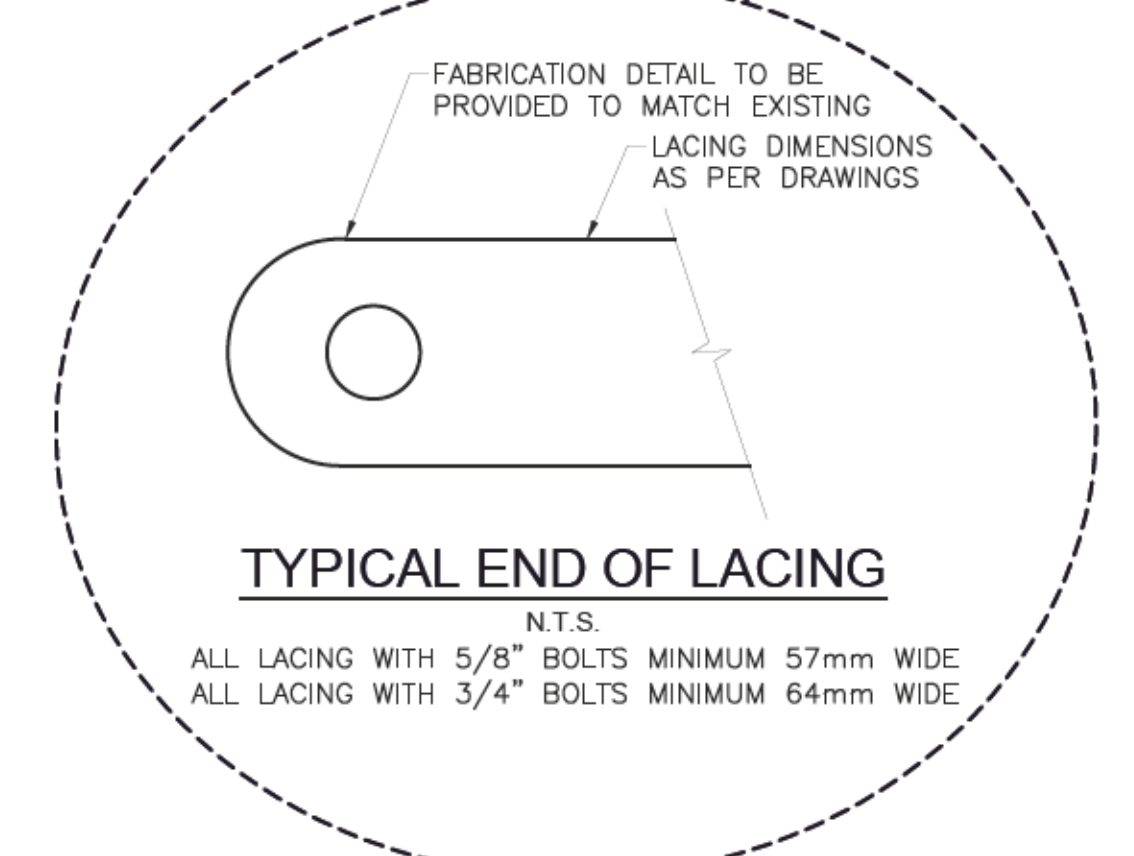
project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
10



BRACKETS FOR MECHANICAL SUPPORT NORTH END BOTH SIDES



TYPICAL END OF LACING

NOTE:
DIMENSIONS ON DRAWINGS RESULT IN APPROXIMATELY 2 1/8" CAMBER ON THE BRIDGE.

INCREASE ALL OFFSET ANGLES SUPPORTING HANDRAIL TO ELIMINATE NOTCHES IN HANDRAIL.
L5 1/2"x3 1/2"x 3/8" → L178x102x13
L5 1/2"x3 1/2"x 5/8" → L203x152x13

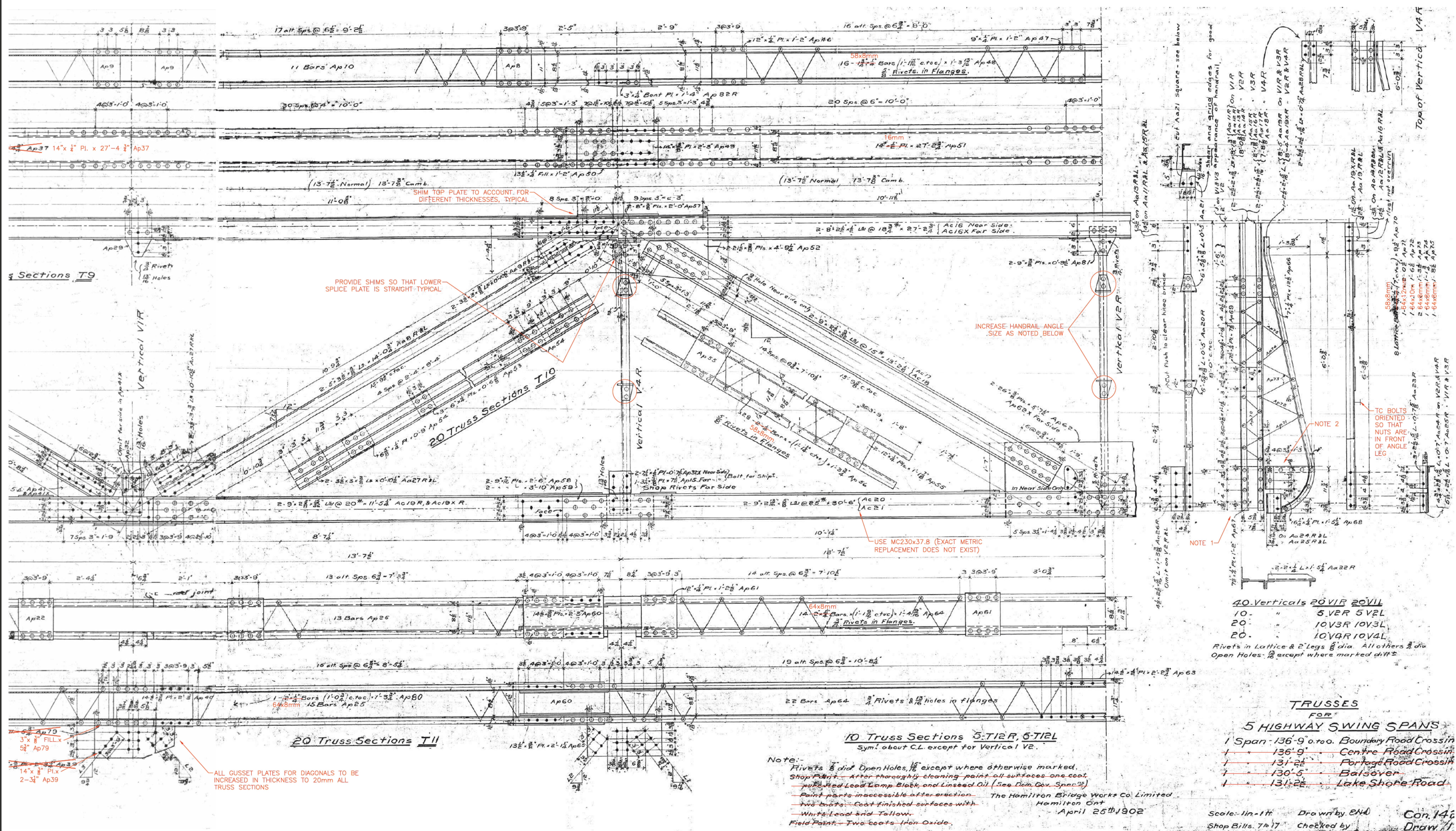


Revision table with columns for revision number (04, 03, 02, 01), revision description, and date.

project title
KAWARTHA LAKES Ontario
BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

STRUCTURAL STEEL TRUSS END ELEVATION and DETAILS

drawn by: G. MOTI
designed by: D.A. HUCTWITH
approved by:
bid office: project manager
project date: 2019-10-10
project no.: R.030025.844
drawing no.: 11



SPLICE IN TOP CORD
N.T.S.

NOTE:
DIMENSIONS ON DRAWINGS RESULT IN APPROXIMATELY 2% CAMBER ON THE BRIDGE.

NOTE 1 : REQUIRED ANGLE FROM TRUSS TO FLOOR STRINGER AT EACH PANEL POINT SHOWN ON OLD STRINGER DRAWING.

NOTE 2: PROVIDE ONE ADDITIONAL RIVET AT TOP AND ONE ADDITIONAL RIVET ON CURVE TO REDUCE SPACING BETWEEN RIVETS ON VERTICAL MEMBER.

INCREASE ALL OFFSET ANGLES SUPPORTING HANDRAIL TO ELIMINATE NOTCHES IN HANDRAIL.
L5 3/4" x 3/4" x 3/8" → L178x102x13
L5 3/4" x 3/4" x 3/8" → L203x152x13



04		
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revision		date

Do not scale drawings.
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

A	Detail No.	A
B	drawing no. - where detail required	B/C
C	drawing no. - ou detail existe	
	drawing no. - where detailed	
	drawing no. - ou détail	

project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
STRUCTURAL STEEL TRUSS MIDDLE ELEVATION and DETAILS

drawn by
dessiné par G. MOTA

designed by
conçue par D.A. HUCTWITH

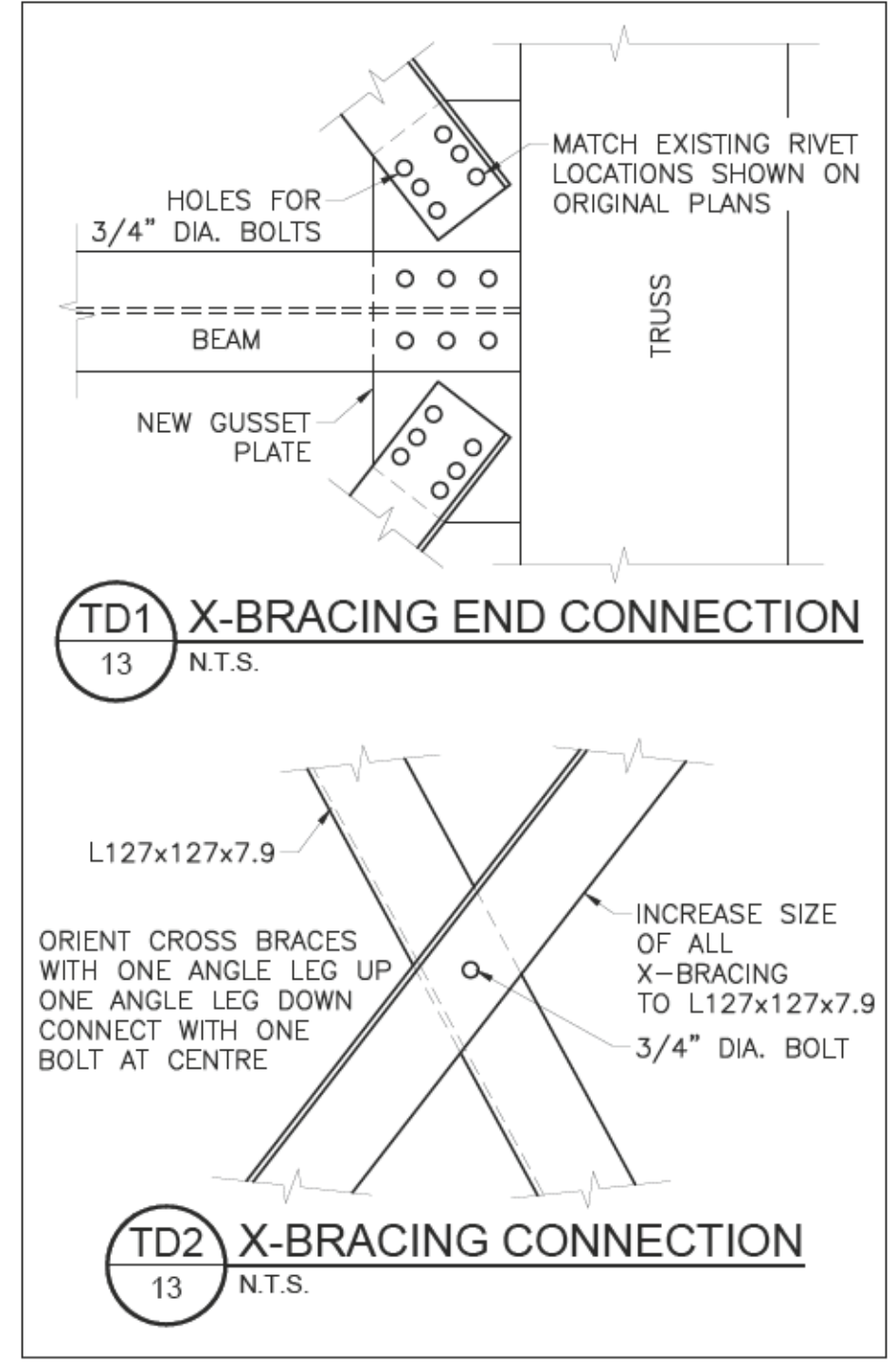
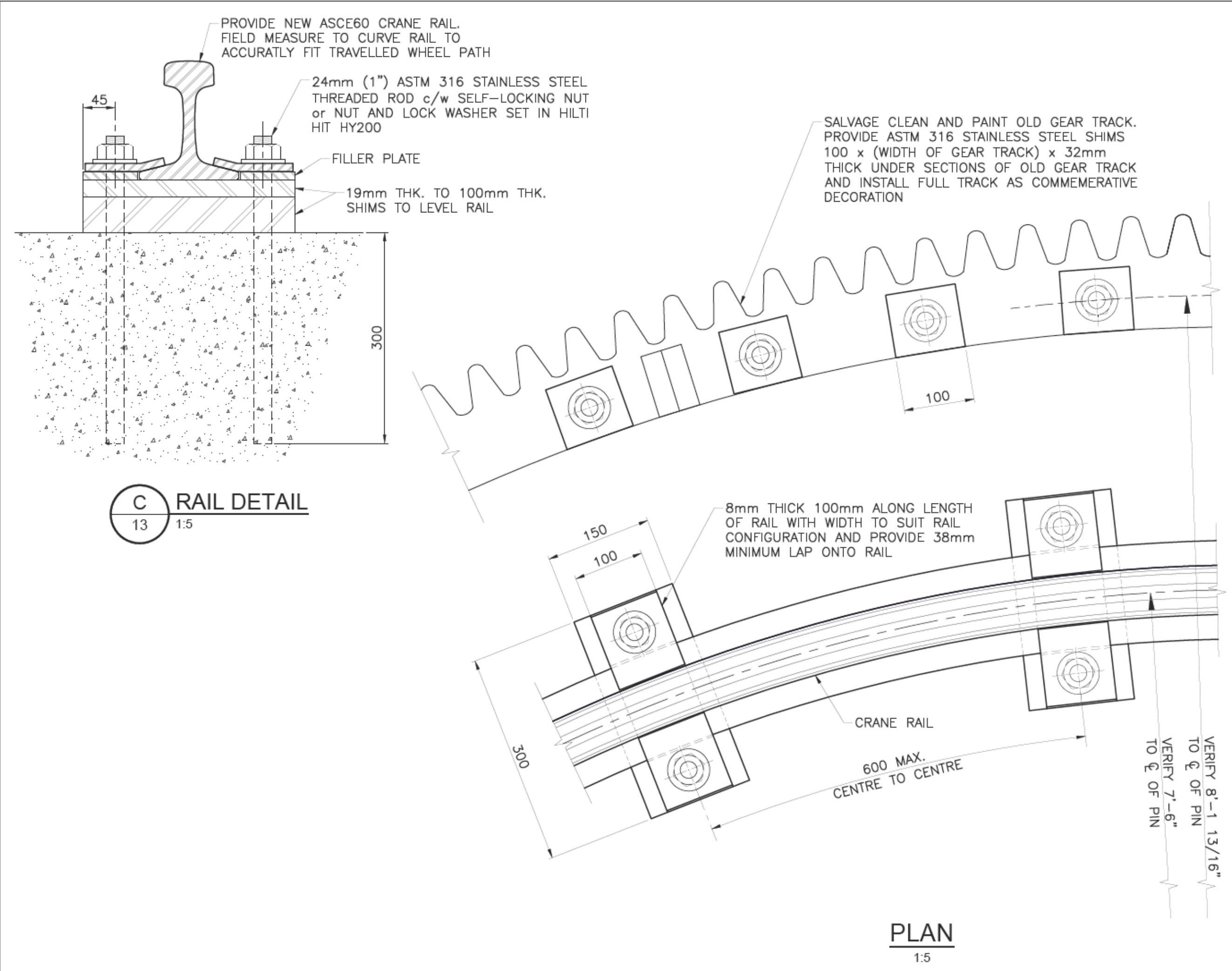
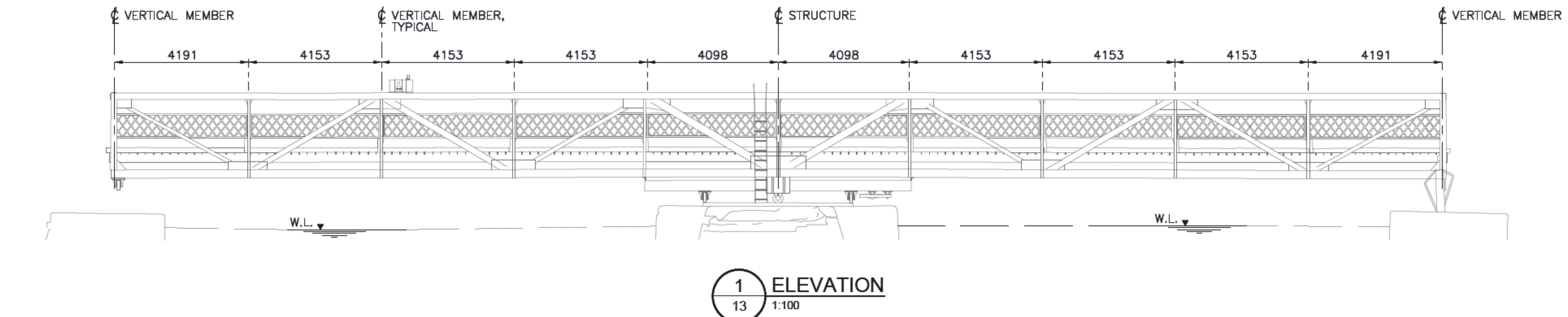
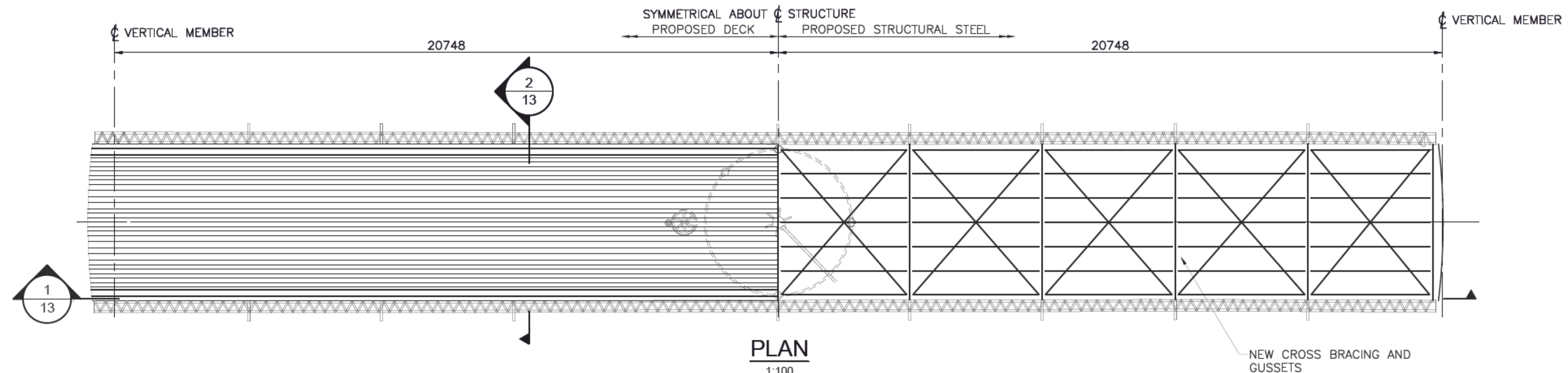
approved by
approuvé par

bid
offre project manager
administrateur de projets

project date
date du projet 2019-10-10

project no.
no. du projet R.030025.844

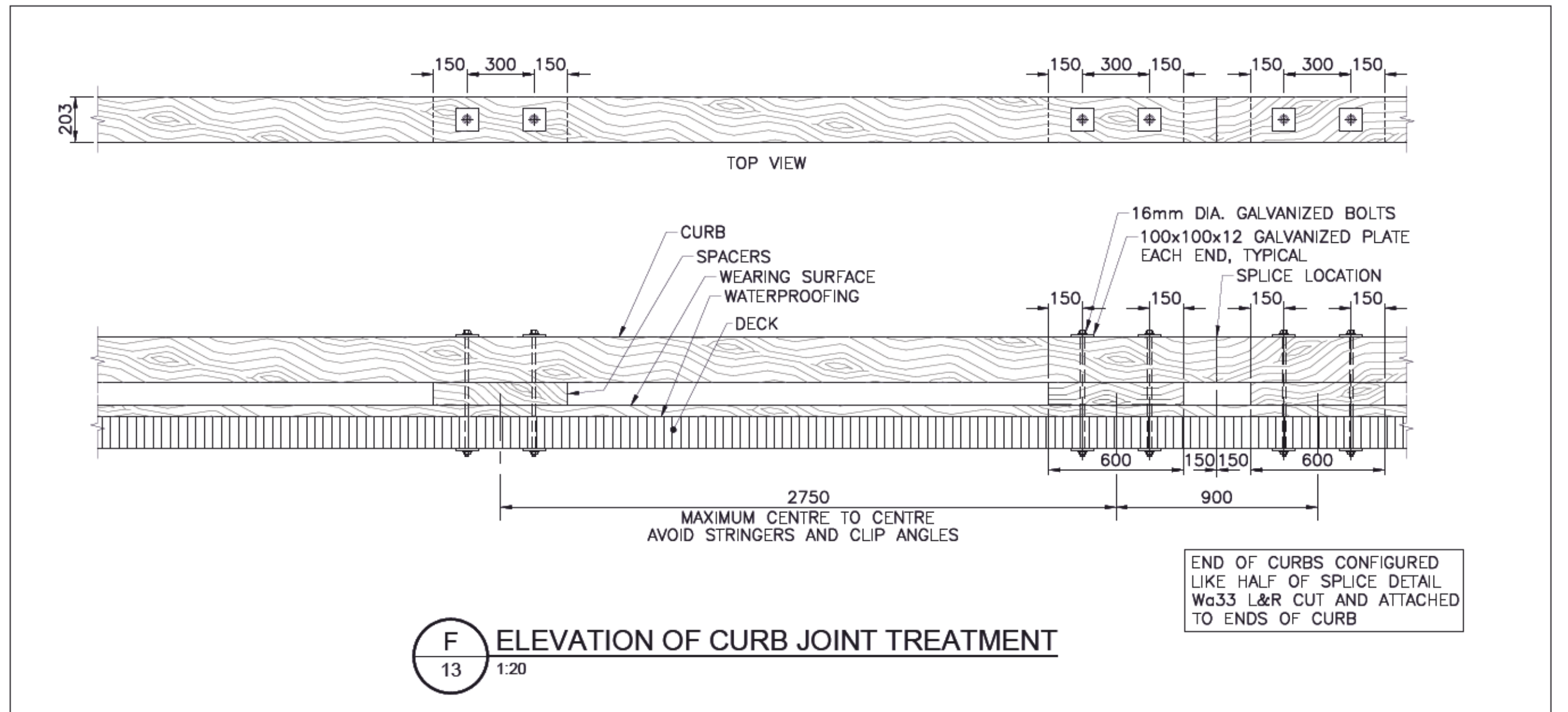
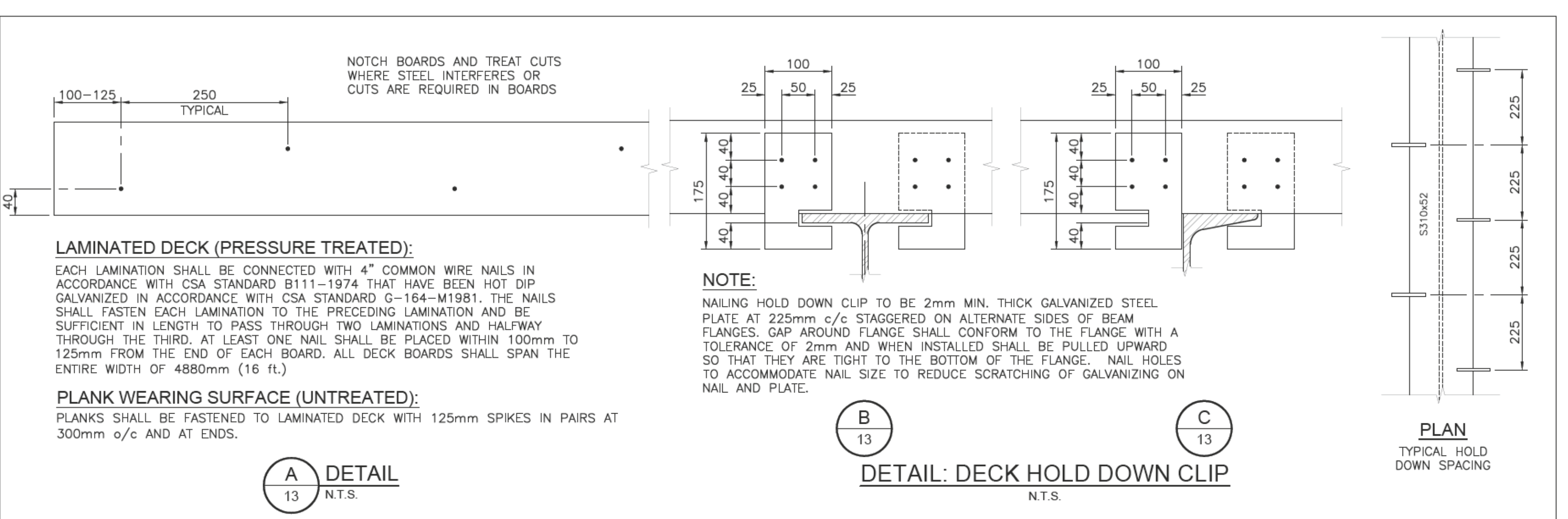
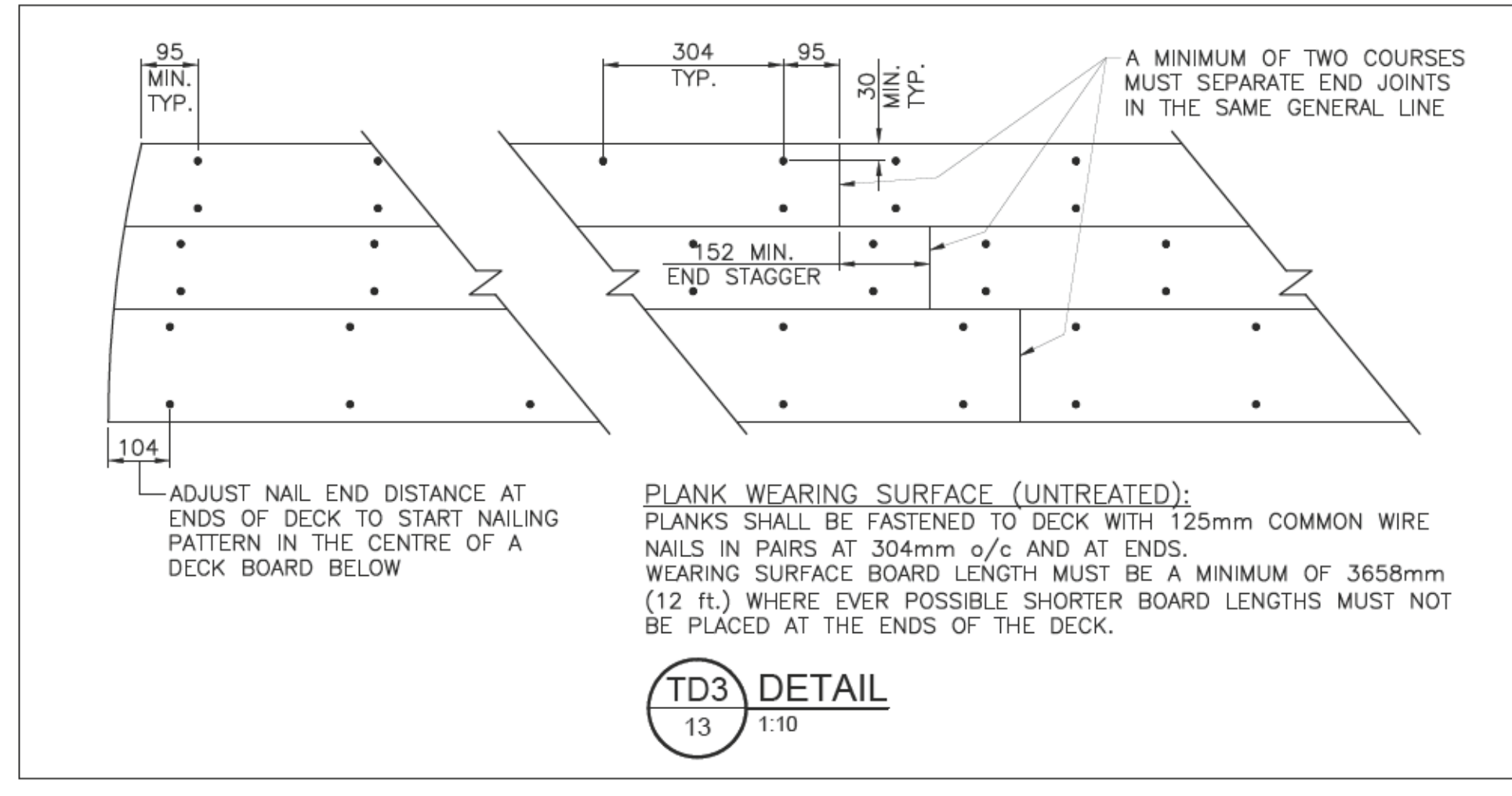
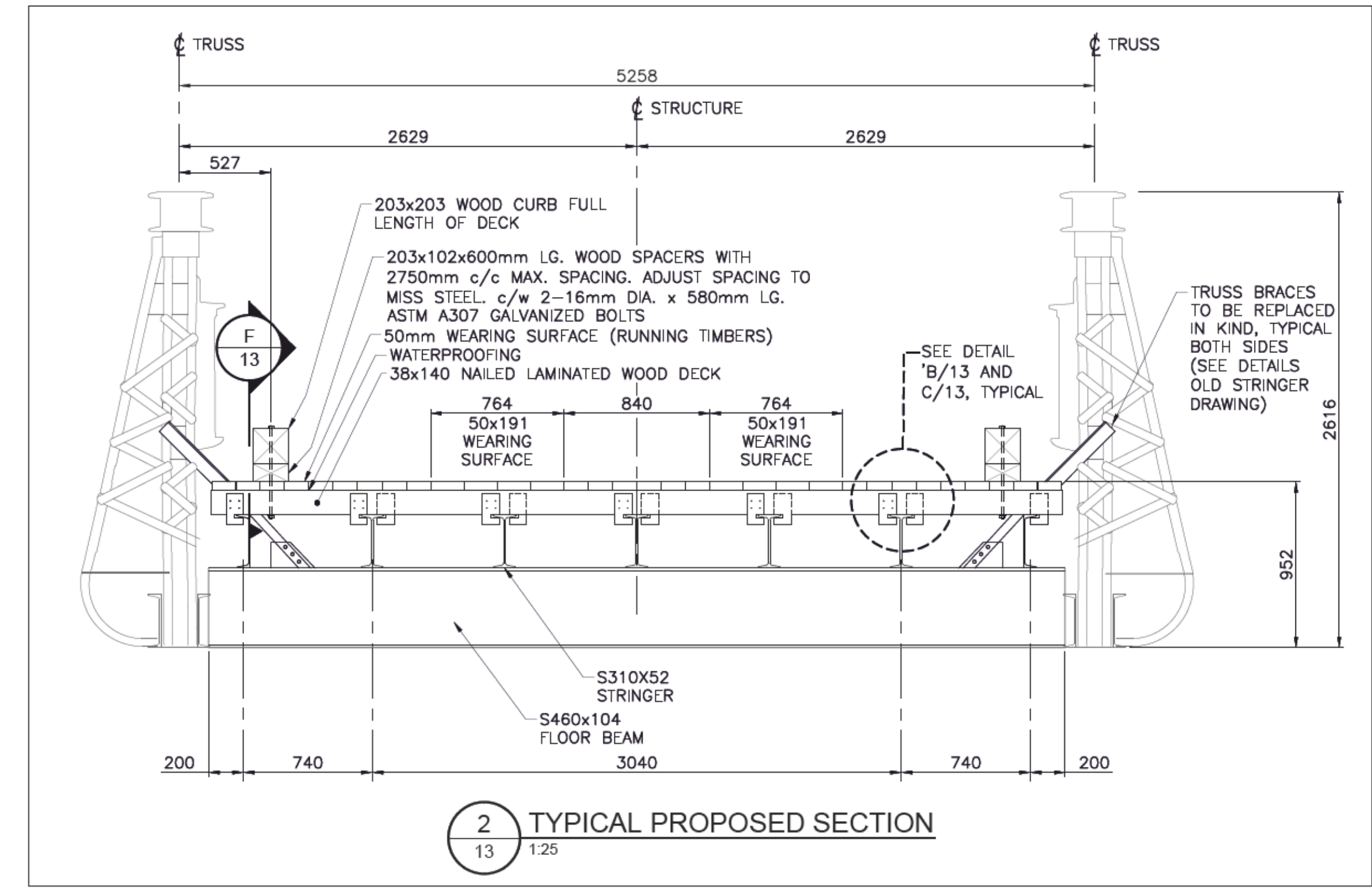
drawing no.
dessiné no. 12



GEAR TRACK



GEAR TRACK DETAIL



04		
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revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

A	Detail No. No. du détail	A
B	drawing no. - where detail required dessin no. - où détail exigé	B
C	drawing no. - where detailed dessin no. - où détaillé	C

project title
titre du projet

KAWARTHA LAKES Ontario

BOUNDARY ROAD SWING BRIDGE REPLACEMENT TRENT-SEVERN WATERWAY

drawing title
titre du dessin

STRUCTURAL STEEL and WOOD DECK PLAN and DETAILS

drawn by
dessiné par

G. MOTA / P.C. MASON

designed by
conçu par

D.A. HUCTWITH

approved by
approuvé par

bid office
bureau d'appel d'offres

project manager
administrateur de projets

project date
date du projet

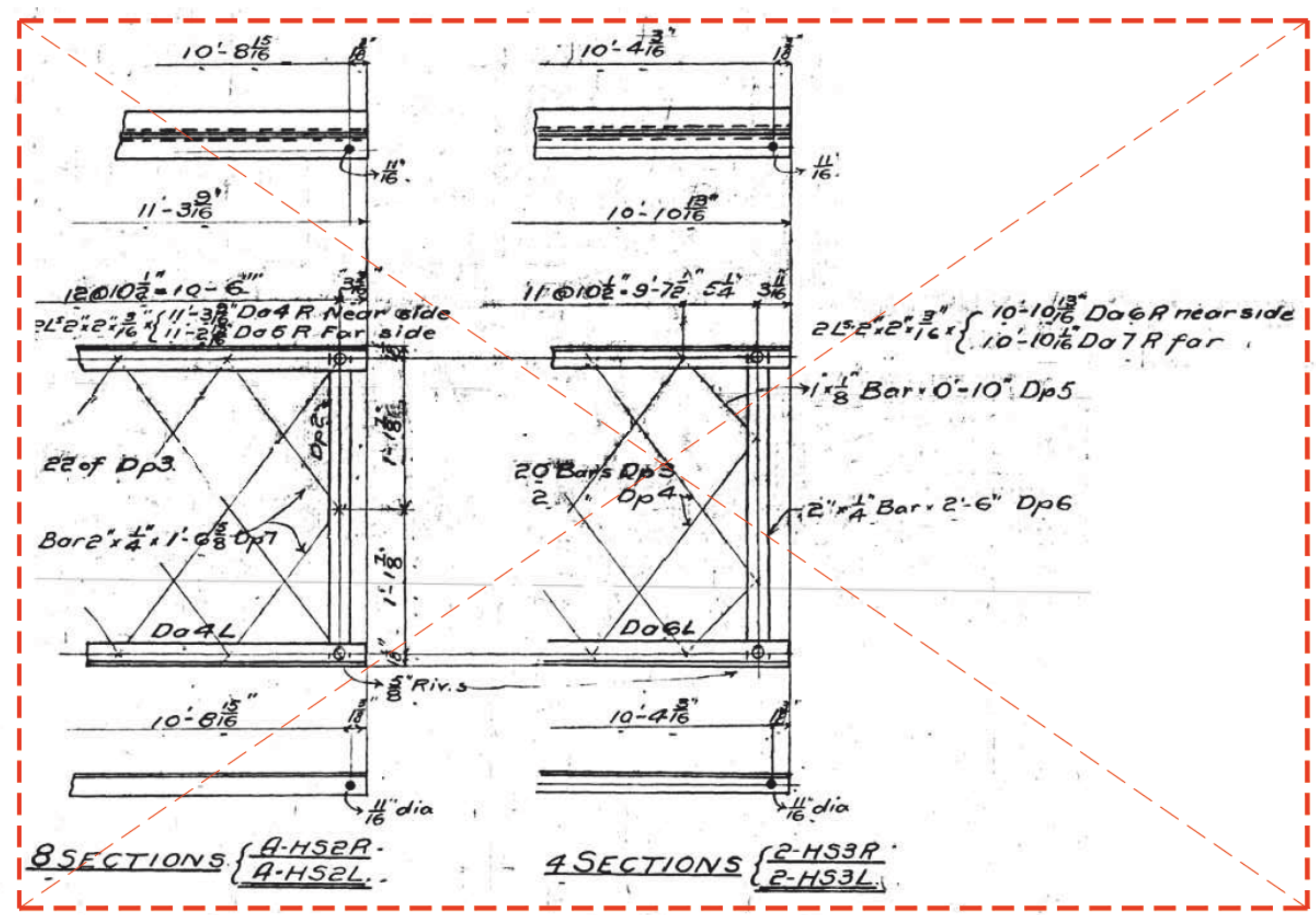
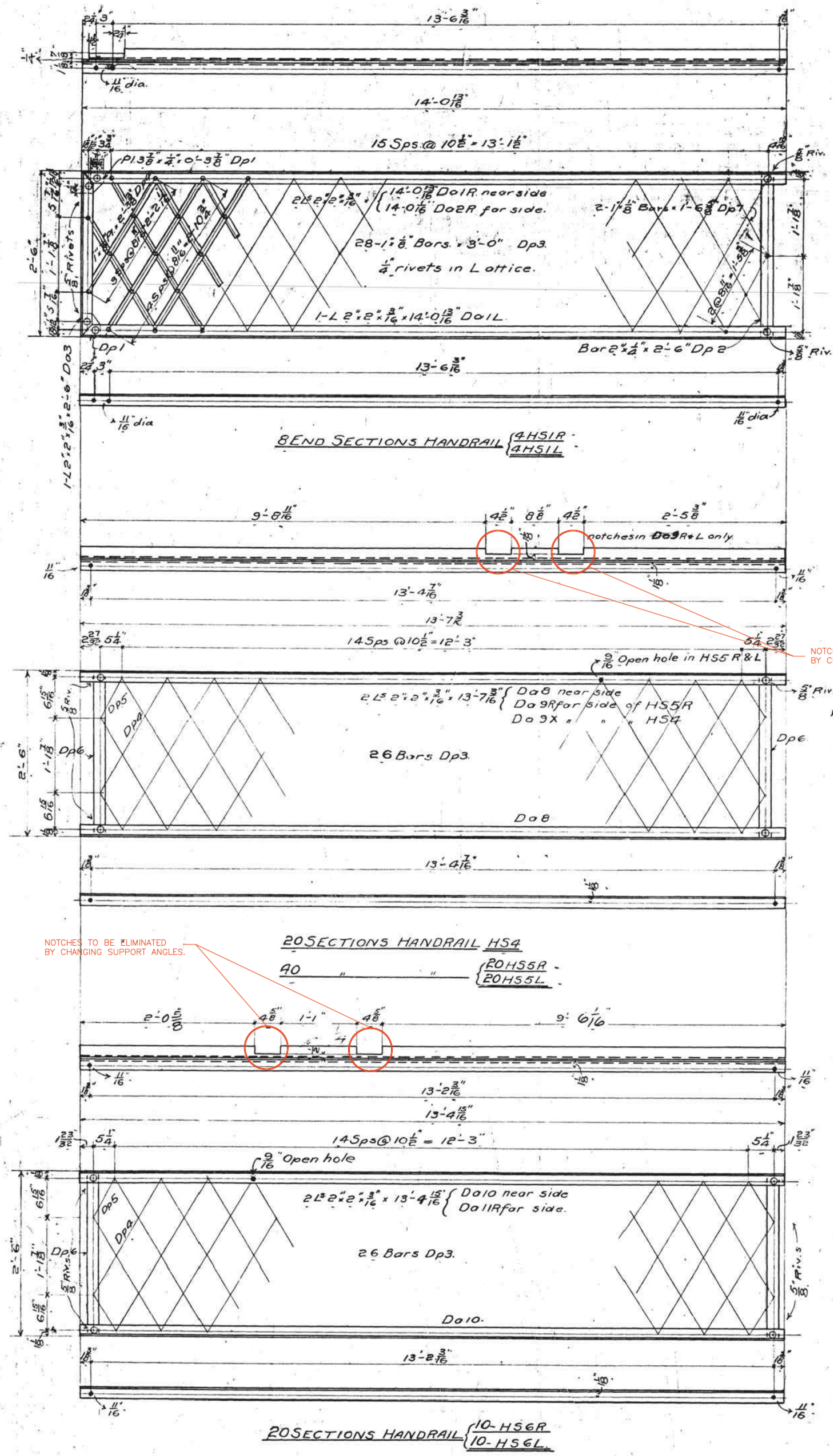
2019-10-10

project no.
no. du projet

R.030025.844

drawing no.
dessiné no.

13



NOTCHES TO BE ELIMINATED BY CHANGING SUPPORT ANGLES.

NOTCHES TO BE ELIMINATED BY CHANGING SUPPORT ANGLES.

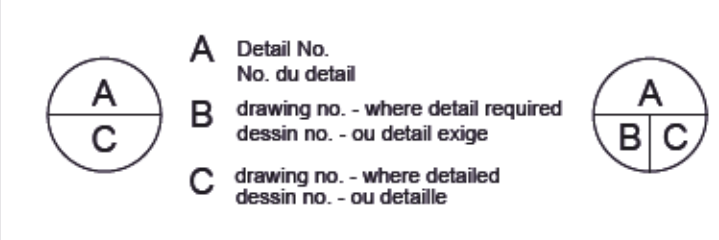
NOTE:

- ALL RAILINGS TO BE REPLICATED, HOWEVER CROSSING OF LACING TO BE SEAL WELDED.
- RAILINGS TO BE FULLY PRIMED THEN ASSEMBLED PRIOR TO MID COAT AND TOP COAT APPLICATIONS.
- BOLT LACING INTO RAILING FRAMES AND BOLT COMPLETED ASSEMBLY ONTO BRIDGE
- RAILING FRAMES MUST BE STRAIGHT PRIOR TO APPLICATION OF MID COAT AND TOP COAT
- INCREASE SIZE OF ALL CLIP ANGLES SUPPORTING RAILING TO ELIMINATE NOTCHES.



04		
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revision		date

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project title
 titre du projet
KAWARTHA LAKES Ontario
 BOUNDARY ROAD
 SWING BRIDGE REPLACEMENT
 TRENT-SEVERN WATERWAY

drawing title
 titre du dessin
STRUCTURAL STEEL HANDRAIL

drawn by
 dessiné par
 G. MOTA

designed by
 conçu par
 D.A. HUCTWITH

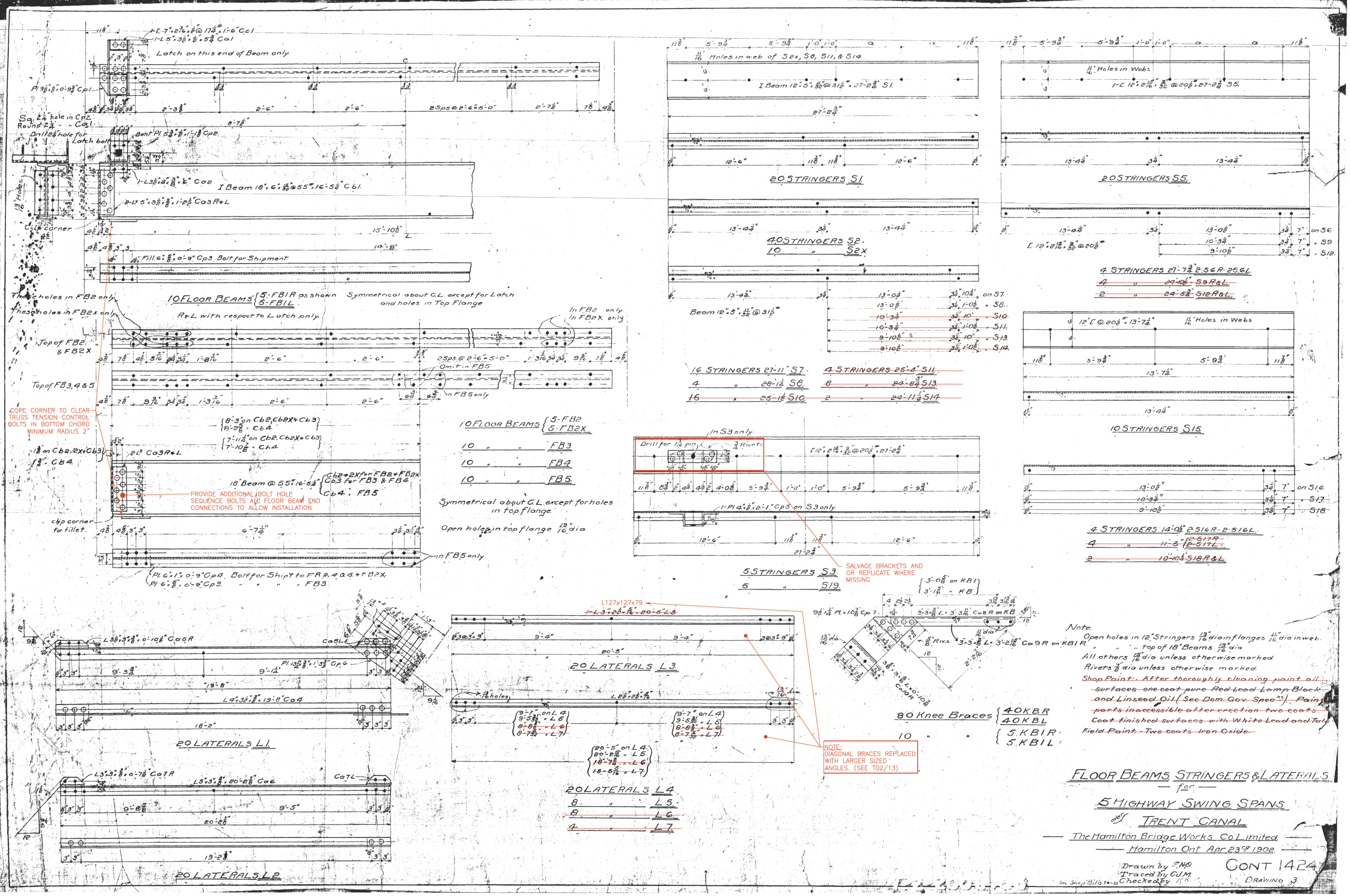
approved by
 approuvé par

bid office
 project manager
 administrateur de projets

project date
 date du projet
 2019-10-10

project no.
 no. du projet
 R.030025.844

drawing no.
 dessiné no.
 14



Note:
Open holes in 12" Stringers 13" dia in flanges 16" dia in web.
" " " " top of 18" Beams 18" dia
All others 18" dia unless otherwise marked
Rivets 7/8" dia unless otherwise marked
Shop Paint: After thoroughly cleaning paint all surfaces one coat pure Red Lead Lamp Black and Linseed Oil (See Dom. Gov. Spec²¹). Paint parts inaccessible after erection two coats. Coat finished surfaces with White Lead and Turp. Field Paint - Two coats - Iron Oxide.

FLOOR BEAMS STRINGERS & LATERALS
for
5 HIGHWAY SWING SPANS
TRENT CANAL
The Hamilton Bridge Works Co. Ltd. limited
Hamilton Ont. Apr 23rd 1902



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revision	date

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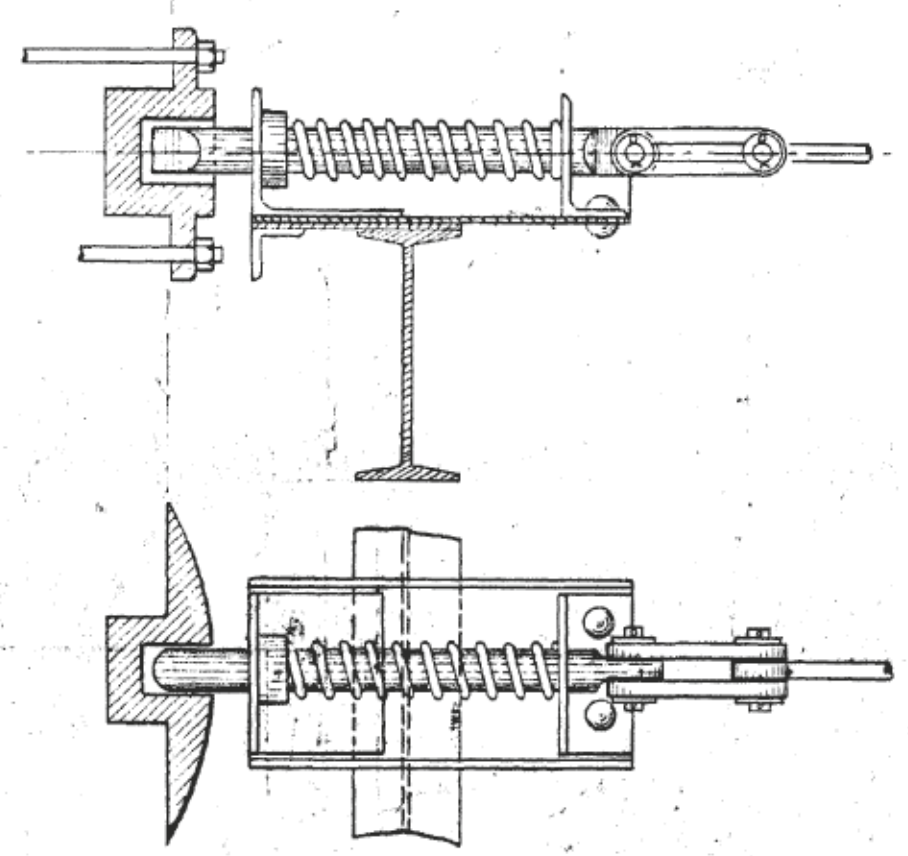
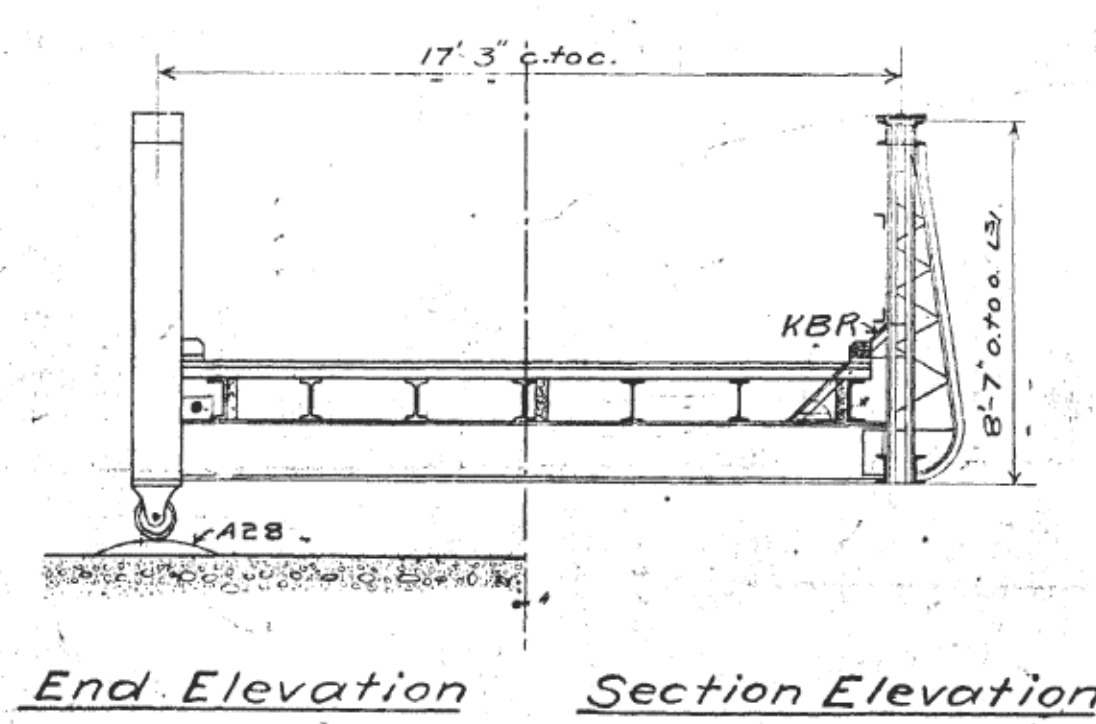
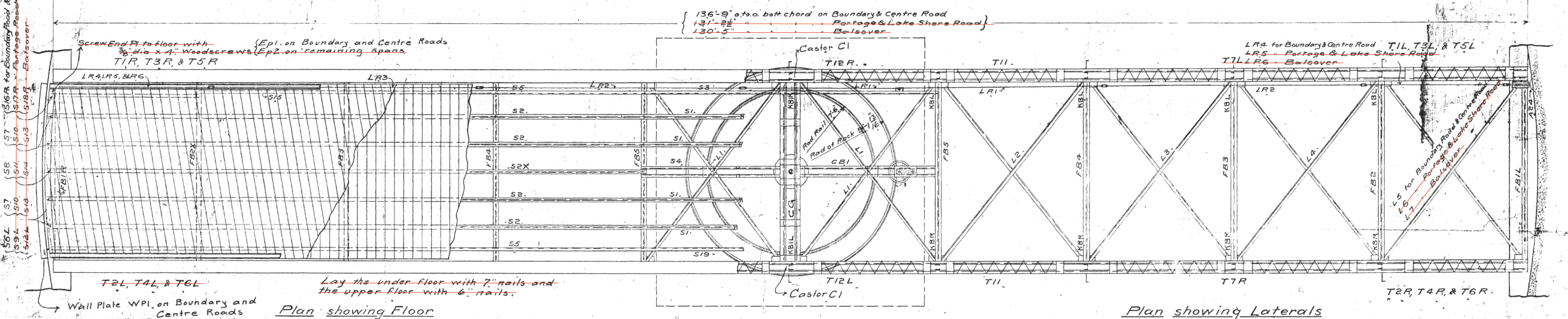
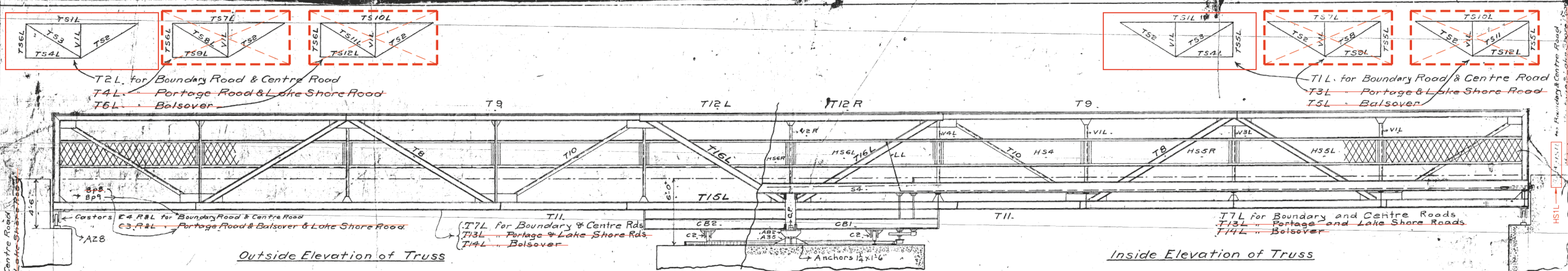
A	Detail No.	A
C	No. of detail	B/C
	design no. - where detail required	
	ou detail exige	
	design no. - where detailed	
	ou détaille	

project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
**STRUCTURAL STEEL
FLOOR BEAMS, STRINGERS
and LATERALS**

drawn by dessiné par	G. MOTA
designed by conçu par	D.A. HUCTWITH
approved by approuvé par	
bid offre	project manager administrateur de projets
project date date du projet	2019-10-10
project no. no. du projet	R.030025.844
drawing no. dessiné no.	15

NOTE: STRINGER AND FLOOR BEAM SIZES AS PER NEW DRAWING WITH DIAPHRAGMS AND CONTINUOUS DECK STRINGERS. DETAILS AS PER THIS DRAWING WHERE NEW DRAWINGS DO NOT CHANGE DETAILS.



Erector will adjust the pivot so that the castor wheels have a slight clearance above the rail, the pivot carrying the entire load.
 The casting A35 should have a steel disc in the bottom, then a bronze disc and a concave steel disc on top.
 A plate 12" sq. is provided to cover hole in floor over shaft.
 This is to be set in a recess.
 Paint two coats after erection.

Note:-
 For Strains, Sections, Dimensions and such additional information see Diag. A.
 Field Paint - Two coats Iron Oxide.

ERECTION DIAGRAM - SWING BRIDGES
 OVER
 THE TRENT CANAL
 AT BOUNDARY ROAD, CENTRE ROAD,
 LAKE SHORE ROAD, PORTAGE ROAD, AND BALSOVER
 Submitted by - The Hamilton Bridge Works Co. Limited
 Hamilton Ont
 Jan. 25th 1902
 Altered from Design 29th April 1902
 Marks Revised 21st July 1902
 Con. 1424
 Diag. B.



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revision		date

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A	B	A
C	C	B/C

project title
 titre du projet
KAWARTHA LAKES Ontario
 BOUNDARY ROAD
 SWING BRIDGE REPLACEMENT
 TRENT-SEVERN WATERWAY

drawing title
 titre du dessin
**STRUCTURAL STEEL
 ERECTION DIAGRAM**

drawn by
 dessiné par
 G. MOTA

designed by
 conçu par
 D.A. HUCTWITH

approved by
 approuvé par

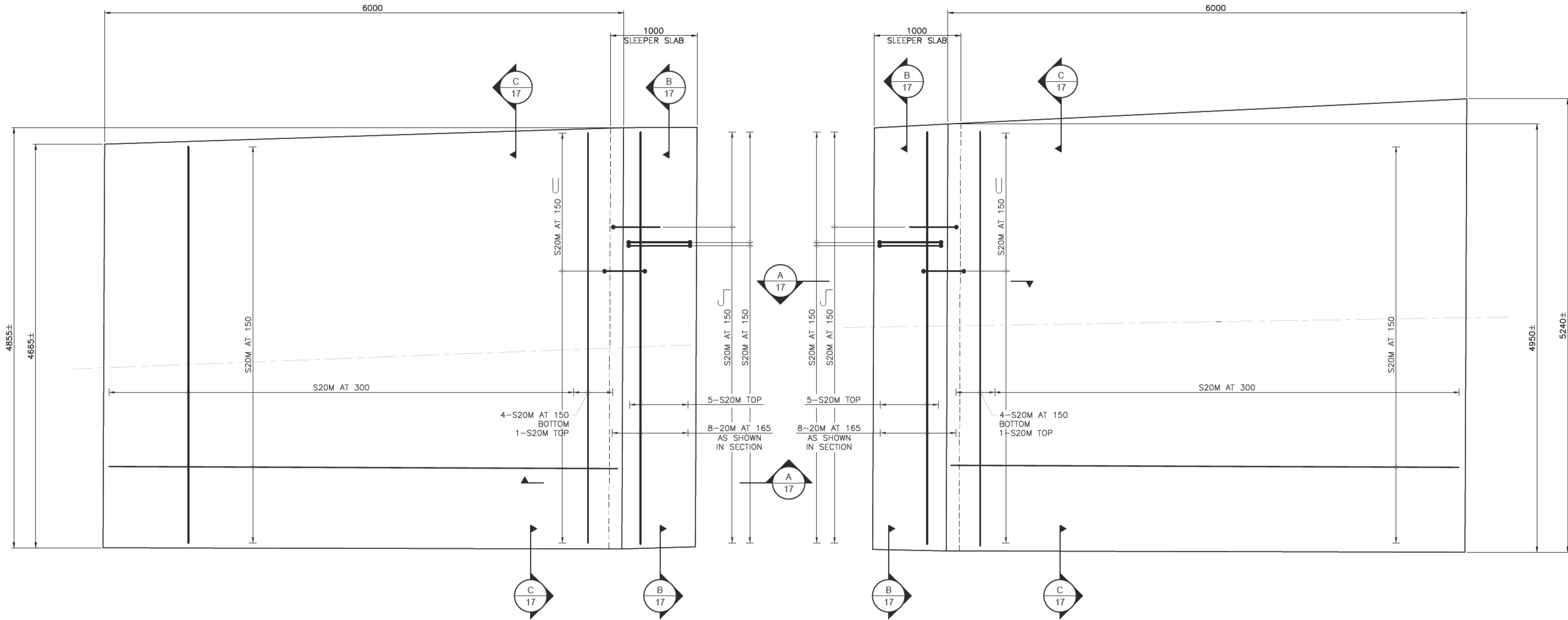
bid
 offre

project date
 date du projet
 2019-10-10

project no.
 no. du projet
 R.030025.844

drawing no.
 dessiné no.
 16

CONSTRUCTION NORTH



NOTE:
FOR ANGLE AND ORIENTATION OF APPROACH SLABS, SEE GENERAL ARRANGEMENT DRAWING. APPROACH SLABS TO MATCH EXISTING ROADWAY ASPHALT LIMITS.

PLAN
1:25

NOTES:

1. CLEAR COVER TO REINFORCING STEEL 70±20mm EXCEPT AS NOTED.
2. LAYOUT OF REINFORCING STEEL WILL BE SIMILAR FOR LEFT HAND AND ZERO DEGREE SKEW.
3. BARS MARKED WITH PREFIX 'S' DENOTE STAINLESS STEEL BARS.
4. STAINLESS STEEL BARS SHALL BE TYPE 316 LN OR DUPLEX 2205 WITH A MINIMUM YIELD STRENGTH OF 500MPa. REINFORCING STEEL SHALL BE GRADE 400W.

Public Services and Procurement Canada
Services publics et Approvisionnement Canada

Ontario Region
Parcs Canada Infrastructure Directorate
Heritage Canals and Engineering Works
Région de l'Ontario
Direction de l'infrastructure de Parcs Canada
Canaux historiques et travaux d'ingénierie

Parcs Canada



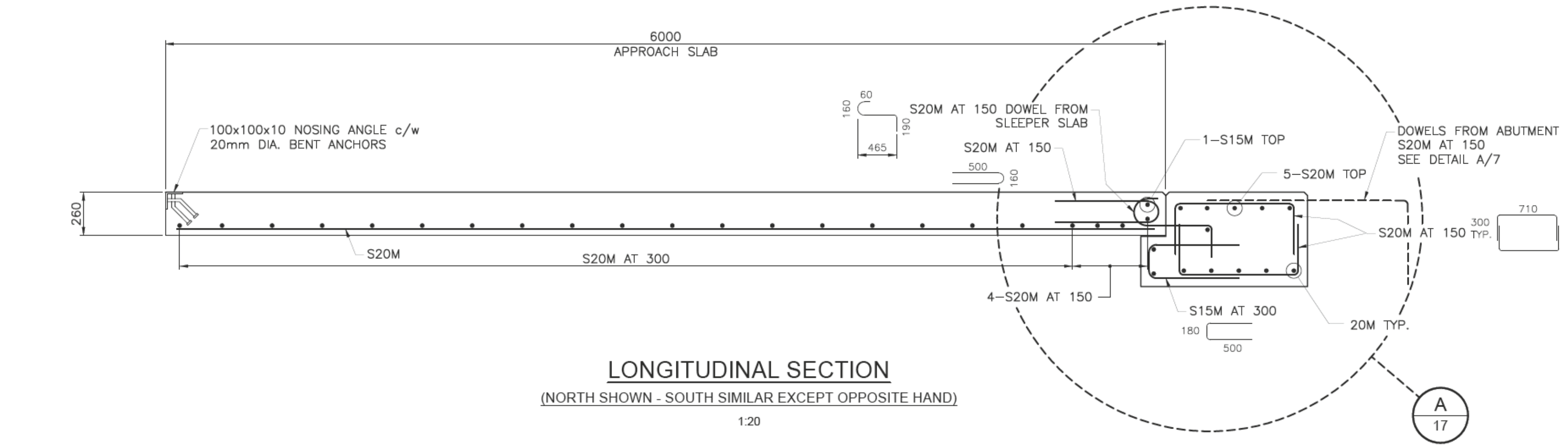
LICENSÉ PROFESSIONNEL
D.A. HUCTION
19/10/10
PROVINCE OF ONTARIO

LICENSÉ PROFESSIONNEL
Z. F. WASEWICZ
19/10/10
PROVINCE OF ONTARIO

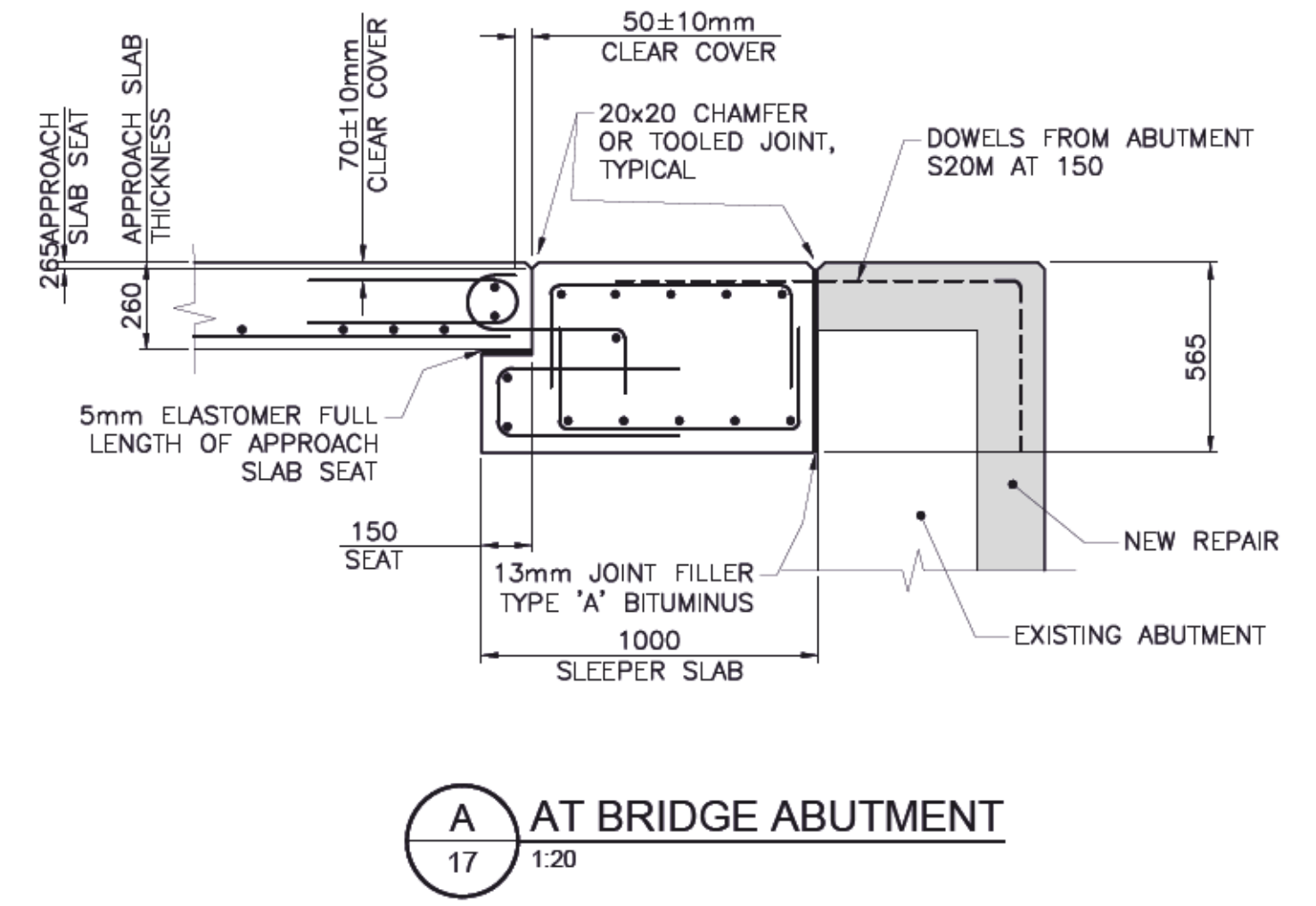
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revision		date

Do not scale drawings.
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

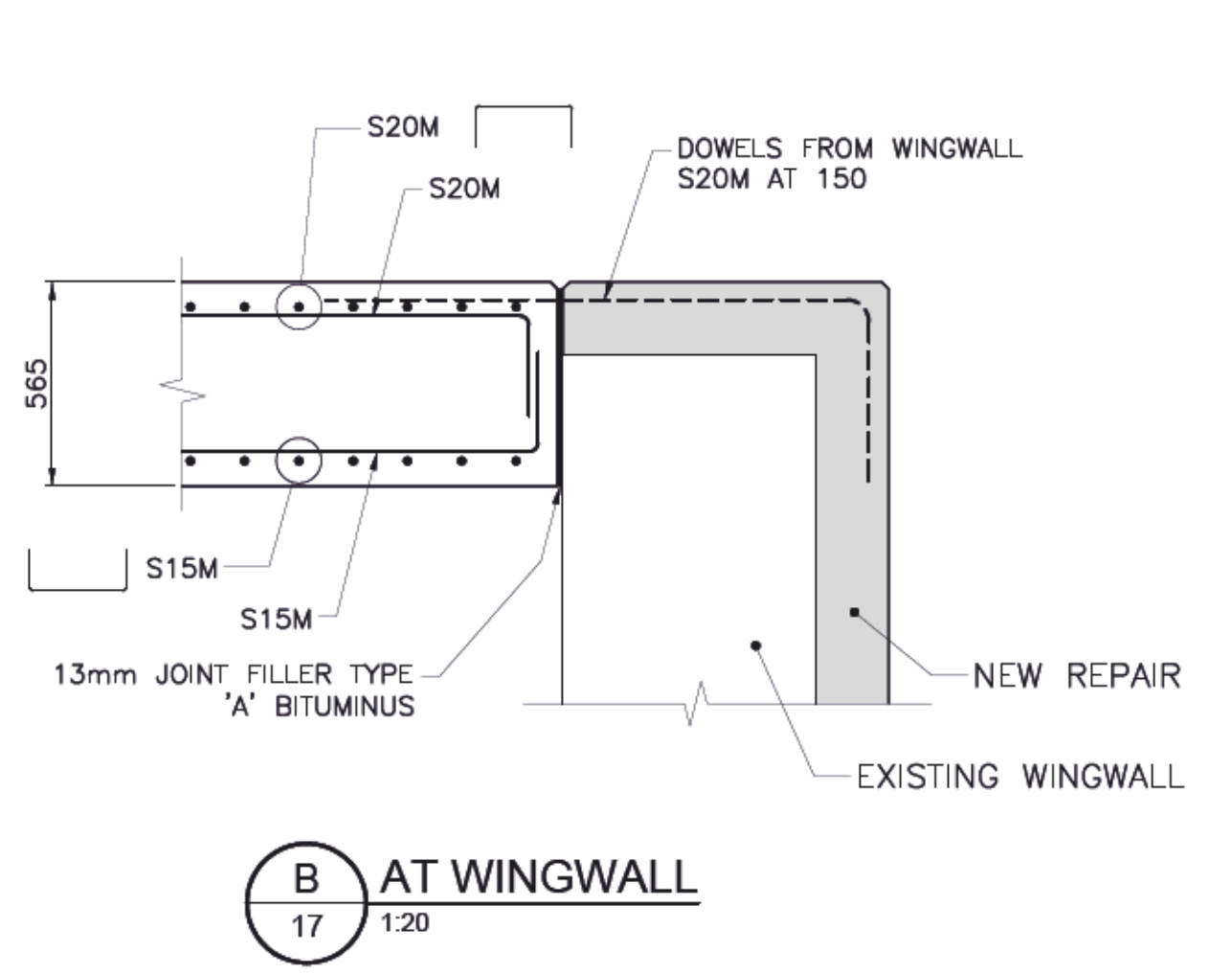
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B	No. du détail		B
C	drawing no. - where detail required		C
	dessin no. - où détail exigé		
	drawing no. - where detailed		
	dessin no. - où détaillé		



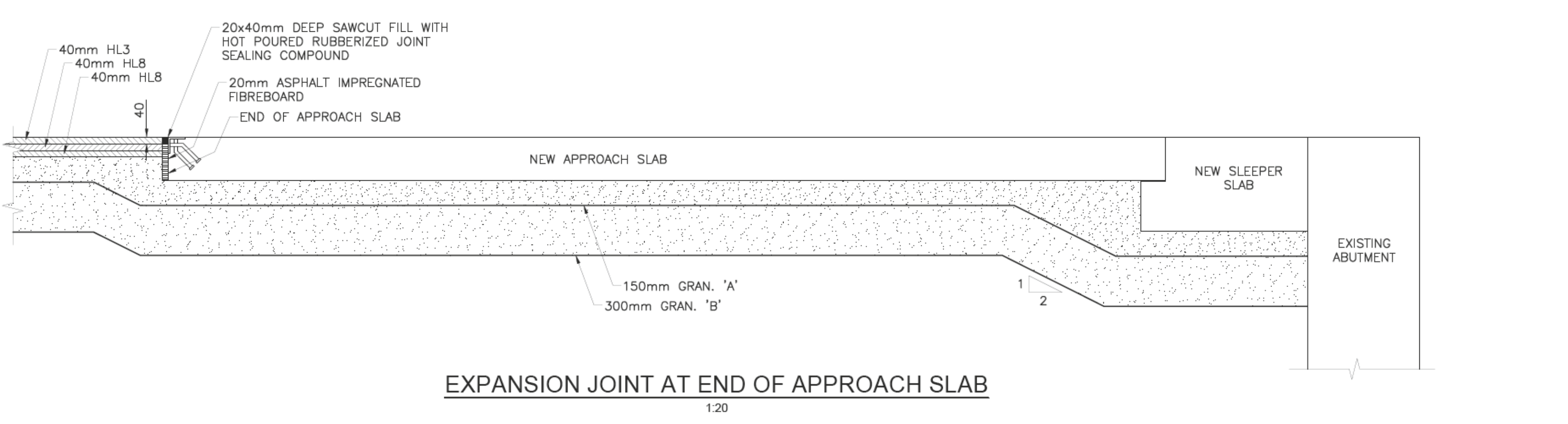
LONGITUDINAL SECTION
(NORTH SHOWN - SOUTH SIMILAR EXCEPT OPPOSITE HAND)
1:20



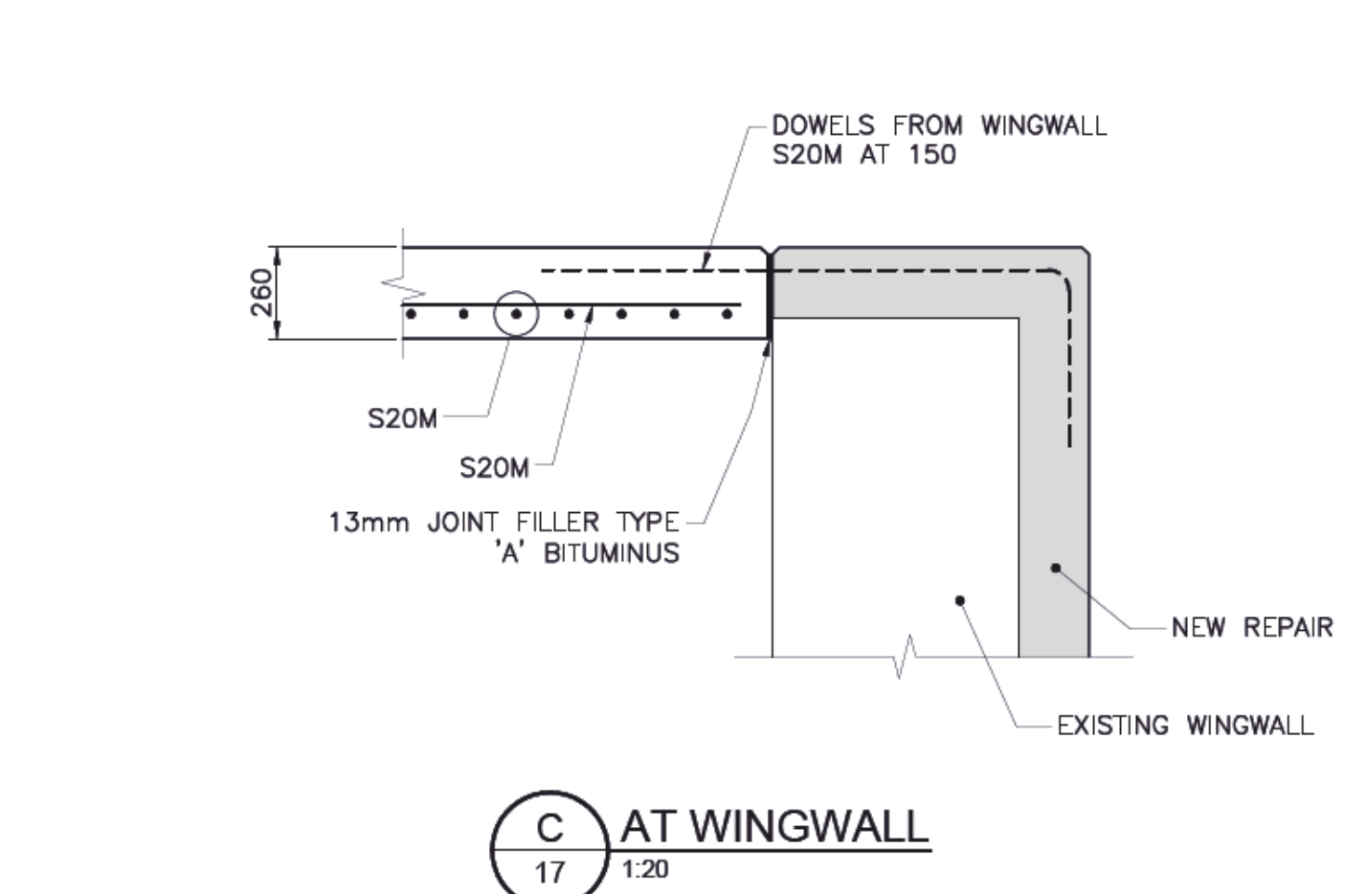
A AT BRIDGE ABUTMENT
1:20



B AT WINGWALL
1:20



EXPANSION JOINT AT END OF APPROACH SLAB
1:20



C AT WINGWALL
1:20

project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
SLEEPER SLAB and APPROACH SLAB

drawn by
dessiné par
P.C. MASON

designed by
conçue par
D.A. HUCTION

approved by
approuvée par

bid
offre
project manager
administrateur de projets

project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
17



REPLACE THE EXISTING HOUSING SUPPORT BRACKETS ETC. SUCH THAT THE MECHANISM FOR THE LATCH CAN BE USED. COAT ALL PORTIONS OF THE LATCH MECHANISM AND CONSTRUCT THE HOUSING FROM ASTM GRADE 316 STAINLESS STEEL



PHOTO 1



PHOTO 2



PHOTO 3



PHOTO 4



PHOTO 5



PHOTO 6



PHOTO 7

REMOVE EXISTING LADDER AND REPLACE WITH NEW LADDER MATCHING EXISTING CONDITIONS



PHOTO 8

REPLACE DAMAGED END STOP ON REST PIER WITH NEW MATCHING CURRENT DESIGN



PHOTO 9

CONTRACTOR TO NOTE CURRENT POSITION OF LIGHTING AND APPROXIMATE GEOMETRY OF SHIELDING. ALL NAVIGATION LIGHT HOUSING, WIRING AND LIGHTS WILL BE REPLACED WITH THE HOUSING MODIFIED SO THAT THEY ARE BOLTED AND NOT WELDED TO THE TRUSS AND THE LIGHTS ARE CAGED LED LIGHTS INTENDED FOR A MARINE ENVIRONMENT. MOUNTING POSITION AND HEIGHT TO REMAIN THE SAME



PHOTO 10

NOTE:
 REINSTATE EXISTING LATCH SYSTEM ON NEW BRIDGE. SALVAGE ALL ARMS AND RODS SUPPLEMENTING EXISTING RODS WITH RODS SUPPLIED BY THE PARKS CANADA TRENT SEVERN WATERWAY



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revision		date

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A	Detail No.		A
B	drawing no. - where detail required		B
C	drawing no. - where detailed		C

project title
 titre du projet
KAWARTHA LAKES Ontario
 BOUNDARY ROAD
 SWING BRIDGE REPLACEMENT
 TRENT-SEVERN WATERWAY

drawing title
 titre du dessin
MISCELLANEOUS

drawn by
 dessiné par
G. MOTA

designed by
 conçu par
D.A. HUCTWITH

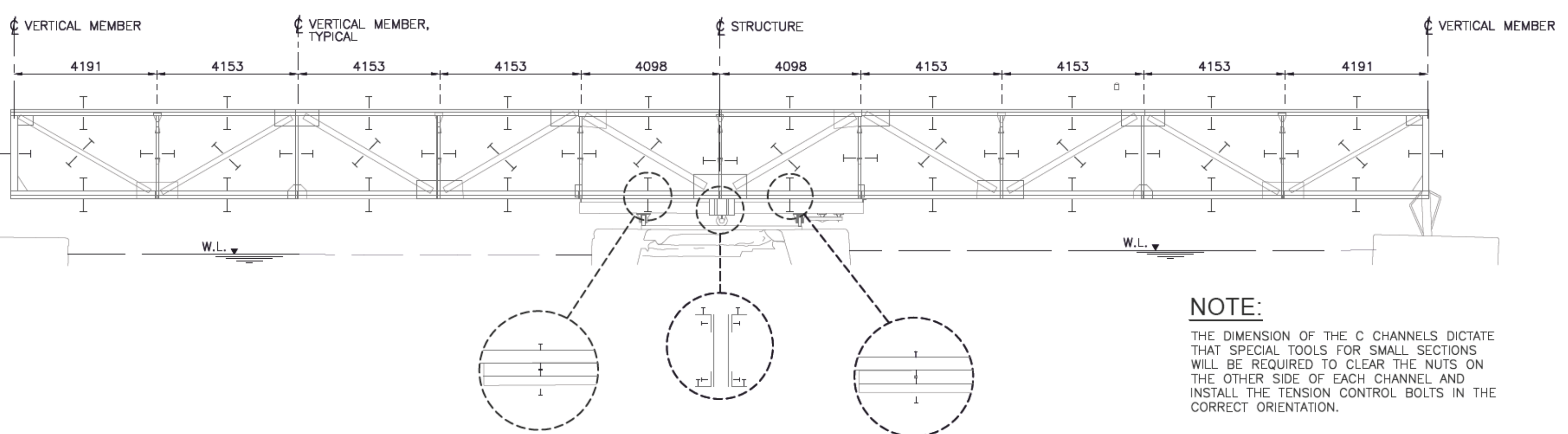
approved by
 approuvé par

bid
 offre
 project manager
 administrateur de projets

project date
 date du projet
2019-10-10

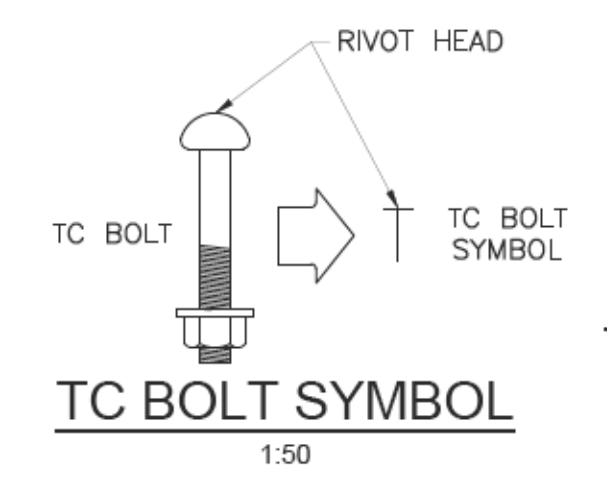
project no.
 no. du projet
R.030025.844

drawing no.
 dessiné no.
18

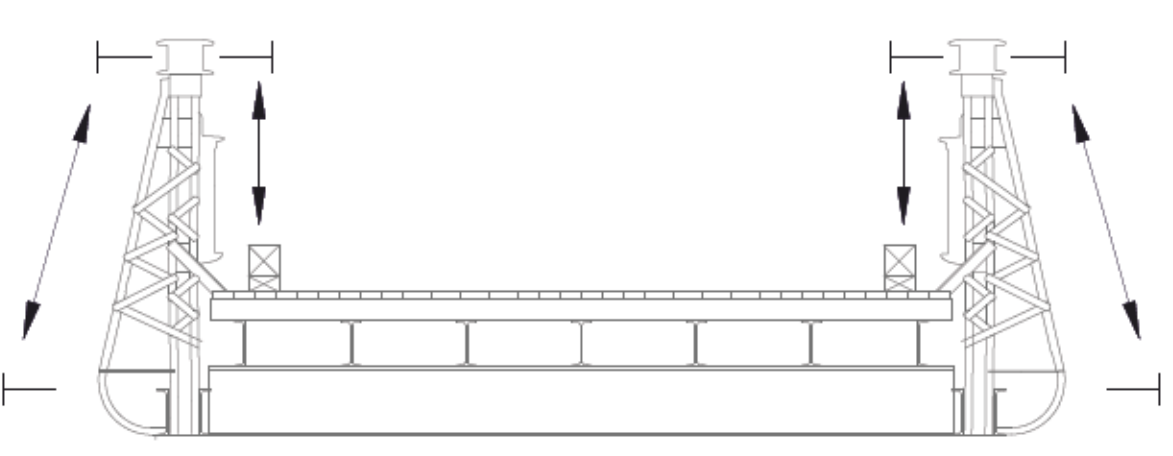


TC BOLT ORIENTATION: ELEVATION
 N.T.S.

NOTE:
 THE DIMENSION OF THE C CHANNELS DICTATE THAT SPECIAL TOOLS FOR SMALL SECTIONS WILL BE REQUIRED TO CLEAR THE NUTS ON THE OTHER SIDE OF EACH CHANNEL AND INSTALL THE TENSION CONTROL BOLTS IN THE CORRECT ORIENTATION.



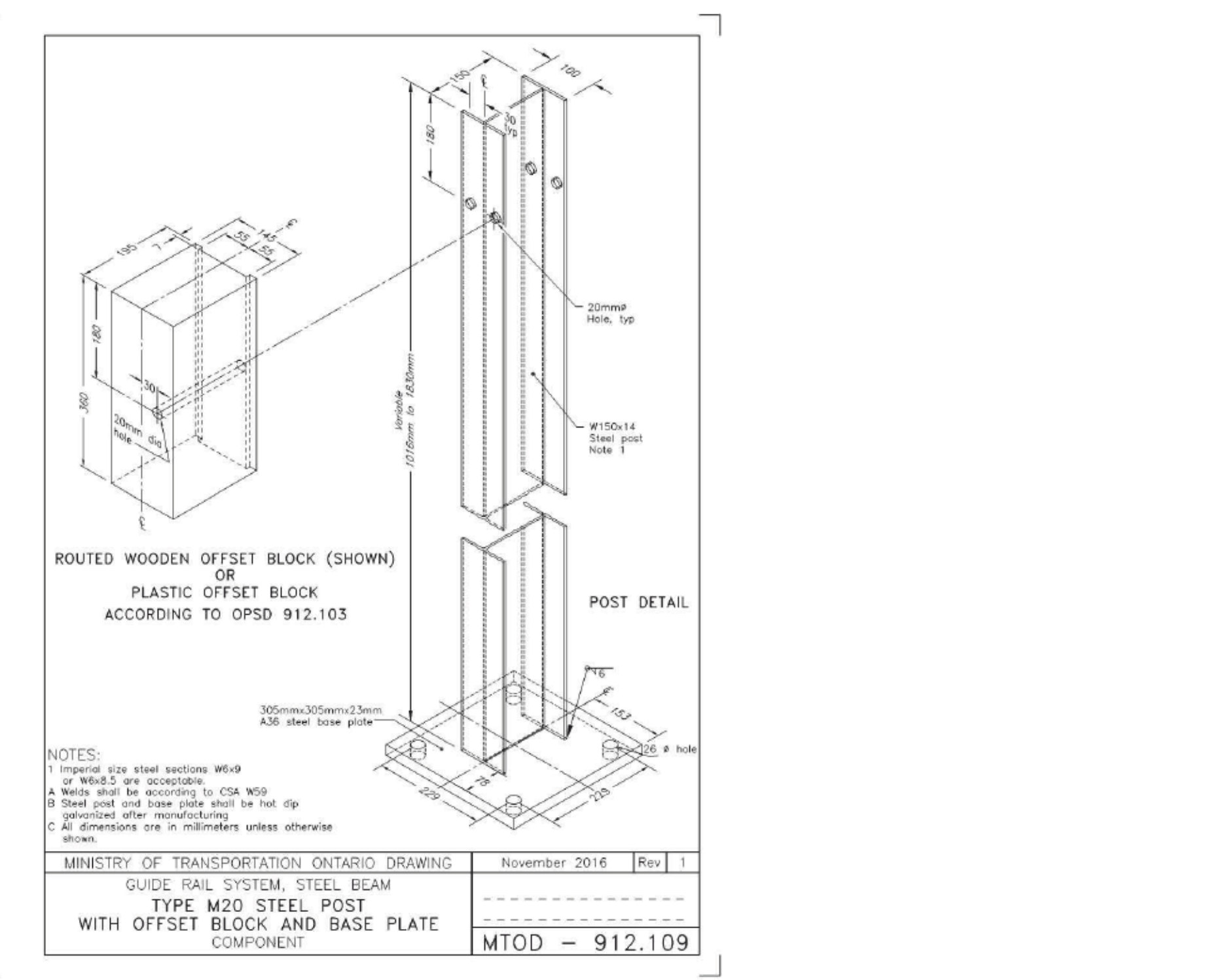
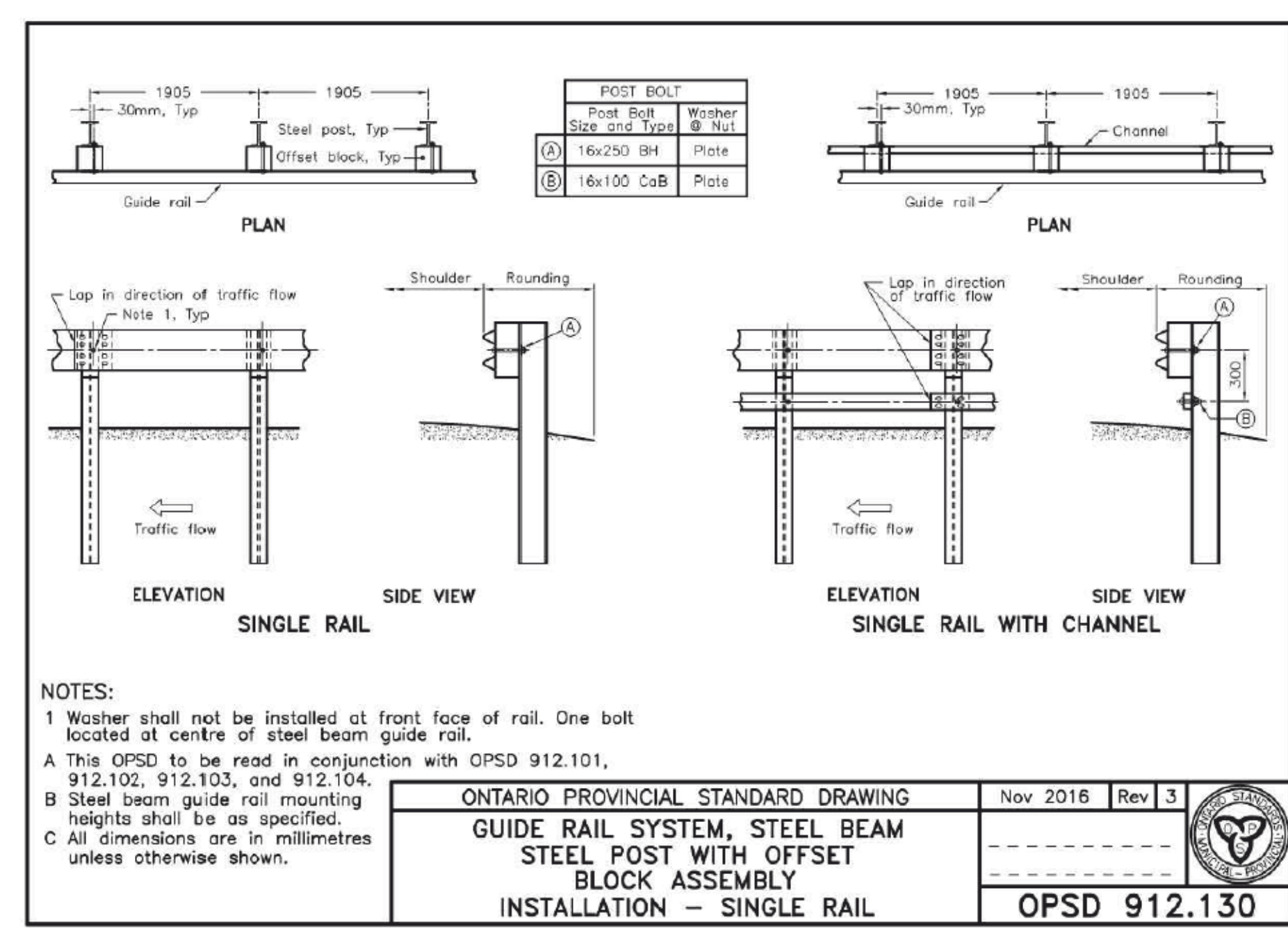
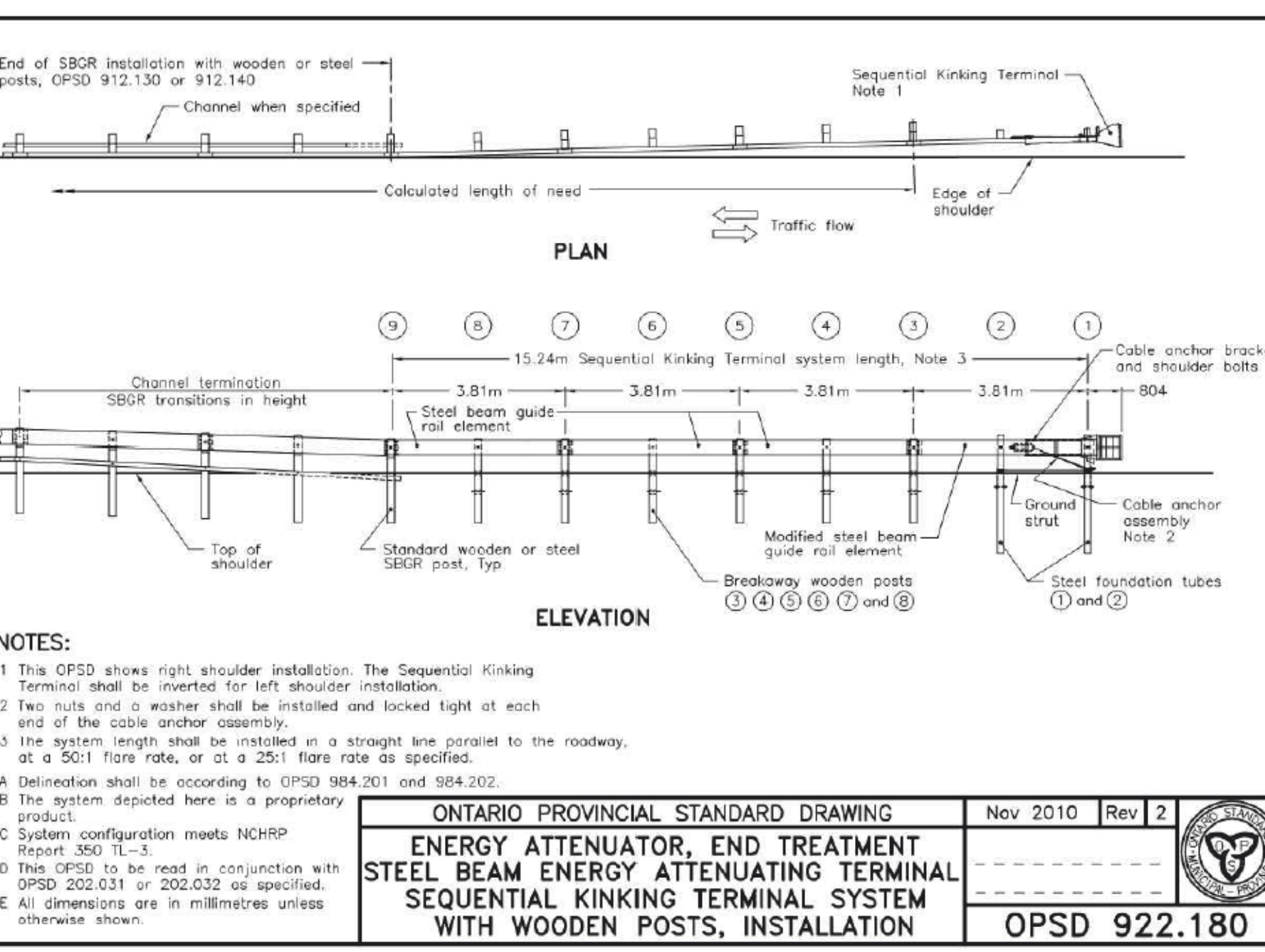
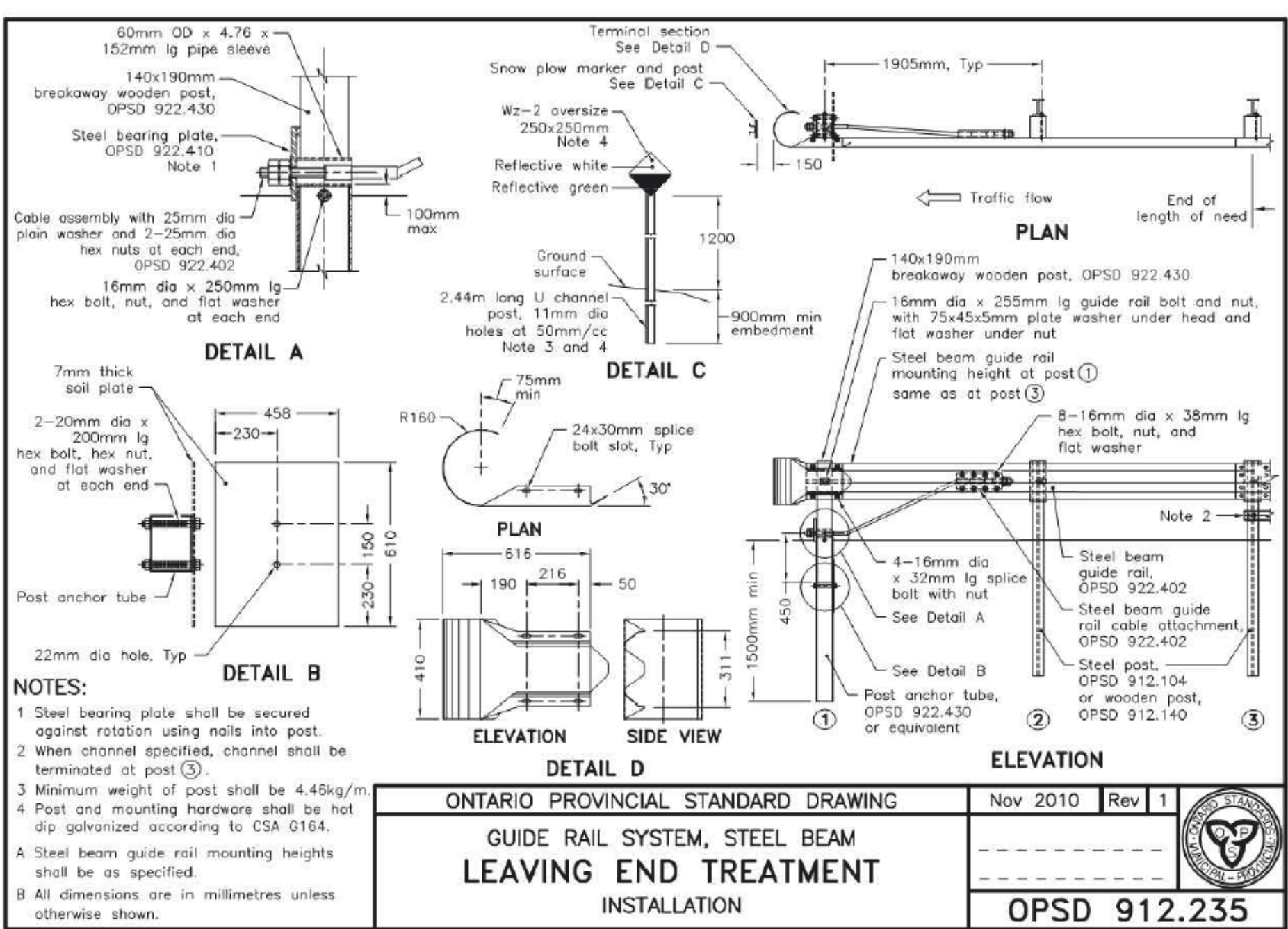
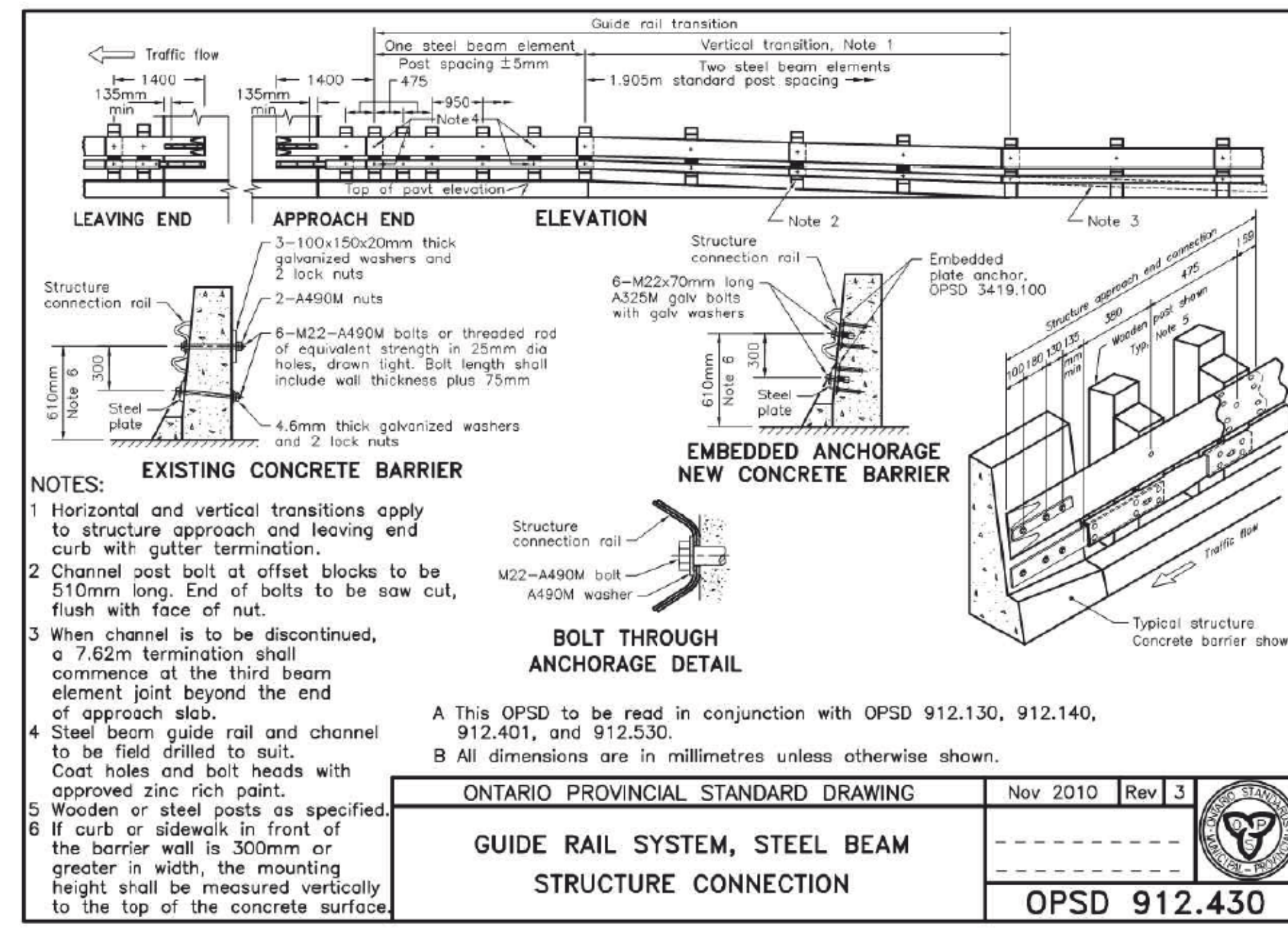
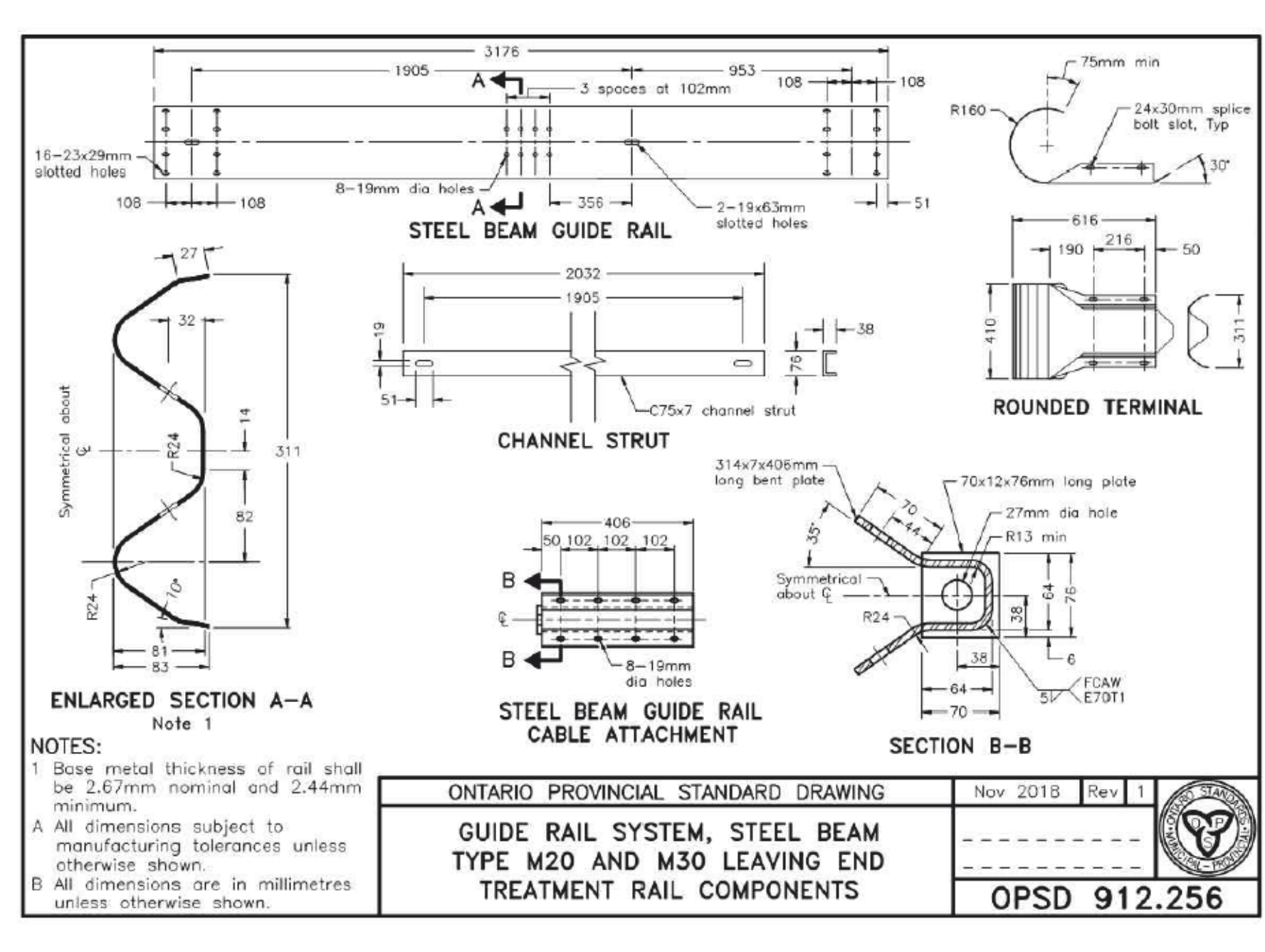
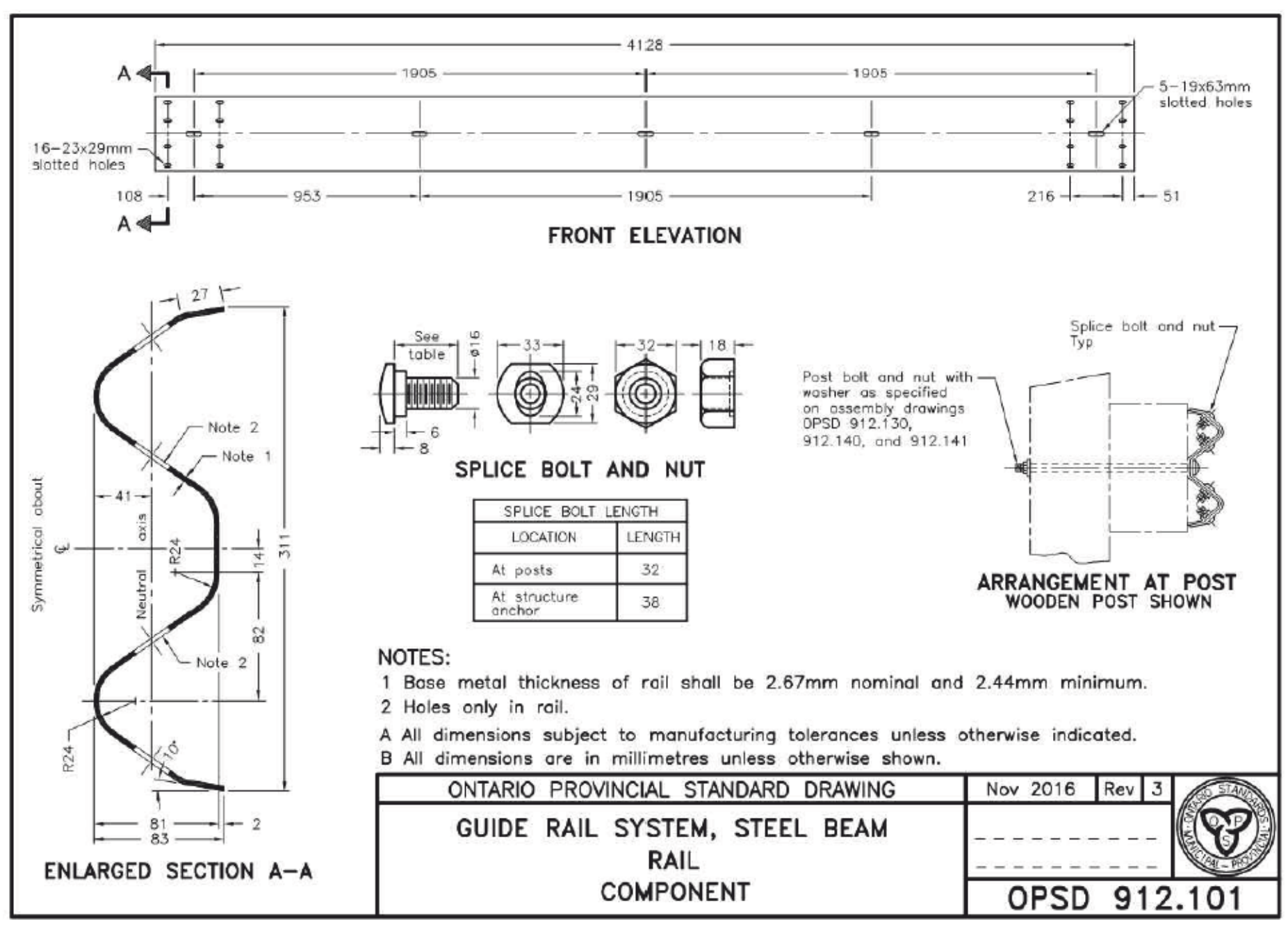
NOTE:
 ORIENTATION OF BOLTS SHOWN WITH SYMBOL



TC BOLT ORIENTATION: SECTION
 1:50

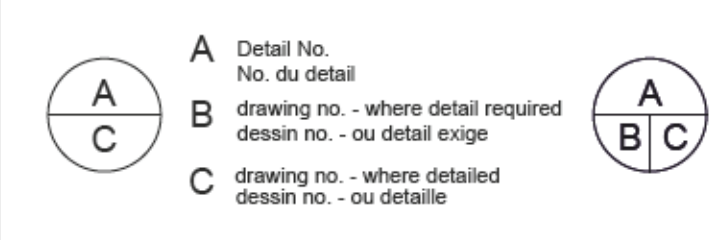


NOTE:
STANDARD DRAWINGS SHOWN HERE FOR REFERENCE. OBTAIN FULL SIZE VERSIONS FOR USE.



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revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.



project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD SWING BRIDGE REPLACEMENT TRENT-SEVERN WATERWAY

drawing title
titre du dessin
STANDARD GUIDERAIL DETAILS

drawn by
dessiné par
P.C. MASON

designed by
conçu par
D.A. HUCTWITH

approved by
approuvé par

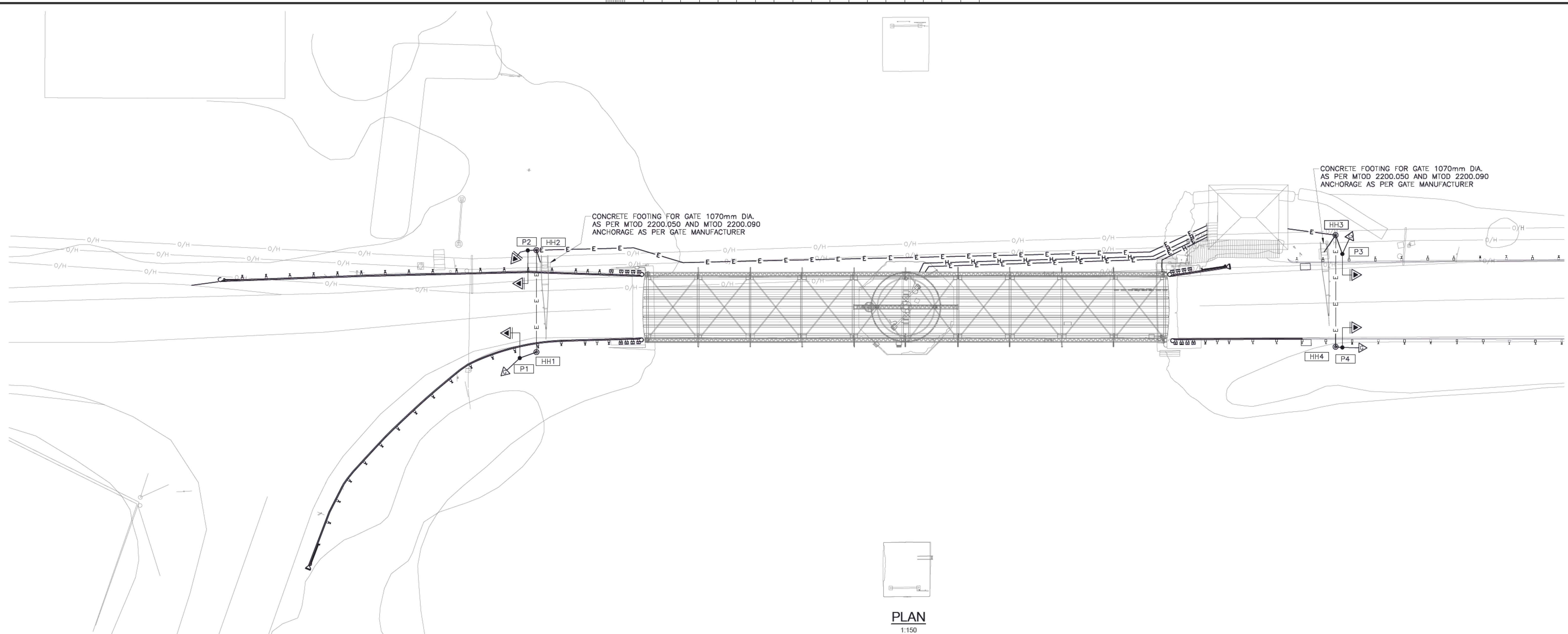
bid
offre

project manager
administrateur de projets

project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
19



PLAN
1:150

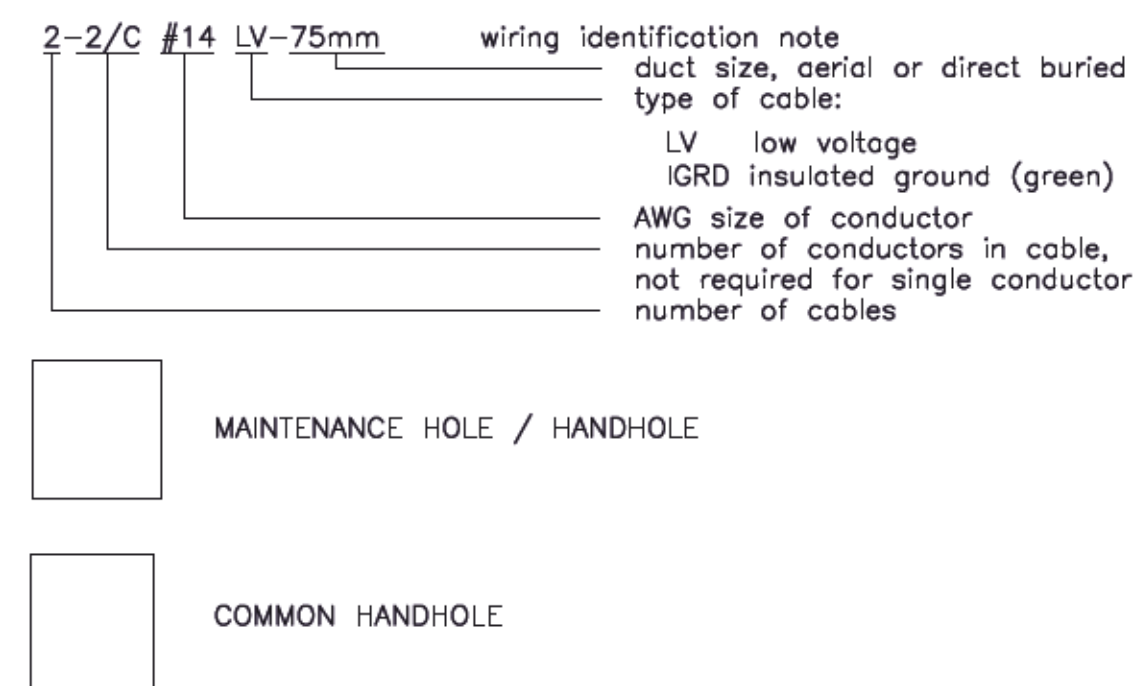
ELECTRICAL LEGEND:

ALL EQUIPMENT ARE NEW, UNLESS SHOWN IN THINNER LINE (EXISTING)

- PXX POLE IDENTIFICATION
- POLE MOUNTED LUMINAIRE AND BRACKET
- FBXX FLASHING BEACON IDENTIFICATION
- ⚡ POLE MOUNTED FLASHING BEACON
- ⚡ GROUND ROD
- ⚡ TRAFFIC SIGNAL HEAD ON MAST ARM
- HH- HANDHOLE IDENTIFICATION
- HANDHOLE
- DIRECT BURIED DUCT (SIZE AND TYPE AS PER WIRING DIAGRAM)
- I-x CONCRETE ENCASED DUCT (SIZE AND TYPE AS PER WIRING DIAGRAM)
- MAINTENANCE HOLE
- MHXXX MAINTENANCE HOLE IDENTIFICATION
- O/H — EXISTING OVERHEAD WIRES
- E — E — GENERAL ROUTE OF ELECTRICAL LINES
- H — H — GENERAL ROUTE OF HYDRAULIC LINES

WIRING AND CONDUIT IDENTIFICATION:

ALL EQUIPMENT ARE NEW, UNLESS SHOWN IN THINNER LINE (EXISTING)



ABBREVIATION LIST:

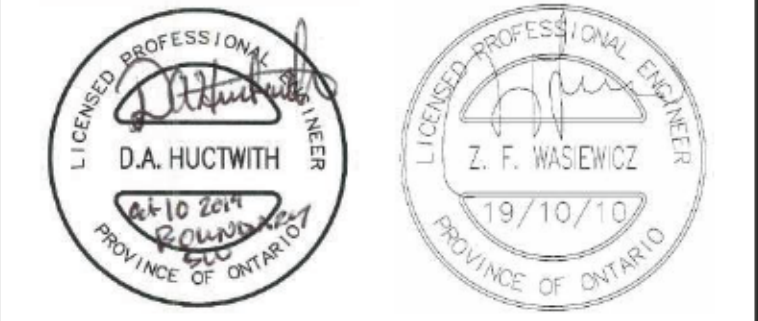
- DWG - DRAWING
- IGRD - INSULATED GROUND WIRE
- LV - LOW VOLTAGE
- P - POLE
- LED - LIGHT EMITTING DIODE
- OPSD - ONTARIO PROVINCIAL STANDARD DRAWINGS
- E/P - EDGE OF PAVEMENT
- BHG - BEHIND GUIDE RAIL
- E/S - EDGE OF SHOULDER
- TS - TRAFFIC SIGNAL

CHARTS:

POLE SCHEDULE						
ID	POLE HEIGHT	POLE TYPE	TRAFFIC SIGNAL HEAD ON MAST ARM	LUMINAIRE WITH BRACKET	STATION	OFFSET (m)
P1	10.5 m	SECTIONAL STEEL	1 - 2.0m ARM	-	-	1.7m BHG
P2	7.5 m	SECTIONAL STEEL (HEAVY CLASS)	2 - 0.6m ARM	-	-	1.0m BHG
P3	10.5 m	SECTIONAL STEEL	1 - 2.0m ARM	-	-	0.6m BHG
P4	7.0 m	SECTIONAL STEEL	1 - 0.6m ARM	-	-	0.6m BHG

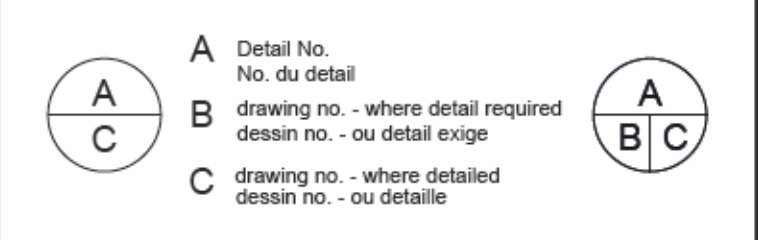
HANDHOLE SCHEDULE				
ID	DESCRIPTION	STANDARD	STATION	OFFSET (m)
HH1	HANDHOLE	OPSD 2112.04	-	1.7m BHG
HH2	HANDHOLE	OPSD 2112.04	-	1.0m BHG
HH3	HANDHOLE	OPSD 2112.04	-	2.1m BHG
HH4	HANDHOLE	OPSD 2112.04	-	0.6m BHG

NOTE:
AT HANDHOLES, POLES, TRAFFIC GENERAL LAYOUT SIGNAL HEADS, ARMS, ATTACHMENT AND ASSOCIATED WORK, THE STANDARDS AND DRAWINGS OF THE OPS, OPSD, AND MTD SHALL BE USED AS DETAILS.



04		
03		
02		
01		
revision		date

Do not scale drawings.
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.



project title
titre du projet
KAWARTHA LAKES Ontario

BOUNDARY ROAD
SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
ELECTRICAL GENERAL LAYOUT

drawn by
dessiné par
P.C. MASON

designed by
conçu par
D.A. HUCTWITH

approved by
approuvé par

bid
offre

project manager
administrateur de projets

project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
20



NOTE:
STANDARD DRAWINGS SHOWN HERE FOR REFERENCE. OBTAIN FULL SIZE VERSIONS FOR USE.

MINIMUM TRENCH WIDTH FOR ONE LAYER AND TWO LAYER DUCT ARRANGEMENT

No. OF 100 mm DUCTS	No. OF LAYERS	NUMBER OF 50 mm DUCTS												
		0	1	2	3	4	5	6	7	8	9	10		
0	1	N/A	150	205	300	460	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	2	N/A	N/A	N/A	N/A	205	300	350	460	610	610	N/A	N/A	N/A
1	1	150	255	460	610	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	2	N/A	N/A	205	255	300	460	460	610	610	610	N/A	N/A	N/A
2	1	300	460	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	2	150	255	255	460	460	610	610	610	610	N/A	N/A	N/A	N/A
3	1	460	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	2	300	300	460	460	610	610	610	610	N/A	N/A	N/A	N/A	N/A
4	1	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	2	300	460	460	610	610	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

IN ROCK
1 Ground wire shall be installed in the duct or trench as specified in the Contract Documents.
2 Depth of marker tape shall be as specified in the Ontario Electrical Safety Code.
A Cable brick or concrete slab shall be installed where specified in the Contract Documents. See OPSD 2100.050.
B This OPSD shall be read in conjunction with OPSD 2103.02.
C Contractor has the option of installing one or two layer duct arrangement.
D N/A - Not Applicable, undesirable or exceeding equipment limits.
E All dimensions are in millimetres unless otherwise shown.

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2013 Rev 1
DUCT INSTALLATION IN TRENCHES
OPSD 2101.01

POLE FOOTING DIMENSIONS

Length (m)	Dia. F	Depth K	Sleeve Dia.
10.5	1070	2800	75
7.5/9.0	915	2800	75
6.0	760	3000	75

NOTES:
1. Minimum of two sleeves required for each concrete footing. Three sleeves as specified.
2. Top of footing shall be installed at 50mm ±15mm above finished grade in paved or concrete areas and 75mm ±25mm above finished grade in earth or granular areas.
A. For installation details for use where rock is encountered, see MTOD-2200.031.
B. All dimensions are in millimetres unless otherwise shown.
C. Unless otherwise indicated in the contract, diameter F may be chosen from those shown in the table.

MINISTRY OF TRANSPORTATION ONTARIO DRAWING September 2015 Rev 3
CONCRETE FOOTING IN EARTH FOR HEAVY CLASS STEEL POLE AND SECTIONAL STEEL POLE
MTOD - 2200.050

NOTES:
A All dimensions are in millimetres unless otherwise shown.

MINISTRY OF TRANSPORTATION ONTARIO DRAWING September 2015 Rev 2
REINFORCING STEEL FOR CONCRETE FOOTING FOR HEAVY CLASS STEEL POLE AND SECTIONAL STEEL POLE IN EARTH
MTOD 2200.090

INSTRUCTIONS:
1 Do not remove studs from threaded ferrules.
2 Place anchorage in footing with wood template cover formwork.
3 Tie anchorages to steel in footing.
4 Tie ducts to anchorages.
5 Level anchorages in all directions with a carpenter's level and secure in the level position prior to pouring concrete to the top of the formwork.
6 When concrete has achieved initial set, remove nuts, washers, and wood template and finish top of concrete.
7 Replace nuts and washers and hand tighten.

NOTES:
1 Studs shall be factory set with preapplied thread locking compound and shall remain in place during footing and pole installation.
2 Assembly nuts shall be shipped hand tight only.
3 Instruction sticker shall be attached on top face of the wood template.
A The walls shall develop the strength of the struts.
B This OPSD shall be read in conjunction with OPSD 2215.03.
C All dimensions are in millimetres unless otherwise shown.

ASSEMBLY DIMENSIONS				WOOD TEMPLATE DIMENSIONS				
STUD DIA	STUD LENGTH	BOLT CIRCLE DIA	FERRULE LENGTH	ANCHORAGE DEPTH	LENGTH	WIDTH	SOLE DIA	
1 and 2	3	1	2	1	2	3	4	
30mm (1-1/4")	230	406	287	200mm FOR STRUCTURES	1000	400	247	306
19mm (3/4")	180	190	135	305	1000	418	235	249
				305	600	300	155	50

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2015 Rev 4
ANCHORAGE ASSEMBLY FOR LIGHTING AND SIGNAL POLES
OPSD 2215.02

NOTE:
1 Broken lines indicate additional conductors for double luminaire installation.

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2013 Rev 1
POLE WIRING DIAGRAM 120/240V SYSTEM
OPSD 2255.020

NOTES:
1 The bottom of the signal head shall be a minimum of 5.0m above the highest point on the roadway, regardless of whether the signal head is above the pavement or not.
2 Wiring aperture shall be 25mm diameter field drilled complete with rubber grommet, 25mm below arm attachment or 25mm below overlapping sectional steel joints, deburred, and protected with zinc rich paint.
3 Drip loops shall be provided.
4 For external conduit system on wooden or concrete poles refer to OPSD 2552.010 or OPSD 2554.010.
A For arm attachment details refer to OPSD 2500.020.
B For traffic signal head wiring details refer to OPSD 2528.010.
C Traffic signal hanger details shall be as specified.
D All dimensions are in millimetres unless otherwise shown.

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2017 Rev 2
600mm SIGNAL ARM AND SIGNAL HEAD
OPSD 2500.010

NOTES:
1 The bottom of the signal head shall be a minimum of 5.0m above the highest point on the roadway, regardless of whether the signal head is above the pavement or not.
2 Wiring aperture shall be 25mm diameter field drilled complete with rubber grommet, 25mm below arm attachment or 25mm below overlapping sectional steel joints, deburred, and protected with zinc rich paint.
3 Drip loops shall be provided.
4 For external conduit system on wooden or concrete poles refer to OPSD 2552.010 or OPSD 2554.010.
A For arm attachment details refer to OPSD 2500.020.
B For traffic signal head wiring details refer to OPSD 2528.010.
C Traffic signal hanger details shall be as specified.
D All dimensions are in millimetres unless otherwise shown.

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2017 Rev D
SINGLE MEMBER ARM AND SIGNAL HEAD
OPSD 2501.010

NOTES:
1 Offset dimension as specified in the Contract Documents.
2 Burial depth shall be measured from the highest grade elevation at pole foundation.
3 For burial depths see OPSD 2200.01.
A All dimensions are in millimetres unless otherwise shown.

ONTARIO PROVINCIAL STANDARD DRAWING Nov 2013 Rev D
LOCAL GRADING AT POLE FOUNDATIONS
OPSD 2210.010



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revision	date

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A	Detail No. No. du détail	A
B	drawing no. - where detail required	B
C	drawing no. - ou detail exigé	C

project title
titre du projet
KAWARTHA LAKES Ontario
BOUNDARY ROAD SWING BRIDGE REPLACEMENT
TRENT-SEVERN WATERWAY

drawing title
titre du dessin
STANDARD ELECTRICAL DETAILS I

drawn by
dessiné par
P.C. MASON

designed by
conçue par
D.A. HUCTWITH

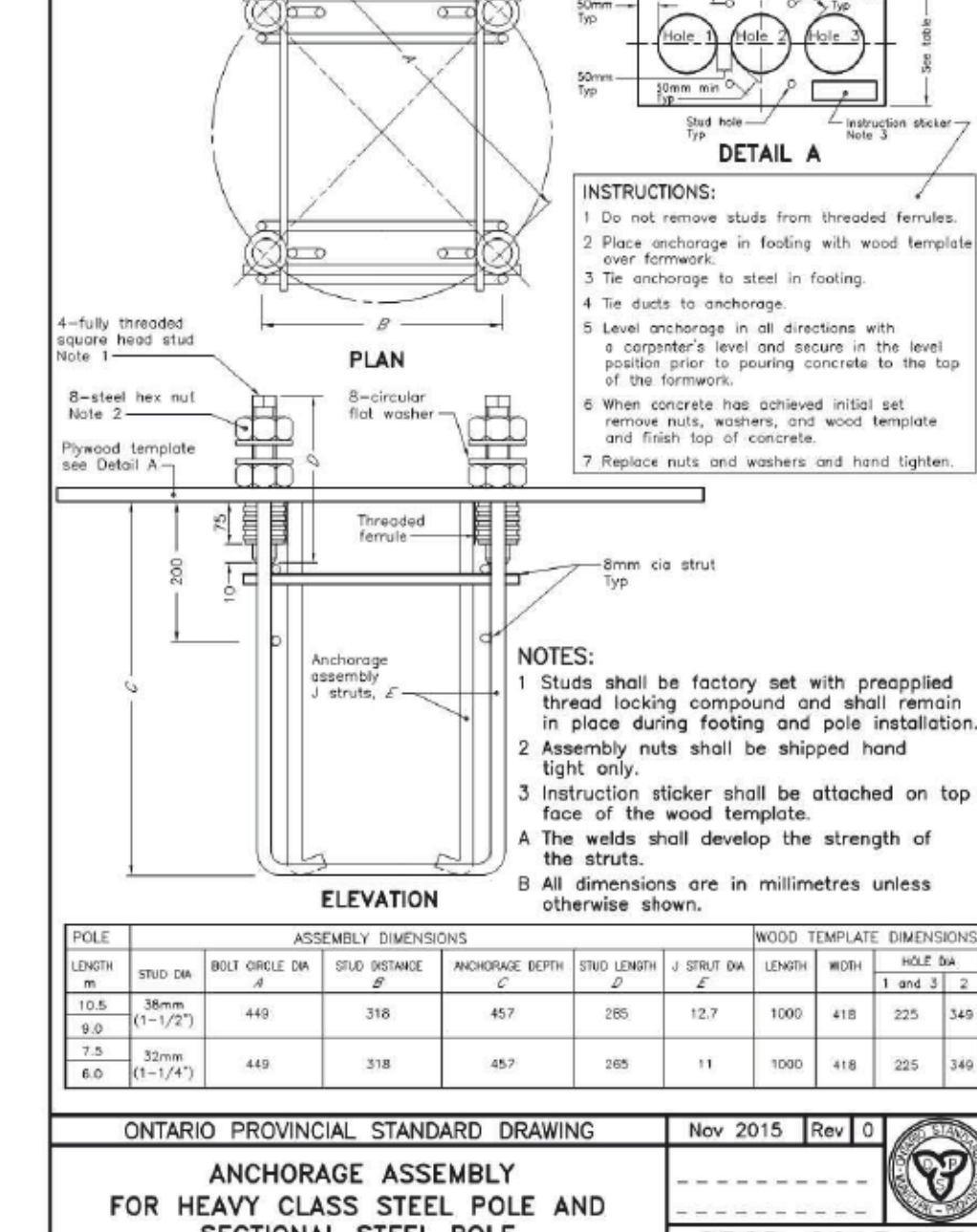
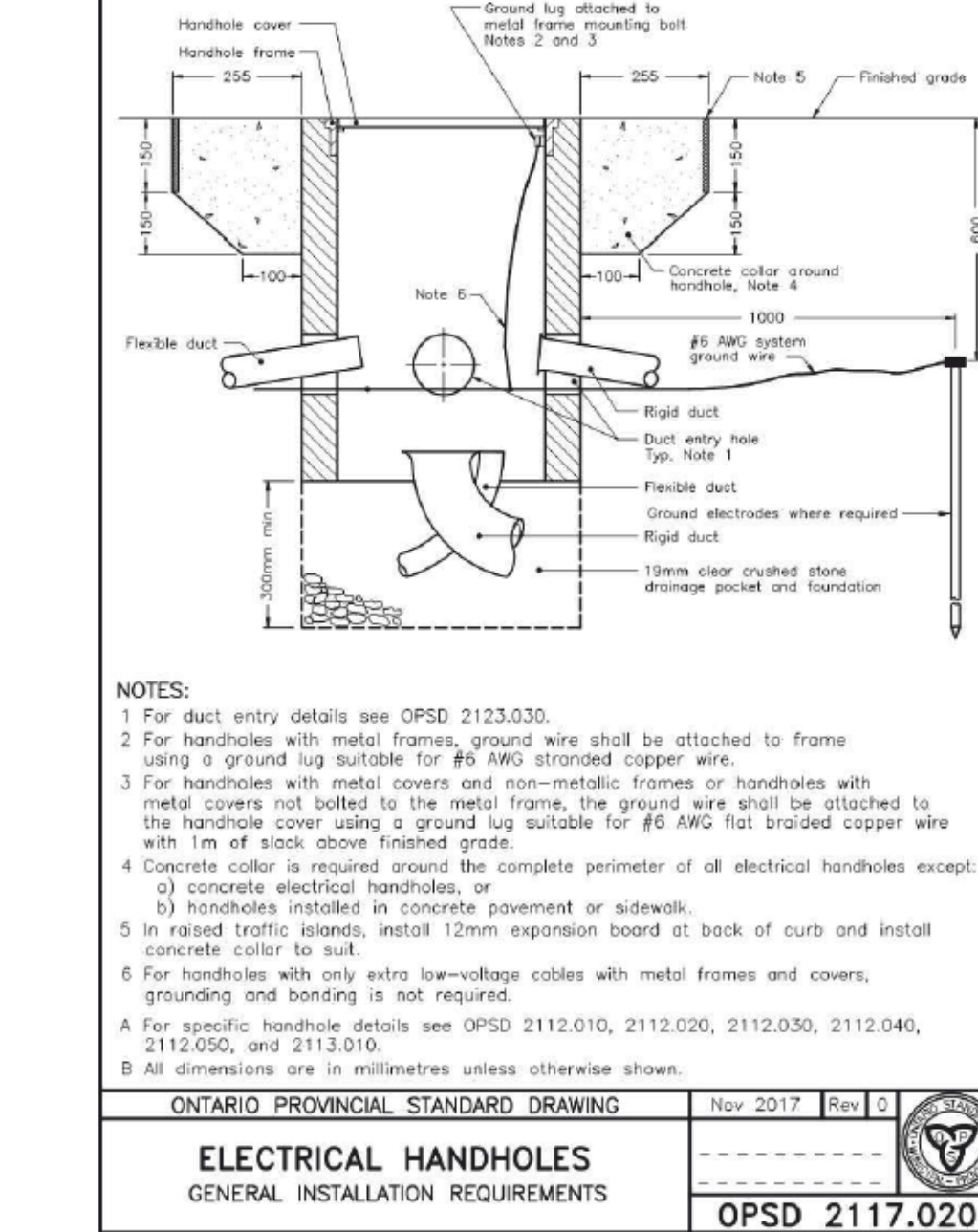
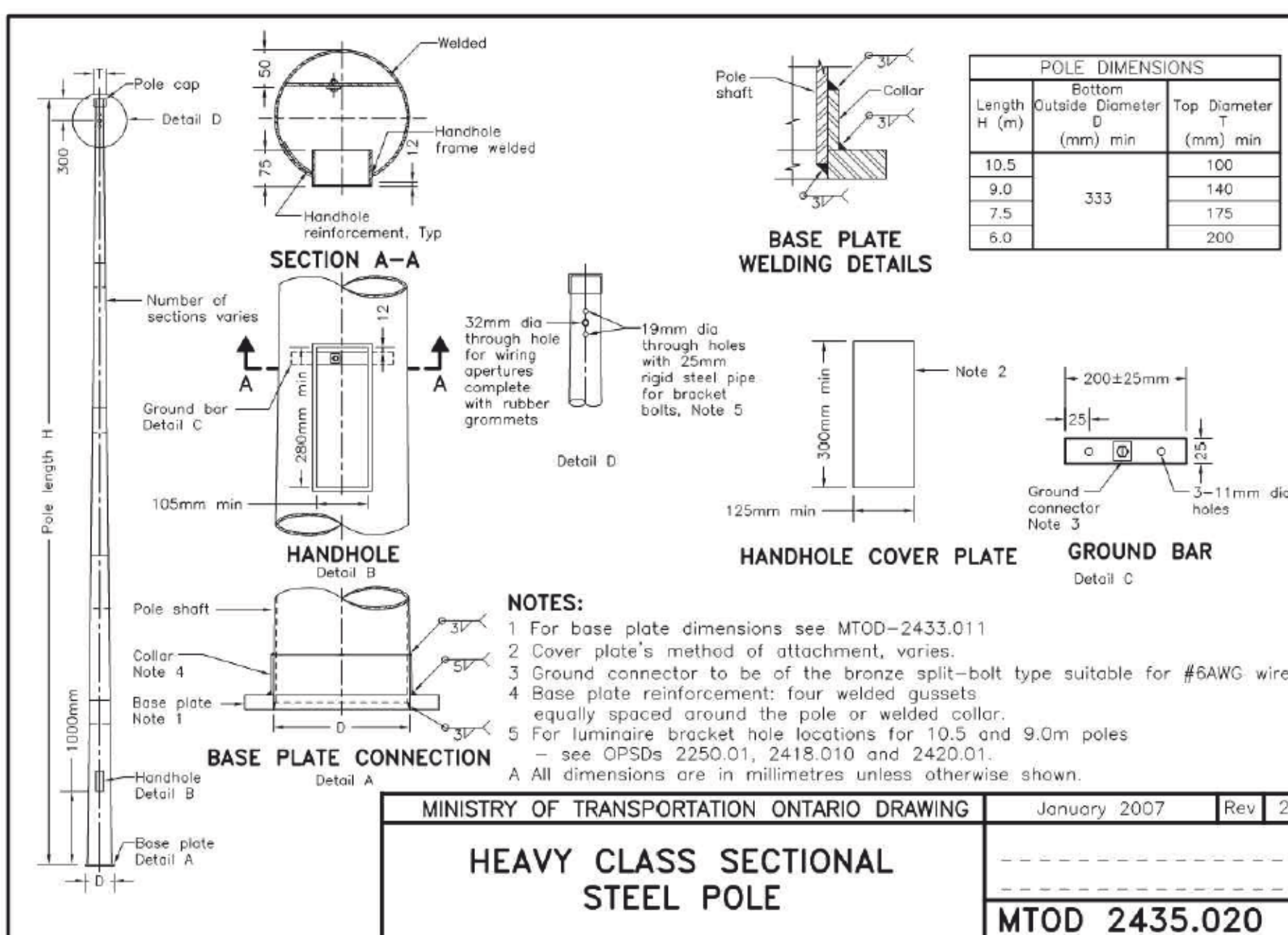
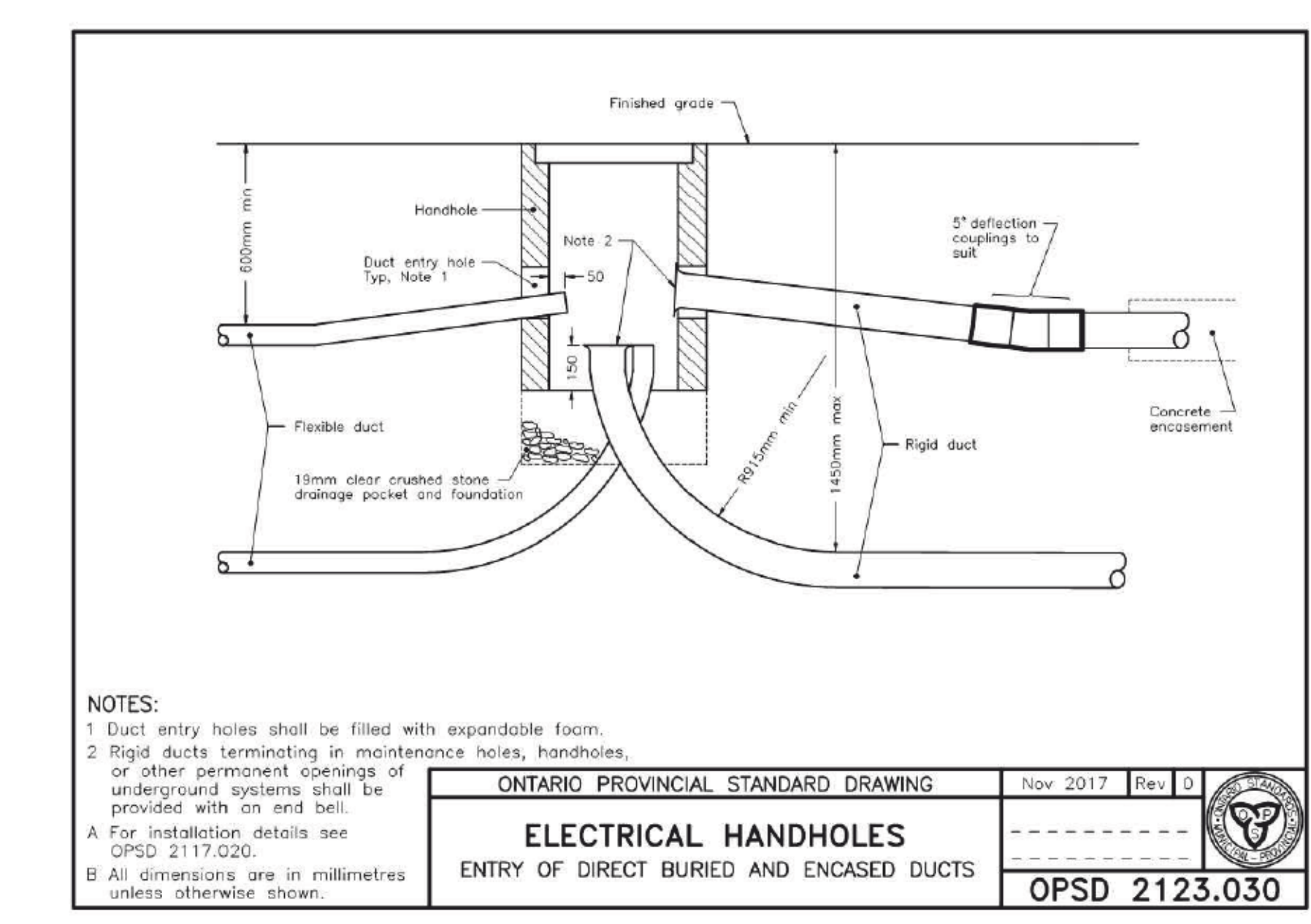
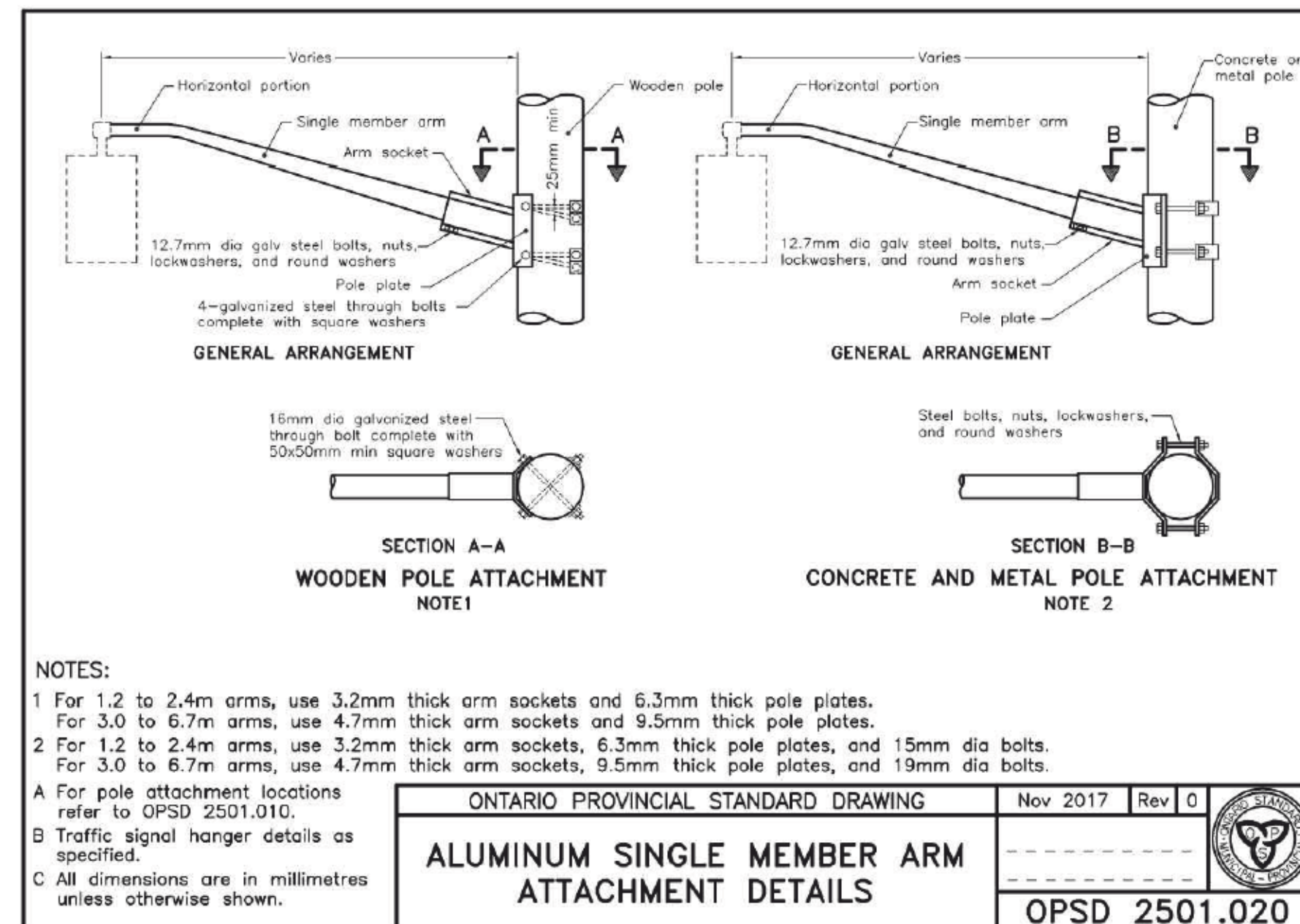
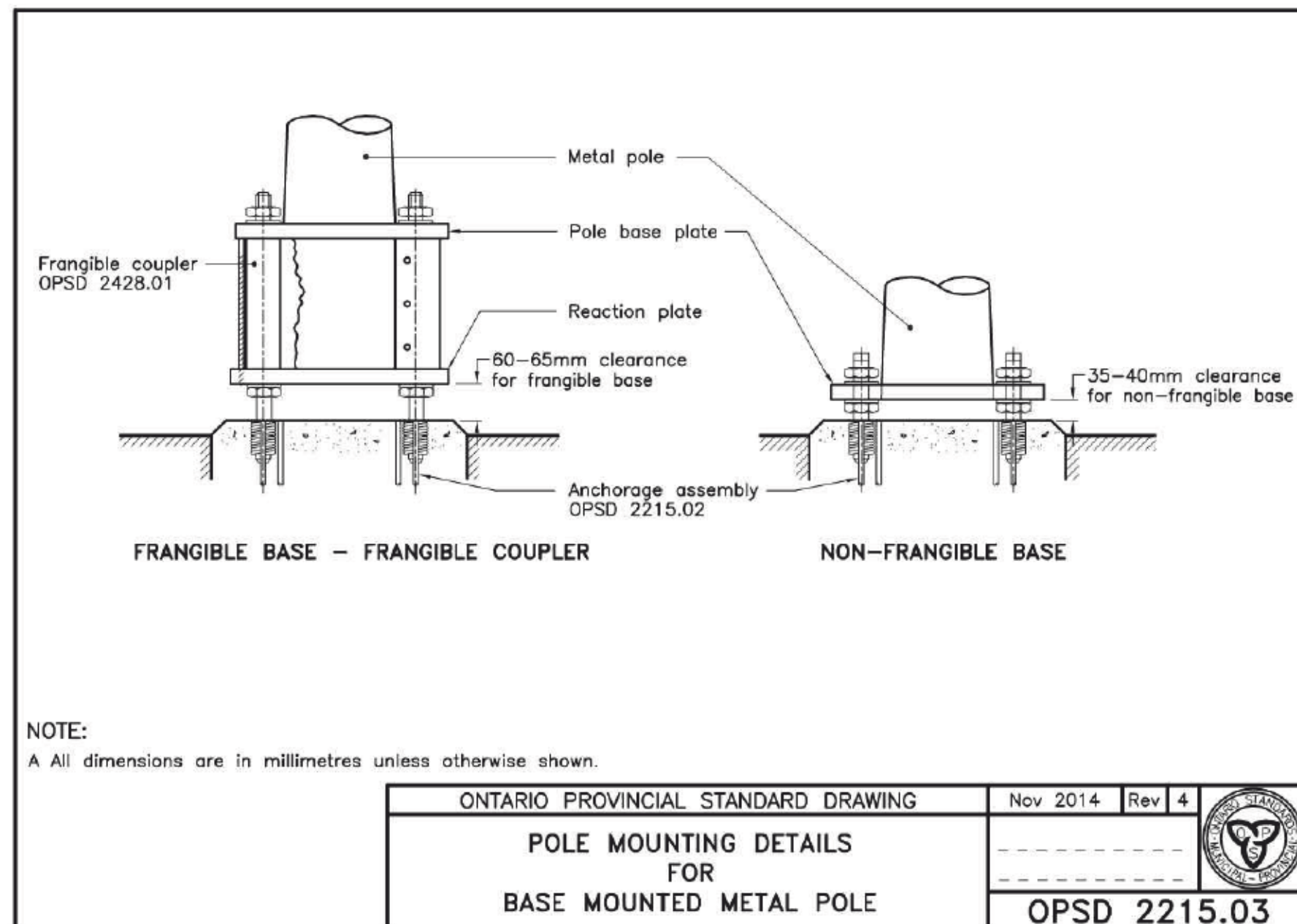
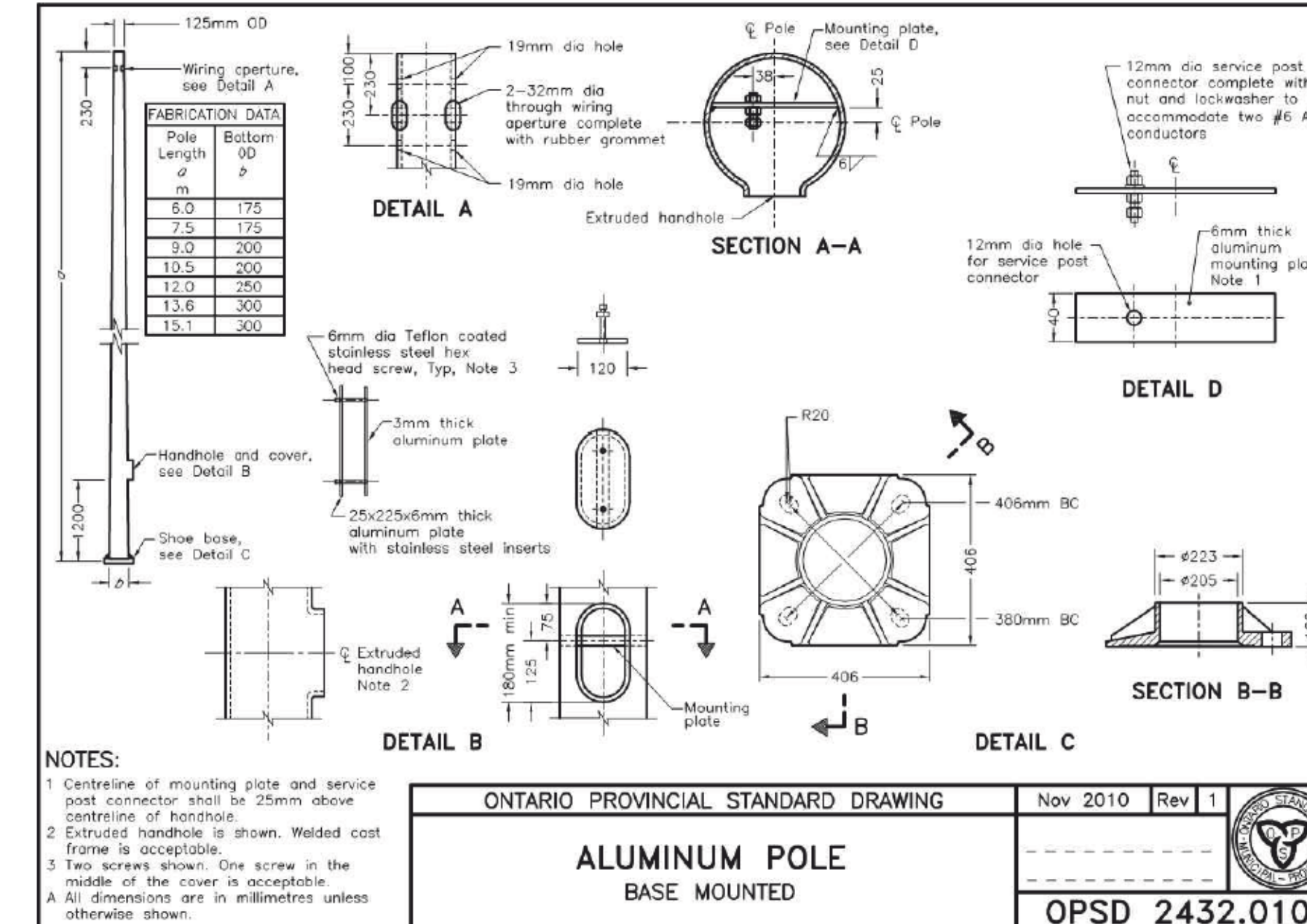
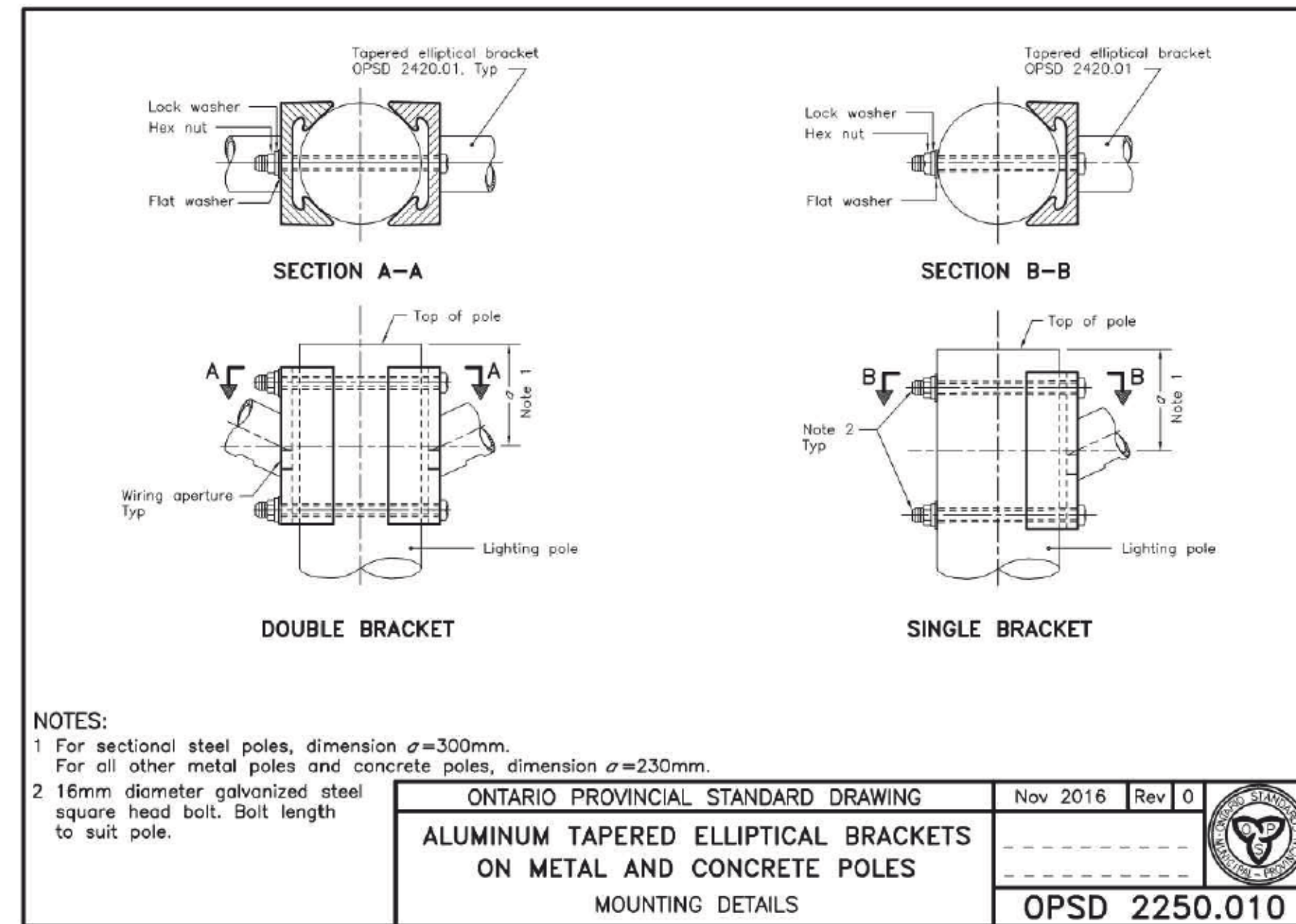
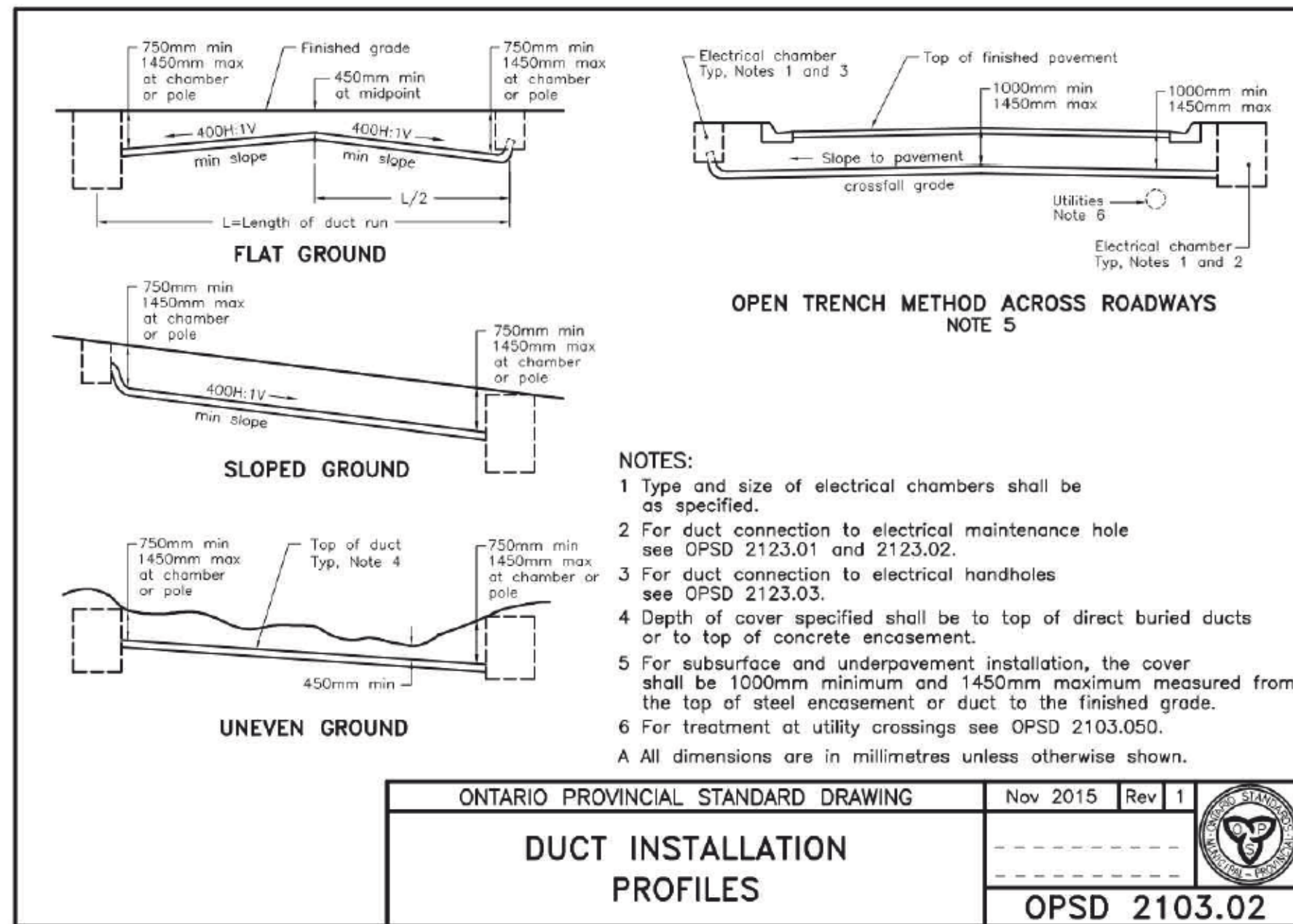
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approuvé par

bid
offre
project manager
administrateur de projets

project date
date du projet
2019-10-10

project no.
no. du projet
R.030025.844

drawing no.
dessiné no.
21

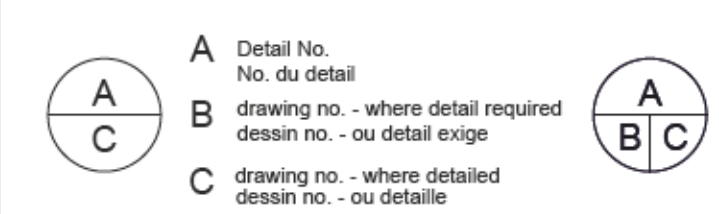


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KAWARTHA LAKES Ontario
BOUNDARY ROAD SWING BRIDGE REPLACEMENT TRENT-SEVERN WATERWAY

drawing title
 titre du dessin
STANDARD ELECTRICAL DETAILS II

drawn by
 dessiné par
P.C. MASON

designed by
 conçu par
D.A. HUCTWITH

approved by
 approuvé par

bid
 offre
 project manager
 administrateur de projets

project date
 date du projet
2019-10-10

project no.
 no. du projet
R.030025.844



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WSP KINGSTON

<p>Job number Project No. R.030025.844</p> <p>Customer PARKS CANADA</p> <p>Place of Installation TRENT-SEVERN WATERWAY</p> <p>Location CANADA</p> <p>Commission 2019</p>	 <p>Public Works and Government Services Canada</p> <p>Travaux publics et Services gouvernementaux Canada</p> <p>Client Service Team for Parks Canada Ontario Region</p> <p>Équipe des services à la clientèle pour Parcs Canada Région de l'Ontario</p> 
<p>Design (company) Chadwick Engineering Ltd.</p> <p>Project name 1911-1 Boundry Rd Swing Bridge</p> <p>Path S:\EPLAN\Master Data\Projects\Chadwick</p> <p>Project Description Boundary Road Swing Bridge #44 Rehabilitation</p>	<p>Client Acceptance / Acceptation du client</p> <p>Signature _____ Date _____</p> <p>File No./No. de dossier _____</p>
<p>Customer PARKS CANADA</p> <p>Project lead</p> <p>Responsible for project</p>	
<p>Project Start 2018-09-21</p> <p>Project Finish 2018-09-21 by JRobinson</p> <p>Last Modification 2019-10-04 by jrobinson</p> <p>Number of pages 83</p>	

<p>REVISION Revision D</p>	<p>CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA</p>	<p>DATE 2019-01-16</p>	<p>TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Title page / cover sheet</p>	<p>FULL PAGE ID =A_PREFACE/A1</p>	<p>PAGE A1</p>
<p>NOTES  594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com</p>	<p>DRAWN BY TCampbell</p>	<p>CHECKED</p>	<p>DRAWING NO. 1911-1-003</p>		

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		A3	Table of contents : =E_CONTROL+CP1/E7 - =F_LAYOUTS+MS2/F21		2019-10-04	jrobinson
		A4	Table of contents : =F_LAYOUTS+MS2/F22 - =F_LAYOUTS+JB4/F48		2019-10-04	jrobinson
		A5	Structure identifier overview		2019-09-13	jrobinson
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	F	D2	+LP1 - 120VAC/240VAC DISTRIBUTION (CIRCUITS 1-16)		2019-10-04	jrobinson
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	CP1	E3	PROPORTIONAL VALVE CONTROL (SWING ONLY)		2019-10-04	jrobinson
	CP1	E4	DIRECTIONAL VALVE CONTROL		2019-10-04	jrobinson
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HIGHER LEVEL
=A_PREFACE
MOUNTING LOCATION

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	CP1	E9	TRAFFIC GATES CONTROL		2019-10-04	jrobinson
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	CP1	E11	SOUTH TRAFFIC LIGHTS		2019-10-04	jrobinson
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	CP1	F4	Device Legend Plates		2019-09-05	jrobinson
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	CP1	F7	Mounting Panel Hardware		2019-05-23	jrobinson
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	OS1	F15	Enclosure legend : +OS1-PL71 - +OS1-PL151		2019-10-04	jrobinson
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	JB1	F30	+JB1 INNER PANEL LAYOUT/LEGEND DETAILS		2019-09-19	jrobinson
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	JB2	F34	+JB2 JUNCTION BOX DETAIL		2019-05-23	jrobinson
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	JB3	F40	+JB3 INNER PANEL LAYOUT/LEGEND DETAILS		2019-05-23	jrobinson
	JB3	F41	Device Legend Plates		2019-05-23	jrobinson
	JB3	F42	Enclosure legend : +JB3-TB61 - +JB3-TB61		2019-05-23	jrobinson
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HIGHER LEVEL
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MOUNTING LOCATION

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DRAWING NO.
A4

REVISION
Revision D

Chadwick Engineering Ltd.
594 Norris Crt.
Kingston, Ontario
Canada K7P 2R9
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NOTES

CLIENT
PARKS CANADA
PUBLIC WORKS AND GOVERNMENT
SERVICES CANADA

ALTERNATE DWG. NO.

DATE 2019-10-04

DRAWN BY
jrobinson

CHECKED

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Table of contents : =F_LAYOUTS+MS2/F22 -
=F_LAYOUTS+JB4/F48

FULL PAGE ID
=A_PREFACE/A4

DRAWING NO.

Structure identifier overview : IDENTIFIES TEXT AND SYMBOLS UTILIZED TO ORGANIZE ELECTRICAL EQUIPMENT, DEVICES AND DOCUMENTATION.

CE_F24_002

Full designation	Type of Designation	Description Specific	Description General (Description2)
=A_PREFACE	Higher-level function	Table of Contents	
=B_SPECS	Higher-level function	Specifications	
=C_INSTALL	Higher-level function	Installation Drawings	
=D_POWER	Higher-level function	Power Drawings	
=E_CONTROL	Higher-level function	Elementary Drawings	
=F_LAYOUTS	Higher-level function	Equipment Layout Drawings	
+LP1	Mounting location	120/240VAC Distribution Panel	
+F	Mounting location	Field Devices	
+CP1	Mounting location	Main Control Panel	
+OS1	Mounting location	Main Operator Station	
+MS2	Mounting location	Speed Control Setup	
+JB1	Mounting location	North Side Traffic Control	
+JB2	Mounting location	Centre Pier Junction Box	
+JB3	Mounting location	Locking Pin Junction Box	
+JB4	Mounting location	End Lifts Junction Box	
+STR1	Mounting location	Hydraulic Pump 1 Starter	
+STR2	Mounting location	Hydraulic Pump 2 Starter	
+F.F	Mounting location		
+OS1.JB2	Mounting location		

= PREFIX IDENTIFIES A "HIGHER LEVEL FUNCTION". IT REPRESENTS A PHYSICAL AREA SUCH AS A MACHINE CENTRE OR PLANT AREA OR CAN BE USED BY THE DESIGNER TO ORGANIZE PROJECT DOCUMENTS.

+ PREFIX IDENTIFIES A "MOUNTING LOCATION" SUCH AS AN ELECTRICAL ENCLOSURE, JUNCTION BOX, MOTOR CONTROL CENTER ETC....

- PREFIX IDENTIFIES A "DEVICE" SUCH AS A PROXIMITY SWITCH, MOTOR, PUSH BUTTON ETC....

/ PREFIX IDENTIFIES A PAGE REFERENCE

& PREFIX IDENTIFIES A DOCUMENT TYPE SUCH AS PREFACE, STRUCTURE, SCHEMATICS, CONSTRUCTION, REPORTS ETC...

HIGHER LEVEL
=A PREFACE
MOUNTING LOCATION

A5

PREVIOUS PAGE: A4

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-09-13	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Structure identifier overview	FULL PAGE ID =A_PREFACE/A5	PAGE A5
 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY jrobinson	CHECKED	DRAWING NO.	TOTAL PAGES: 83

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DEVICE TAG FORMAT

IDENTIFIERCOUNTER Example: PB21	IDENTIFIER	PAGE	COUNTER
	NFPA STANDARD DESIGNATION	PAGE ID	PROJECT COUNTER
	PB	2	1

TERMINAL STRIP LABELING

TERMINALS WITHIN THE SAME VERTICAL LINE ARE ASSUMED TO BE IN THE SAME TERMINAL STRIP. THE UPPERMOST TERMINAL WILL HAVE A TERMINAL STRIP DEVICE TAG. AN EFFORT WAS MADE TO MAKE THE TERMINAL STRIP NUMBER THE PAGE NUMBER ON THE ELECTRICAL SCHEMATICS.

WIRE LABEL FORMAT

PAGECOLUMNROW Example: TB21	IDENTIFIER	PAGE	COUNTER
	NFPA STANDARD DESIGNATION	PAGE ID	PROJECT COUNTER
	TB	2	1

CABLE DEFINITION LABELING

CABLE DEFINITONS WITHIN THE SAME VERTICAL LINE ARE ASSUMED TO BE IN THE SAME CABLE. THE UPPERMOST CABLE DEFINITION WILL HAVE A CABLE DEVICE TAG. AN EFFORT WAS MADE TO MAKE THE CABLE NUMBER THE PAGE NUMBER ON THE ELECTRICAL SCHEMATICS.

CABLE LABEL FORMAT

IDENTIFIERPAGECOLUMNROW Example: C21	IDENTIFIER	PAGE	COUNTER
	NFPA STANDARD DESIGNATION	PAGE ID	PROJECT COUNTER
	C	2	1

SYMBOL SET

NFPA

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GENERIC WIRE SPECIFICATION

UNLESS OTHERWISE SPECIFIED, CONDUCTORS ARE DEFINED AS FOLLOWS:

WIRES CONNECTED TO PLC MODULES SHALL BE TEW, 18AWG, STRANDED
 GENERAL CONTROL PANEL WIRING SHALL BE TEW, 16AWG, STRANDED
 MINIMUM SIZE OF WIRES PULLED IN CONDUIT SHALL BE T90, 14AWG, STRANDED

CONDUCTOR COLOURS
 BLACK -> UNGROUNDED CONDUCTORS WITH VOLTAGE GREATER THAN 120VAC
 RED -> UNGROUNDED CONDUCTORS WITH VOLTAGE EQUAL TO 120VAC
 WHITE -> GROUNDED CURRENT CARRYING CONDUCTOR (NEUTRAL)
 GREEN -> GROUND CONDUCTOR
 BLUE -> CONDUCTOR WITH VOLTAGE LESS THAN OR EQUAL TO 24VDC
 YELLOW -> UNGROUNDED CONDUCTOR THAT REMAINS ENERGIZED, WHEN THE SUPPLY DISCONNECTION MEANS, IS IN THE OFF POSITION

PAIRED COLOUR CODE
 WHITE -> POSITIVE POTENTIAL CONDUCTOR
 BLACK-> NEGATIVE POTENTIAL CONDUCTOR

TRIAD COLOUR CODE
 WHITE -> POSITIVE POTENTIAL CONDUCTOR (SUPPLY)
 RED -> SIGNAL CONDUCTOR
 BLACK-> NEGATIVE POTENTIAL CONDUCTOR (COMMON)

CABLE SPECIFICATIONS

UNLESS OTHERWISE SPECIFIED, CABLES ARE DEFINED AS FOLLOWS:

1. ALL CABLES AS PER CABLE SCHEDULE OR EQUIVALENT. EQUIVALENT SPECIFIED CABLES MUST BE APPROVED BY DEPARTMENTAL REPRESENTATIVE.
2. SUBMARINE CABLES TO BE ARMoured TYPE MADE BY ELECTRO-CABLES AS NOTED IN ELECTRICAL SPECIFICATION SECTION 26 05 17.
3. MULTICONDUCTOR CABLES ARE 300V, PVC, STRANDED, 16 AWG MINIMUM, CSA
4. PROPORTIONAL VALVE CABLES ARE 300V, PVC, OIL RESISTANT, 18AWG, TWISTED PAIR, 2 PAIR, SHIELDED, STRANDED, CSA AS PER CABLE SCHEDULE.
5. DIRECTIONAL VALVE CABLES ARE 300V, PVC, OIL RESISTANT, 18AWG, 3 CONDUCTOR, STRANDED, CSA.

REVISION Revision D		CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA		DATE 2016-03-04		TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE WIRE & CABLE SPECIFICATION		FULL PAGE ID =B_SPECS/B2		PAGE B2	
 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		NOTES		ALTERNATE DWG. NO.		DRAWN BY JRobinson		DRAWING NO. 1911-1-003		HIGHER LEVEL =B SPECS MOUNTING LOCATION	

AWG to mm ² CONVERSION TABLE	
AWG/kcmil	[mm ²]*
20	0.52
18	0.82
16	1.31
14	2.08
12	3.31
10	5.26
8	8.36
6	13.3
4	21.2
2	33.6
1	42.4
1/0	53.5
2/0	67.4
3/0	85.0
4/0	107
250	127
300	152
350	177
400	203
450	228
500	253
600	304
750	380
800	405
1000	507

* Equivalent mm² cross-sectional area

mm ² to AWG CONVERSION TABLE		
mm ²	[mm ²] *	AWG/kcmil
0.5	0.52	20
0.75	0.82	18
1.5	1.31	16
2.5	2.08	14
2.5	3.31	12
4	3.31	12
6	5.26	10
10	8.36	8
16	13.3	6
25	21.2	4
35	33.6	2
35	42.4	1
50	53.5	1/0
70	67.4	2/0
95	85.0	3/0
95	107	4/0
120	107	4/0
120	127	250
150	152	300
185	177	350
185	203	400
240	228	450
240	253	500
300	304	600
400	380	750
400	405	800
500	507	1000

Multiple AWG choices — consult responsible engineer for required ampacity

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		DRAWN BY JRobinson			
NOTES  594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.	CHECKED		

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GENERAL SPECIFICATIONS

1. REFER TO ELECTRICAL SPECIFICATION 26 05 17, MECHANICAL SPECIFICATION 13 10 00 AND ALL OTHER RELEVANT PROJECT SPECIFICATIONS.

2. THIS DOCUMENTATION IS INTENDED TO PROVIDE THE DESIGN CONCEPT ONLY AND IS NOT INTENDED TO BE USED 'AS IS' FOR CONSTRUCTION PURPOSES. THIS DESIGN CONCEPT INCLUDING IDENTIFIED MATERIALS SHOULD BE FOLLOWED AS CLOSELY AS POSSIBLE HOWEVER IT IS CRITICAL THAT ALL DRAWINGS BE CHECKED BY THE CONTRACTOR BEFORE MANUFACTURE TO CONFIRM THAT ALL COMPONENTS AND ASSEMBLIES MEET THE RELEVANT SPECIFICATIONS. IT IS ALSO CRITICAL THE INTERFACE OF ALL COMPONENTS AND COMPONENT/CABLE/RACEWAY SIZING IS CORRECT. THE CONTRACTOR IS RESPONSIBLE TO COMPLETE ALL NECESSARY DETAILS INCLUDING BUT NOT LIMITED TO COMPONENTS, WIRING DETAILS, WIRE AND CABLE NUMBERS, TERMINATIONS, DEVICE TERMINAL NUMBERS ETC. IN ORDER TO MANUFACTURE A FULLY FUNCTIONAL SYSTEM THAT MEETS ALL APPLICABLE ELECTRICAL SAFETY CODES AND FUNCTIONAL REQUIREMENTS OF THE BRIDGE OPERATION.

3. FIELD DEVICE PRODUCTS:

3.1 TRANSFER SWITCH: SQUARE D MODEL C82344

3.2 GENERATOR CONNECTION PLUGS AND RECEPTACLES: CROUSE HINDS ARKTITE SERIES - NEMA 4 WATERTIGHT, 60AMP, 4 WIRE, 600VAC. SPRING LOADED CLOSING CAPS SHALL BE SUPPLIED WITH EACH CONNECTOR.

3.3 HYDRAULIC PROPORTIONAL CONTROLLERS: LYNCH MODEL LE PGX (HPU DEVICES BY MECHANICAL)

3.4 TRAFFIC CONTROL: B&B ROADWAY
 - GATES:VW SERIES, (GATE FASTENERS TO BE PURCHASED WITH GATE FROM MANUFACTURERS SUPPLIER AS PER MANUFACTURERS RECOMMENDATIONS)
 - MARINE NAVIGATION LIGHTS: SS-4 SERIES

3.5 TRAFFIC LIGHTS: 120V, LED TYPE, MANUFATURER AND MODEL TO BE APPROVED BY PARKS CANADA.

3.6 POSITION LIMIT SWITCHES: EATON E50SA SERIES

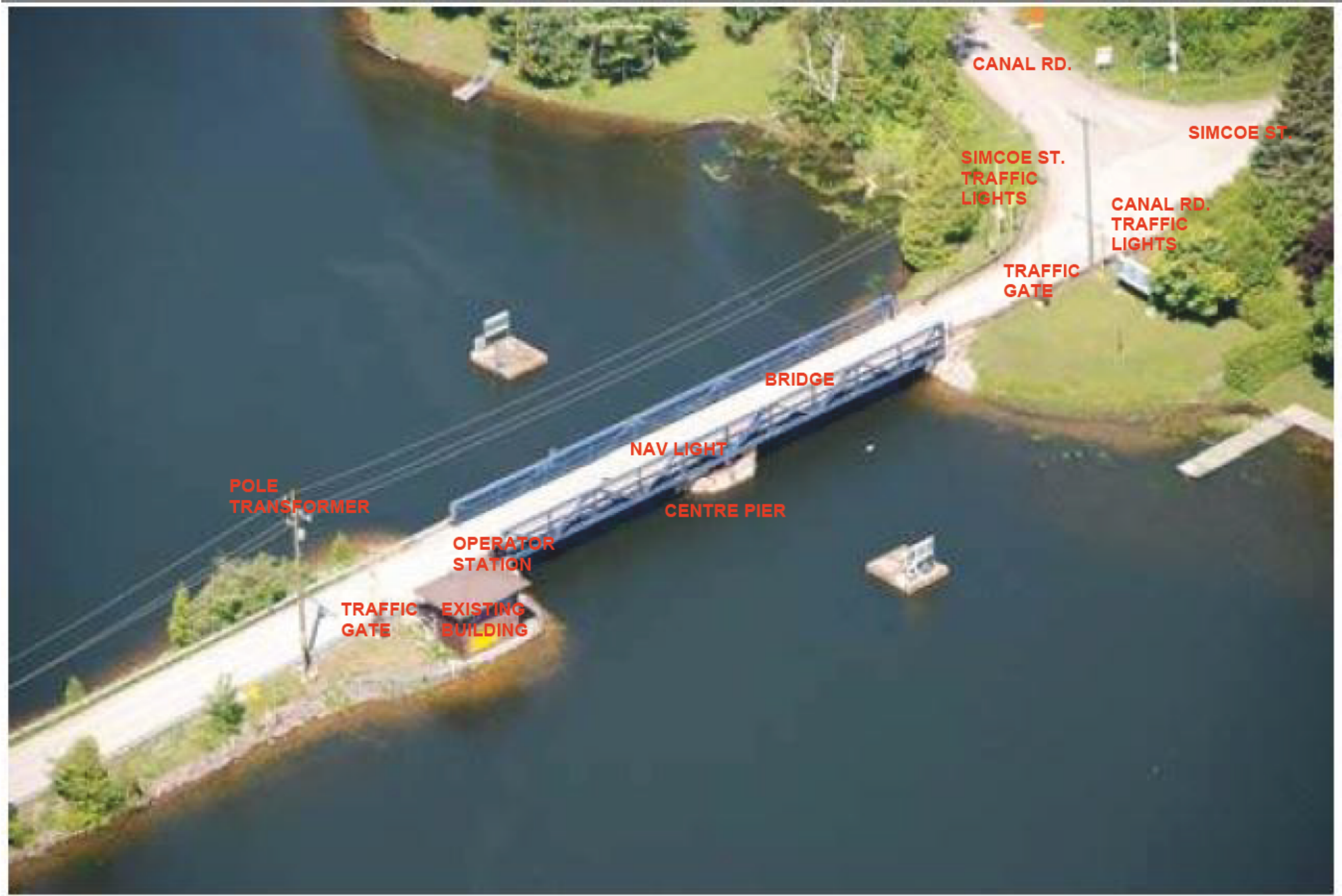
3.7 OUTDOOR ENCLOSURES, JUNCTION & PULL BOXES: HAMMOND STAINLESS STEEL NEMA 4X, WITH PADLOCK OPTION AND LOCKS - ALL LOCKS TO BE CO-ORDINATED WITH SINGLE KEY CODE.


3.8. MOTOR STARTERS: ALLEN BRADLEY ENCLOSED TYPE 109 SERIES WITH OVERLOAD RESET BUTTON.

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TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE EXISTING SITE ARRANGEMENT	FULL PAGE ID =C_INSTALL/C1
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HIGHER LEVEL =C INSTALL MOUNTING LOCATION	PAGE C1
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HIGHER LEVEL
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PREVIOUS PAGE: C1

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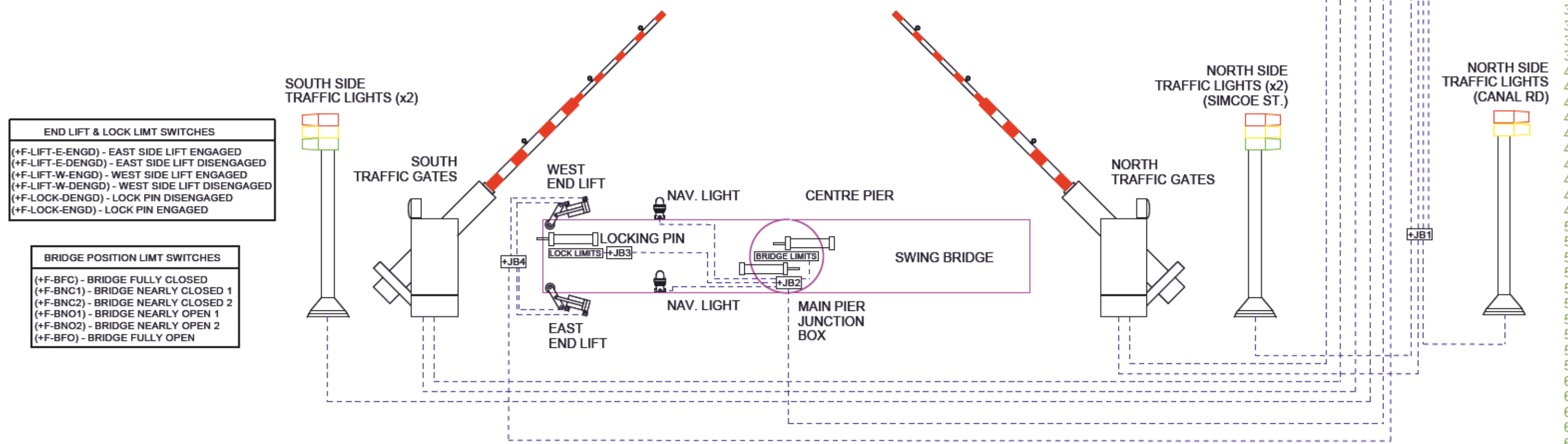
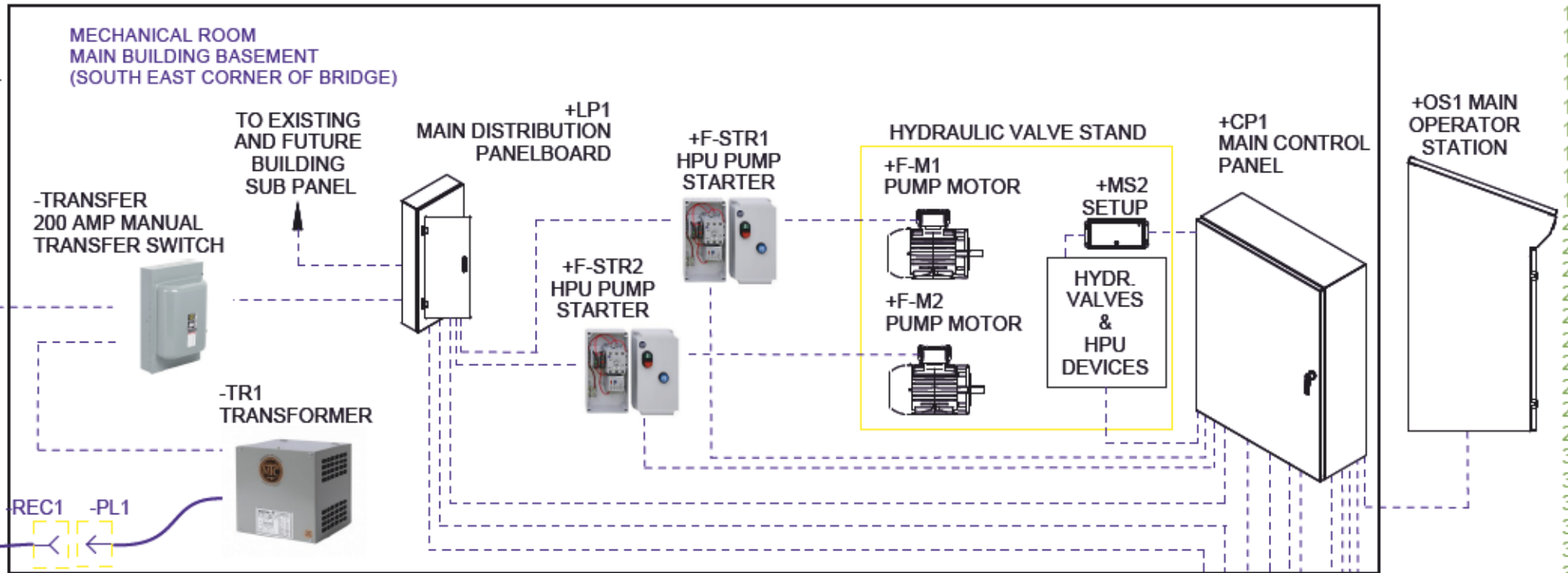
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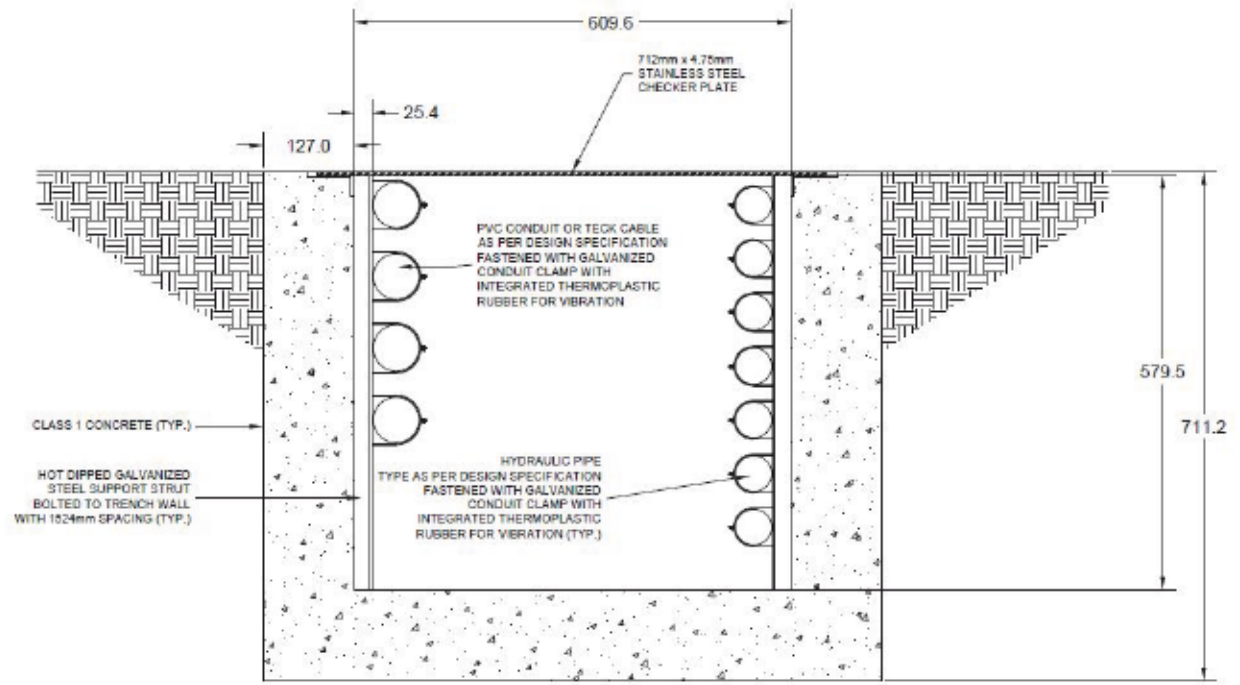
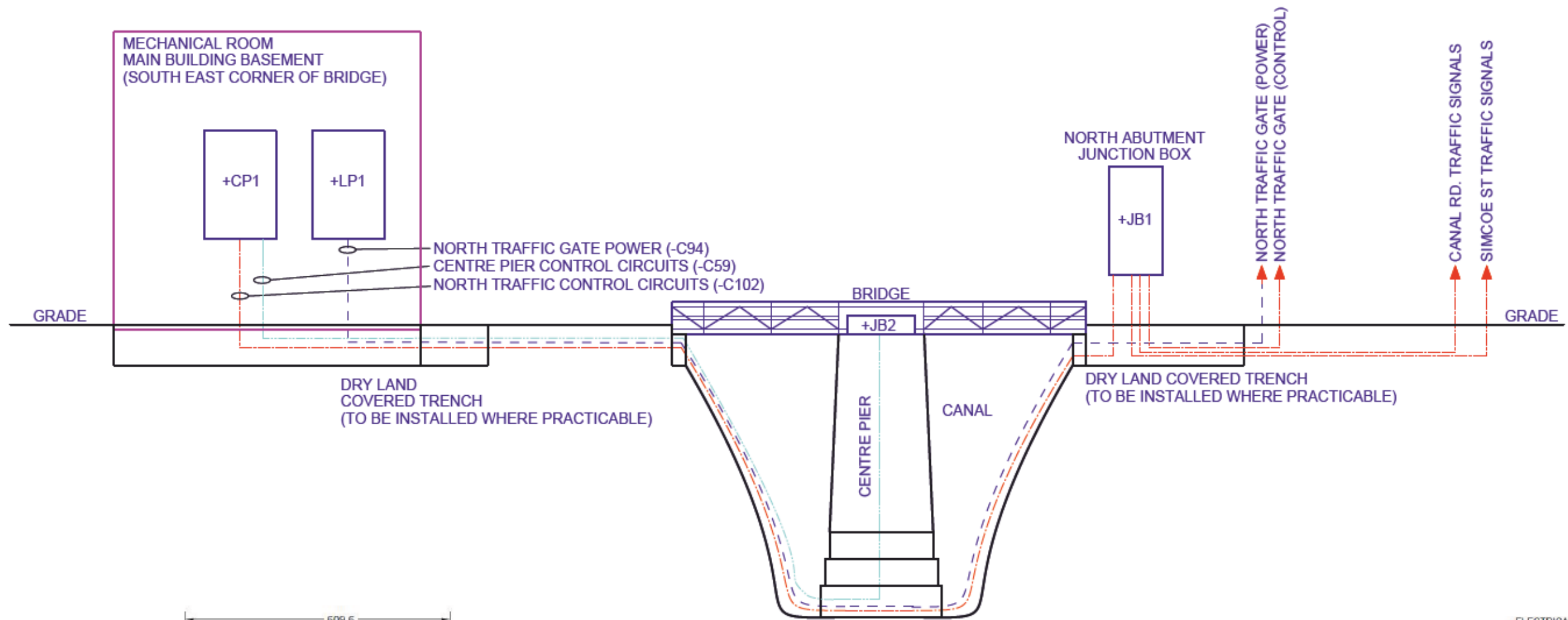
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- 01 WORKMANSHIP:
 02 1. ALL RACEWAY, FITTINGS, FASTENERS, HARDWARE TO BE STAINLESS STEEL .
 03 2. INSTALLATION TO CONFORM WITH ONTARIO ELECTRICAL SAFETY CODE.
 04 CABLE TYPES:
 05 1. SEE WIRE AND CABLE SPECIFICATION SHEET B2 FOR DETAILS.
 06 GENERAL INSTALLATION NOTES:
 07 1. REDUNDANT "NEARLY LIMITS" (i.e. BNC1 AND BNC2 OR BNO1 AND BNO2) TO BE INSTALLED ON
 08 INDEPENDENTLY MOUNTED BRACKETRY AND INDEPENDENTLY
 09 MOUNTED TARGETS.
 10 2. ALL CONDUIT AND CABLE CONNECTIONS IN MECHANICAL ROOM (i.e. +TRANSFER, +LP1, +CP1,
 11 +STR(X), AND HPU FIELD DEVICES) TO BE MOUNTED TO INDEPENDENT STRUCTURE(S) TO FACILITATE
 12 REMOVAL AND RE-INSTALLATION FOR FUTURE MAIN BUILDING REPLACEMENT.
 13 3. SEE ELECTRICAL SPECIFICATION 26 05 17 FOR ADDITIONAL INSTALLATION REQUIREMENTS.
 14 4. DASHED ELECTRICAL CONNECTION LINES NOT INTENDED TO DEPICT NUMBER OF CABLES OR
 15 CONNECTIONS, REFER TO SCHEMATIC DIAGRAMS AND CABLE SCHEDULES FOR REQUIREMENTS.
 16 5. CO-ORDINATE SUBMARINE CABLE INSTALLATION WITH SUBMARINE HYDRAULIC LINE INSTALLATION.
 17 SEE SPECIFICATION SECTION 13 10 00 FOR MECHANICAL DETAILS.

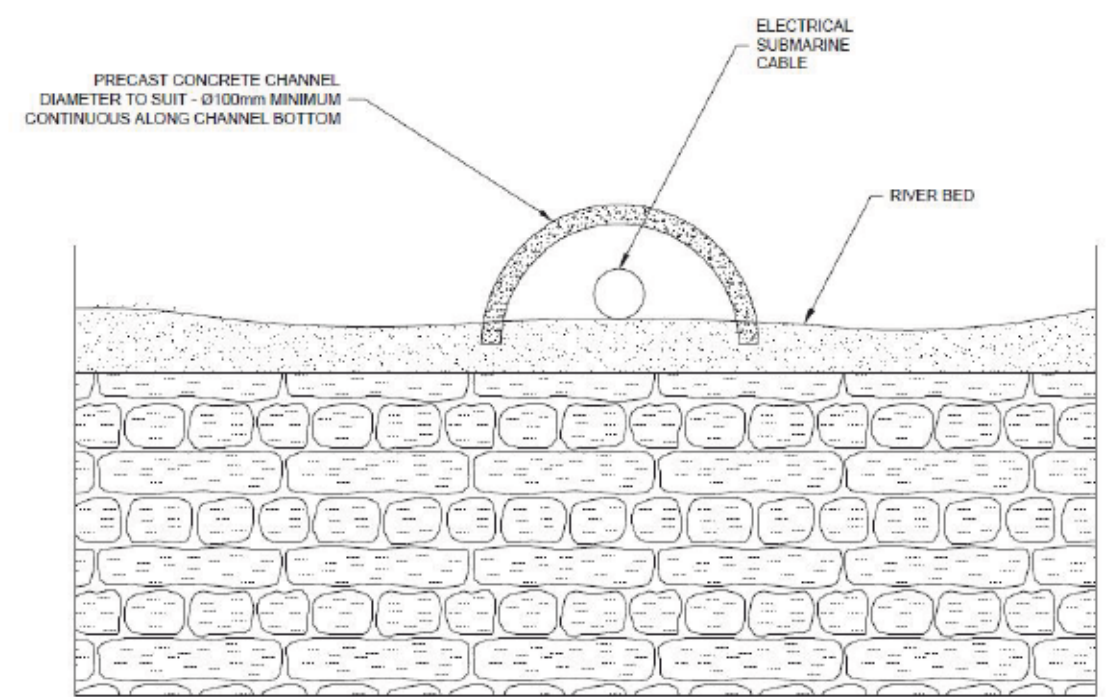


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DRY LAND TRENCH DETAIL

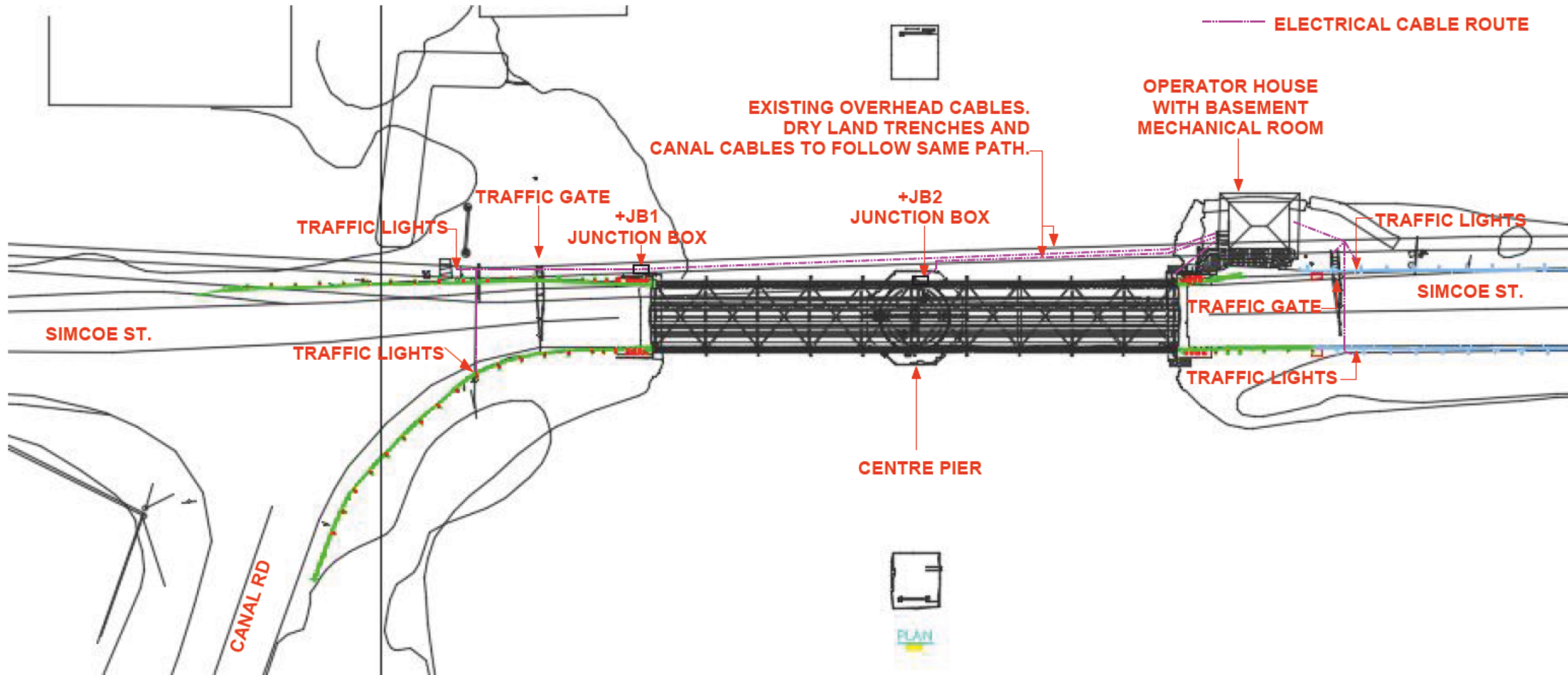


SUBMARINE CABLE PROTECTION DETAIL

REVISION Revision D		CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA		DATE 2019-01-11		TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE SUBMARINE CABLE ARRANGEMENT		FULL PAGE ID =C_INSTALL/C5		PAGE C5	
NOTES		ALTERNATE DWG. NO.		DRAWN BY jrobinson		CHECKED		DRAWING NO. 1911-1-003		HIGHER LEVEL =C INSTALL MOUNTING LOCATION	
594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		Chadwick Engineering Ltd.		2019-10-04 LAST PAGE MODIFICATION DATE		TOTAL PAGES: 83		PREVIOUS PAGE: C4		C6 : NEXT PAGE	

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- NOTES:
1. SEE WSP DRAWING NO. 18, 19 AND 20 FOR ADDITIONAL TRAFFIC CONTROL EQUIPMENT INSTALLATION LOCATION DETAILS AND REQUIREMENTS.

REVISION Revision D		CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA		DATE 2019-08-02		TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE CABLE AND TRENCH ROUTING		FULL PAGE ID =C_INSTALL/C6		PAGE C6	
CHADWICK ENGINEERING LTD. 594 NORRIS CRT. KINGSTON, ONTARIO CANADA K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.		DRAWN BY jrobinson		CHECKED		DRAWING NO. 1911-1-003		PREVIOUS PAGE: C5	

Cable overview

: Intended for installation of cables between enclosures and devices. Cable installer to mark each end of the cable with the "Cable Name".

CE_F10_001

Cable name	Source (from)	Target (to)	Cable Specification Manufacturer/Part number/Description	Number of Cond.	Cond. Used	Cable OD. mm	Cross-section	Estimate Length m	Remark	Functional Description	Graphical page of cable diagram
-C-GEN1	+F-REC0	+F-GENERATOR	SWI / 55809102 / - ICEA where applicable	4	4	1.08	8	3.048			
-C-GEN2	+F-PL0	+F-REC1	SWI / 55809102 / - ICEA where applicable	4	4	1.08	8	15.24			
-C-GEN3	+F-PL1	+F-TR1	SWI / 55809102 / - ICEA where applicable	4	3	1.08	8	3.048			
		+F-GENERATOR-T1									
-C-SRVC			GC / 11288.015300 / TECK90 Cable, 1000 V, CSA Type, -40°C to	4	0		10			+MAIN SERVICE FEEDER	
-C10	+F-GENERATOR-T1	+LP1-PE	GC / 11288.015300 / TECK90 Cable, 1000 V, CSA Type, -40°C to	4	4		10			+LP1 POWER SUPPLY (OR CONDUIT AND SINGLE CONDUCTOR)	
	+LP1-CBMAIN	+F-TRANSFER									
	+LP1-BB-N										
-C11	+LP1-CB2	+STR1-A1-C	ECI / T6XAAUS08-2C-BFT4-HL / Conductor: Bare 7 stranded annealed	2	3		8			HYDRAULIC PUMP 1 STARTER SUPPLY	
	+LP1-PE	+F-M1									
-C12	+F-M1	+STR1-A1-OL	ECI / T6XAAUS08-2C-BFT4-HL / Conductor: Bare 7 stranded annealed	2	2		8			HYDRAULIC PUMP 1 MOTOR FEED	
-C13	+LP1-CB8	+STR2-A2-C	ECI / T6XAAUS08-2C-BFT4-HL / Conductor: Bare 7 stranded annealed	2	3		8			HYDRAULIC PUMP 2 STARTER SUPPLY	
	+LP1-PE	+F-M2									
-C14	+F-M2	+STR2-A2-OL	ECI / T6XAAUS08-2C-BFT4-HL / Conductor: Bare 7 stranded annealed	2	2		8			HYDRAULIC PUMP 2 MOTOR FEED	
-C15	+LP1-CB11	+F-TS11	ECI / T6XAAUS14-2C-BFT4-HL / Conductor: Bare 7 stranded annealed	2	3		14				
	+LP1-PE	+F-HTR									
-C21	+CP1-TB22	+LP1-N1	ECI / T6XAAUS12-4C-BFT4-HL / Conductor: Bare 7 stranded annealed	4	5		12			CONTROL PANEL +CP1 POWER SUPPLY	
	+LP1-PE	+CP1-PE1									
	+LP1-CB5	+CP1-DSC21									
	+LP1-CB7										
	+LP1-CB9										
-C31	+CP1-TB31	+MS2-TB31	LAPP / 2221293 / I 304	2x3	6	11.4	0,82			BRIDGE SWING OPEN PROPORTIONAL DRIVER	
-C32	+CP1-TB32	+MS2-TB32	LAPP / 2221293 / I 304	2x3	6	11.4	0,82			BRIDGE SWING CLOSE PROPORTIONAL DRIVER	
-C33	+MS2-TB31	+F-PCV_OPN	LAPP / 2221288 / I 304	2x2	4	10,4mm	0,82			BRIDGE SWING OPEN PROPORTIONAL DRIVER	
-C34	+MS2-TB32	+F-PCV_CLS	LAPP / 2221288 / I 304	2x2	4	10,4mm	0,82			BRIDGE SWING CLOSE PROPORTIONAL DRIVER	
-C41	+CP1-TB41	+OS1-TB42	LAPP / 221641 / Power and control cables / Wide range use / PVC	41G	39	25 mm	1.5			OPERATOR STATION (+OS1) CONTROL CIRCUITS	
	+CP1-TB42	+OS1-TB41									
	+CP1-TB43	+OS1-TB43									
	+CP1-TB61	+OS1-TB61									
	+CP1-TB71	+OS1-TB71									
	+CP1-TB81	+OS1-TB81									
	+CP1-TB151	+OS1-TB151									
	+OS1-TB51	+CP1-TB51									
		+CP1-PE1									
-C42	+CP1-TB41	+F-SOL1	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			HYDRAULIC FIELD LINE WARMUP VALVE	
	+CP1-PE2										
-C43	+CP1-TB41	+F-SOL2	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			EMERGENCY CLOSE VALVE	
	+CP1-PE2										
-C44	+CP1-TB42	+F-SOL5	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			SWING CLOSE	
	+CP1-PE2										
-C45	+CP1-TB42	+F-SOL3	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			LOCKING PIN EXTEND (ENGAGE)	
	+CP1-PE2										
-C46	+CP1-TB42	+F-SOL4	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			END LIFTS EXTEND (ENGAGE)	
	+CP1-PE2										
-C47	+CP1-TB43	+F-SOL6	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			LOCKING PIN RETRACT (DISENGAGE)	
	+CP1-PE2										

HIGHER LEVEL
=C INSTALL
MOUNTING LOCATION

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REVISION
Revision D

NOTES



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DATE
2019-09-12

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TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Cable overview : -C-GEN1 - -C47

FULL PAGE ID
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DRAWING NO.

Cable overview

: Intended for installation of cables between enclosures and devices. Cable installer to mark each end of the cable with the "Cable Name".

CE_F10_001

Cable name	Source (from)	Target (to)	Cable Specification Manufacturer/Part number/Description	Number of Cond.	Cond. Used	Cable OD. mm	Cross-section	Estimate Length m	Remark	Functional Description	Graphical page of cable diagram
-C48	+CP1-TB43	+F-SOL7	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			END LIFTS RETRACT (DISENGAGE)	
	+CP1-PE2										
-C49	+CP1-TB43	+F-SOL8	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			SWING OPEN	
	+CP1-PE2										
-C51	+JB2-TB41	+F-BFC	LAPP / 221612 / ÖLFLEX® TRAY II	12	9	14,4	1,31			BRIDGE FULLY CLOSED LIMIT (-BFC)	
	+JB2-TB51										
	+JB2-TB111										
	+JB2-TB121										
	+JB2-PE										
-C52	+JB2-TB51	+F-BFO	LAPP / 221607 / ÖLFLEX® TRAY II		6	10,5	1,31			BRIDGE FULLY OPEN LIMIT (+BFO)	
	+JB2-TB141										
	+JB2-PE										
-C53	+JB2-TB51	+F-BNC1	LAPP / 221604 / Power and control cables / Wide range use / PVC	4G	4	8,9 mm	1,5			BRIDGE NEARLY CLOSED LIMIT (-BNC1)	
	+JB2-PE										
-C54	+JB2-TB51	+F-BNC2	LAPP / 221605 / ÖLFLEX® TRAY II	5	5	9,7	1,31			BRIDGE NEARLY CLOSED LIMIT (-BNC2)	
	+JB2-PE										
-C55	+JB2-TB51	+F-BNO1	LAPP / 221605 / ÖLFLEX® TRAY II	5	4	9,7	1,31			BRIDGE NEARLY OPEN LIMIT (-BNO1)	
	+JB2-PE										
-C56	+JB2-TB51	+F-BNO2	LAPP / 221605 / ÖLFLEX® TRAY II	5	5	9,7	1,31			BRIDGE NEARLY OPEN LIMIT (-BNO2)	
	+JB2-PE										
-C59	+CP1-TB41	+JB2-TB41	ECI / 6PESASUS14-30C-V / 800V SIA POWER CABLE	25	25		0,82			CENTRE PIER CONTROL CIRCUITS (+JB2)	
	+CP1-TB42	+JB2-TB51									
	+CP1-TB51	+JB2-TB61									
	+CP1-TB61	+JB2-TB111									
	+CP1-TB111	+JB2-TB121									
	+CP1-TB121	+JB2-TB141									
	+CP1-TB141	+JB2-PE									
	+CP1-PE1										
-C81	+JB4-TB61	+F-LIFT-E-ENGD-(1)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LIFT ENGAGED LIMIT (EAST)	
		+F-LIFT-E-ENGD									
-C82	+JB4-TB61	+F-LIFT-W-ENGD-(1)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LIFT ENGAGED LIMIT (WEST)	
		+F-LIFT-W-ENGD									
-C83	+JB4-TB61	+F-LIFT-E-DENG-(2)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LIFT DISENGAGED LIMIT (EAST)	
		+F-LIFT-E-DENG									
-C84	+JB4-TB61	+F-LIFT-W-DENG-(2)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LIFT DISENGAGED LIMIT (WEST)	
		+F-LIFT-W-DENG									
-C85	+JB4-TB61	+CP1-TB61	ECI / 6PESASUS14-5C-V / 800V SIA POWER CABLE	5	4		1,5			LOCKING PIN DISENGAGED LIMIT	
		+CP1-PE1	ECI / 6PESASUS14-5C-V / 800V SIA POWER CABLE								
-C86	+JB2-TB61	+JB3-TB61	ECI / 6PESASUS14-5C-V / 800V SIA POWER CABLE	5	5		1,5			LOCKING PIN DISENGAGED LIMIT	
	+JB2-PE										
-C87	+JB3-TB61	+F-LOCK-DENG-(1)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LOCKING PIN EXTENDED LIMIT (DISENGAGED)	
		+F-LOCK-DENG									
-C88	+JB3-TB61	+F-LOCK-ENG-(2)	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LOCKING PIN RETRACTED LIMIT (ENGAGED)	
		+F-LOCK-ENG									
-C71	+CP1-TB71	+F-PSL	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			HYDRAULIC SUPPLY FILTER PRESSURE	
	+CP1-PE3										

HIGHER LEVEL
=C INSTALL
MOUNTING LOCATION

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 594 Norris Crl. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY jrobinson	CHECKED	DRAWING NO.	PREVIOUS PAGE: C7

Cable overview

: Intended for installation of cables between enclosures and devices. Cable installer to mark each end of the cable with the "Cable Name".

CE_F10_001

Cable name	Source (from)	Target (to)	Cable Specification Manufacturer/Part number/Description	Number of Cond.	Cond. Used	Cable OD. mm	Cross-section	Estimate Length m	Remark	Functional Description	Graphical page of cable diagram
-C72	+CP1-TB71	+F-PSH-SUP	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			HYDRAULIC SUPPLY FILTER PRESSURE	
	+CP1-PE3										
-C73	+CP1-TB71	+F-PSH-RTN	LAPP / 311803 / ÖLFLEX® POWER QUAD II is a PVC cordage with	3	3	7,2	0,82			HYDRAULIC RETURN FILTER PRESSURE	
	+CP1-PE3										
-C74	+CP1-TB71	+F-TSH	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			HI OIL TEMPERATURE SWITCH	
	+CP1-PE3										
-C75	+CP1-TB71	+F-LSL	LAPP / 221603 / ÖLFLEX TRAY II 16/3c, Power and control cables /	3	3	8,3	1,5			LOW OIL LEVEL SWITCH	
	+CP1-PE3										
-C76	+CP1-TB71	+F-LSLL	LAPP / 221604 / Power and control cables / Wide range use / PVC	4G	4	8,9 mm	1,5			LOW OIL SHUT DOWN SWITCH	
	+CP1-PE3										
-C79	+CP1-TB51	+OS1-TB51	LAPP / 221625 / ÖLFLEX® TRAY II	25	24	18,8mm	1,31			OPERATOR STATION (+OS1) CONTROL CIRCUITS	
	+CP1-TB71	+OS1-TB71									
	+CP1-TB91	+OS1-TB91									
	+CP1-TB92	+OS1-TB92									
	+CP1-TB101	+OS1-TB101									
	+CP1-TB111	+OS1-TB111									
	+CP1-TB121	+OS1-TB121									
-C81	+CP1-TB71	+F-STR1-OL	LAPP / 221609 / ÖLFLEX® TRAY II	9	8	12,1	1,31			HYDRAULIC PUMP NO. 1 CONTROL	
	+CP1-TB81	+F-STR1-C									
	+F-STR1-PE	+CP1-PE1									
-C82	+CP1-TB71	+F-STR2-OL	LAPP / 221609 / ÖLFLEX® TRAY II	9	8	12,1	1,31			HYDRAULIC PUMP NO. 2 CONTROL	
	+CP1-TB81	+F-STR2-C									
	+F-STR2-PE	+CP1-PE1									
-C91	+F-SGATE-TB1	+CP1-TB91	LAPP / 221412 / ÖLFLEX TRAY II 14/12c, Power and control cables /	12	3	16,2	2,5			SOUTH TRAFFIC GATE CONTROL	
	+F-SGATE		LAPP / 221412 / ÖLFLEX TRAY II 14/12c, Power and control cables /			16,2					
-C92	+F-NGATE-TB1	+CP1-TB92	LAPP / 221412 / ÖLFLEX TRAY II 14/12c, Power and control cables /	12	3	16,2	2,5			NORTH TRAFFIC GATE CONTROL	
	+F-NGATE		LAPP / 221412 / ÖLFLEX TRAY II 14/12c, Power and control cables /			16,2					
-C93	+F-SGATE	+LP1-N2	ECI / T8XAAUS12-3C-BFT4-HL / Conductor: Bare 7 stranded annealed	3	4		12			SOUTH TRAFFIC GATE POWER	
	+F-SGATE-TB1	+LP1-CB14									
-C94	+F-NGATE	+LP1-CB10	ECI / T8XAAUS12-3C-BFT4-HL / Conductor: Bare 7 stranded annealed	3	4		12			NORTH TRAFFIC GATE POWER	
	+F-NGATE-TB1	+LP1-N2									
-C101	+F-SGATE	+CP1-TB101	ECI / 6PESASUS14-5C-V / 600V SIA POWER CABLE	5	5		14			SOUTH TRAFFIC GATE LIMITS	
		+CP1-PE1									
-C102	+CP1-TB101	+JB1-TB101	ECI / 6PESASUS14-18C-V / 600V SIA POWER CABLE	18	8		14			NORTH SIDE TRAFFIC CONTROL (+JB1)	
	+CP1-TB121	+JB1-TB121									
	+CP1-PE1	+JB1-PE									
-C103	+F-NGATE	+JB1-TB101	ECI / 6PESASUS14-5C-V / 600V SIA POWER CABLE	5	5		14			NORTH TRAFFIC GATE LIMITS	
		+JB1-PE									
-C111	+CP1-TB111	+F-S-LTS-E-GREEN	ECI / 6PESASUS14-5C-V / 600V SIA POWER CABLE	5	5		10			SOUTH TRAFFIC LIGHTS	
		+F-S-LTS-E-RED									
		+F-S-LTS-E-YELLOW									
		+CP1-PE1									
-C112	+F-S-LTS-E-RED	+F-S-LTS-W-RED	ECI / 6PESASUS14-5C-V / 600V SIA POWER CABLE	5	4		10			SOUTH TRAFFIC LIGHTS	
	+F-S-LTS-E-YELLOW	+F-S-LTS-W-YELLOW									
	+F-S-LTS-E	+F-S-LTS-W									
-C121	+JB1-TB121	+F-N-LTS-E-RED	ECI / 6PESASUS14-5C-V / 600V SIA POWER CABLE	5	5		10			NORTH TRAFFIC LIGHTS	

HIGHER LEVEL
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 594 Norris Crl. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY jrobinson	CHECKED	DRAWING NO.	PREVIOUS PAGE: C8 NEXT PAGE: C10

Cable overview


: Intended for installation of cables between enclosures and devices. Cable installer to mark each end of the cable with the "Cable Name".

CE_F10_001

Cable name	Source (from)	Target (to)	Cable Specification Manufacturer/Part number/Description	Number of Cond.	Cond. Used	Cable OD. mm	Cross-section	Estimate Length m	Remark	Functional Descripton	Graphical page of cable diagram
	+F-N-LTS-E	+F-N-LTS-E-YELLOW									
		+F-N-LTS-E-GREEN									
		+JB1-PE									
-C122	+F-N-LTS-E-RED	+F-N-LTS-W	ECI / 8PES AUS14-5C-V / 800V SIA POWER CABLE	5	4		10			SOUTH TRAFFIC LIGHTS	
	+F-N-LTS-E-YELLOW										
	+F-N-LTS-E										
-C131	+JB1-TB121	+F-CANAL-RED	ECI / 8PES AUS14-5C-V / 800V SIA POWER CABLE	5	4		14			CANAL RD NORTH SIDE RED TRAFFIC LIGHT	
	+F-N-LTS-E-RED	+F-CANAL-YEL									
	+F-CANAL	+JB1-PE									
-C141	+CP1-TB121	+OS1-TB121	LAPP / 221825 / ÖLFLEX® TRAY II	25	6	18,8mm	1,31			OPERATOR STATION (+OS1) CONTROL CIRCUITS	
	+CP1-TB141	+OS1-TB141									
-C142	+JB2-TB141	+F-NAV-EAST-LT1	ECI / 8PES AUS14-5C-V / 800V SIA POWER CABLE	4	4		10			EAST NAVIGATION LIGHT	
	+F-NAV-EAST	+F-NAV-EAST-LT2									
		+JB2-PE									
-C143	+F-NAV-EAST-LT1	+F-NAV-WEST-LT1	ECI / 8PES AUS14-3C-V / 800V SIA POWER CABLE	4	3		10			WEST NAVIGATION LIGHT	
	+F-NAV-EAST-LT2	+F-NAV-WEST									
	+F-NAV-EAST										

HIGHER LEVEL
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ALTERNATE DWG. NO.

DATE
2019-09-18

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TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Cable overview : -C121 - -C143

FULL PAGE ID
=C_INSTALL/C10

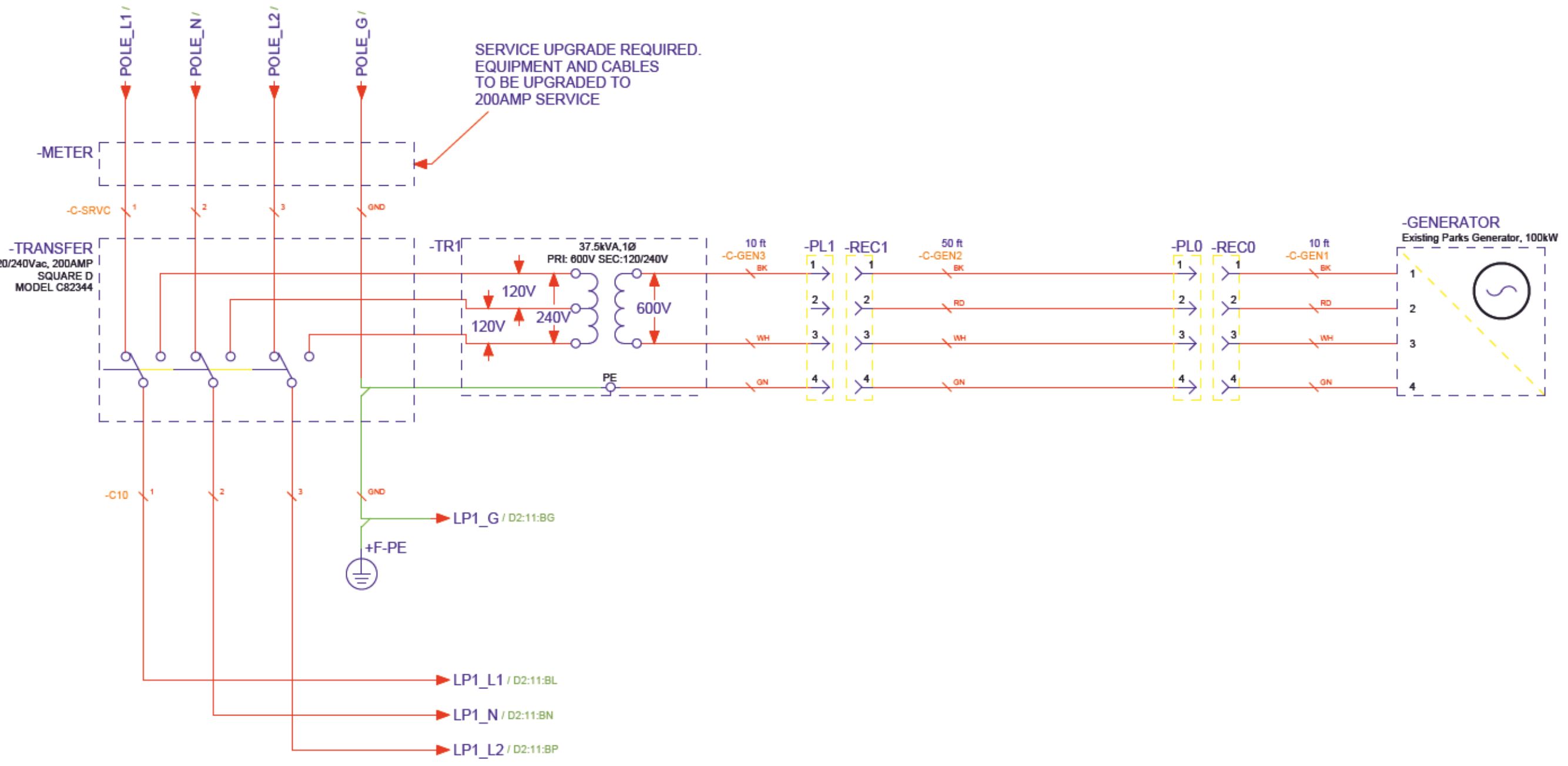
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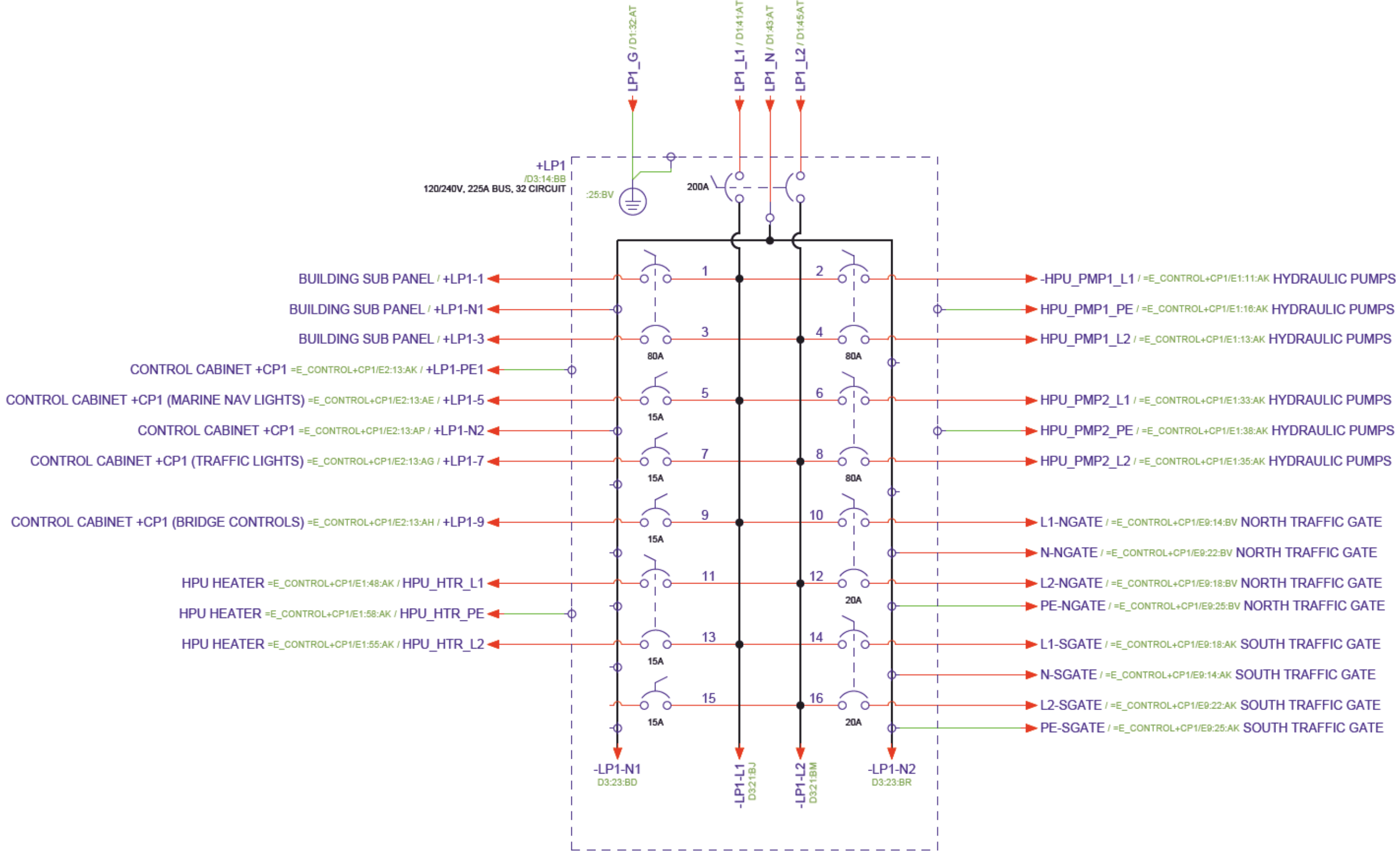
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REVISION Revision D		CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA		DATE 2016-03-04		TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE INCOMING 120VAC/240VAC DISTRIBUTION		FULL PAGE ID =D_POWER+F/D1		PAGE D1	
NOTES 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.		DRAWN BY JRobinson		CHECKED		DRAWING NO. 1911-1-003		PREVIOUS PAGE =C_INSTALL+C10	

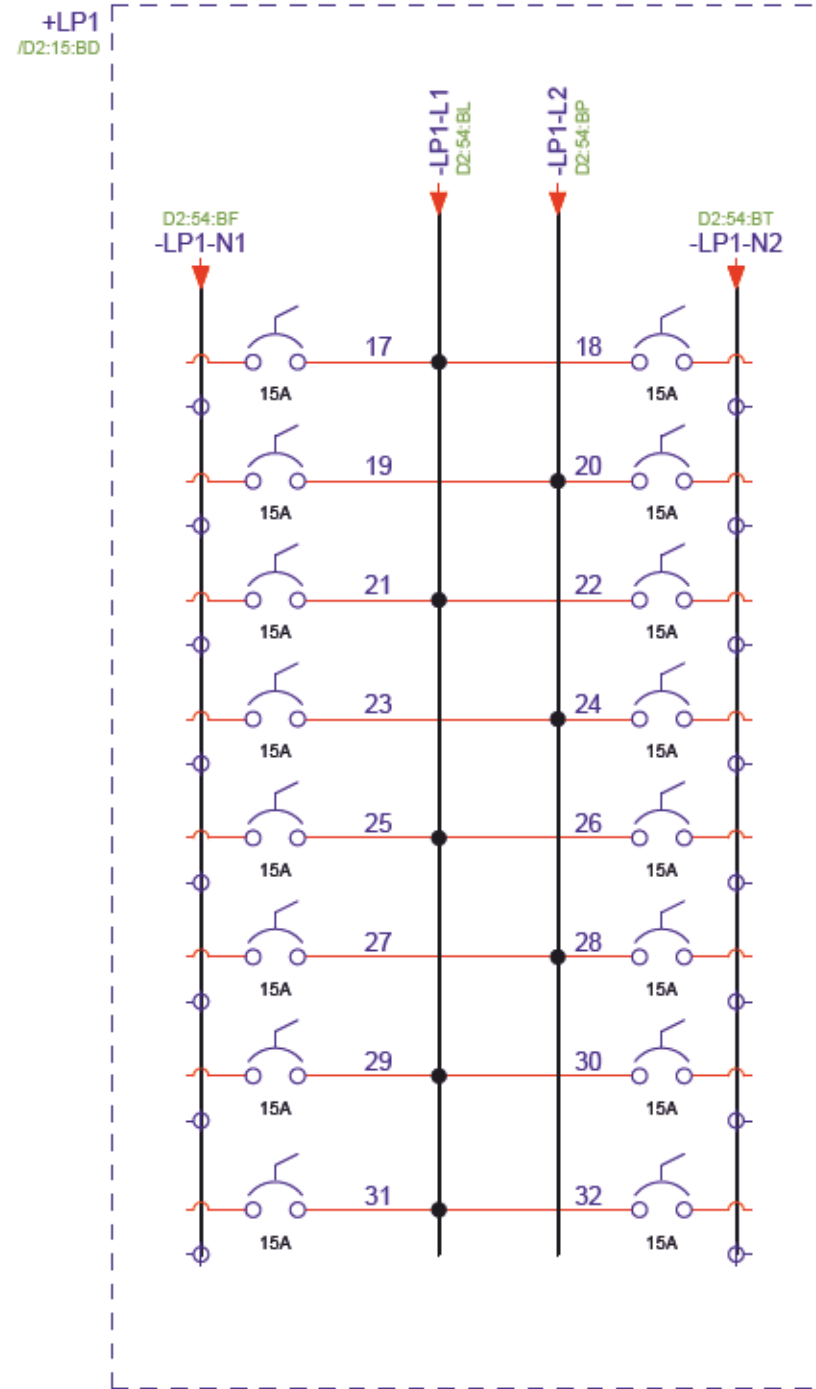
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REVISION
Revision D

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PARKS CANADA
PUBLIC WORKS AND GOVERNMENT
SERVICES CANADA

ALTERNATE DWG. NO.

DATE
2016-03-04

DRAWN BY
JRobinson

CHECKED

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
+LP1 - 120VAC/240VAC DISTRIBUTION (CIRCUITS
17-32)

FULL PAGE ID
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DRAWING NO.
1911-1-003

HIGHER LEVEL
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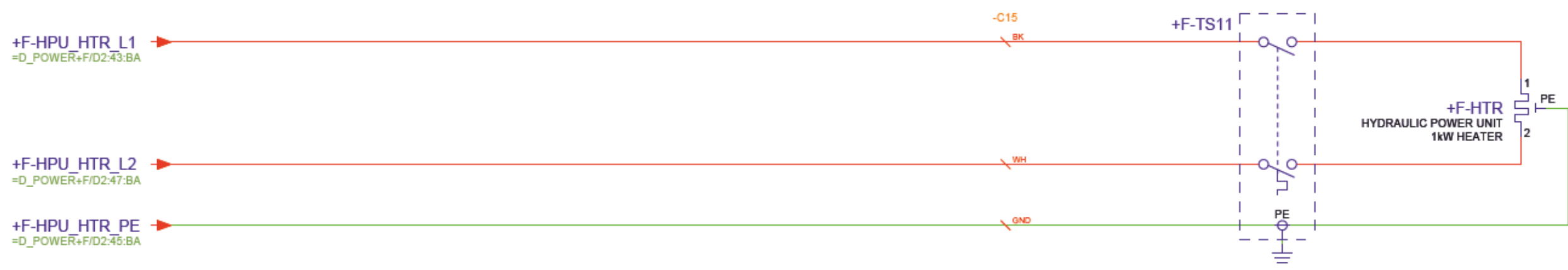
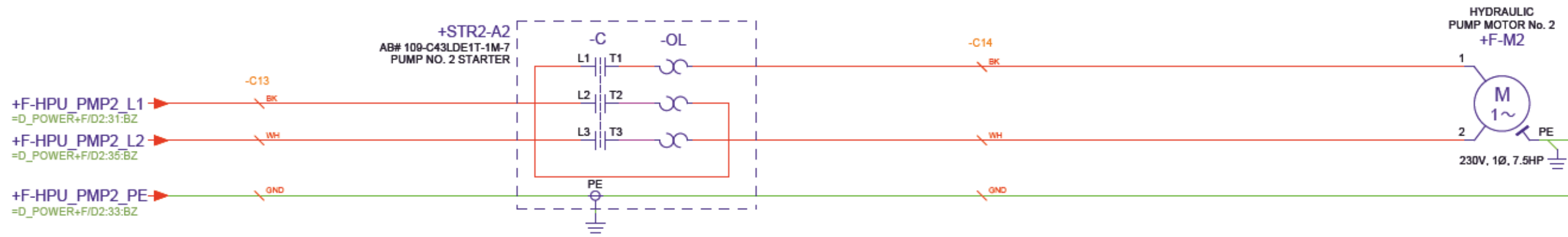
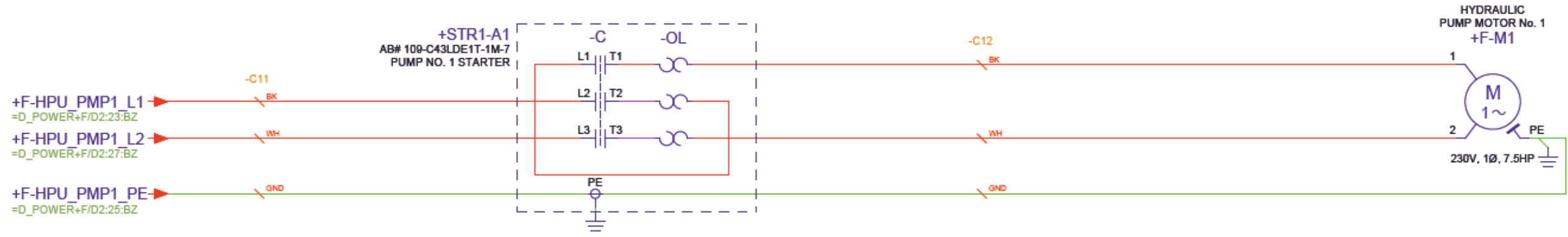
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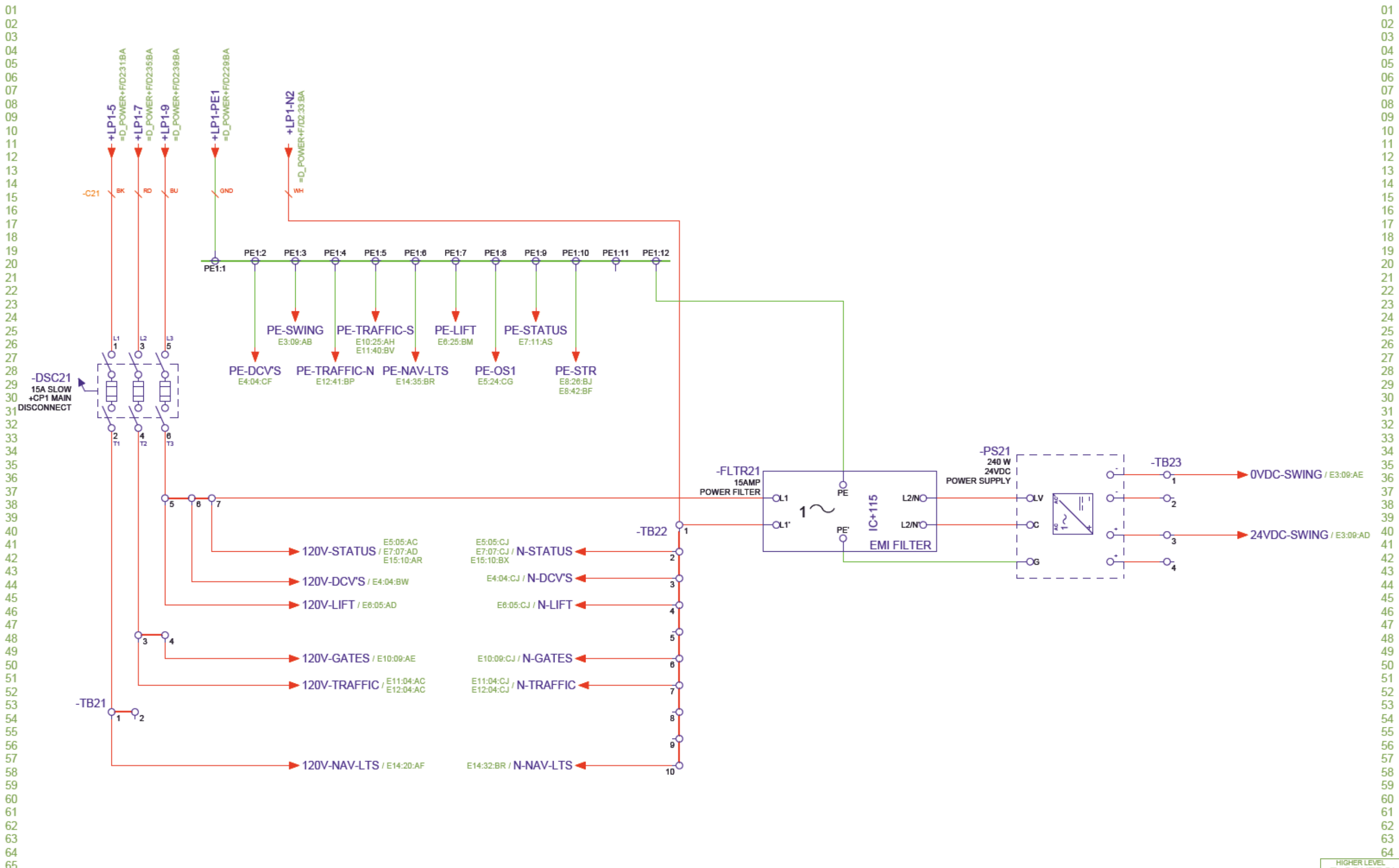
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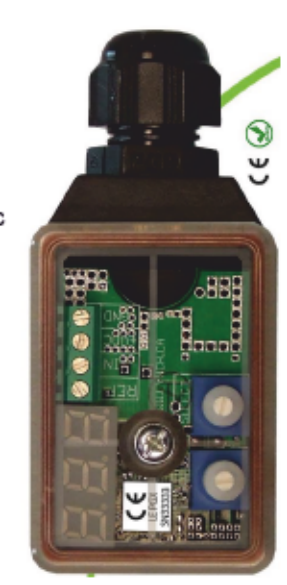
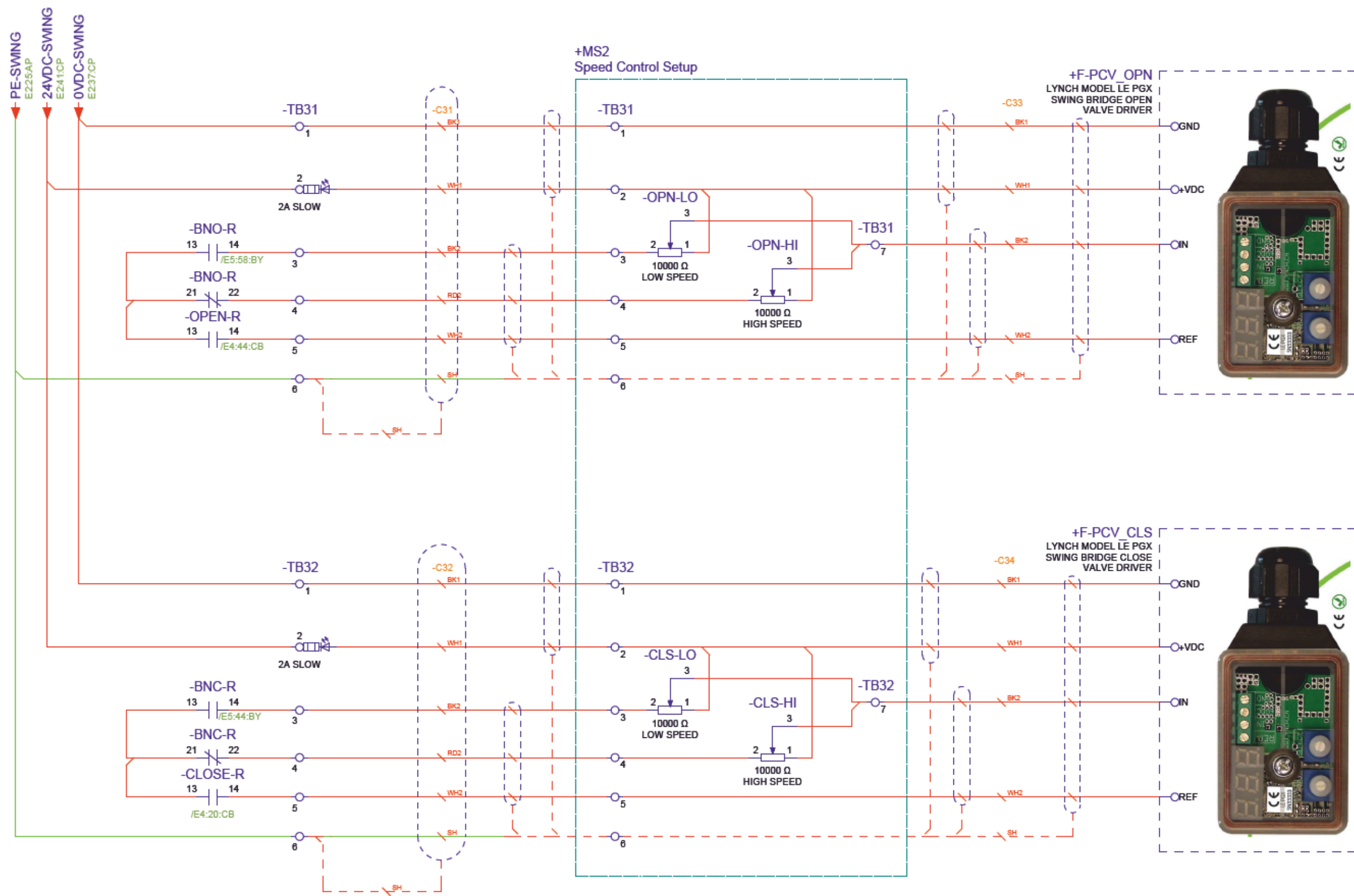
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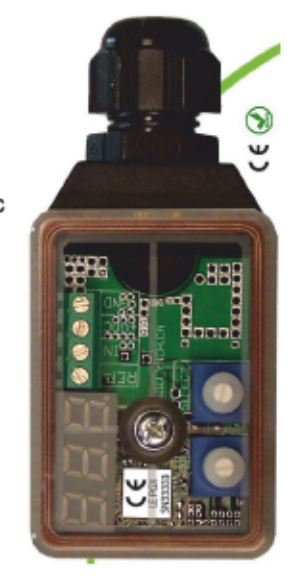


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BRIDGE SWING OPEN PROPORTIONAL DRIVER



BRIDGE SWING CLOSE PROPORTIONAL DRIVER

REVISION
Revision D

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PARKS CANADA
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SERVICES CANADA

DATE
2016-03-04

DRAWN BY
JRobinson

CHECKED

ALTERNATE DWG. NO.

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE

PROPORTIONAL VALVE CONTROL (SWING ONLY)

HIGHER LEVEL
=E_CONTROL

MOUNTING LOCATION
+CP1

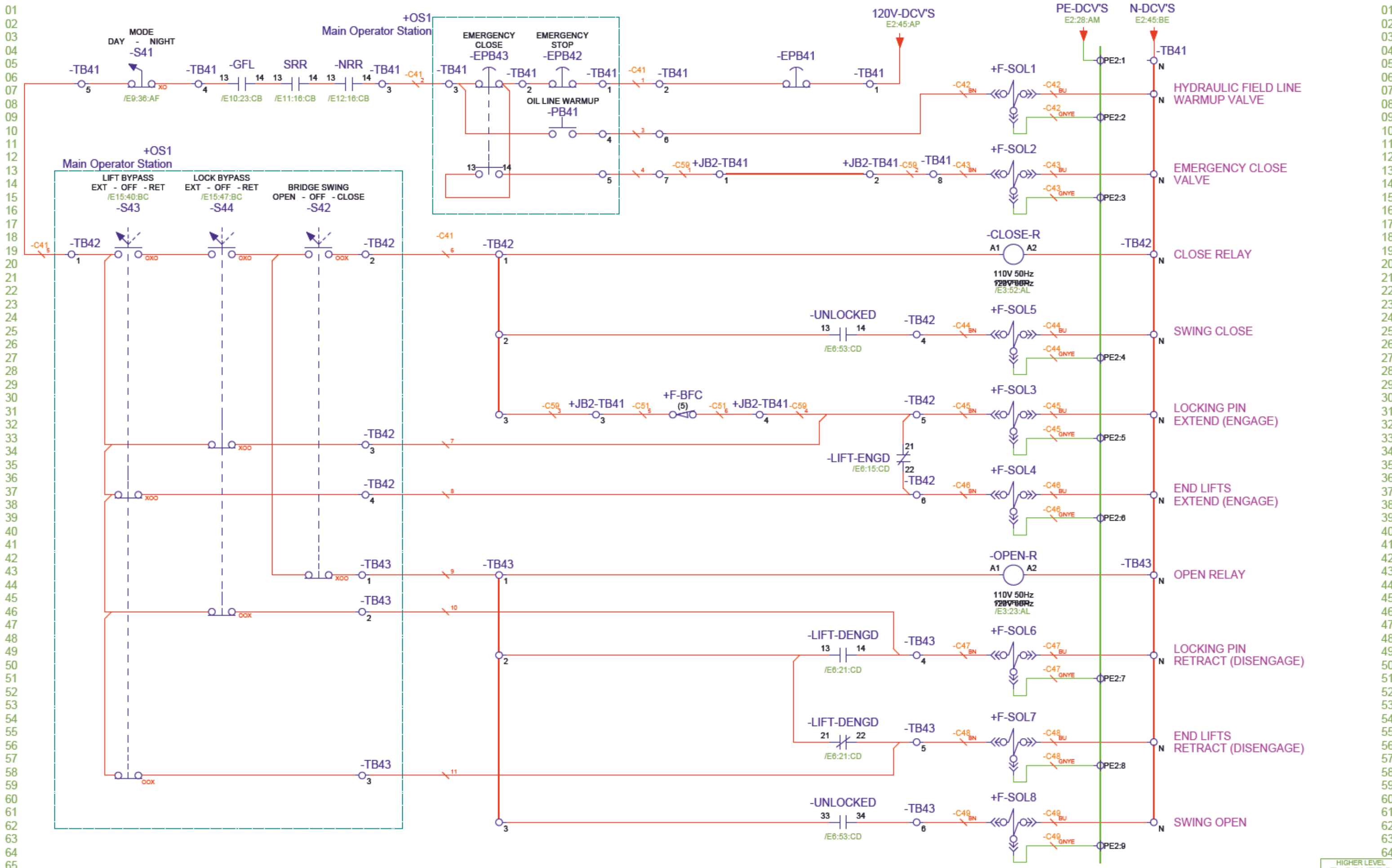
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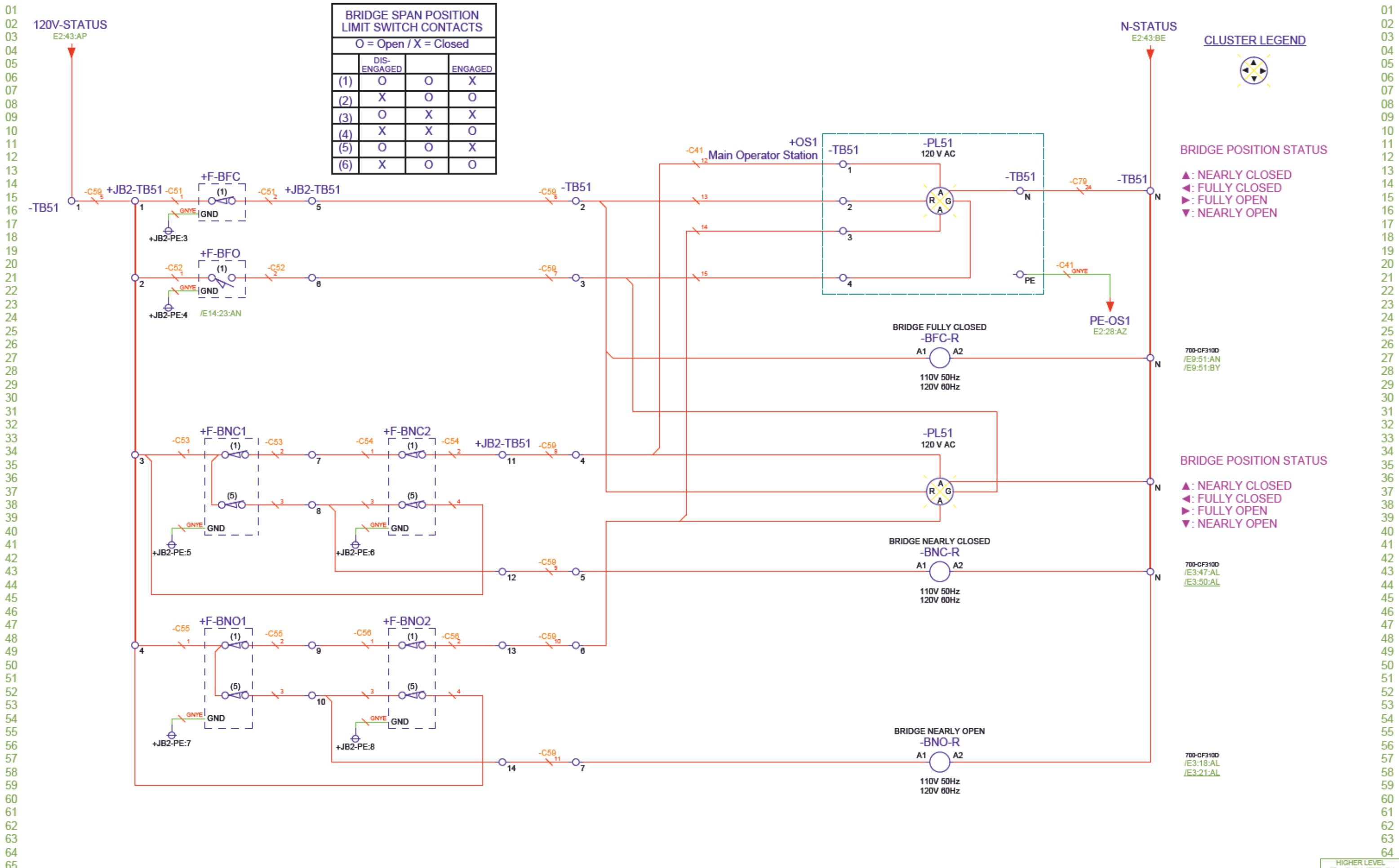
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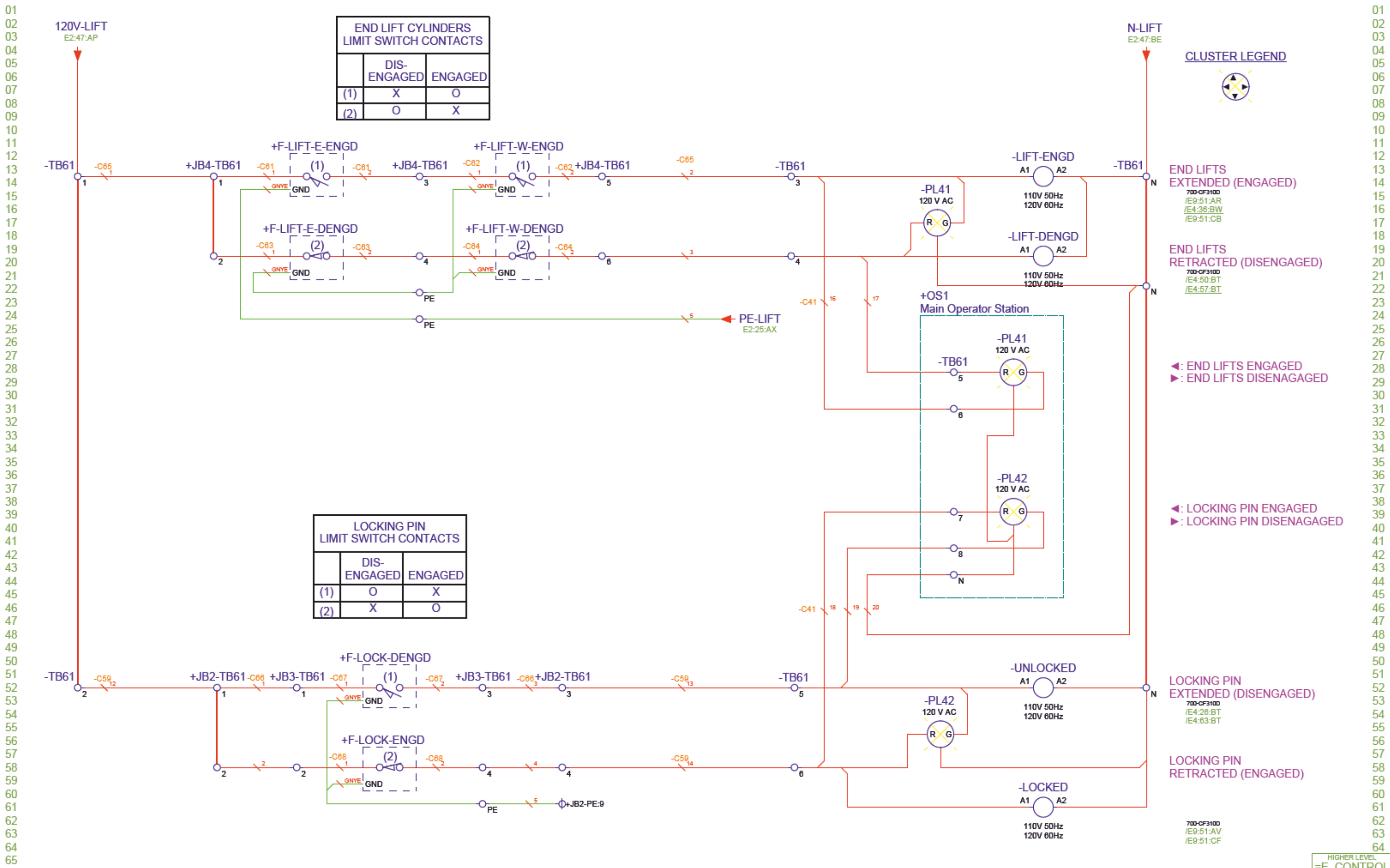
PAGE
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E4 : NEXT PAGE







**END LIFT CYLINDERS
LIMIT SWITCH CONTACTS**

	DIS-ENGAGED	ENGAGED
(1)	X	O
(2)	O	X

**LOCKING PIN
LIMIT SWITCH CONTACTS**

	DIS-ENGAGED	ENGAGED
(1)	O	X
(2)	X	O

CLUSTER LEGEND



END LIFTS EXTENDED (ENGAGED)

END LIFTS RETRACTED (DISENGAGED)

◀ : END LIFTS ENGAGED
▶ : END LIFTS DISENGAGED

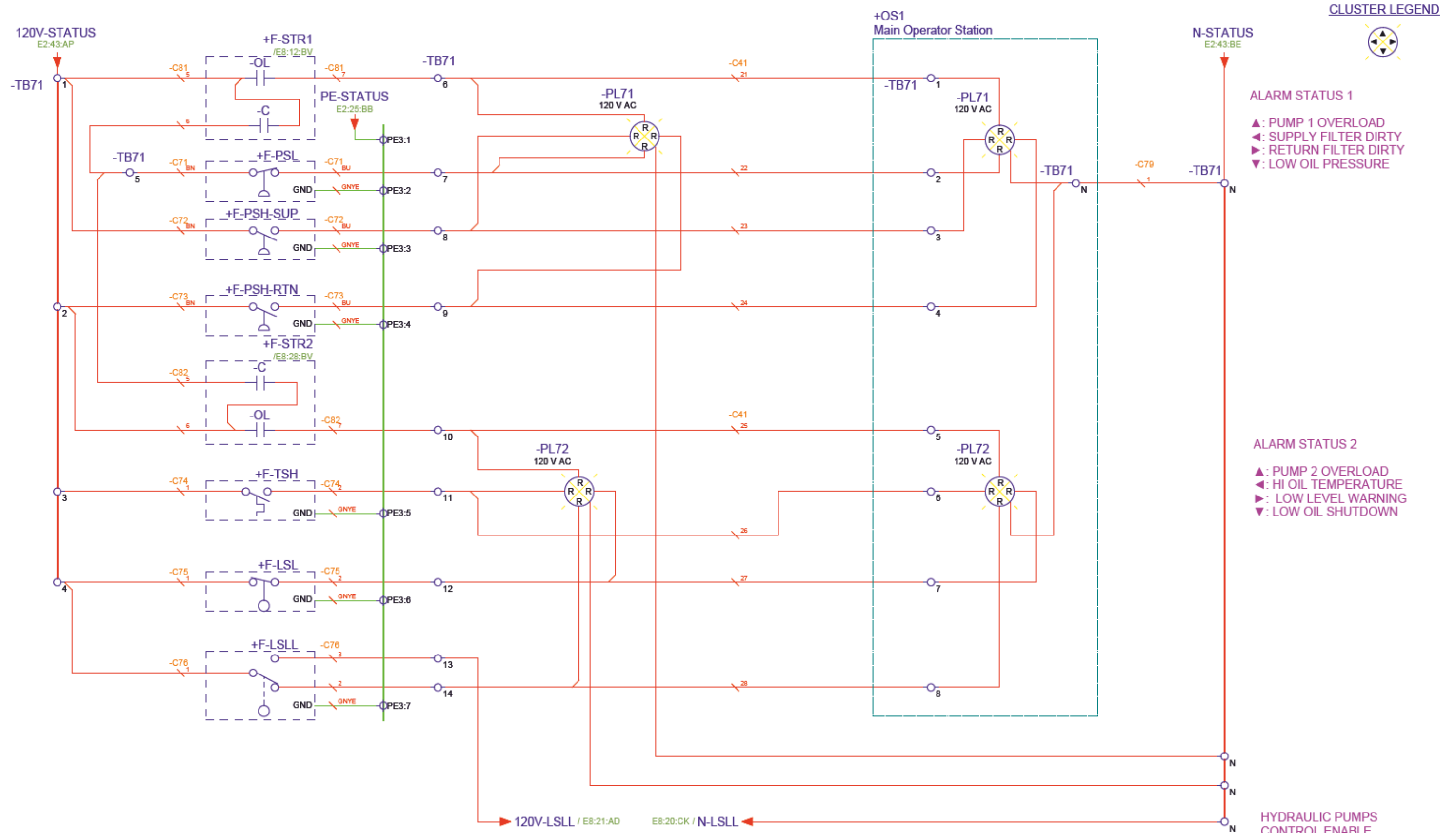
◀ : LOCKING PIN ENGAGED
▶ : LOCKING PIN DISENGAGED

LOCKING PIN EXTENDED (DISENGAGED)

LOCKING PIN RETRACTED (ENGAGED)

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CLUSTER LEGEND



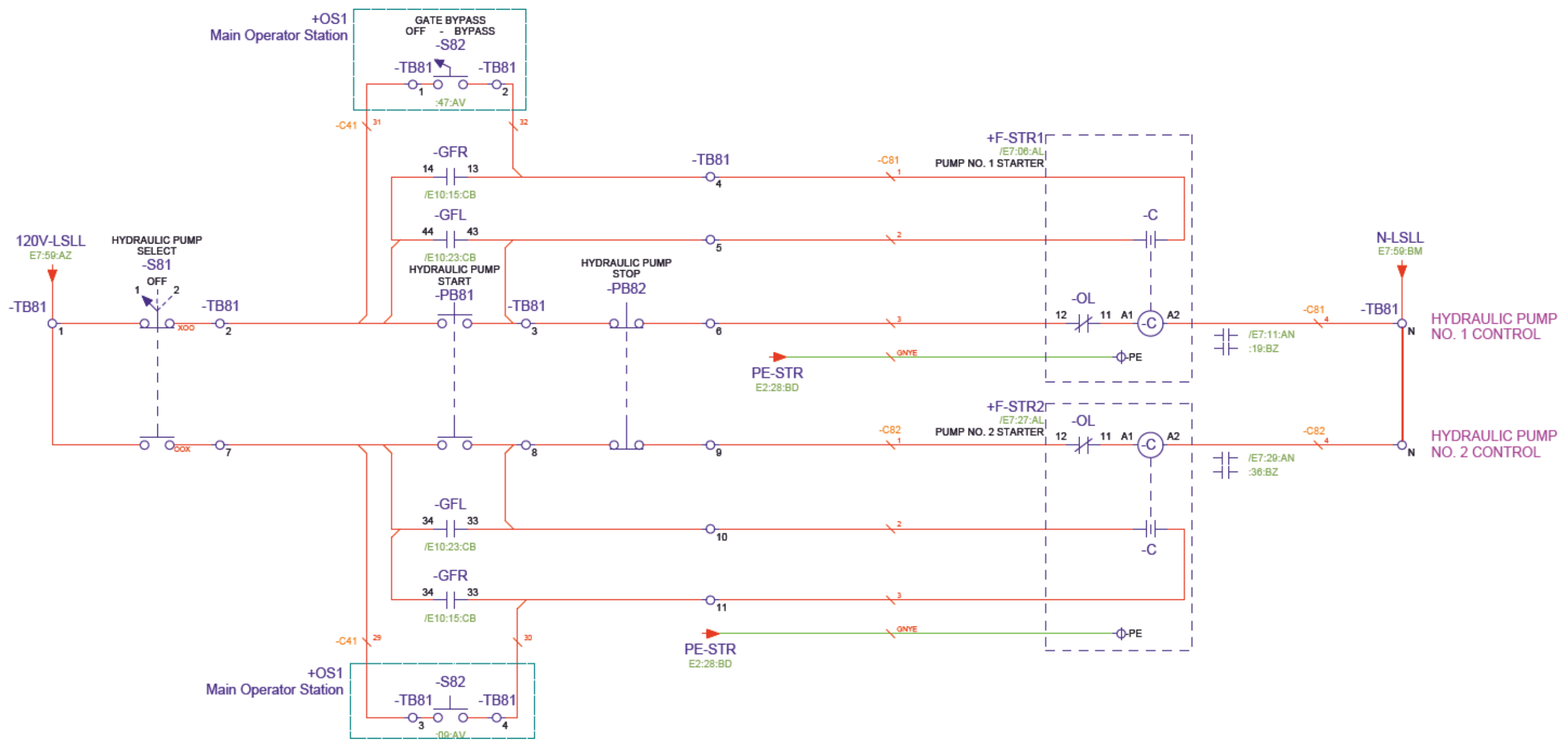
- ALARM STATUS 1**
- ▲: PUMP 1 OVERLOAD
 - ◀: SUPPLY FILTER DIRTY
 - ▶: RETURN FILTER DIRTY
 - ▼: LOW OIL PRESSURE

- ALARM STATUS 2**
- ▲: PUMP 2 OVERLOAD
 - ◀: HI OIL TEMPERATURE
 - ▶: LOW LEVEL WARNING
 - ▼: LOW OIL SHUTDOWN

HYDRAULIC PUMPS CONTROL ENABLE (OIL LEVEL OK)

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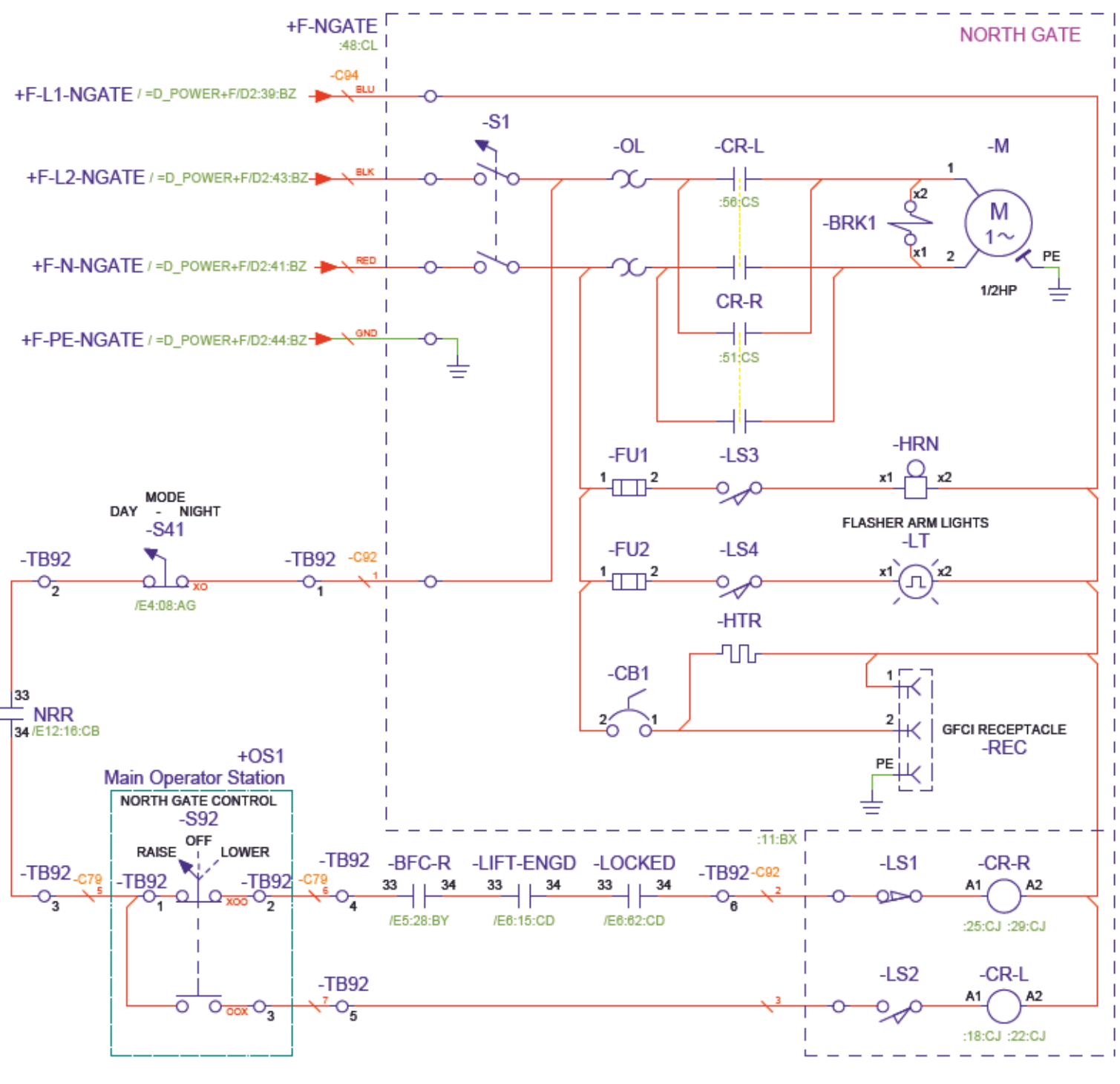
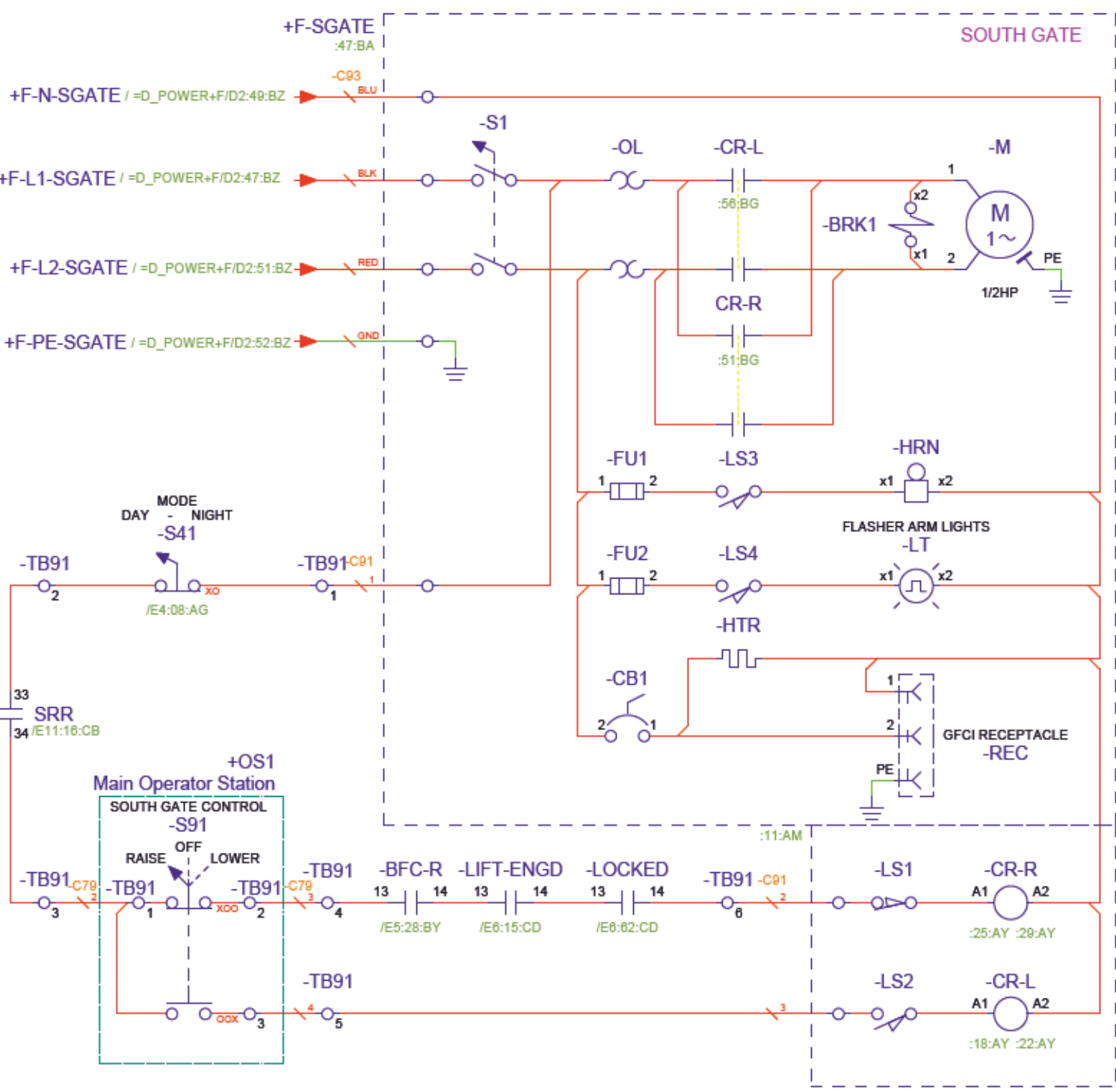
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TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE	FULL PAGE ID =E_CONTROL+CP1/E8
HYDRAULIC PUMP CONTROL	DRAWING NO. 1911-1-003

HIGHER LEVEL =E_CONTROL MOUNTING LOCATION +CP1	PAGE E8
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Revision D

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DATE
2016-03-23

DRAWN BY
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CHECKED

ALTERNATE DWG. NO.

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE

TRAFFIC GATES CONTROL

FULL PAGE ID
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DRAWING NO.
1911-1-003

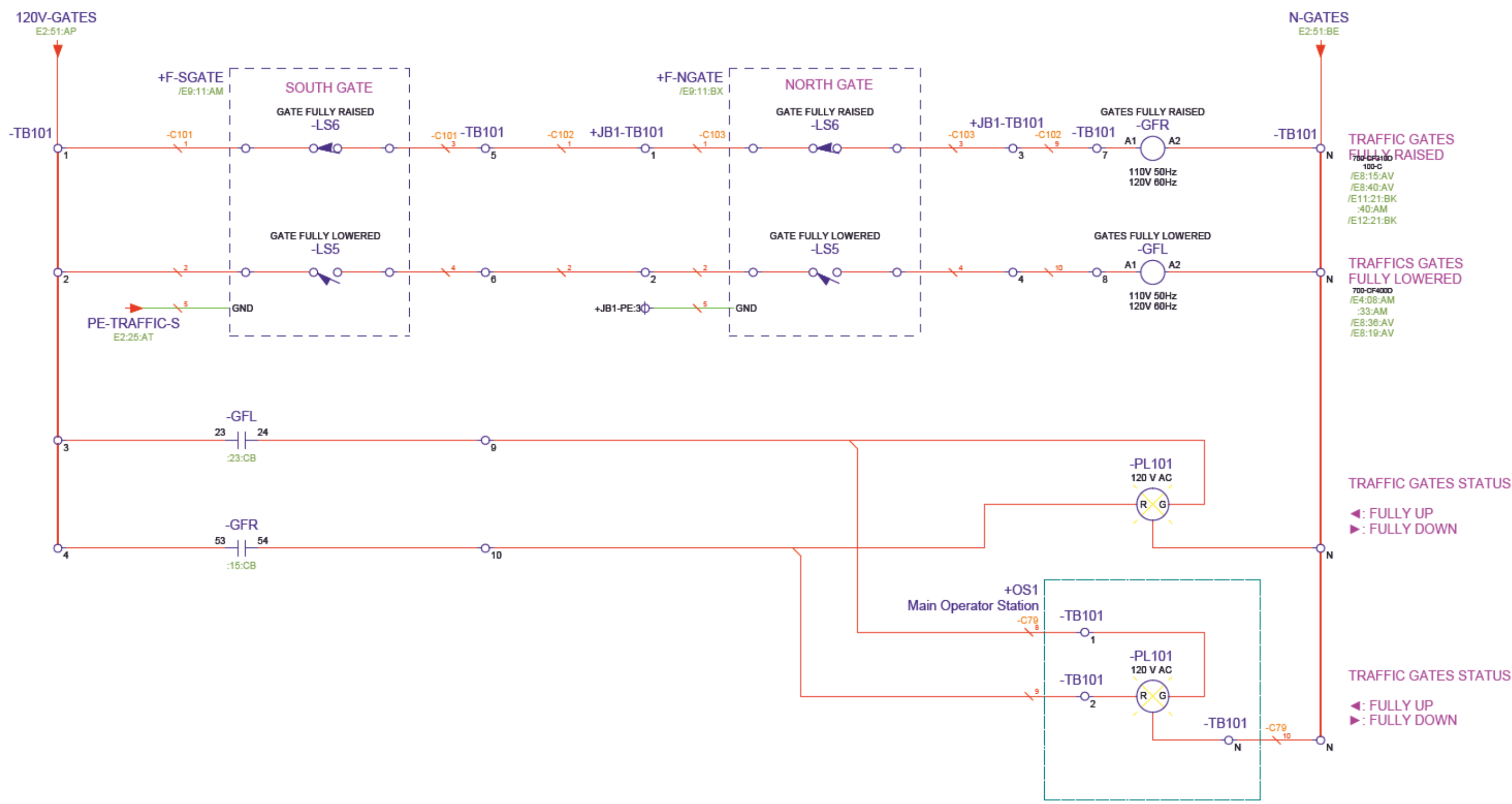
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MOUNTING LOCATION
+CP1

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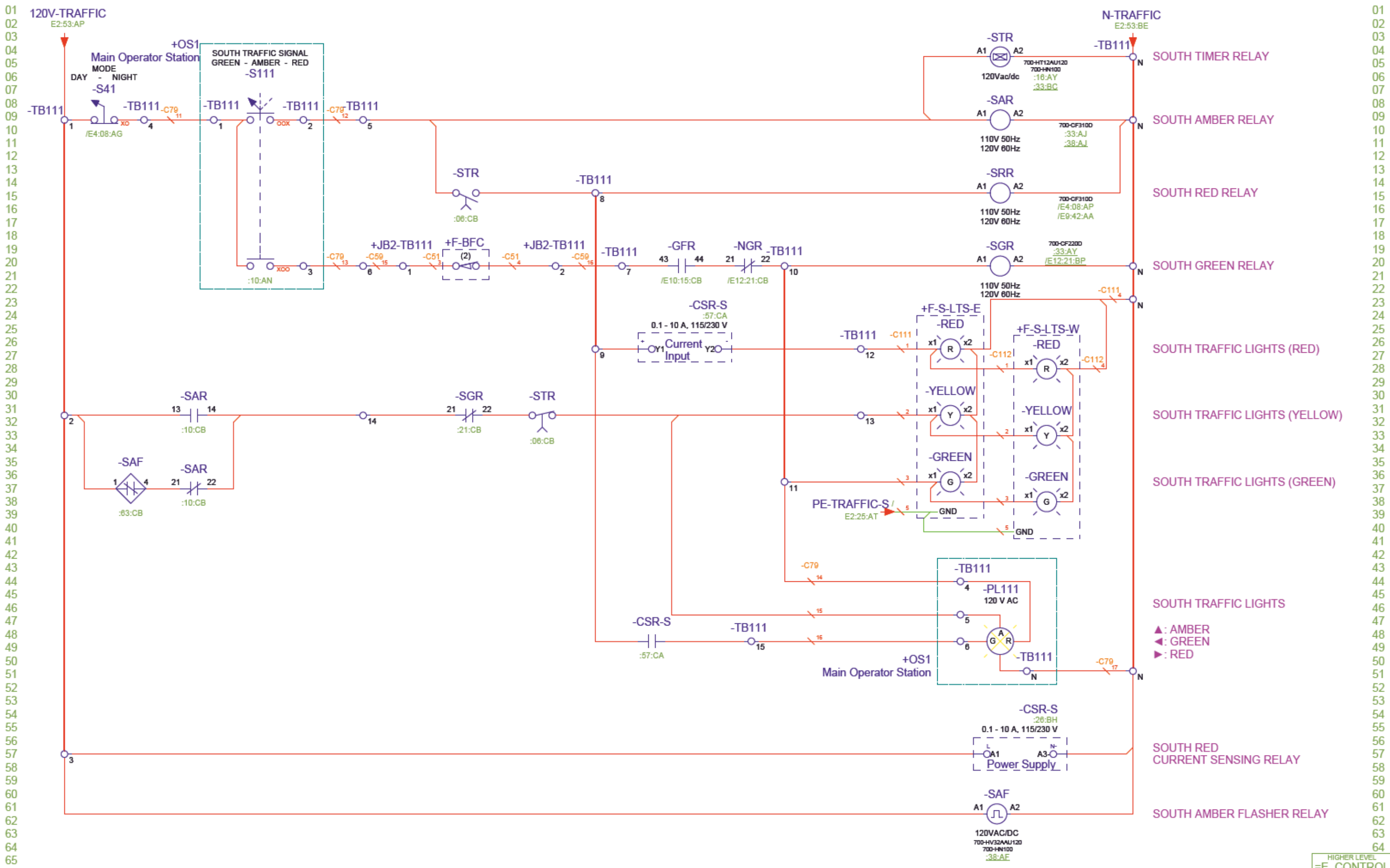


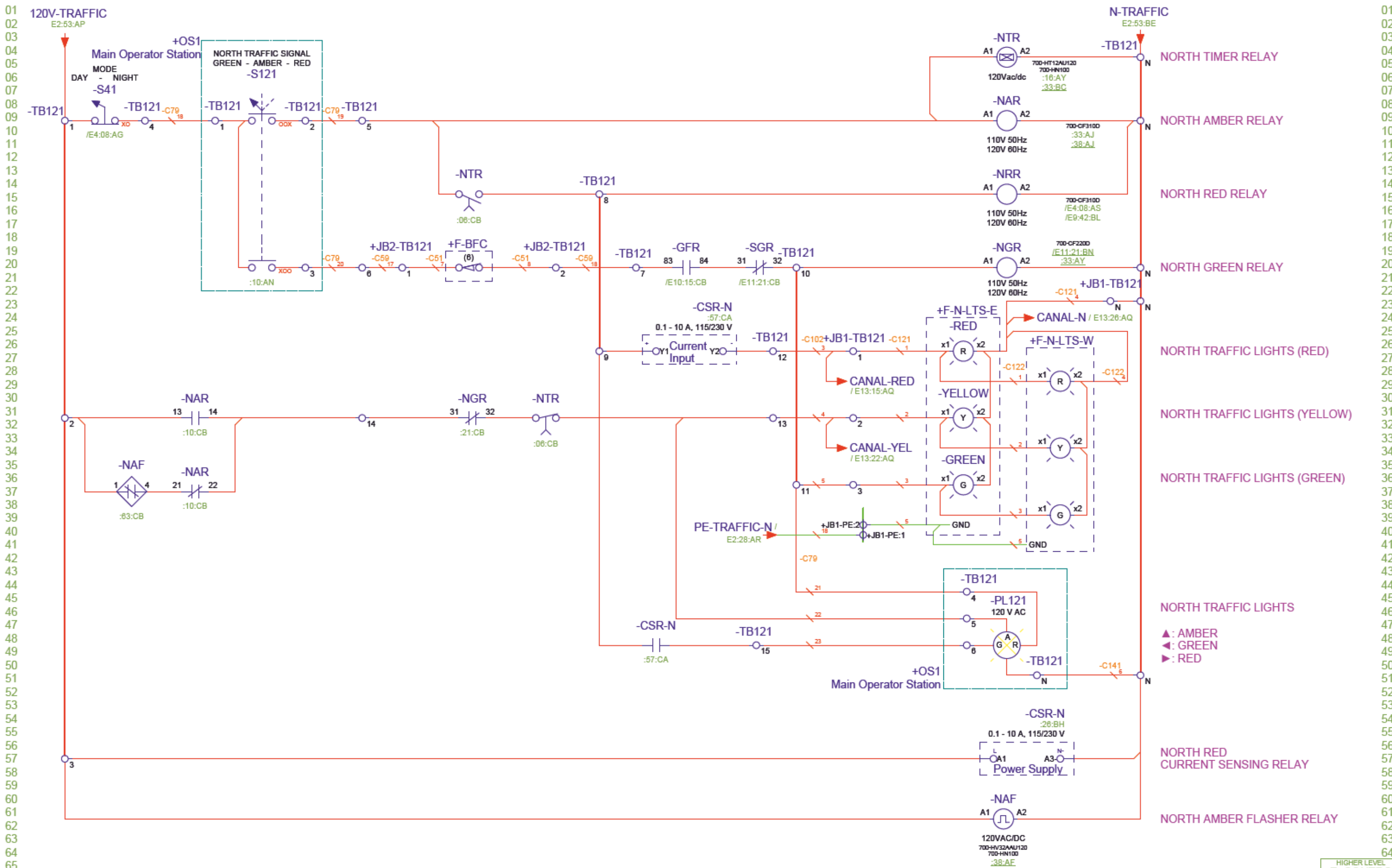
REVISION Revision D	NOTES
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CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-10
DRAWN BY TCampbell	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE
CHECKED	TRAFFIC GATES STATUS

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DRAWING NO. 1911-1-003	

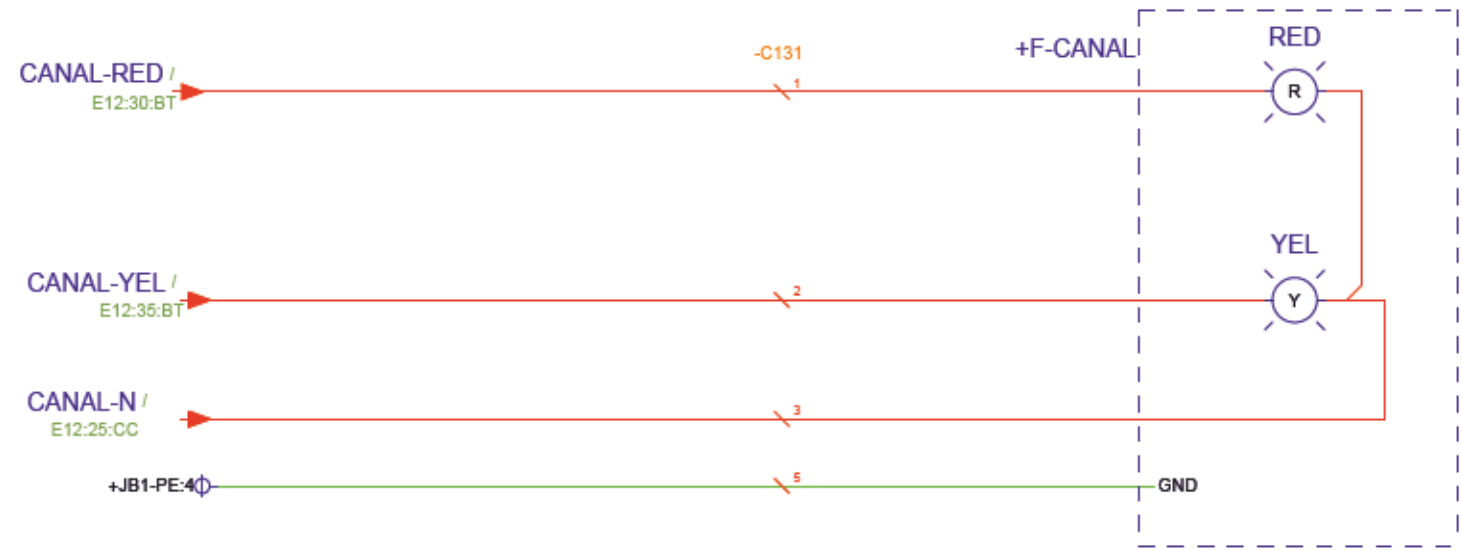
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CANAL RD
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RED TRAFFIC LIGHT

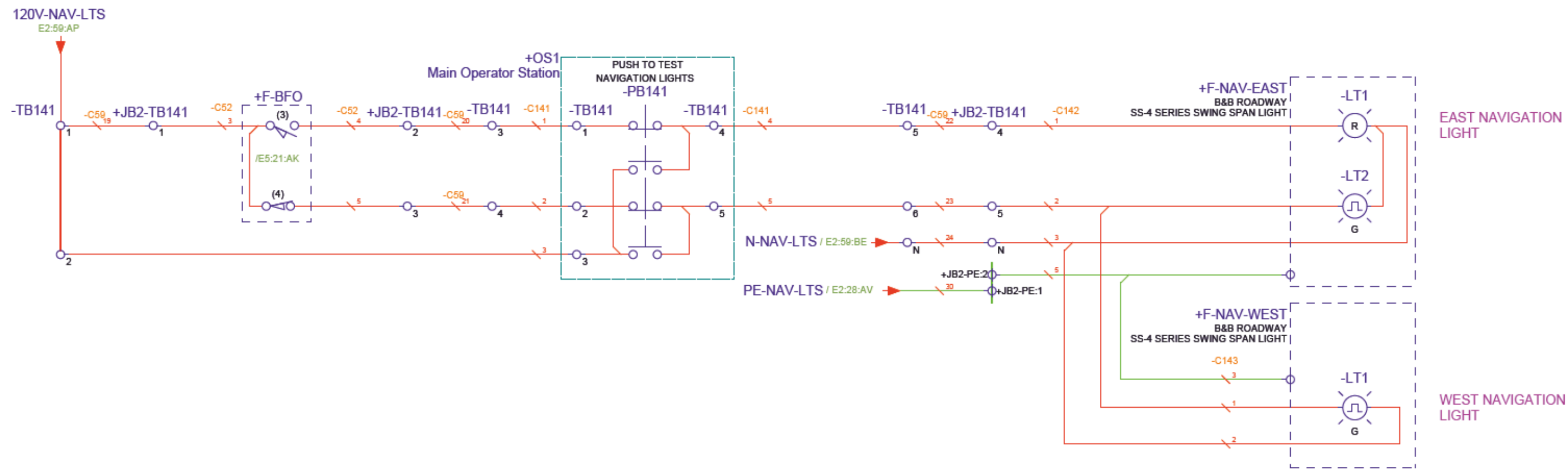
CANAL RD
NORTH SIDE
YELLOW TRAFFIC LIGHT

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-10	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE	FULL PAGE ID =E_CONTROL+CP1/E13	PAGE E13
		DRAWN BY TCampbell		CHECKED	DRAWING NO. 1911-1-003
NOTES		ALTERNATE DWG. NO.		NORTH SIDE TRAFFIC LIGHTS - CANAL RD APPROACH	

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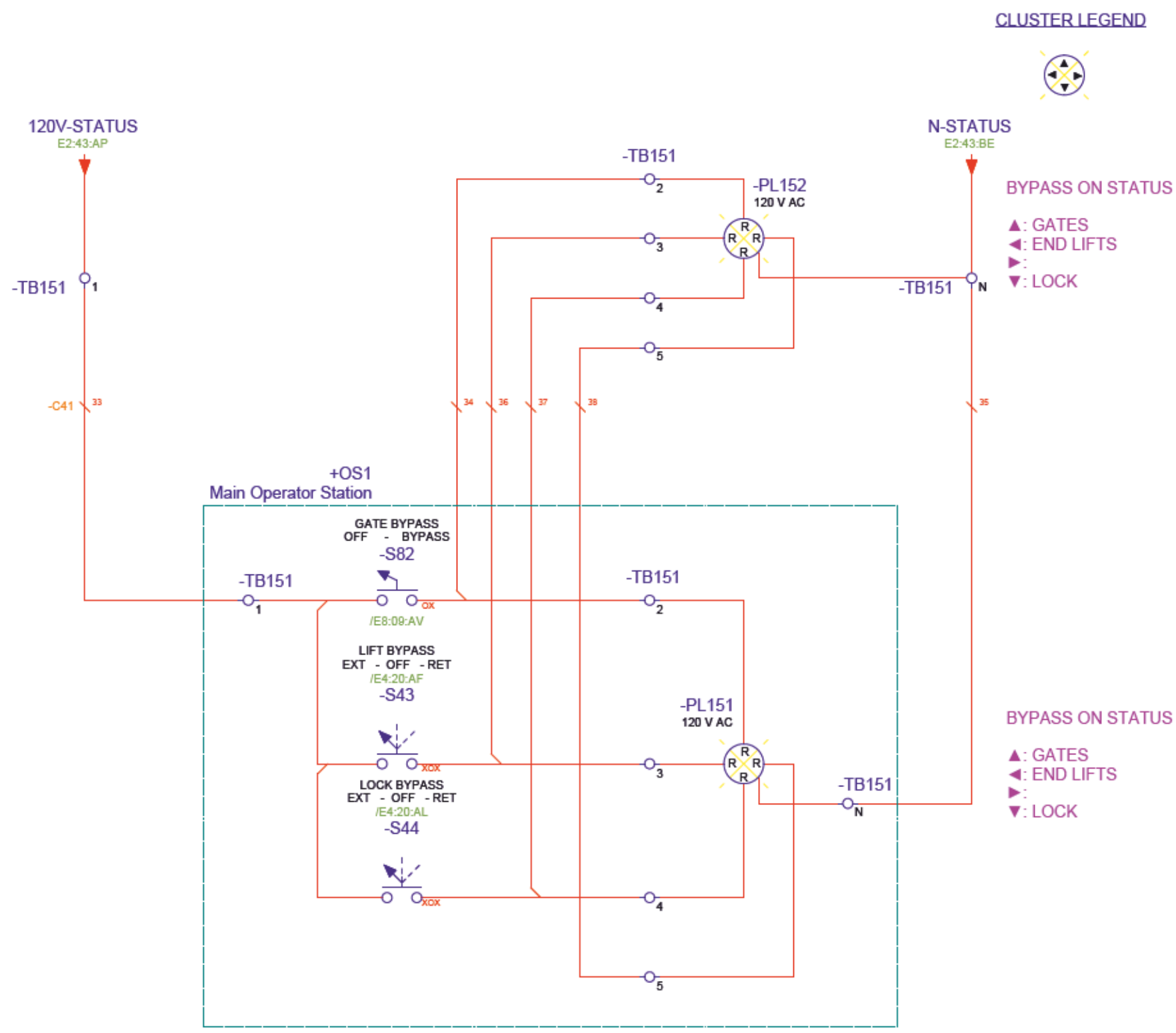
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REVISION Revision D		CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA		DATE 2018-10-01		TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE		FULL PAGE ID =E_CONTROL+CP1/E14		PAGE E14	
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Chadwick Engineering Ltd. 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com		2019-10-04 LAST PAGE MODIFICATION DATE		NAVIGATION LIGHTS		NAVIGATION LIGHTS		NAVIGATION LIGHTS		NAVIGATION LIGHTS	

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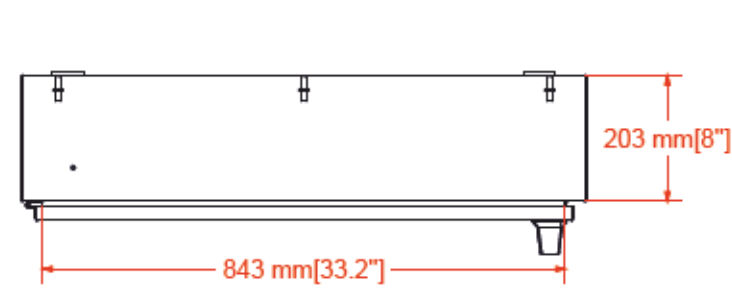


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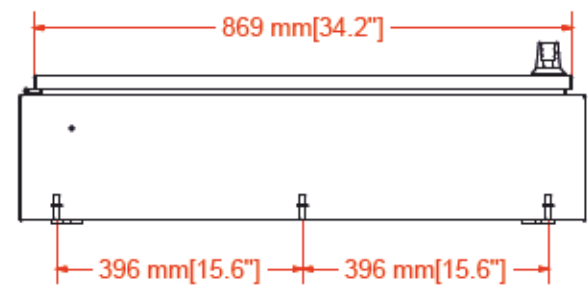
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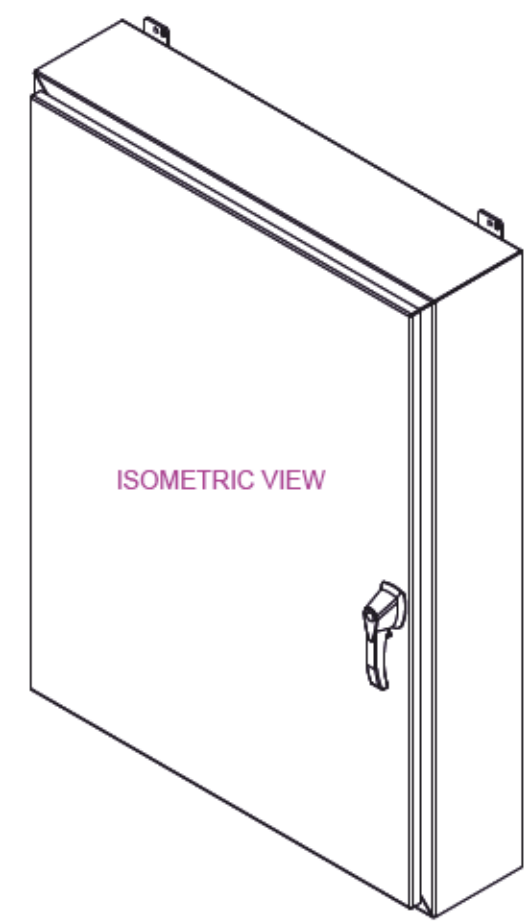
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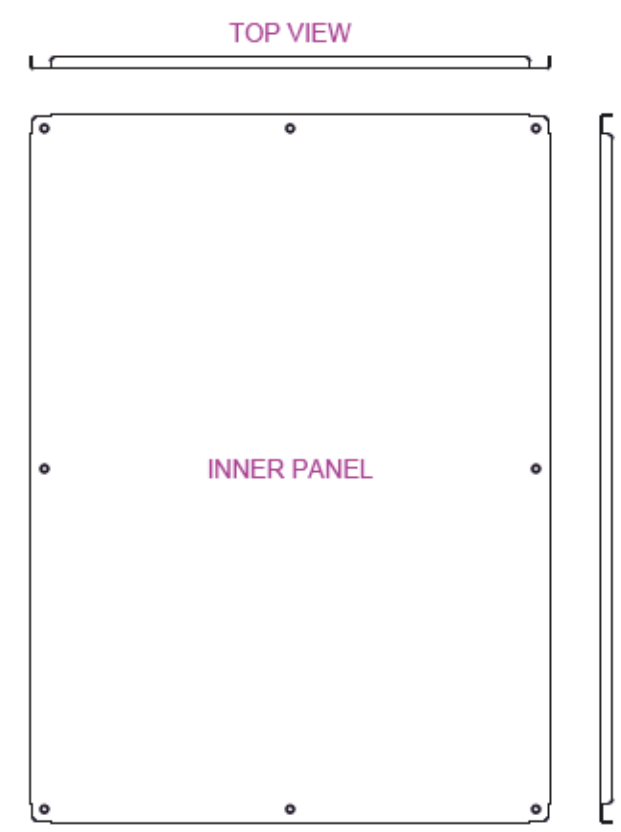
TOP VIEW



BOTTOM VIEW



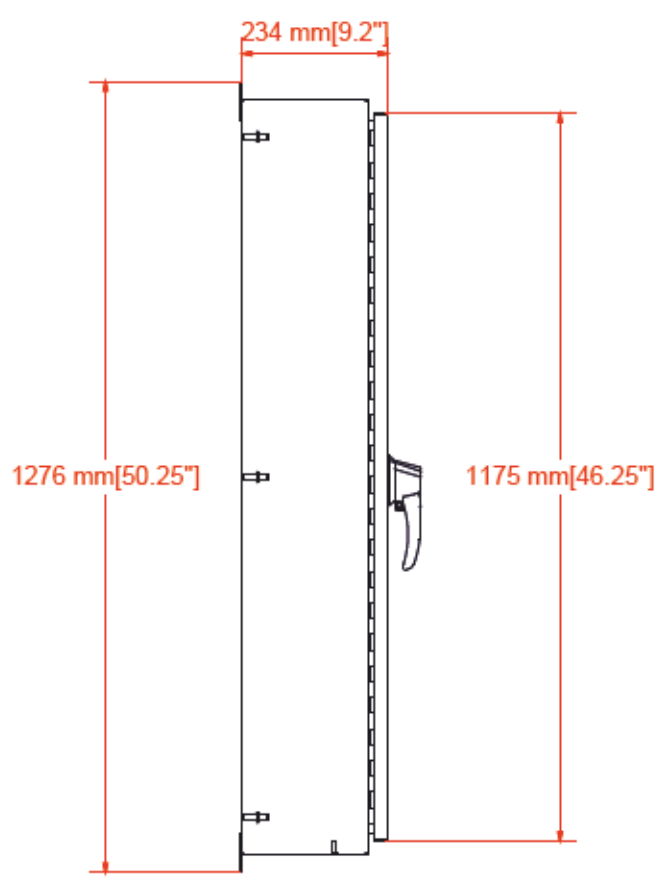
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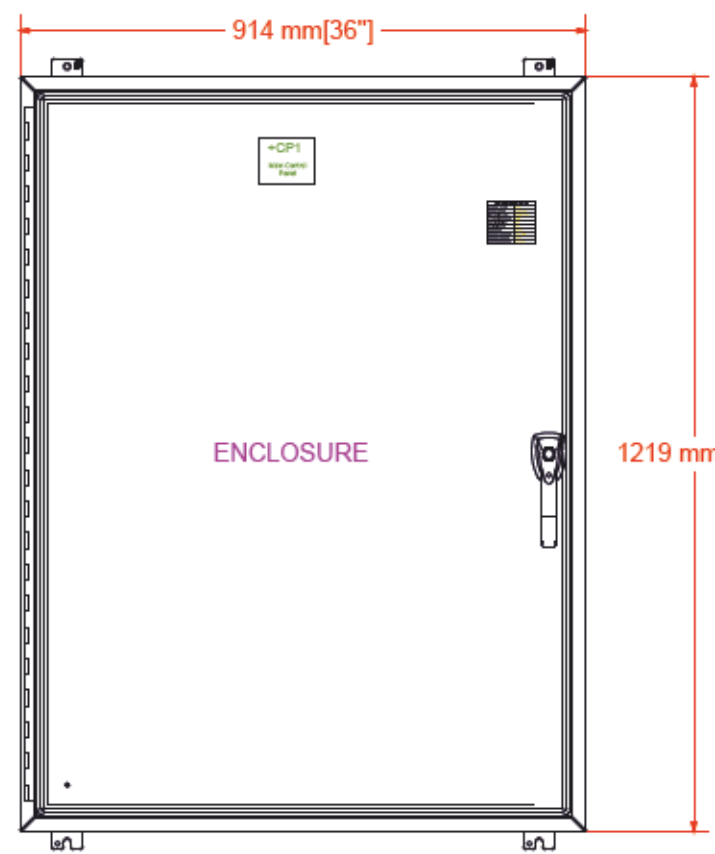
TOP VIEW

INNER PANEL

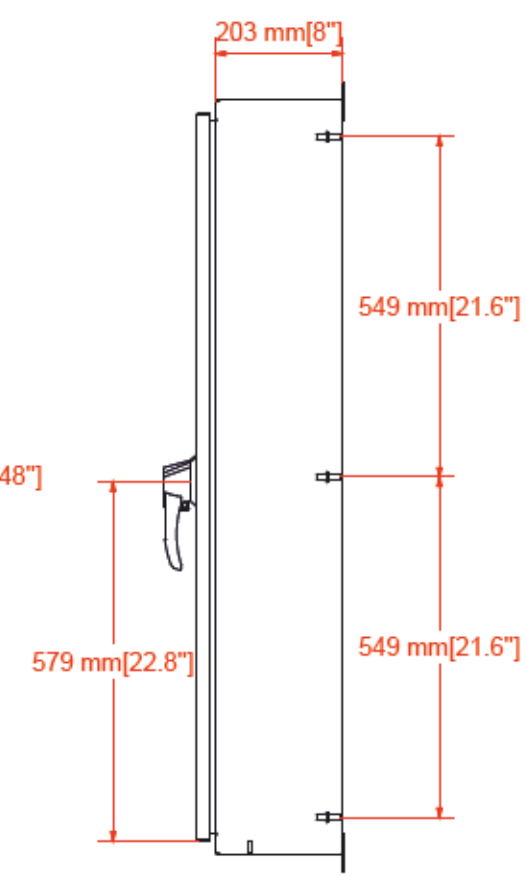
SIDE VIEW



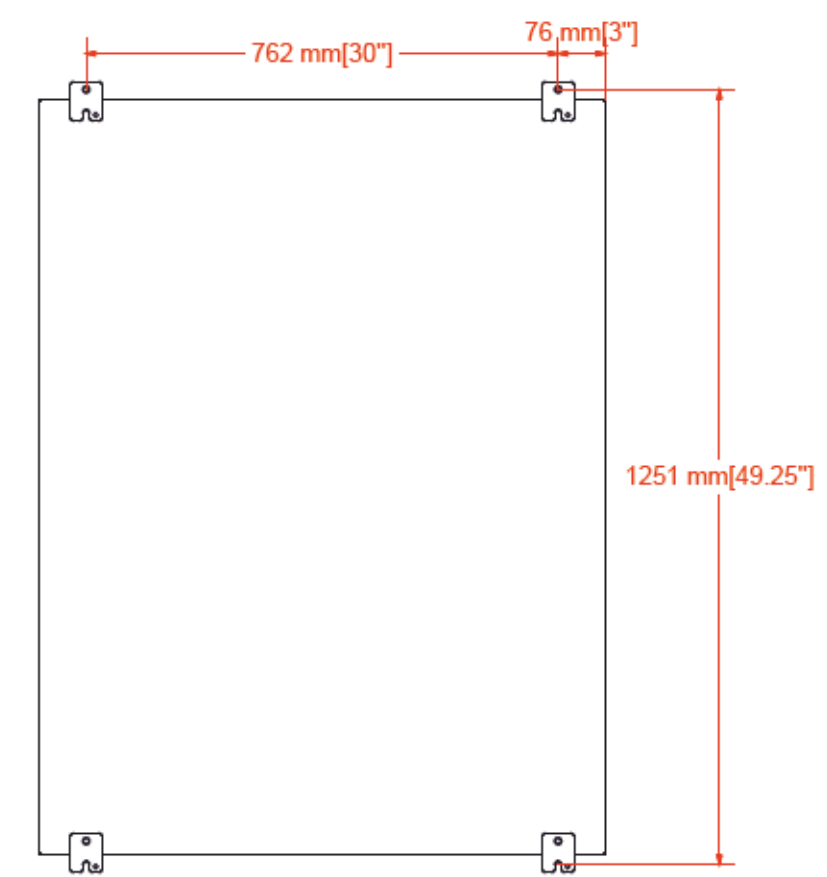
SIDE VIEW



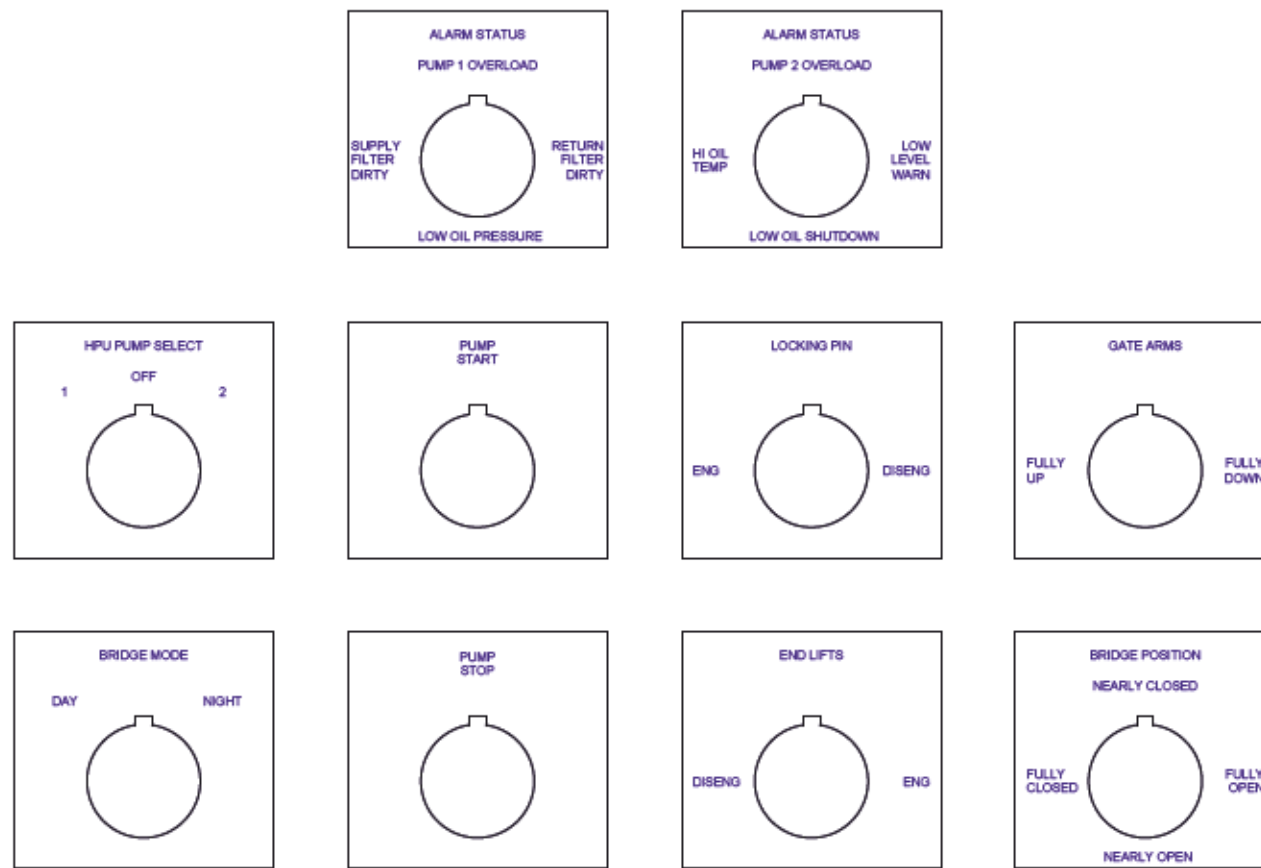
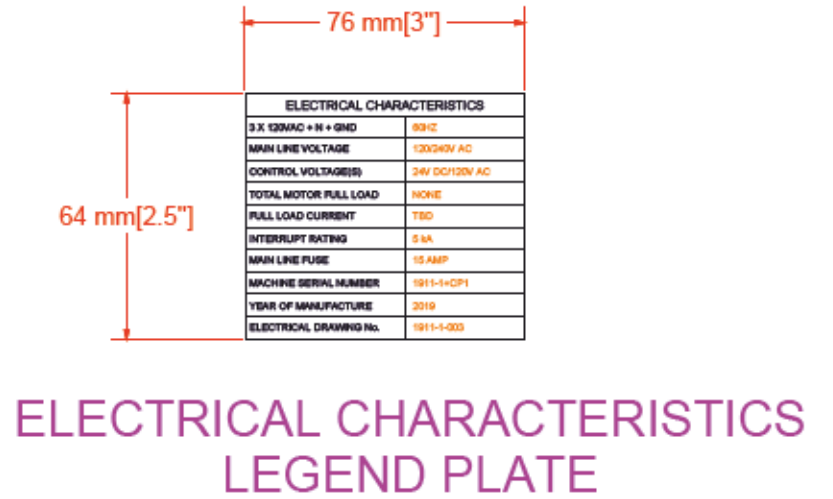
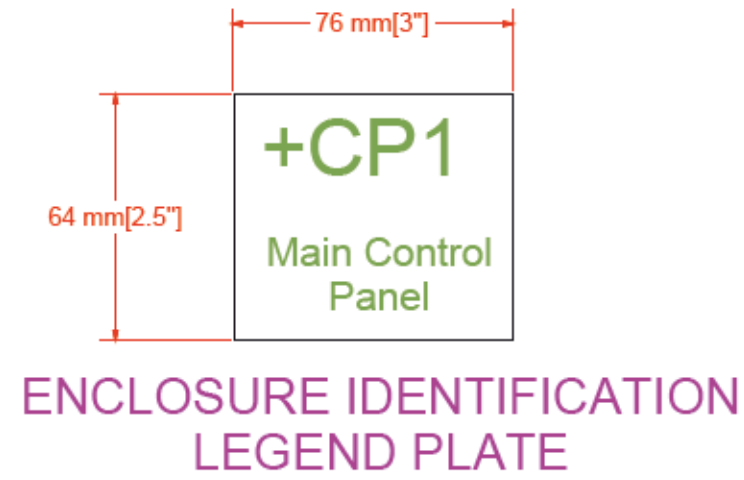
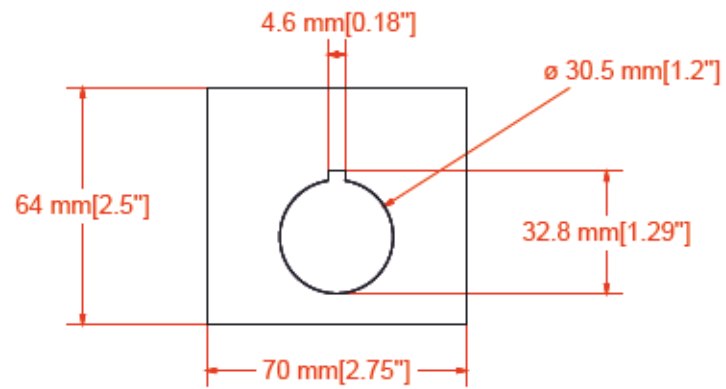
FRONT VIEW



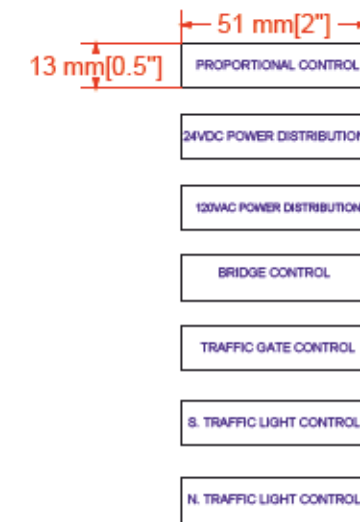
SIDE VIEW



REAR VIEW



DEVICE IDENTIFICATION LEGEND PLATES



INNER PANEL IDENTIFICATION LEGEND PLATES

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Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+CP1



BFC-R	GFL	PB81	PL152	TB23	TB92
BNC-R	GFR	PB82	PS21	TB31	TB101
BNO-R	LIFT-DENGD	PE1	S41	TB32	TB111
CLOSE-R	LIFT-ENGD	PE2	S81	TB41	TB121
CSR-N	LOCKED	PE3	SAF	TB42	TB141
CSR-S	NAF	PL41	SAR	TB43	TB151
DSC21	NAR	PL42	SGR	TB51	UNLOCKED
ENC_EXT_1	NGR	PL51	SRR	TB61	
ENC_INT_1	NRR	PL71	STR	TB71	
EPB41	NTR	PL72	TB21	TB81	
FLTR21	OPEN-R	PL101	TB22	TB91	

Enclosure legend

Mounting Panel: +CP1-ENC_EXT_2

CE_F18_001

Item number	Device tag	Manufacturer	Order number	Description	Placement	Function text
1	-DSC21	Allen-Bradley (IEC Data)	194R-HS4	Operating Handle, With Defeater, Black, NEMA Type 3R/3/12/4/4X - IP66	=E_CONTROL/E2:31:AE	+CP1 MAIN
2	-S41	Allen-Bradley (IEC Data)	800TC-H17A	30.5mm Type 4/13 2 Pos Sel. Switch-Non-Illum., White, Knob Lever Maint., 1 NO-1	=E_CONTROL/E4:08:AG	MODE
3	-S81	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL/E8:24:AH	HYDRAULIC PUMP
4	-PL101	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL/E10:36:CB	TRAFFIC GATE STATUS
6	-PB81	Allen-Bradley (IEC Data)	800TC-A1A2	30.5mm Type 4/13 Mom. Contact PB, Non-Illum., Green, Flush Hd, 2 NO, Finger	=E_CONTROL/E8:24:AV	HYDRAULIC PUMP
7	-PL42	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL/E6:56:BX	LOCKING PIN STATUS
8	-PL71	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL/E7:11:BF	ALARM STATUS
9	-PB82	Allen-Bradley (IEC Data)	800TC-B6A4	30.5mm Type 4/13 Mom. Contact PB, Non-Illum., Red, Extended Hd, 2 NC, Finger	=E_CONTROL/E8:24:BC	HYDRAULIC PUMP
10	-PL41	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL/E6:17:BX	END LIFTS STATUS
11	-PL72	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL/E7:35:BC	ALARM STATUS
12	-S41	Allen-Bradley (IEC Data)	800TC-XA4	Contact Block, Shallow Block, 2 N.C.	=E_CONTROL/E4:08:AG	MODE
13	-S41	Allen-Bradley (IEC Data)	800TC-XA4	Contact Block, Shallow Block, 2 N.C.	=E_CONTROL/E4:08:AG	MODE
14	-PL152	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL/E15:12:BP	
15	-PL51	Allen-Bradley (IEC Data)	800TC-PCL416RAAG	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=F_LAYOUTS/F2	


Terminal strip layouts and parts are detailed on the terminal line up diagrams.

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+CP1

PAGE
=F_LAYOUTS+CP1/F5
DRAWING NO.
F5

PREVIOUS PAGE: F4
NEXT PAGE: F6

REVISION
Revision D



594 Norris Crt.
Kingston, Ontario
Canada K7P 2R9
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NOTES

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SERVICES CANADA

DATE
2019-10-04

DRAWN BY
jrobinson

CHECKED

ALTERNATE DWG. NO.

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Enclosure legend : +CP1-DSC21 - +CP1-PL51

FULL PAGE ID
=F_LAYOUTS+CP1/F5

DRAWING NO.

Enclosure legend

Mounting Panel: +CP1-ENC_INT_1

CE_F18_001

Item number	Device tag	Manufacturer	Order number	Description	Placement	Function text
1	-DSC21	Allen-Bradley (IEC Data)	194R-C30-1753	194R NextGen Disconnect Switch, Open, CC fuse, 30 A, 3 Pole	=E_CONTROL/E2:31:AE	+CP1 MAIN
2	-DSC21	Allen-Bradley (IEC Data)	194R-R2	Operating Shaft, Extended Length, 457mm (18.0 in.)	=E_CONTROL/E2:31:AE	+CP1 MAIN
3	-DSC21	Littlefuse	CCMR015	FUSE, CLASS CC, TIME DELAY, 1 1/2" x 13/32" (10mm x 38mm), UL, CSA,	=E_CONTROL/E2:31:AE	+CP1 MAIN
4	-DSC21	Littlefuse	CCMR015	FUSE, CLASS CC, TIME DELAY, 1 1/2" x 13/32" (10mm x 38mm), UL, CSA,	=E_CONTROL/E2:31:AE	+CP1 MAIN
5	-DSC21	Littlefuse	CCMR015	FUSE, CLASS CC, TIME DELAY, 1 1/2" x 13/32" (10mm x 38mm), UL, CSA,	=E_CONTROL/E2:31:AE	+CP1 MAIN
6	-FLTR21	EMERSON	IC+115	Active Tracking Filter, 1 phase, 115V, 15A	=E_CONTROL/E2:37:BP	POWER FILTER
7	-TB21				=F_LAYOUTS/F2	
8	-TB22				=F_LAYOUTS/F2	
9	-PS21	Schneider Electric	ABL8RPS24100	ABL8RPS24100: Power Supply, 24V DC, 240 W, regulated SMPS - 3-phase -	=E_CONTROL/E2:35:CB	24VDC
10	-TB23				=F_LAYOUTS/F2	
11	-TB32				=F_LAYOUTS/F2	
12	-TB31				=F_LAYOUTS/F2	
13	-CLOSE-R	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E4:20:CB	CLOSE CONTROL RELAY
14	-OPEN-R	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E4:44:CB	OPEN CONTROL RELAY
15	-TB41				=F_LAYOUTS/F2	
16	-TB42				=F_LAYOUTS/F2	
17	-TB43				=F_LAYOUTS/F2	
18	-BFC-R	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E5:28:BY	BRIDGE FULLY CLOSED
19	-BNC-R	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E5:44:BY	BRIDGE NEARLY CLOSED
20	-BNO-R	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E5:58:BY	BRIDGE NEARLY OPEN
21	-TB51				=F_LAYOUTS/F2	
22	-LIFT-ENG D	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E8:15:CD	END LIFTS ENGAGED
23	-LIFT-DENG D	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E8:21:CD	END LIFTS DISENGAGED
24	-UNLOCKED	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E8:53:CD	LOCKING PIN ENGAGED
25	-LOCKED	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E8:62:CD	LOCKING PIN ENGAGED
26	-TB61				=F_LAYOUTS/F2	
27	-PE2	Schneider Electric	PK12GTA	Load Center Ground Bar Assembly, 12 connections, (1) #14-#4 or (2) #14 or #12	=E_CONTROL/E4:08:CG	
28	-TB71				=F_LAYOUTS/F2	
29	-TB81				=F_LAYOUTS/F2	
30	-TB91				=F_LAYOUTS/F2	
31	-TB92				=F_LAYOUTS/F2	
32	-GFR	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E10:15:CB	GATES FULLY RAISED
33	-GFL	Allen-Bradley (NFPA only)	700-CF400D	MCS-CF Control Relay, IEC, 4 N.O. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E10:23:CB	GATES FULLY LOWERED
34	-TB101				=F_LAYOUTS/F2	
35	-STR	Allen-Bradley (IEC Data)	700-HT12AU120	700-HT General Purpose Tube Base Timing Relay, On Delay Timer .01 to 10	=E_CONTROL/E11:08:CB	SOUTH TIMER RELAY
36	-GFR	Allen-Bradley (NFPA only)	100-FA22	IEC Auxiliary Contact Block, Front Mounting, 2 N.O. 2 N.C.	=E_CONTROL/E10:15:CB	GATES FULLY RAISED
37	-SAR	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E11:10:CB	SOUTH AMBER RELAY
38	-SRR	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E11:18:CB	SOUTH RED RELAY
39	-SGR	Allen-Bradley (IEC Data)	700-CF220D	MCS-CF Control Relay, IEC, 2 N.O. / 2 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E11:21:CB	SOUTH GREEN RELAY
40	-CSR-S	Allen-Bradley (IEC Data)	809S-C1-10A-230	Single Phase Current Relay, 1...10A AC/DC max monitoring, 115/230V AC control	=E_CONTROL/E11:57:CA	SOUTH RED
41	-SAF	Allen-Bradley (IEC Data)	700-HV32AAU120	General Purpose Tube Base Repeat Cycle Timing Relay, Adjustable Timing Mode,	=E_CONTROL/E11:63:CB	SOUTH AMBER FLASHER RELAY
43	-TB111				=F_LAYOUTS/F2	
44	-NTR	Allen-Bradley (IEC Data)	700-HT12AU120	700-HT General Purpose Tube Base Timing Relay, On Delay Timer .01 to 10	=E_CONTROL/E12:08:CB	NORTH TIMER RELAY
46	-NAR	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E12:10:CB	NORTH AMBER RELAY
47	-NRR	Allen-Bradley (NFPA only)	700-CF310D	MCS-CF Control Relay, IEC, 3 N.O. / 1 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E12:16:CB	NORTH RED RELAY
48	-NGR	Allen-Bradley (IEC Data)	700-CF220D	MCS-CF Control Relay, IEC, 2 N.O. / 2 N.C. Contacts, 110V 50Hz / 120V 60Hz	=E_CONTROL/E12:21:CB	NORTH GREEN RELAY
49	-CSR-N	Allen-Bradley (IEC Data)	809S-C1-10A-230	Single Phase Current Relay, 1...10A AC/DC max monitoring, 115/230V AC control	=E_CONTROL/E12:57:CA	NORTH RED
50	-NAF	Allen-Bradley (IEC Data)	700-HV32AAU120	General Purpose Tube Base Repeat Cycle Timing Relay, Adjustable Timing Mode,	=E_CONTROL/E12:63:CB	NORTH AMBER FLASHER RELAY
52	-TB121				=F_LAYOUTS/F2	
53	-TB131				=F_LAYOUTS/F2	
54	-TB141				=F_LAYOUTS/F2	
55	-PE1	Schneider Electric	PK12GTA	Load Center Ground Bar Assembly, 12 connections, (1) #14-#4 or (2) #14 or #12	=E_CONTROL/E2:21:AK	+CP1 MAIN GROUND BUS
56	-PE3	Schneider Electric	PK12GTA	Load Center Ground Bar Assembly, 12 connections, (1) #14-#4 or (2) #14 or #12	=E_CONTROL/E7:12:AU	
57	-TB151				=F_LAYOUTS/F2	

Terminal strip layouts and parts are detailed on the terminal line up diagrams.

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+CP1

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-10-04	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Enclosure legend : +CP1-DSC21 - +CP1-TB151	FULL PAGE ID =F_LAYOUTS+CP1/F8	PAGE F6
 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY jrobinson	CHECKED	DRAWING NO.	PREVIOUS PAGE: F5 NEXT PAGE: F7

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-ENC_EXT_1 /F1	1		Formed 14 gauge steel bodies and doors. Continuously welded seams ground smooth. Formed lip on enclosure to exclude flowing liquids and contaminants. Powder coated black zinc diecast pad lockable handle with 3 point roller latching system secures door. Stainless steel continuous hinge	HW48368GYHK	Hammond Manufacturing	
-ENC_EXT_1 /F1	1		Steel panels are 12 gauge steel and are finished in white. Larger panels have two or four formed flanges. Some larger panels are 10 gauge. Panel mounting hardware not included (provided with enclosure).	18P4533	Hammond Manufacturing	
-ENC_INT_1 /F2	48	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-ENC_INT_1 /F2	3600	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	
-ENC_INT_1 /F2	4	ft	Panduct® type F narrow slot wiring duct, 1" W x 3" H, 6' length, PVC, light gray.	F1X3LG6	Panduit	
-ENC_INT_1 /F2	4	ft	Duct cover, 1" W x 6' length, PVC, light gray.	C1LG6	Panduit	
-ENC_INT_1 /F2	6	ft	1.5"(38mm) x 3" (80mm) Narrow Finger Design Wire Duct, PVC, Light Gray. Cover sold separate.	F1.5X3LG6	Panduit	
-ENC_INT_1 /F2	6	ft	Duct cover, 1.5" W x 6' length, PVC, light gray.	C1.5LG6	Panduit	
-ENC_INT_1 /F2	10	ft	Panduct® type F narrow slot wiring duct, 2" W x 3" H, 6' length, PVC, light gray.	F2X3LG6	Panduit	
-ENC_INT_1 /F2	10	ft	Duct cover, 2" W x 6' length, PVC, light gray.	C2LG6	Panduit	

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+CP1

PAGE
=F_LAYOUTS+CP1/F7
DRAWING NO.
F7

PREVIOUS PAGE: F6
NEXT PAGE: F8

REVISION
Revision D

Chadwick Engineering Ltd.
594 Norris Crt.
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NOTES

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DATE
2019-04-24

DRAWN BY
TCampbell


CHECKED

ALTERNATE DWG. NO.

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Mounting Panel Hardware

FULL PAGE ID
=F_LAYOUTS+CP1/F7

-ENC_EXT_1

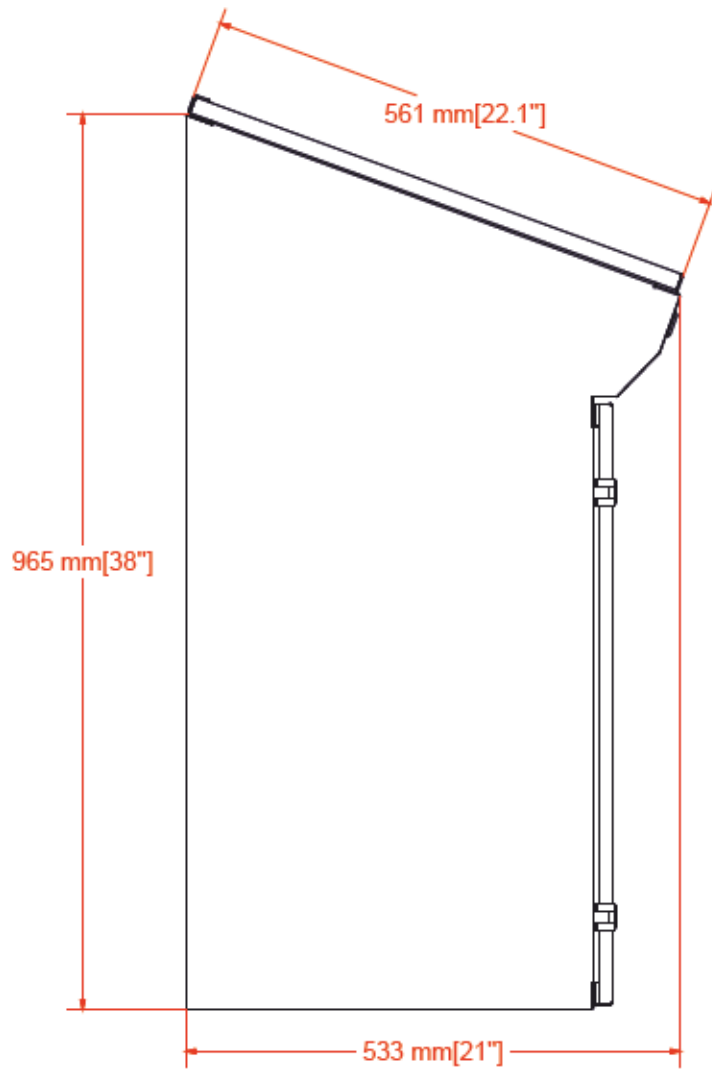


ENCLOSURE
PART No. 2CSC2024
 for more information visit
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 Isometric drawing Not to Scale

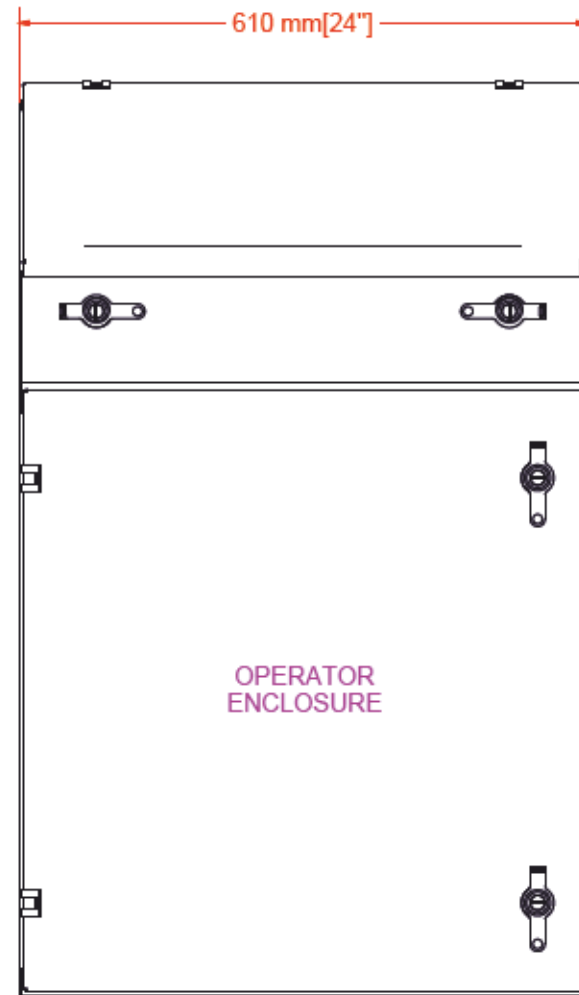
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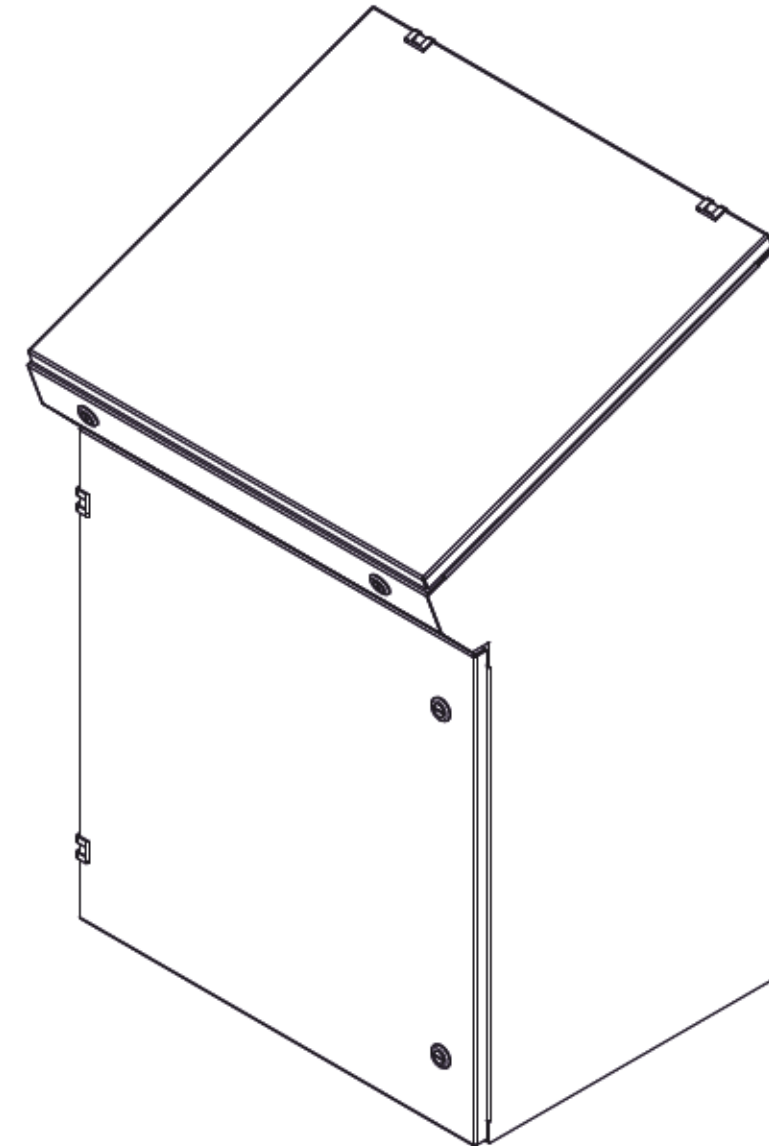

PADLOCK ADAPTOR
PART No. EPA
 for more information visit
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 Isometric drawing Not to Scale



LEFT SIDE VIEW



FRONT VIEW



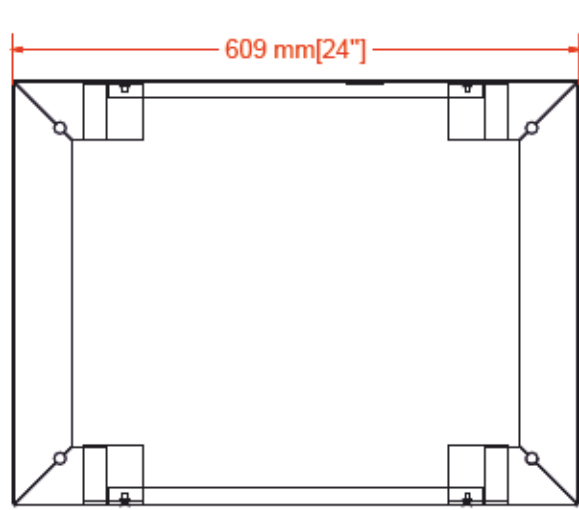
ISOMETRIC VIEW

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2018-12-19	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +OS1 ENCLOSURE DETAIL	FULL PAGE ID =F_LAYOUTS+OS1/F8	PAGE F8
		DRAWN BY TCampbell		DRAWING NO. 1911-1-003	
NOTES 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.	CHECKED	HIGHER LEVEL =F LAYOUTS MOUNTING LOCATION +OS1	

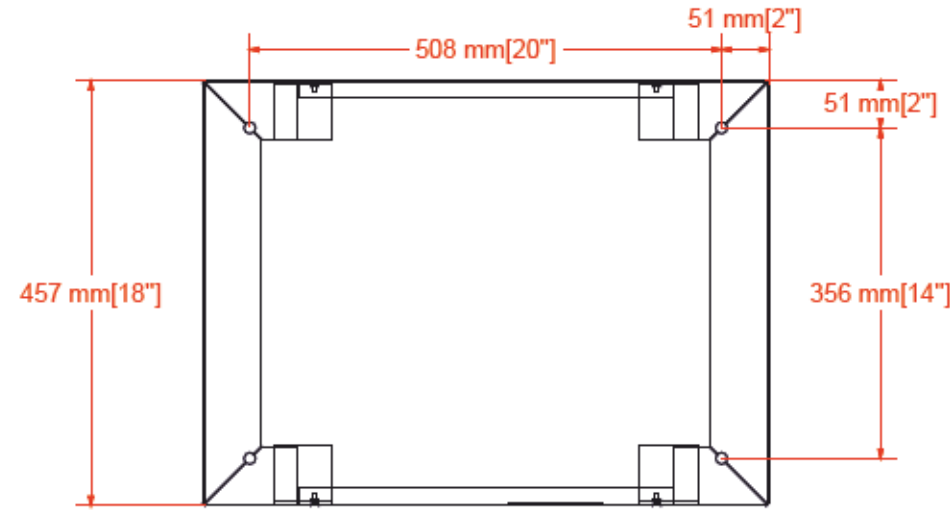
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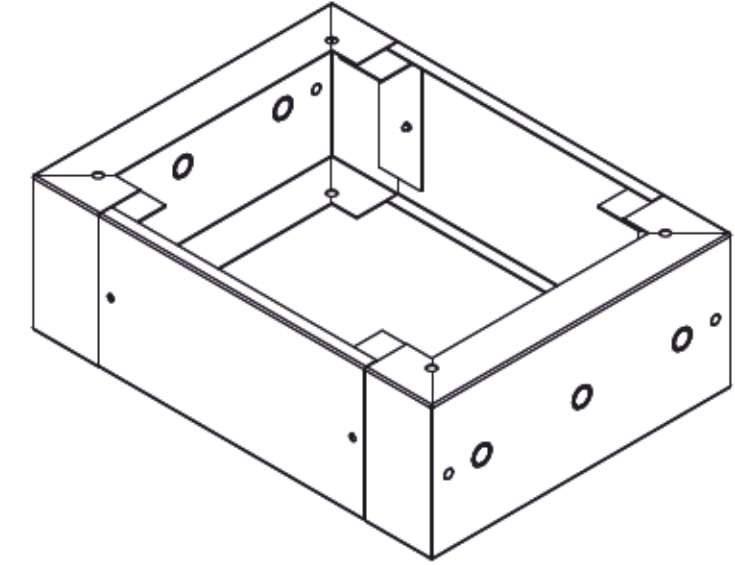
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 for more information visit
www.hammmfg.com
 Data subject to change without notice



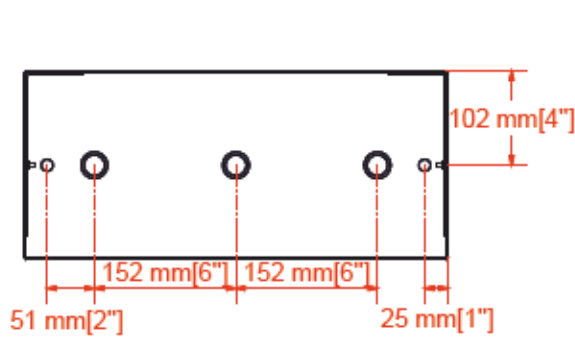
TOP VIEW



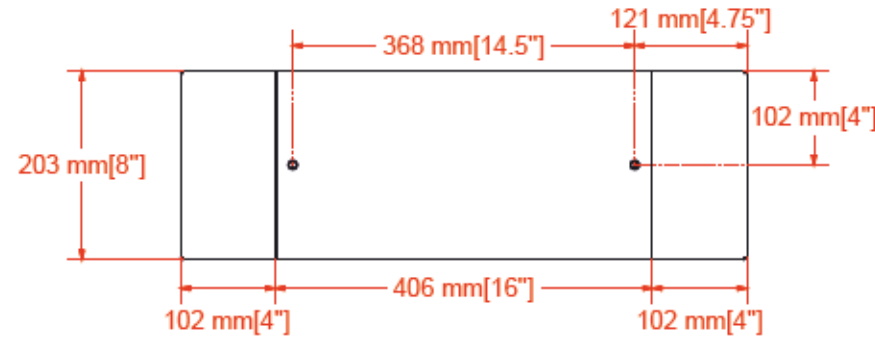
BOTTOM VIEW



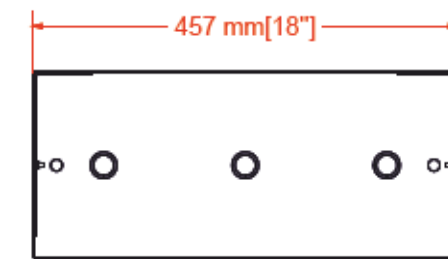
ISOMETRIC VIEW



SIDE VIEW



FRONT VIEW



SIDE VIEW

REVISION
 Revision D

Chadwick Engineering Ltd.
 594 Norris Crl.
 Kingston, Ontario
 Canada K7P 2R9
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NOTES

CLIENT
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 SERVICES CANADA

ALTERNATE DWG. NO.

DATE
 2019-01-15

DRAWN BY
 TCampbell

CHECKED

TITLE
 TRENT-SEVERN WATERWAY
 BOUNDARY ROAD #44 SWING BRIDGE
 +OS1 PLINTH DETAIL

FULL PAGE ID
 =F_LAYOUTS+OS1/F9

DRAWING NO.
 1911-1-003

PAGE
F9

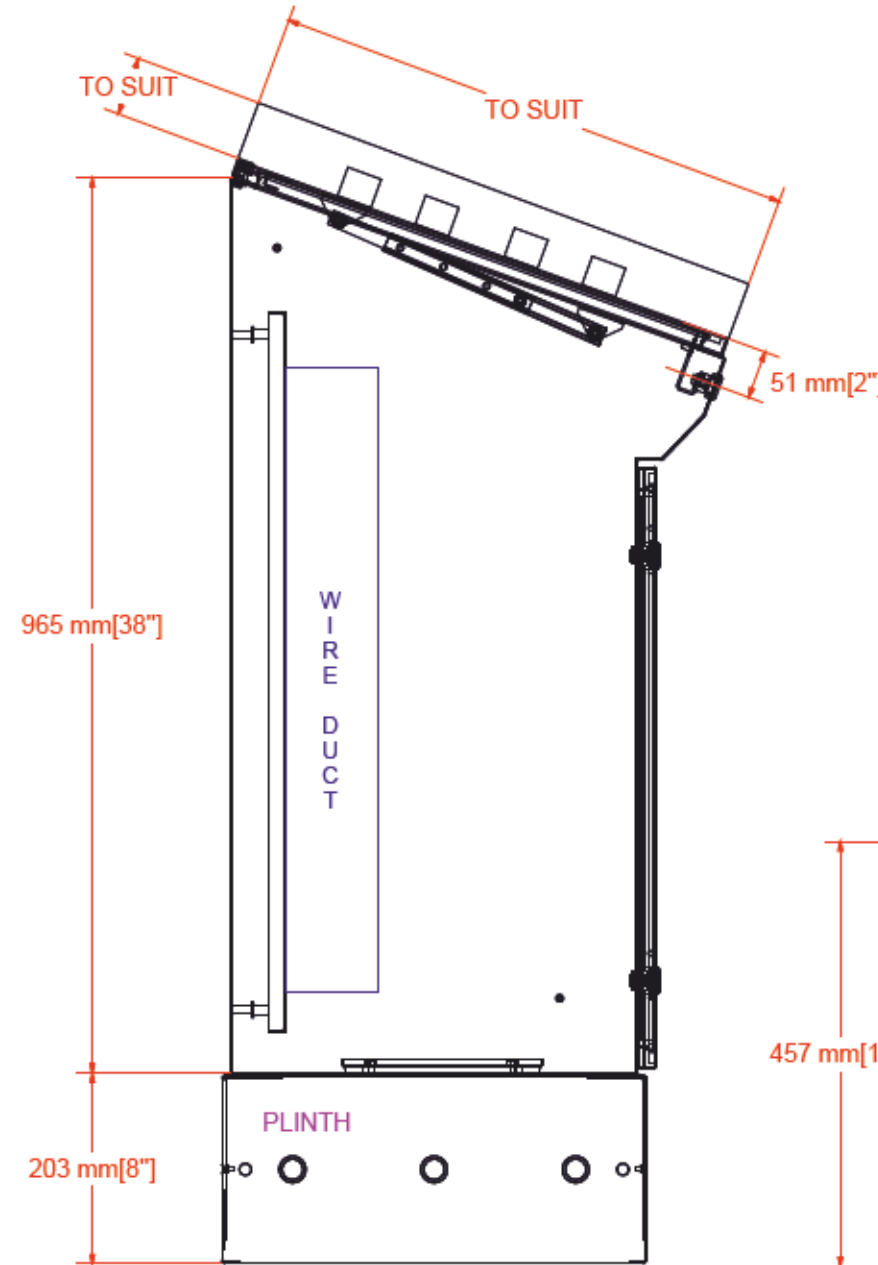
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 NEXT PAGE: F10

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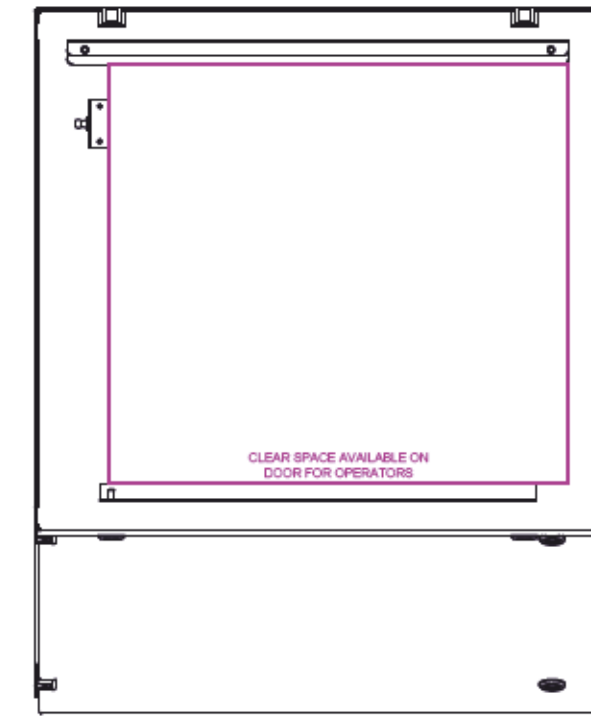
1. DRAIN HOLE REQUIRED FOR OUTER ENCLOSURE
2. OUTER ENCLOSURE/PLINTH WILL ANCHOR TO CONCRETE PAD.
3. CREATE CUSTOM LID TO COVER OPERATORS. MUST BE STAINLESS STEEL, LOCKABLE AND HINGED. GAS STRUTS REQUIRED TO SUPPORT LID OPEN WHILE OPERATOR STATION IN USE.



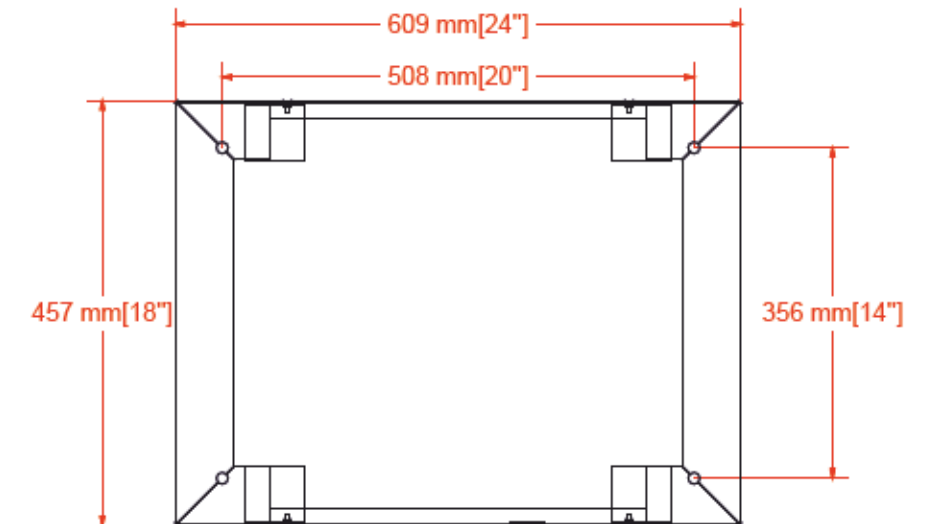
EXAMPLE OF CUSTOM COVER WITH GAS STRUTS



LEFT SIDE VIEW



TOP VIEW (ENCLOSURE)



BOTTOM VIEW (PLINTH)

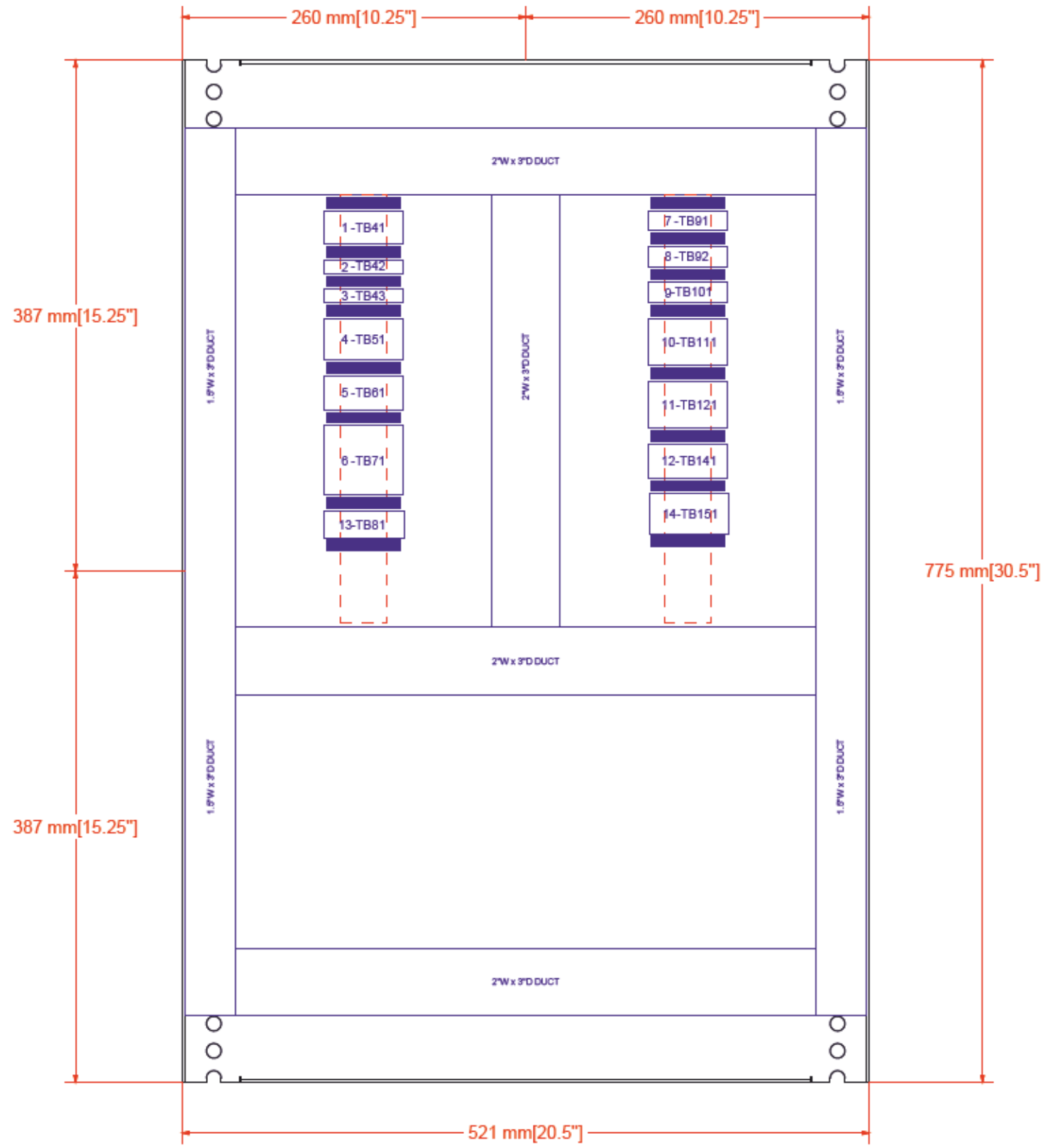
REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2018-12-19	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +OS1 STATION DETAIL	FULL PAGE ID =F_LAYOUTS+OS1/F10	PAGE F10
		DRAWN BY TCampbell		CHECKED	DRAWING NO. 1911-1-003
CHADWICK Engineering Ltd. 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com		NOTES		TOTAL PAGES: 83	

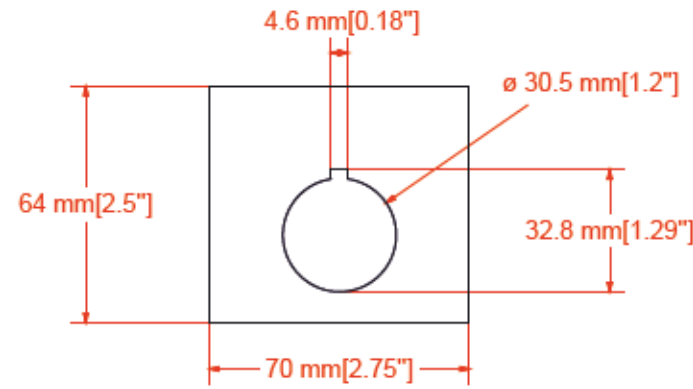
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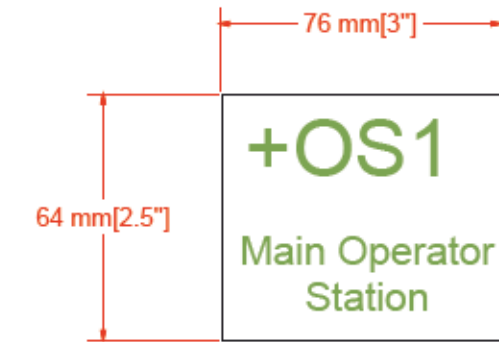
INNER PANEL
PART No. 2CWCP24
 for more information visit www.hammfg.com
 Data subject to change without notice
 Isometric drawing Not to Scale

- LEGEND**
- WIRING DUCT
 - DIN RAIL
 - END BRACKET

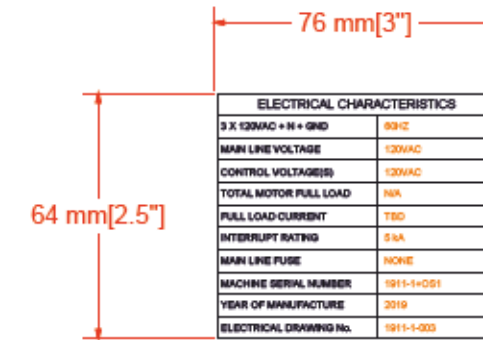




DEVICE IDENTIFICATION
LEGEND PLATES



ENCLOSURE IDENTIFICATION
LEGEND PLATE



ELECTRICAL CHARACTERISTICS
LEGEND PLATE

ELECTRICAL CHARACTERISTICS	
3 X 120VAC + N + GND	60HZ
MAIN LINE VOLTAGE	120VAC
CONTROL VOLTAGE(S)	120VAC
TOTAL MOTOR FULL LOAD	N/A
FULL LOAD CURRENT	TBD
INTERRUPT RATING	5 A
MAIN LINE FUSE	NONE
MACHINE SERIAL NUMBER	1911-1-001
YEAR OF MANUFACTURE	2019
ELECTRICAL DRAWING No.	1911-1-003

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Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+OS1



ENC_EXT_1	PL101	S111	TB111
ENC_INT_1	PL111	S121	TB121
EPB42	PL121	TB41	TB141
EPB43	PL151	TB42	TB151
PB41	PLINTH_EXT_1	TB51	
PB141	S42	TB61	
PL41	S43	TB71	
PL42	S44	TB81	
PL51	S82	TB91	
PL71	S91	TB92	
PL72	S92	TB101	

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+OS1

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F14

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Revision D

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ALTERNATE DWG. NO.

DATE
2019-09-05

DRAWN BY
jrobinson

CHECKED

TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Device Legend Plates

FULL PAGE ID
=F_LAYOUTS+OS1/F14

DRAWING NO.

Enclosure legend

Mounting Panel: +OS1-ENC_EXT_2

CE_F18_001

Item number	Device tag	Manufacturer	Order number	Description	Placement	Function text
1	-PL71	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL+CP1/E7:11:BX	
2	-PL72	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL+CP1/E7:35:BX	
3	-EPB42	Allen-Bradley (IEC Data)	800TC-FX8D2	30.5mm Type 4/13 2 Pos. PB-Non-Illum., Mushroom Hd (Push-Pull), Red, 1 NC,	=E_CONTROL+CP1/E4:08:BD	EMERGENCY
4	-EPB42	Allen-Bradley (IEC Data)	800T-X648EM	800T Legend Plate, Emerg. Stop IEC Ring	=E_CONTROL+CP1/E4:08:BD	EMERGENCY
5	-PB41	Allen-Bradley (IEC Data)	800TC-A2A	30.5mm Type 4/13 Mom. Contact PB, Non-Illum., Black, Flush Hd, 1 NO-1 NC,	=E_CONTROL+CP1/E4:11:BD	OIL LINE WARMUP
6	-PB141	Allen-Bradley (IEC Data)	800TC-A9A	30.5mm Type 4/13 Mom. Contact PB, Non-Illum., Yellow, Flush Hd, 1 NO-1 NC with	=E_CONTROL+CP1/E14:25:BF	NAVIGATION LIGHTS
7	-PB141	Allen-Bradley (IEC Data)	800TC-XA	Contact Block, Shallow Block, 1 N.O. - 1 N.C. with guards on terminals	=E_CONTROL+CP1/E14:25:BF	NAVIGATION LIGHTS
8	-PL42	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL+CP1/E8:39:CB	
9	-EPB43	Allen-Bradley (IEC Data)	800T-FXQH2RA1	30.5mm Type 4/13 2 Pos. PB-Illum., Push-Pull, Red, Mushroom Hd, LED, 12...130V	=E_CONTROL+CP1/E4:08:AZ	EMERGENCY
10	-PL111	Allen-Bradley (IEC Data)	800TC-PCL316GAXR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 3 light Cluster	=E_CONTROL+CP1/E11:49:CA	SOUTH TRAFFIC LIGHTS
11	-PL121	Allen-Bradley (IEC Data)	800TC-PCL316GAXR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 3 light Cluster	=E_CONTROL+CP1/E12:49:CA	SOUTH TRAFFIC LIGHTS
12	-PL101	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL+CP1/E10:48:CB	
13	-PL41	Allen-Bradley (IEC Data)	800TC-PCL216	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 2 light Cluster	=E_CONTROL+CP1/E8:28:CB	
14	-PL51	Allen-Bradley (IEC Data)	800TC-PCL416RAAG	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL+CP1/E5:15:BX	
15	-S111	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL+CP1/E11:10:AN	SOUTH TRAFFIC SIGNAL
16	-S121	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL+CP1/E12:10:AN	NORTH TRAFFIC SIGNAL
17	-S91	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL+CP1/E9:51:AF	SOUTH GATE CONTROL
18	-S92	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL+CP1/E9:51:BS	NORTH GATE CONTROL
19	-S42	Allen-Bradley (IEC Data)	800TC-J17A	30.5mm Type 4/13 3 Pos. Sel. Switch-Non-Illum., White, Knob Lever, Operator	=E_CONTROL+CP1/E4:20:AF	BRIDGE SWING
20	-S43	Allen-Bradley (IEC Data)	800T-J631A	30.5mm Type 4/13 3 Pos. Cyl. Lock Sel. Switch, Spring Rtn fr/ Both, Lock Center,	=E_CONTROL+CP1/E4:20:AF	LIFT BYPASS
21	-S43	Allen-Bradley (NFPA only)	800TC-XA2	Contact Block, Shallow Block, 2 N.O. - 2 N.C.L.B. with guard	=E_CONTROL+CP1/E4:20:AF	LIFT BYPASS
22	-S43	Allen-Bradley (NFPA only)	800TC-XA2	Contact Block, Shallow Block, 2 N.O. - 2 N.C.L.B. with guard	=E_CONTROL+CP1/E4:20:AF	LIFT BYPASS
23	-S44	Allen-Bradley (IEC Data)	800T-J631A	30.5mm Type 4/13 3 Pos. Cyl. Lock Sel. Switch, Spring Rtn fr/ Both, Lock Center,	=E_CONTROL+CP1/E4:20:AL	LOCK BYPASS
24	-S44				=E_CONTROL+CP1/E4:20:AL	LOCK BYPASS
25	-S44				=E_CONTROL+CP1/E4:20:AL	LOCK BYPASS
26	-S82	Allen-Bradley (NFPA only)	800T-H31A	30.5mm Type 4/13 2 Pos. Cylinder Lock Sel. Switch, Maint., Lock-Left, Std. Key,	=E_CONTROL+CP1/E8:09:AV	GATE BYPASS
27	-S82	Allen-Bradley (NFPA only)	800TC-XA2	Contact Block, Shallow Block, 2 N.O. - 2 N.C.L.B. with guard	=E_CONTROL+CP1/E8:09:AV	GATE BYPASS
28	-PL151	Allen-Bradley (IEC Data)	800TC-PCL416RRRR	30.5mm Type 4/13 Pilot Light, Xfmr, Push-to-Test, Incand., 4 light Cluster	=E_CONTROL+CP1/E15:39:BP	

Terminal strip layouts and parts are detailed on the terminal line up diagrams.

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+OS1

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-10-04	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Enclosure legend : +OS1-PL71 - +OS1-PL151	FULL PAGE ID =F_LAYOUTS+OS1/F15	PAGE F15
 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	ALTERNATE DWG. NO.	DRAWING NO.		

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-ENC_EXT_1 /F8	1		Formed 14 gauge steel bodies with 14 gauge steel door and lid. Also offered with formed 14 gauge 304 stainless steel bodies with 14 gauge 304 stainless steel door and lid. Smooth, continuously welded seams without knockouts or holes. Body stiffeners are provided where required for	2CSC2024	Hammond Manufacturing	
-ENC_EXT_1 /F8	4		For use with EN4SD /S2000 Series Enclosures. Padlock adaptor fits directly over the slotted quarter turn preventing access. 14 gauge 304 stainless steel. Stainless steel mounting hardware provided Once installed, the bolts cannot be removed without the door open. Easy installed in the	EPA	Hammond Manufacturing	
-ENC_INT_1 /F12	16	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-ENC_INT_1 /F12	700	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	
-ENC_INT_1 /F12	1	ft	1.5"(38mm) x 3" (80mm) Narrow Finger Design Wire Duct, PVC, Light Gray. Cover sold separate.	F1.5X3LG6	Panduit	
-ENC_INT_1 /F12	1	ft	Duct cover, 1.5" W x 6' length, PVC, light gray.	C1.5LG6	Panduit	
-ENC_INT_1 /F12	1	ft	Panduct® type F narrow slot wiring duct, 2" W x 3" H, 6' length, PVC, light gray.	F2X3LG6	Panduit	
-ENC_INT_1 /F12	1	ft	Duct cover, 2" W x 6' length, PVC, light gray.	C2LG6	Panduit	
-ENC_INT_1 /F12	1		Fits 24" wide consoles 12 gauge steel panels. Available in 4 widths. Mounts onto panel mounting studs in console. Finished in white.	2CWCP24	Hammond Manufacturing	
-PLINTH_EXT_1 /F9	1		Features removable front and rear panels for easy access to bottom for cabling or transport by forklift. For cable access, features 3 double knockouts on each end. Available in 4" and 8" heights. Available in 24", 36", 48" and 60" widths. Maintains NEMA rating of system. Formed 14 gauge	2CSP82418	Hammond Manufacturing	


HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+OS1

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F17

PREVIOUS PAGE: F16
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Revision D

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ALTERNATE DWG. NO.

DATE
2019-09-13

DRAWN BY
jrobinson


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TITLE
TRENT-SEVERN WATERWAY
BOUNDARY ROAD #44 SWING BRIDGE
Mounting Panel Hardware

FULL PAGE ID
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DRAWING NO.

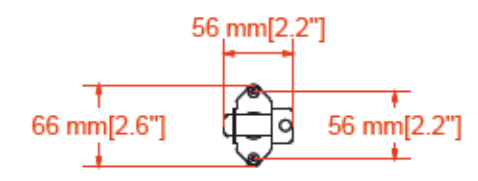
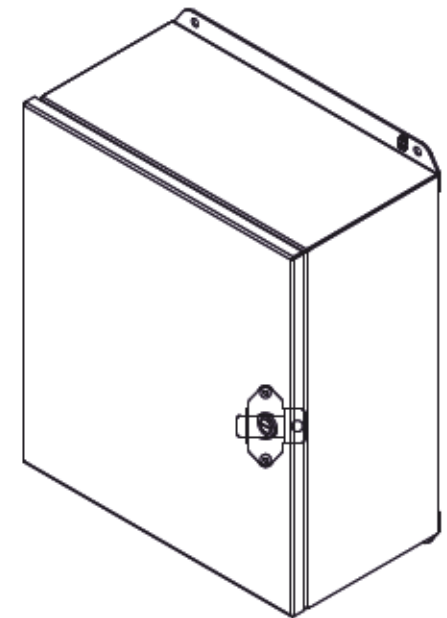
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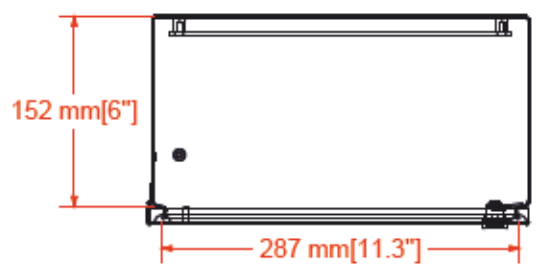
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PART No. EJ14126
 for more information visit
www.hammfg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



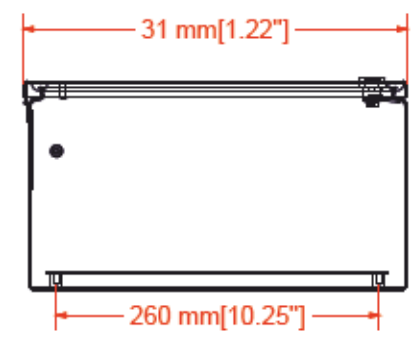
PADLOCK ADAPTER
PART No. EJPA
 for more information visit
www.hammfg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



FRONT VIEW

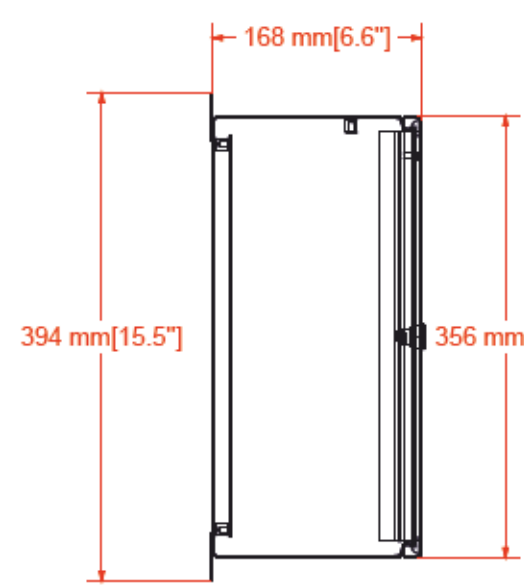


TOP VIEW

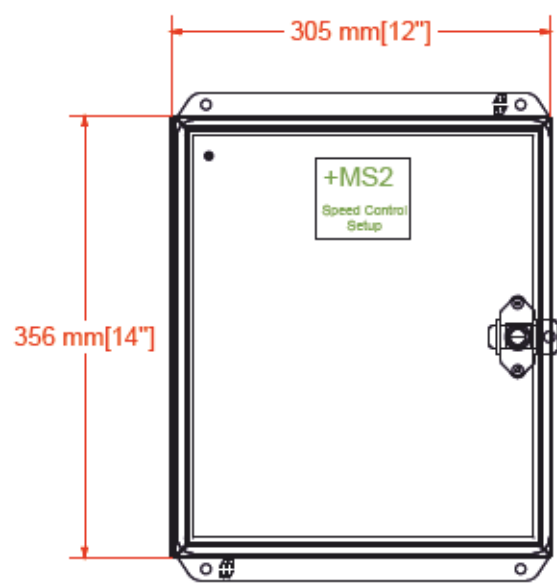


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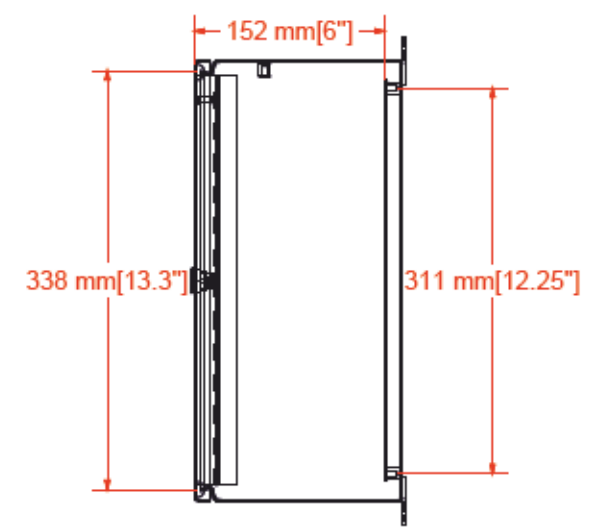
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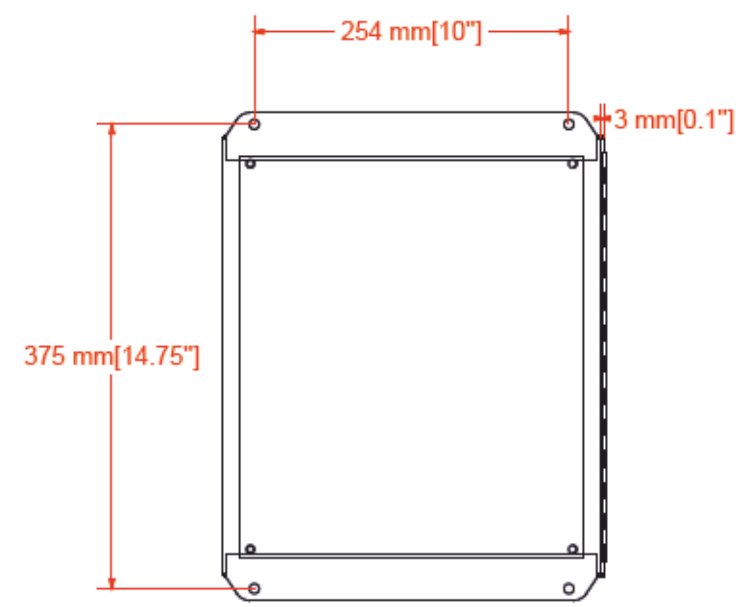
SIDE VIEW



FRONT VIEW



SIDE VIEW



REAR VIEW

REVISION Revision D	NOTES  594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-14	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +MS2 ENCLOSURE DETAIL	FULL PAGE ID =F_LAYOUTS+MS2/F20	PAGE F20
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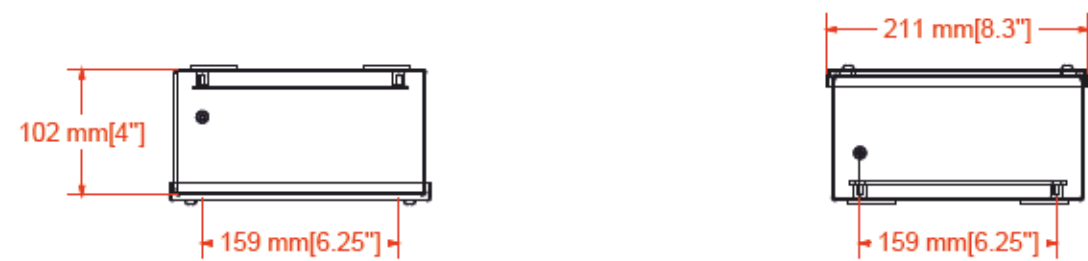


PART No. 1414SCI

for more information visit
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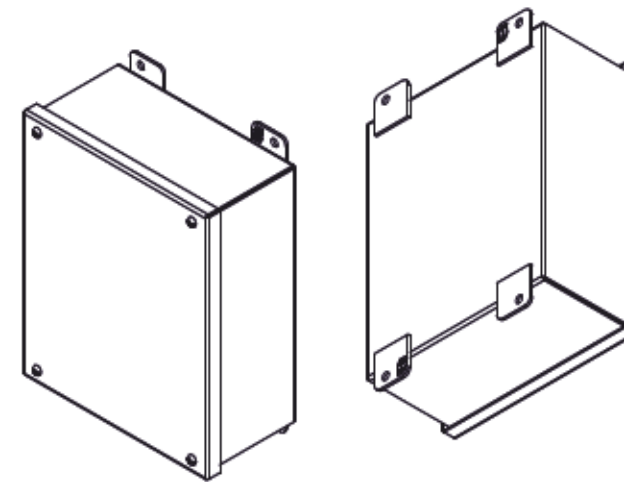
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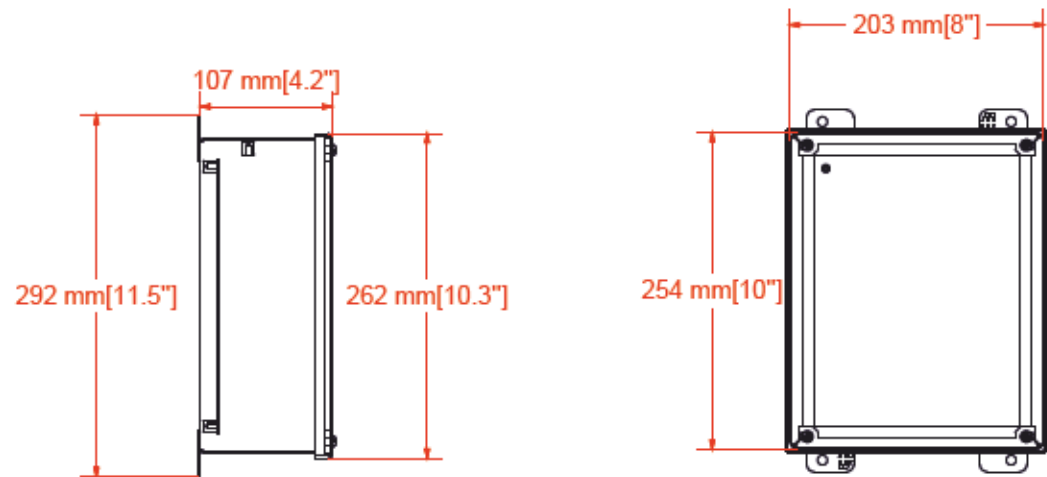


TOP VIEW

BOTTOM VIEW

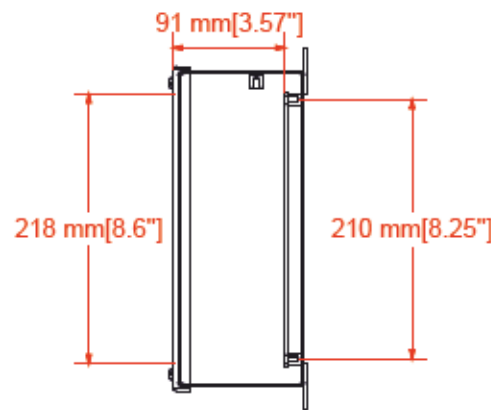


ISOMETRIC VIEWS

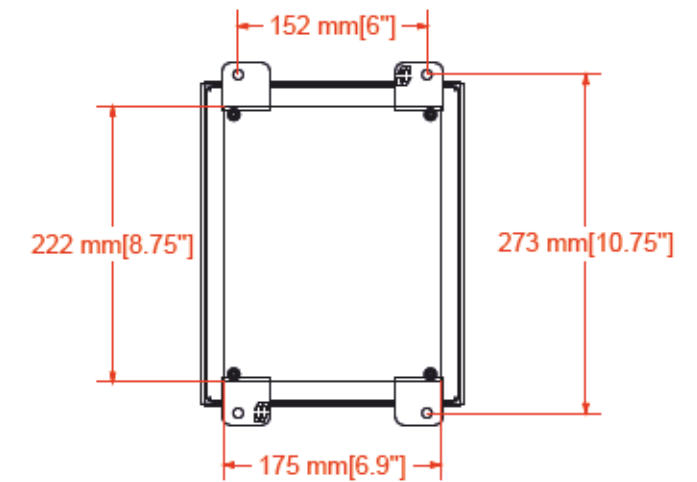


SIDE VIEW

FRONT VIEW



SIDE VIEW



REAR VIEW

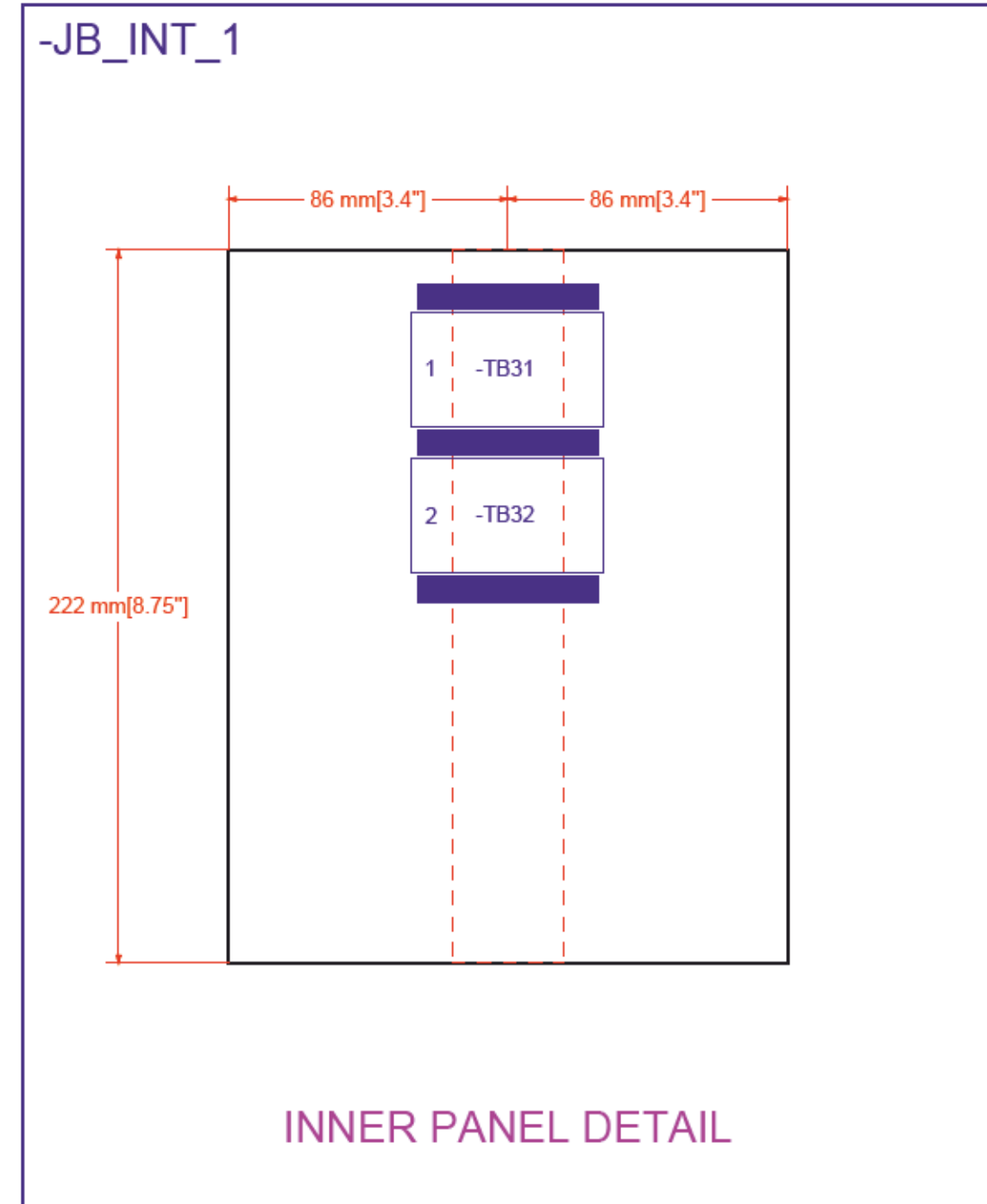
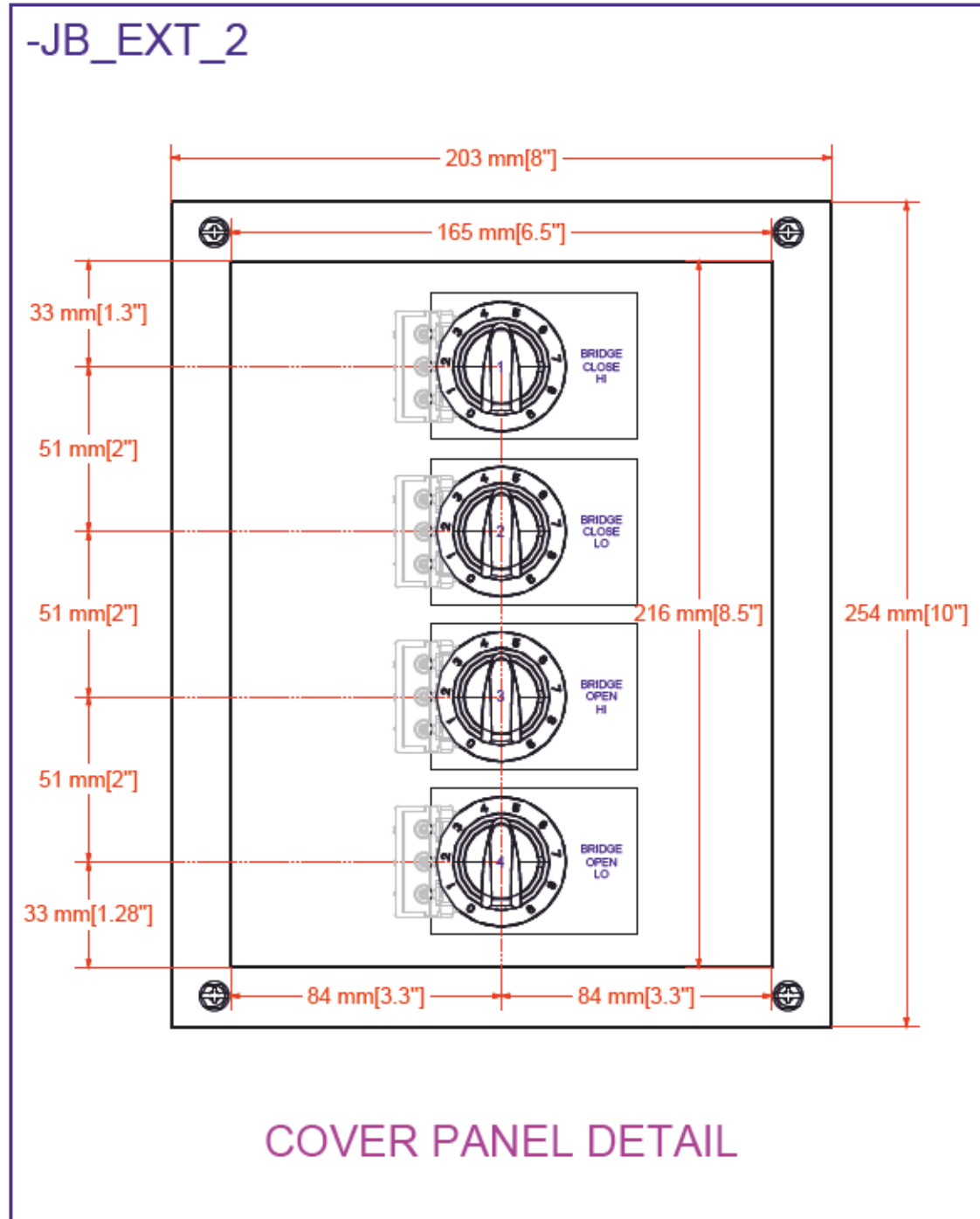
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CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-04
ALTERNATE DWG. NO.	DRAWN BY TCampbell
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TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +MS2 JUNCTION BOX DETAIL	FULL PAGE ID =F_LAYOUTS+MS2/F21
	DRAWING NO. 1911-1-003

HIGHER LEVEL =F_LAYOUTS	PAGE F21
MOUNTING LOCATION +MS2	

LEGEND



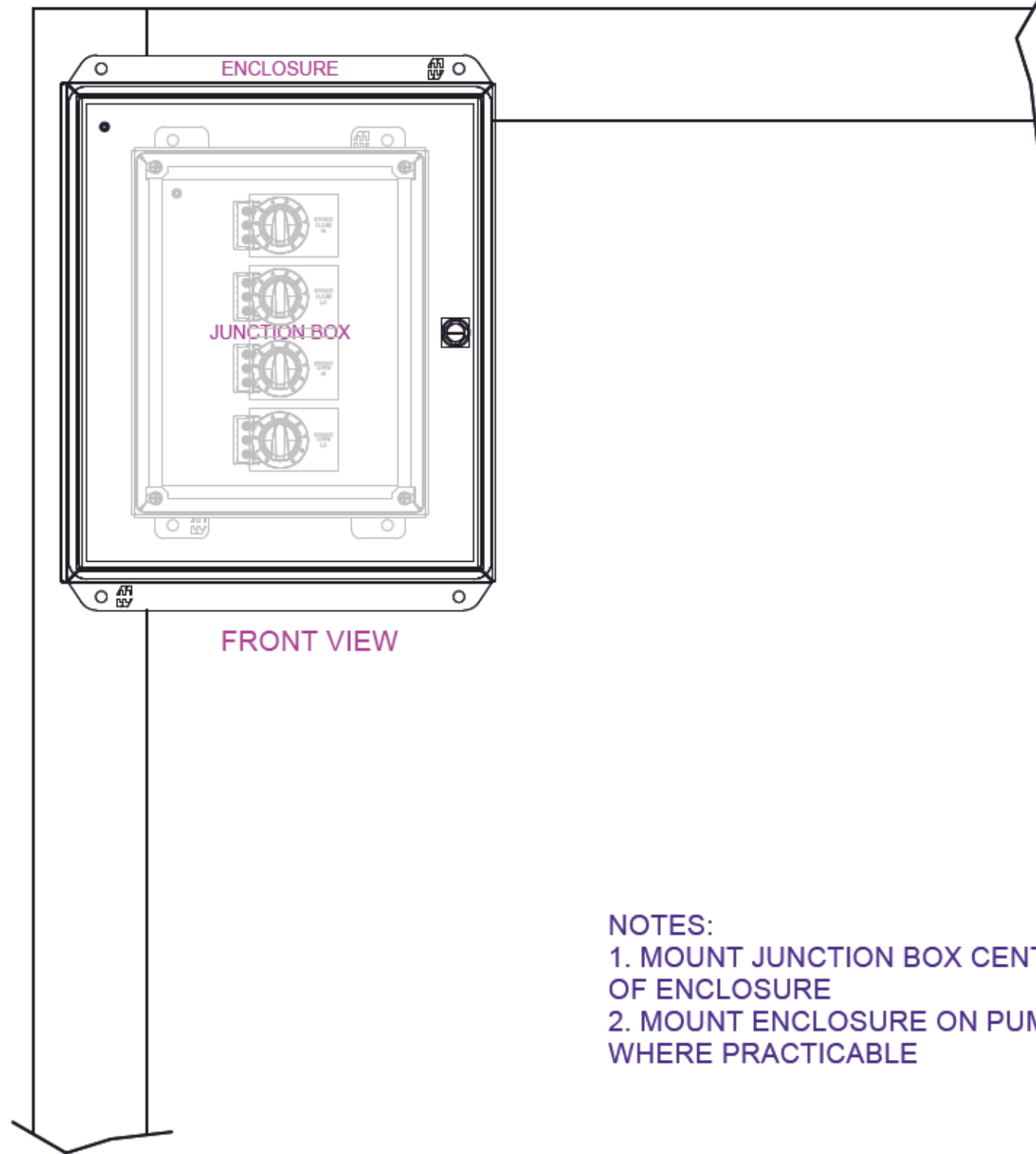
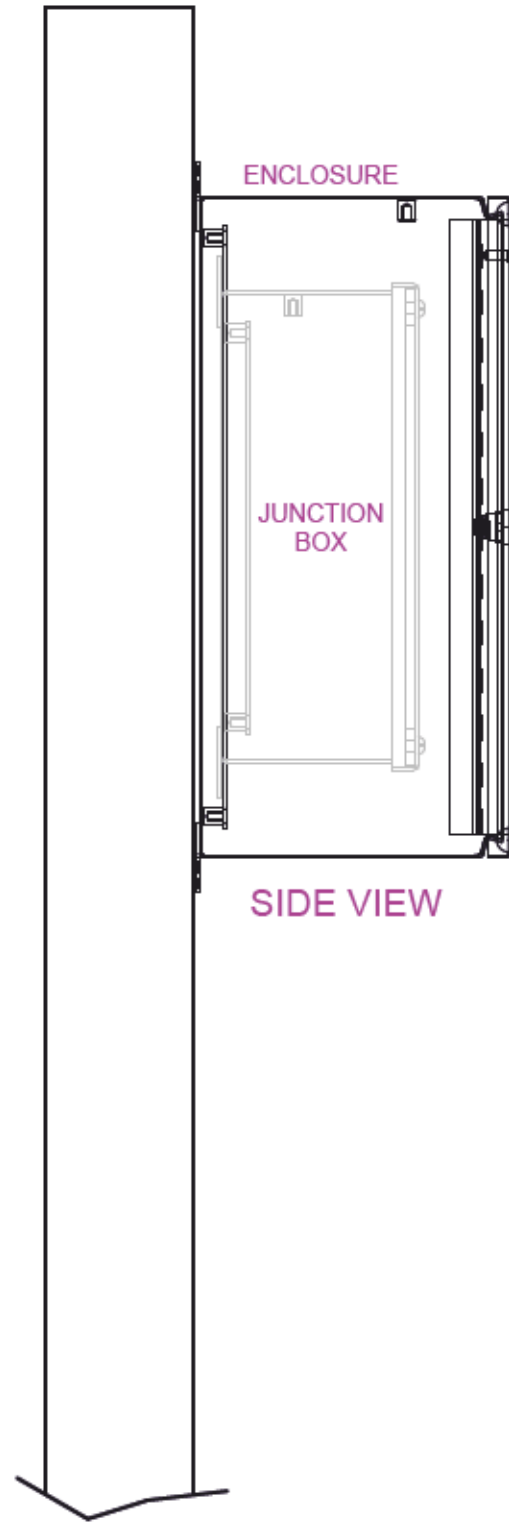
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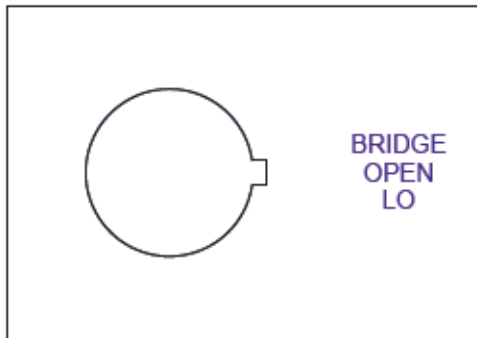
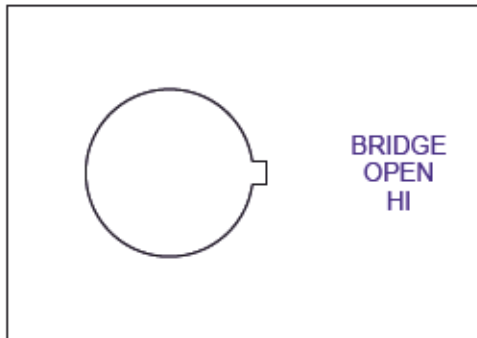
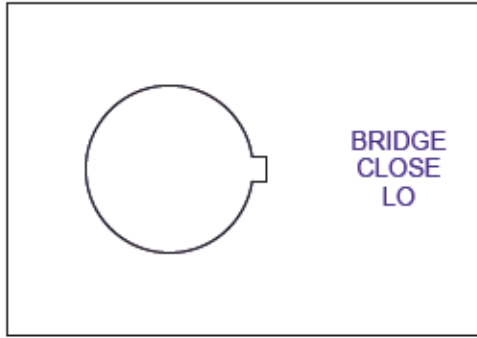
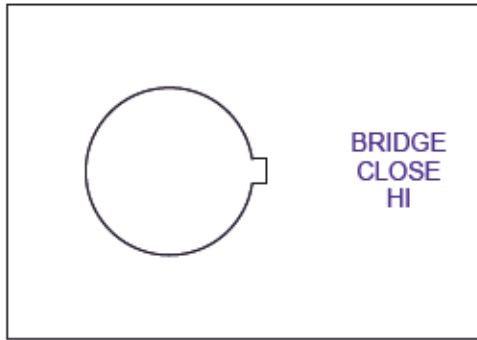
HYDRAULIC PUMP SKID



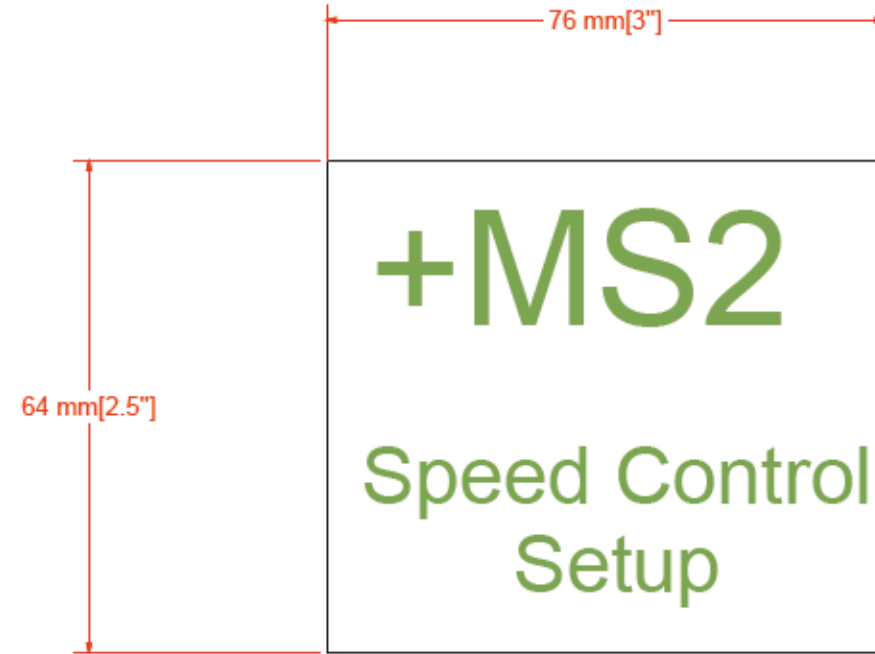
- NOTES:
 1. MOUNT JUNCTION BOX CENTERED INSIDE OF ENCLOSURE
 2. MOUNT ENCLOSURE ON PUMP SKID WHERE PRACTICABLE

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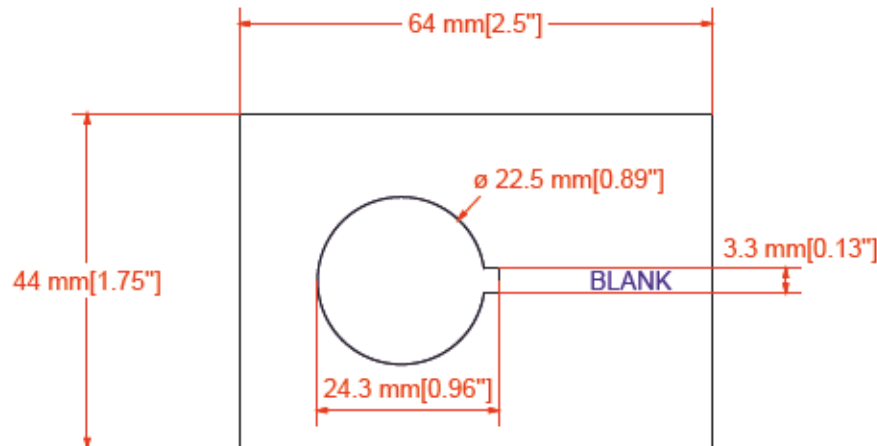
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DEVICE IDENTIFICATION
LEGEND PLATES



ENCLOSURE IDENTIFICATION
LEGEND PLATE



REVISION Revision D	NOTES
<p>594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com</p>	

CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-14
ALTERNATE DWG. NO.	DRAWN BY TCampbell
	CHECKED

TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +MS2 LEGEND DETAILS	FULL PAGE ID =F_LAYOUTS+MS2/F24
	DRAWING NO. 1911-1-003

HIGHER LEVEL =F LAYOUTS MOUNTING LOCATION +MS2	PAGE F24
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Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+MS2



CLS-HI	TB31
CLS-LO	TB31
ENC_EXT_1	TB31
JB_EXT_1	TB32
JB_INT_1	TB32
OPN-HI	TB32
OPN-LO	TB32
TB31	TB32
TB31	TB32
TB31	TB32
TB31	

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-16	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Device Legend Plates	FULL PAGE ID =F_LAYOUTS+MS2/F25	PAGE F25
		DRAWN BY TCampbell		CHECKED	DRAWING NO.
NOTES 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.		PREVIOUS PAGE: F24	

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-ENC_EXT_1 /F20	1		Body and cover are formed from 16 gauge steel. Smooth, continuously welded seams without knockouts, cutouts, or holes. Formed lip on enclosure to exclude flowing liquids and contaminants. 14 gauge welded brackets provide for enclosure mounting. Continuously hinged cover has 304	EJ14126	Hammond Manufacturing	
-ENC_EXT_1 /F20	1		Padlock adapter fits directly over the slotted quarter turn preventing access. 2mm thick 14 gauge stainless steel. Stainless steel mounting hardware provided. Once installed, the bolts cannot be removed without the door open. Easy installed in the field. Padlock not included. Maintains	EJPA	Hammond Manufacturing	
-JB_EXT_1 /F21	1		Body formed from 16 gauge or 14 gauge steel. Covers are formed from 14 gauge steel. Smooth, continuously welded seams without knockouts, cutouts or holes. Welded brackets provide for enclosure mounting. Cover is secured with captive, plated steel screws, threaded into sealed	1414SCI	Hammond Manufacturing	
-JB_INT_1 /F22	3	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-JB_INT_1 /F22	250	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+MS2

PAGE
F28

PREVIOUS PAGE: F27
NEXT PAGE: F29

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-04-24	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Mounting Panel Hardware	FULL PAGE ID =F_LAYOUTS+MS2/F28	PAGE F28
 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY TCampbell	CHECKED	DRAWING NO.	

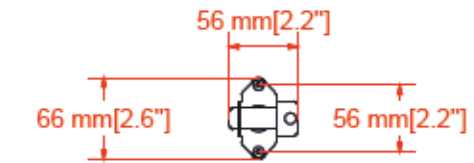
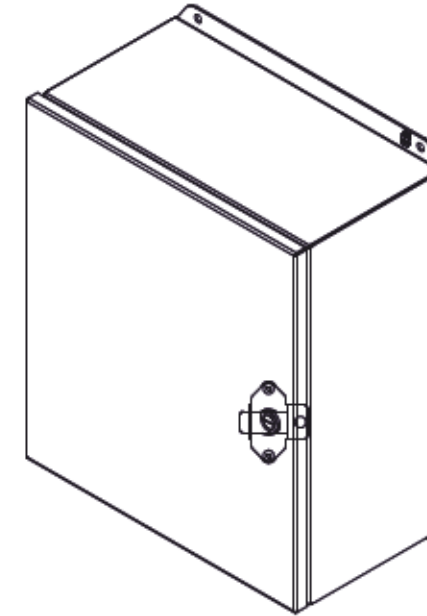
-JB_EXT_1



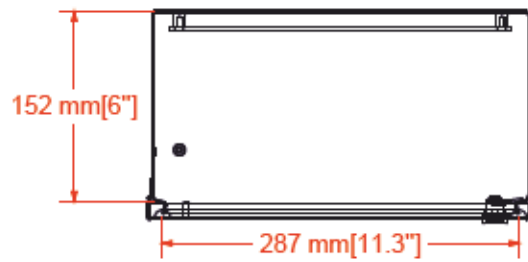
ENCLOSURE
PART No. EJ14126SS
 for more information visit
www.hammg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



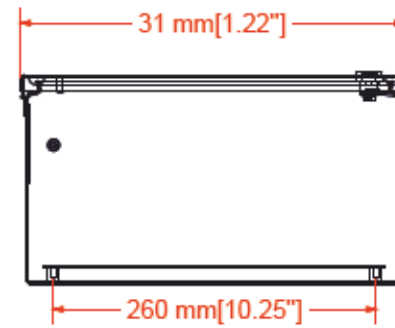
PADLOCK ADAPTER
PART No. EJPA
 for more information visit
www.hammg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



FRONT VIEW

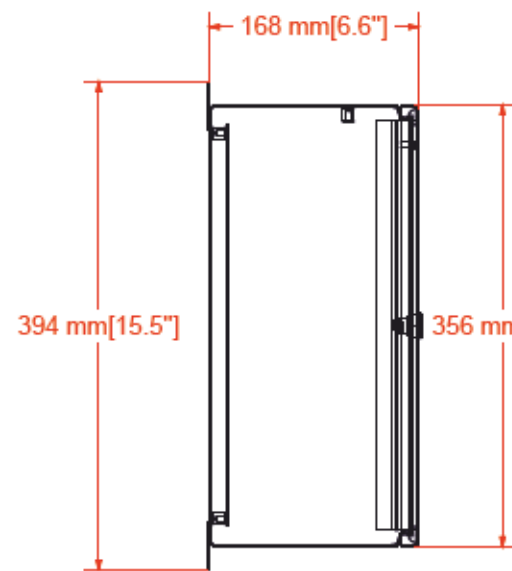


TOP VIEW

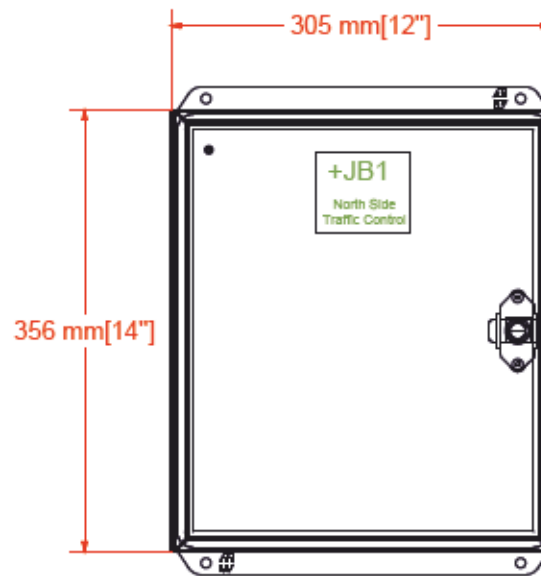


BOTTOM VIEW

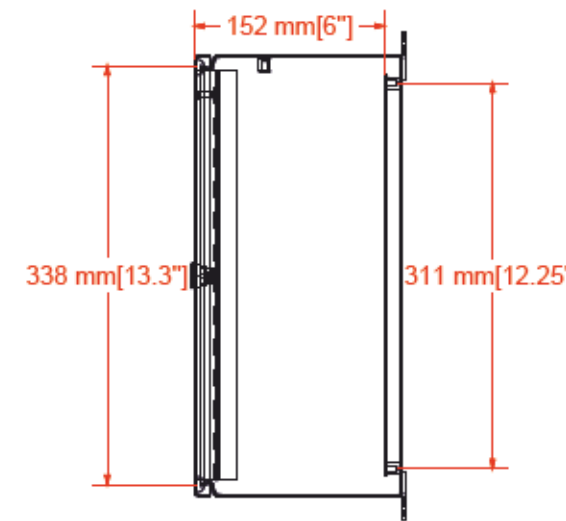
ISOMETRIC VIEWS



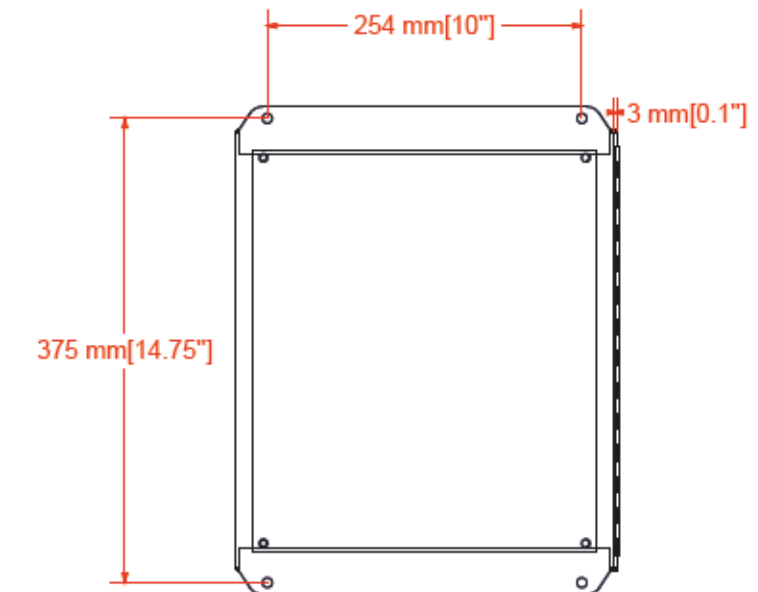
SIDE VIEW



FRONT VIEW



SIDE VIEW



REAR VIEW

REVISION Revision D	NOTES
Chadwick Engineering Ltd. 594 Norris Crt. Kingston, Ontario Canada K7P 2R9 www.chadwickengineering.com	




CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-16
ALTERNATE DWG. NO.	CHECKED

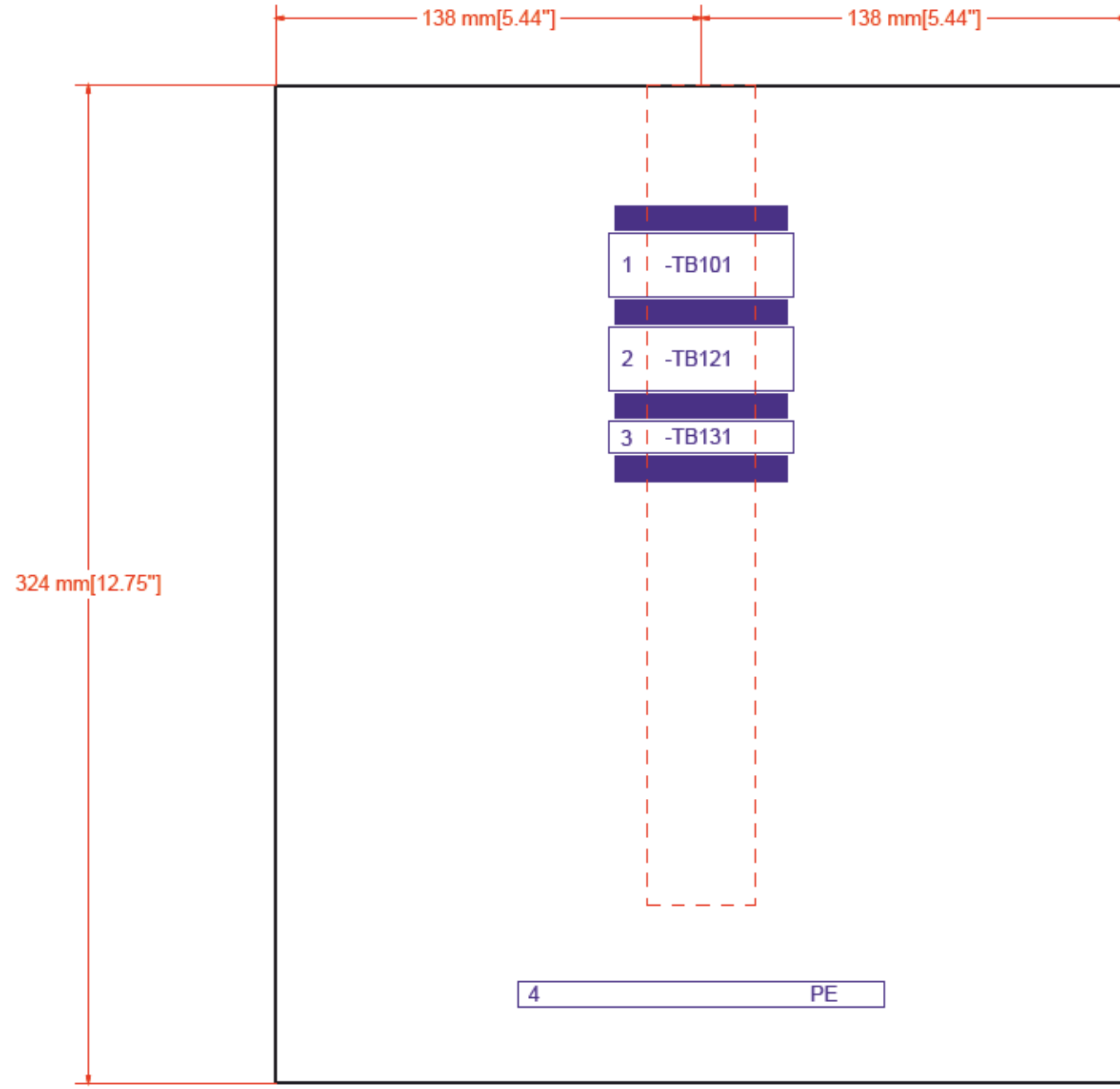
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	DRAWING NO. 1911-1-003

PAGE F29

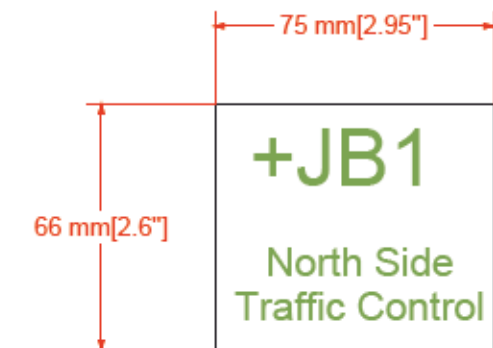
-JB_INT_1

LEGEND

-  WIRING DUCT
-  DIN RAIL
-  END BRACKET



INNER PANEL DETAIL



ENCLOSURE IDENTIFICATION
LEGEND PLATE

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Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+JB1



JB_EXT_1

JB_INT_1

TB101

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TB121

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REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-09-13	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Device Legend Plates	FULL PAGE ID =F_LAYOUTS+JB1/F31	PAGE F31
		DRAWN BY jrobinson		DRAWING NO.	
NOTES 594 Norris Crl. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		CHECKED			

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-JB_EXT_1 /F29	1		Body and cover are formed from 16 guage 304 or 316 stainless steel. Smooth, continuously welded seams without knockouts, cutouts, or holes. Formed lip on enclosure to exclude flowing liquids and contaminants. 14 gauge welded brackets provide for enclosure mounting. Continuously	EJ14126SS	Hammond Manufacturing	
-JB_EXT_1 /F29	1		Padlock adapter fits directly over the slotted quarter turn preventing access. 2mm thick 14 gauge stainless steel. Stainless steel mounting hardware provided. Once installed, the bolts cannot be removed without the door open. Easy installed in the field. Padlock not included. Maintains	EJPA	Hammond Manufacturing	
-JB_INT_1 /F30	4	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-JB_INT_1 /F30	350	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	

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HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+JB1

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-04-24	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Mounting Panel Hardware	FULL PAGE ID =F_LAYOUTS+JB1/F33	PAGE F33
 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com	ALTERNATE DWG. NO.	DRAWN BY TCampbell	CHECKED	DRAWING NO.	

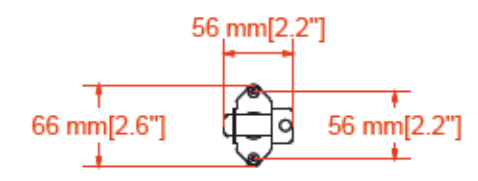
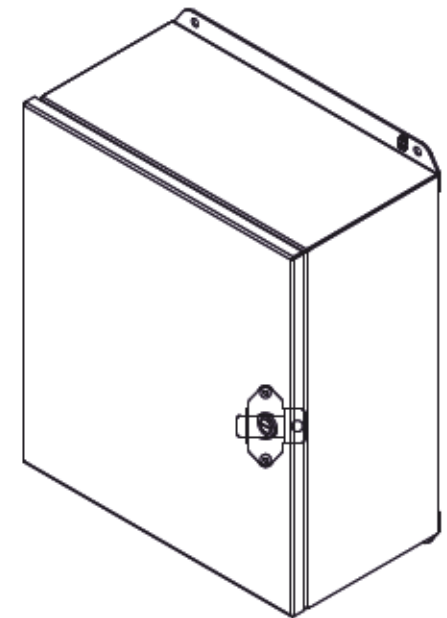
-JB_EXT_1



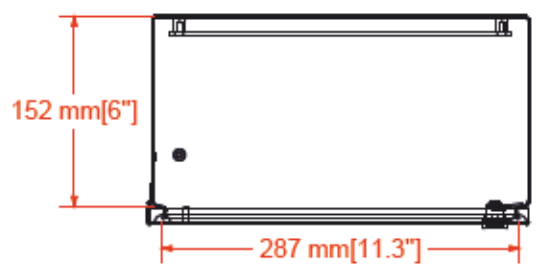
ENCLOSURE
PART No. EJ14126SS
 for more information visit
www.hammsg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



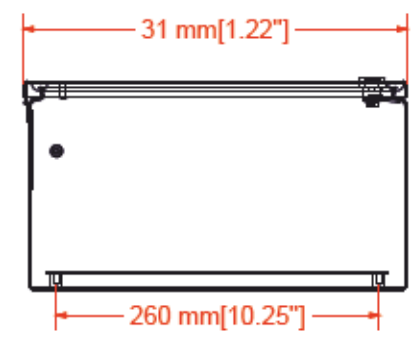
PADLOCK ADAPTER
PART No. EJPA
 for more information visit
www.hammsg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



FRONT VIEW

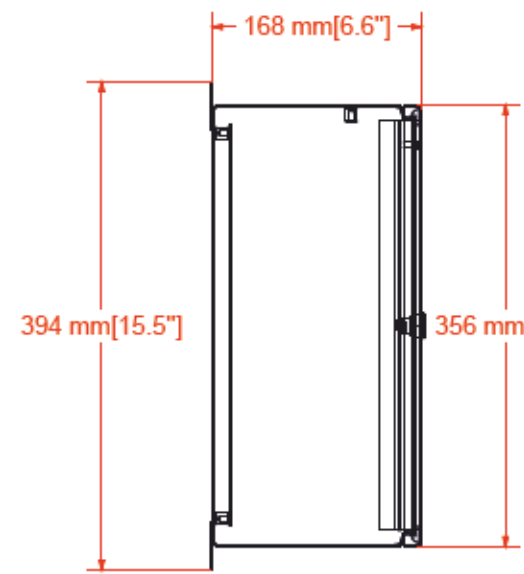


TOP VIEW

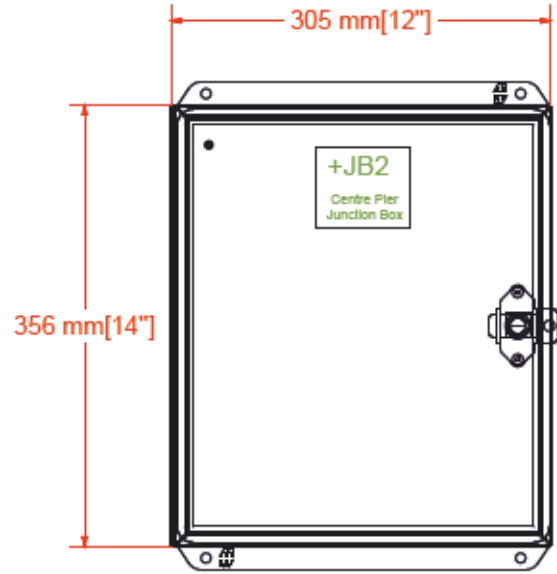


BOTTOM VIEW

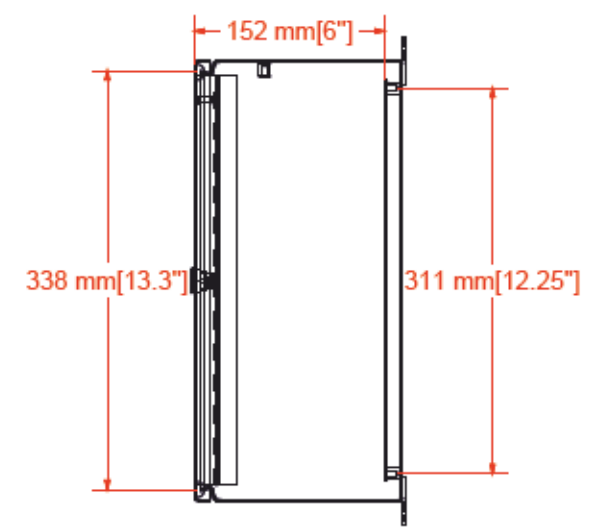
ISOMETRIC VIEWS



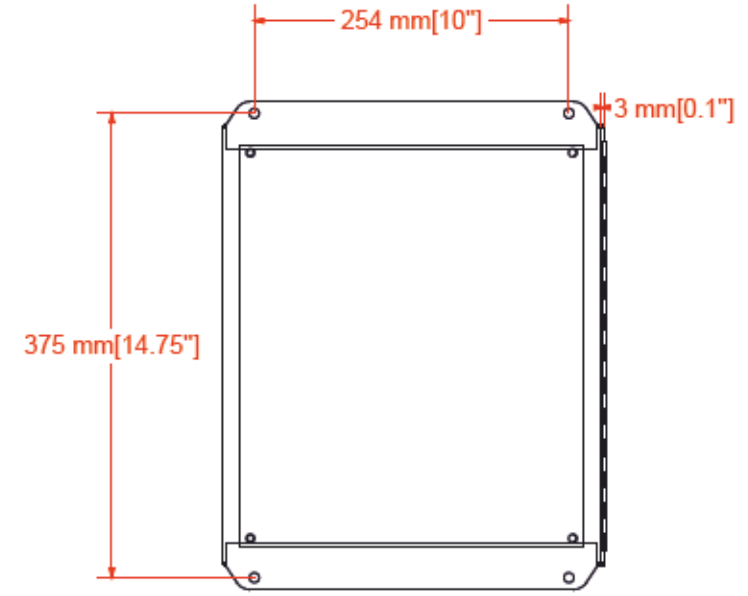
SIDE VIEW



FRONT VIEW






SIDE VIEW

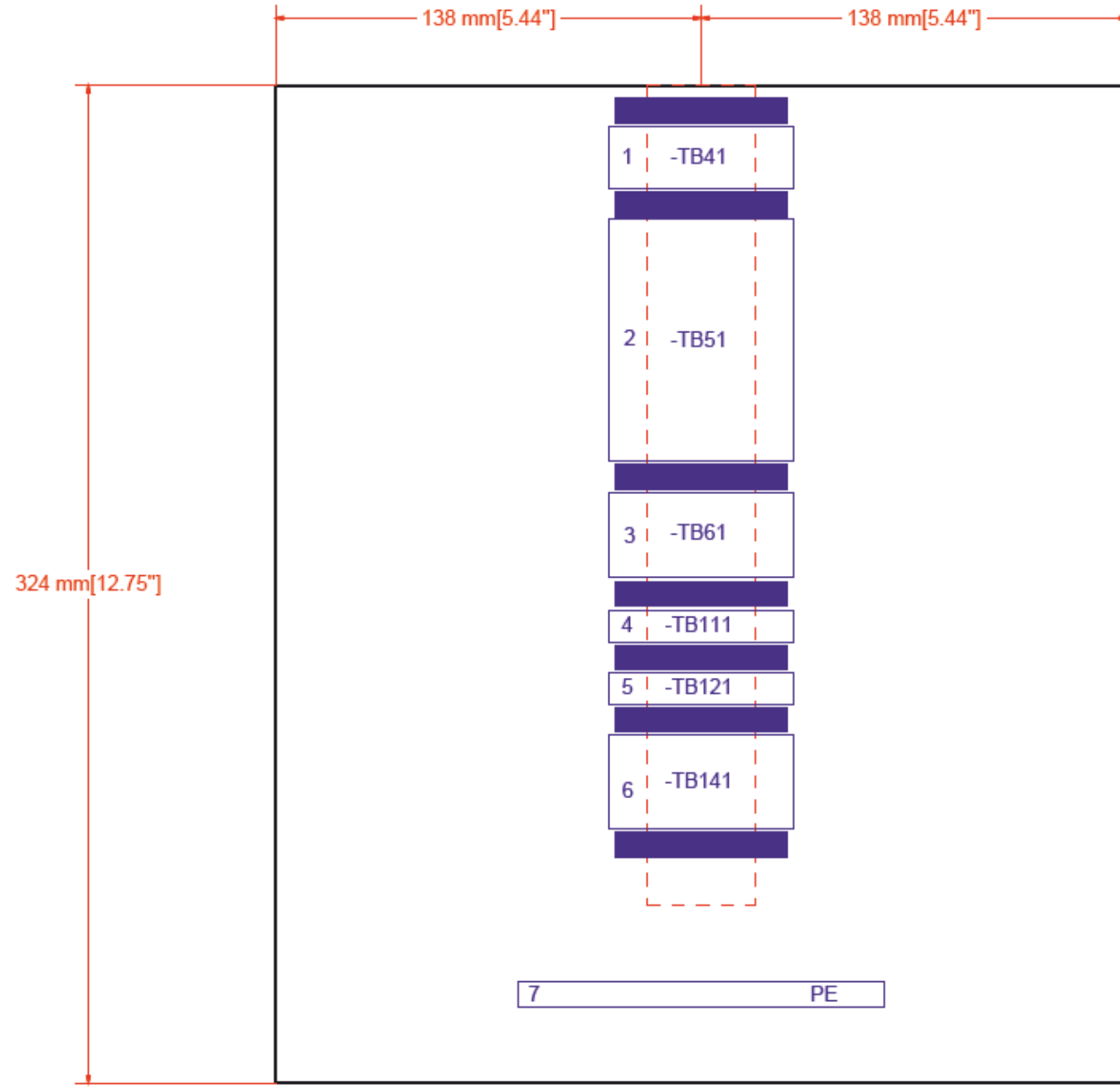


REAR VIEW

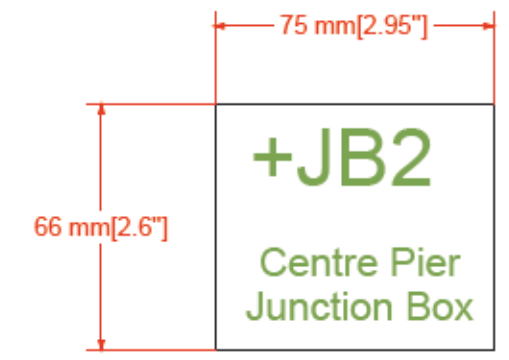
-JB_INT_1

LEGEND

-  WIRING DUCT
-  DIN RAIL
-  END BRACKET




INNER PANEL DETAIL



ENCLOSURE IDENTIFICATION LEGEND PLATE

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REVISION Revision D	NOTES
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CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA
ALTERNATE DWG. NO.

DATE 2019-01-16	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +JB2 INNER PANEL LAYOUT/LEGEND DETAILS
DRAWN BY TCampbell	CHECKED

FULL PAGE ID =F_LAYOUTS+JB2/F35	PAGE F35
DRAWING NO. 1911-1-003	

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+JB2

PREVIOUS PAGE: F34
NEXT PAGE: F36

Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+JB2



JB_EXT_1	TB51	TB61	TB141
JB_INT_1	TB51	TB61	
TB41	TB51	TB111	
TB41	TB51	TB111	
TB41	TB51	TB121	
TB41	TB51	TB121	
TB51	TB51	TB141	
TB51	TB51	TB141	
TB51	TB51	TB141	
TB51	TB61	TB141	
TB51	TB61	TB141	

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-JB_EXT_1 /F34	1		Body and cover are formed from 16 guage 304 or 316 stainless steel. Smooth, continuously welded seams without knockouts, cutouts, or holes. Formed lip on enclosure to exclude flowing liquids and contaminants. 14 gauge welded brackets provide for enclosure mounting. Continuously	EJ14126SS	Hammond Manufacturing	
-JB_EXT_1 /F34	1		Padlock adapter fits directly over the slotted quarter turn preventing access. 2mm thick 14 gauge stainless steel. Stainless steel mounting hardware provided. Once installed, the bolts cannot be removed without the door open. Easy installed in the field. Padlock not included. Maintains	EJPA	Hammond Manufacturing	
-JB_INT_1 /F35	7	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-JB_INT_1 /F35	350	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	

HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+JB2

F38

PREVIOUS PAGE: F37

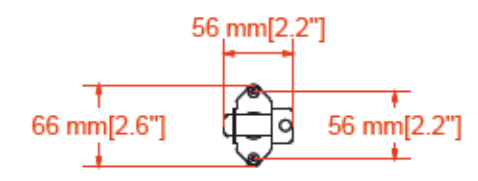
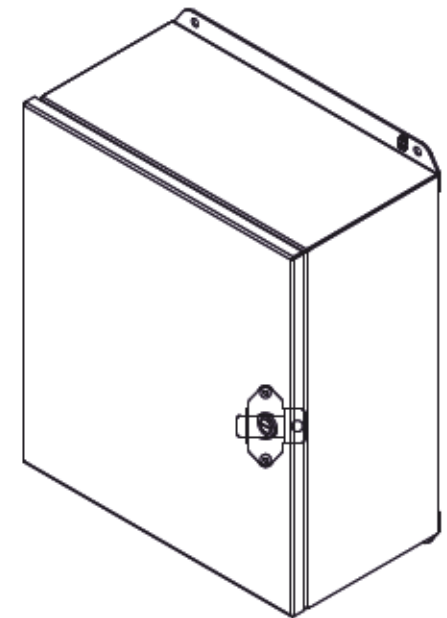
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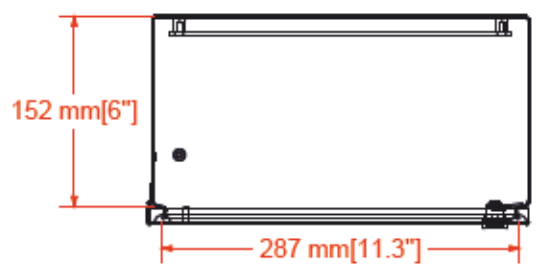
ENCLOSURE
PART No. EJ14126SS
 for more information visit
www.hammmfg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



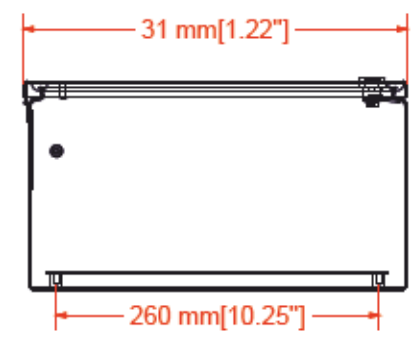
PADLOCK ADAPTER
PART No. EJPA
 for more information visit
www.hammmfg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



FRONT VIEW

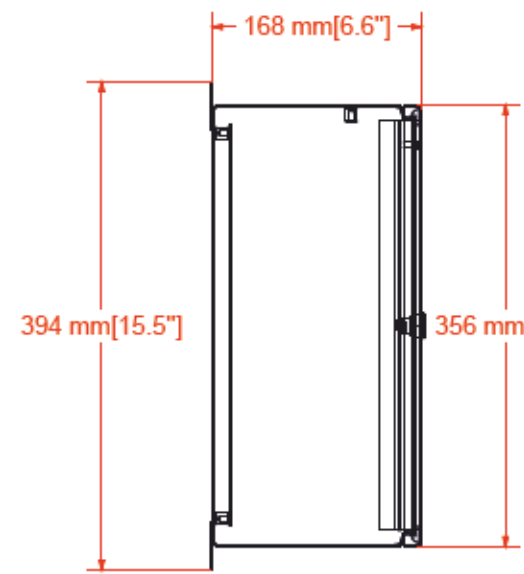


TOP VIEW

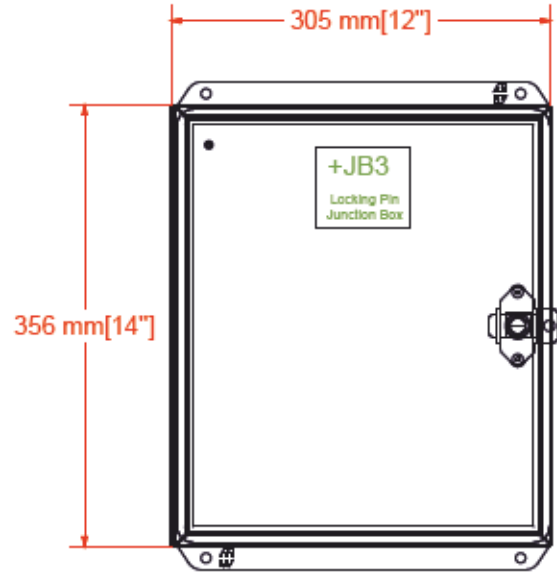


BOTTOM VIEW

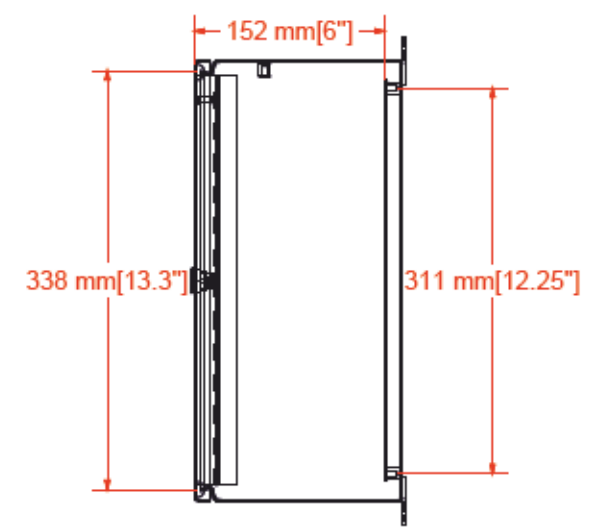
ISOMETRIC VIEWS



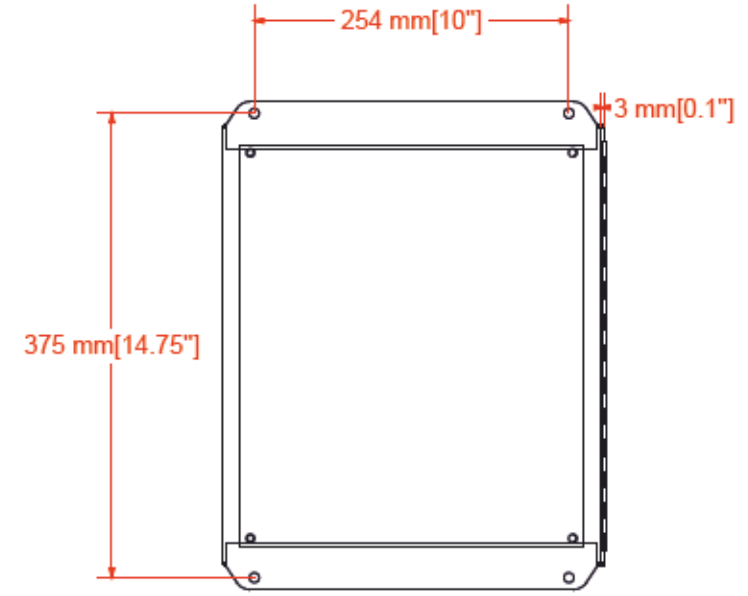
SIDE VIEW



FRONT VIEW

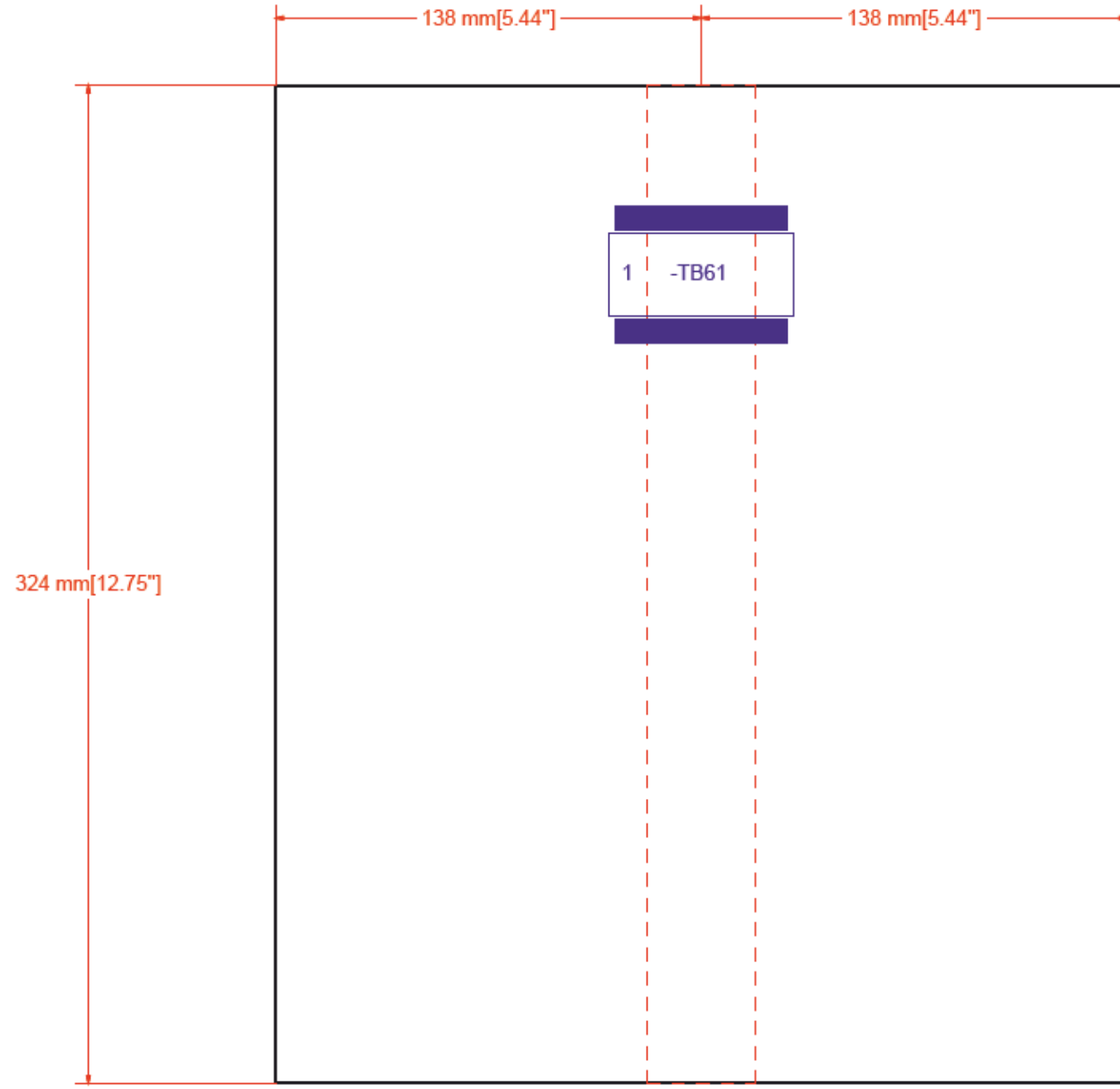


SIDE VIEW






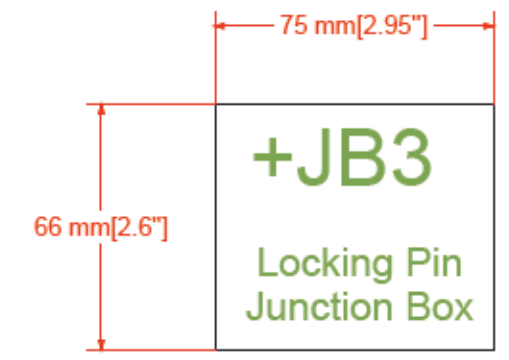
REAR VIEW

-JB_INT_1



LEGEND

-  WIRING DUCT
-  DIN RAIL
-  END BRACKET



ENCLOSURE IDENTIFICATION
LEGEND PLATE

INNER PANEL DETAIL

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-18	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +JB3 INNER PANEL LAYOUT/LEGEND DETAILS	FULL PAGE ID =F_LAYOUTS+JB3/F40	PAGE F40
		DRAWN BY TCampbell		DRAWING NO. 1911-1-003	
NOTES  594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.	CHECKED	HIGHER LEVEL =F LAYOUTS MOUNTING LOCATION +JB3	

Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+JB3



JB_EXT_1

JB_INT_1

TB61

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REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-18	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Device Legend Plates	FULL PAGE ID =F_LAYOUTS+JB3/F41	PAGE F41
		DRAWN BY TCampbell		DRAWING NO.	
NOTES 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com		ALTERNATE DWG. NO.	CHECKED		

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-JB_EXT_1 /F39	1		Body and cover are formed from 16 guage 304 or 316 stainless steel. Smooth, continuously welded seams without knockouts, cutouts, or holes. Formed lip on enclosure to exclude flowing liquids and contaminants. 14 gauge welded brackets provide for enclosure mounting. Continuously	EJ14126SS	Hammond Manufacturing	
-JB_EXT_1 /F39	1		Padlock adapter fits directly over the slotted quarter turn preventing access. 2mm thick 14 gauge stainless steel. Stainless steel mounting hardware provided. Once installed, the bolts cannot be removed without the door open. Easy installed in the field. Padlock not included. Maintains	EJPA	Hammond Manufacturing	
-JB_INT_1 /F40	2	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-JB_INT_1 /F40	350	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	

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HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+JB3

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-04-24	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Mounting Panel Hardware	FULL PAGE ID =F_LAYOUTS+JB3/F43	PAGE F43
 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com	ALTERNATE DWG. NO.	DRAWN BY TCampbell	DRAWING NO.		
		CHECKED			

PREVIOUS PAGE: F42
NEXT PAGE: F44

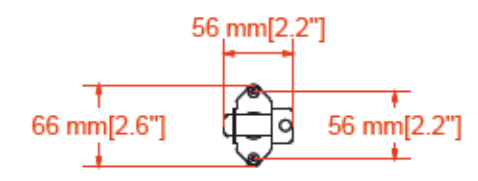
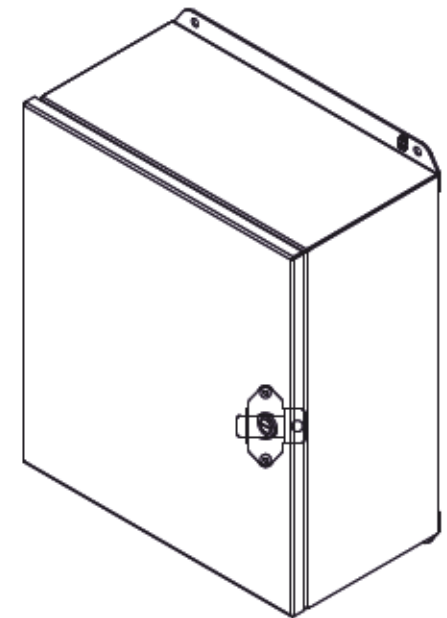
-JB_EXT_1



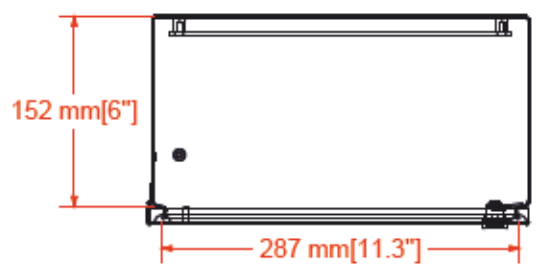
ENCLOSURE
PART No. EJ14126SS
 for more information visit
www.hammg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



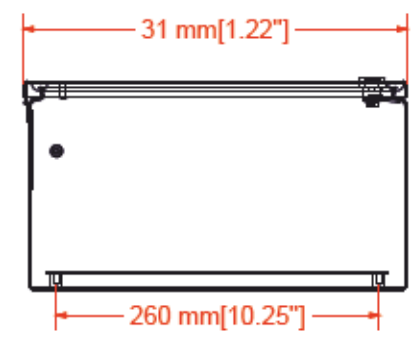
PADLOCK ADAPTER
PART No. EJPA
 for more information visit
www.hammg.com
 Data subject to change without notice
 Isometric drawing Not to Scale



FRONT VIEW

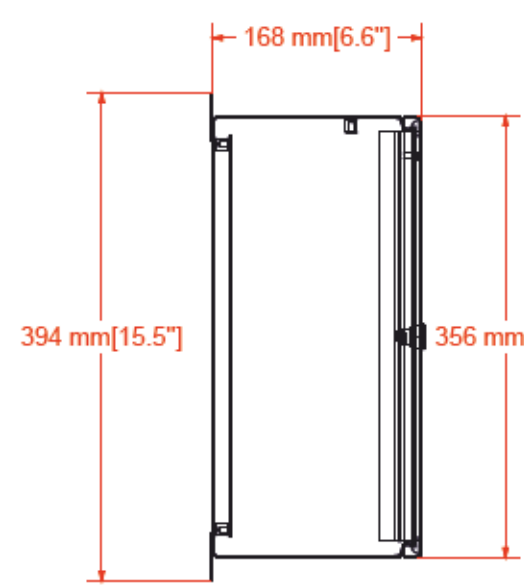


TOP VIEW

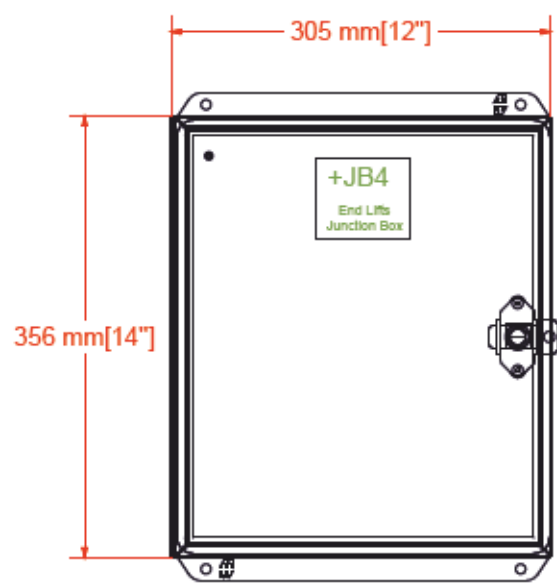


BOTTOM VIEW

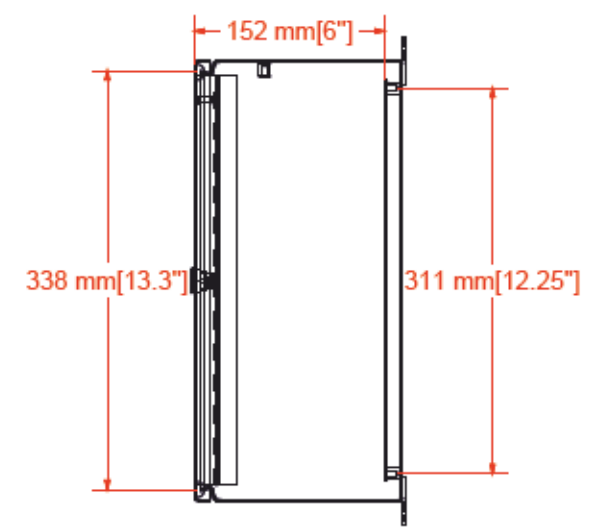
ISOMETRIC VIEWS



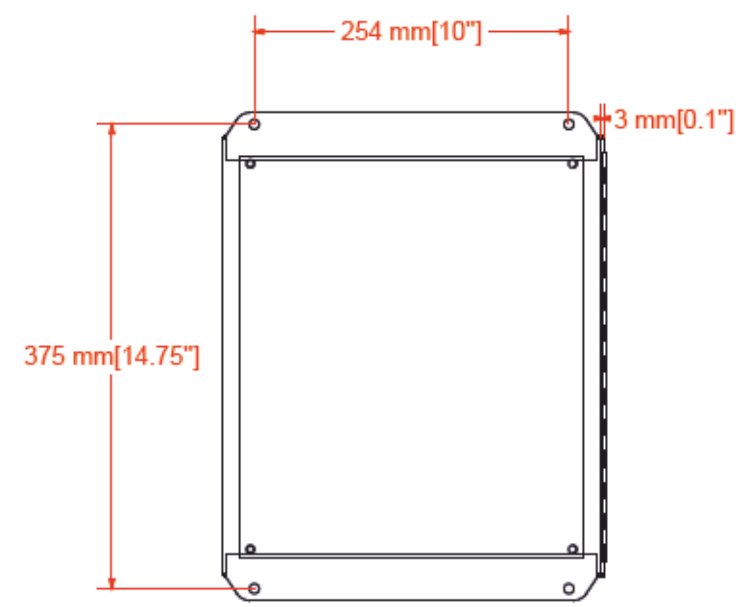
SIDE VIEW



FRONT VIEW



SIDE VIEW

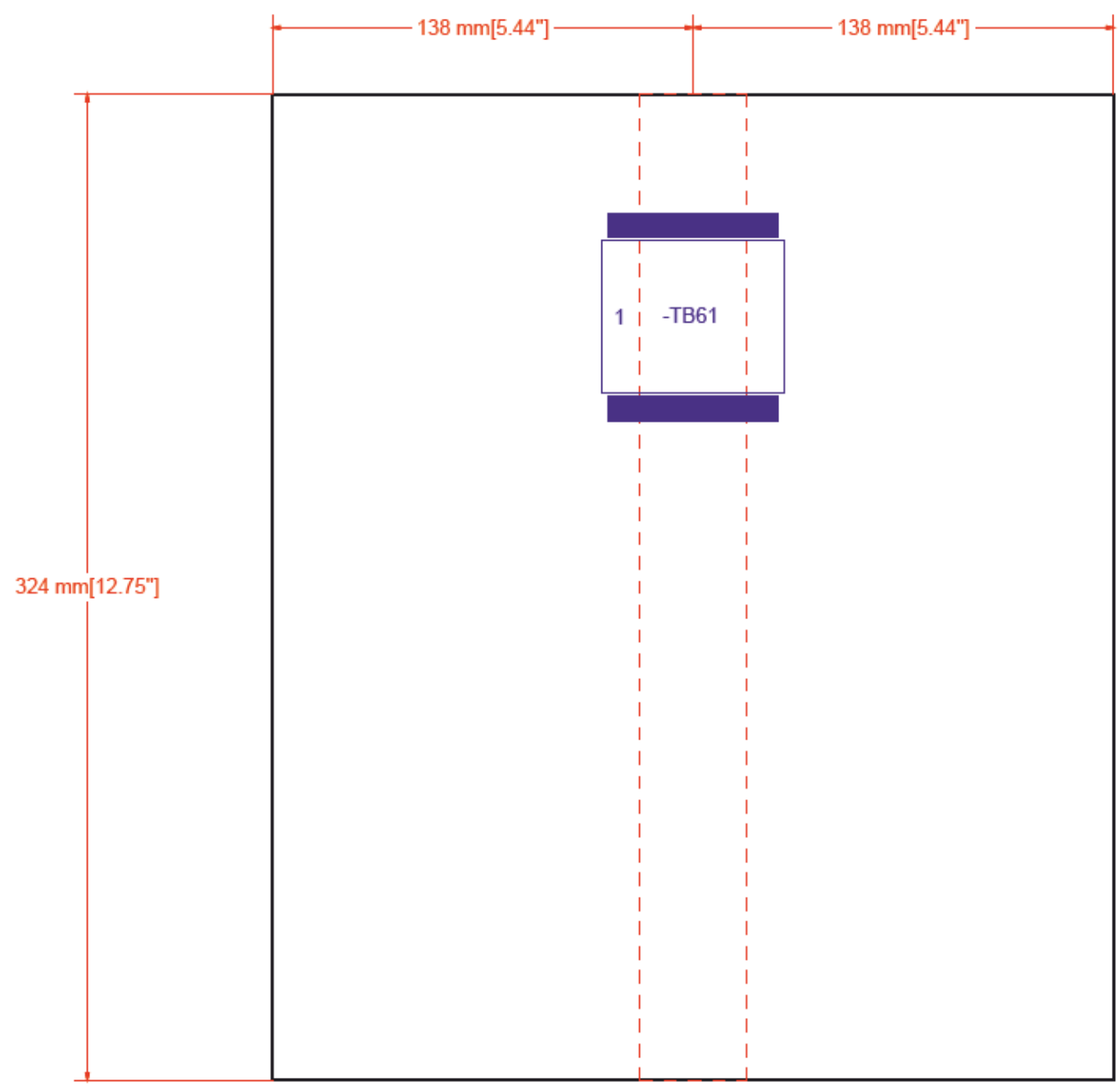


REAR VIEW

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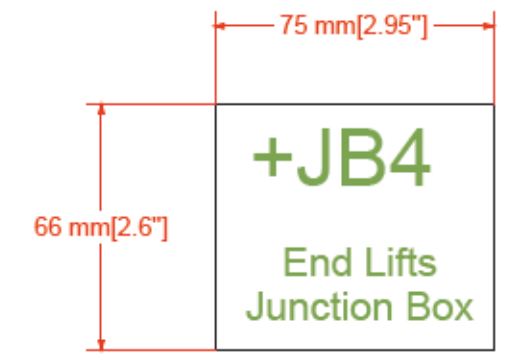
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-JB_INT_1



LEGEND

- WIRING DUCT
- DIN RAIL
- END BRACKET



**ENCLOSURE IDENTIFICATION
LEGEND PLATE**

INNER PANEL DETAIL

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-18 DRAWN BY TCampbell CHECKED	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE +JB4 INNER PANEL LAYOUT/LEGEND DETAILS	FULL PAGE ID =F_LAYOUTS+JB4/F45 DRAWING NO. 1911-1-003	HIGHER LEVEL =F LAYOUTS MOUNTING LOCATION +JB4 PAGE F45
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594 Norris Crt.
Kingsion, Ontario
Canada K7P 2R9
www.chadwickengineering.com

NOTES

Device Tag List

: Enclosure Backpanel Labels ie. relays, push buttons, disconnects, fuses etc...

CE_F03_000 Enclosure Backpanel Labels

Backpanel labels for enclosure

+JB4



JB_EXT_1

JB_INT_1

TB61

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-01-18	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Device Legend Plates	FULL PAGE ID =F_LAYOUTS+JB4/F46	PAGE F46
NOTES 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com	ALTERNATE DWG. NO.	DRAWN BY TCampbell	CHECKED	DRAWING NO.	

Parts list ; Project Bill of Material, by Device Tag

CE_F01_002

Device tag Schematic Reference	Qty	Unit	Description	Order number	Manufacturer	Device Description
-JB_EXT_1 /F44	1		Body and cover are formed from 16 guage 304 or 316 stainless steel. Smooth, continuously welded seams without knockouts, cutouts, or holes. Formed lip on enclosure to exclude flowing liquids and contaminants. 14 gauge welded brackets provide for enclosure mounting. Continuously	EJ14126SS	Hammond Manufacturing	
-JB_EXT_1 /F44	1		Padlock adapter fits directly over the slotted quarter turn preventing access. 2mm thick 14 gauge stainless steel. Stainless steel mounting hardware provided. Once installed, the bolts cannot be removed without the door open. Easy installed in the field. Padlock not included. Maintains	EJPA	Hammond Manufacturing	
-JB_INT_1 /F45	2	pcs	Accessories, End bracket, 100 pcs per package	1061200000	Weidmüller	
-JB_INT_1 /F45	350	mm	Mounting rail, TS 35, TS 35 x 7.5, with slot, Steel, galvanized, chromium-plated, 2000 mm per length	0514500000	Weidmüller	

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HIGHER LEVEL
=F LAYOUTS
MOUNTING LOCATION
+JB4

REVISION Revision D	CLIENT PARKS CANADA PUBLIC WORKS AND GOVERNMENT SERVICES CANADA	DATE 2019-04-24	TITLE TRENT-SEVERN WATERWAY BOUNDARY ROAD #44 SWING BRIDGE Mounting Panel Hardware	FULL PAGE ID =F_LAYOUTS+JB4/F48	PAGE F48
 594 Norris Crt. Kingsion, Ontario Canada K7P 2R9 www.chadwickengineering.com	NOTES	DRAWN BY TCampbell	DRAWING NO.		
		CHECKED			

- NOTES:
 1. FLUID TO BE GREENPLUS HYDRAULIC FLUID ES.
 2. ALL SEAL MATERIAL TO BE BUNA "N".
 3. ALL DIRECTIONAL VALVE SOLENOIDS AND PROX/LIMIT SWITCHES TO BE 120 VAC.

BILL OF MATERIAL			
ITEM	QTY	DESCRIPTION	PART NO.
1	1	HYDRAULIC RESERVOIR - 40 GALLON - STAINLESS STEEL	
2	1	RESERVOIR CONTAINMENT STAND (FULL CAPACITY OF RESERVOIR)	
3	1	LEVEL/TEMPERATURE INDICATOR	
4	1	LEVEL SWITCH - LOW LOW	
5	1	LEVEL SWITCH - LOW	
6	1	TANK FILLER CAP - VENTED	
7	1	TEMPERATURE SWITCH	
8	1	HEATER - 1 KW	
9	1	BALL VALVE - 1/2"	
10	2	MOTOR - 7.5 HP, HIGH EFF, 1750 RPM, 240 V, TEFC, SF 1.15	
11	2	HYD. PUMP, 7.8 GPM, PRES. COMPENSATED - PARKER	PVP1630RL
12	4	CHECK VALVE ASSEMBLY	
13	1	RELIEF VALVE ASSEMBLY	
14	1	TEST HOSE C/W 0-3000 PSI GAUGE	
15	1	PRESSURE FILTER, 3 MICRON ELEMENT, STAUFF SAE12	SF030G10B-JBPT24
16	1	RETURN LINE FILTER, IN TANK, STAUFF, 10 MICRON ELEMENT	RF014-G10B/U/G42/G
17	1	MANIFOLD, DO3, 4 STN. PARALLEL, LYNCH	BD03GPO4SDUAAAA
18A	1	PROPORTIONAL VALVE, DO3, 24 VDC DIRECT SOLENOID, ATOS	DHZO-A-073-D5
18B	2	RAMP CONTROL SOLENOID CONNECTOR FOR ITEM 18A	LE PG X
19	1	COUNTERBALANCE VALVE ASSEMBLY, VENTED, DO3 SANDWICH	CWCL-LGN-MBY
20A	2	COUNTERBALANCE VALVE, 4 PORT VENTED, 3:1 PILOT - SUN	CWCALHN
20B	2	DIRECT MOUNT MANIFOLD FOR ITEM 20A	
21	2	FULL TIME REGENERATION ASSEMBLY, DO3 - SUN	YDCF-XCN-AA
22A	1	CROSS PORT RELIEF AND ANTICAVITATION CHECK MANIFOLD	
22B	2	VENTED PILOT TO OPEN CHECK VALVE - SUN	CVCV-XCN
22C	2	FREE FLOW NOSE TO SIDE CHECK VALVE - SUN	CXDA-XCN
22D	2	FULLY ADJUSTABLE NEEDLE VALVE - SUN	NFCC-LCN
22E	2	DIRECT ACTING RELIEF VALVE - SUN	RDDA-LAN

BILL OF MATERIAL			
ITEM	QTY	DESCRIPTION	PART NO.
23	2	DAMAN TAPPING PLATE 1/4 NPTF C/W HYDROTECHNIK TEST POINTS	DD03TPAB4P
24	1	DIREC. CONTROL VALVE, CLOSED NEUTRAL, 4/2, SINGLE SOLENOID 120 VAC, CONTINENTAL	VSD03M-5AJ-AR-CSA-33L
25	1	NEEDLE VALVE SANDWICH, DO3, METER-IN "P" - SUN	NFCC-LCN-GBP
26	1	DIREC. CONTROL VALVE, FLOAT NEUTRAL, 4/3 DBL. SOL. DO3 120 VAC - CONTINENTAL	VSD03M-3F-A-CSA-33L
27	2	DUAL FLOW CONTROL, METER IN A AND B, DO3 - SUN	NCCB LCN-GBY
28	20	BALL VALVE - 3/4"	
29	1	2-WAY, DIRECT ACTING, SOL. OPERATED DIRECT. BLOCKING POPPET VALVE, 120 VAC	DTC-AXN211-A3K
30	2	CYLINDER - 5" BORE, 3.5" ROD, 40" STROKE C/W CUSHIONS STAINLESS ROD AND AIR BLEEDS	DWG #201-02
31	4	CYLINDER MOUNTED LIMIT SWITCH - END OF STROKE ACTUATION	
32	1	SYNCHRONIZING FLOW DIVIDER/COMBINER VALVE ASSEMBLY - SUN	FSCS-XAN-C7J
33	2	CYLINDER - 5" BORE, 3.5" ROD, 10" STROKE C/W CUSHIONS, STAINLESS ROD, AIR BLEEDS AND LIMIT SWITCHES.	DWG #203-16
34	1	CYLINDER, 63M BORE, 45MM ROD, 75MM STROKE, STAINLESS ROD	
35	1	PRESSURE GAUGE AND GAUGE ISOLATOR	
36	1	PRESURE SWITCH ASSEMBLY	
37	1	QUICK CONNECT, 3/4" MALE - PARKER	6602-12-12
38	1	QUICK CONNECT, 3/4" FEMALE - PARKER	6601-12-12
39	1	DIREC. CONTROL VALVE, BLOCKED NEUTRAL, 4/3 DBL. SOL. DO3 120 VAC, CONTINENTAL	VSD03M-3A-A-CSA-33L

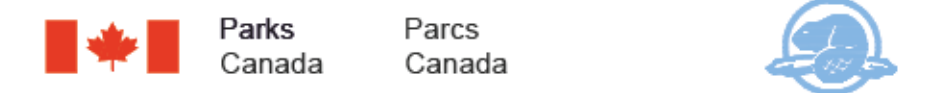
No.	Date	Description	Drawn by Dessiné par	Approved Approuvé
B	2019/10/04	CORRECTIONS FROM PARKS CANADA	DAF	DPC
A	2019/09/18	CORRECTIONS FROM PARKS CANADA	DAF	DPC

Revision / Révision

A	A
B	B
C	C

A Detail number
No. du détail
B Location dwg. no.
No. sur dessin
C Drawing sheet no.
No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

HYDRAULIC SCHEMATIC

Scale / Échelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

DPC JANUARY 2019

Checked by/ Vérifié par _____ Date _____

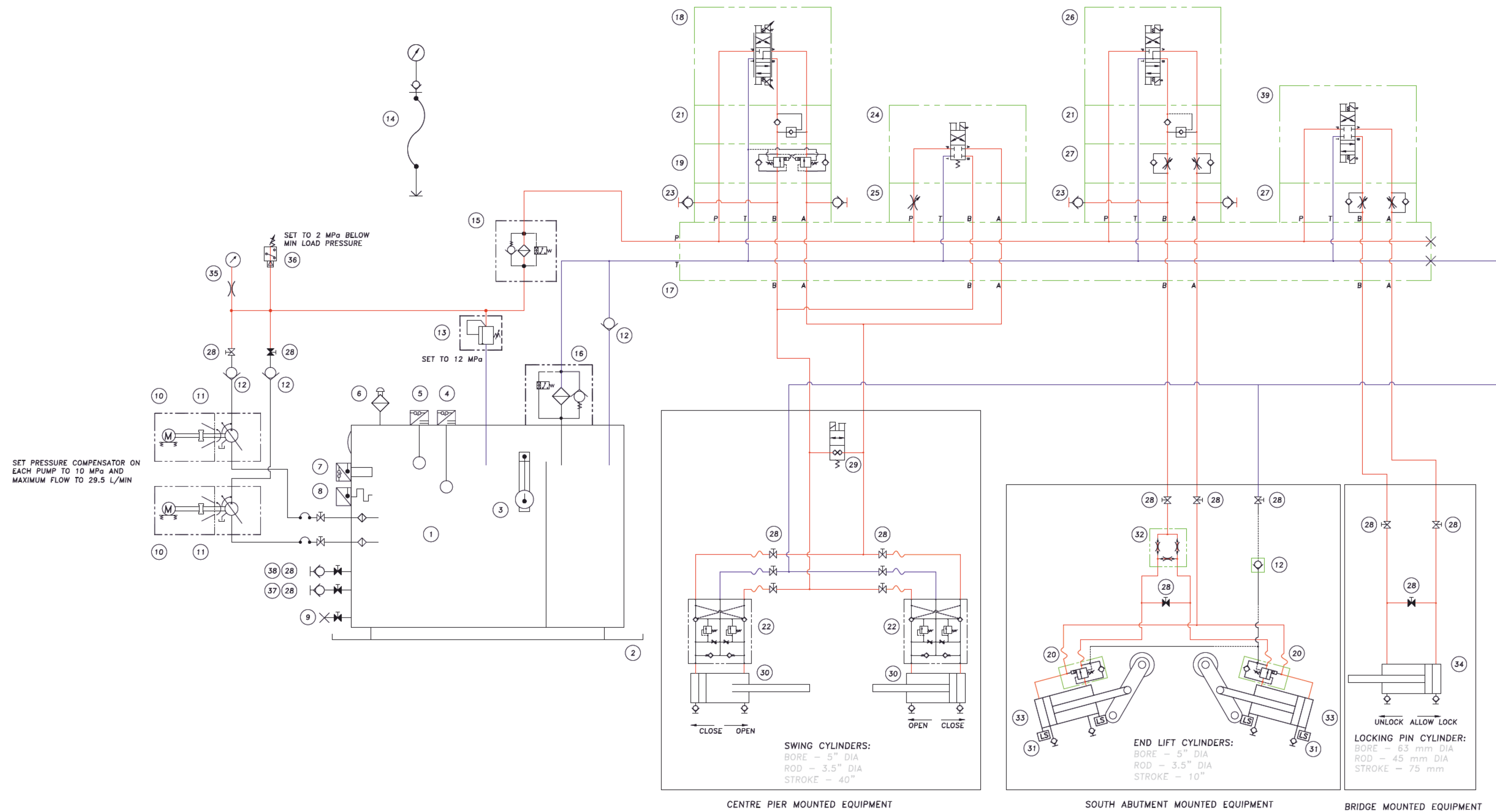
Approved by / Approuvé par _____ Date _____

DPC JANUARY 2019

Project No./No. du projet _____ Client No./No. du Client _____ Sheet No./Feuille No. _____

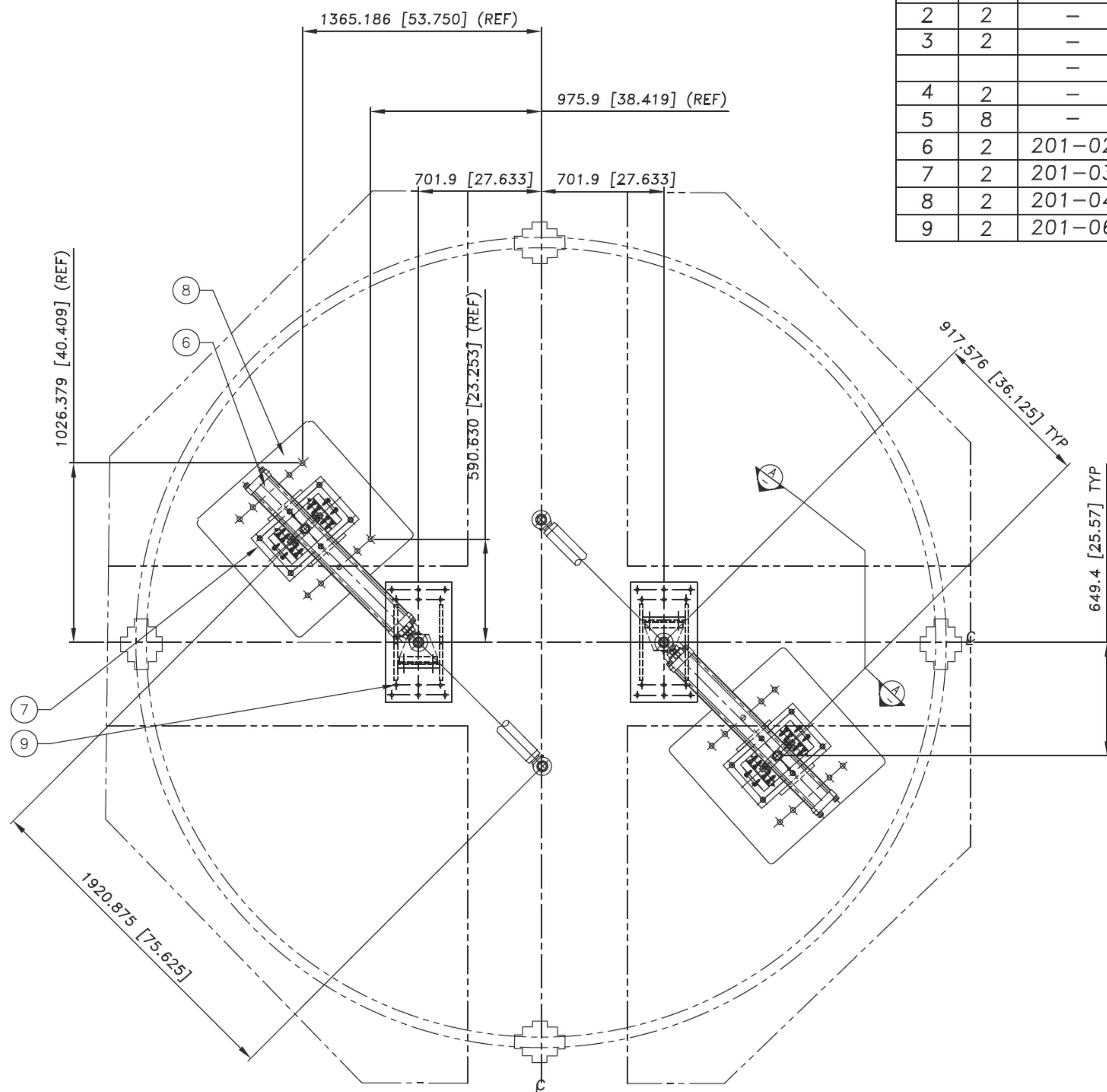
Drawing Reference No./Numéro de Référence du Dessin _____

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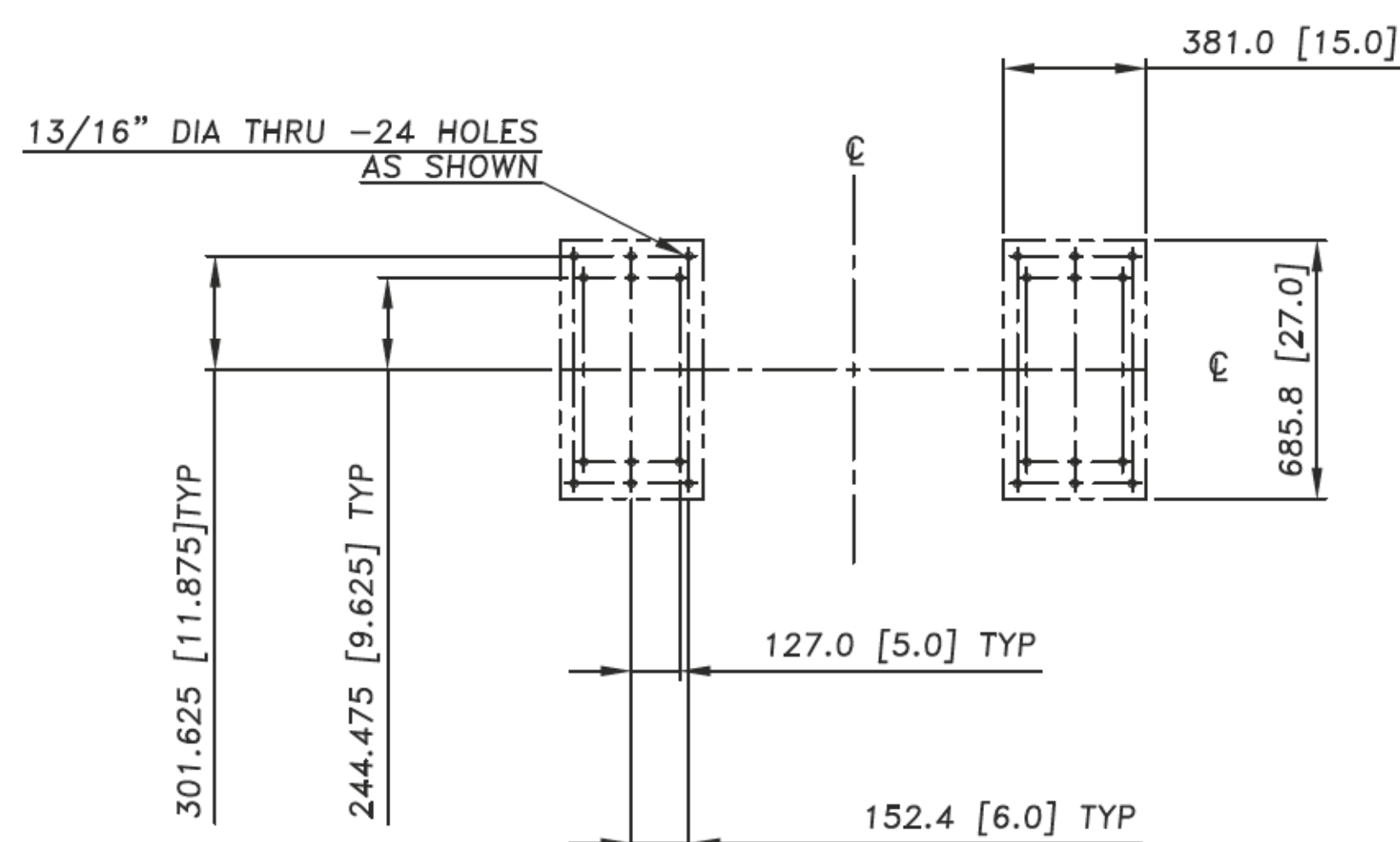


BILL OF MATERIAL

ITEM	QTY	DWG NO.	DESCRIPTION	MATERIAL
1	12	-	1-8 UNC X 3-1/4" LG HEX HD BOLT C/W HARDENED STEEL WASHER	A325 GALV.
2	2	-	PARKER CLEVIS BRACKET FOR 5" DIA BORE HYD CYL PART# 0839510000	-
3	2	-	PARKER PIVOT PIN C/W 2 RETAINING RINGS FOR 5"DIA BORE HYD CYL PART# 0839670000	-
4	2	-	PARKER SPHERICAL ROD EYE FOR 5" DIA BORE HYD CYL PART#0961000175	-
5	8	-	7/8-9 UNC X 4-1/4" LG HEX HD BOLT C/W NUTS AND HARDENED WASHERS	A325 GALV.
6	2	201-02	SWING CYLINDER	-
7	2	201-03	GIMBAL ASSEMBLY	-
8	2	201-04	GIMBAL BASE	-
9	2	201-06	CYLINDER BRACKET	-

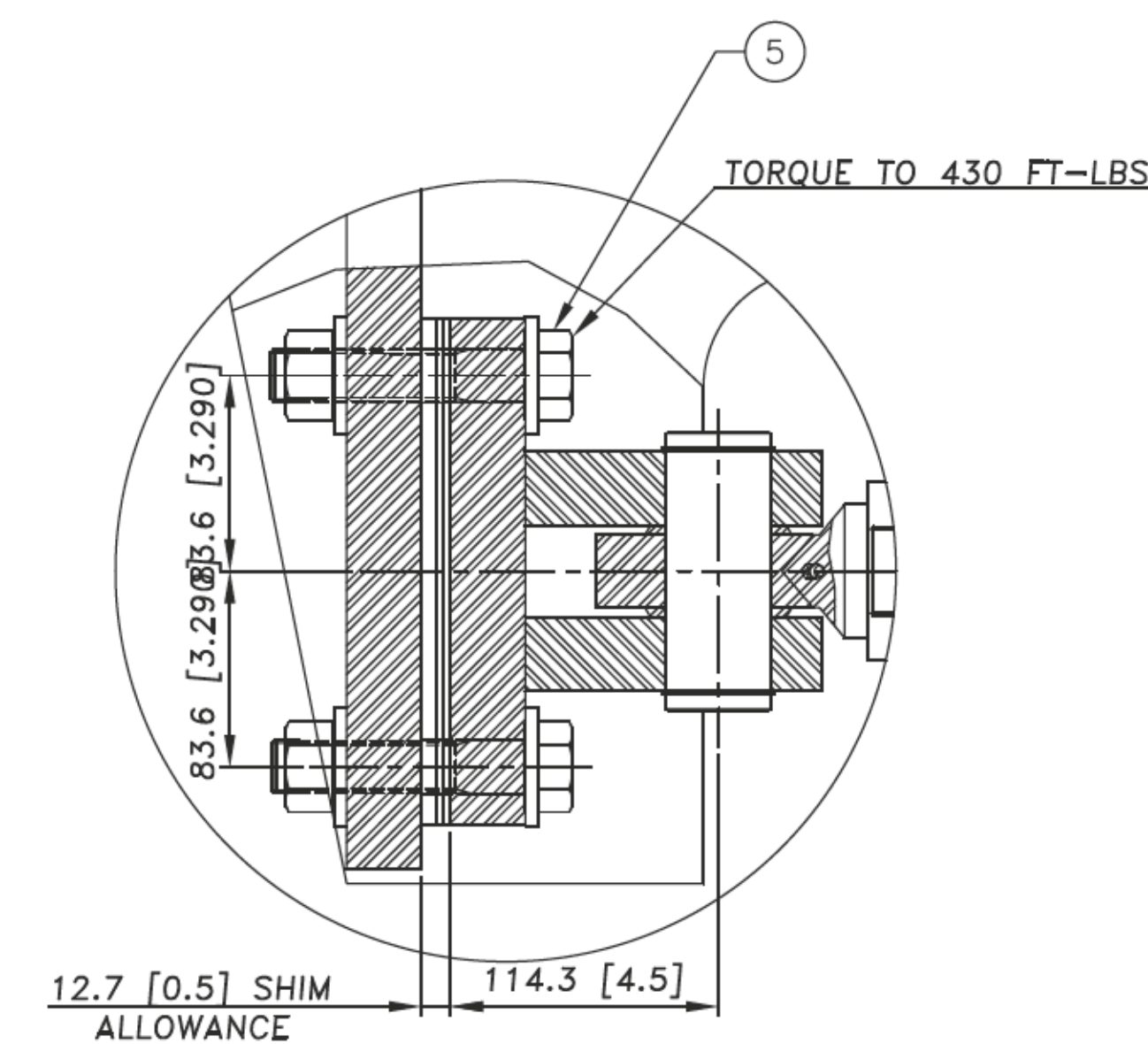
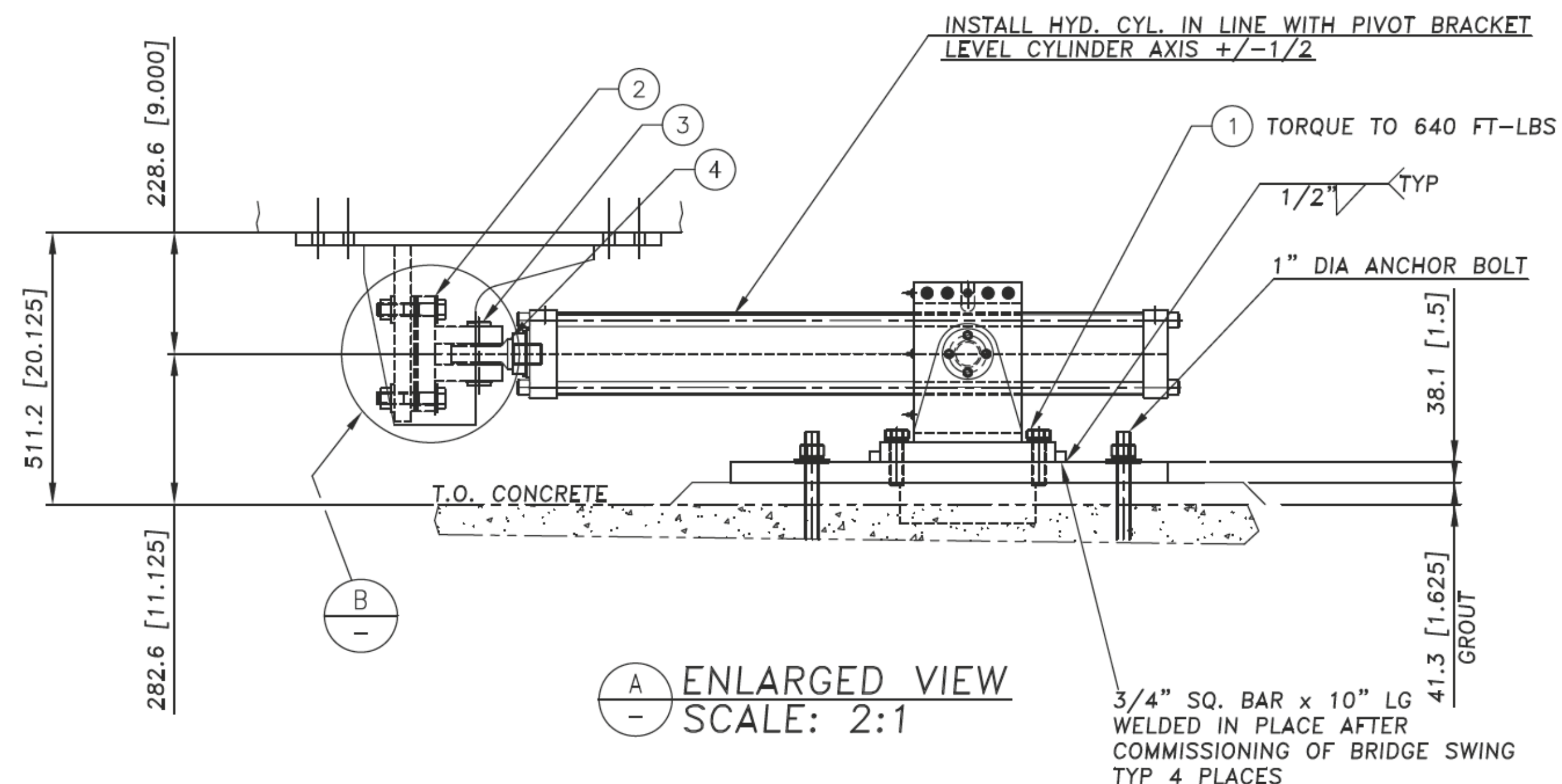


GIMBAL MOUNTING GENERAL ARRANGEMENT - PLAN VIEW



BOTTOM OF BRIDGE - PLAN VIEW

PRODUCTS LISTED SET A STANDARD BY WHICH SUBSTITUTES WILL BE JUDGED



ENL DETAIL SCALE: 6:1

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	+/- 0.5
.X DECIMALS	+/- 0.1
.XX DECIMALS	+/- 0.05
ANGLES	+/- 0.5 DEG
HOLE SIZES	+/- 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn by	Approved
A	2019/09/16	MIRRORED SWING ORIENTATION	DAF	DPC

Revision / Révision	
A	A Detail number
B	Location dwg. no.
C	Drawing sheet no.

Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY ONTARIO

Drawing title / Titre du dessin

SWING CYLINDER INSTALLATION

Scale / Echelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

Checked by/ Vérifié par _____ Date _____

Approved by / Approuvé par _____ Date _____

DPC January 2019

Project No./No. du projet _____ Client No./No du Client _____ Sheet No./Feuille No. _____

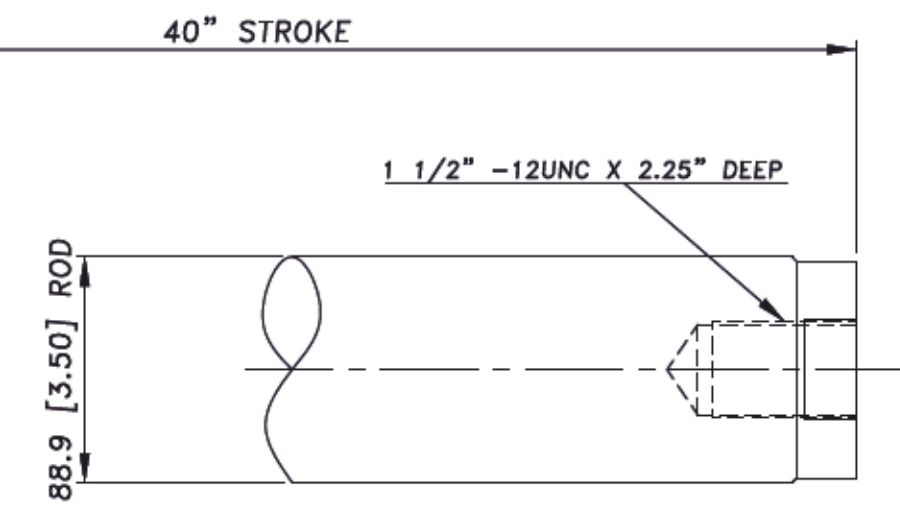
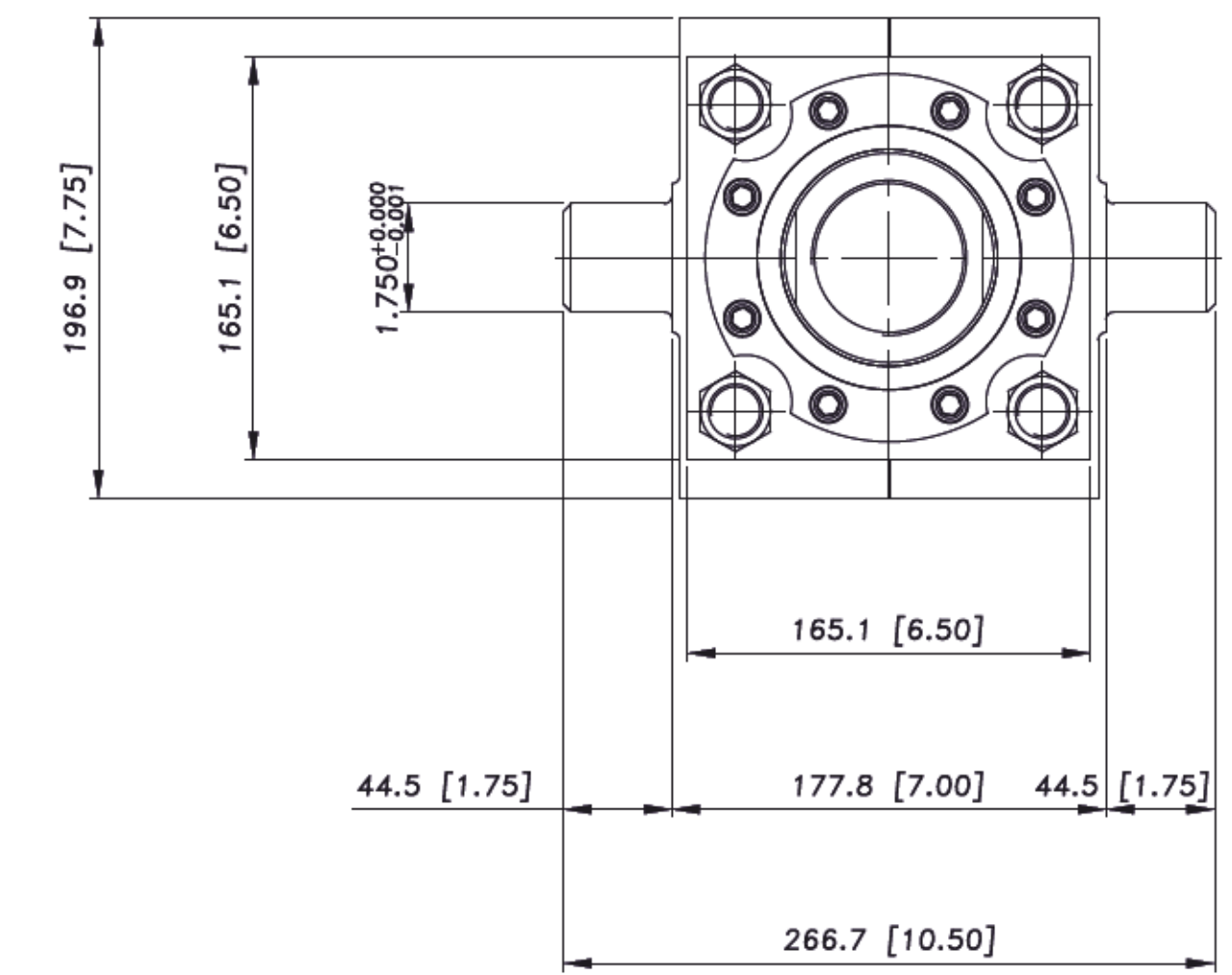
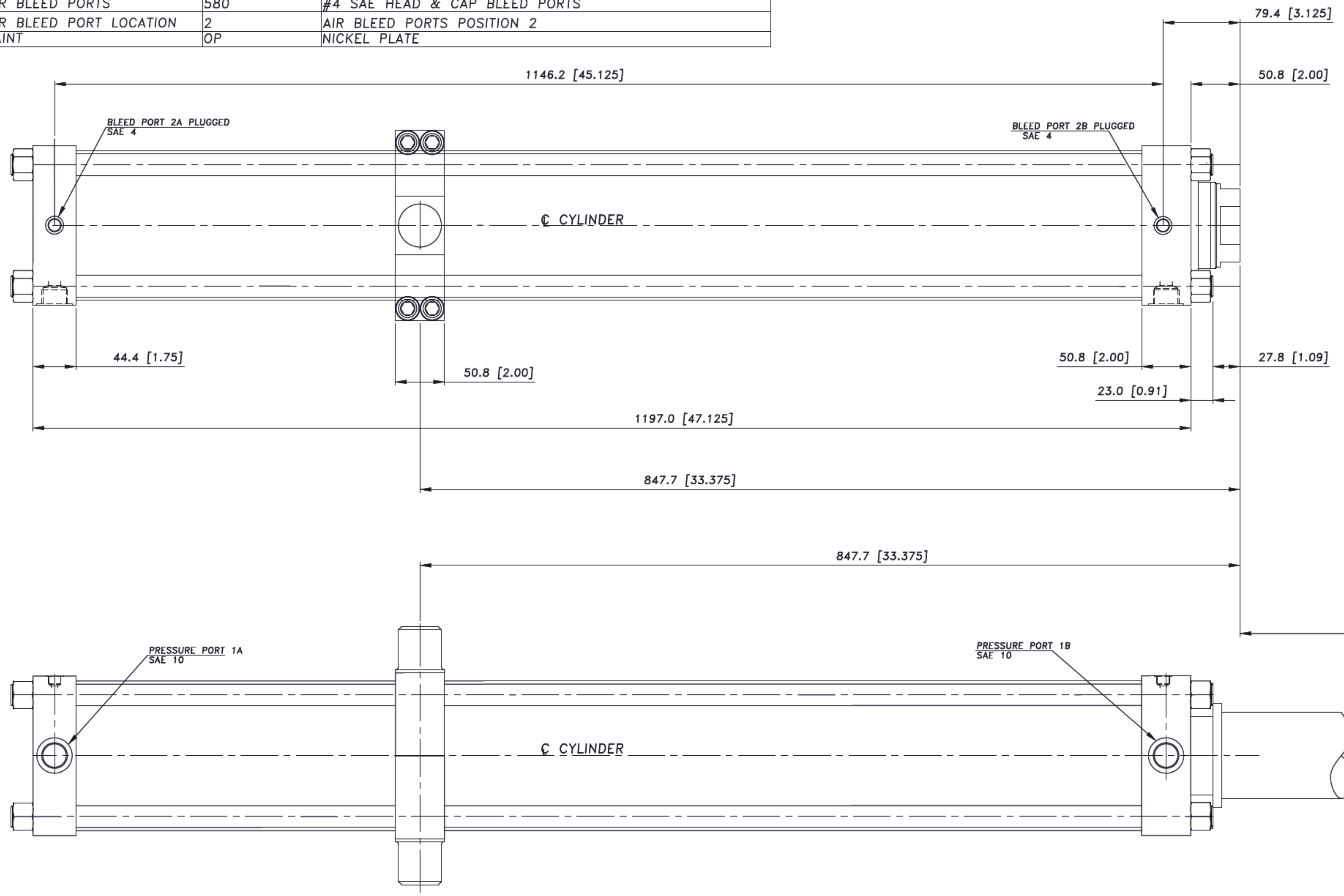
Drawing Reference No./Numéro de Référence du Dessin _____

201

PARKER CYLINDER SPECIFICATIONS		
COMPONENT	CODE	DESCRIPTION
BORE	5.00	INCH
CUSHION HEAD	C	CUSHION HEAD
MOUNTING	DD	INTERMEDIATE FIXED TRUNNION (NFPA MT4)
SERIES	2HD	HEAVY DUTY HYDRAULIC TIE ROD BOLT-ON GLAND STYLE
PISTON SEAL	H	HP POLYURETHANE PISTON SEAL
PISTON MAGNET	N	NO MAGNET
GLAND AND SEAL	H	STANDARD GLAND WITH LIPSEAL
PORT TYPE	T	SAE STRAIGHT THREAD O-RING
SEALS	1	STANDARD (CLASS 1)
SPECIAL	S	SPECIAL MODIFICATIONS
PISTON ROD NUMBER	C2D350	3.50 INCH
PISTON ROD END	3	STYLE 3 SPECIAL
PISTON ROD END THREAD	A	IMPERIAL INTEGRAL CUT THREADS
CUSHION CAP	C	CUSHION CAP
STROKE	40.000	INCH
XI DIMENSION	33.375	INCH
PORT SIZE - HEAD	SA10	#10 SAE
PORT LOCATION - HEAD	1	PORT POSITION 1 - HEAD
PORT SIZE - CAP	SA10	#10 SAE
PORT LOCATION - CAP	1	PORT POSITION 1 - CAP
NEEDLE LOCATION - HEAD	4	NEEDLE VALVE POSITION 4 - HEAD
NEEDLE LOCATION - CAP	4	NEEDLE VALVE POSITION 4 - CAP
PISTON ROD WIPER	EW	METALLIC ROD WIPER
PISTON ROD END THREAD	F	FEMALE PISTON ROD THREAD
PISTON ROD END THREAD	1.500-12	1 1/2-12 UNF
PISTON ROD END A DIM	2.250	INCH
PISTON ROD WRENCH FLATS	2F	STANDARD 2 WRENCH FLATS
PISTON ROD END EXTENSION	WF	WF DIMENSION
PISTON ROD END EXTENSION	2.250	INCH
PISTON ROD MATERIAL	0174	17-4 PH STAINLESS STEEL PISTON ROD MATERIAL
PISTON ROD PLATING	GB	GLOBAL SHIELD PISTON ROD PLATING .0010 INCH THICK
AIR BLEED PORTS	580	#4 SAE HEAD & CAP BLEED PORTS
AIR BLEED PORT LOCATION	2	AIR BLEED PORTS POSITION 2
PAINT	OP	NICKEL PLATE

PART NUMBER: 203-16
DESCRIPTION: HYDRAULIC CYLINDER
(PARKER SERIES 2HD SPECIAL)
QUANTITY: 2

PRODUCTS LISTED SET A STANDARD BY WHICH SUBSTITUTES WILL BE JUDGED



5" DIA BORE HYDRAULIC CYLINDER

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	+/- 0.5
.X DECIMALS	+/- 0.1
.XX DECIMALS	+/- 0.05
ANGLES	+/- 0.5 DEG
HOLE SIZES	+/- 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn by Dessine par	Approved Approuve
A	2019/09/19	ADDED PARKER ORDER SPEC. CHANGED PORTS	DAF	DPC

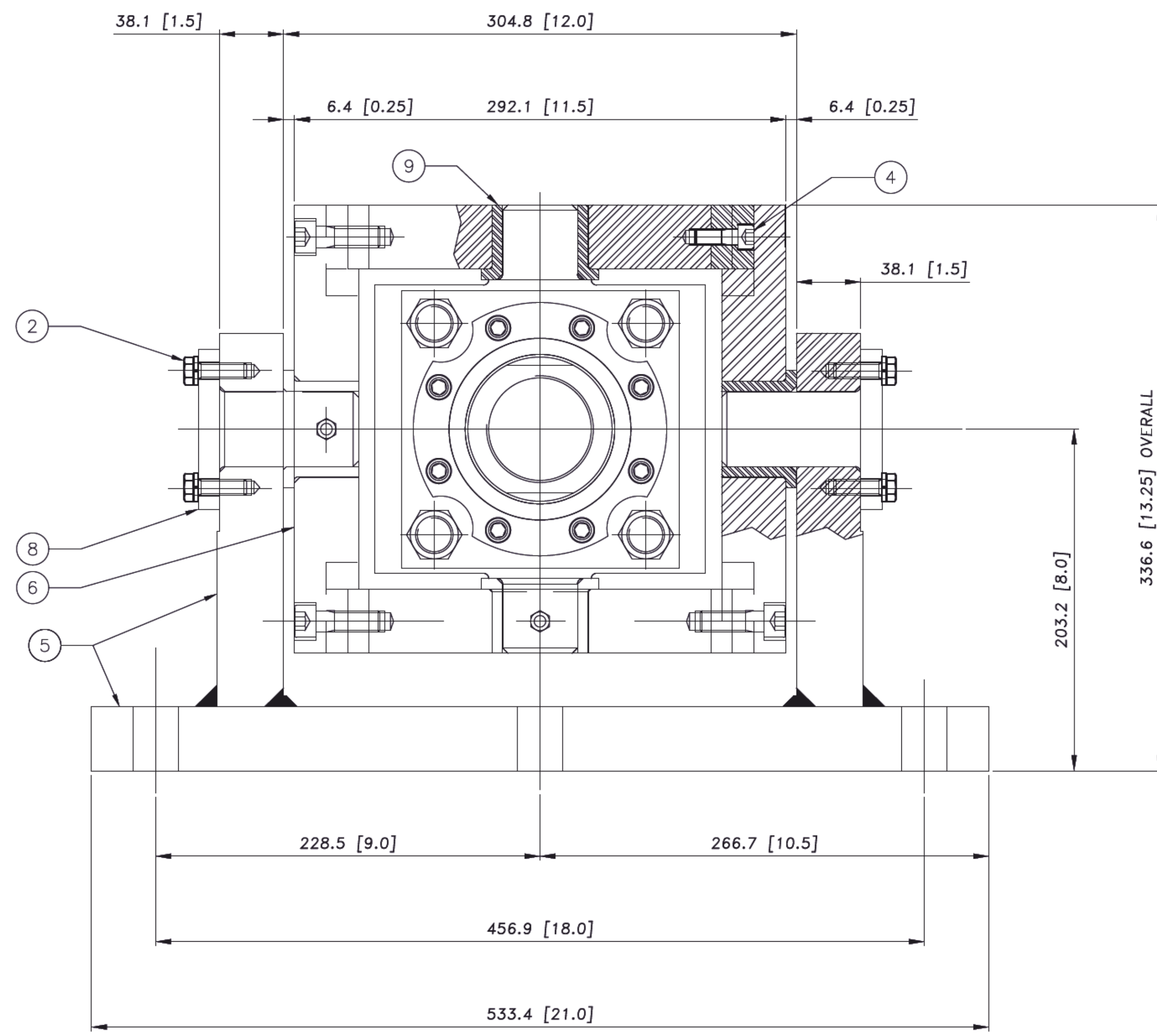
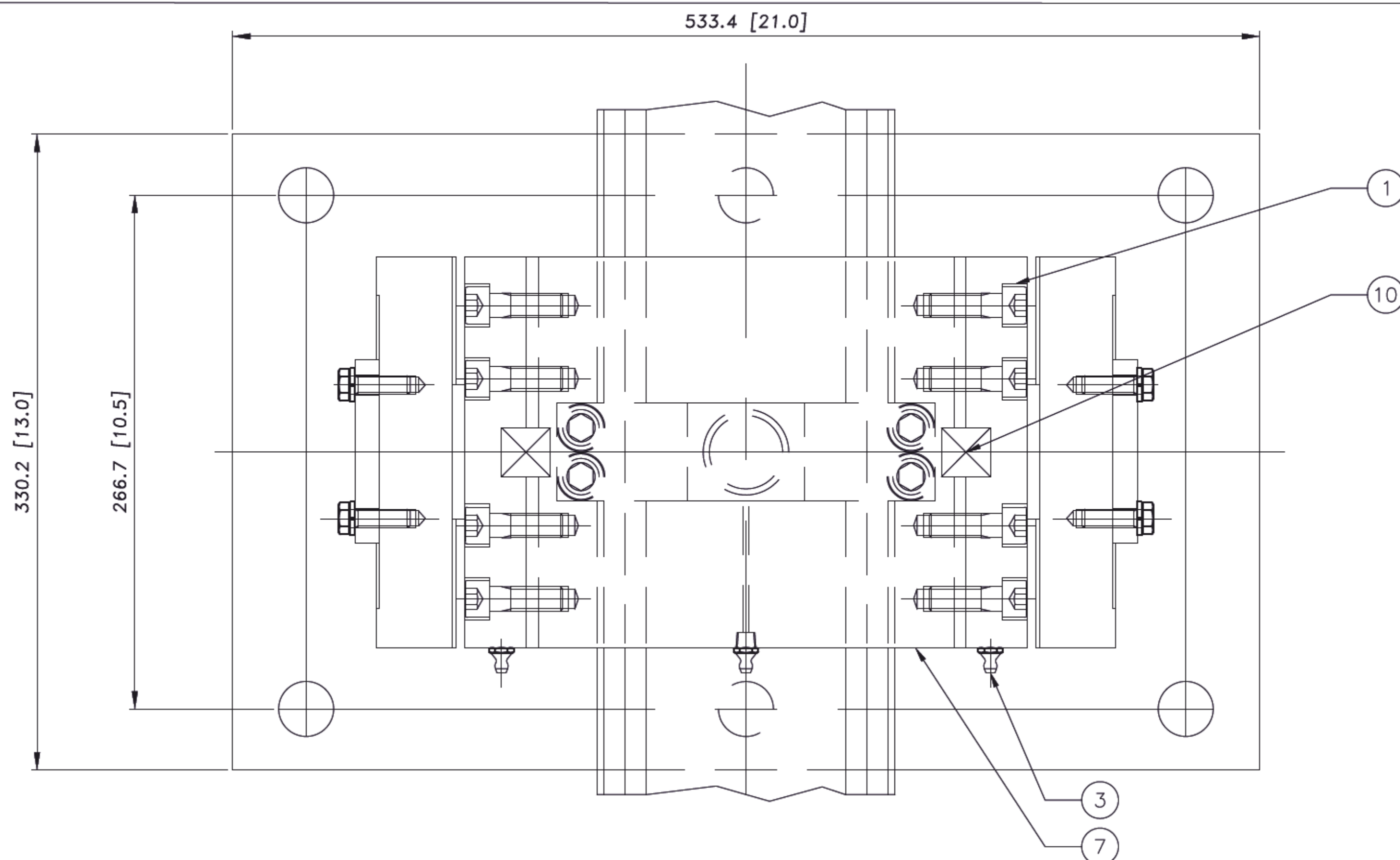
Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



Project title / Titre du projet
**BOUNDARY ROAD SWING BRIDGE
REHABILITATION**
TRENT-SEVERN WATERWAY
ONTARIO

Drawing title / Titre du dessin
SWING CYLINDER DETAILS

Scale / Échelle NOT TO SCALE		
Drawn by/ Dessiné par	Date	
Designed by/ Conçu par	Date	
Checked by/ Vérifié par	Date	
Approved by / Approuvé par DPC	Date January 2019	
Project No./No. du projet	Client No./No. du Client	Sheet No./ Feuille No.
Drawing Reference No./Numéro de Référence du Dessin 201	02	



GIMBALL MOUNTING ASSEMBLY

BILL OF MATERIAL

ITEM	QTY	DWG	DESCRIPTION	MATERIAL
1	2		HEX SOCK HD CAP SCREW 1/2"-13 UNC X 1 1/2" LG	316SS
2	8		HEX SOCK HD CAP SCREW 3/8" UNC X 1" LG C/W L.W.	316SS
3	4		ALEMITE HYD LUB FITTING 1/8" NPTF	CAT#1669-B
4	4		HEX SOCK HD CAP SCREW 3/8" UNC X 1" LG	316SS
5	1	201-04	GIMBAL BASE	
6	2	201-05	GIMBAL SIDE PLATE - ITEM 1	
7	2	201-05	GIMBAL TOP/BOTTOM PLATE - ITEM 2	
8	2	201-05	GIMBAL PIN - ITEM 3	
9	4	201-05	GIMBAL BUSHING - ITEM 4	
10	4	201-05	GIMBAL KEY - ITEM 5	

PRODUCTS LISTED SET A STANDARD BY WHICH SUBSTITUTES WILL BE JUDGED

No.	Date	DESCRIPTION	DAF	DPC
A	2019/09/19	CORRECTED ITEM NUMBERS		

Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY ONTARIO

Drawing title / Titre du dessin

GIMBAL ASSEMBLY

Scale / Échelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

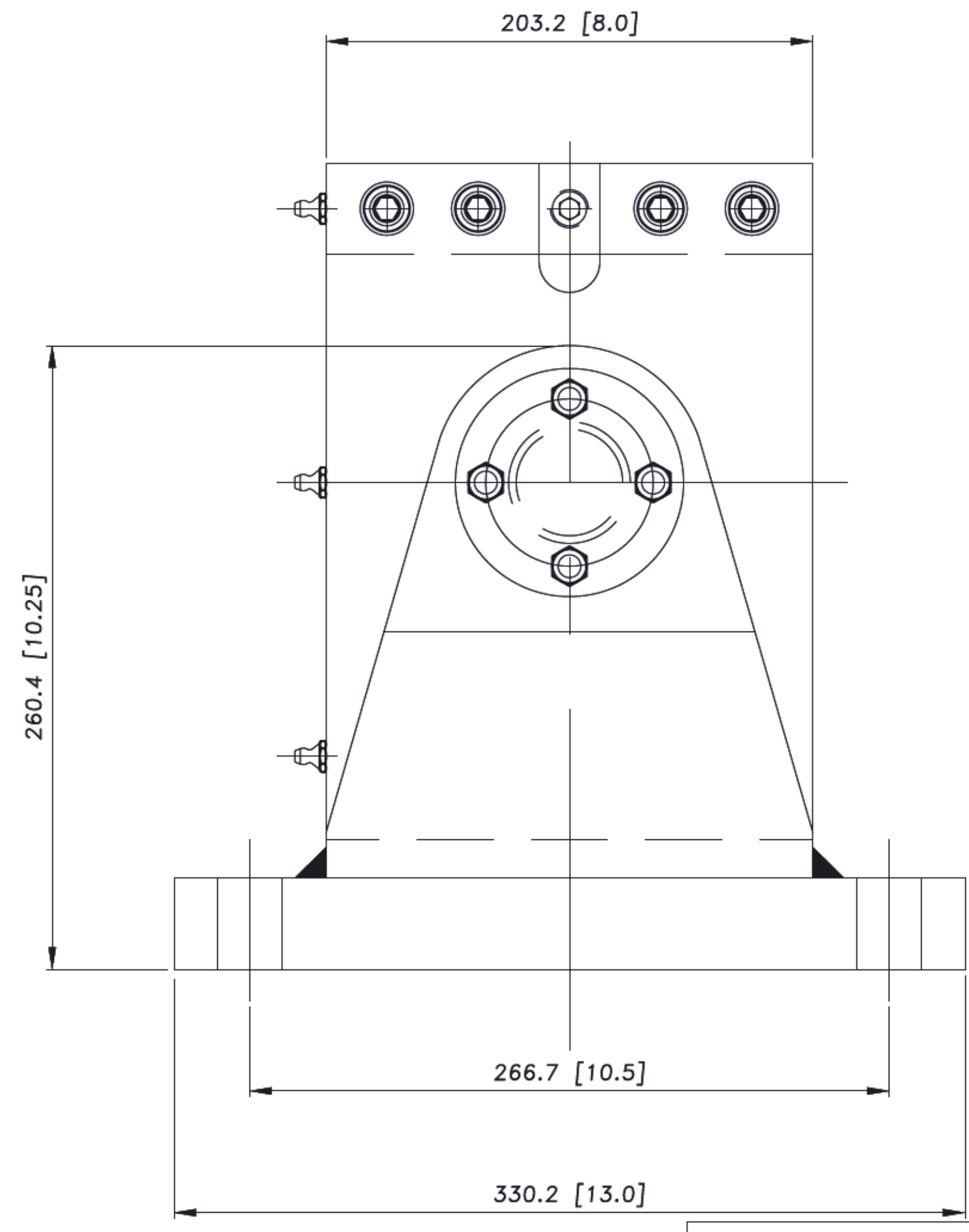
Checked by/ Vérifié par _____ Date _____

Approved by / Approuvé par _____ Date _____

DPC January 2019

Project No./No. du projet _____ Client No./No du Client _____ Sheet No./ Feuille No. _____

Drawing Reference No./Numéro de Référence du Dessin 201



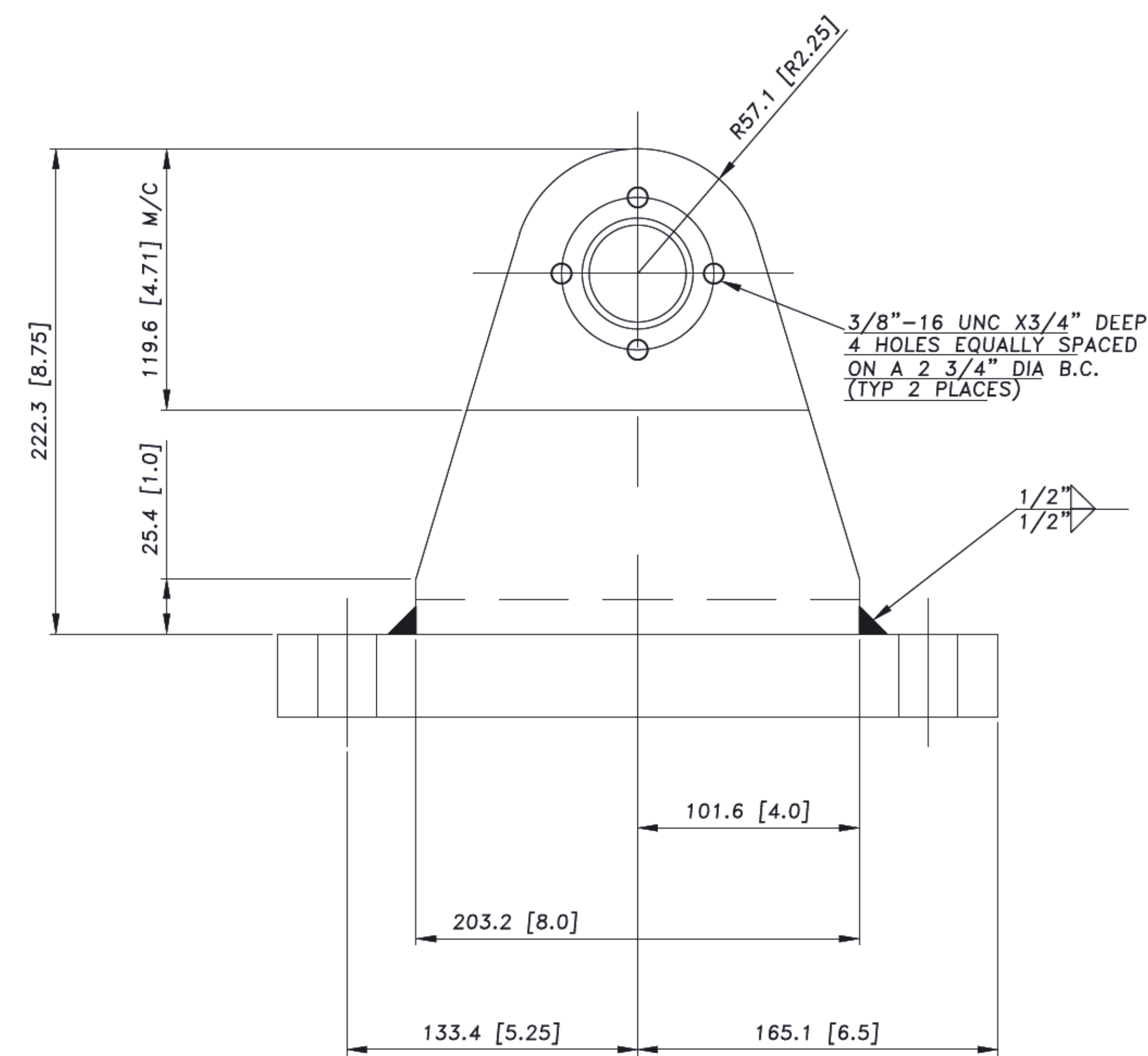
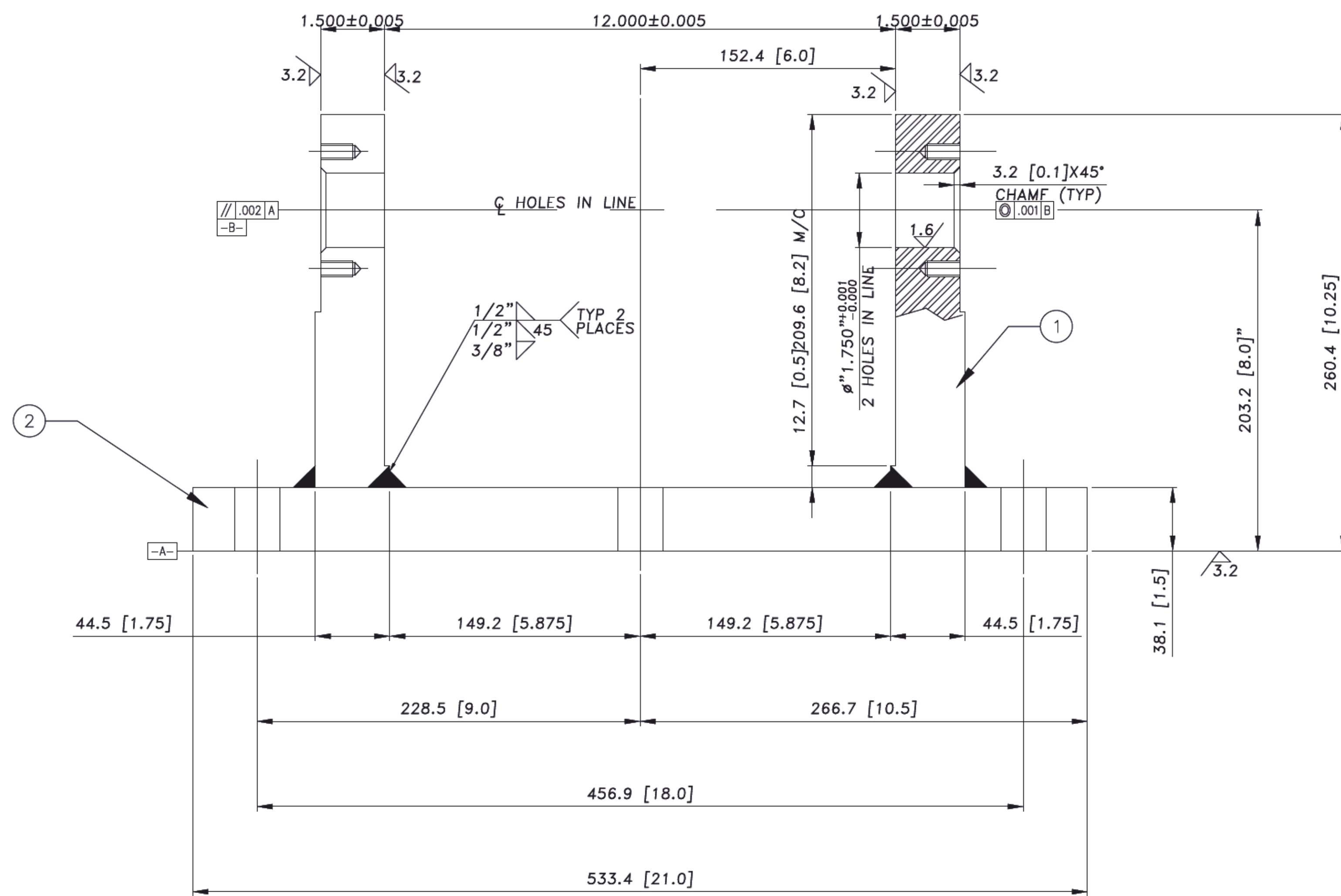
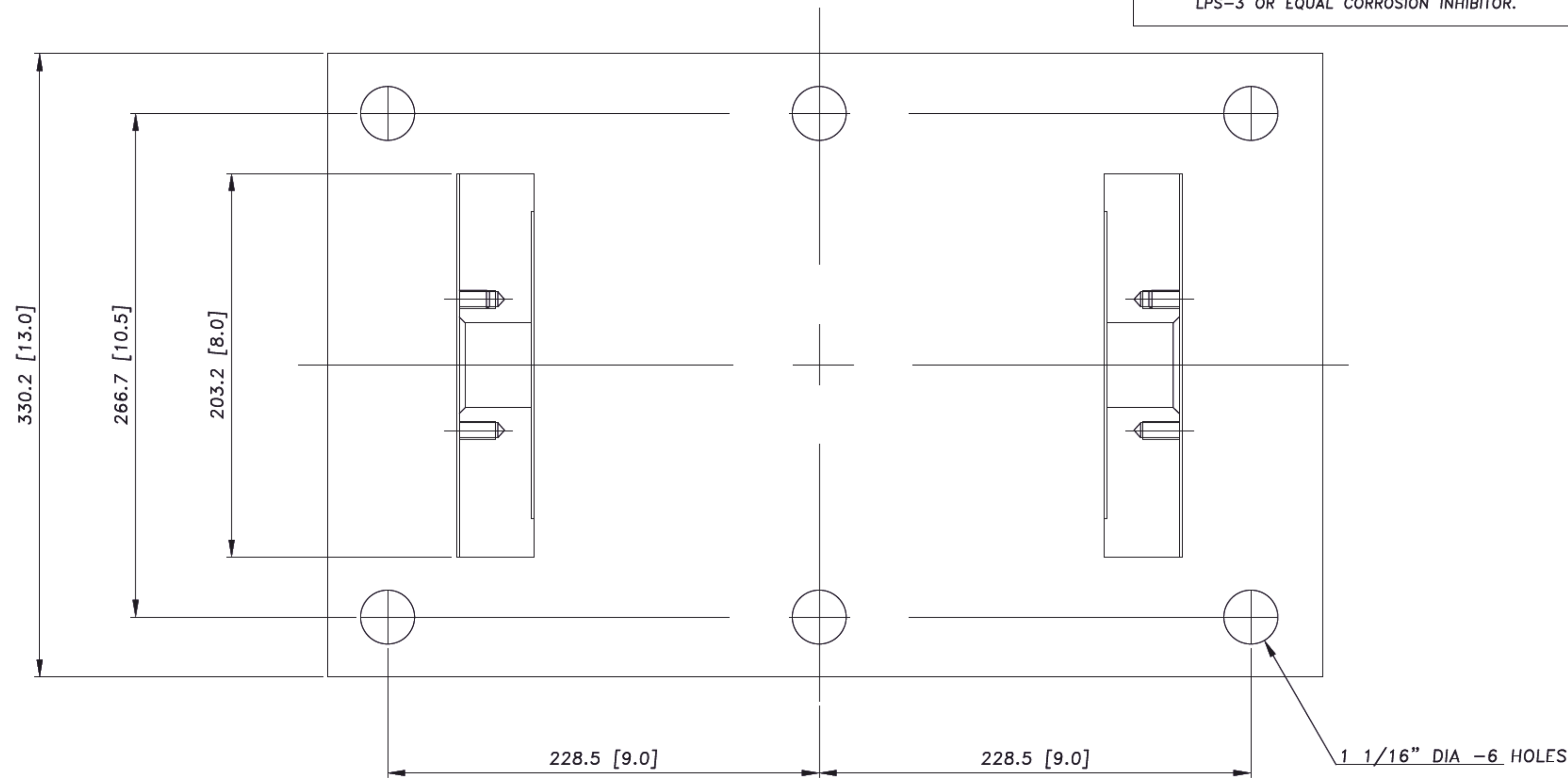
NOTES:
1. ALL STEEL WORK TO BE THERMALLY STRESS RELIEVED, SAND BLASTED, PRIMED AND PAINTED AS PER CONTRACT PAINT SPECIFICATION.
2. ALL WELDING AND THERMAL STRESS RELIEVING MUST CONFORM TO CSA W59 STANDARDS.
3. ALL MACHINED SURFACES MUST BE COATED WITH LPS-3 OR EQUAL CORROSION INHIBITOR.

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	+/- 0.5
.X DECIMALS	+/- 0.1
.XX DECIMALS	+/- 0.05
ANGLES	+/- 0.5 DEG
HOLE SIZES	+/- 1mm
SURFACES	3.2 MICROMETER

NOTES:
 1. ALL STEEL WORK TO BE THERMALLY STRESS RELIEVED, SAND BLASTED, PRIMED AND PAINTED AS PER CONTRACT PAINT SPECIFICATION.
 2. ALL WELDING AND THERMAL STRESS RELIEVING MUST CONFORM TO CSA W59 STANDARDS.
 3. ALL MACHINED SURFACES MUST BE COATED WITH LPS-3 OR EQUAL CORROSION INHIBITOR.

BILL OF MATERIAL

ITEM	QTY	DESCRIPTION	MATERIAL
1	2	PLATE 1 3/4" X 8 X 8 3/4"	CSA G40.21 -50W
2	1	PLATE 1 3/4" X 13 X 21"	CSA G40.21 -50W



1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES
 .X DECIMALS +/- 0.5
 .X DECIMALS +/- 0.1
 .XX DECIMALS +/- 0.05
 ANGLES +/- 0.5 DEG
 HOLE SIZES +/- 1mm
 SURFACES 3.2 MICROMETER

No.	Date	Description	Drawn by Dessine par	Approved Approuvé
Revision / Révision				
		A Detail number No. du détail		
		B Location dwg. no. No. sur dessin		
		C Drawing sheet no. No. du dessin		
Client Acceptance / Acceptation du client				
Signature _____				Date _____
File No./No. de dossier _____				



Canada



Chadwick Engineering Ltd.

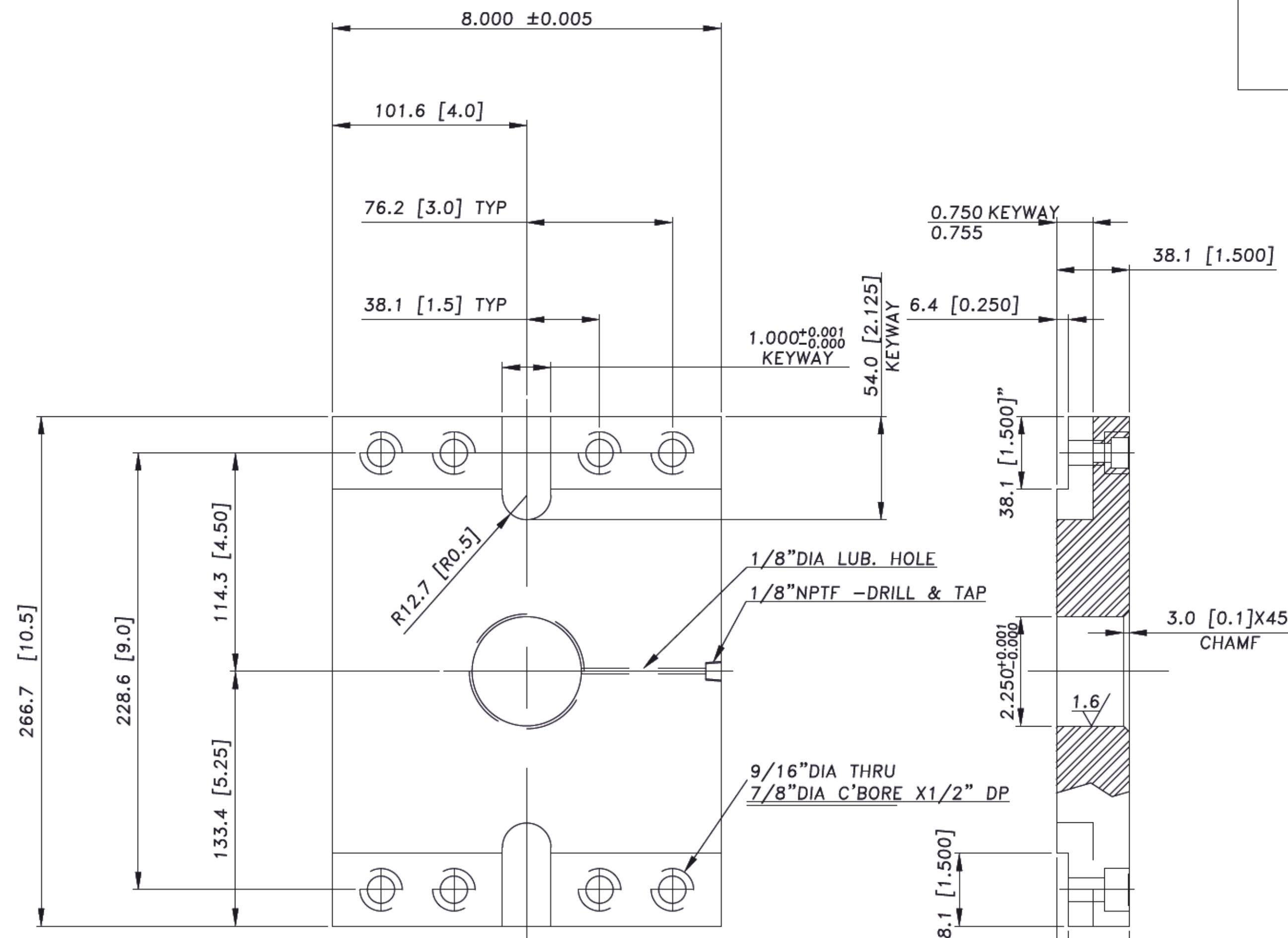
Project title / Titre du projet
BOUNDARY ROAD SWING BRIDGE REHABILITATION
TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
GIMBAL BASE

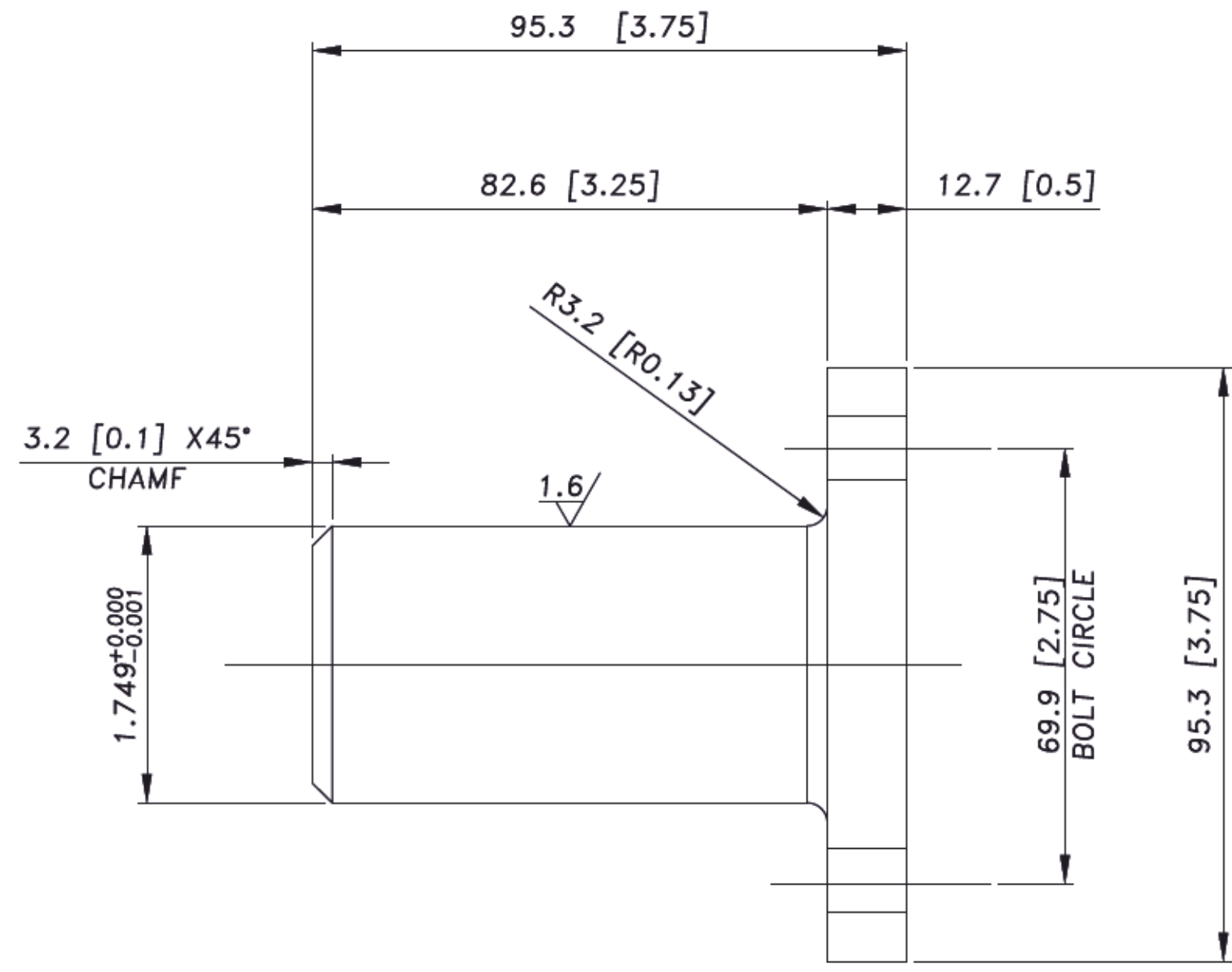
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Drawn by/ Dessiné par	Date	
Designed by/ Conçu par	Date	
Checked by/ Vérifié par	Date	
Approved by / Approuvé par DPC	Date January 2019	
Project No./No. du projet	Client No./No. du Client	Sheet No./ Feuille No.
201		04

NOTES:
 1. ALL STEEL WORK TO BE THERMALLY STRESS RELIEVED, SAND BLASTED, PRIMED AND PAINTED AS PER CONTRACT PAINT SPECIFICATION.
 2. ALL WELDING AND THERMAL STRESS RELIEVING MUST CONFORM TO CSA W59 STANDARDS.
 3. ALL MACHINED SURFACES MUST BE COATED WITH LPS-3 OR EQUAL CORROSION INHIBITOR.

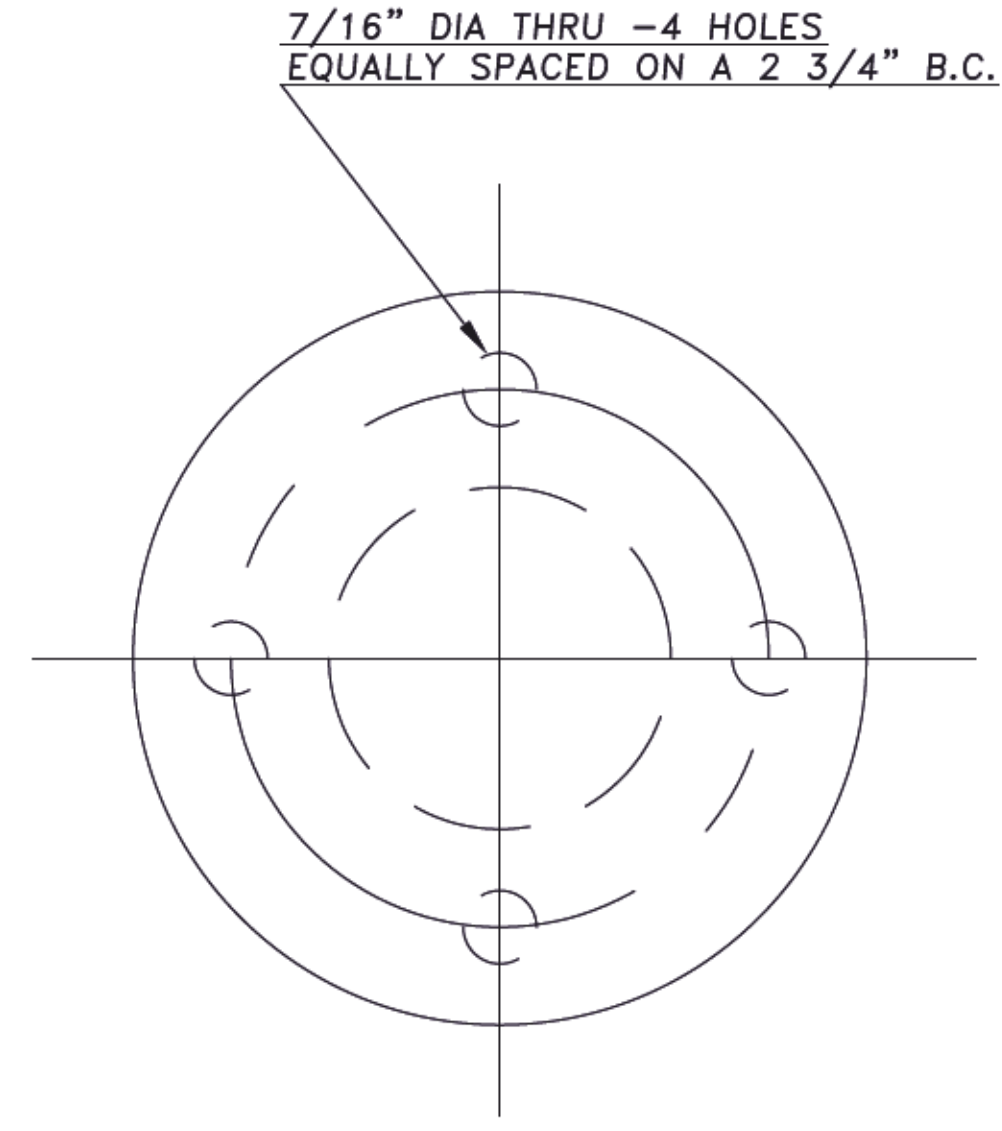
ITEM	QTY	DESCRIPTION	MATERIAL
1	2	PLATE 10-1/2" x 8" x 1-1/2" THK	CSA G40.21 -50W
2	2	PLATE 9" x 8" x 1-1/2" THK	CSA G40.21 -50W
3	2	RD BAR 3-3/4" DIA. x 3-3/4" LG	AISI PREHT 4140
4	4	RD BAR 2-3/4" DIA x 1-3/4" LG	AMPCO -18
5	4	RECT BAR 1" x 1" x 1-1/2" LG	AISI 1045



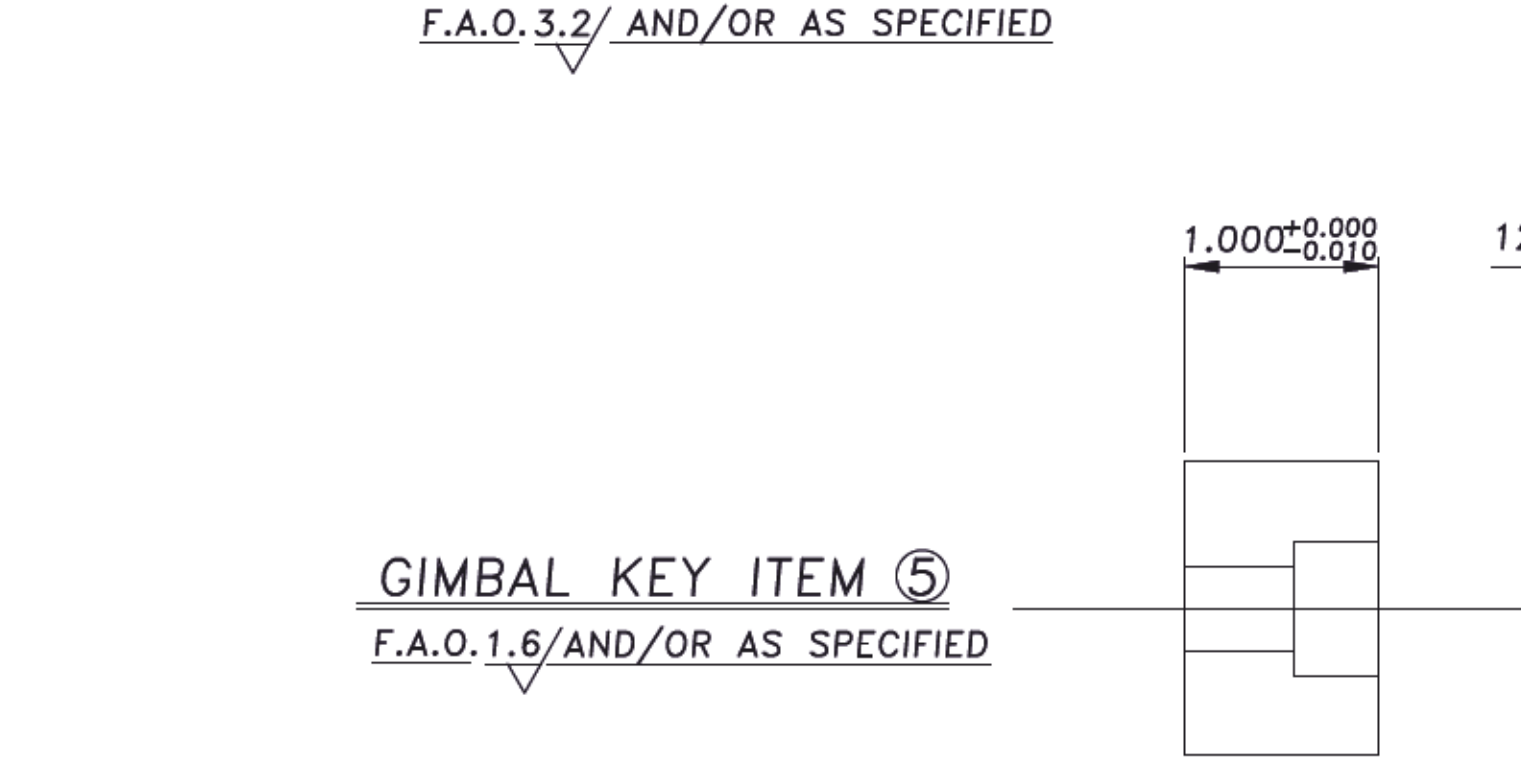
GIMBAL SIDE PLATE ITEM ①
 F.A.O. 3.2/ OR AS SPECIFIED



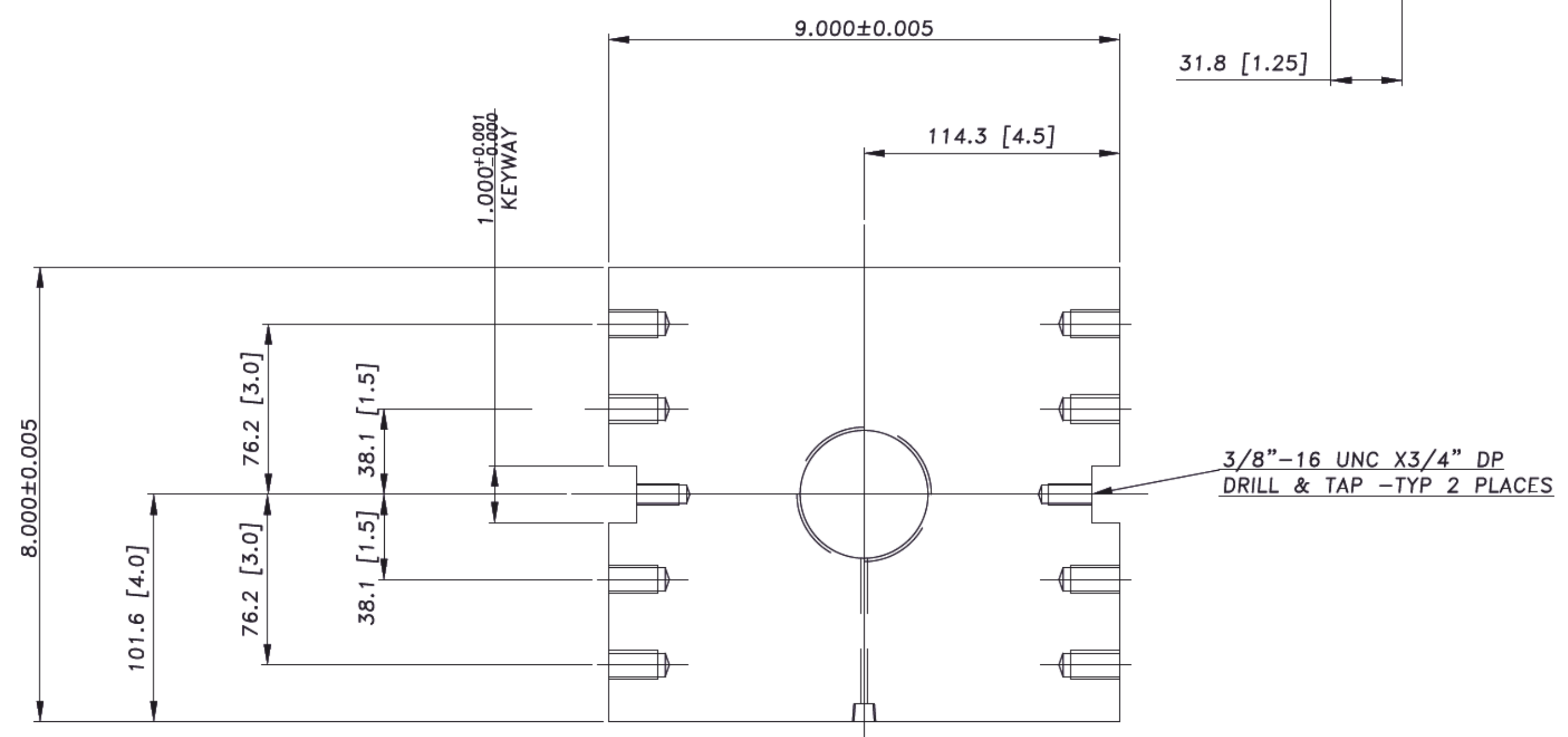
GIMBAL PIN ITEM ③
 F.A.O. 3.2/ AND/OR AS SPECIFIED



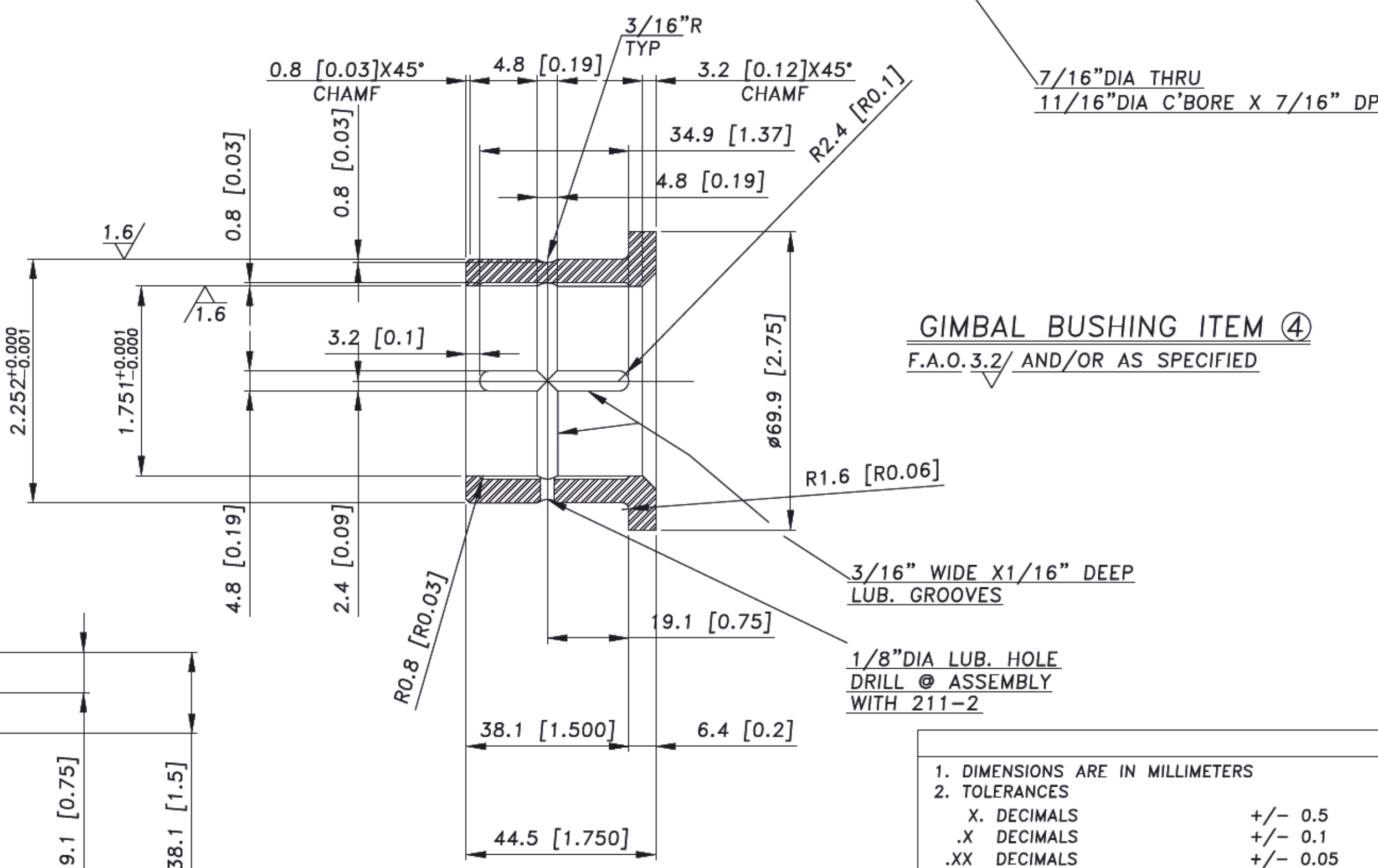
GIMBAL BUSHING ITEM ④
 F.A.O. 3.2/ AND/OR AS SPECIFIED



GIMBAL KEY ITEM ⑤
 F.A.O. 1.6/ AND/OR AS SPECIFIED



GIMBAL TOP/BOTTOM PLATE ITEM ②
 F.A.O. 3.2/ OR AS SPECIFIED



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	+/- 0.5
.XX DECIMALS	+/- 0.1
.XXX DECIMALS	+/- 0.05
ANGLES	+/- 0.5 DEG
HOLE SIZES	+/- 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn by Dessine par	Approved Approuvé			
Revision / Révision							
		A Detail number No. du détail	<table border="1"> <tr><td>A</td></tr> <tr><td>B</td></tr> <tr><td>C</td></tr> </table>		A	B	C
A							
B							
C							
		B Location dwg. no. No. sur dessin					
		C Drawing sheet no. No. du dessin					
Client Acceptance / Acceptation du client							
Signature _____				Date _____			
File No./No. de dossier _____							



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

GIMBAL PART DETAILS

Scale / Échelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

Checked by/ Vérifié par _____ Date _____

Approved by / Approuvé par _____ Date _____

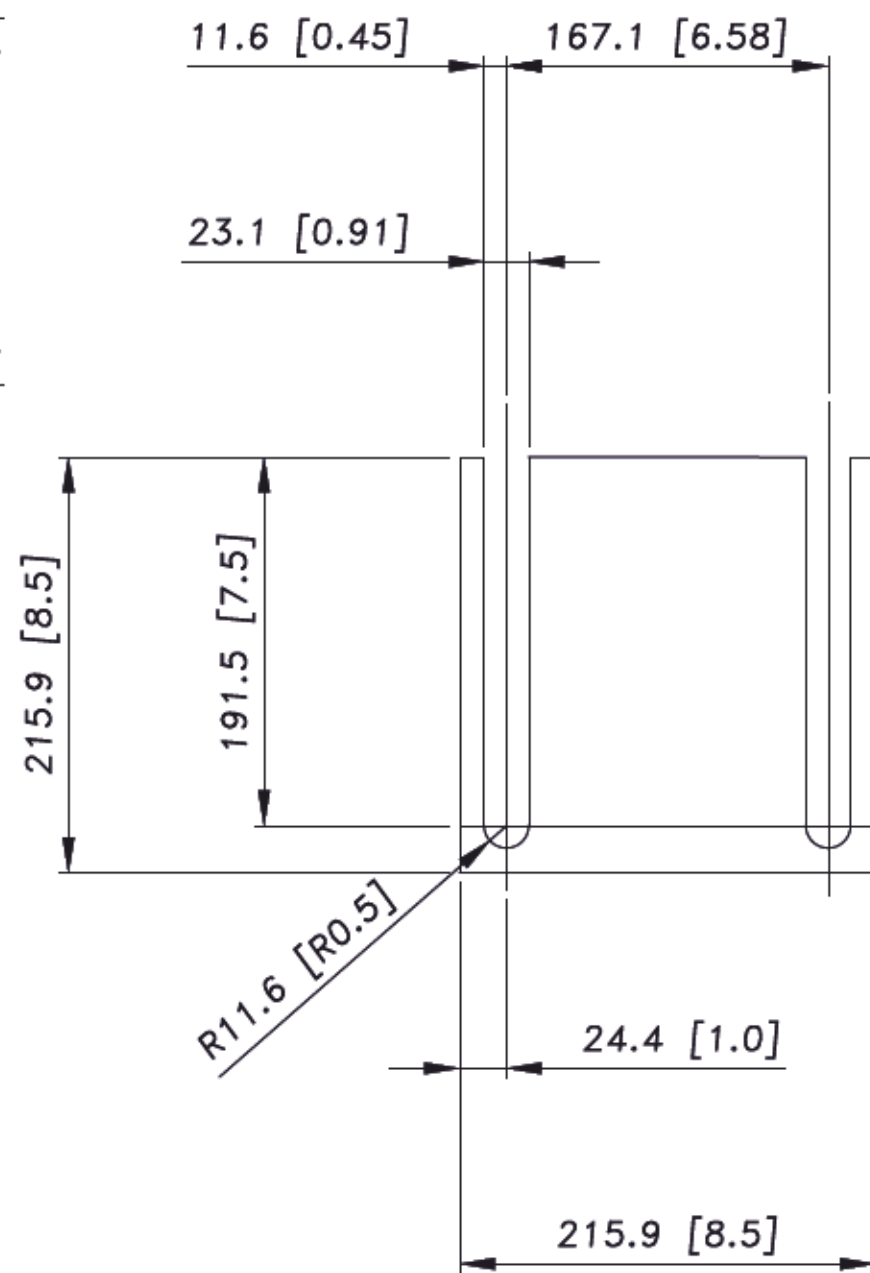
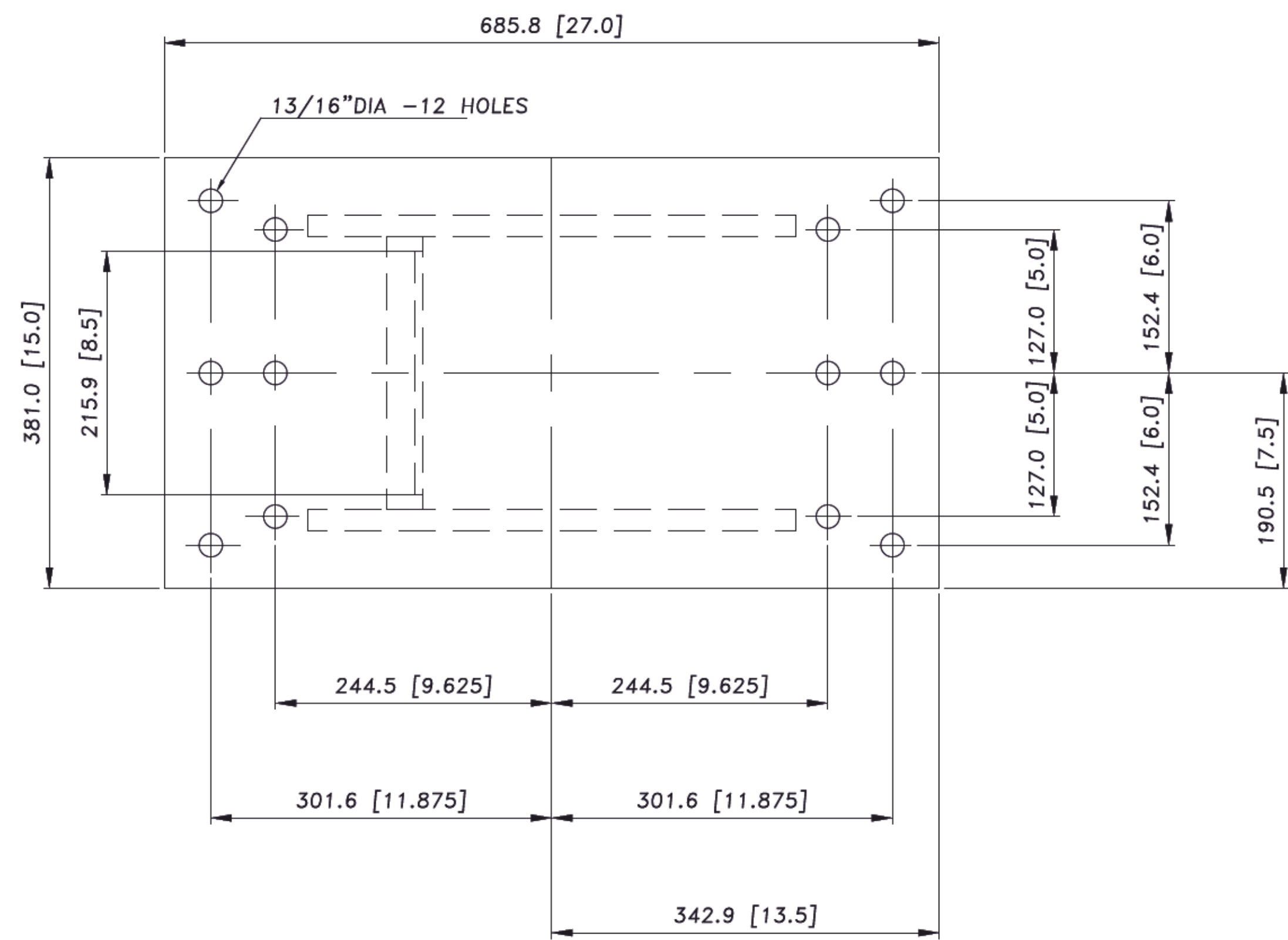
Project No./No. du projet _____ Client No./No du Client _____ Sheet No./ Feuille No. _____

Drawing Reference No./Numéro de Référence du Dessin **201** **05**

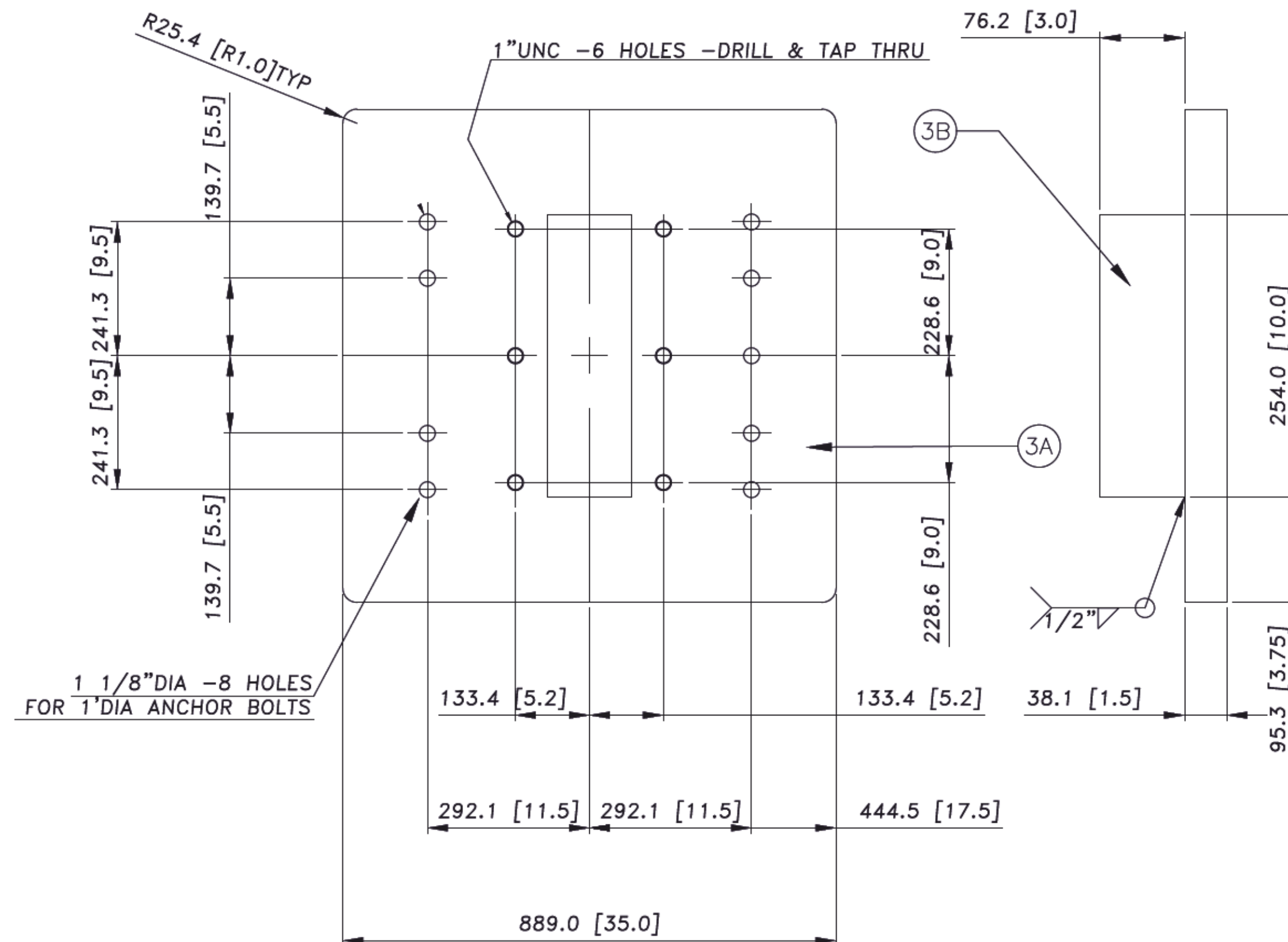
NOTES:
 1. ALL STEEL WORK TO BE THERMALLY STRESS RELIEVED, SAND BLASTED, PRIMED AND PAINTED AS PER CONTRACT PAINT SPECIFICATIONS.
 2. ALL WELDING AND THERMAL STRESS RELIEVING MUST CONFORM TO CSA W59 STANDARDS.
 3. ALL MACHINED SURFACES MUST BE COATED WITH LPS-3 OR EQUAL CORROSION INHIBITOR.

BILL OF MATERIAL

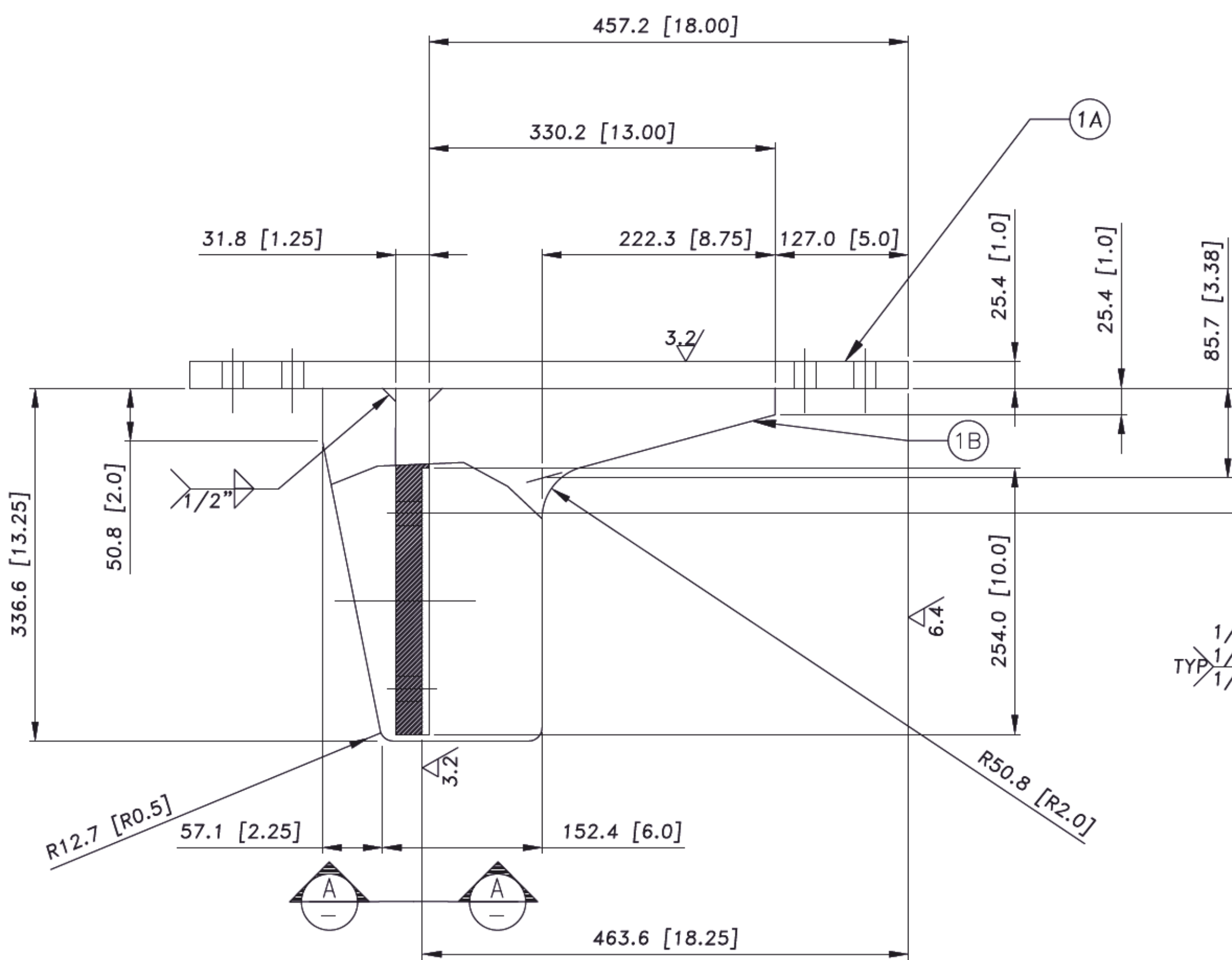
ITEM	QTY	DESCRIPTION	MATERIAL
1	2	CYLINDER CLEVIS BRACKET	
1A	1	PLATE 15" x 27" x 1-1/4" THK	CSA G40.21 -50W
1B	2	PLATE 13 1/4" x 17" x 3/4" THK	CSA G40.21 -50W
1C	1	PLATE 9 1/2" x 13 1/4" x 1-1/4" THK	CSA G40.21 -50W
2	2	CYLINDER CLEVIS SHIM PACK	316 S.S.
3	2	GIMBAL BASE PLATE	
3A	2	PLATE 35" x 35" x 1-1/2" THK	CSA G40.21 -50W
3B	2	RECT BAR 3" x 3" x 10" LG	CSA G40.21 -50W



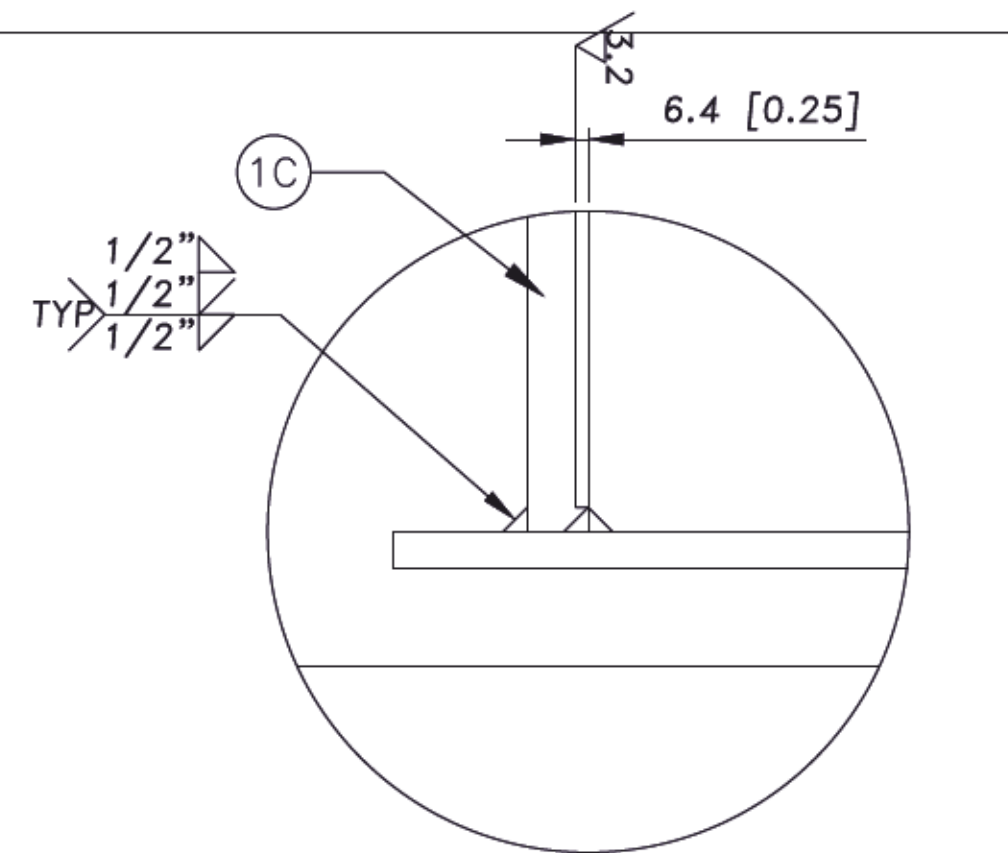
1/2" THICK SHIM PACK MADE UP OF:
 1 - 1/4" THICK S.S.
 1 - 1/8" THICK S.S.
 2 - 1/16" THICK S.S.
CYLINDER CLEVIS SHIM PACK
 ITEM ②



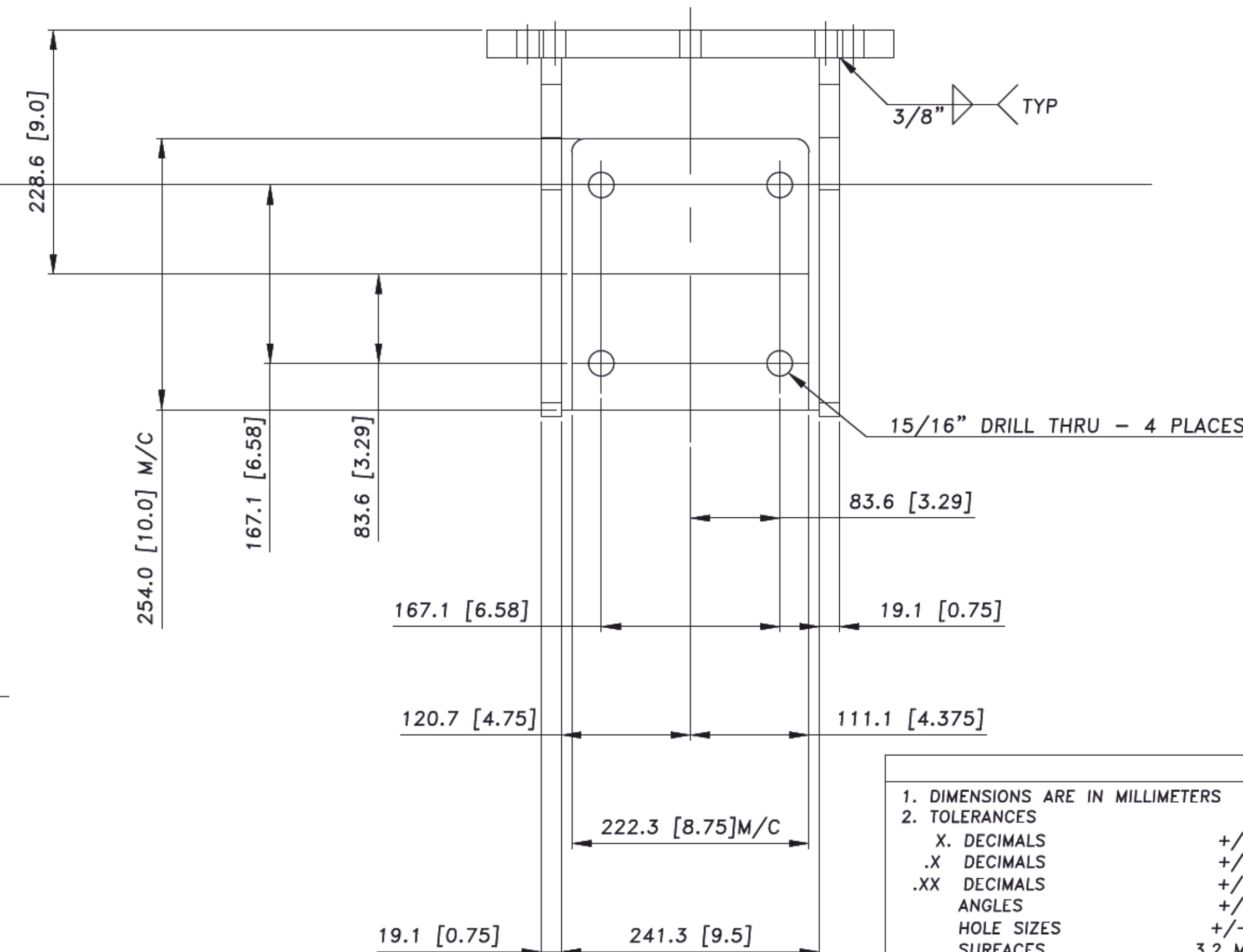
GIMBAL ASSEMBLY BASE PLATE ITEM ③



CYLINDER CLEVIS BRACKET ITEM ①
 STEEL WELDED CONSTRUCTION

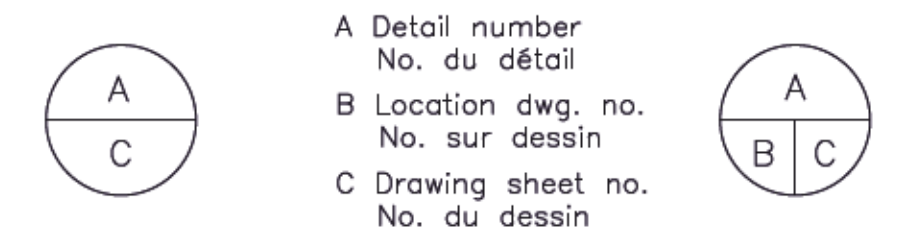


PARTIAL SECTION A-A



1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES
 .X DECIMALS +/- 0.5
 .XX DECIMALS +/- 0.1
 .XXX DECIMALS +/- 0.05
 ANGLES +/- 0.5 DEG
 HOLE SIZES +/- 1mm
 SURFACES 3.2 MICROMETER

No.	Date	Description	Drawn by Dessine par	Approved Approuvé
Revision / Révision				



Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

CYLINDER CLEVIS BRACKET, SHIM PACK & GIMBAL BASE

Scale / Échelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

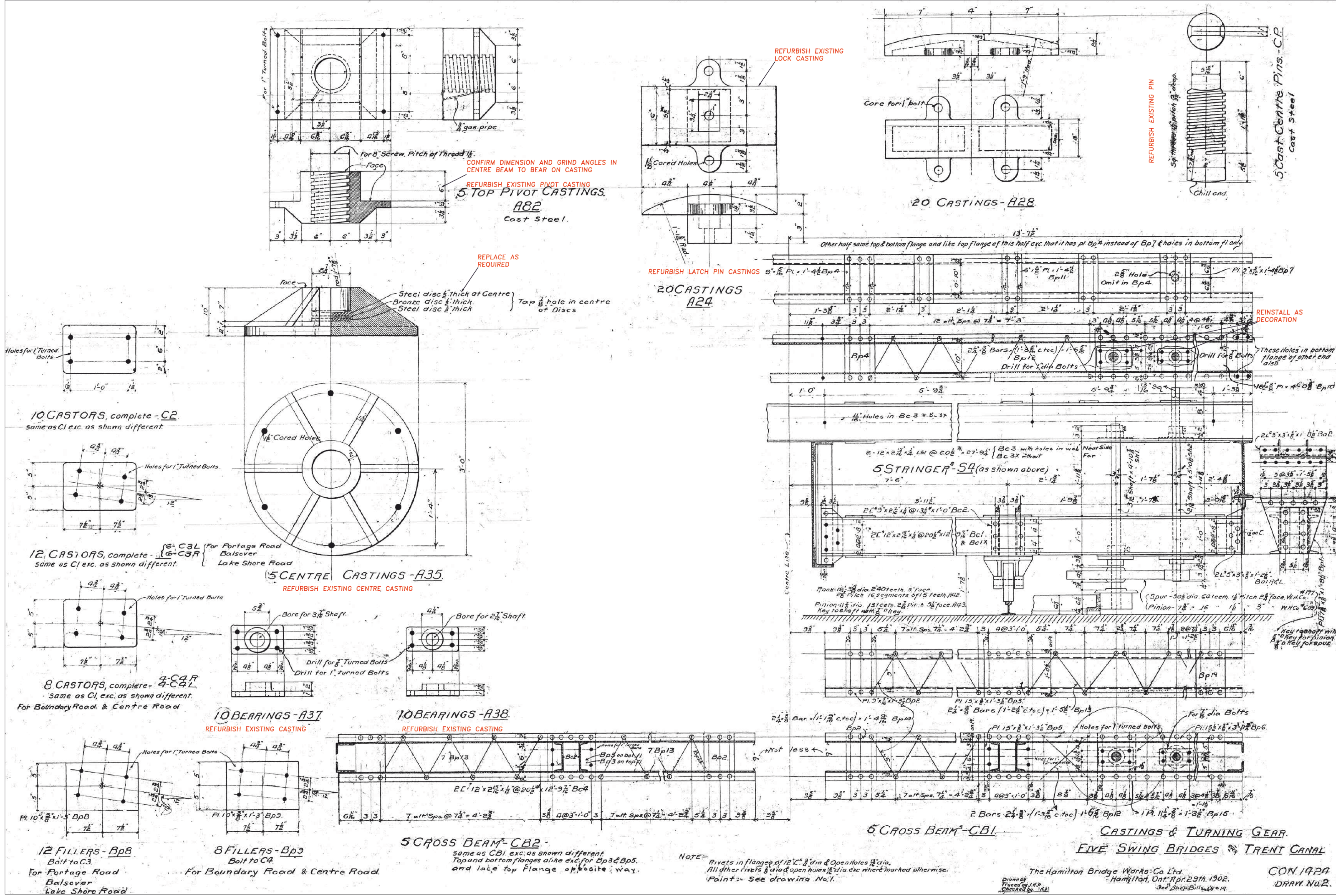
Checked by/ Vérifié par _____ Date _____

Approved by / Approuvé par _____ Date _____

DPC January 2019

Project No./No. du projet _____ Client No./No du Client _____ Sheet No./Feuille No. _____

Drawing Reference No./Numéro de Référence du Dessin 201 06



No.	Date	Description	Drawn by Dessine par	Approved Approuve
A	2019-09-04	REMOVED WHEELS FROM DWG	DAF	

Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

CENTRE PIVOT EXISTING EQUIPMENT

Scale / Echelle
NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

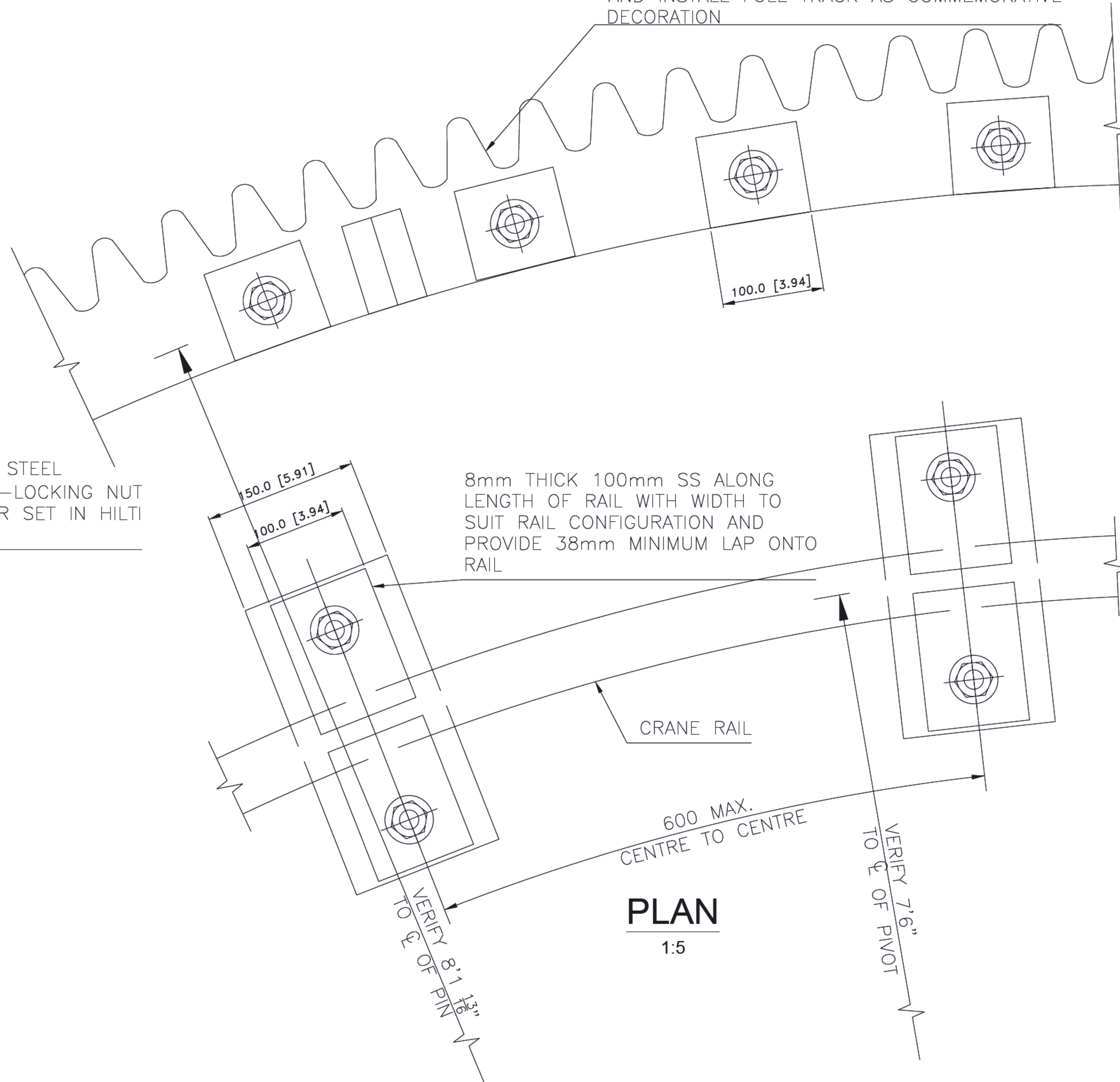
Checked by/ Vérifié par _____ Date _____

Approved by / Approuvé par _____ Date _____
DPC January 2019

Project No./No. du projet _____ Client No./No du Client _____ Sheet No./ Feuille No. _____

Drawing Reference No./Numéro de Référence du Dessin 202 01

SALVAGE CLEAN AND PAINT OLD GEAR TRACK ASTM 316 PROVIDE STAINLESS STEEL SHIMS UNDER SECTIONS OF OLD GEAR TRACK AND INSTALL FULL TRACK AS COMMEMORATIVE DECORATION

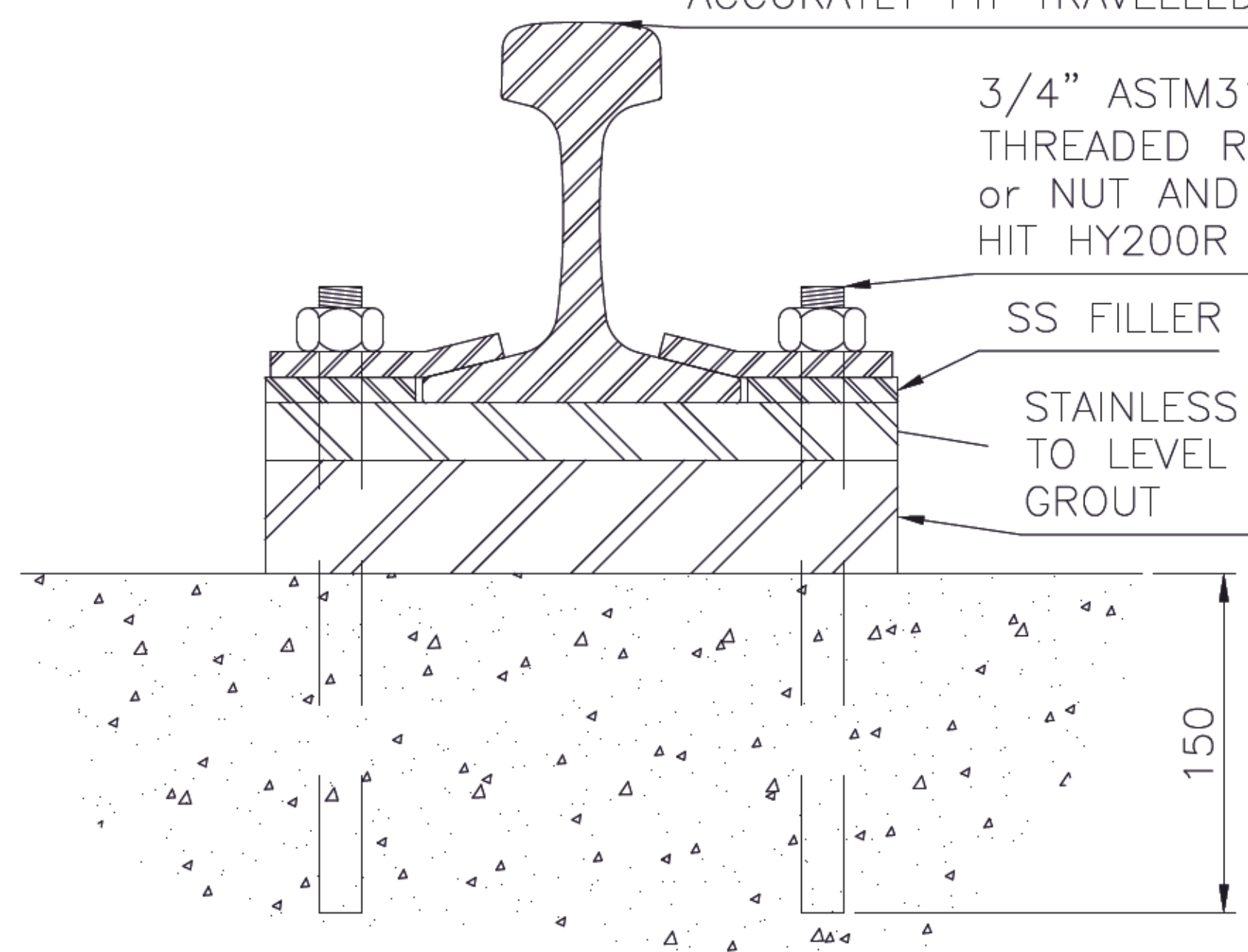


PROVIDE NEW ASCE60 CRANE RAIL. FIELD MEASURE TO CURVE RAIL TO ACCURATLY FIT TRAVELLED WHEEL PATH

3/4" ASTM316 STAINLESS STEEL THREADED ROD c/w SELF-LOCKING NUT or NUT AND LOCK WASHER SET IN HILTI HIT HY200R

SS FILLER

STAINLESS STEEL SHIMS TO LEVEL RAIL THEN GROUT



C RAIL DETAIL
X 1:5

PLAN
1:5

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	+/- 0.5
.X DECIMALS	+/- 0.1
.XX DECIMALS	+/- 0.05
ANGLES	+/- 0.5 DEG
HOLE SIZES	+/- 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn by Dessine par	Approved Approuve
Revision / Révision				

A C	A Detail number No. du détail	A
	B Location dwg. no. No. sur dessin	B C
	C Drawing sheet no. No. du dessin	

Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



Canada



Chadwick Engineering Ltd.

Project title / Titre du projet

BOUNDARY ROAD SWING BRIDGE REHABILITATION

TRENT-SEVERN WATERWAY
ONTARIO

Drawing title / Titre du dessin

RAIL (BALANCE WHEEL) INSTALLATION

Scale / Echelle

NOT TO SCALE

Drawn by/ Dessiné par _____ Date _____

Designed by/ Conçu par _____ Date _____

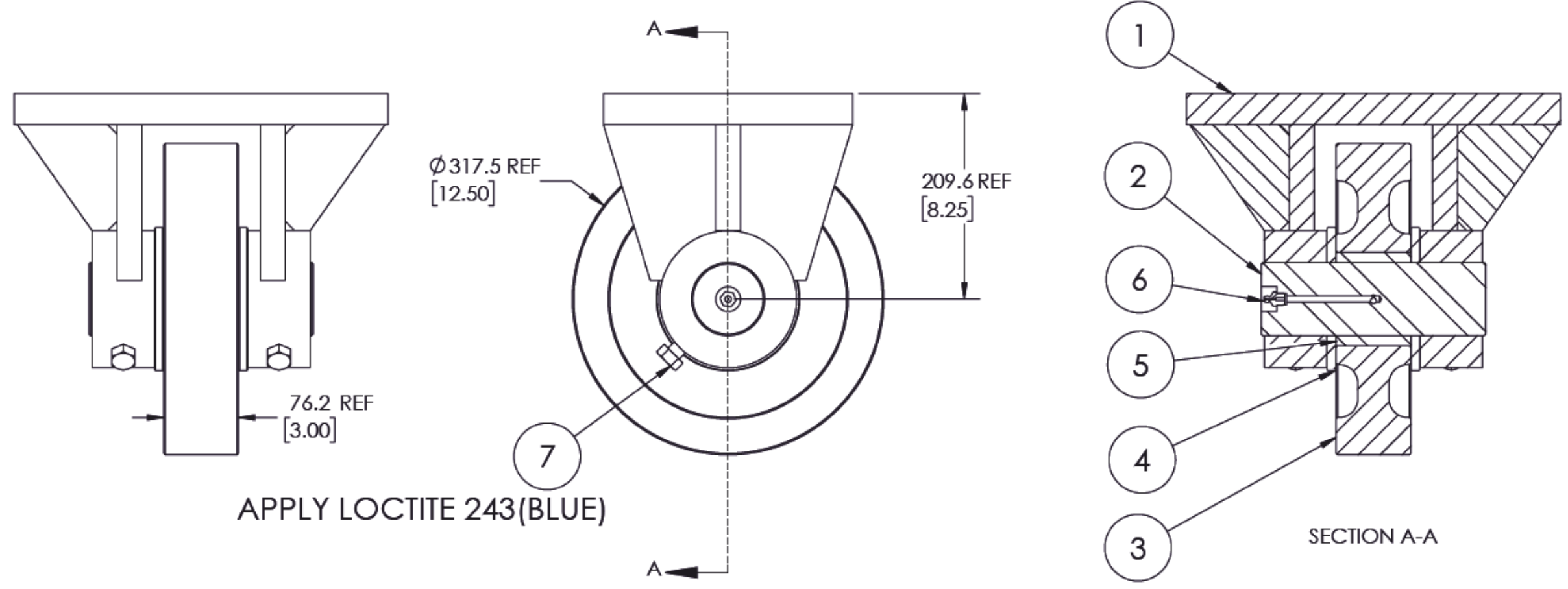
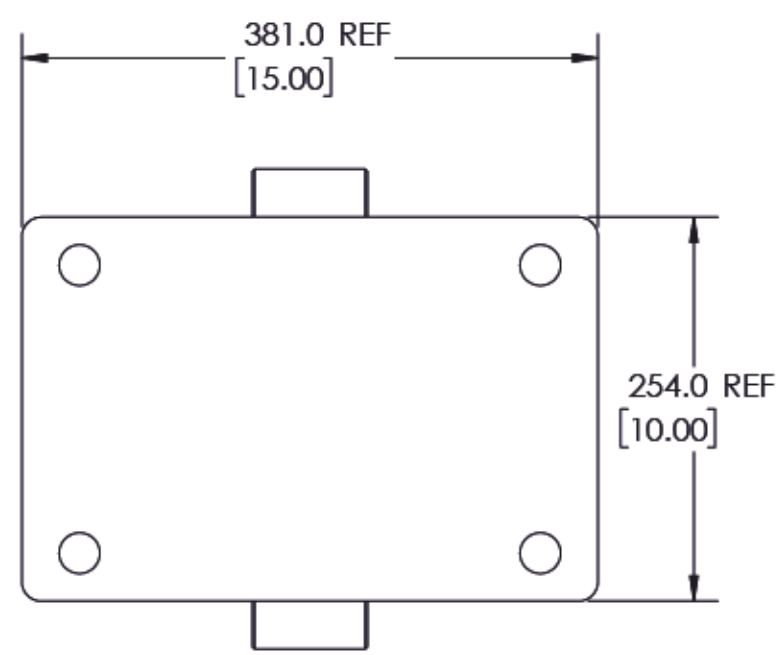
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Approved by / Approuvé par _____ Date _____

DPC January 2019

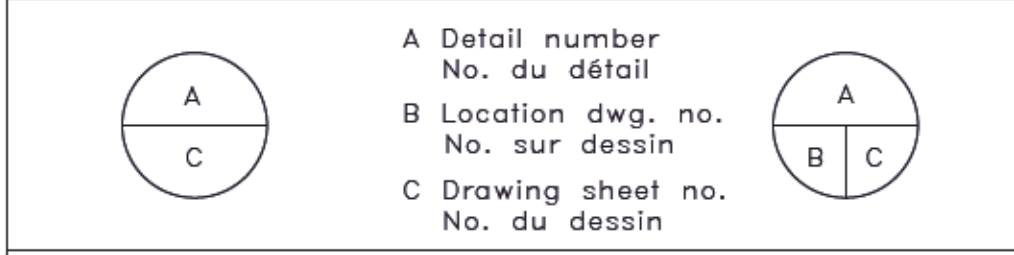
Project No./No. du projet _____ Client No./No du Client _____ Sheet No./ Feuille No. _____

Drawing Reference No./Numéro de Référence du Dessin
202 **02**



ITEM NO.	QTY.	PART NO.	DESCRIPTION	SPEC
1	1	202-03-01	BRACKET	
2	1	202-03-02	SHAFT	
3	1	202-03-03	WHEEL	
4	2	202-03-04	THRUST WASHER	
5	1	202-03-05	BUSHING	
6	1	McMASTER-CARR #1293K32	303 STAINLESS STEEL GREASE FITTING STRAIGHT, 1/4 PTF MALE, 53/64" OVERALL LENGTH	
7	2		HEX HEAD CAP SCREW 5/8-11 UNC x 1 3/4 LG. FULL THREAD	A4 (316)

No.	Date	Description	Drawn By	Approved
B	2020-03-06	REMOVED REFERENCE TO REFURBISHMENT	DAF	DAF
A	2019-12-17	CORRECTED MATERIAL CALLOUT	DAF	DPC



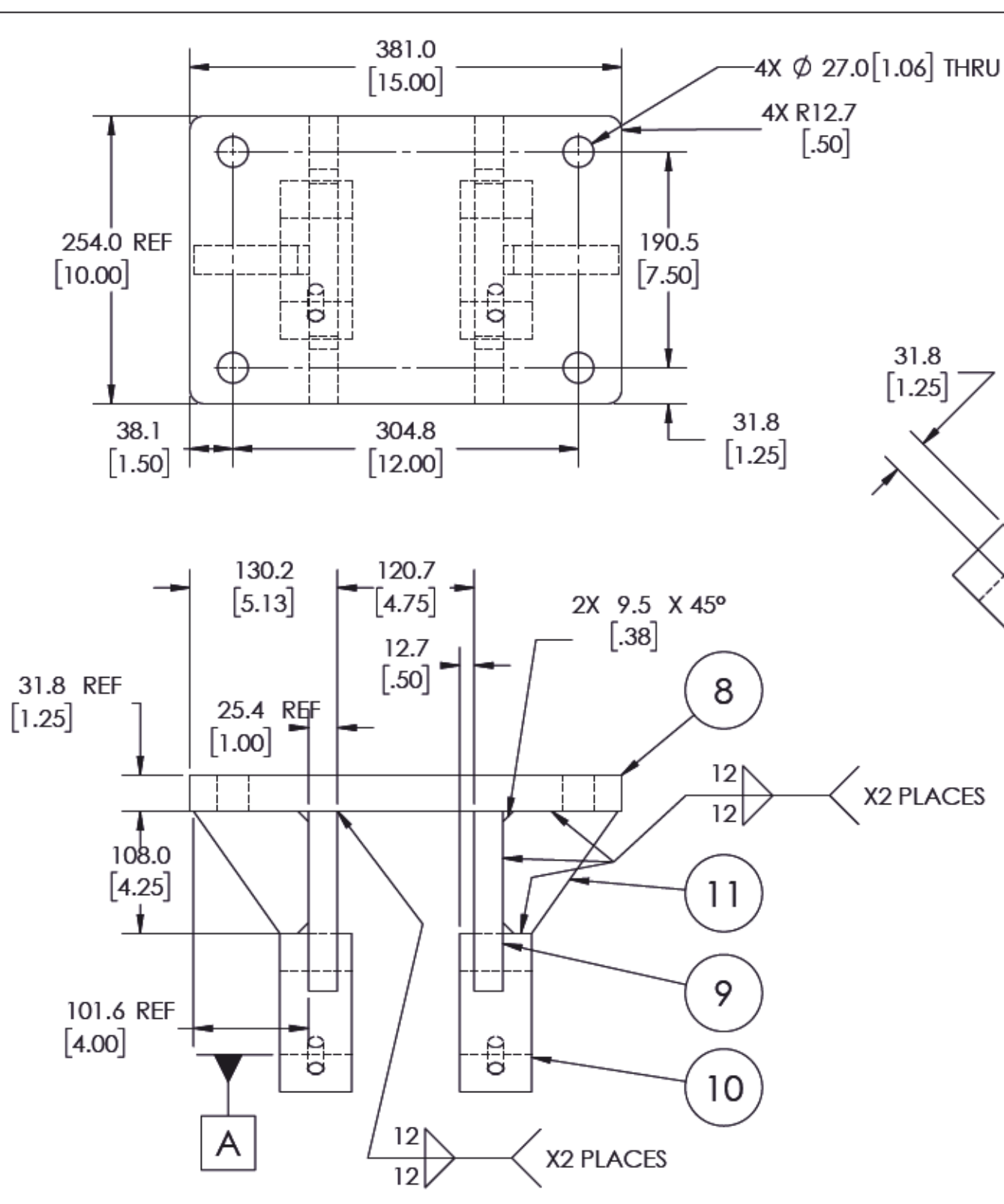
Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



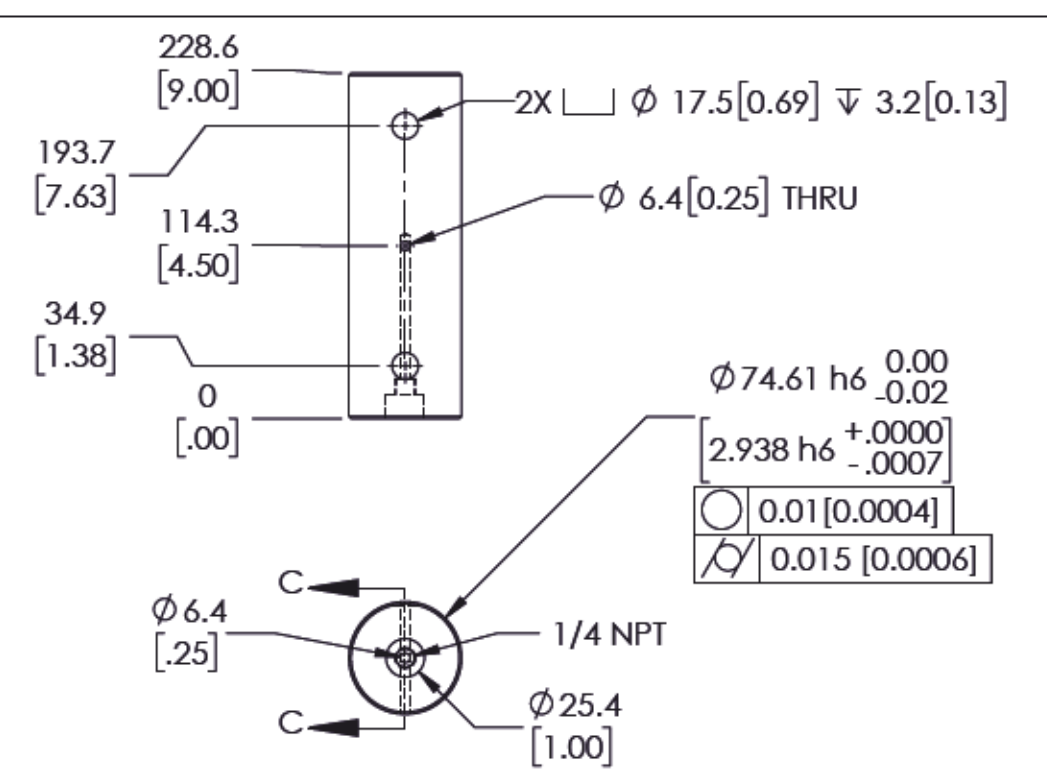
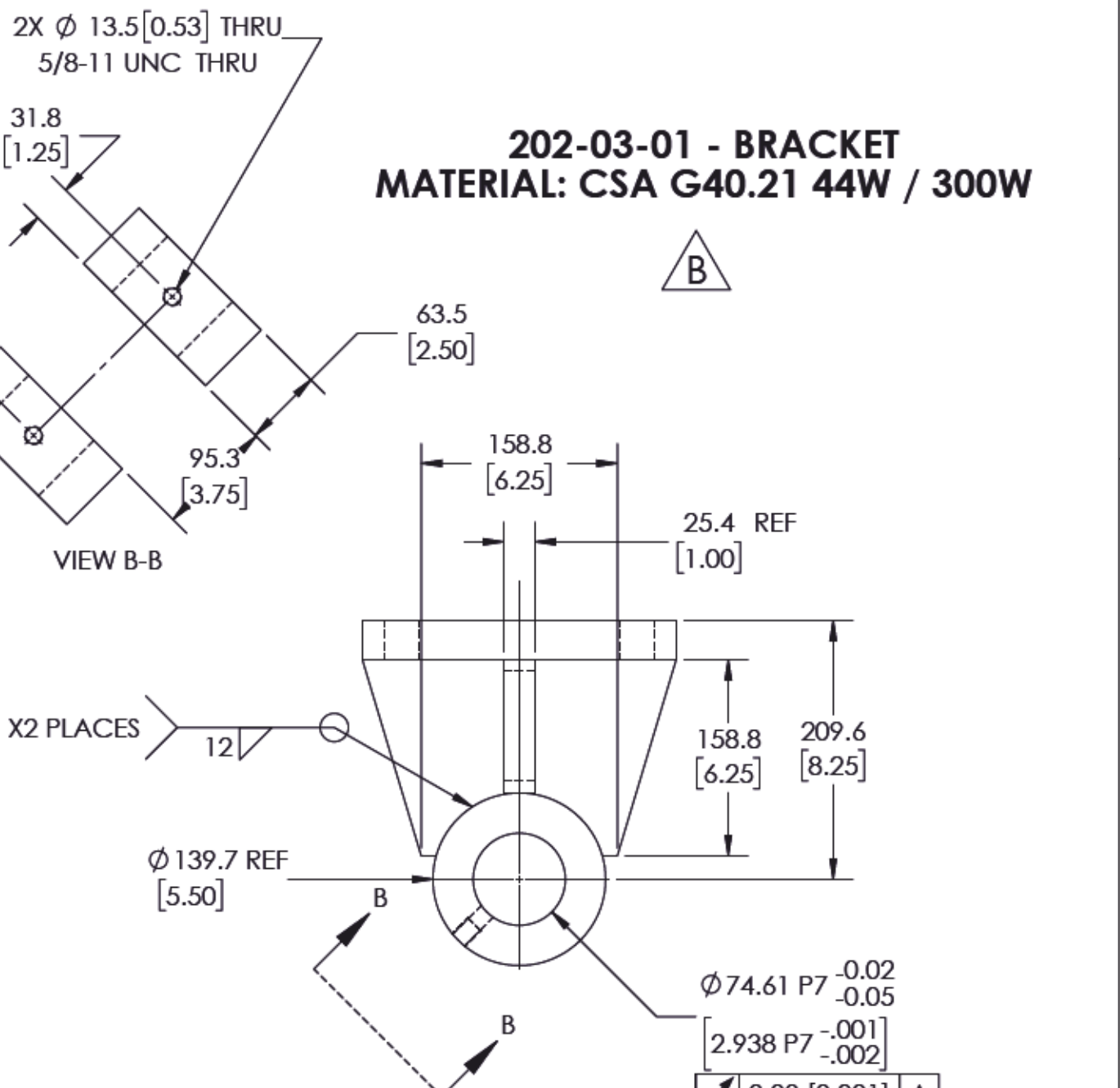
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wsp

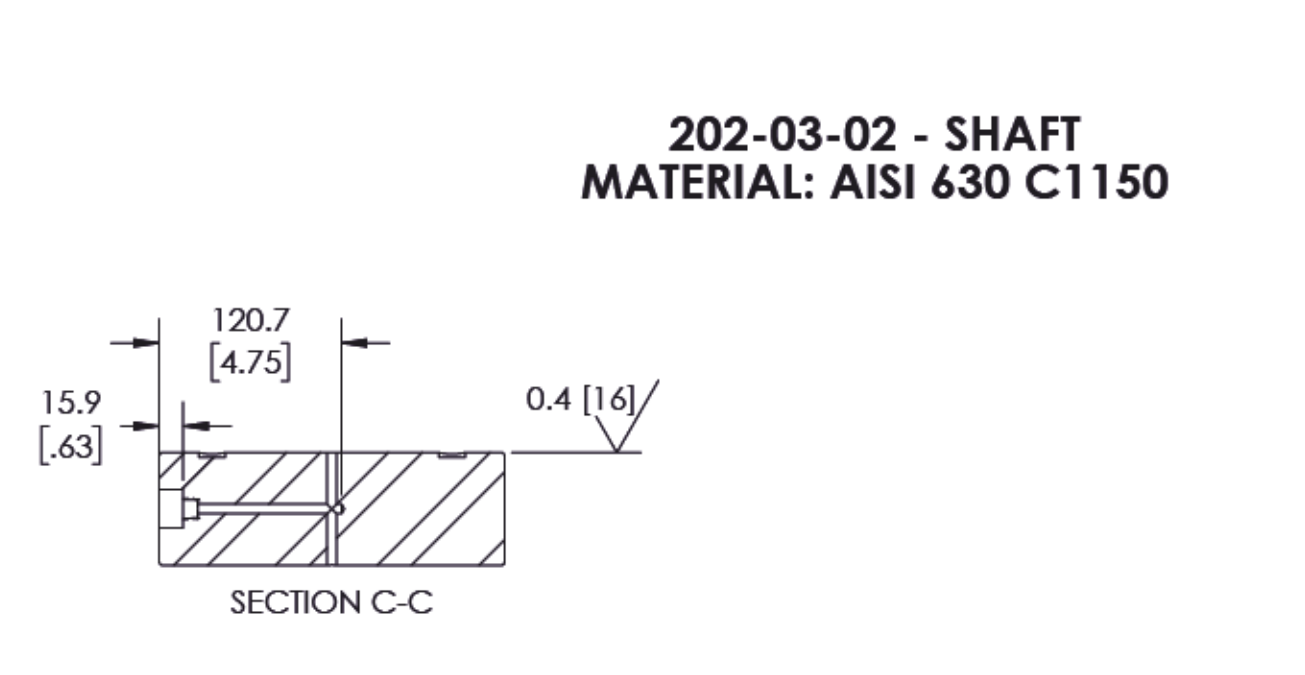
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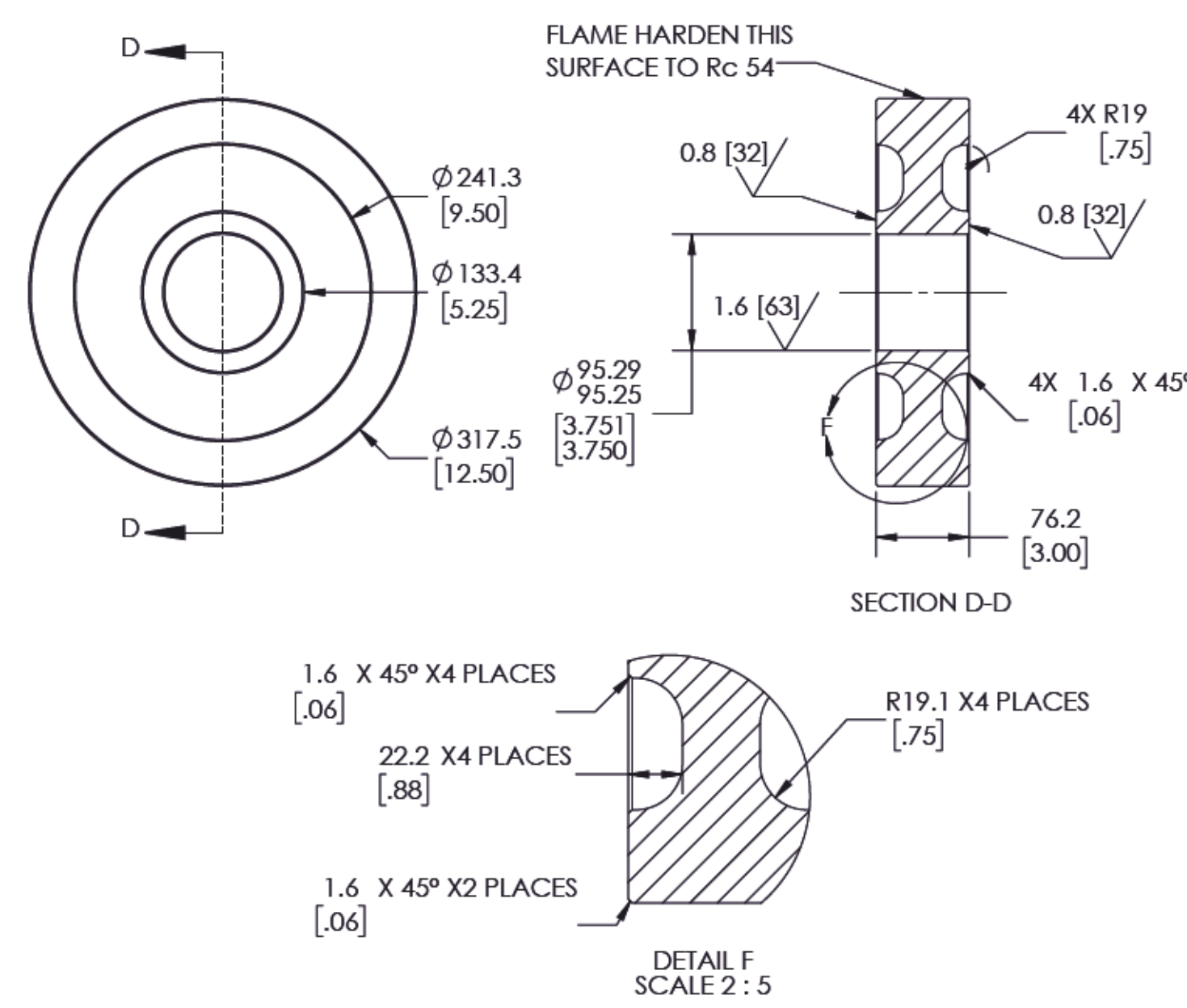
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8	1	HOT ROLLED FLAT BAR 31.8 X 254 [1.25" X 10"]	CSA G40.21 44W / 300W	381
9	2	HOT ROLLED FLAT BAR 25.4 X 254 [1" X 10"]	CSA G40.21 44W / 300W	161.925
10	2	HOT ROLLED ROUND BAR 139.7 [5.5"]	CSA G40.21 44W / 300W	63.5
11	2	HOT ROLLED FLAT BAR 25.4 X 101.6 [1" X 4"]	CSA G40.21 44W / 300W	114.3



ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH (MM)
2	1	ROUND BAR 76.2 [3"]	AISI 630 C1150	235

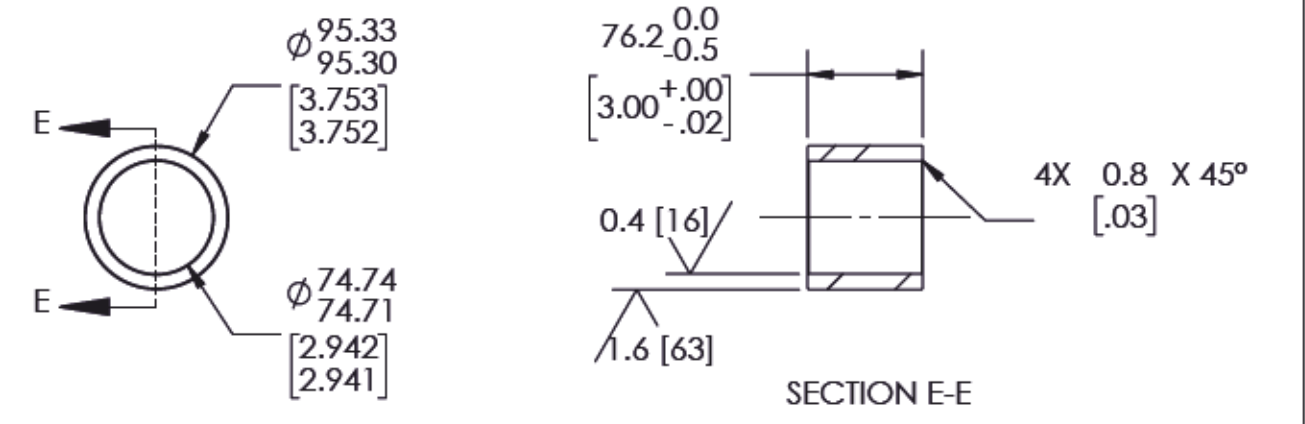


ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH (MM)
3	1	HOT ROLLED ROUND BAR 330.2 [13"]	AISI 4140	85



ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH (MM)
4	1	ROUND BAR 152.4 [6"]	AMPCO 18	15

ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH (MM)
5	1	ROUND BAR 101.6 [4"]	AMPCO 18	82



202-03-04 - THRUST WASHER MATERIAL: AMPCO 18

202-03-05 - BUSHING MATERIAL: AMPCO 18

202-03-03 - WHEEL MATERIAL: AISI 4140
 FINISH: COAT ALL EXPOSED SURFACES WITH LPS-3 OR EQUIVALENT

- DIMENSIONS ARE IN MILLIMETERS
- TOLERANCES
 - .X DECIMALS ± 0.5
 - .X DECIMALS ± 0.1
 - .XX DECIMALS ± 0.05
 - ANGLES ± 0.5 DEG
 - HOLE SIZES ± 1mm
 - SURFACES 3.2 MICROMETER

Project title / Titre du projet
BOUNDARY ROAD SWING BRIDGE REHABILITATION
TRENT-SEVERN WATERWAY

Drawing title / Titre du dessin
BALANCE WHEEL ASSEMBLY

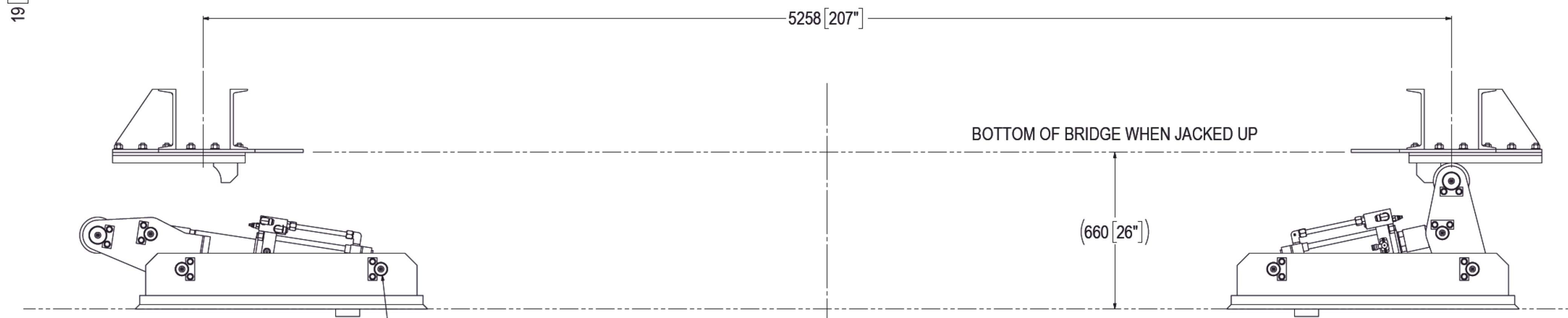
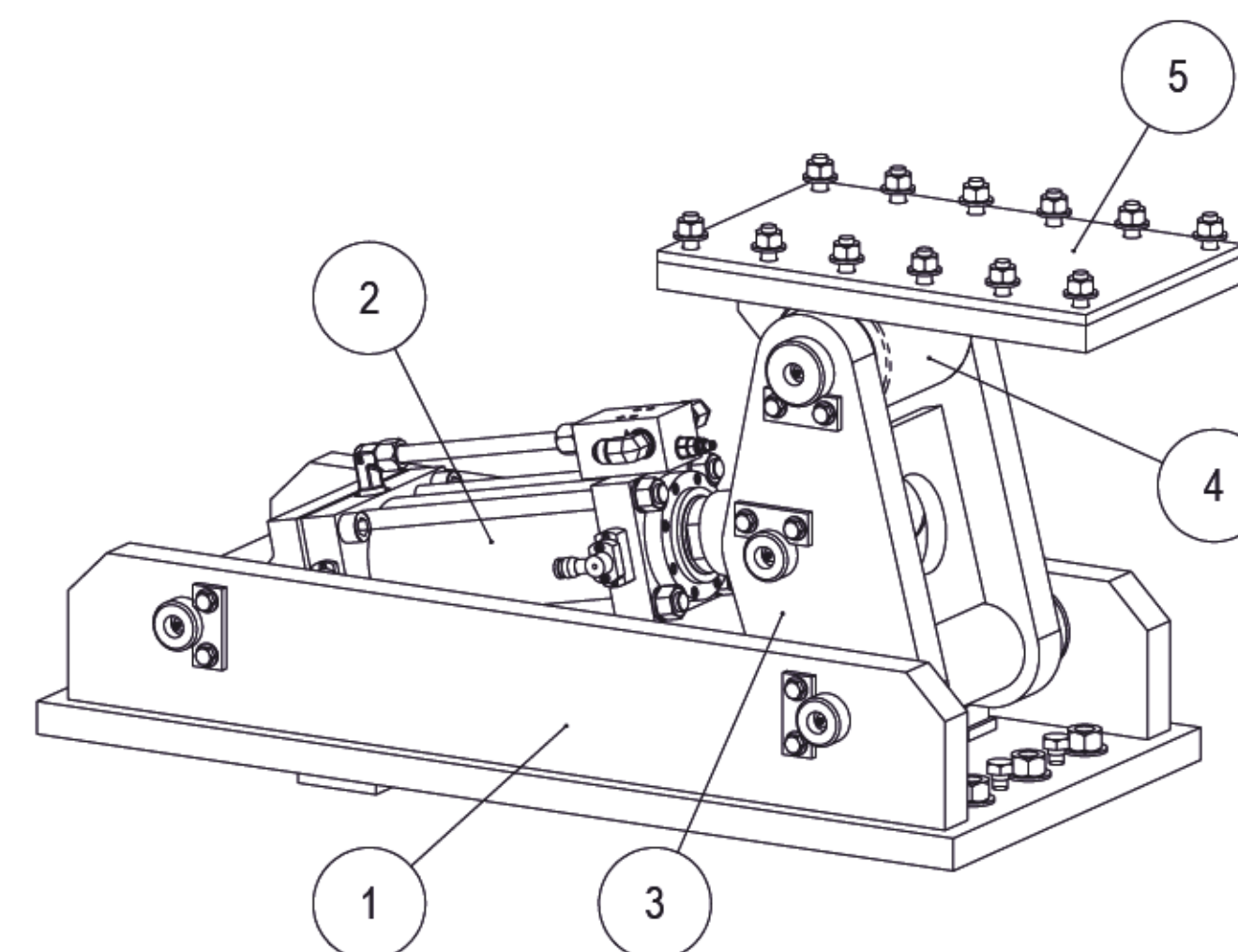
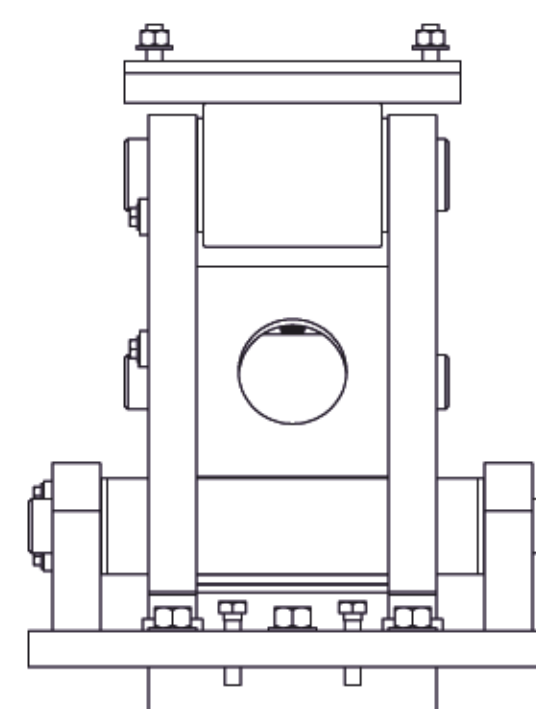
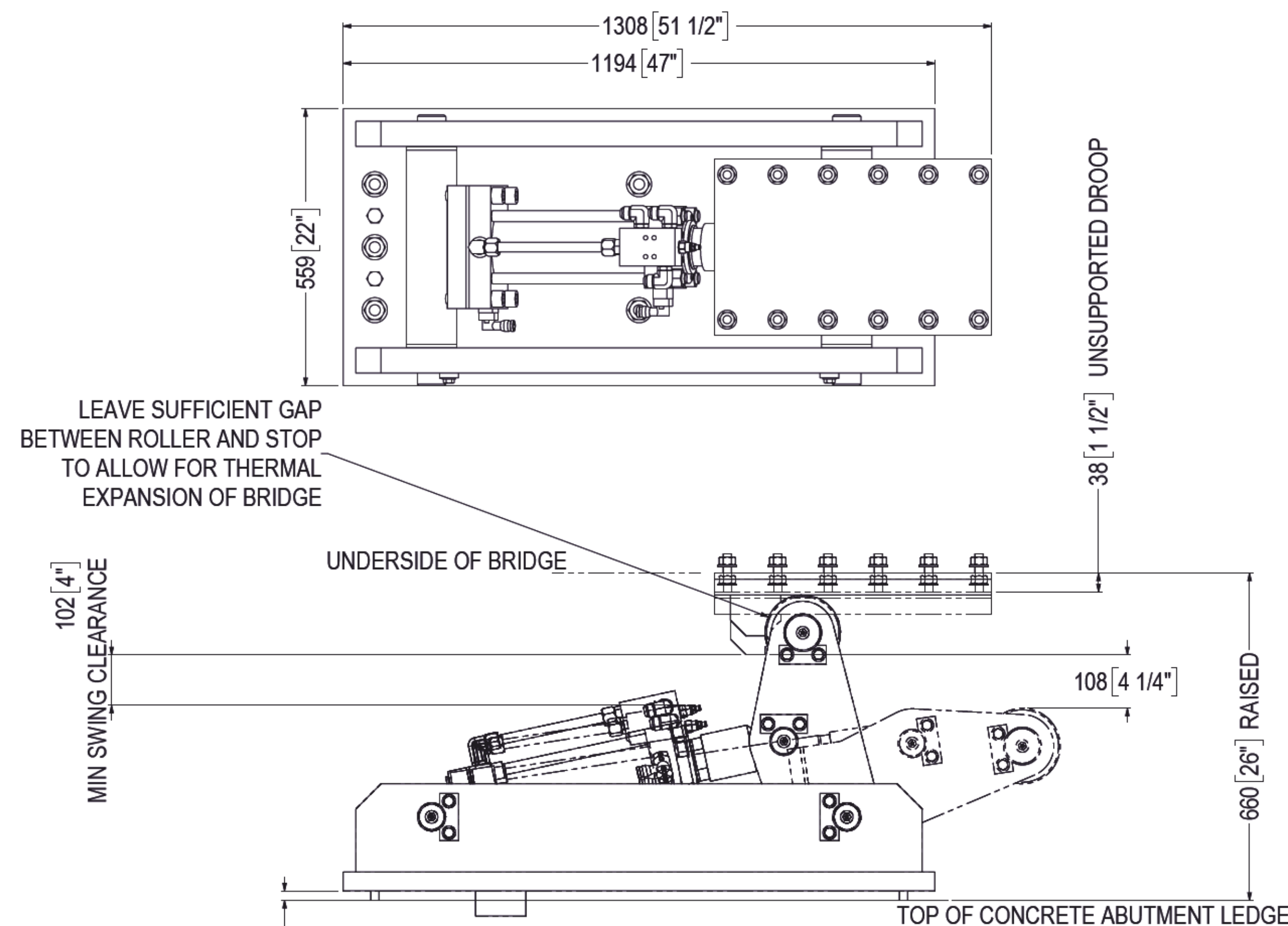
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Drawn by/ Dessiné par	DAF
Designed by/ Conçu par	DAF
Checked by/ Vérifié par	DAF
Approved by/ Approuvé par	DPC
Date	2019-09-03
Date	2019-09-03
Date	2020-03-06
Date	2019-09-19

Project No./No. du projet Client No./No du Client Sheet No./Feuille No.
 Drawing Reference No./Numéro de Référence du Dessin **03**

PART NUMBER: 203-01
 DESCRIPTION: LIFT ASSEMBLY
 QUANTITY: 2

BILL OF MATERIALS

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	203-02	BASE ASSEMBLY
2	1	203-03	CYLINDER ASSEMBLY
3	1	203-04	PIVOT ARM ASSEMBLY
4	1	203-05	ROLLER ASSEMBLY
5	1	203-06	ROLLER PLATE ASSEMBLY



INSTALLATION LAYOUT
 SCALE 1:12

NOTE: ALL DIMENSIONS ARE REFERENCE ONLY

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.XX DECIMALS	± 0.1
.XXX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
A	2019-08-30	CORRECTED LOCATION DIMENSIONS	DAF	DPC

Revision / Révision	
A	Detail number No. du détail
B	Location dwg. no. No. sur dessin
C	Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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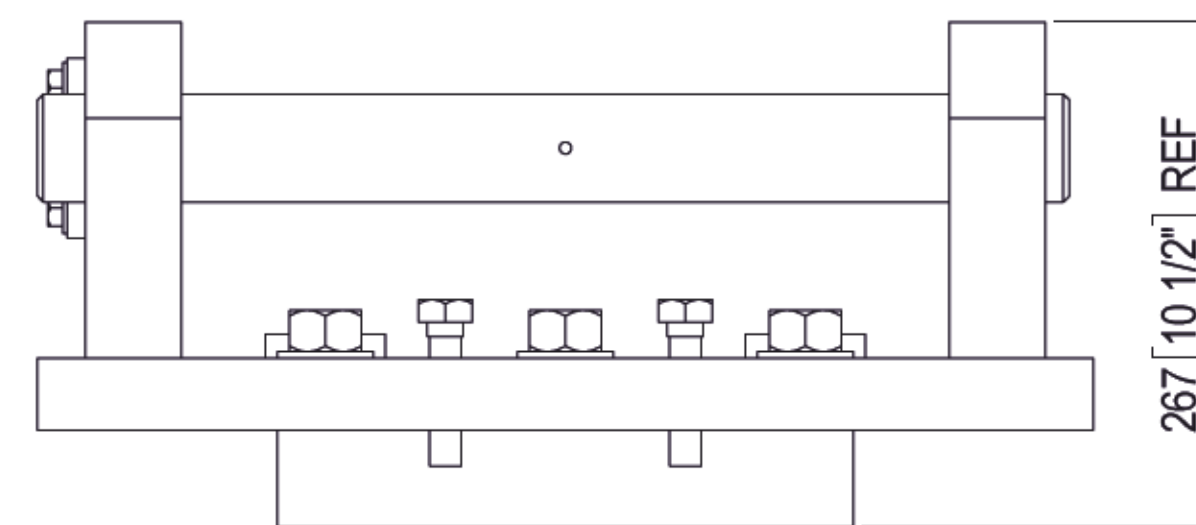
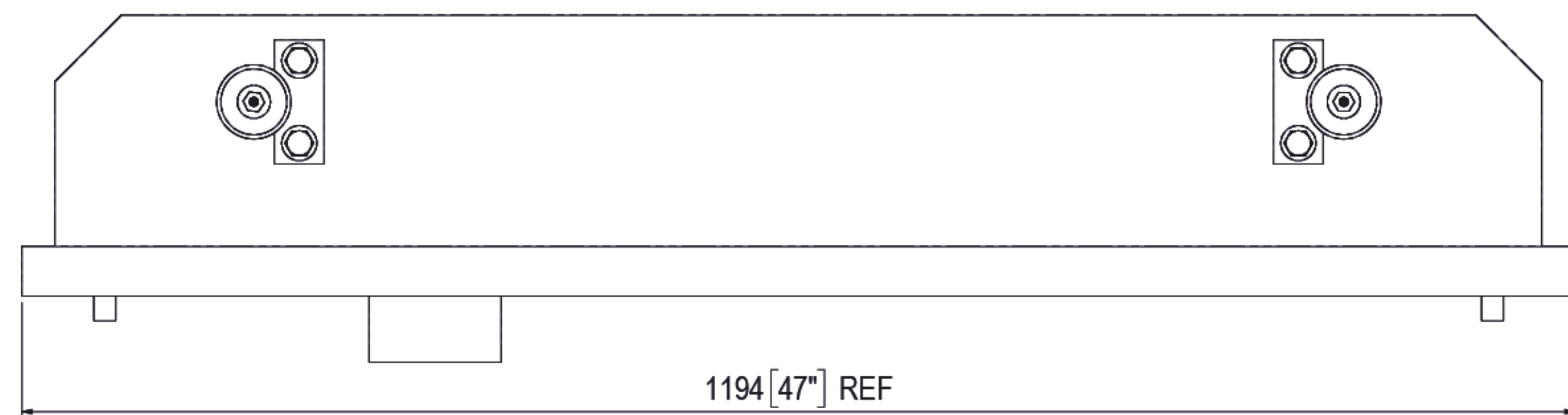
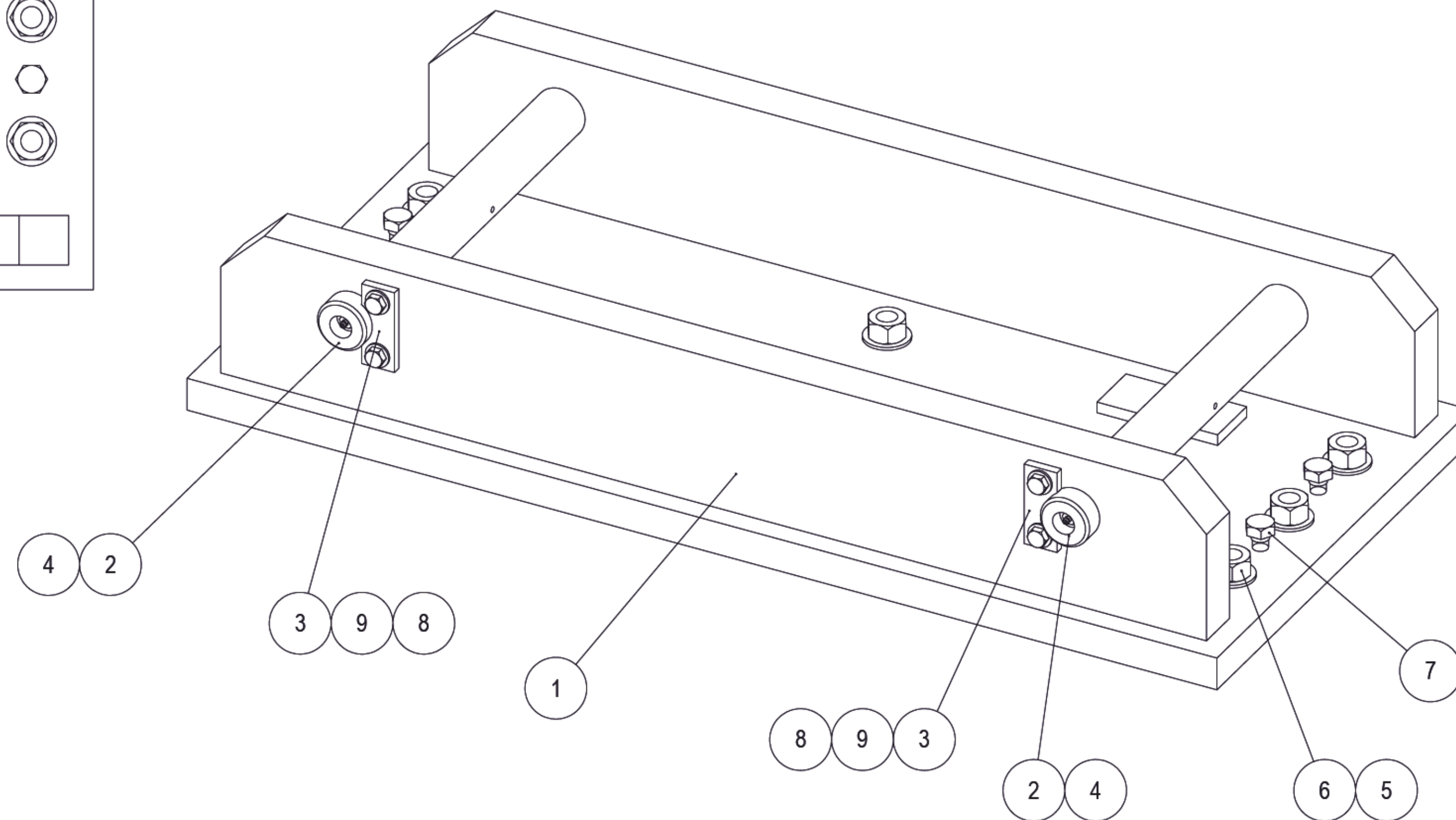
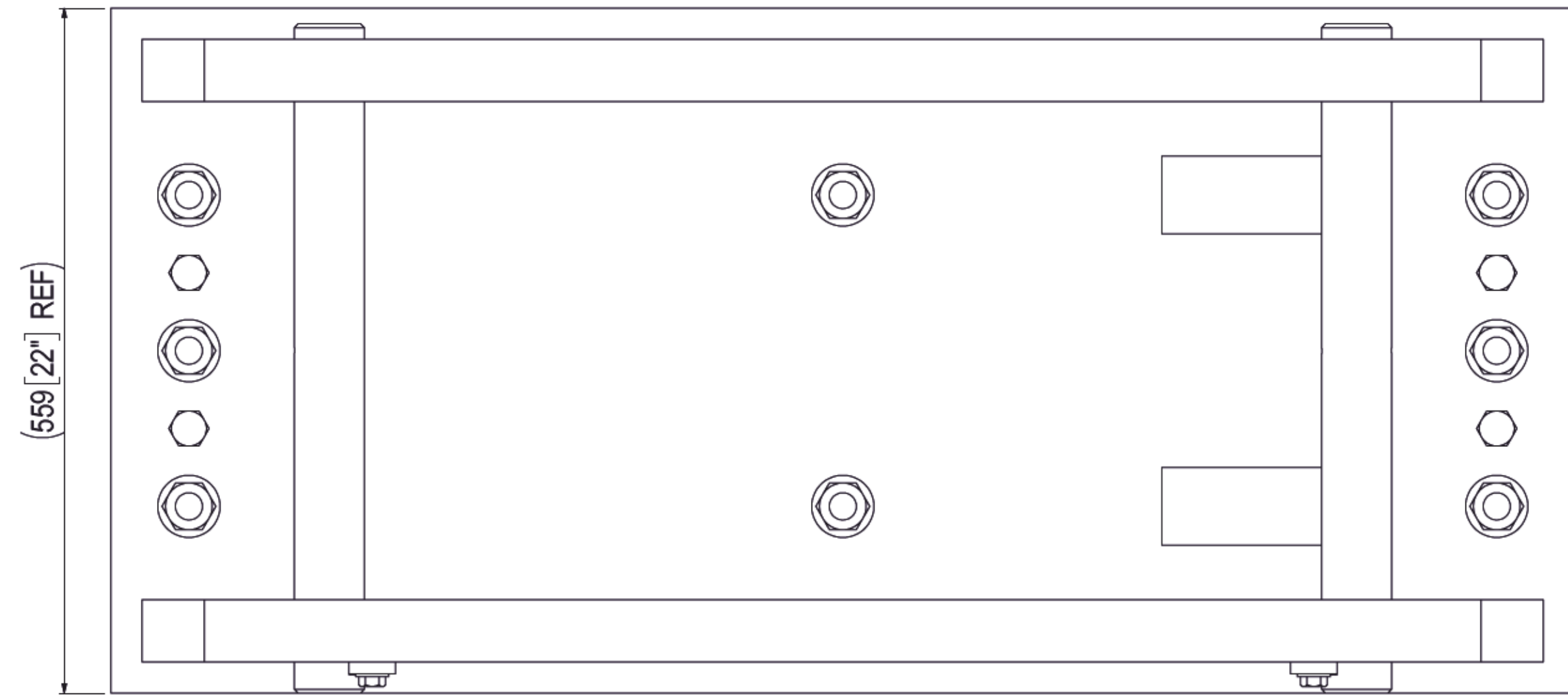
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 LIFT ASSEMBLY

Scale / Echelle	1:8	
Drawn by/ Dessiné par	M_D	
Date	2019-01-14	
Designed by/ Conçu par	M_D	
Date	2019-01-07	
Checked by/ Vérifié par	DPC	
Date	2019-01-28	
Approved by / Approuvé par	DPC	
Date	2019-01-28	
Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
203		01

Drawing Reference No./Numéro de Référence du Dessin

PART NUMBER: 203-02
 DESCRIPTION: BASE ASSEMBLY
 QUANTITY: 2



BILL OF MATERIALS

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	203-07	BASE
2	2	203-08	PIVOT SHAFT
3	2	203-09	
4	2	MCMASTER-CARR P/N 1293K32	GREASE FITTING, 303 SS
5	8	1"	SAE FLAT WASHER, 316 SS
6	8	1"-8	HEX NUT, 316 SS
7	4	3/4"-10 UNC X 3" LG	HEX HEAD CAP SCREW, 316 SS
8	4	1/2"	SAE FLAT WASHER, 316 SS
9	4	1/2"-13 UNC X 1 1/4" LG	HEX HEAD CAP SCREW, 316 SS

No.	Date	Description	Drawn By Desine par	Approved Approuve
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Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

BASE ASSEMBLY

Scale / Echelle
 1:4

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

Checked by/ Vérifié par
 DPC Date
 2019-01-21

Approved by / Approuvé par
 DPC Date
 2019-01-21

Project No./No. du projet Client No./No. du Client Sheet No./
 Feuille No.

Drawing Reference No./Numéro de Référence du Dessin 203 02

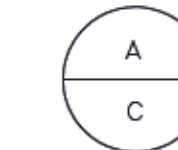
- DIMENSIONS ARE IN MILLIMETERS
- TOLERANCES
 - .X DECIMALS ± 0.5
 - .X DECIMALS ± 0.1
 - .XX DECIMALS ± 0.05
 - ANGLES ± 0.5 DEG
 - HOLE SIZES ± 1mm
 - SURFACES 3.2 MICROMETER

PART NUMBER: 203-03
 DESCRIPTION: CYLINDER ASSEMBLY
 QUANTITY: 2

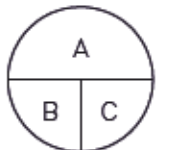
BILL OF MATERIALS

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	203-10	
2	1	203-11	
3	4	203-12	
4	1	203-13	
5	1	203-14	
6	1	203-15	
7	1	203-16	
8	8	1/2"-13 UNC X 1 1/2" LG	FLAT HEAD CAP SCREW, 316 SS
9	4	7/8"-9 UNC X 3 3/4" LG	SOCKET HEAD CAP SCREW, STEEL, GR. 8, ZINC PL

No.	Date	Description	Drawn By Desiné par	Approved Approuvé
Revision / Révision				



A Detail number
No. du détail
 B Location dwg. no.
No. sur dessin
 C Drawing sheet no.
No. du dessin



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 File No./No. de dossier _____



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 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

CYLINDER ASSEMBLY

Scale / Echelle
 1:4

Drawn by/ Dessiné par
 M_D Date 2019-01-14

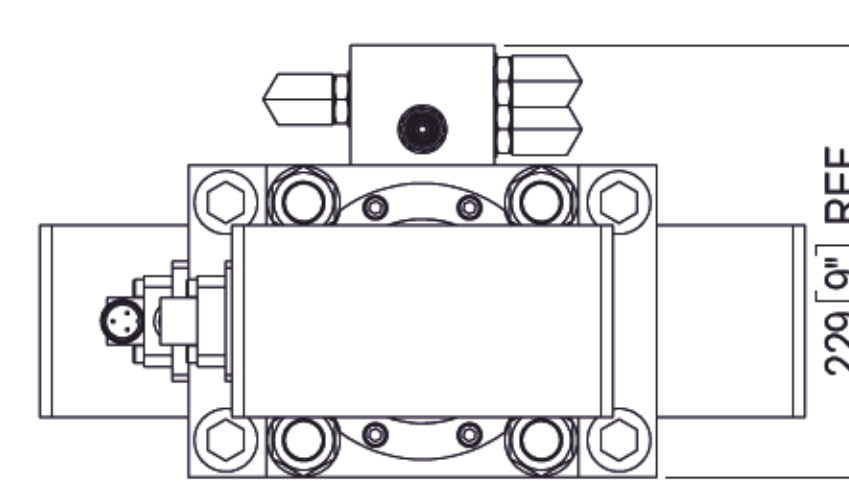
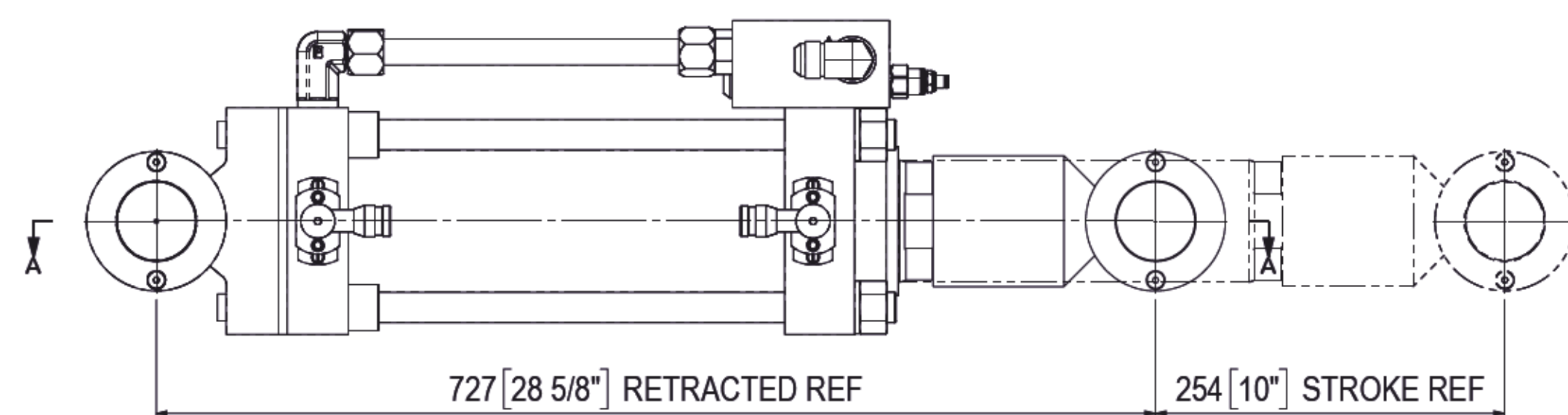
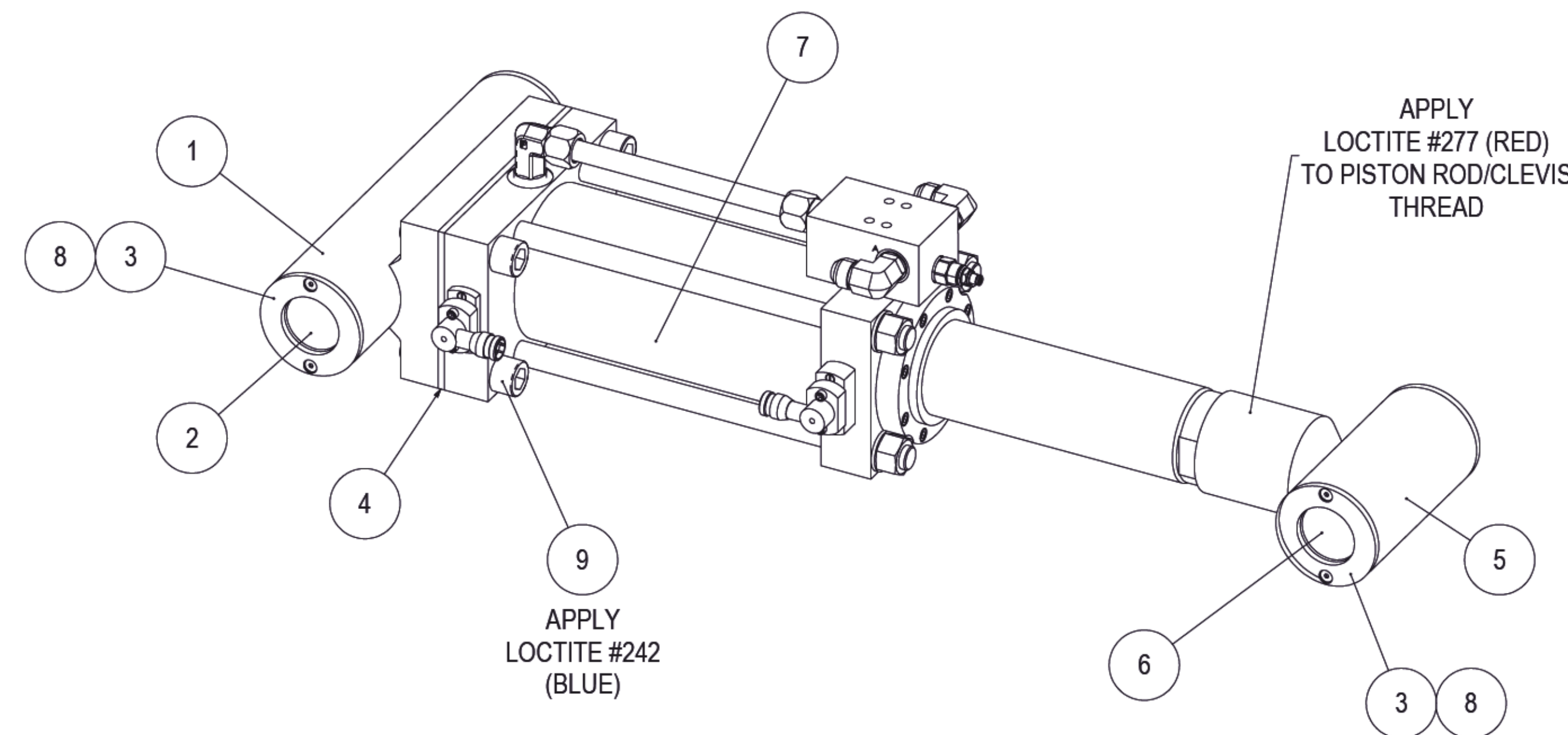
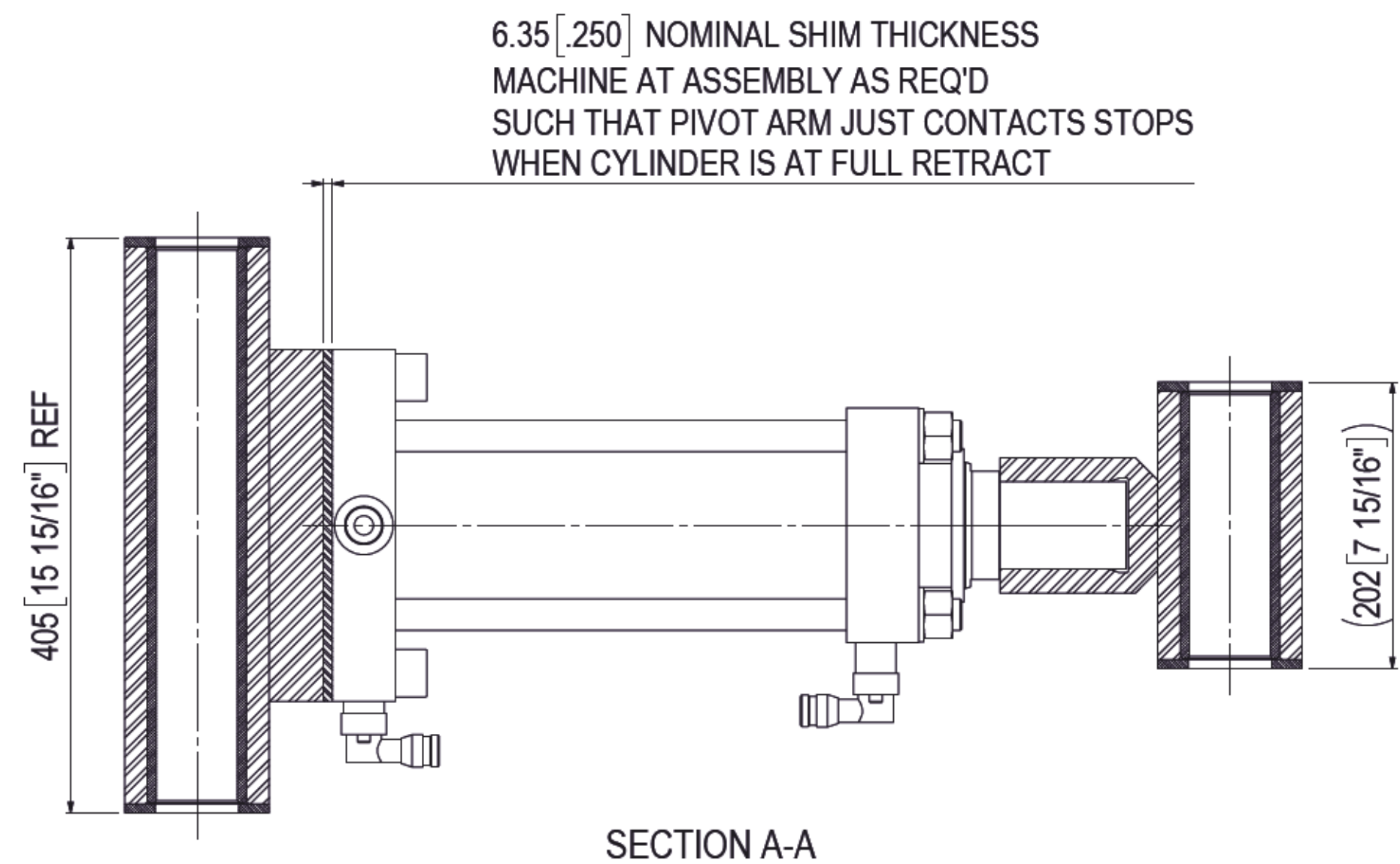
Designed by/ Conçu par
 M_D Date 2019-01-07

Checked by/ Vérifié par
 DPC Date 2019-01-21

Approved by / Approuvé par
 DPC Date 2019-01-21

Project No./No. du projet Client No./No. du Client Sheet No./
 Feuille No.

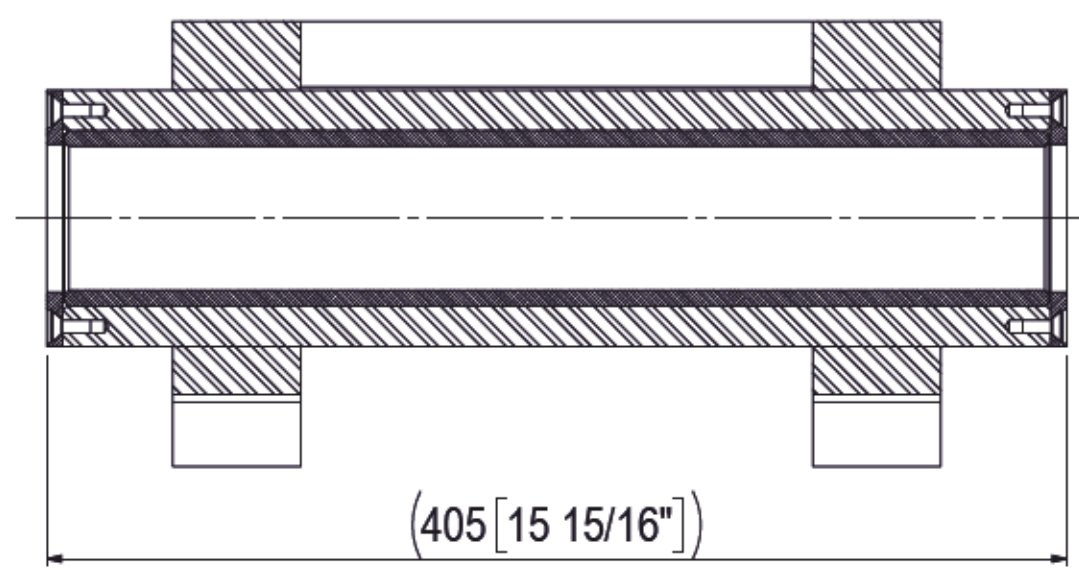
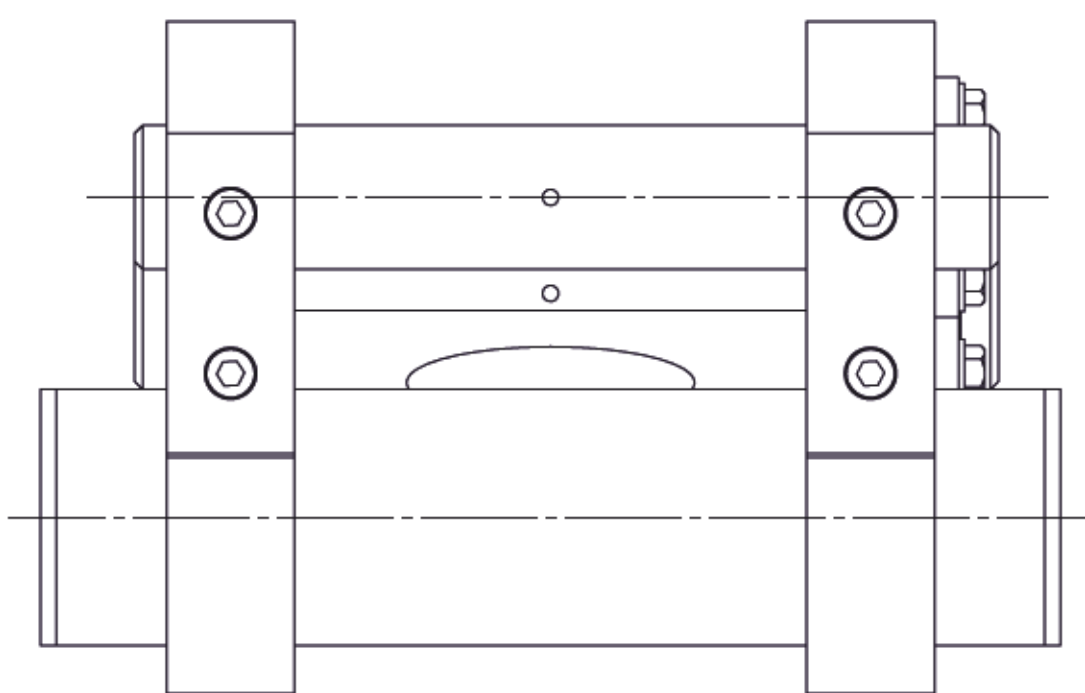
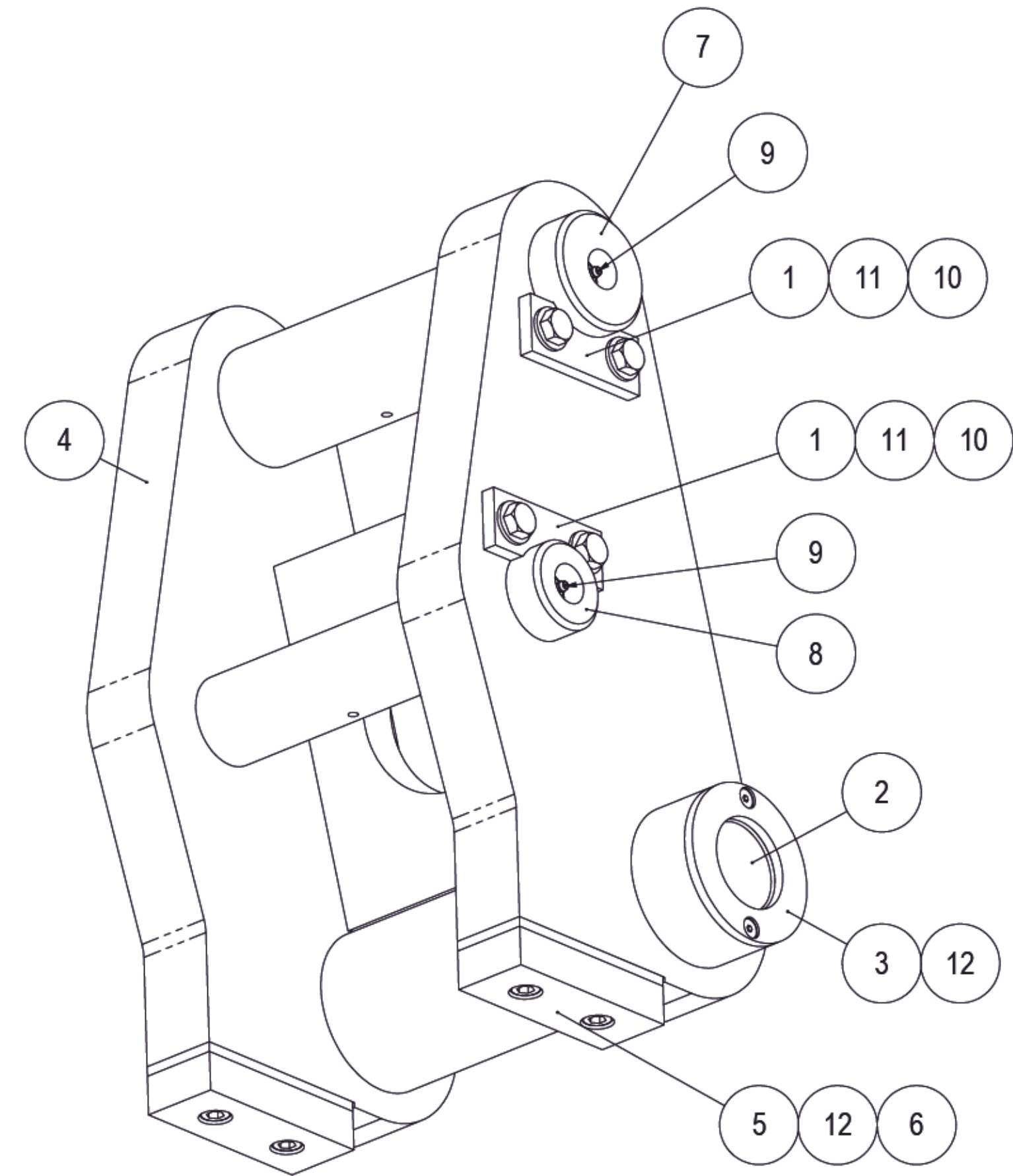
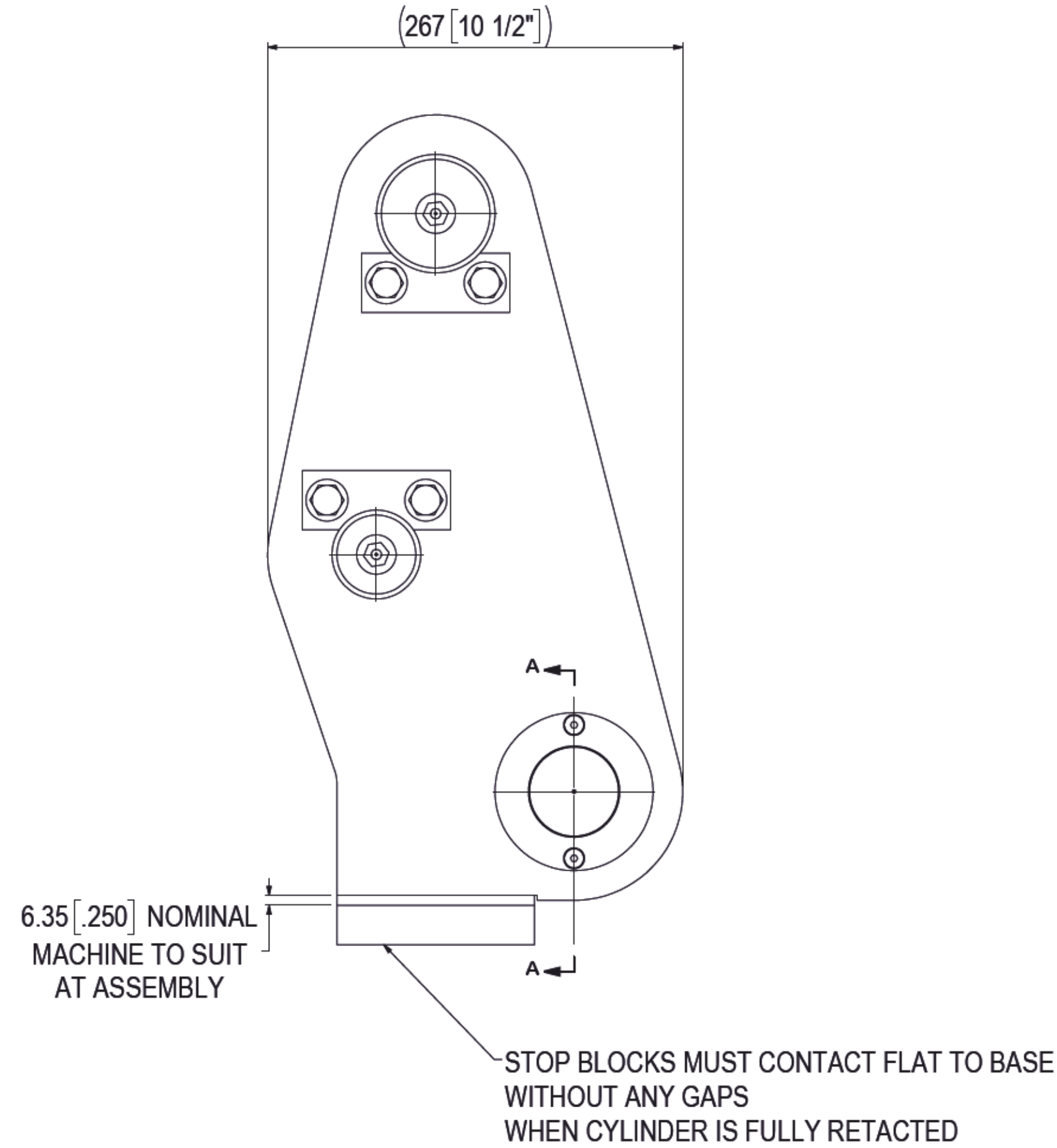
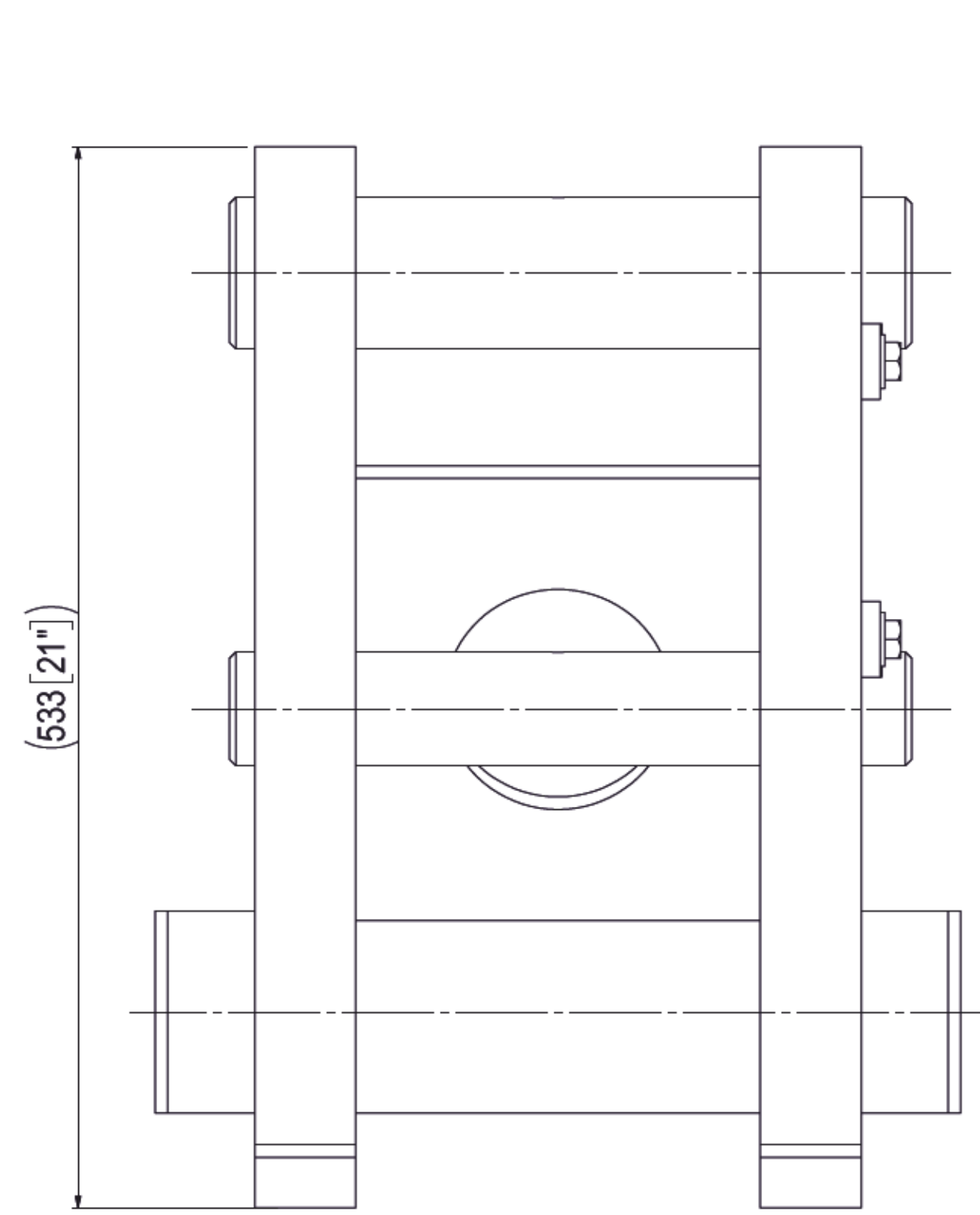
Drawing Reference No./Numéro de Référence du Dessin 203 03



1. DIMENSIONS ARE IN MILLIMETERS		
2. TOLERANCES		
.X	DECIMALS	± 0.5
.X	DECIMALS	± 0.1
.XX	DECIMALS	± 0.05
	ANGLES	± 0.5 DEG
	HOLE SIZES	± 1mm
	SURFACES	3.2 MICROMETER

PART NUMBER: 203-04
 DESCRIPTION: PIVOT ARM ASSEMBLY
 QUANTITY: 2

BILL OF MATERIALS			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	203-09	
2	1	203-11	
3	2	203-12	
4	1	203-17	
5	2	203-18	
6	2	203-19	
7	1	203-20	ROLLER SHAFT
8	1	203-21	
9	2	MCMASTER-CARR P/N 1293K32	GREASE FITTING, 303 SS
10	4	1/2"	SAE FLAT WASHER, 316 SS
11	4	1/2"-13 UNC X 1 1/4" LG	HEX HEAD CAP SCREW, 316 SS
12	8	1/2"-13 UNC X 1 1/2" LG	SOCKET HEAD CAP SCREW, 316 SS



SECTION A-A

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A		A Detail number No. du détail		A
B		B Location dwg. no. No. sur dessin		B C
C		C Drawing sheet no. No. du dessin		
Client Acceptance / Acceptation du client				
Signature		Date		
File No./No. de dossier				



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Project title / Titre du projet
BOUNDARY ROAD SWING BRIDGE
TRENT-SEVERN WATERWAY
 ONTARIO

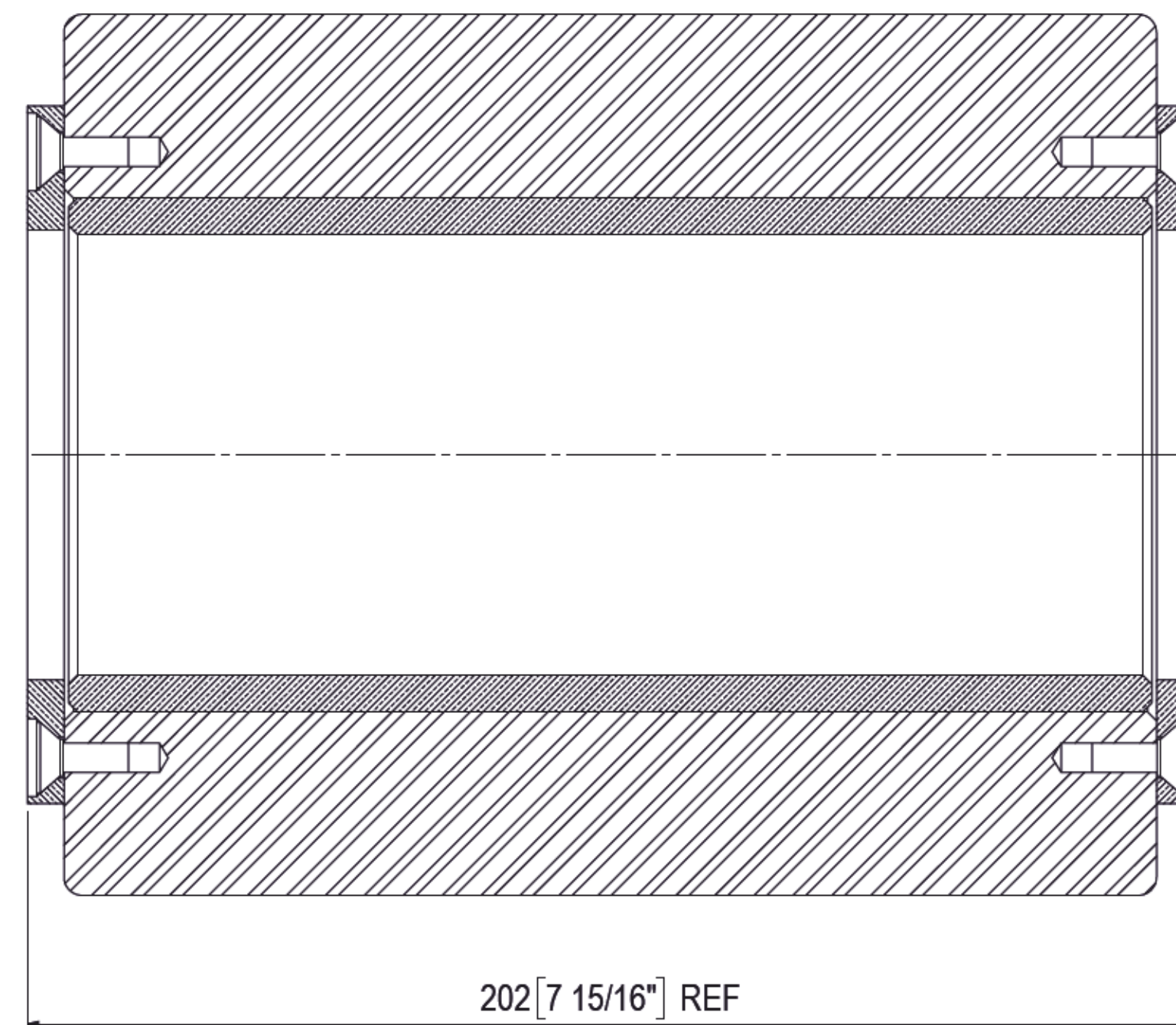
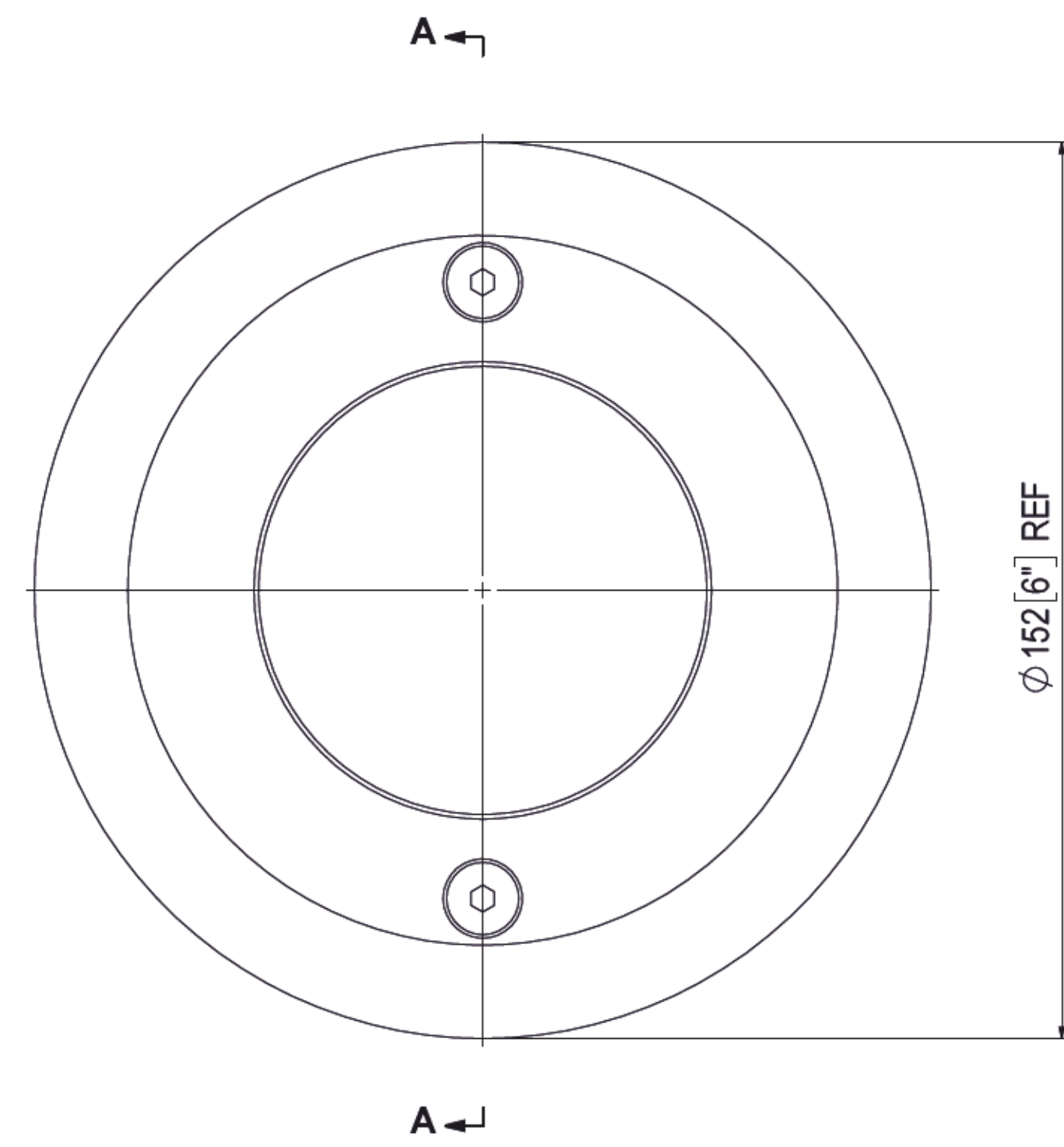
Drawing title / Titre du dessin
PIVOT ARM ASSEMBLY

Scale / Echelle 1:3	
Drawn by/ Dessiné par M_D	Date 2019-01-14
Designed by/ Conçu par M_D	Date 2019-01-07
Checked by/ Vérifié par DPC	Date 2019-01-28
Approved by / Approuvé par DPC	Date 2019-01-28

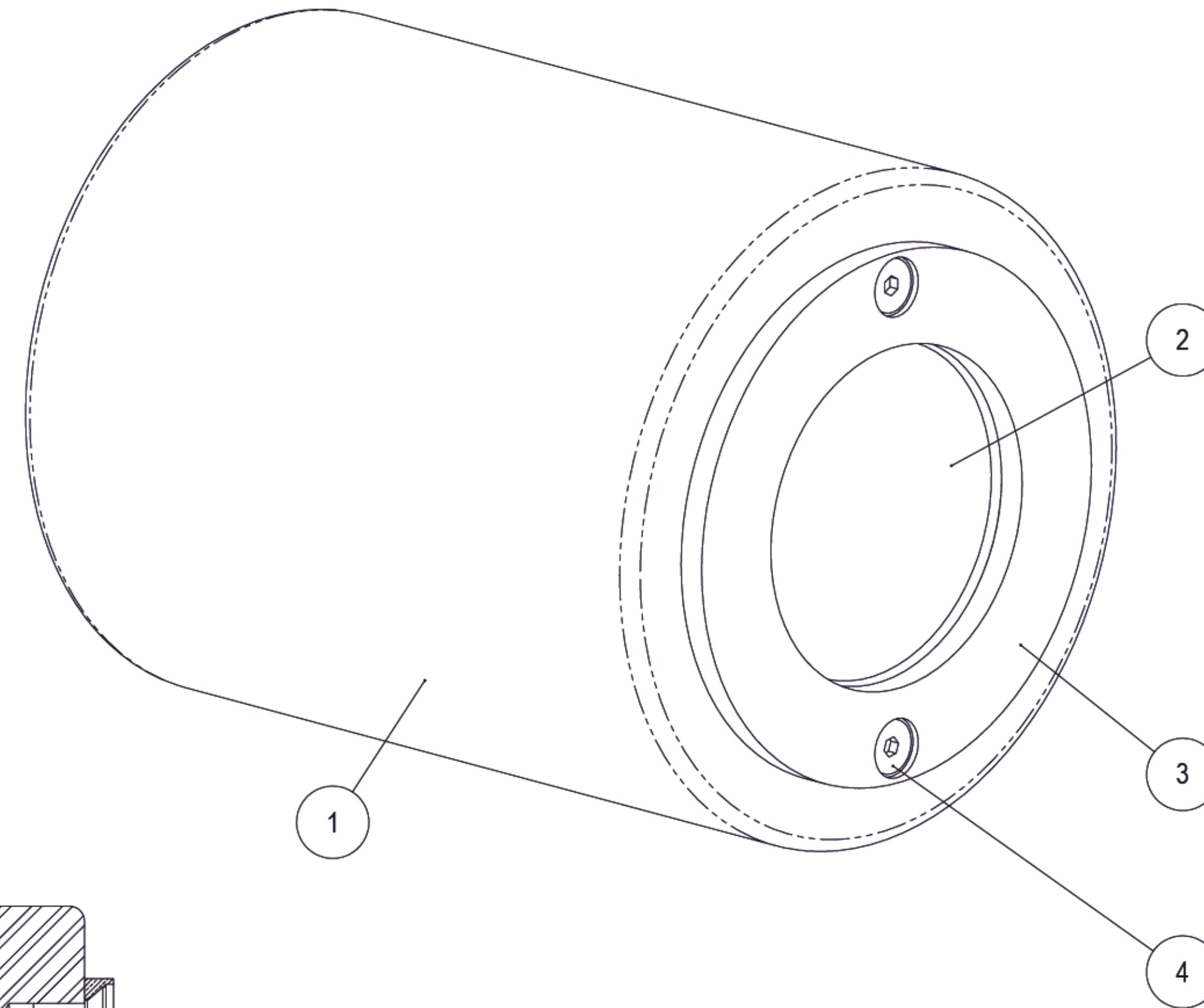
Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
		04
Drawing Reference No./Numéro de Référence du Dessin		
203		

PART NUMBER: 203-05
 DESCRIPTION: ROLLER ASSEMBLY
 QUANTITY: 2

BILL OF MATERIALS			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	203-22	
2	1	203-23	
3	2	203-24	
4	4	1/2"-13 UNC X 1 1/2" LG	FLAT HEAD CAP SCREW, 316 SS



SECTION A-A



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A		A Detail number No. du détail		
B		B Location dwg. no. No. sur dessin		
C		C Drawing sheet no. No. du dessin		
Client Acceptance / Acceptation du client				
Signature _____				Date _____
File No./No. de dossier _____				



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 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

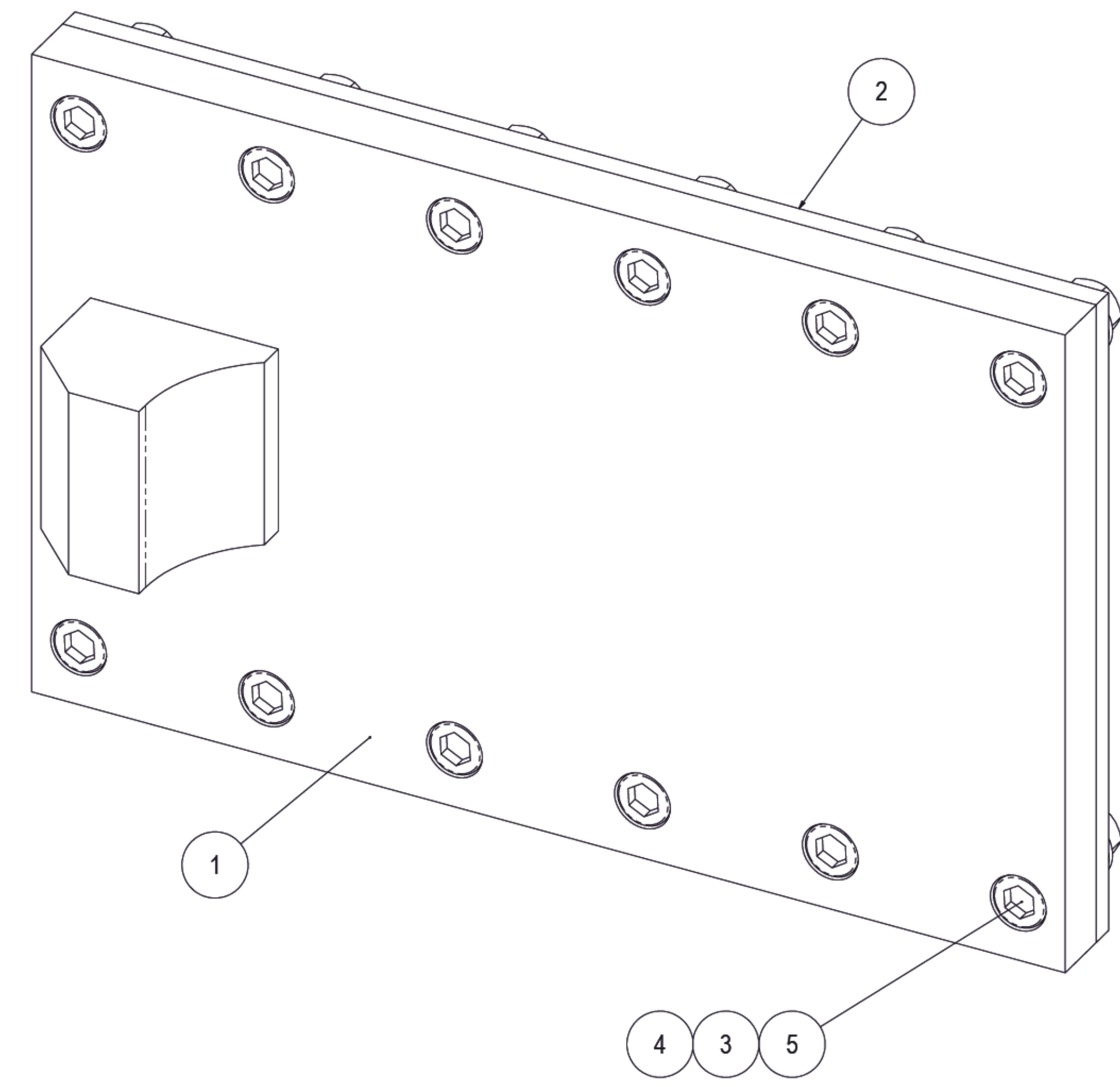
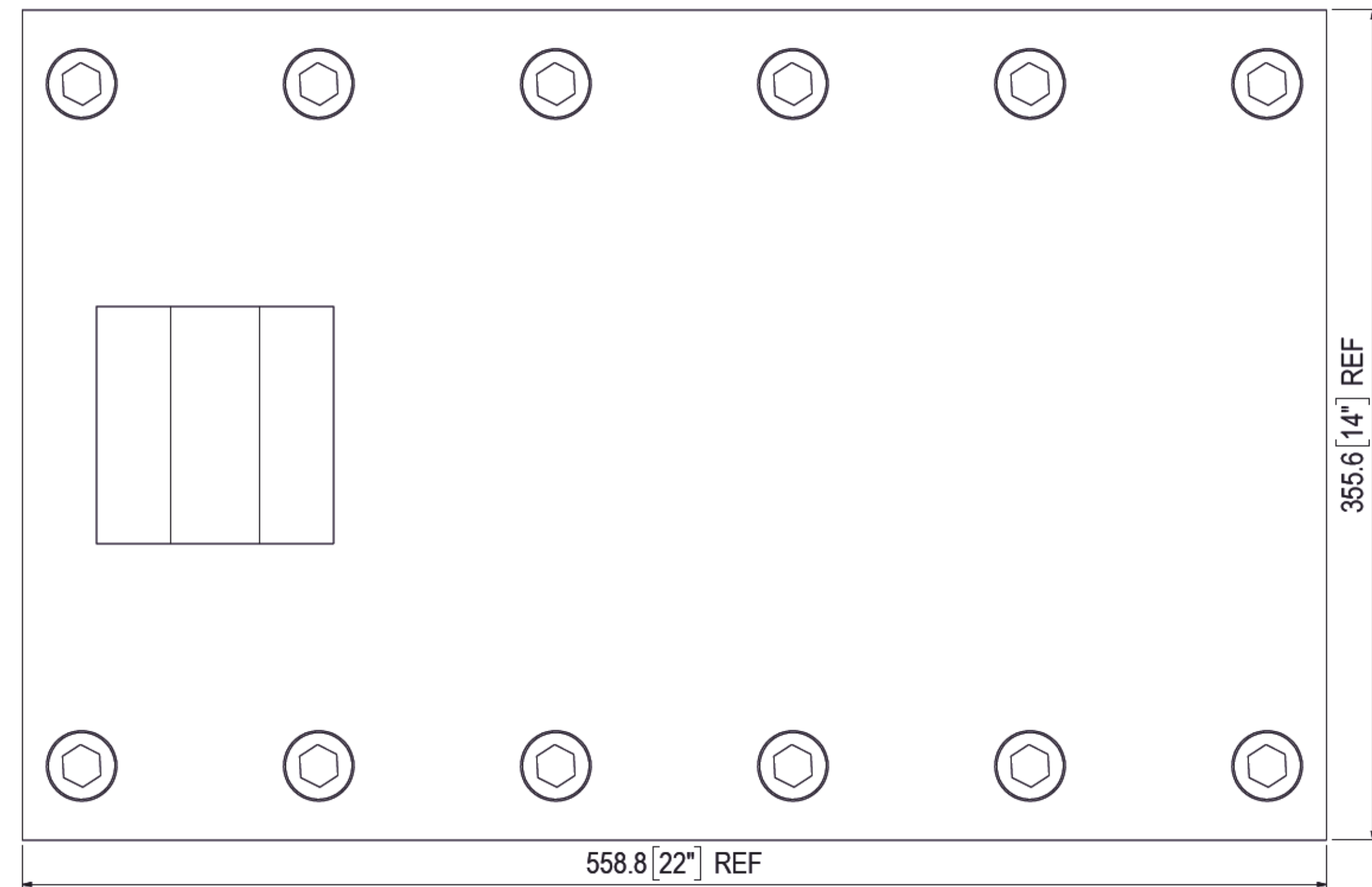
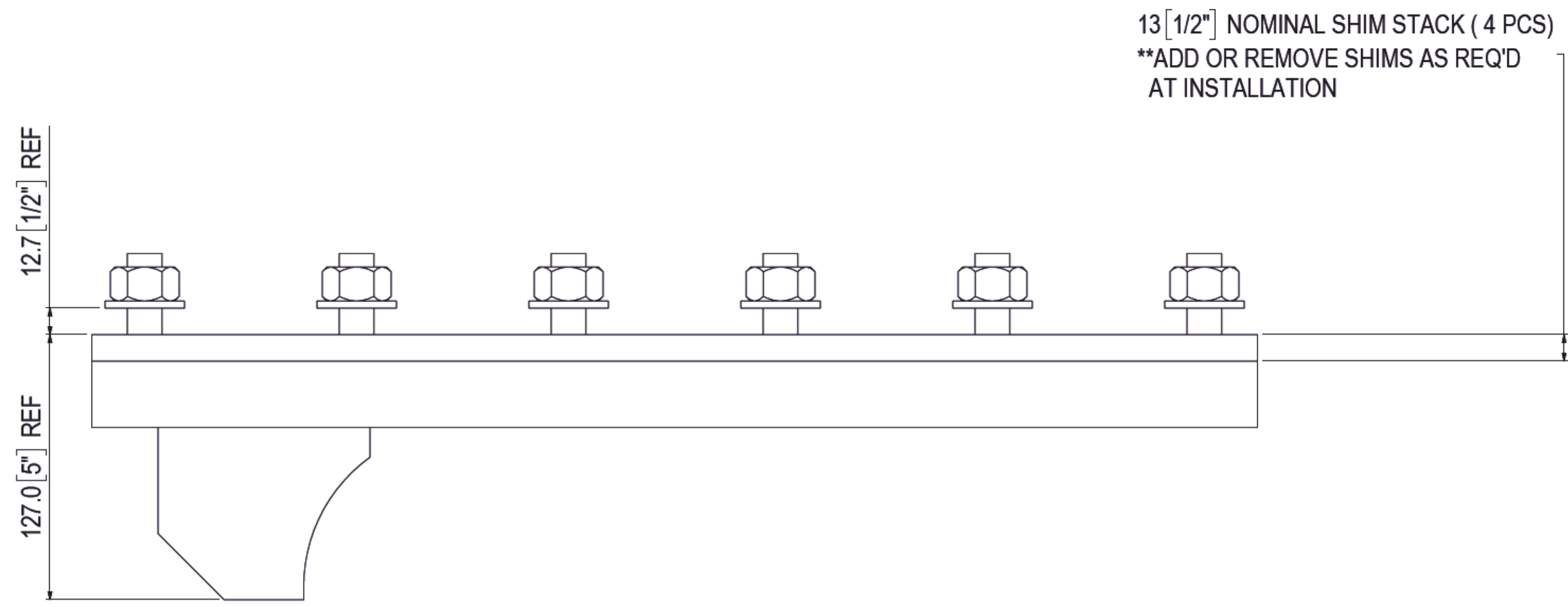
Drawing title / Titre du dessin
 ROLLER ASSEMBLY

Scale / Echelle 1:1	
Drawn by/ Dessiné par M_D	Date 2019-01-14
Designed by/ Conçu par M_D	Date 2019-01-07
Checked by/ Vérifié par DPC	Date 2019-01-21
Approved by / Approuvé par DPC	Date 2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No. 05
Drawing Reference No./Numéro de Référence du Dessin 203		

PART NUMBER: 203-06
 DESCRIPTION: ROLLER PLATE ASSEMBLY
 QUANTITY: 2

BILL OF MATERIALS			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	203-25	
2	**	203-26	
3	12	3/4"	SAE FLAT WASHER, 316 SS
4	12	3/4"-10 UNC	HEX NUT, 316 SS
5	12	3/4"-10 UNC X 2 1/2" LG	SOCKET HEAD CAP SCREW, 316 SS



1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES
 .X DECIMALS ± 0.5
 .XX DECIMALS ± 0.1
 .XXX DECIMALS ± 0.05
 ANGLES ± 0.5 DEG
 HOLE SIZES ± 1mm
 SURFACES 3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A		A Detail number No. du détail		A
B		B Location dwg. no. No. sur dessin		B C
C		C Drawing sheet no. No. du dessin		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____

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Project title / Titre du projet
**BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY**
 ONTARIO

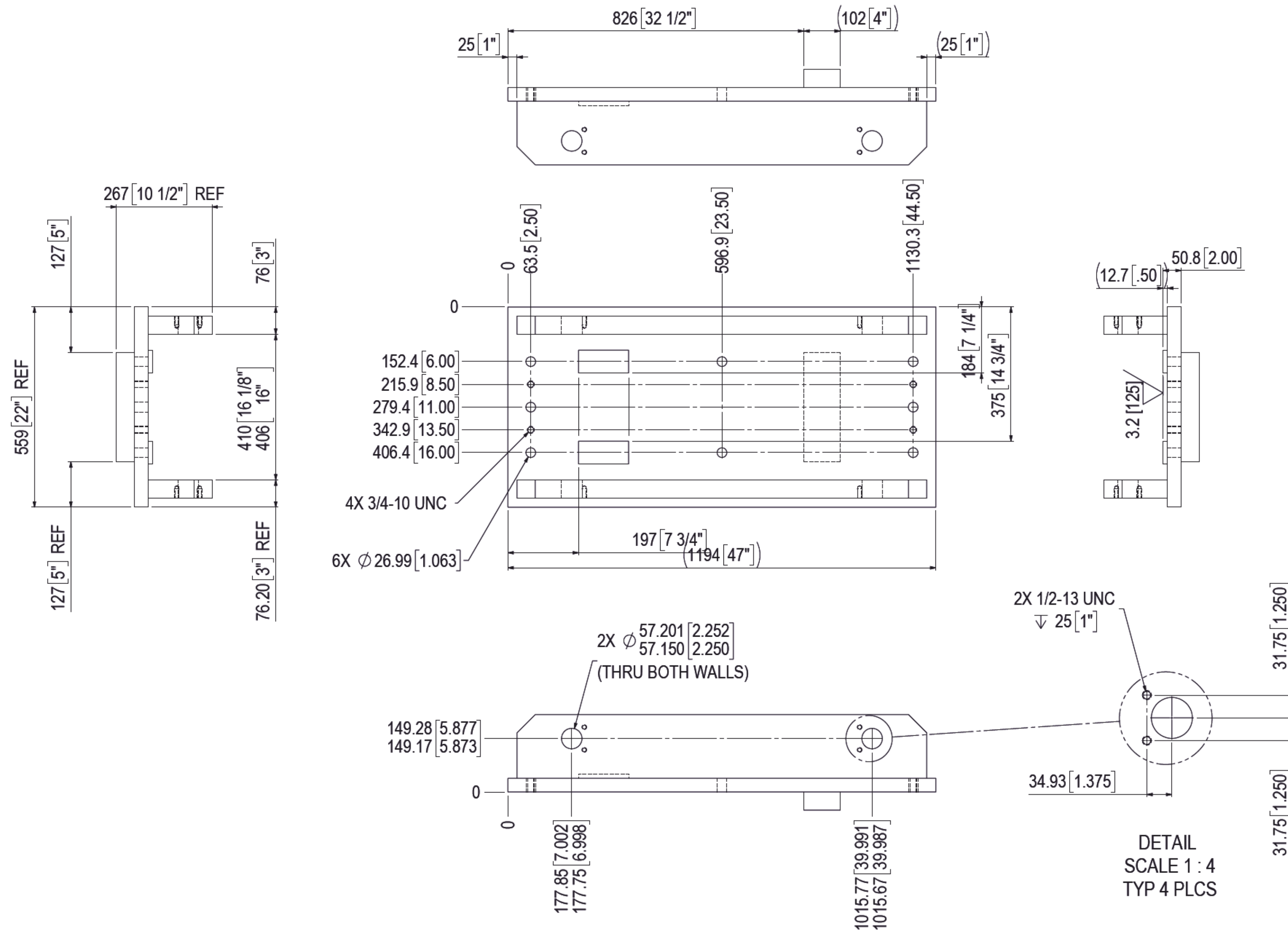
Drawing title / Titre du dessin
ROLLER PLATE ASSEMBLY

Scale / Echelle 1:2	Drawn by/ Dessiné par M_D	Date 2019-01-14
Designed by/ Conçu par M_D	Date 2019-01-07	
Checked by/ Vérifié par DPC	Date 2019-01-21	
Approved by / Approuvé par DPC	Date 2019-01-21	

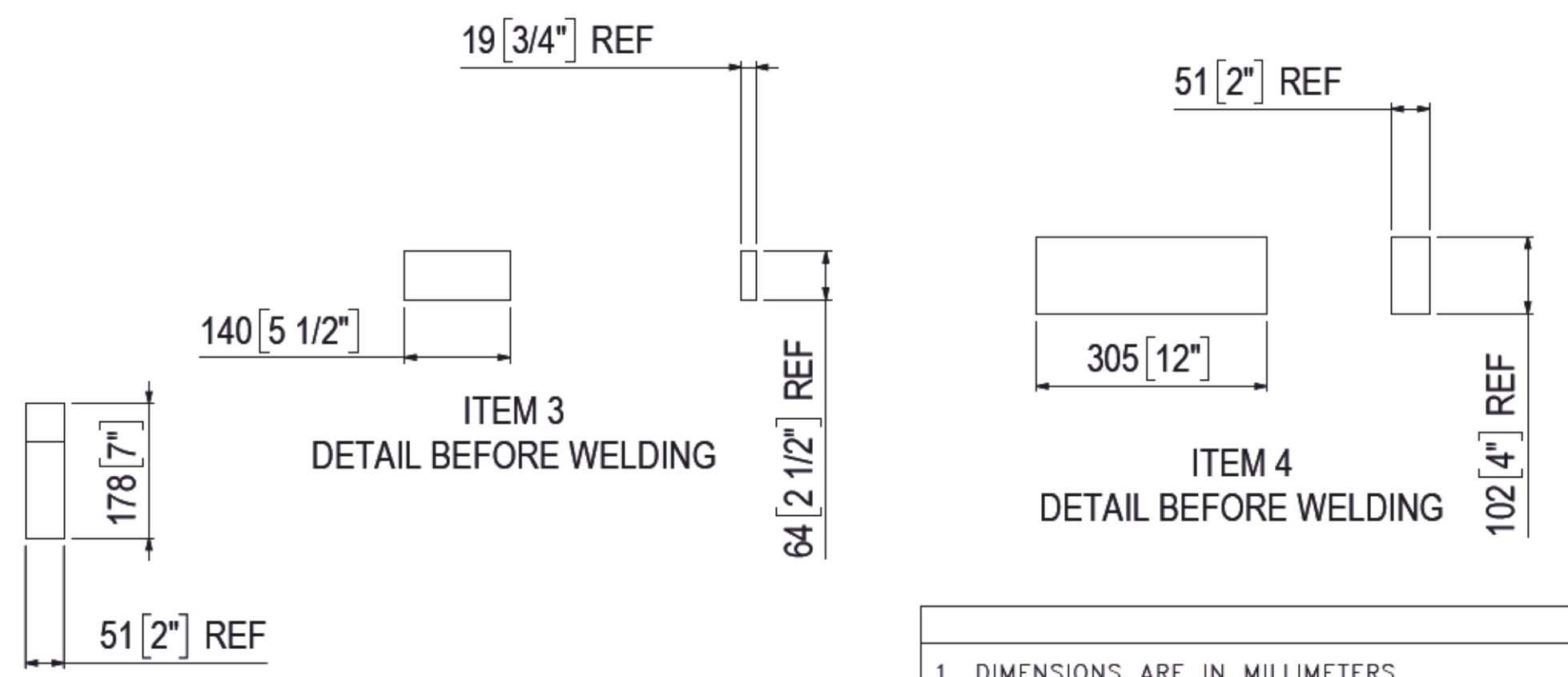
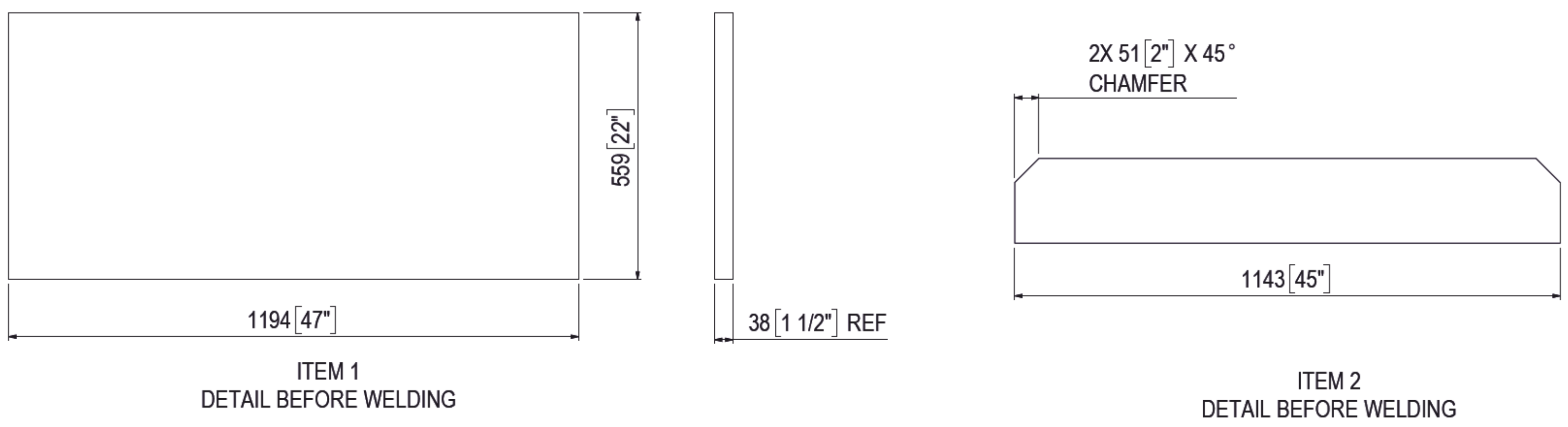
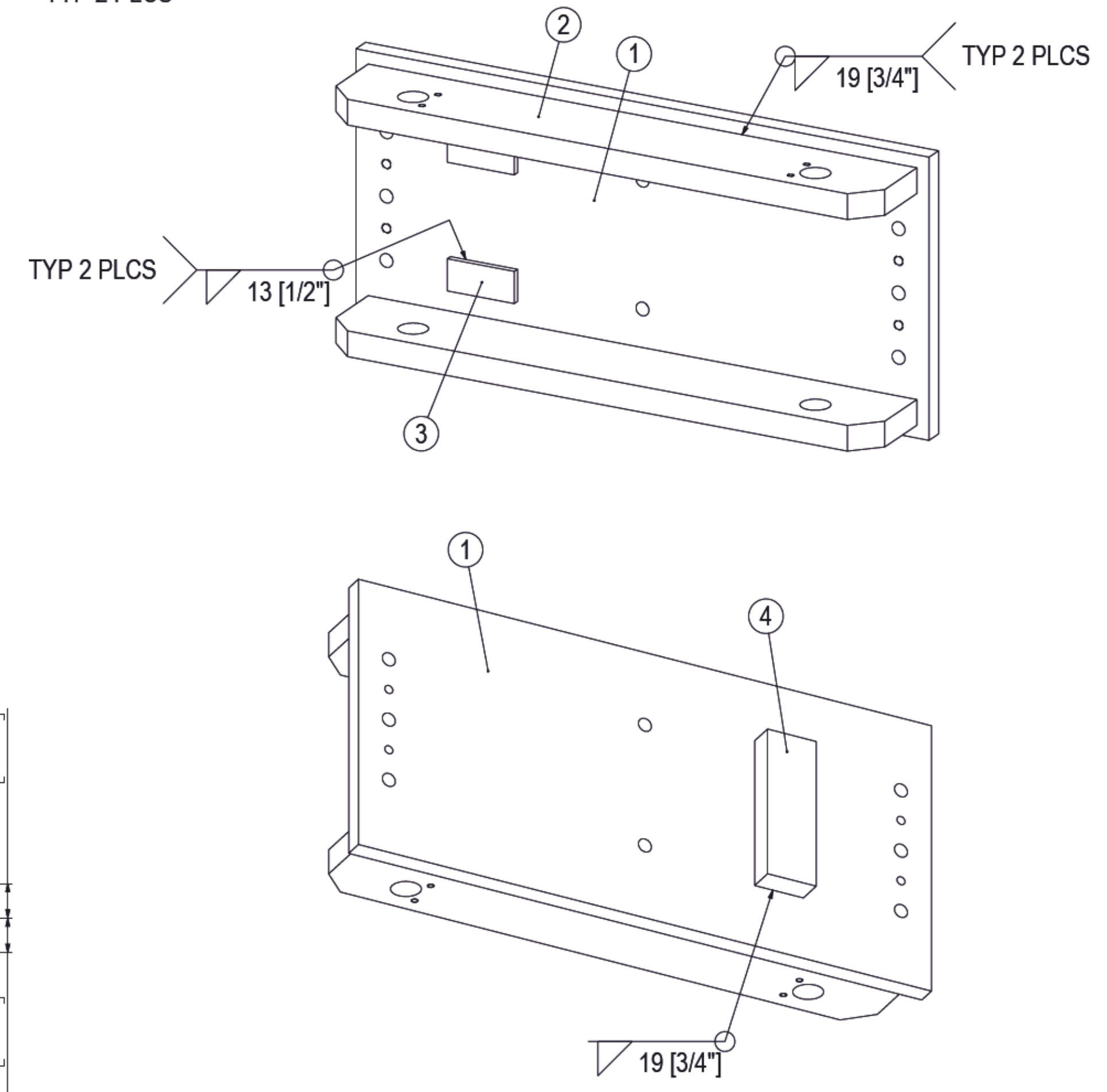
Project No./No. du projet Client No./No. du Client Sheet No./Feuille No.
 Drawing Reference No./Numéro de Référence du Dessin **203** **06**

PART NUMBER: 203-07
 DESCRIPTION: BASE
 MATERIAL: SEE CUT LIST
 FINISH: PAINT (DO NOT PAINT TAPPED HOLES OR PRECISION BORES)
 QUANTITY: 2

WELDMENT CUT LIST			
ITEM	QTY.	MATERIAL	CUT LENGTH
1	1	CSA G40.21-44W HRS PL, 51 [2"] THK	178 X 1143 [7" X 45"]
2	1	CSA G40.21-44W HRS PL, 38 [1 1/2"] THK	559 X 1194 [22" X 47"]
3	2	CSA G40.21-44W HRS FB, 19 X 64 [3/4" X 2 1/2"]	140 [5 1/2"]
4	1	CSA G40.21-44W HRS FB, 51 X 102 [2" X 4"]	305 [12"]



NOTE:
 CLAMP ITEM 3 TO ITEM 1
 DURING WELDING
 TO ELIMINATE ANY GAPS
 TYP 2 PLCS



1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES

.X	DECIMALS	± 0.5
.X	DECIMALS	± 0.1
.XX	DECIMALS	± 0.05
	ANGLES	± 0.5 DEG
	HOLE SIZES	± 1mm
	SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By	Approved
Revision / Révision				
		A Detail number No. du détail		
		B Location dwg. no. No. sur dessin		
		C Drawing sheet no. No. du dessin		
Client Acceptance / Acceptation du client				
Signature _____			Date _____	
File No./No. de dossier _____				

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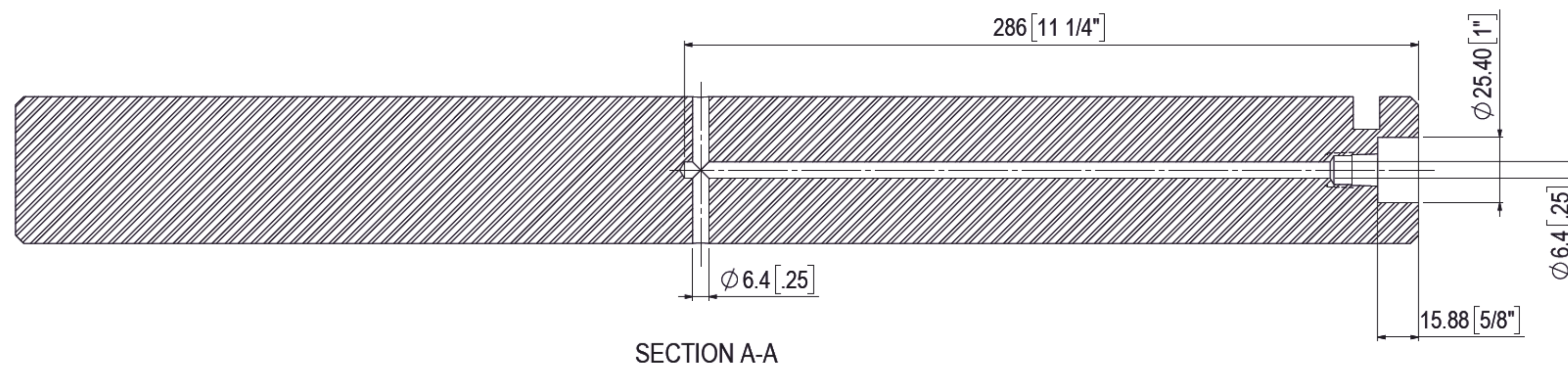
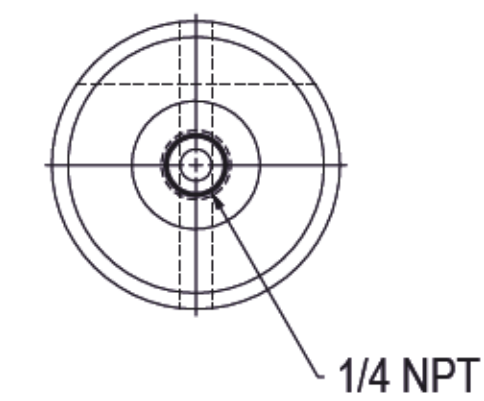
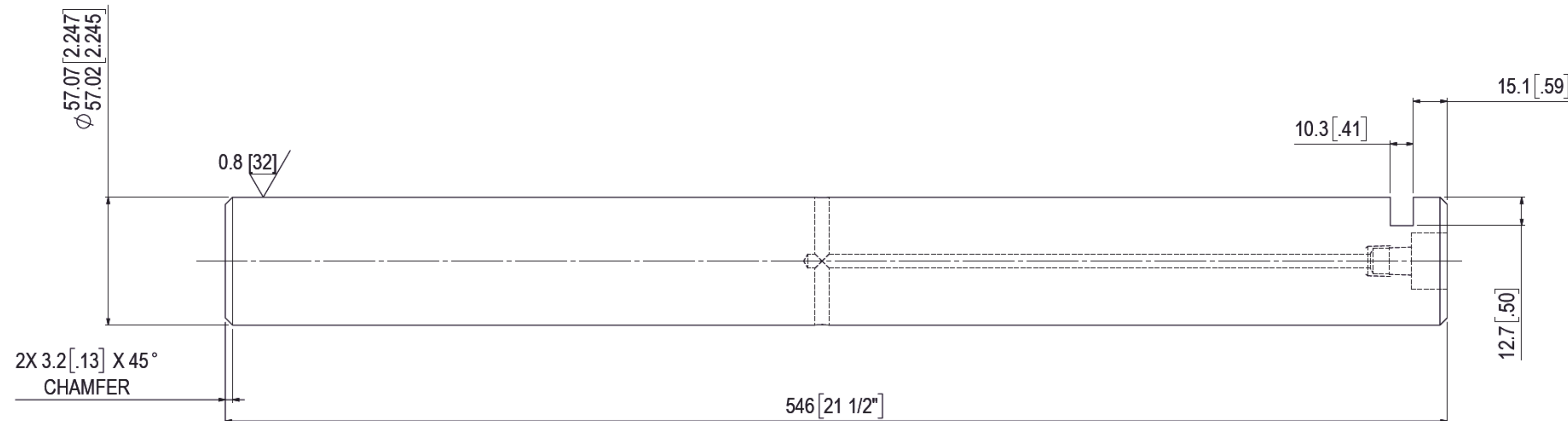
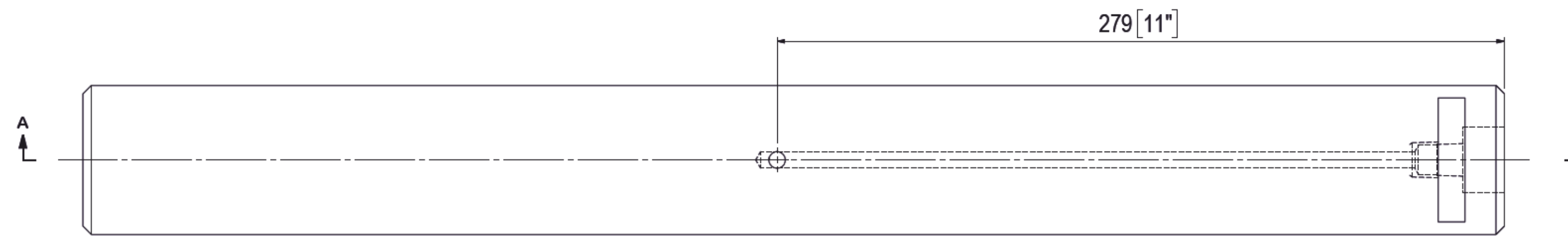
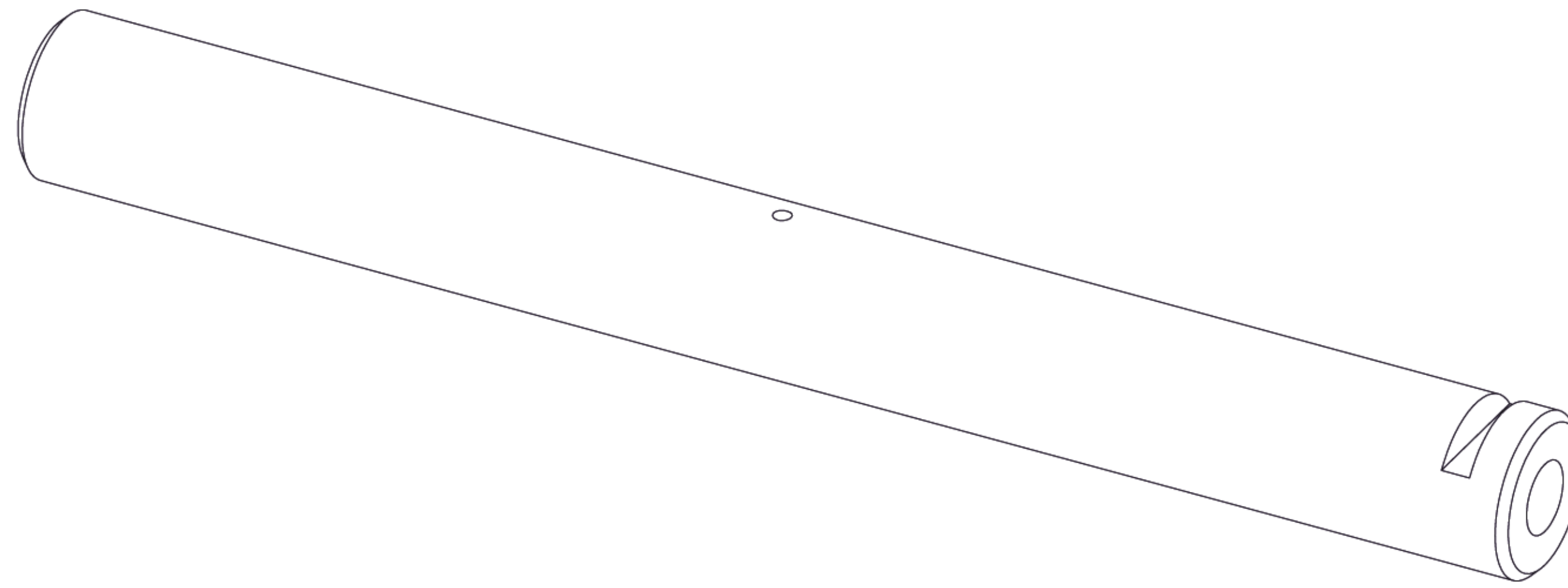
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin
 BASE

Scale / Echelle 1:8	Drawn by/ Dessiné par M_D	Date 2019-01-14
	Designed by/ Conçu par M_D	Date 2019-01-07
	Checked by/ Vérifié par DPC	Date 2019-01-21
	Approved by / Approuvé par DPC	Date 2019-01-21
Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
Drawing Reference No./Numéro de Référence du Dessin	203	07

PART NUMBER: 203-08
 DESCRIPTION: PIVOT SHAFT
 MATERIAL: 17-4 PH SS RND, CONDITION H1150
 ø57 [2 1/4"] X 546 [21 1/2"] LG
 FINISH: NONE
 QUANTITY: 4



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
A	2019-08-29	ADDED COUNTERBORE	DAF	DPC

Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

PIVOT SHAFT

Scale / Echelle
 2:3

Drawn by/ Dessiné par M_D Date 2019-01-14

Designed by/ Conçu par M_D Date 2019-01-08

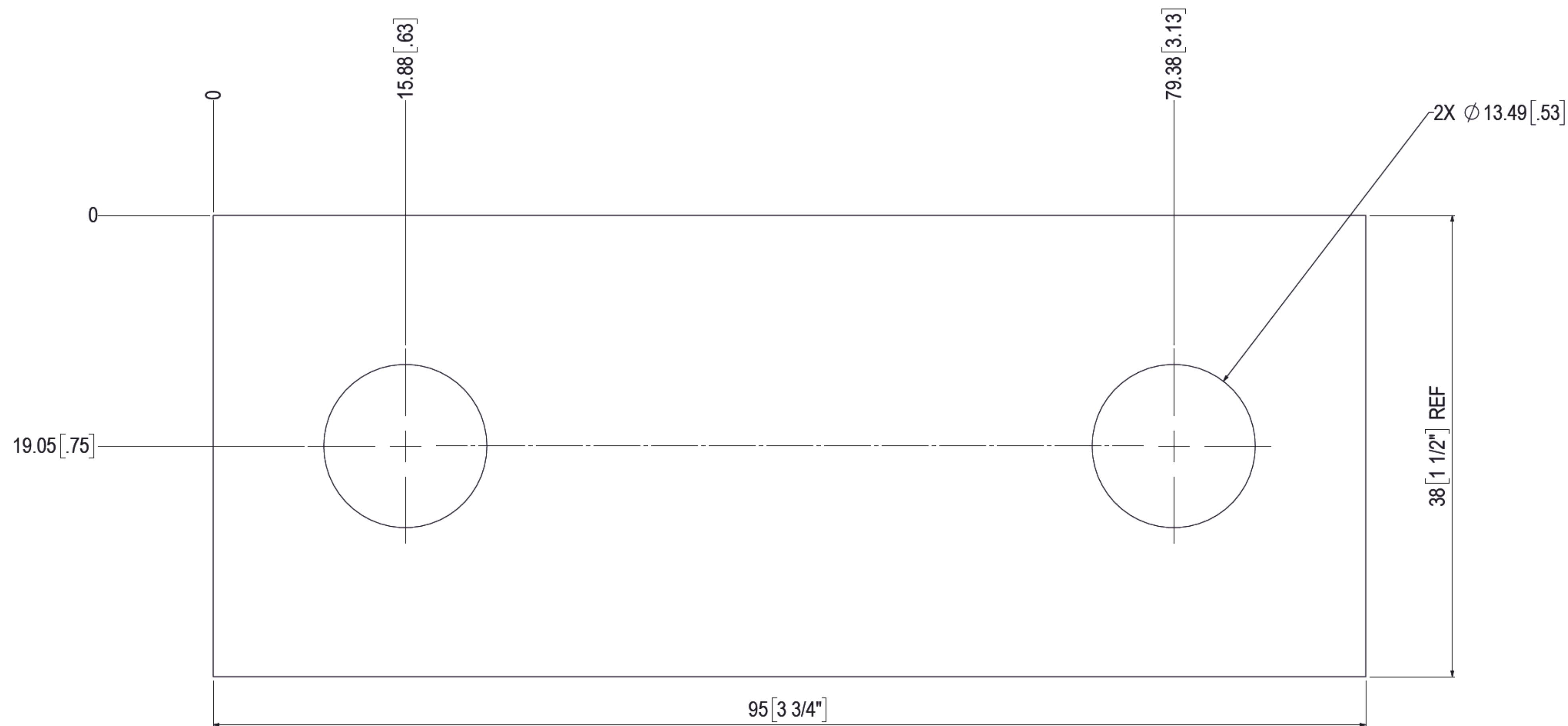
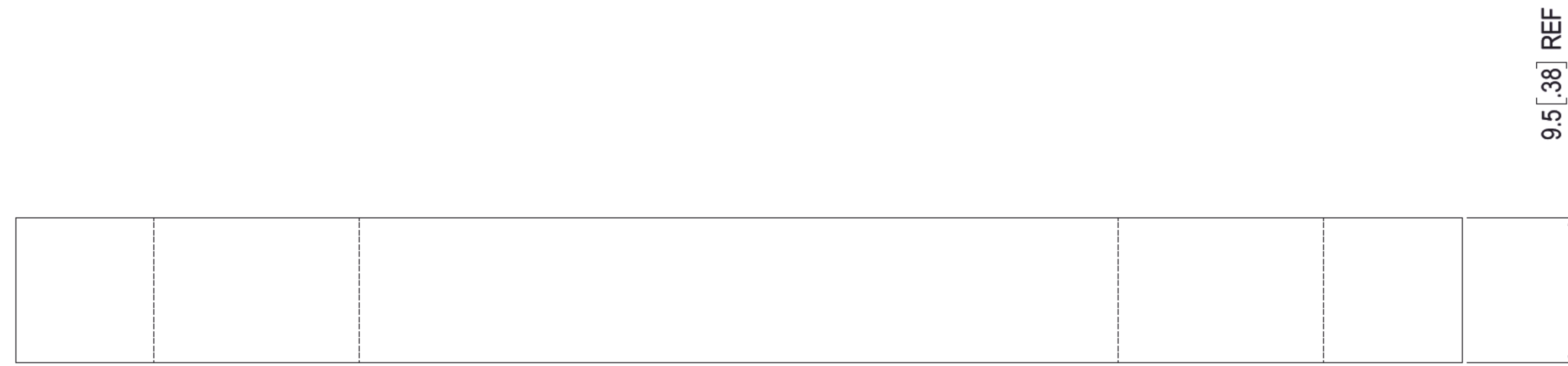
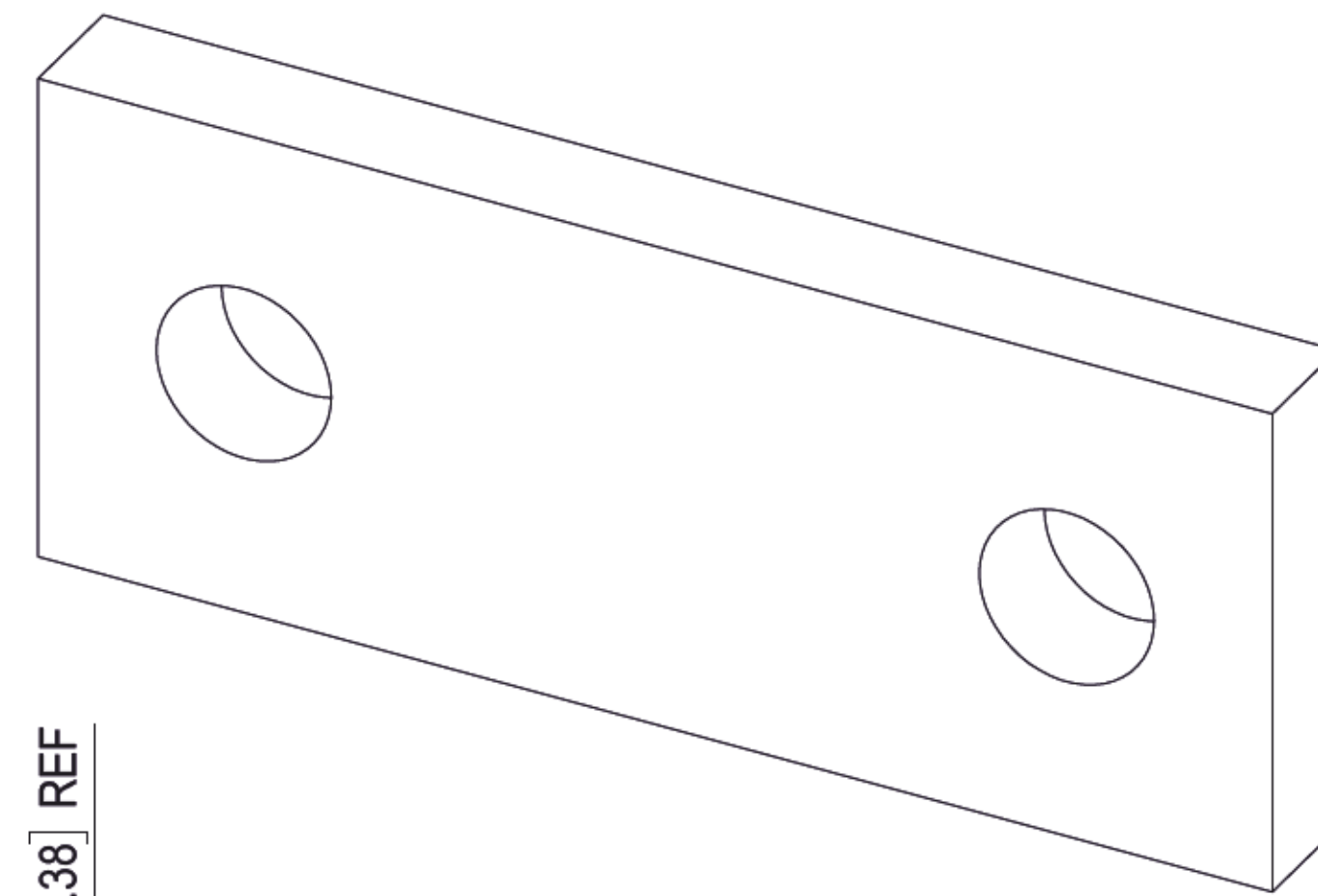
Checked by/ Vérifié par DPC Date 2019-01-28

Approved by / Approuvé par DPC Date 2019-01-28

Project No./No. du projet Client No./No du Client Sheet No./ Feuille No.

Drawing Reference No./Numéro de Référence du Dessin 203 8

PART NUMBER: 203-09
 DESCRIPTION:
 MATERIAL: AISI 316 SS FB
 10 X 38 [3/8" X 1 1/2"] X 95 [3 3/4"] LG
 FINISH: NONE
 QUANTITY: 8



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				

A C	A Detail number No. du détail B Location dwg. no. No. sur dessin C Drawing sheet no. No. du dessin	A B C
--------	---	-------------

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet
**BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY**
 ONTARIO

Drawing title / Titre du dessin
SHAFT RETAINER

Scale / Echelle
4:1

Drawn by/ Dessiné par **M_D** Date **2019-01-14**

Designed by/ Conçu par **M_D** Date **2019-01-07**

Checked by/ Vérifié par **M_D** Date **2019-01-21**

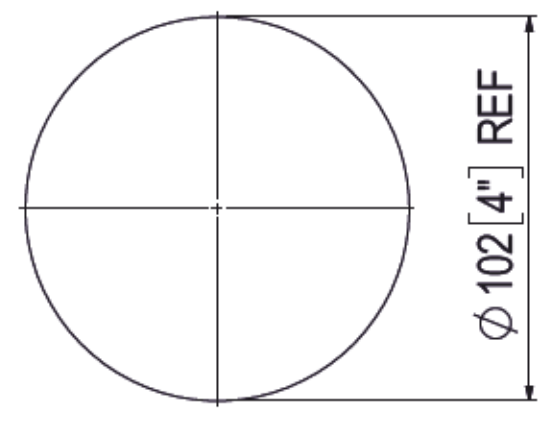
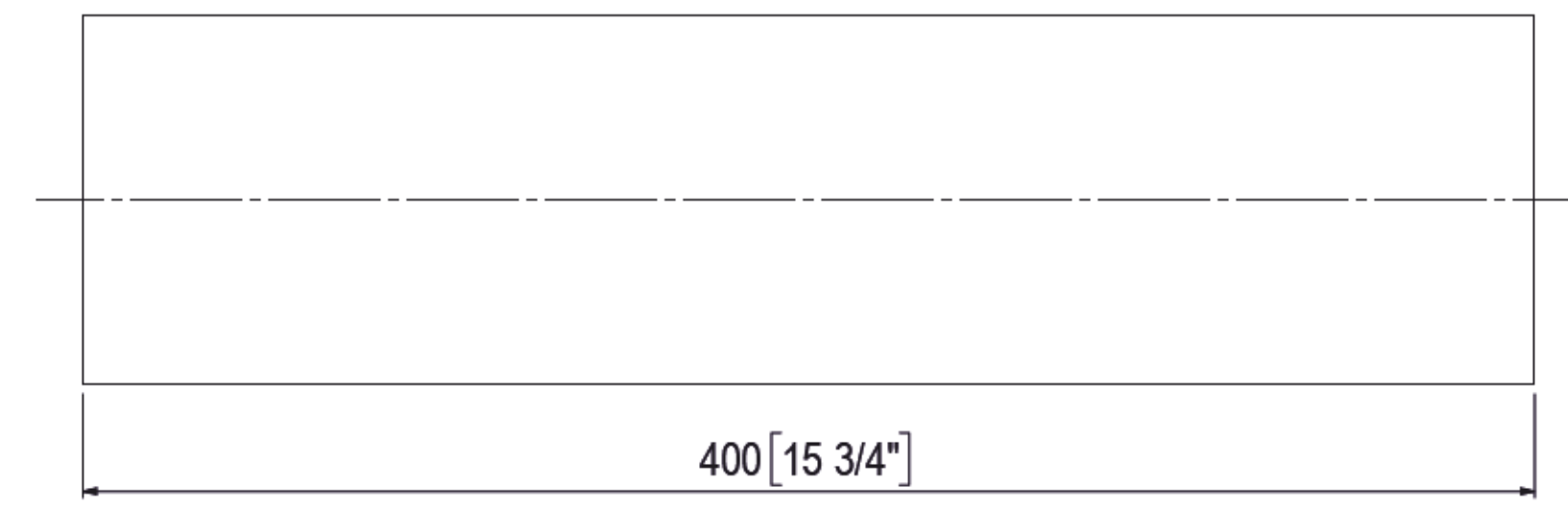
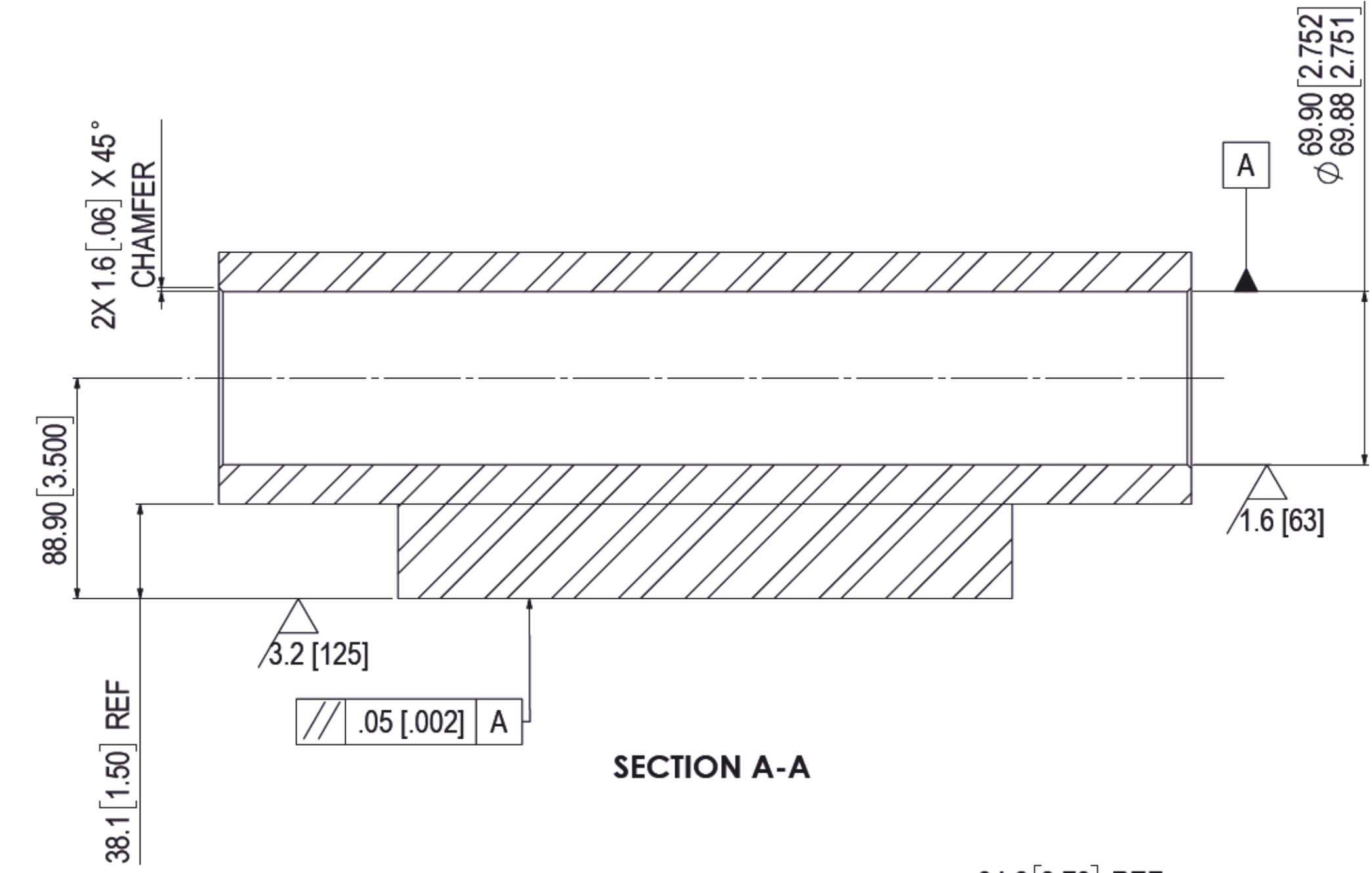
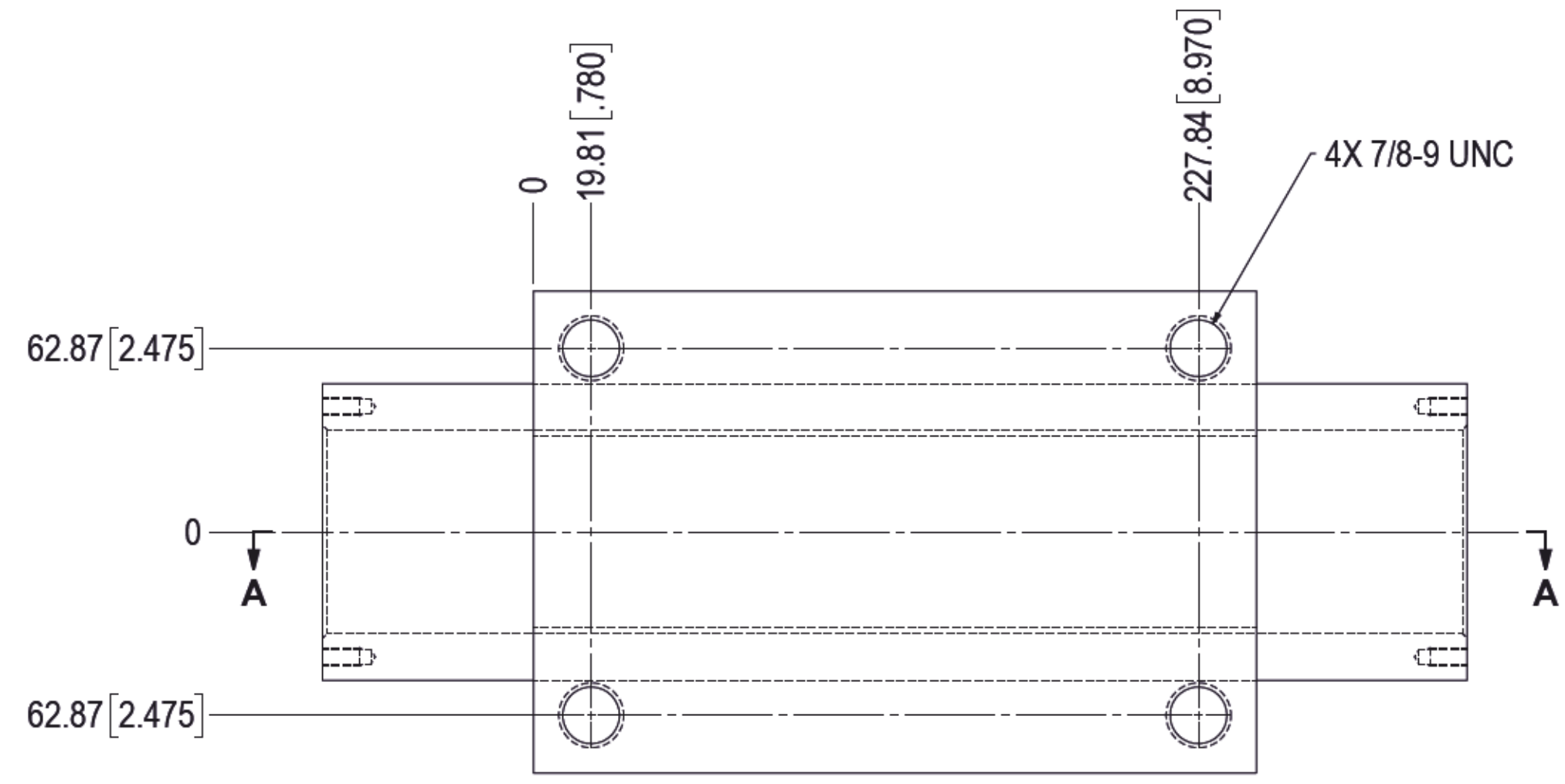
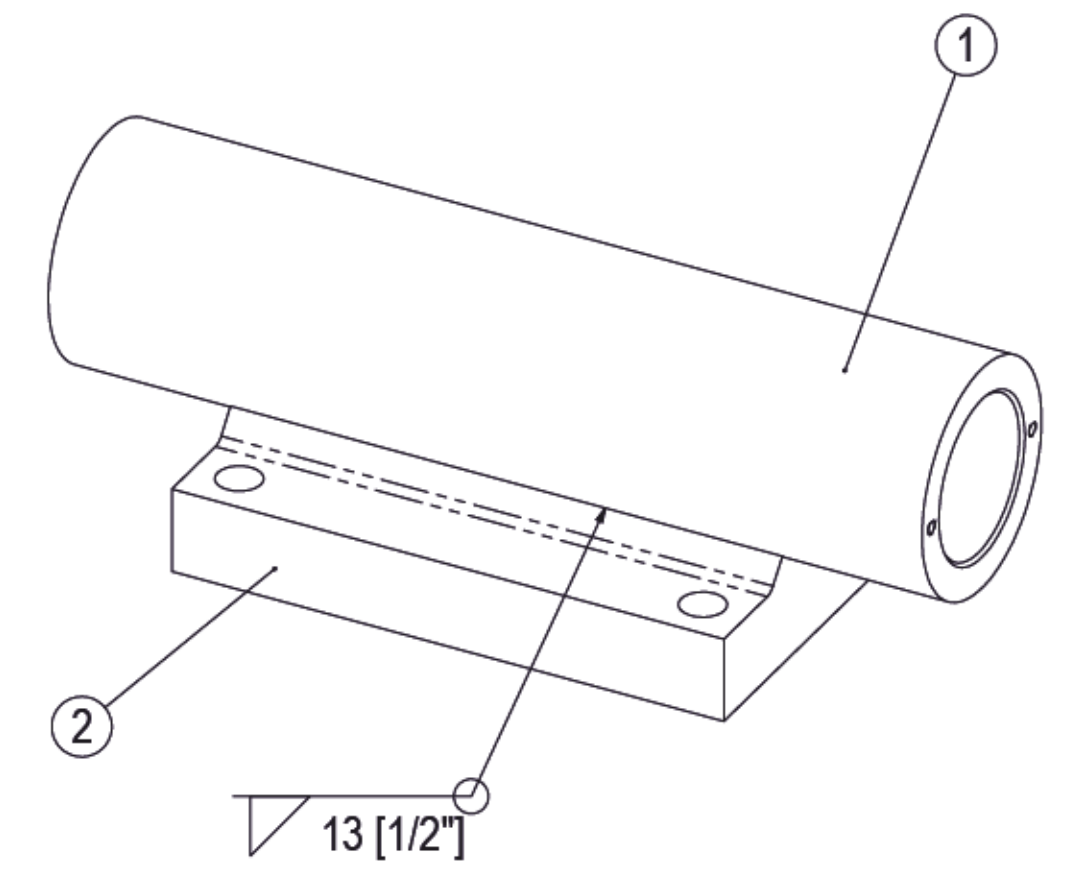
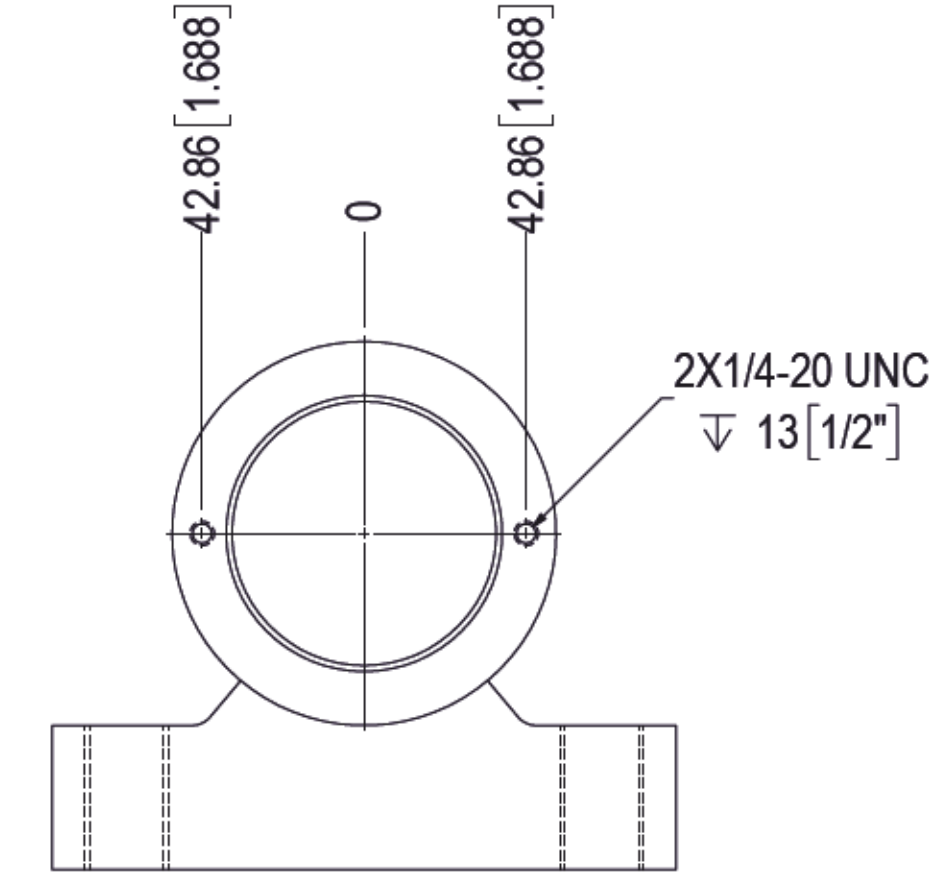
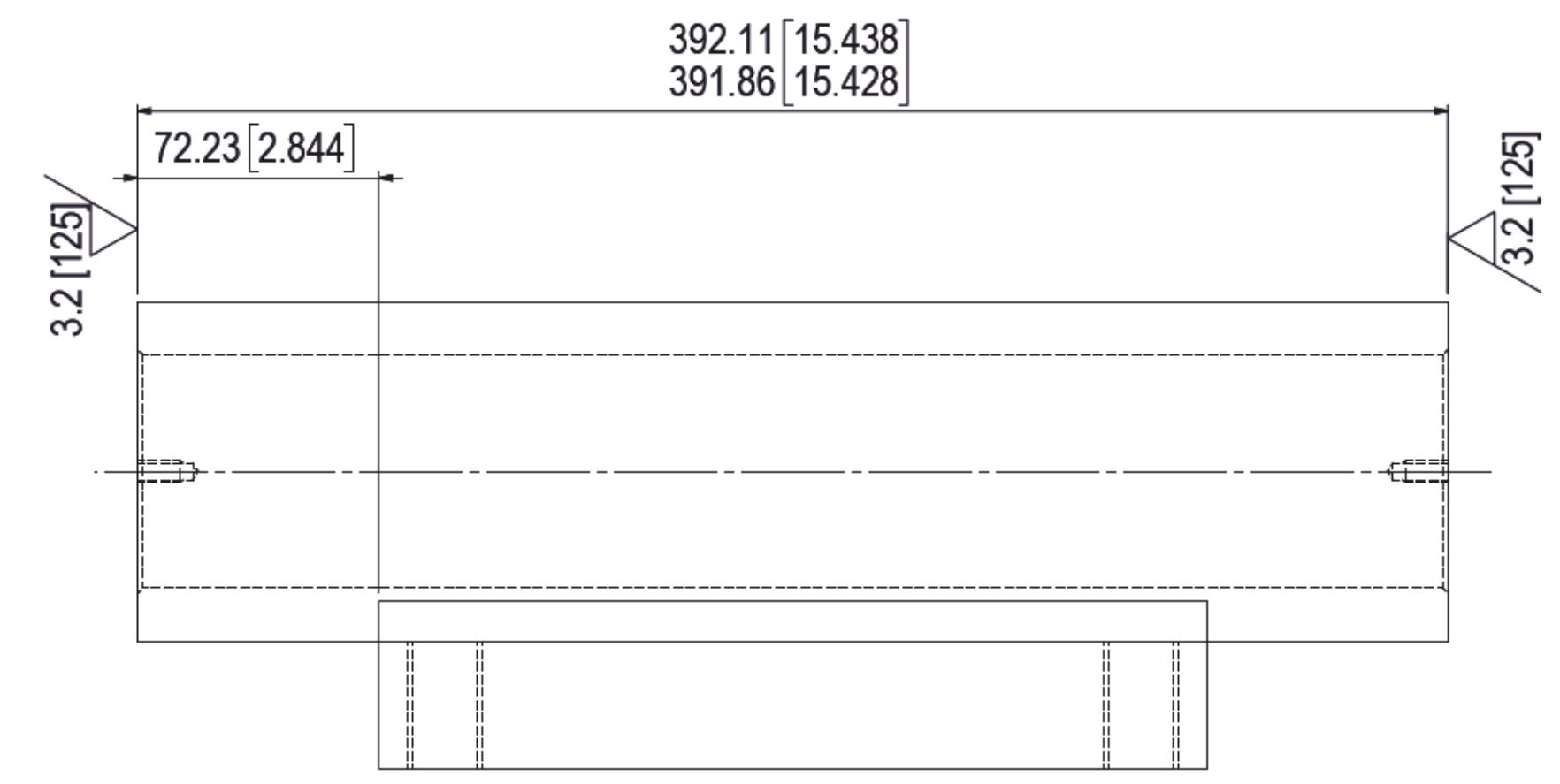
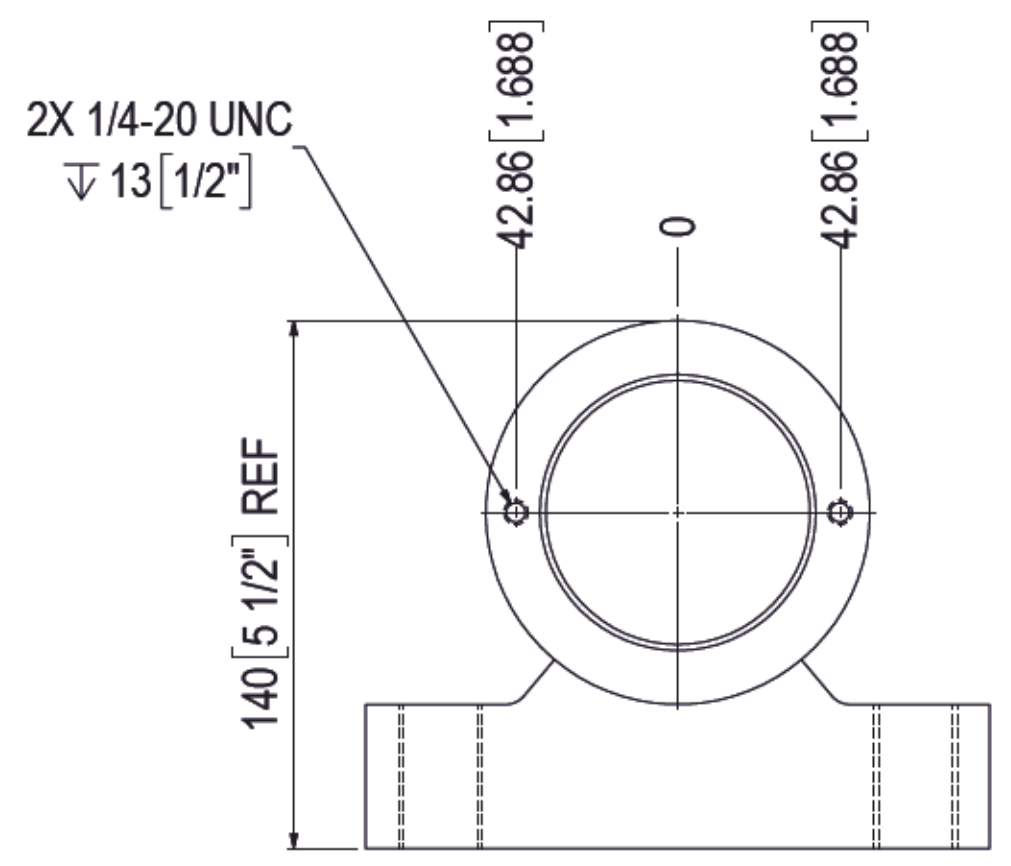
Approved by / Approuvé par **DPC** Date **2019-01-21**

Project No./No. du projet _____ Client No./No du Client _____ Sheet No./
 Feuille No. **09**

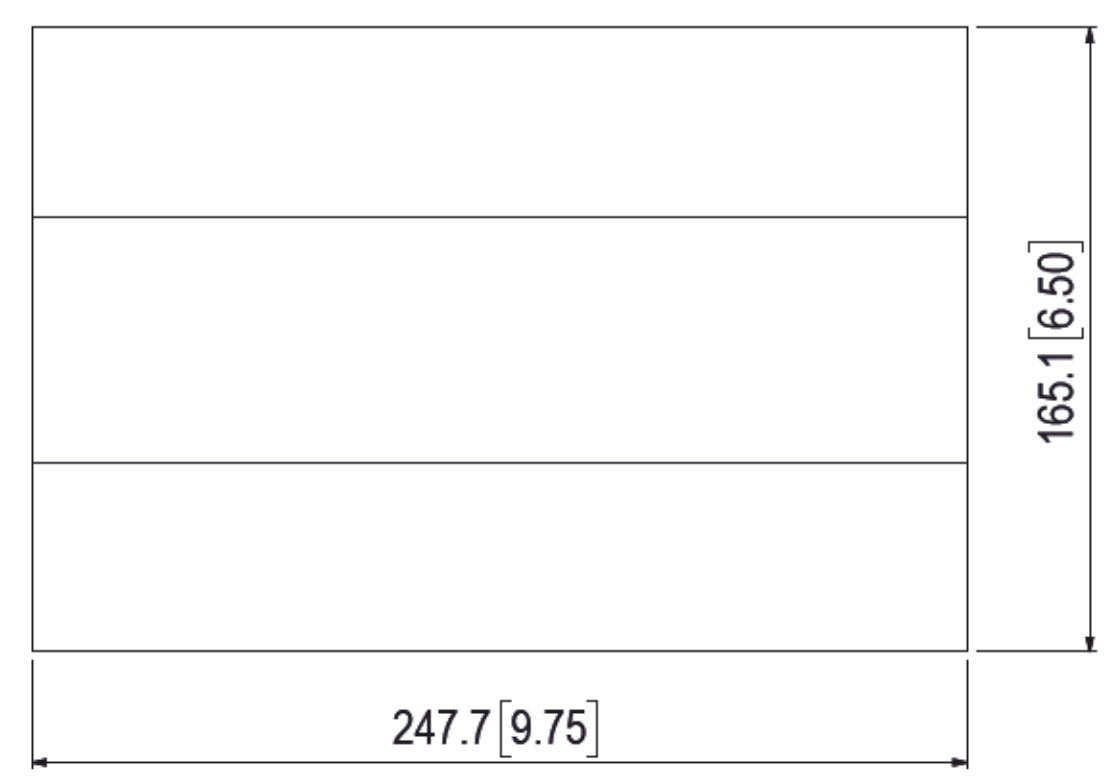
Drawing Reference No./Numéro de Référence du Dessin **203**

PART NUMBER: 203-10
 DESCRIPTION:
 MATERIAL: SEE CUT LIST
 FINISH: PAINT (DO NOT PAINT MACHINED HOLES)
 QUANTITY: 2

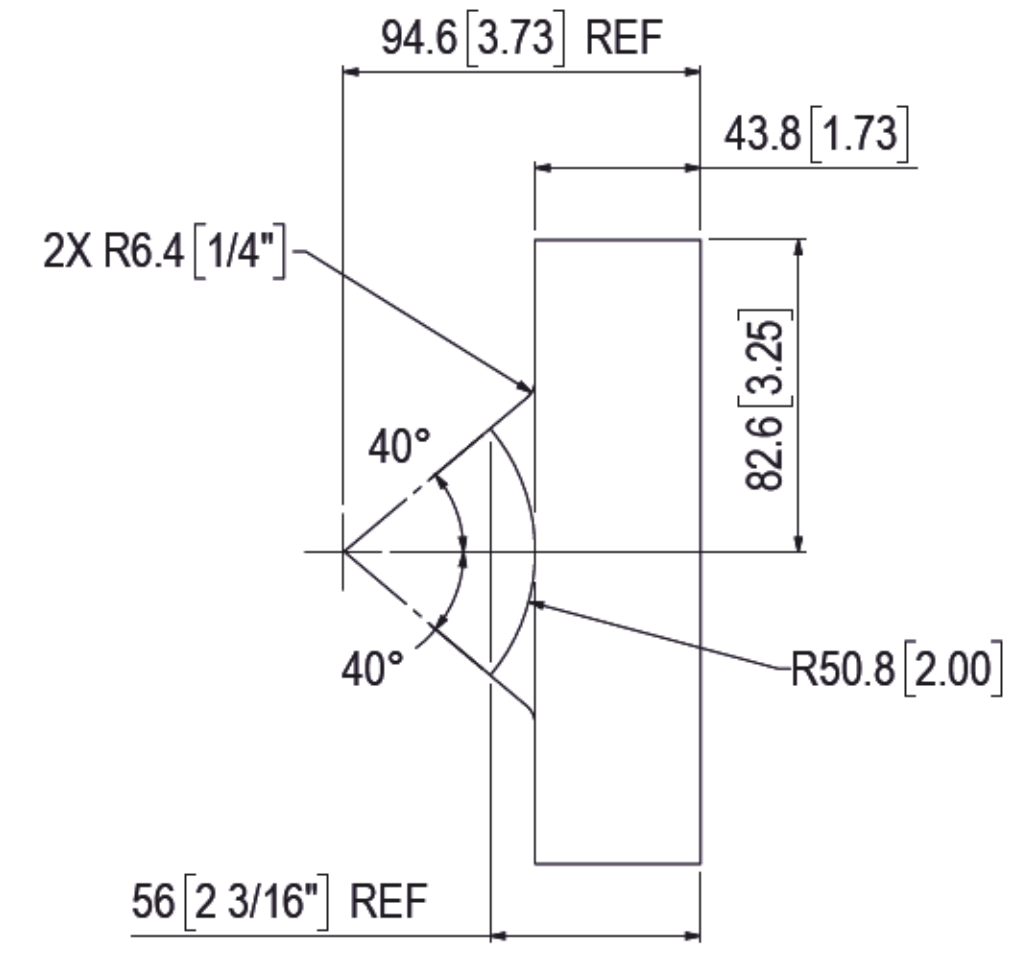
WELDMENT CUT LIST			
ITEM	QTY.	MATERIAL	CUT LENGTH
1	1	CSA G40.21-44W HRS RND, #102 [4"]	400 [15.34"]
2	1	CSA G40.21-44W HRS PL, 56 [2 1/4"] THK	165 X 248 [6 1/2" X 9 3/4"]



ITEM 1
 DETAIL BEFORE WELDING



ITEM 2
 DETAIL BEFORE WELDING



1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES
 .X DECIMALS ± 0.5
 .XX DECIMALS ± 0.1
 .XXX DECIMALS ± 0.05
 ANGLES ± 0.5 DEG
 HOLE SIZES ± 1mm
 SURFACES 3.2 MICROMETER

No.	Date	Description	Drawn By	Approved
Revision / Révision				
A		A Detail number		
B		B Location dwg. no.		
C		C Drawing sheet no.		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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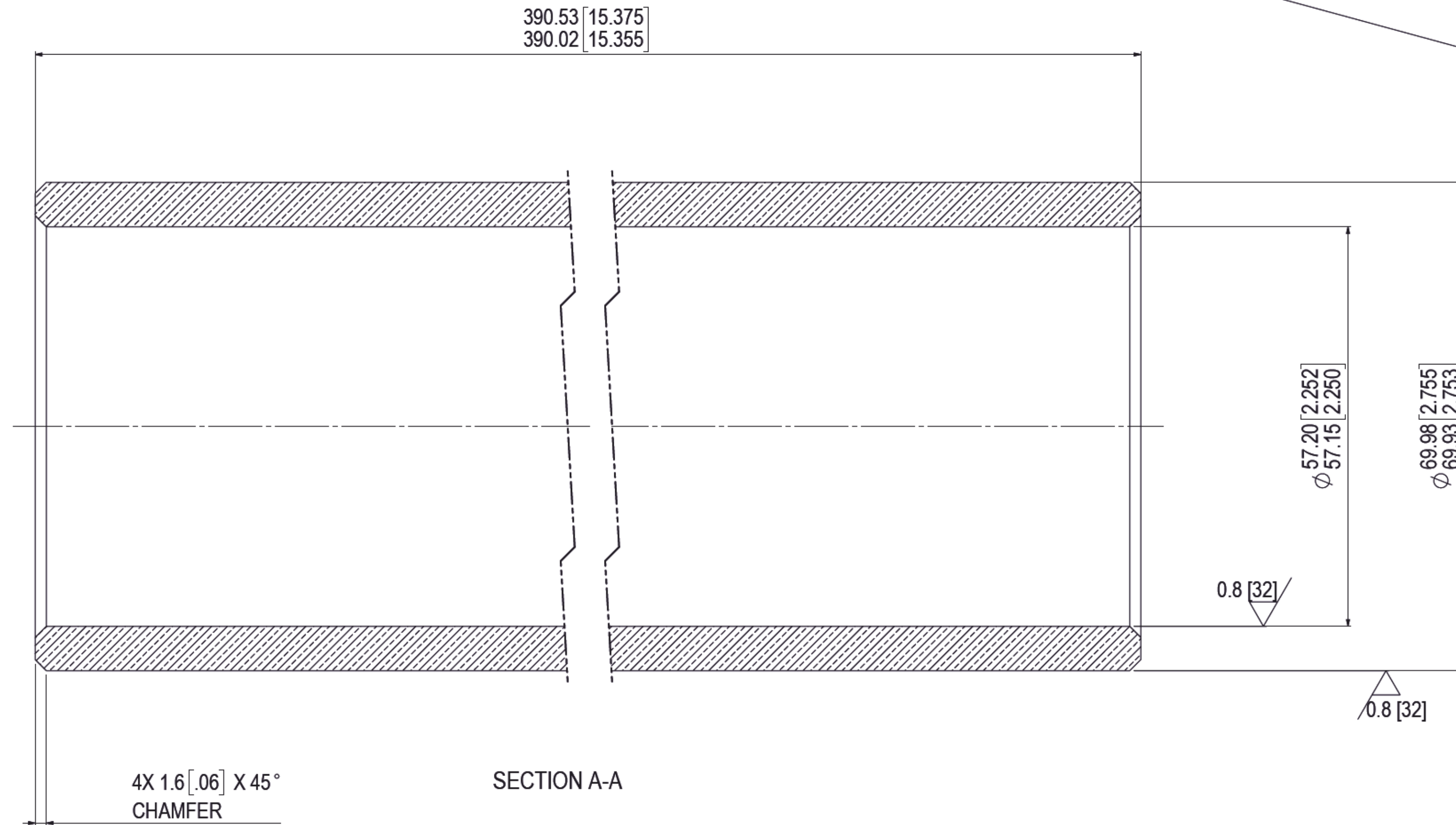
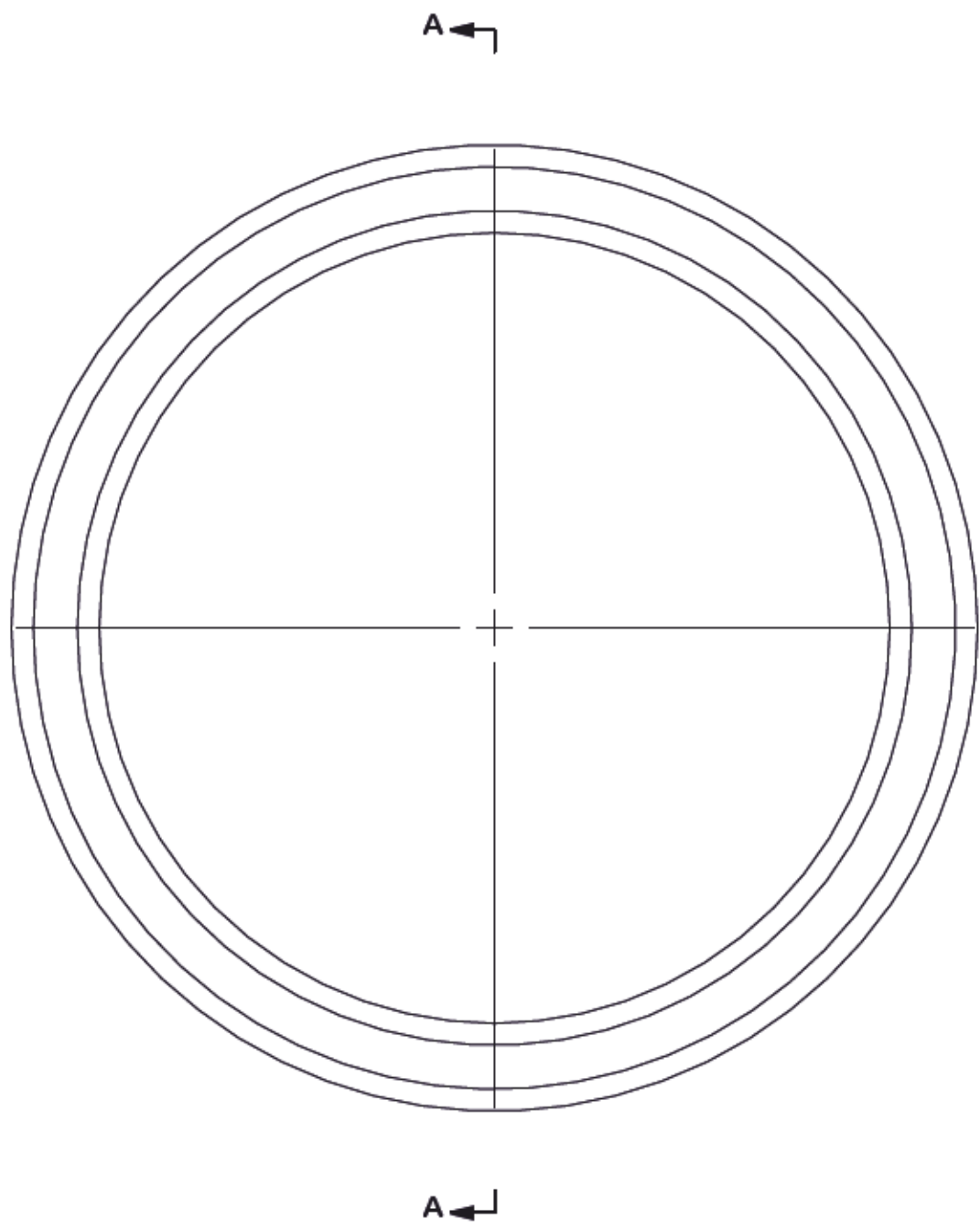
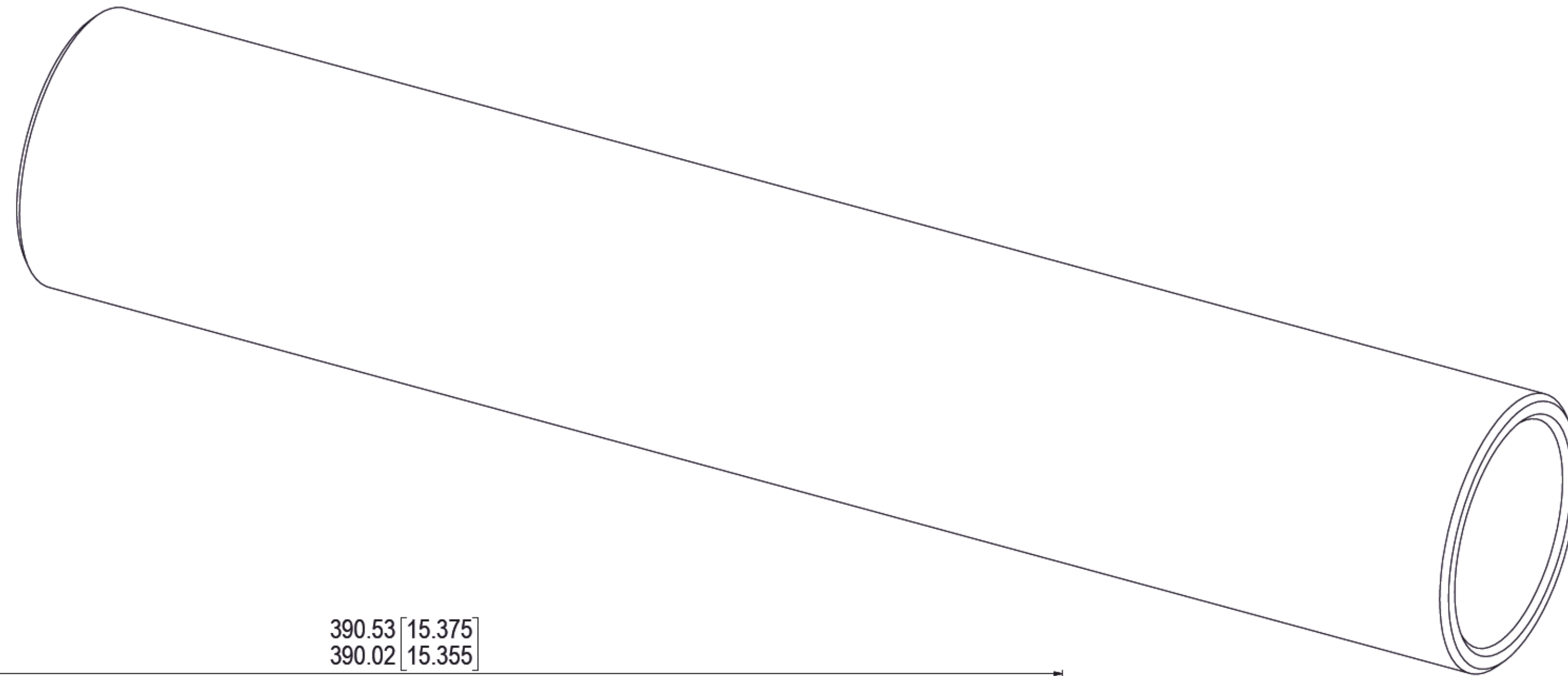
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 CYLINDER CLEVIS

Scale / Echelle	1:2
Drawn by/ Dessiné par	M_D
Designed by/ Conçu par	M_D
Checked by/ Vérifié par	DPC
Approved by / Approuvé par	DPC
Date	2019-01-14
Date	2019-01-07
Date	2019-01-21
Date	2019-01-21

Project No./No. du projet Client No./No. du Client Sheet No./ Feuille No.
 Drawing Reference No./Numéro de Référence du Dessin 10

PART NUMBER: 203-11
 DESCRIPTION:
 MATERIAL: AMPCO 18 (AL BRNZ) TUBE
 70 [2 3/4"] OD X 51 [2"] ID X 391 [15 3/8"] LG
 FINISH: NONE
 QUANTITY: 4



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A Detail number No. du détail		A		
B Location dwg. no. No. sur dessin		B C		
C Drawing sheet no. No. du dessin		C		
Client Acceptance / Acceptation du client				
Signature _____				Date _____
File No./No. de dossier _____				



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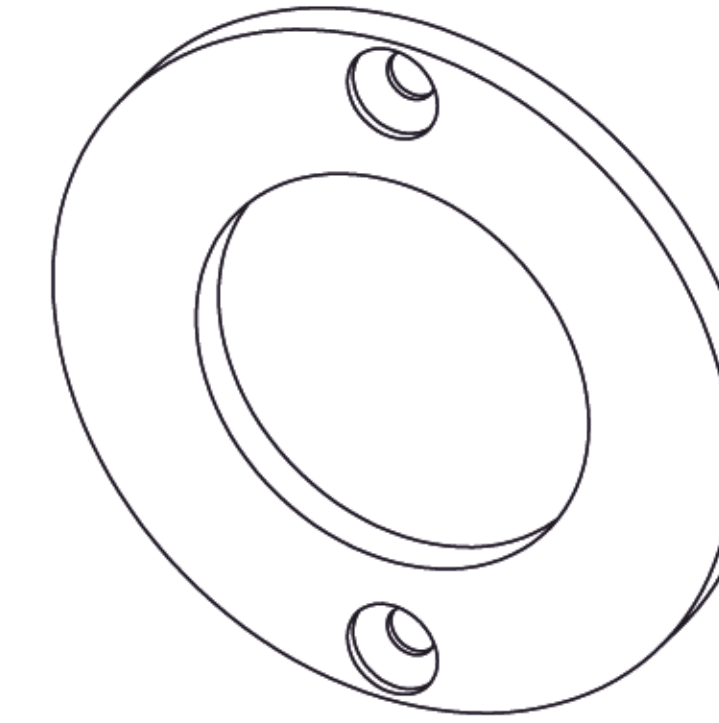
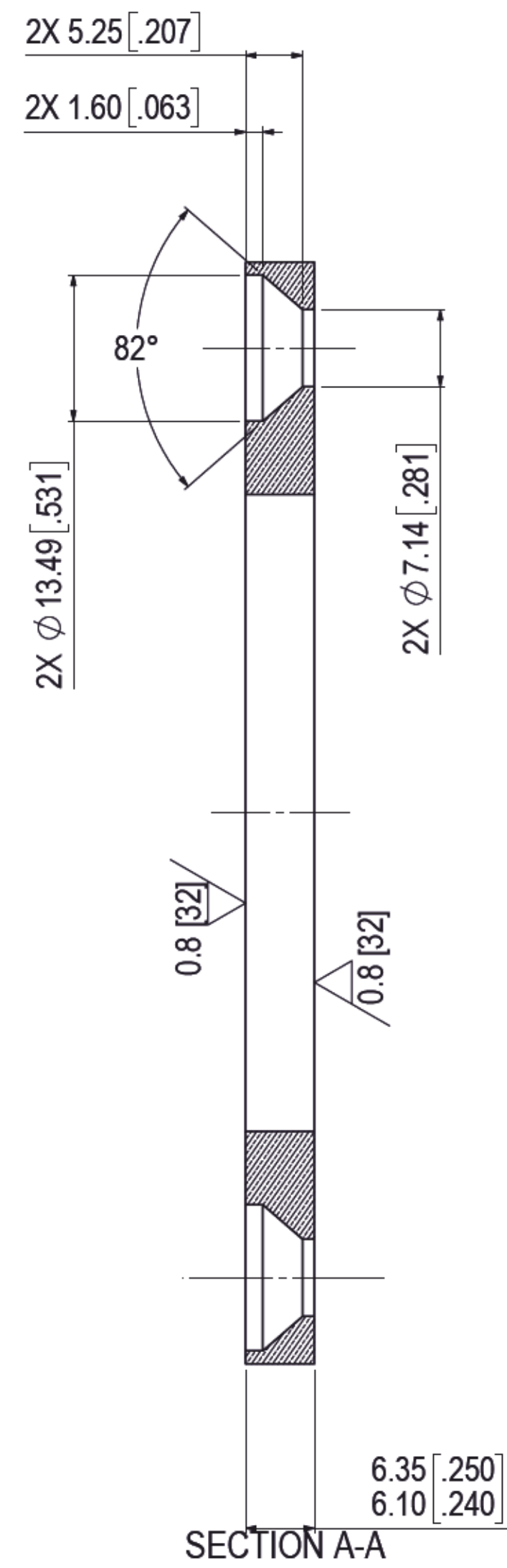
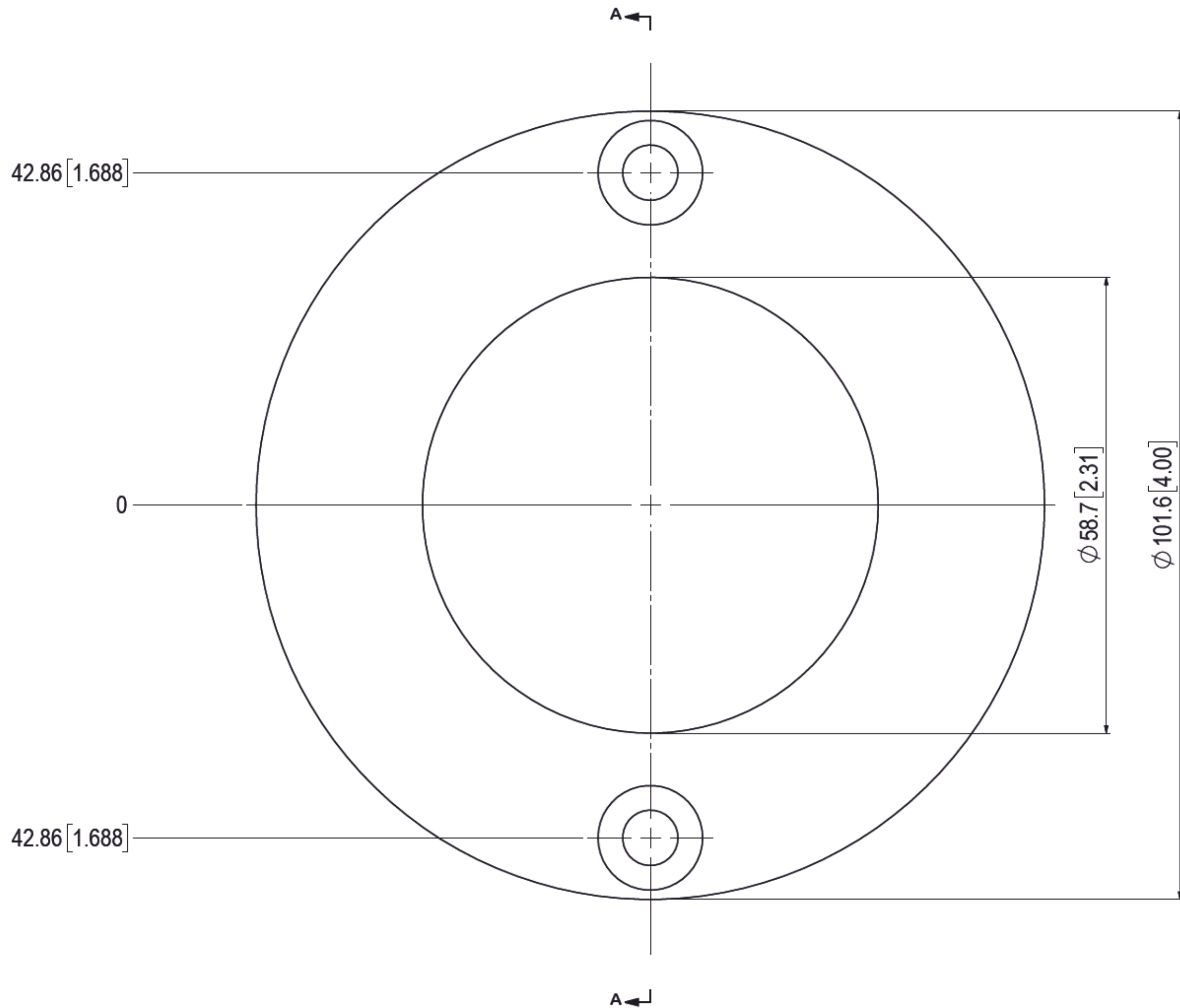
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 PIVOT BUSHING

Scale / Echelle 2:1	
Drawn by/ Dessiné par M_D	Date 2019-01-14
Designed by/ Conçu par M_D	Date 2019-01-07
Checked by/ Vérifié par DPC	Date 2019-01-21
Approved by / Approuvé par DPC	Date 2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No. 11
Drawing Reference No./Numéro de Référence du Dessin 203		

PART NUMBER: 203-12
 DESCRIPTION:
 MATERIAL: AMPCO 18 (AL BRNZ) PL
 ø102 [ø4"] X 6 [1/4"] THK
 FINISH: NONE
 QUANTITY: 12



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A Detail number No. du détail		A		
B Location dwg. no. No. sur dessin		B C		
C Drawing sheet no. No. du dessin		C		
Client Acceptance / Acceptation du client				
Signature _____		Date _____		
File No./No. de dossier _____				



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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAN

ONTARIO

Drawing title / Titre du dessin

PIVOT THRUST WASHER

Scale / Echelle
 2:1

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

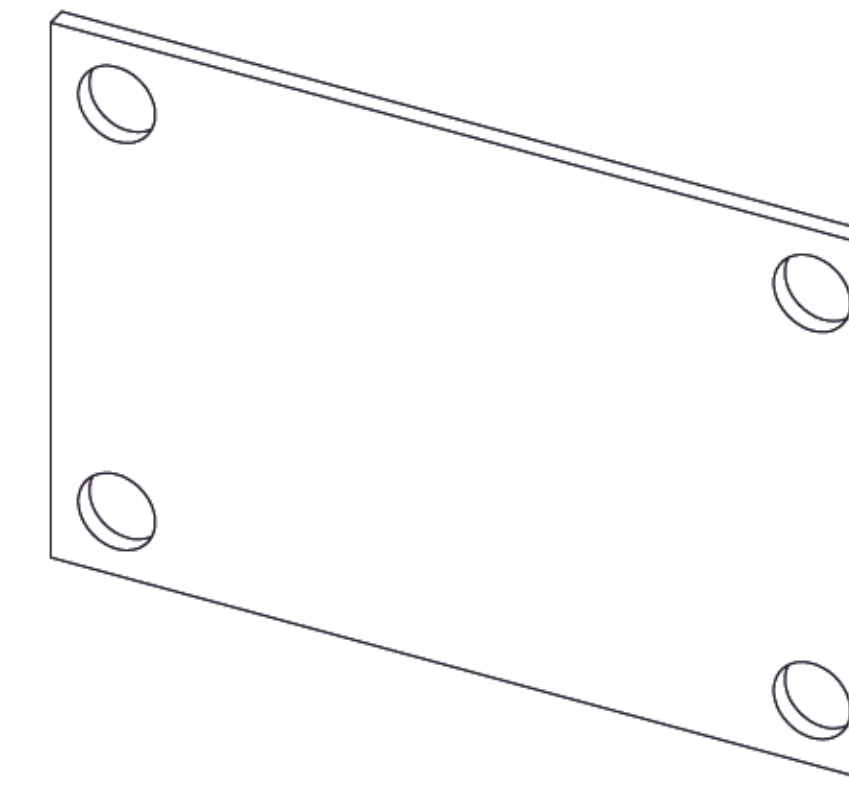
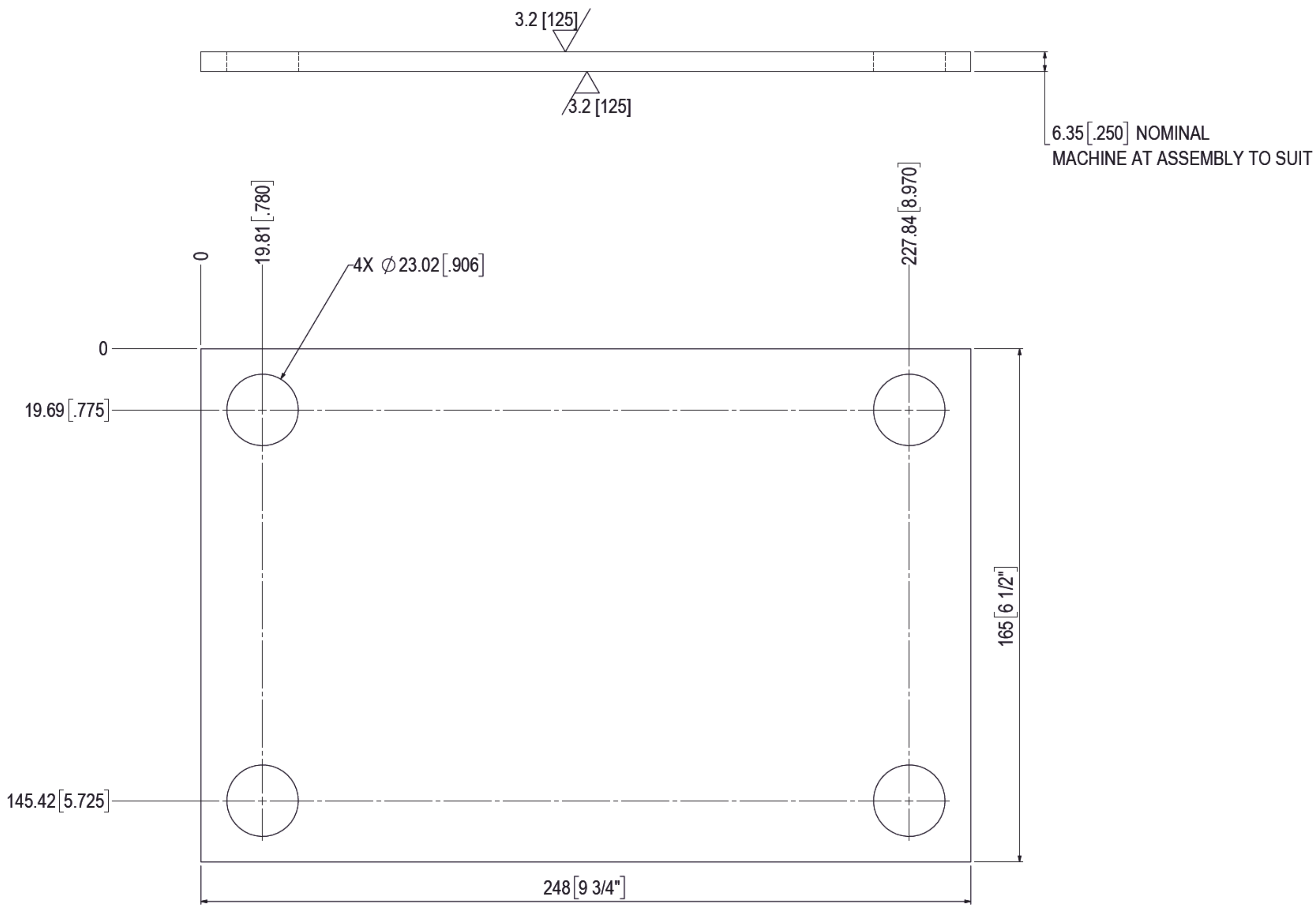
Checked by/ Vérifié par
 DPC Date
 2019-01-21

Approved by / Approuvé par
 DPC Date
 2019-01-21

Project No./No. du projet Client No./No du Client Sheet No./
 Feuille No.

Drawing Reference No./Numéro de Référence du Dessin
 203 12

PART NUMBER: 203-13
 DESCRIPTION:
 MATERIAL: AISI 316 SS PL
 165 X 248 [6 1/2" X 9 3/4"] X 10 [3/8"] THK
 FINISH: NONE
 QUANTITY: 2



No.	Date	Description	Drawn By Desine par	Approved Approuve
-----	------	-------------	------------------------	----------------------

Revision / Révision				
A C	A	Detail number No. du détail	A	
	B	Location dwg. no. No. sur dessin	B	C
	C	Drawing sheet no. No. du dessin		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 CLEVIS SHIM

Scale / Echelle
 1:1

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

Checked by/ Vérifié par
 DPC Date
 2019-01-21

Approved by / Approuvé par
 DPC Date
 2019-01-21

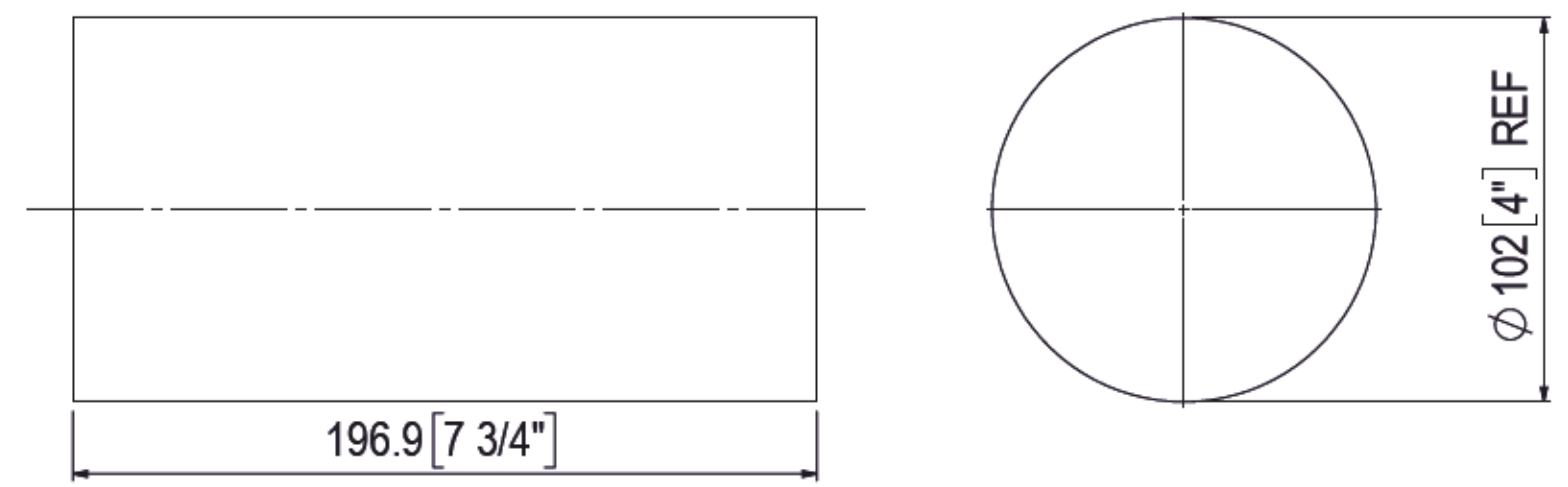
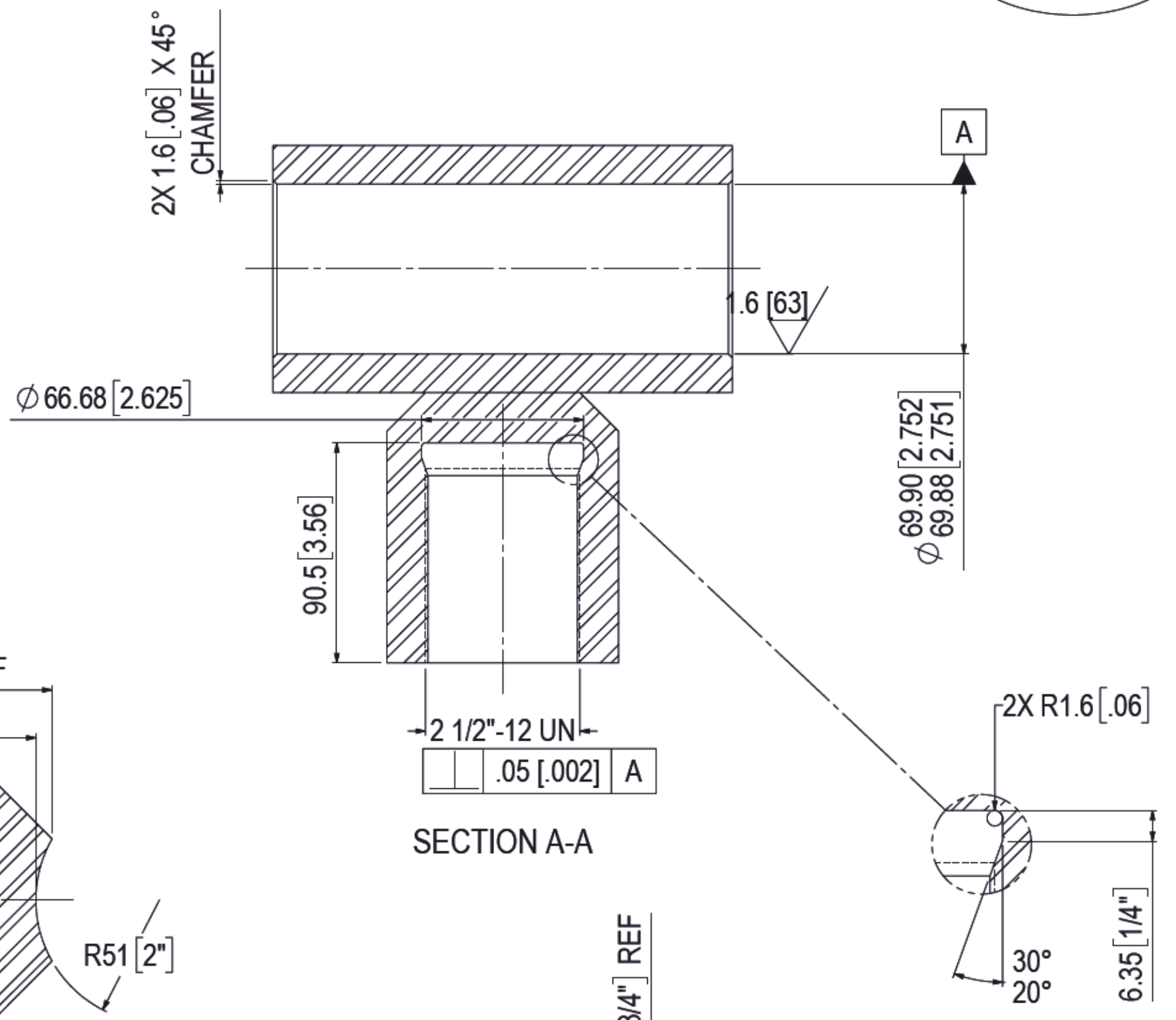
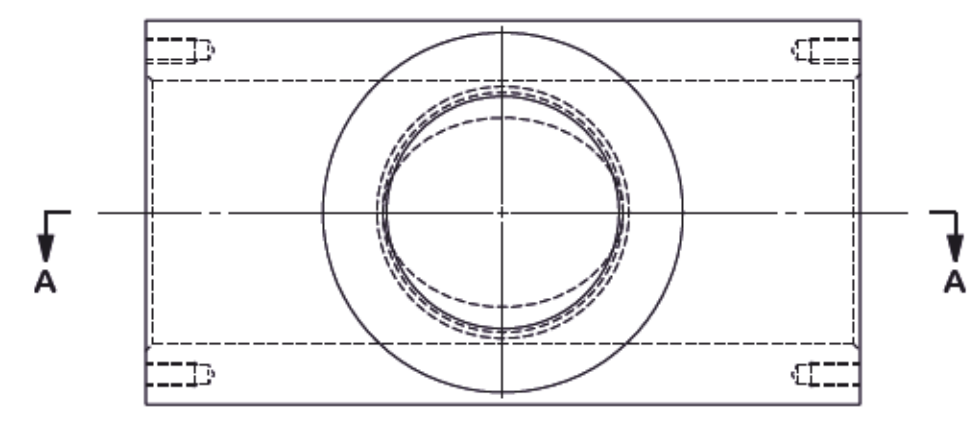
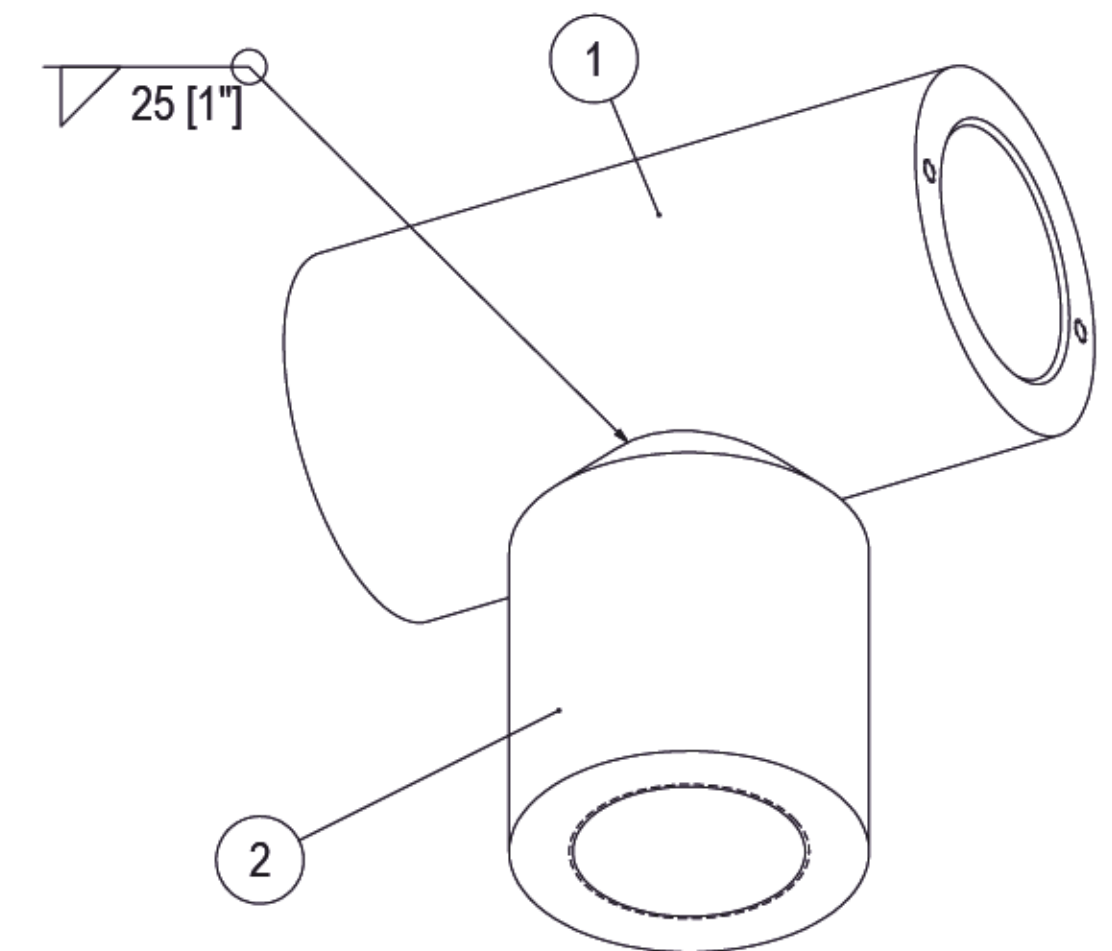
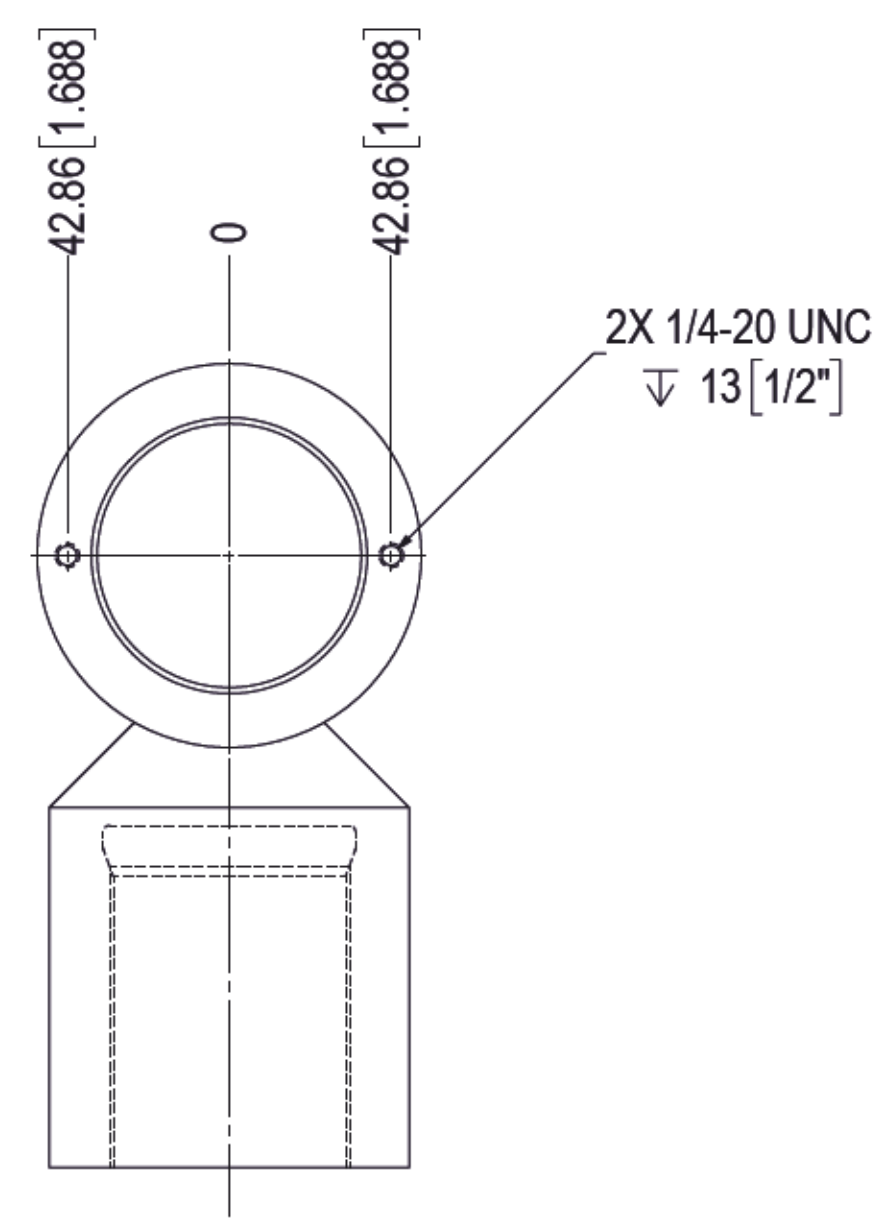
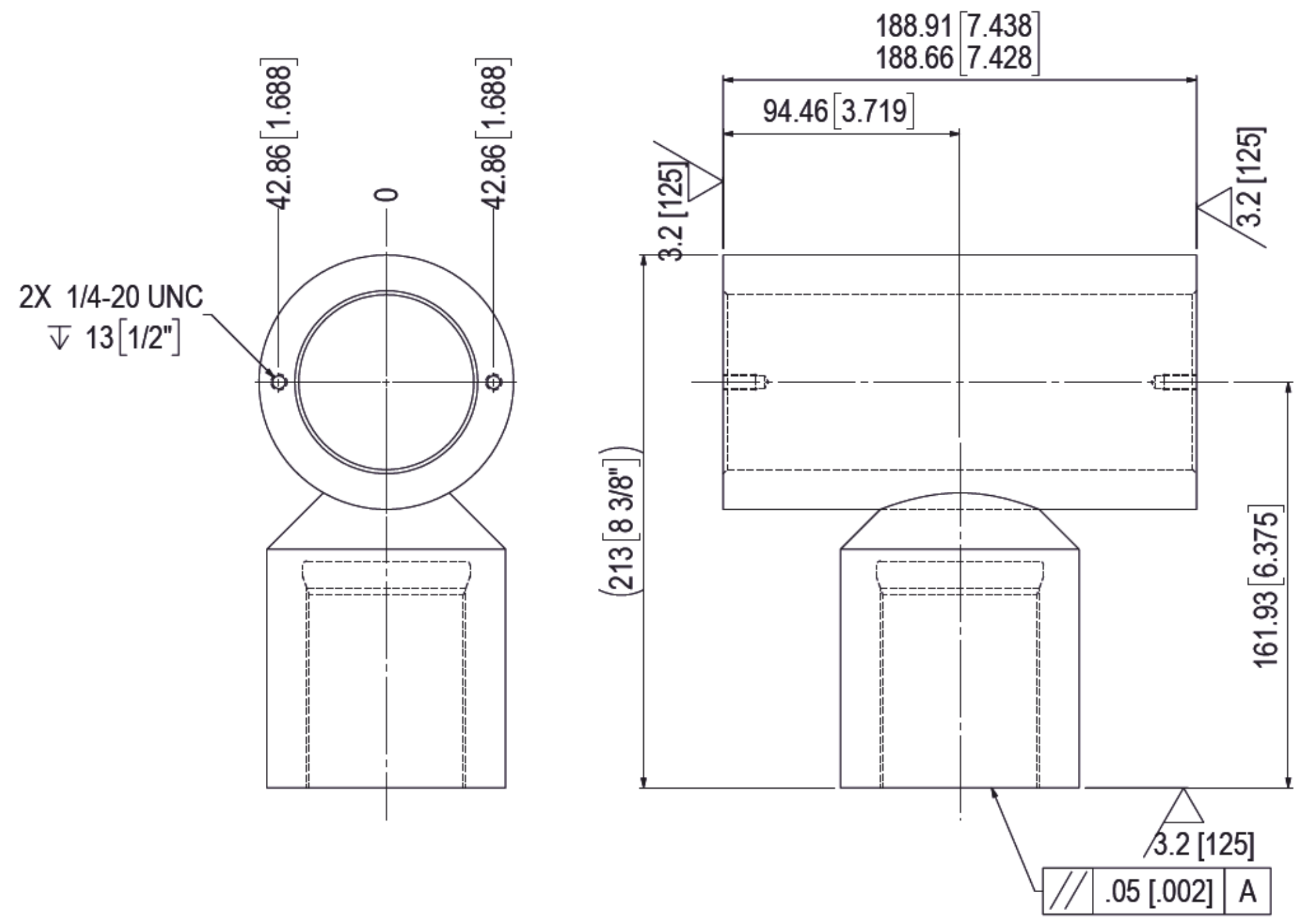
Project No./No. du projet Client No./No. du Client Sheet No./
 Feuille No.

Drawing Reference No./Numéro de Référence du Dessin
 203 13

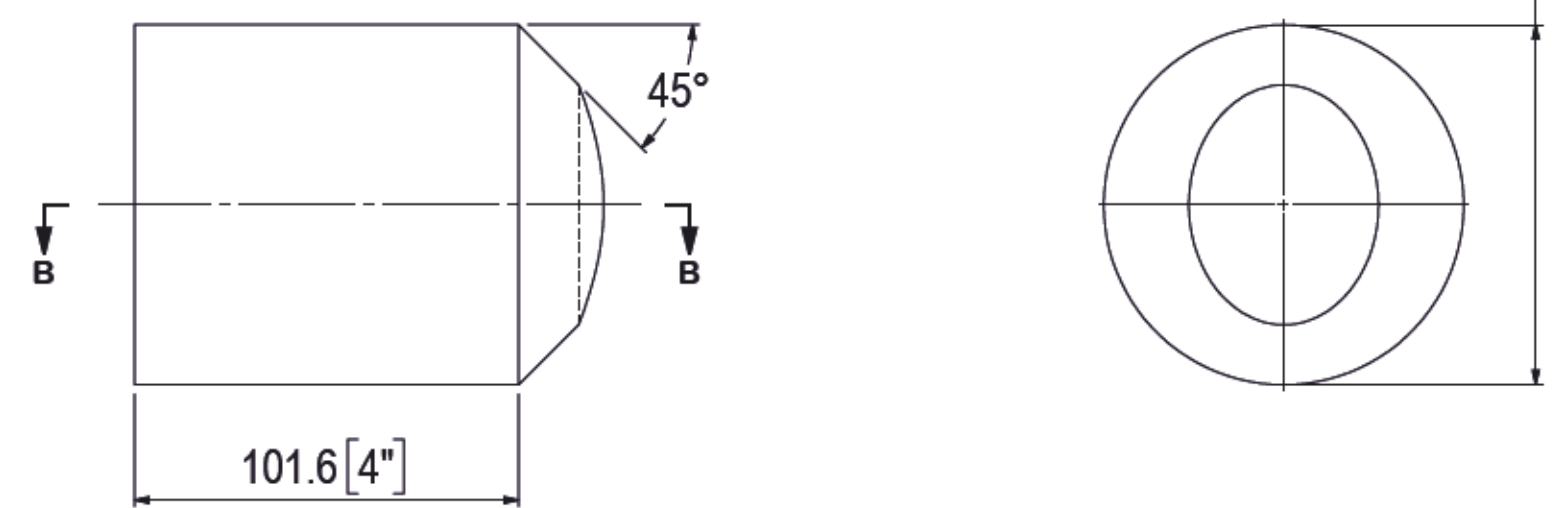
1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

PART NUMBER: 203-14
 DESCRIPTION:
 MATERIAL: SEE CUT LIST
 FINISH: PAINT (DO NOT PAINT MACHINED HOLES)
 QUANTITY: 2

WELDMENT CUT LIST			
ITEM	QTY.	MATERIAL	CUT LENGTH
1	1	CSA G40.21-44W HRS RND, ø102 [4"]	197 [7'3/4"]
2	1	CSA G40.21-44W HRS RND, ø95 [3'3/4"]	124 [4'7/8"]



ITEM 1
 DETAIL BEFORE WELDING



ITEM 2
 DETAIL BEFORE WELDING

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By	Approved
Revision / Révision				
A		A Detail number		
B		B Location dwg. no.		
C		C Drawing sheet no.		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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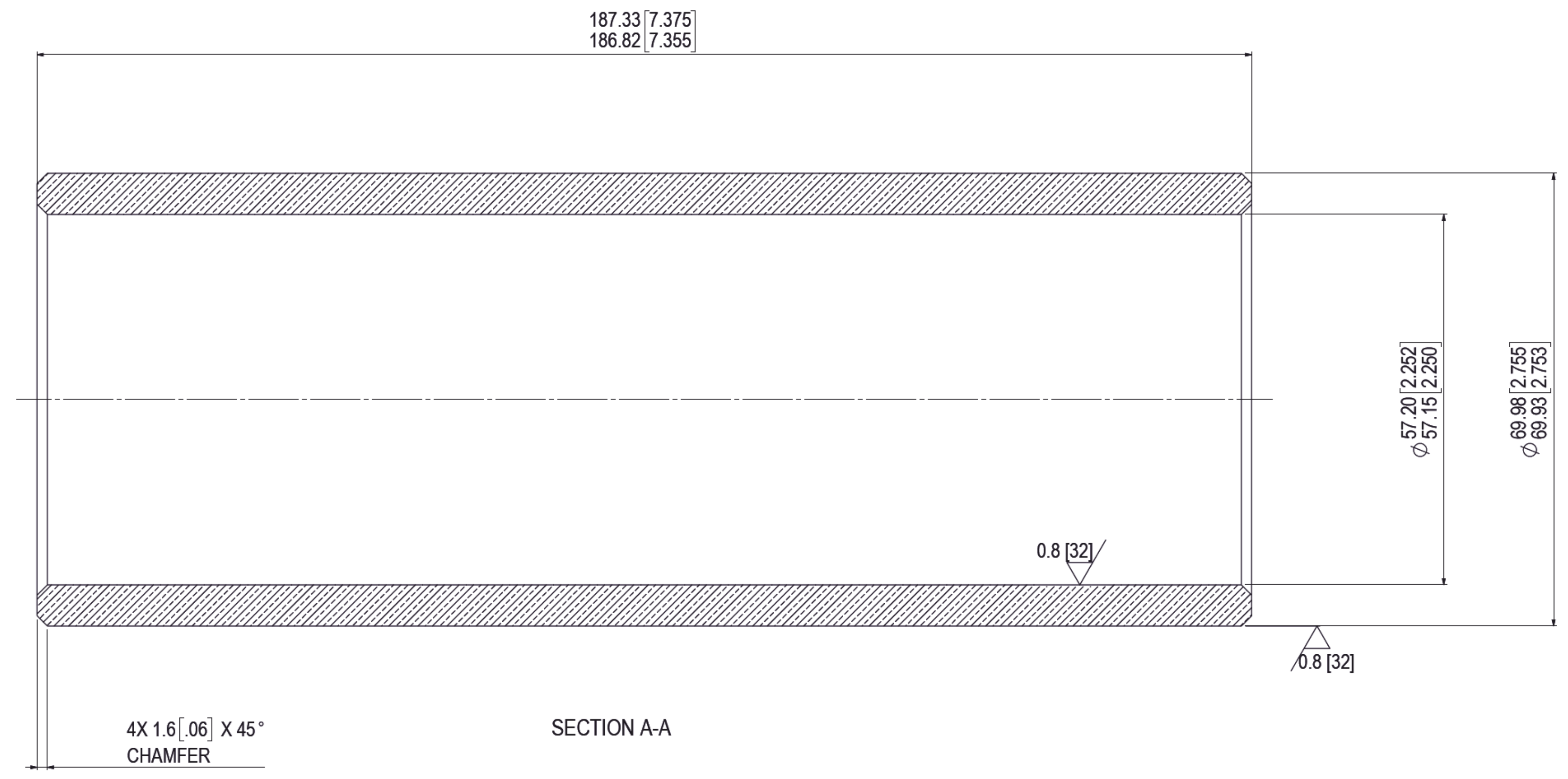
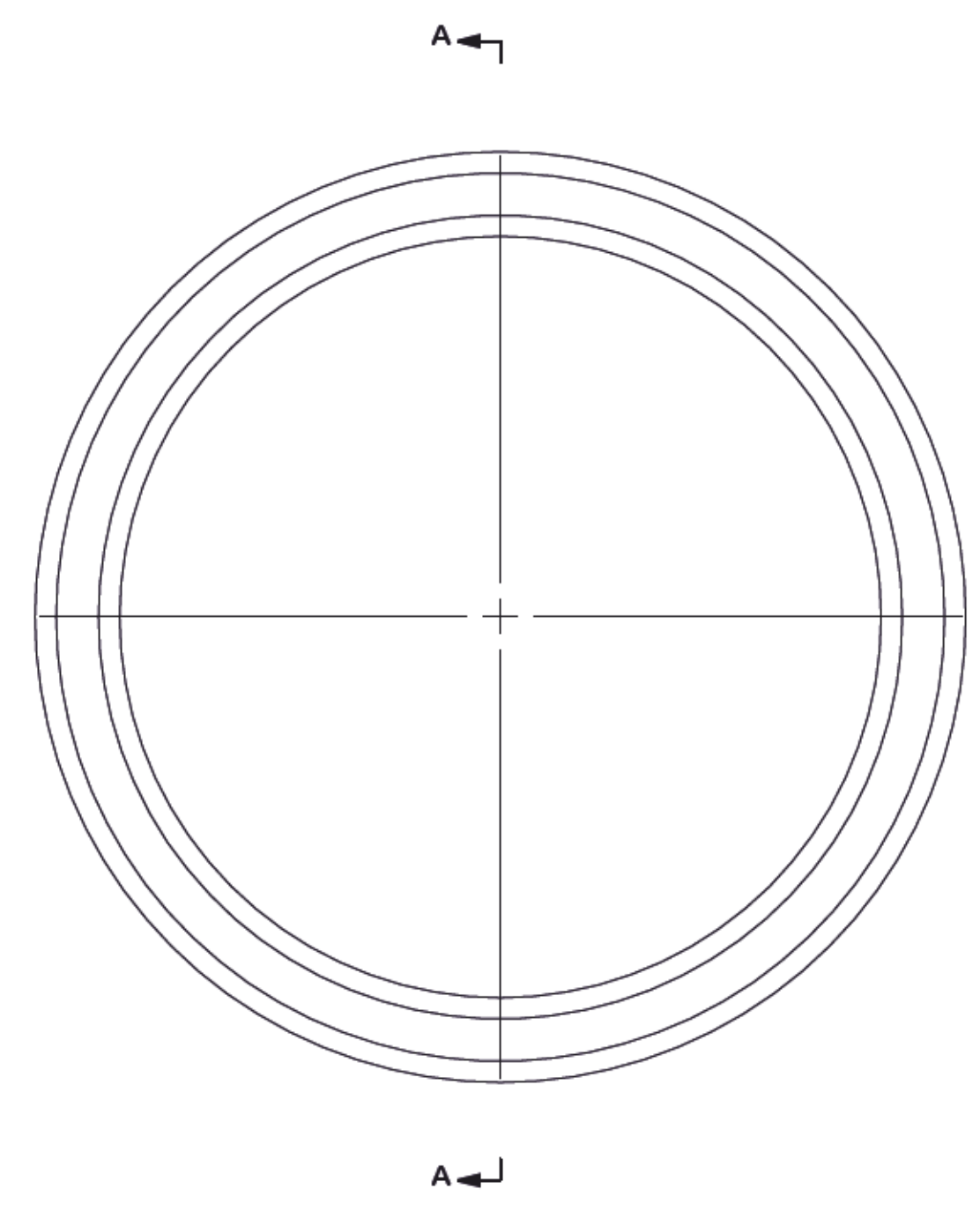
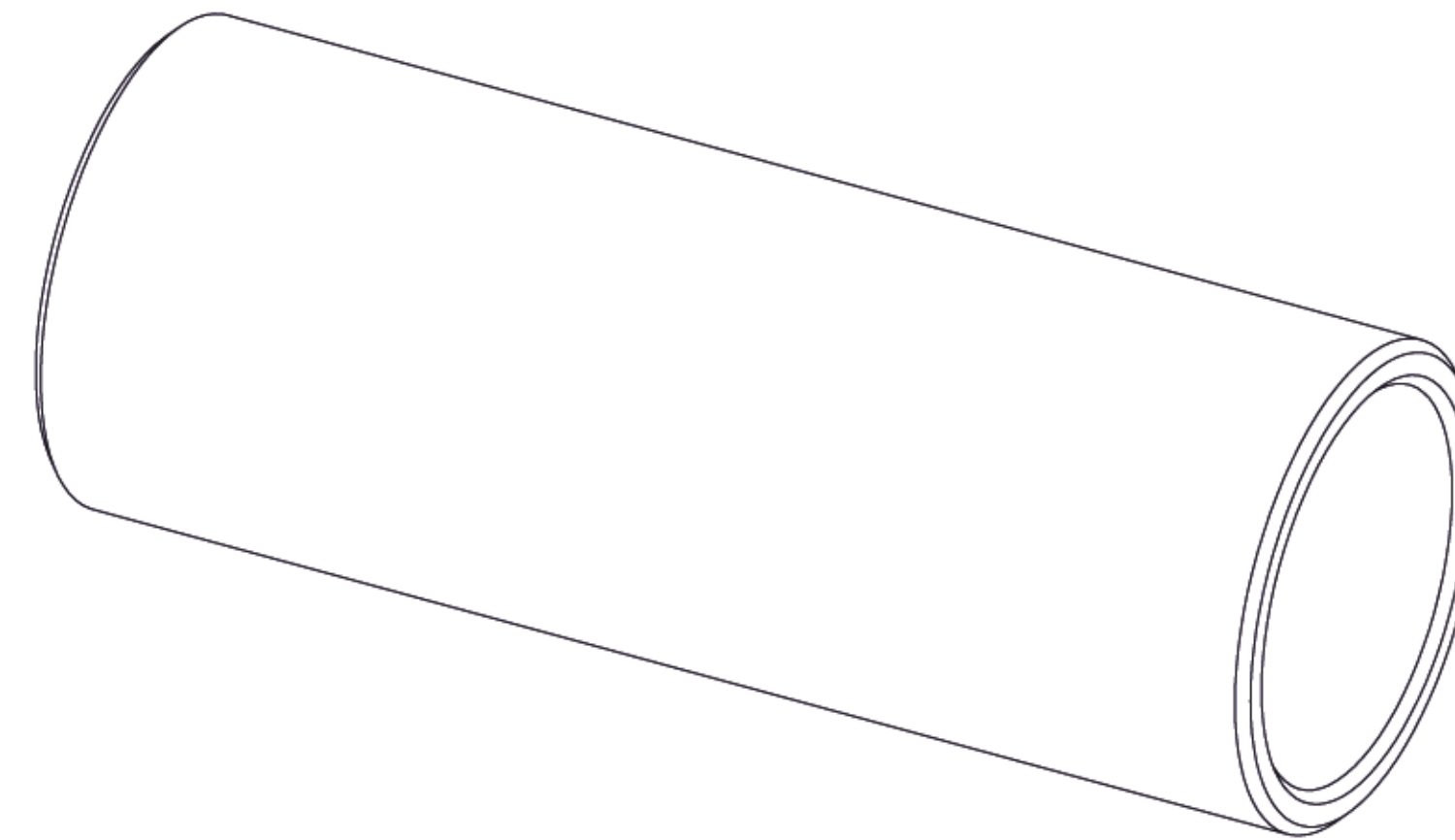
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

Drawing title / Titre du dessin
 ROD CLEVIS

Scale / Echelle	1:2
Drawn by/ Dessiné par	M_D
Designed by/ Conçu par	M_D
Checked by/ Vérifié par	DPC
Approved by / Approuvé par	DPC
Date	2019-01-14
Date	2019-01-07
Date	2019-01-21
Date	2019-01-21

Project No./No. du projet Client No./No. du Client Sheet No./ Feuille No.
 Drawing Reference No./Numéro de Référence du Dessin 203 14

PART NUMBER: 203-15
 DESCRIPTION:
 MATERIAL: AMPCO 18 (AL BRNZ) TUBE
 70 [2 3/4"] OD X 51 [2"] ID X 187 [7 3/8"] LG
 FINISH: NONE
 QUANTITY: 2



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

A C	A Detail number No. du détail	A B C
	B Location dwg. no. No. sur dessin	
	C Drawing sheet no. No. du dessin	

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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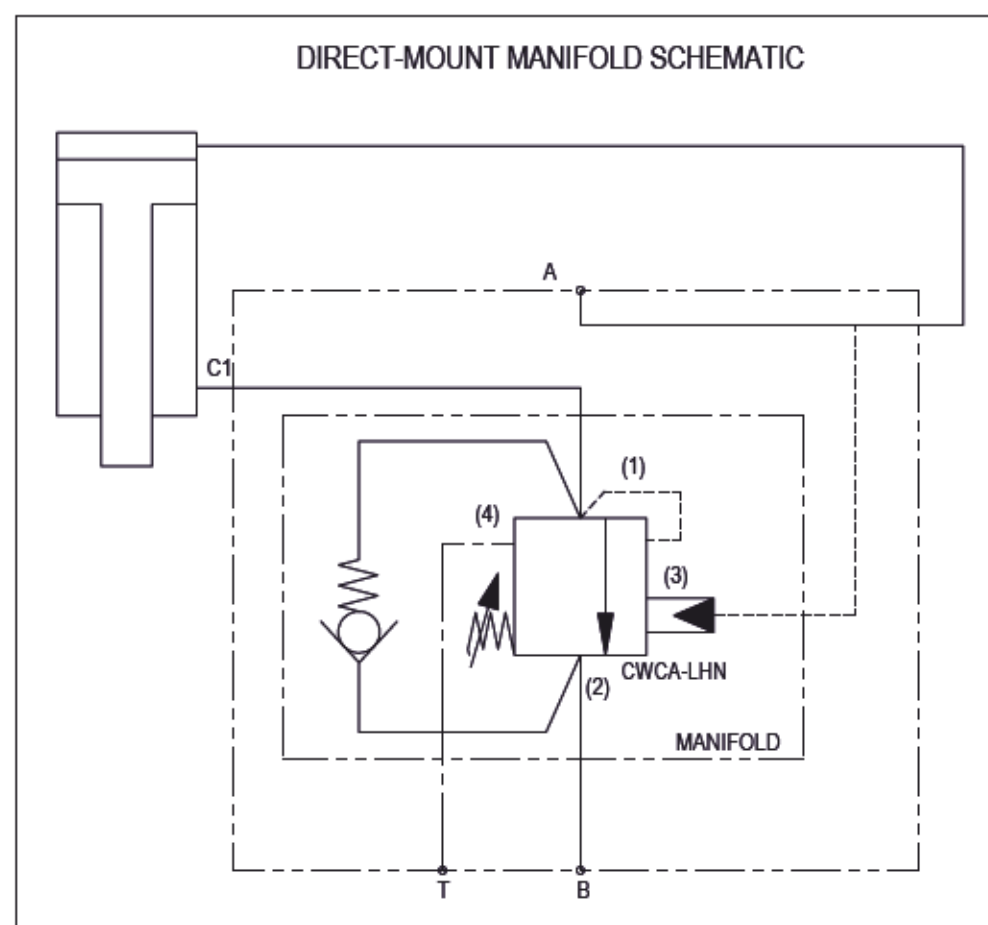
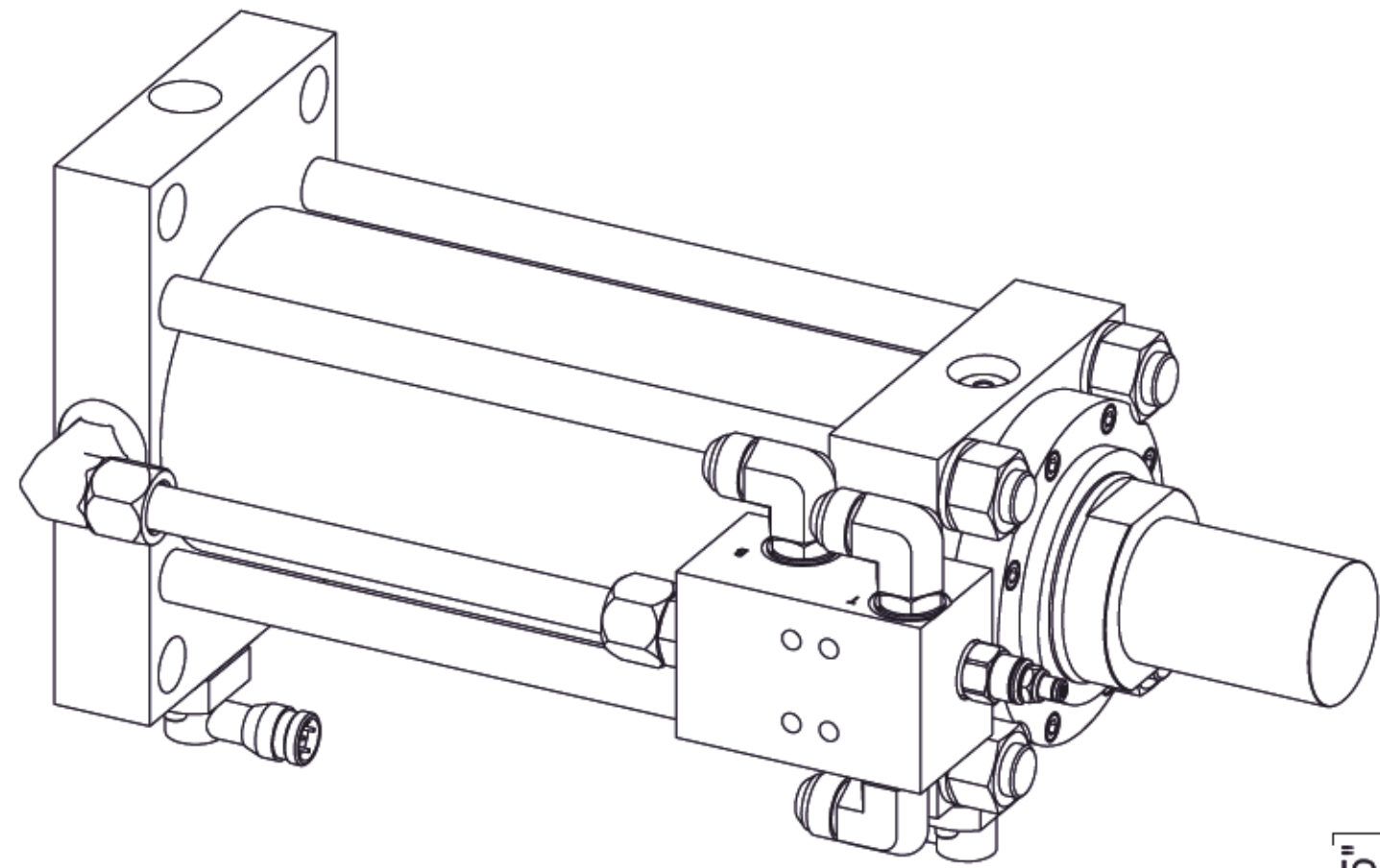
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 CLEVIS BUSHING

Scale / Echelle 2:1	
Drawn by/ Dessiné par M_D	Date 2019-01-14
Designed by/ Conçu par M_D	Date 2019-01-07
Checked by/ Vérifié par DPC	Date 2019-01-21
Approved by / Approuvé par DPC	Date 2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No. 15
Drawing Reference No./Numéro de Référence du Dessin 203		

PART NUMBER: 203-16
 DESCRIPTION:
 QUANTITY: 2



PARKER CYLINDER SPECIFICATIONS		
COMPONENT	CODE	DESCRIPTION
BORE	5.00	INCH
CUSHION HEAD	C	CUSHION HEAD
MOUNTING	HH	CAP RECTANGULAR
SERIES	2HD	HEAVY DUTY HYDRAULIC TIE ROD BOLT-ON GLAND STYLE
PISTON SEAL	H	HP POLYURETHANE PISTON SEAL
PISTON MAGNET	N	NO MAGNET
GLAND AND SEAL	H	STANDARD GLAND WITH LIPSEAL
PORT TYPE	MF	SPECIAL MANIFOLD PORTS
SEALS	1	STANDARD (CLASS 1)
SPECIAL	S	SPECIAL MODIFICATIONS
PISTON ROD NUMBER	C2D350	3.50 INCH
PISTON ROD END	4	STYLE 4 SMALL MALE
PISTON ROD END THREAD	A	IMPERIAL INTEGRAL CUT THREADS
CUSHION CAP	C	CUSHION CAP
STROKE	10.000	INCH
PORT SIZE - HEAD	SF8	1/2 INCH (#8) SAE FLANGE - CODE 61 - MANIFOLD MOUNT
PORT LOCATION - HEAD	1	
PORT SIZE - CAP	SA10	#10 SAE
PORT LOCATION - CAP	1	
PROXIMITY SWITCH - HEAD	ES7H	EPS7 - INDUCTIVE
SWITCH LOCATION - HEAD	4	
SWITCH ORIENTATION - HEAD	A	
ACTUATION POINT - HEAD	GG	END OF STROKE
PROXIMITY SWITCH - CAP	ES7H	EPS7 - INDUCTIVE
SWITCH LOCATION - CAP	4	
SWITCH ORIENTATION - CAP	A	
ACTUATION POINT - CAP	GG	END OF STROKE
SWITCH CODE	H14AGG-14AGG	
NEEDLE LOCATION - HEAD	2	
NEEDLE LOCATION - CAP	2	
PISTON ROD WIPER	EW	METALLIC ROD WIPER
PISTON ROD WRENCH FLATS	2F	STANDARD 2 WRENCH FLATS
PISTON ROD MATERIAL	0174	17-4 PH STAINLESS STEEL PISTON ROD MATERIAL
PISTON ROD PLATING	GB	GLOBAL SHIELD PISTON ROD PLATING .0010 INCH THICK
PAINT	OP	NICKEL PLATE
PART SPECIAL INSTRUCTIONS		DIRECT-MOUNT MANIFOLD VIA SAE FLANGE CODE 61 MOUNT. FOR SUN HYDRAULICS COUNTERBALANCE VALVE P/N CWCA-LHN PER DRAWING & SCHEMATIC **SUPPLIER TO PROVIDE FINAL DRAWING FOR APPROVAL BEFORE PROCEEDING WITH MANUFACTURE

A	2019-08-30	UPDATED CYLINDER AND VALVE SPEC	DAF	DPC
No.	Date	Description	Drawn By Desine par	Approved Approve
Revision / Révision				
A	A Detail number No. du détail			A
B	B Location dwg. no. No. sur dessin			B
C	C Drawing sheet no. No. du dessin			C

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____

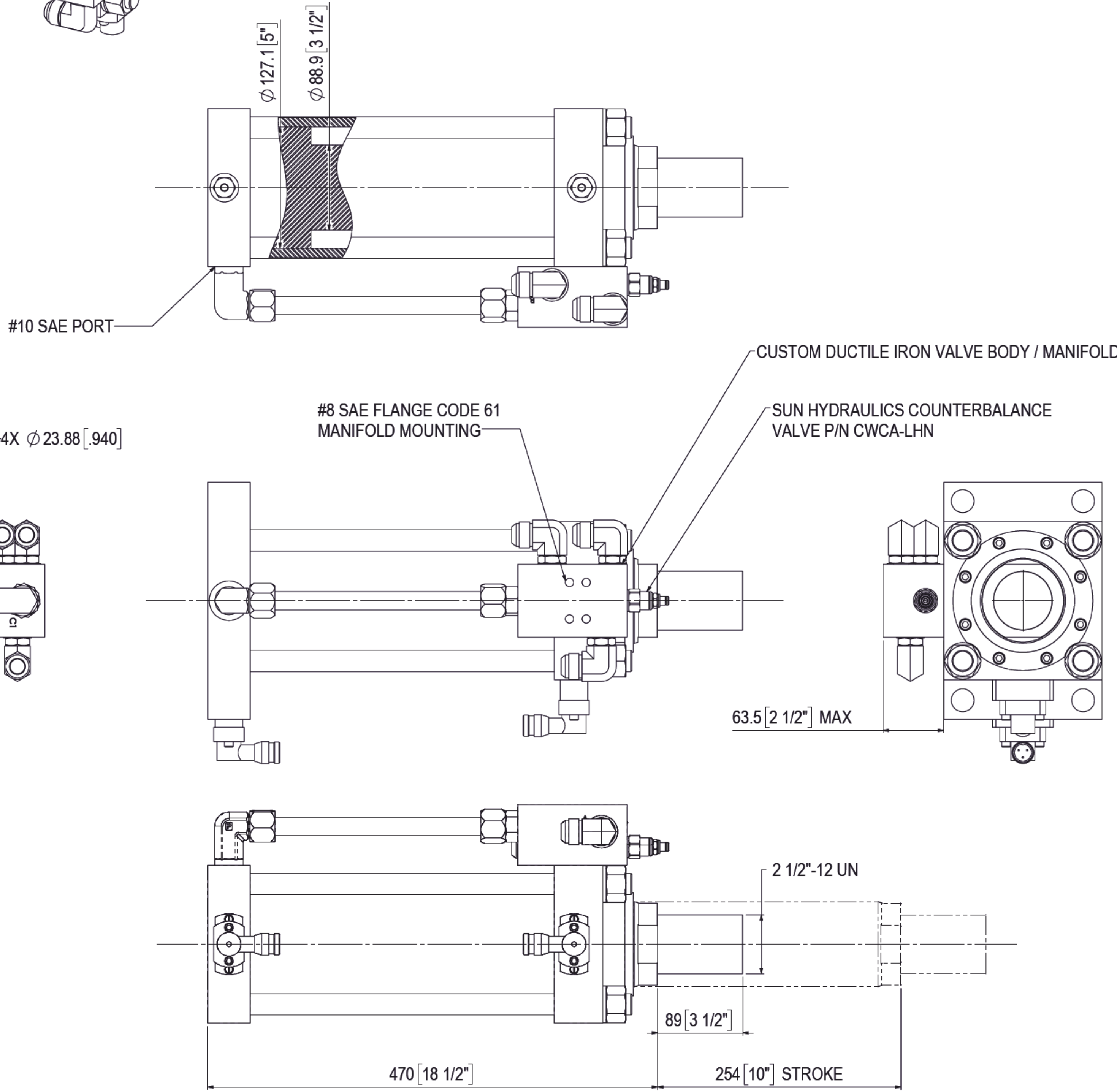


Project title / Titre du projet
**BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY**
 ONTARIO

Drawing title / Titre du dessin
**HYDRAULIC CYLINDER
 PARKER 2HD SPECIAL**

Scale / Echelle	1:3	
Drawn by/ Dessiné par	M_D	Date 2019-01-14
Designed by/ Conçu par	M_D	Date 2019-01-07
Checked by/ Vérifié par	DPC	Date 2019-01-21
Approved by / Approuvé par	DPC	Date 2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
1911-1		16
Drawing Reference No./Numéro de Référence du Dessin		203

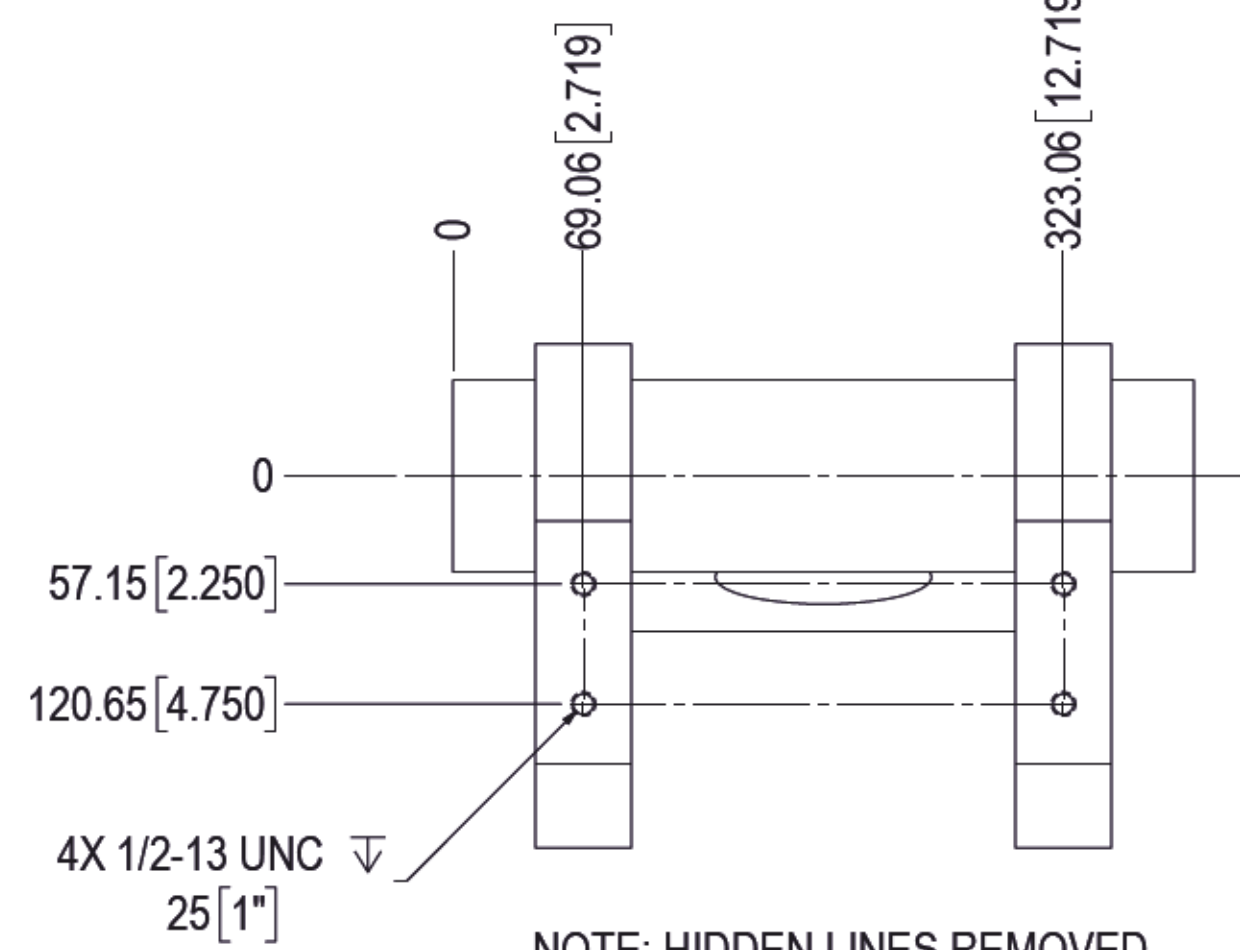
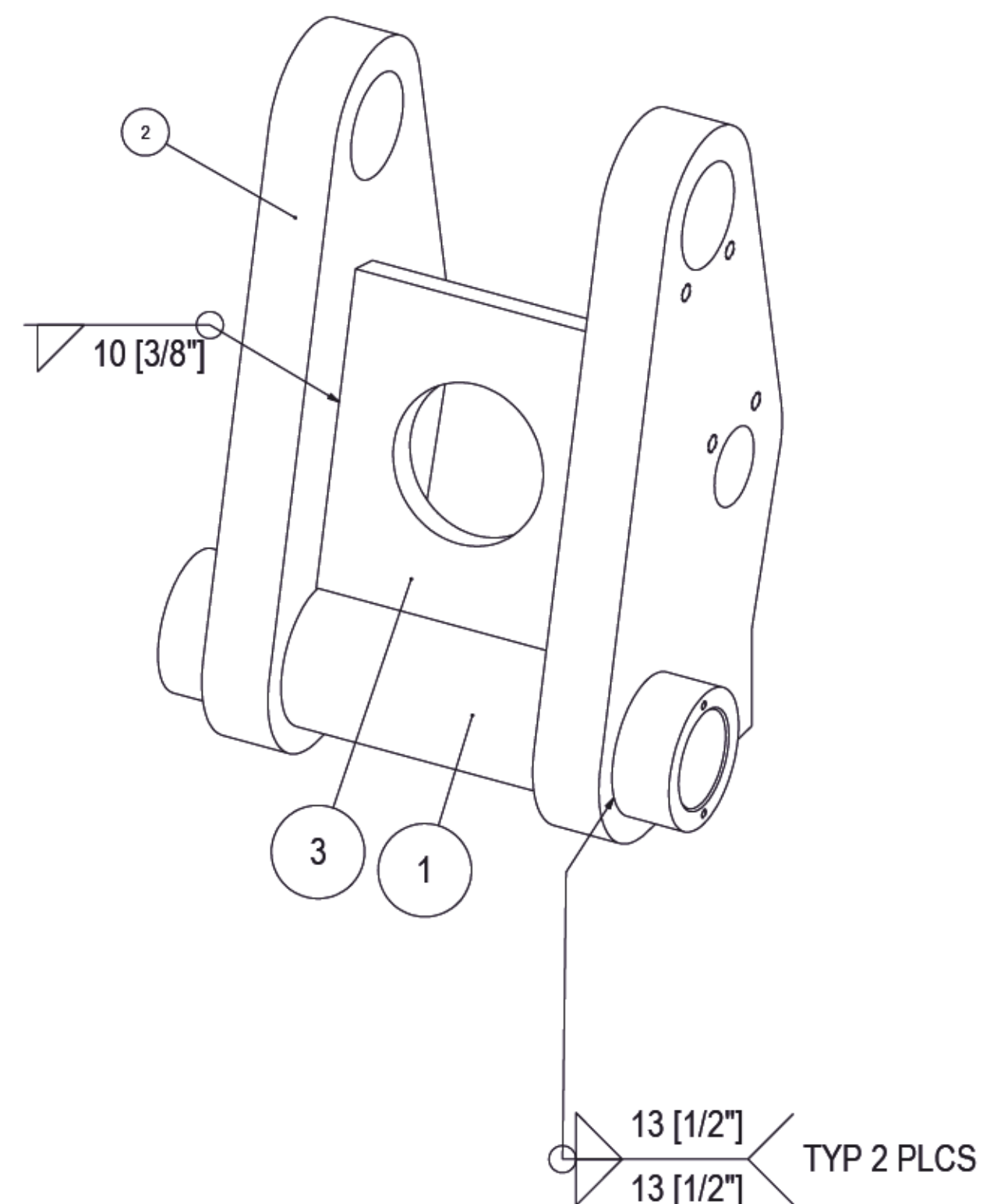
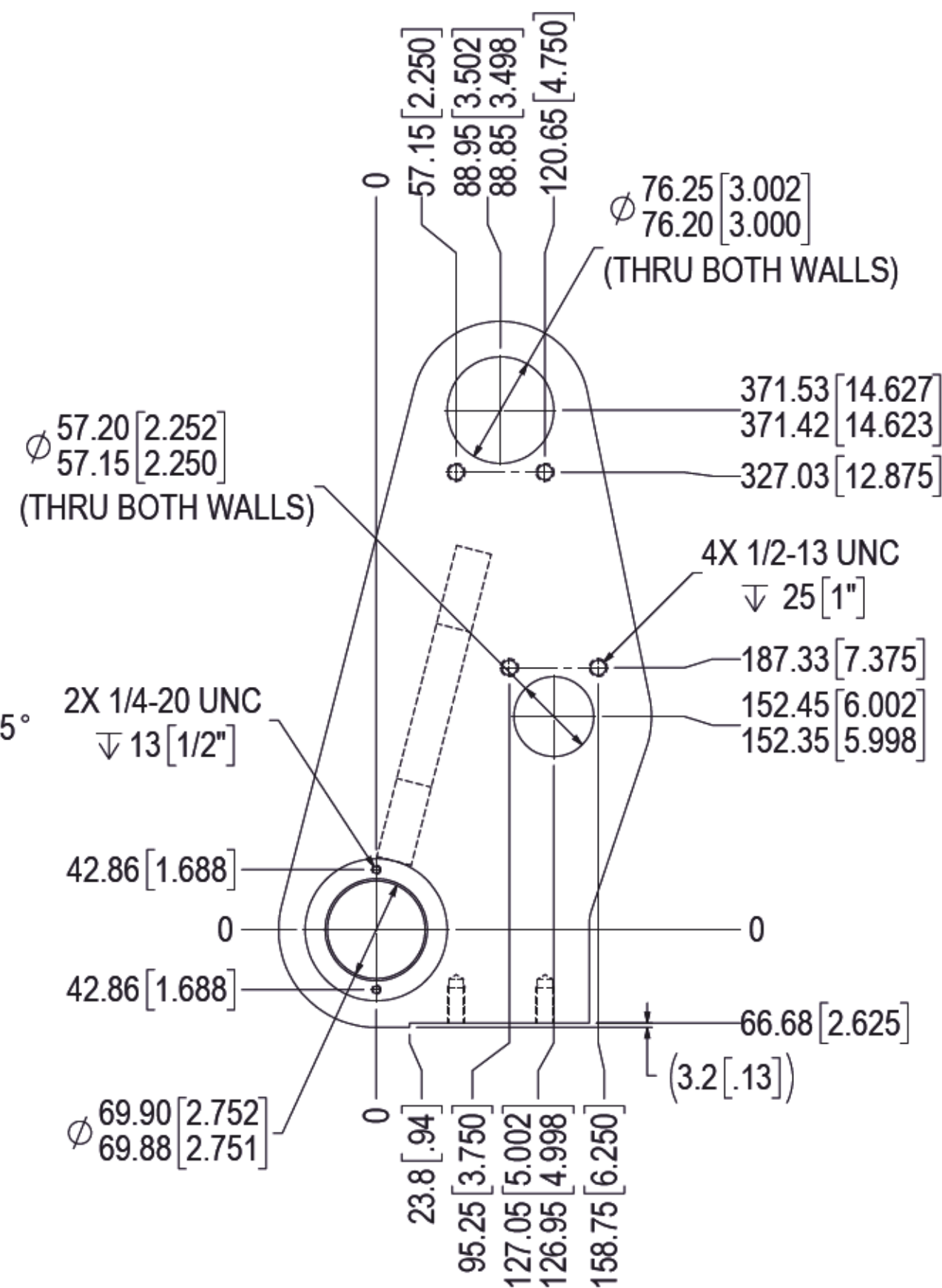
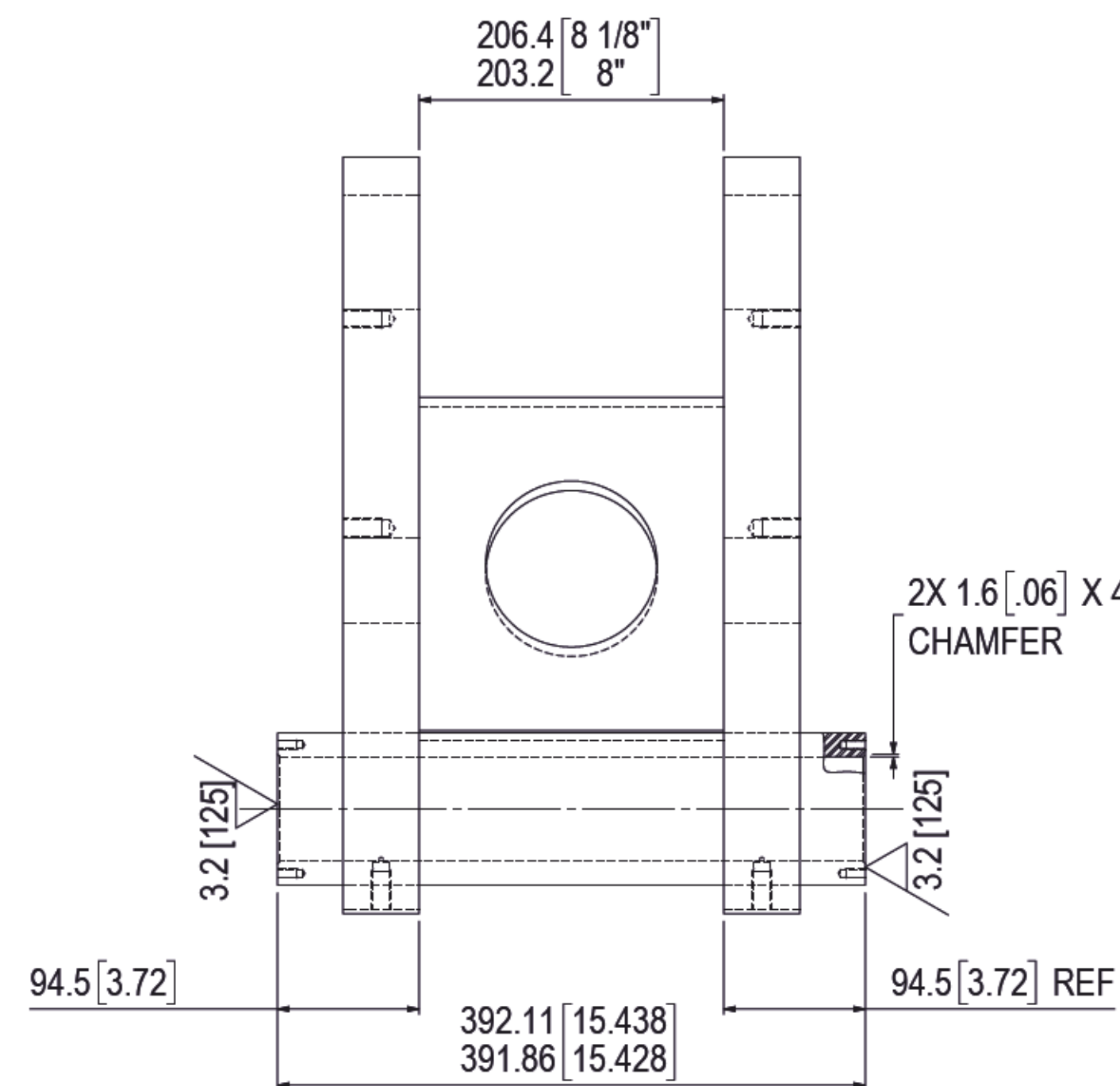
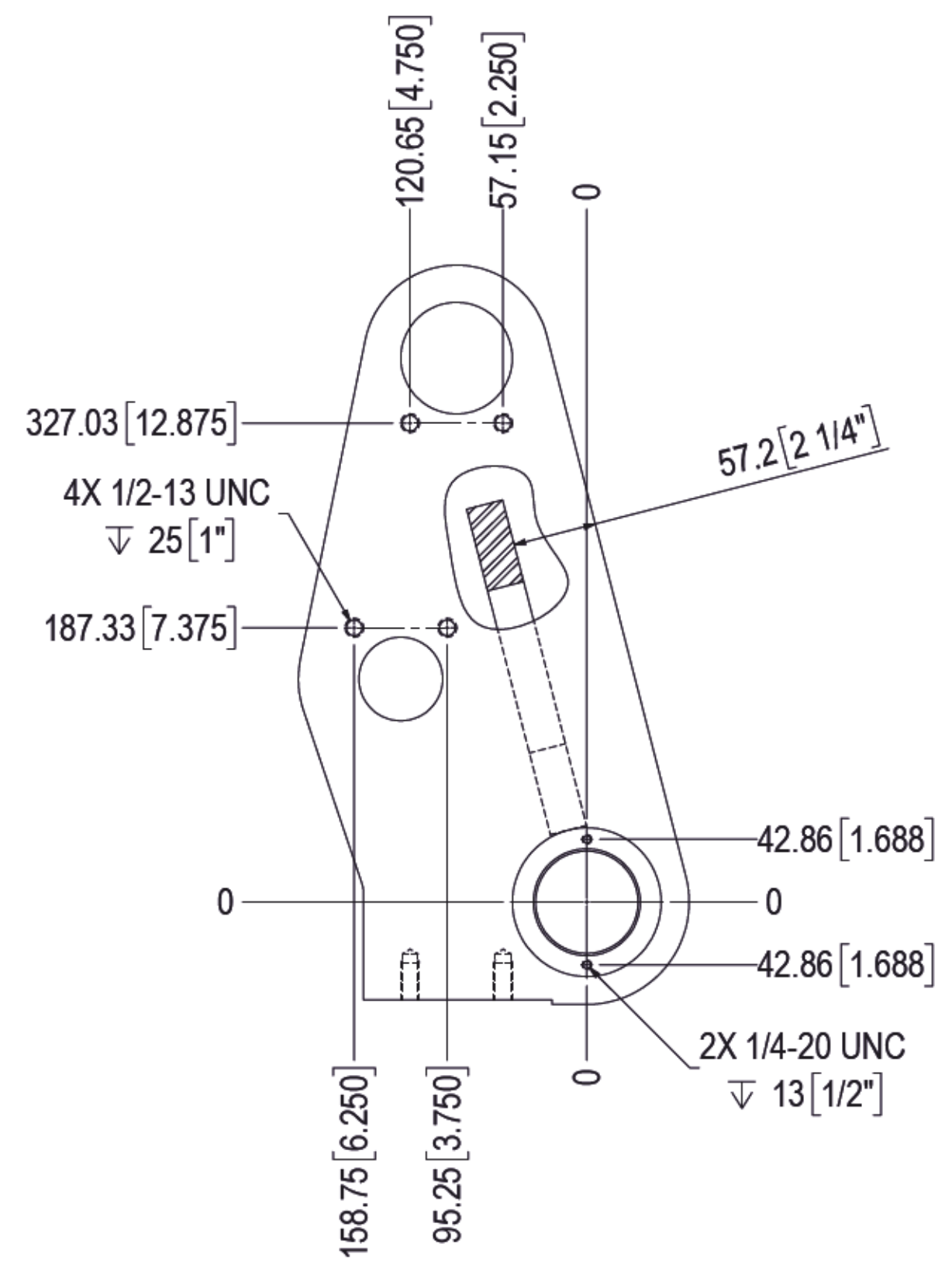


1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X	DECIMALS ± 0.5
.X	DECIMALS ± 0.1
.XX	DECIMALS ± 0.05
	ANGLES ± 0.5 DEG
	HOLE SIZES ± 1mm
	SURFACES 3.2 MICROMETER

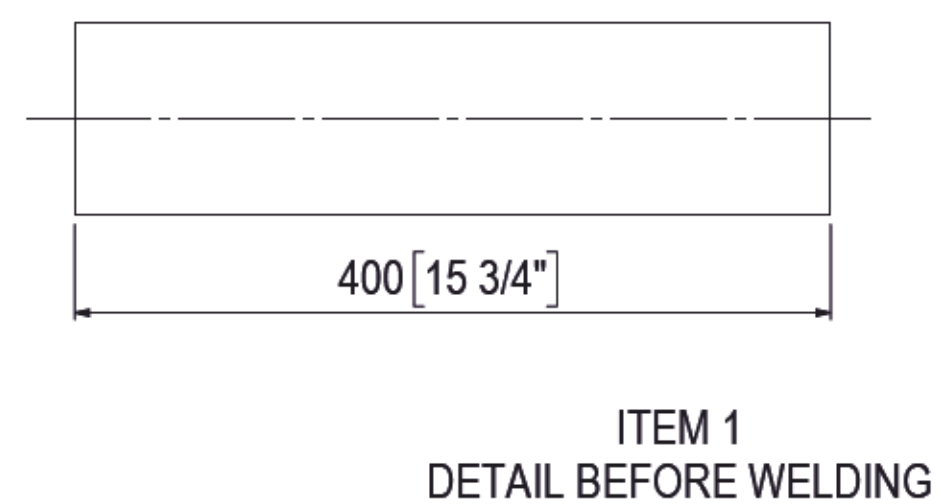
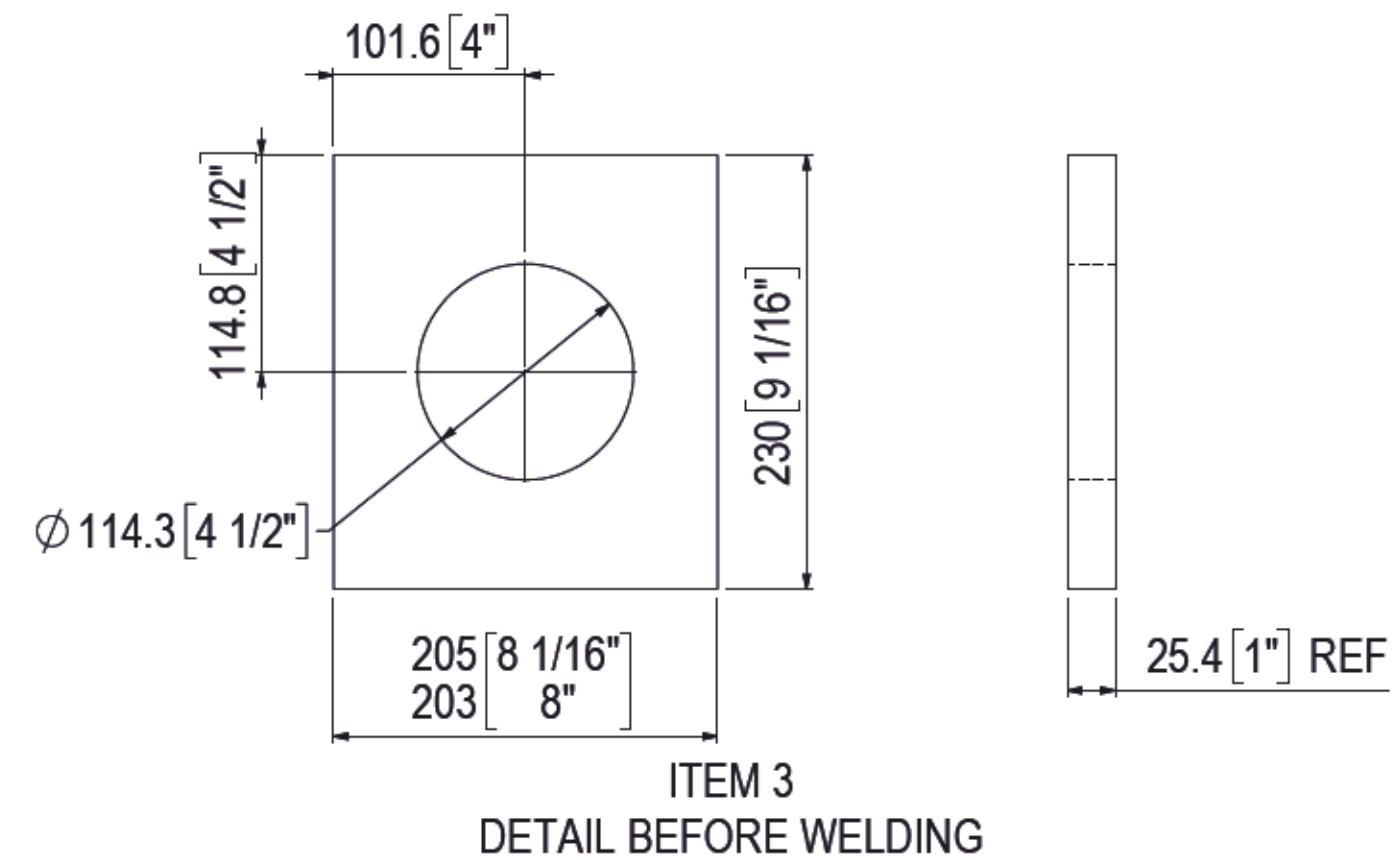
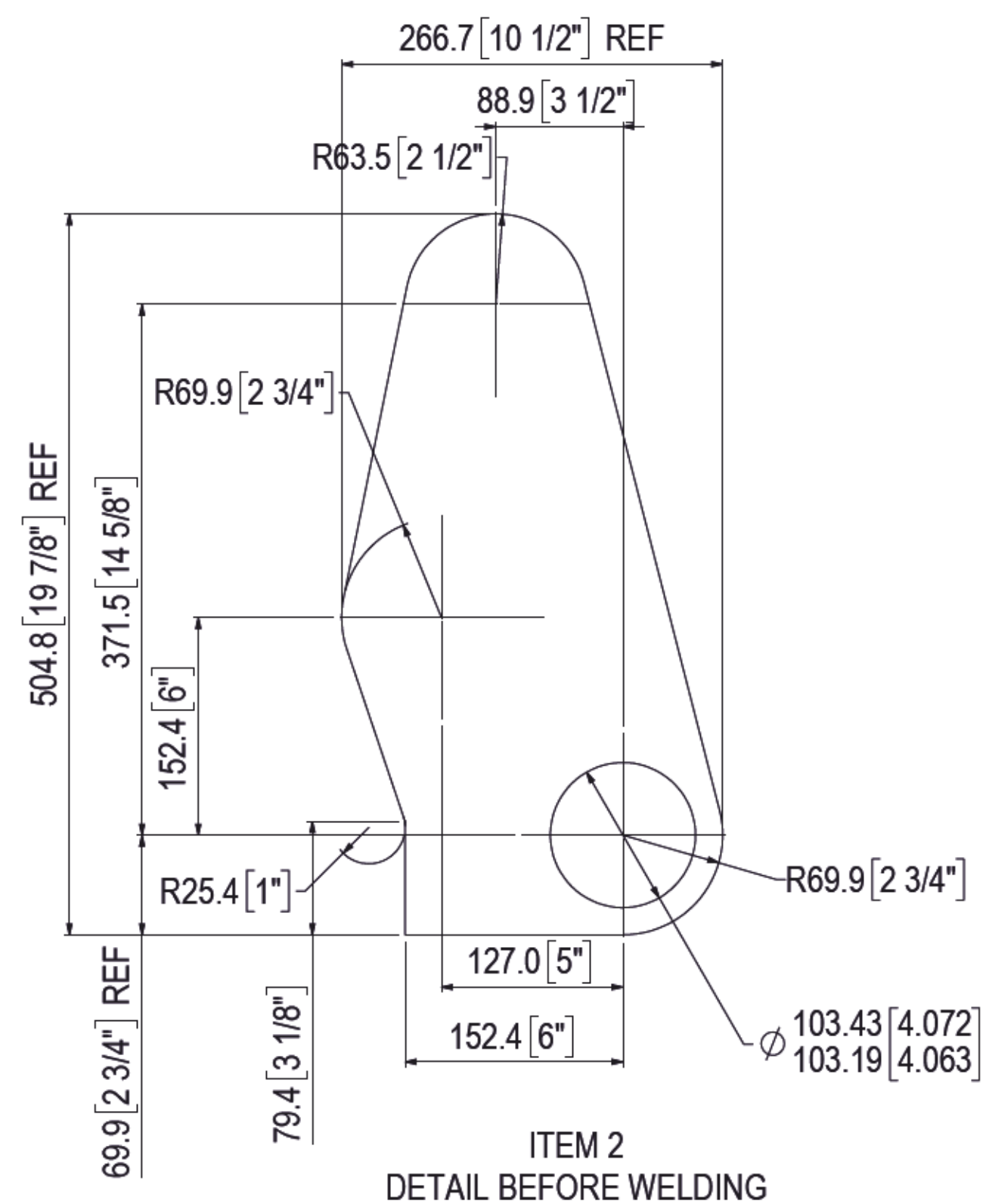
NOTE: ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY

PART NUMBER: 203-17
 DESCRIPTION:
 MATERIAL: SEE CUT LIST
 FINISH: PAINT (DO NOT PAINT TAPPED HOLES OR PRECISION BORES)
 QUANTITY: 2

WELDMENT CUT LIST			
ITEM	QTY.	MATERIAL	CUT LENGTH
1	1	CSA G40.21-44W HRS RND, ø102 [4"]	400 [15 3/4"]
2	2	CSA G40.21-44W HRS PL, 51 [2"] THK	267 X 505 [10 1/2" X 14 5/8"]
3	1	CSA G40.21-44W HRS PL, 25 [1"] THK	203 X 230 [8" X 9 1/32"]



NOTE: HIDDEN LINES REMOVED
 IN THIS VIEW FOR CLARITY



ITEM 1
 DETAIL BEFORE WELDING

ITEM 2
 DETAIL BEFORE WELDING

ITEM 3
 DETAIL BEFORE WELDING

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.XX DECIMALS	± 0.1
.XXX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By	Approved
Revision / Révision				

A	A
B	B
C	C

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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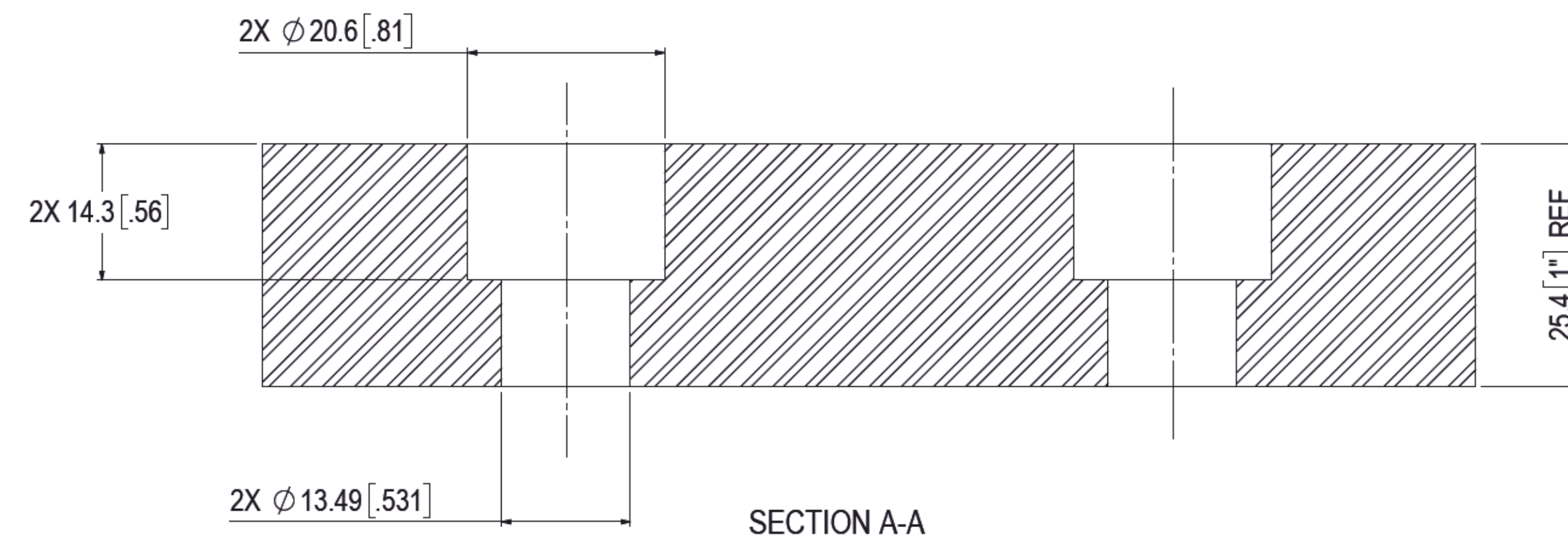
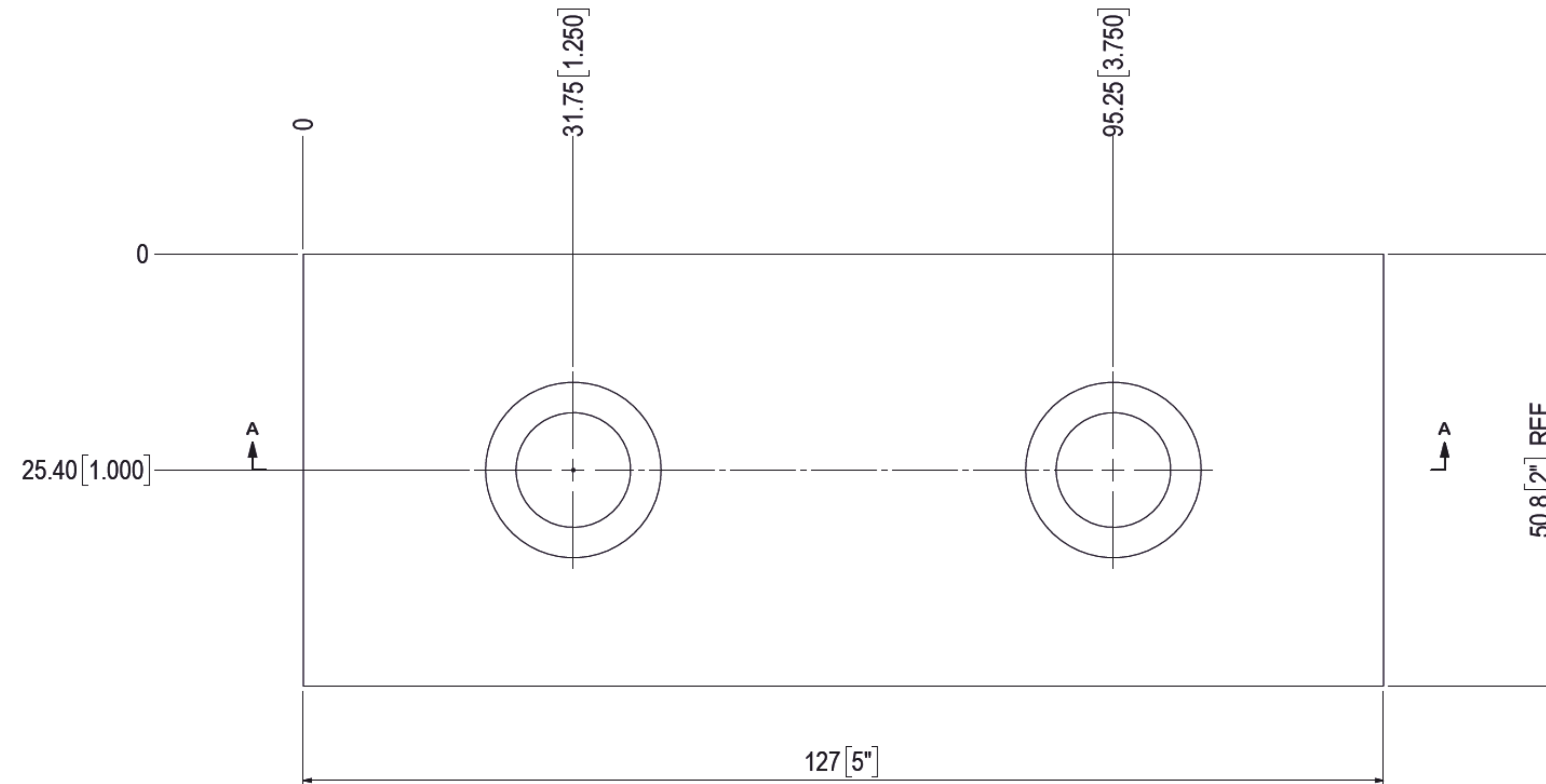
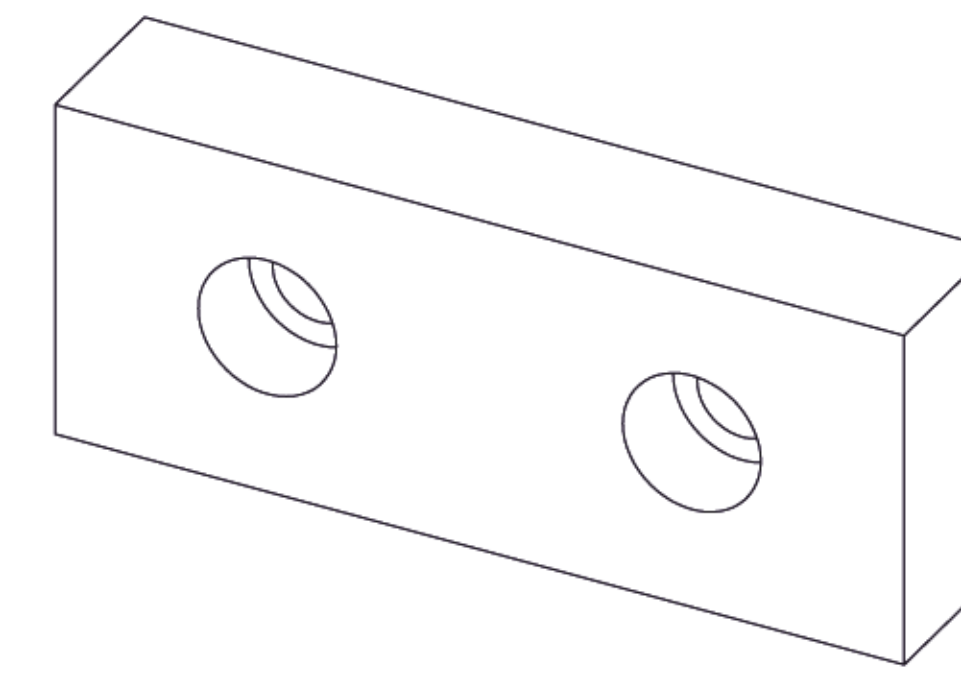
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 PIVOT ARM

Scale / Echelle	1:4
Drawn by/ Dessiné par	M_D
Designed by/ Conçu par	M_D
Checked by/ Vérifié par	DPC
Approved by / Approuvé par	DPC
Date	2019-01-14
Date	2019-01-07
Date	2019-01-21
Date	2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
		17
Drawing Reference No./Numéro de Référence du Dessin		203

PART NUMBER: 203-18
 DESCRIPTION:
 MATERIAL: AISI 316 SS FB
 25 X 51 [1" X 2"] X 127 [5]" LG
 FINISH: NONE
 QUANTITY: 4



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
-----	------	-------------	------------------------	----------------------

Revision / Révision

A	A Detail number No. du détail	A
B	B Location dwg. no. No. sur dessin	B C
C	C Drawing sheet no. No. du dessin	

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

STOP BLOCK

Scale / Echelle
 2:1

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

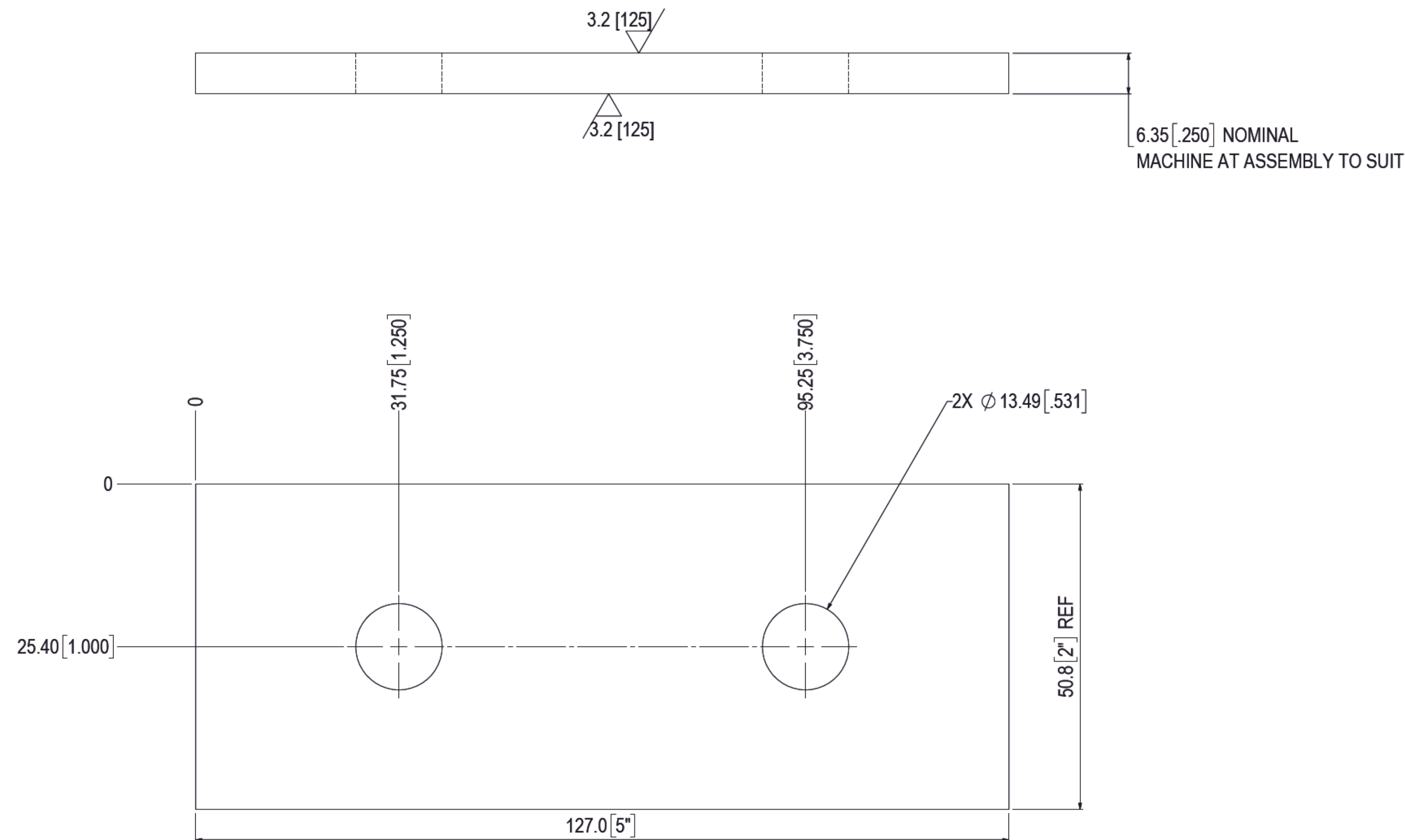
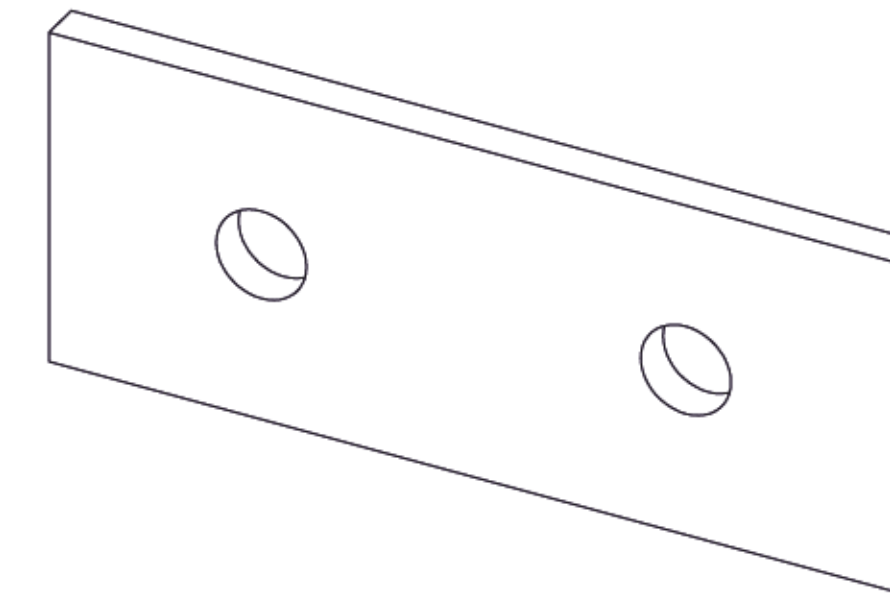
Checked by/ Vérifié par
 DPC Date
 2019-01-21

Approved by / Approuvé par
 DPC Date
 2019-01-21

Project No./No. du projet
 1911-1 Client No./No du Client

Drawing Reference No./Numéro de Référence du Dessin
 203 Sheet No./
 Feuille No.
 18

PART NUMBER: 203-19
 DESCRIPTION:
 MATERIAL: AISI 316 SS FB
 10 X 51 [3/8" X 2"] X 127 [5"] LG
 FINISH: NONE
 QUANTITY: 4



No.	Date	Description	Drawn By Desine par	Approved Approuve
-----	------	-------------	------------------------	----------------------

Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 STOP SHIM

Scale / Echelle
 2:1

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

Checked by/ Vérifié par
 DPC Date
 2019-01-21

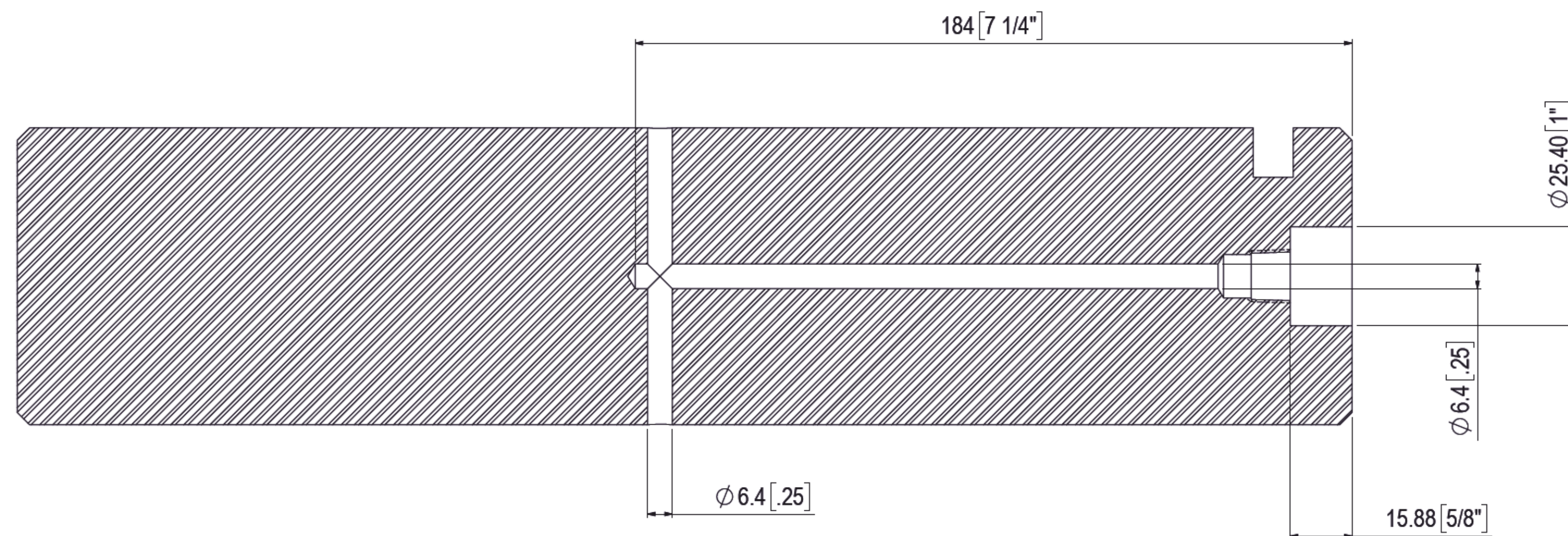
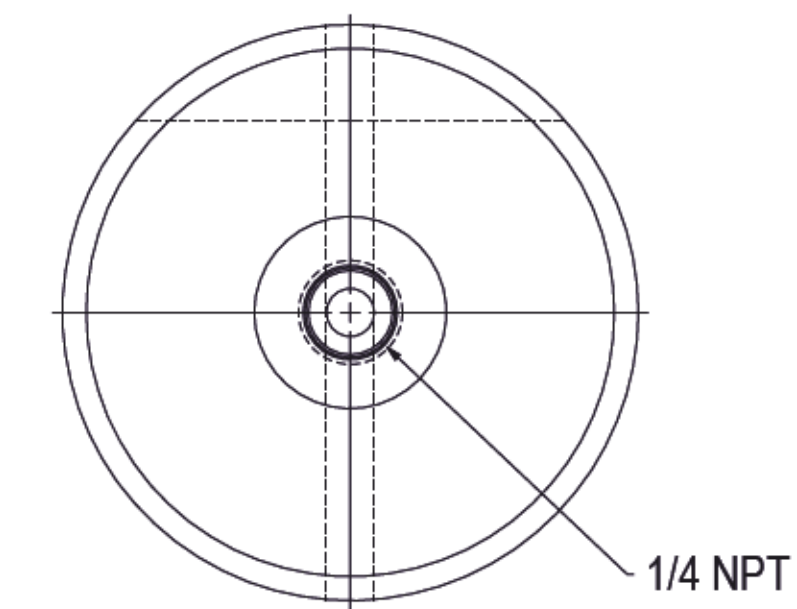
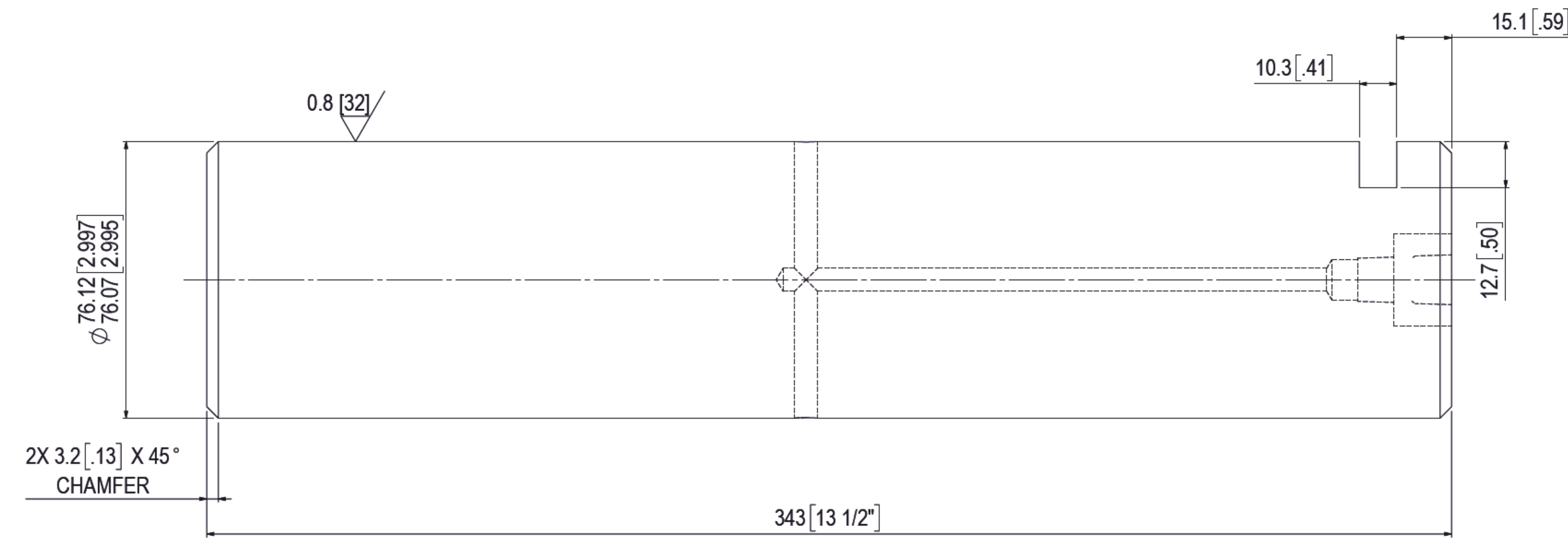
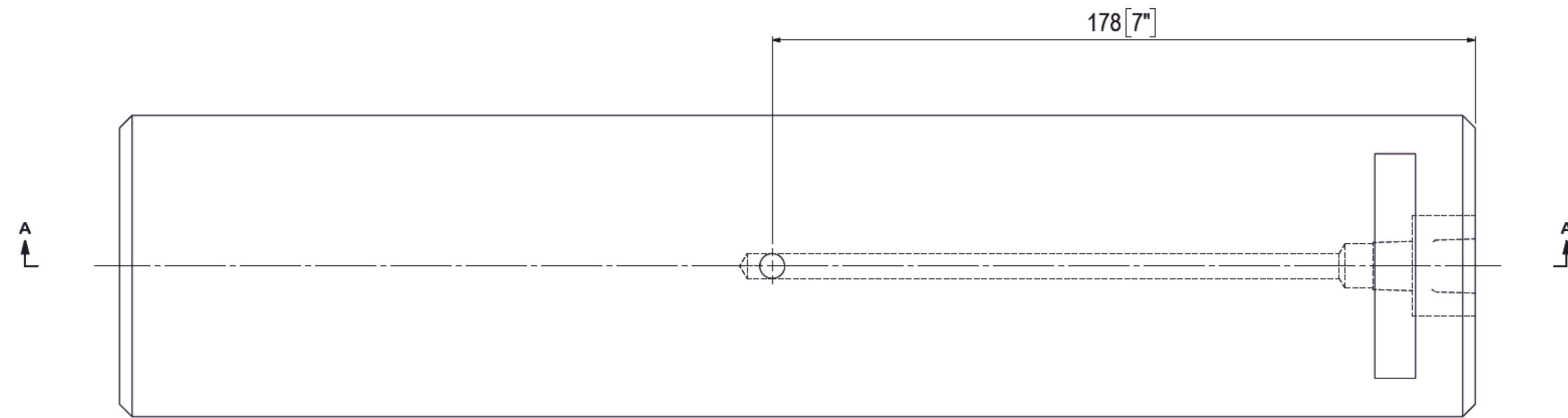
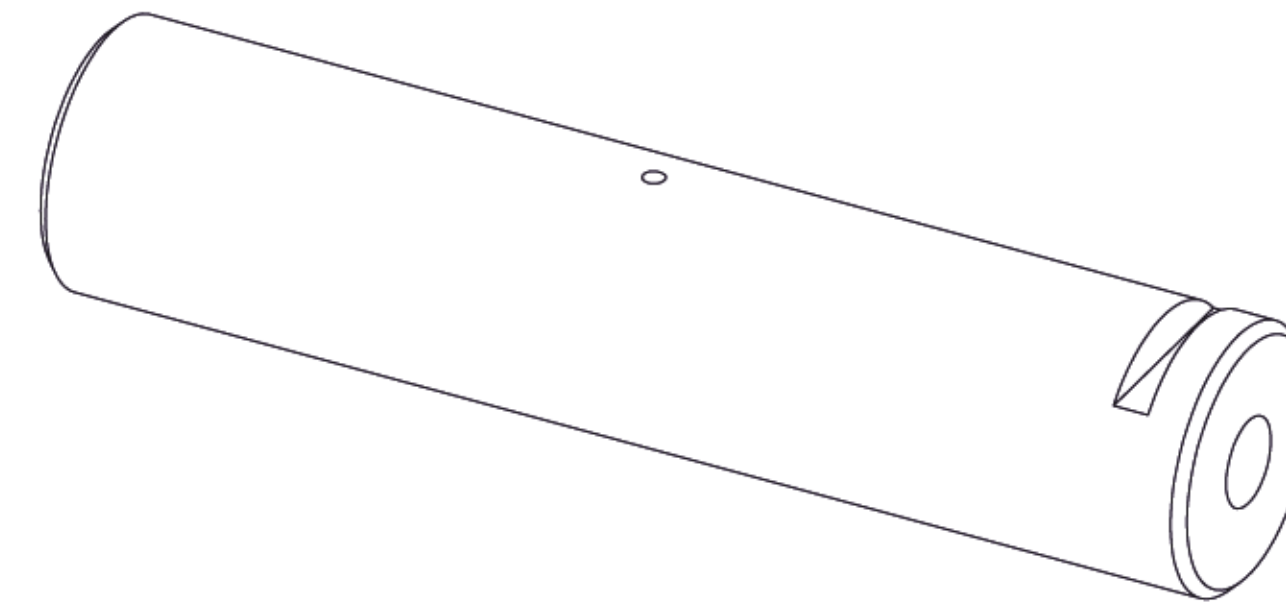
Approved by / Approuvé par
 DPC Date
 2019-01-21

Project No./No. du projet
 1911-1 Client No./No du Client

Drawing Reference No./Numéro de Référence du Dessin
 203 Sheet No./
 Feuille No.
 19

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

PART NUMBER: 203-20
 DESCRIPTION: ROLLER SHAFT
 MATERIAL: 17-4 PH SS RND, CONDITION H1150
 ø76 [3"] X 343 [13 1/2"] LG
 FINISH: NONE
 QUANTITY: 2



SECTION A-A

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.XX DECIMALS	± 0.1
.XXX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
A	2019-08-30	ADDED COUNTERBORE	DAF	DPC

Revision / Révision	
A	Detail number No. du détail
B	Location dwg. no. No. sur dessin
C	Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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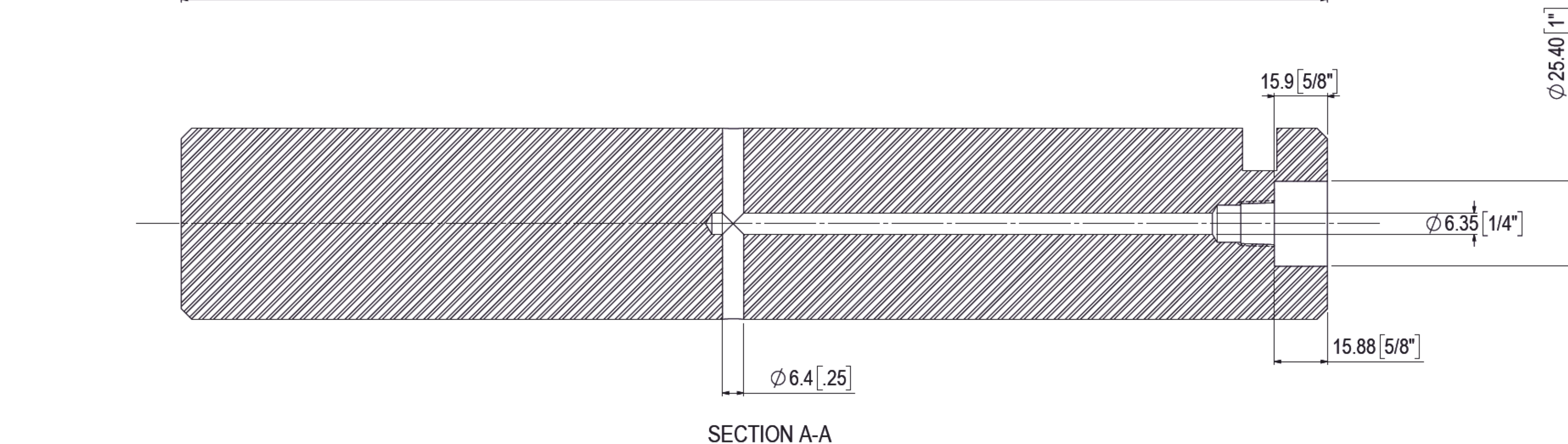
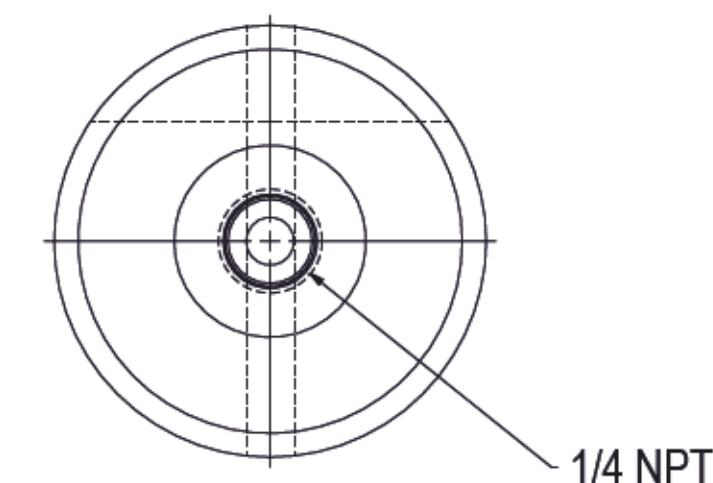
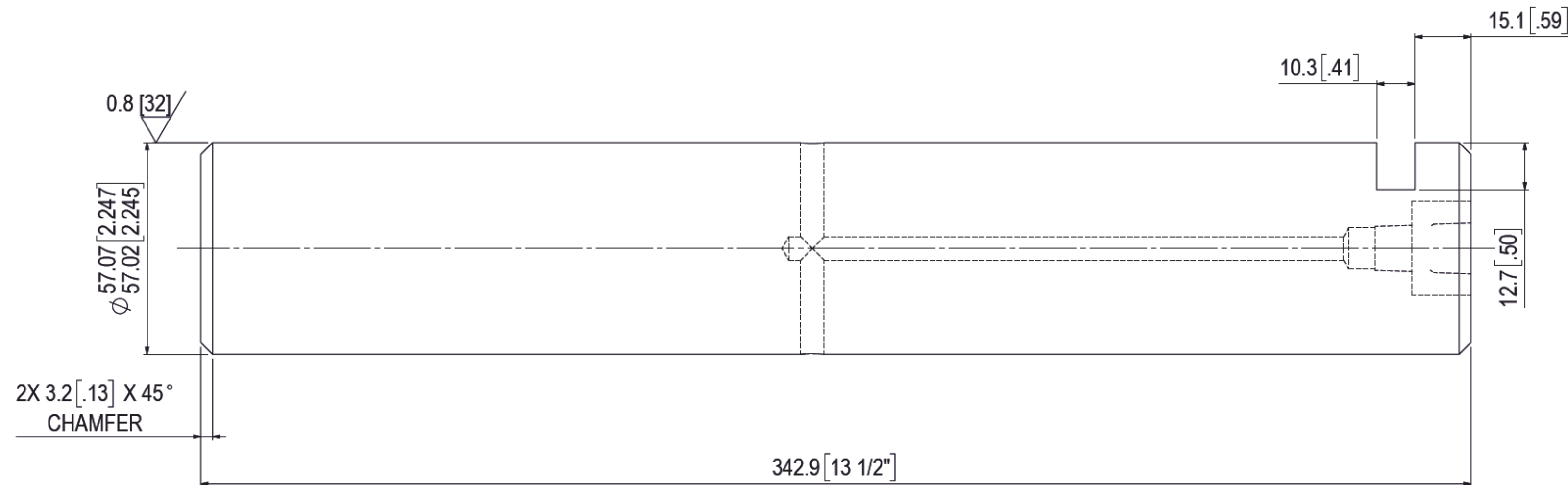
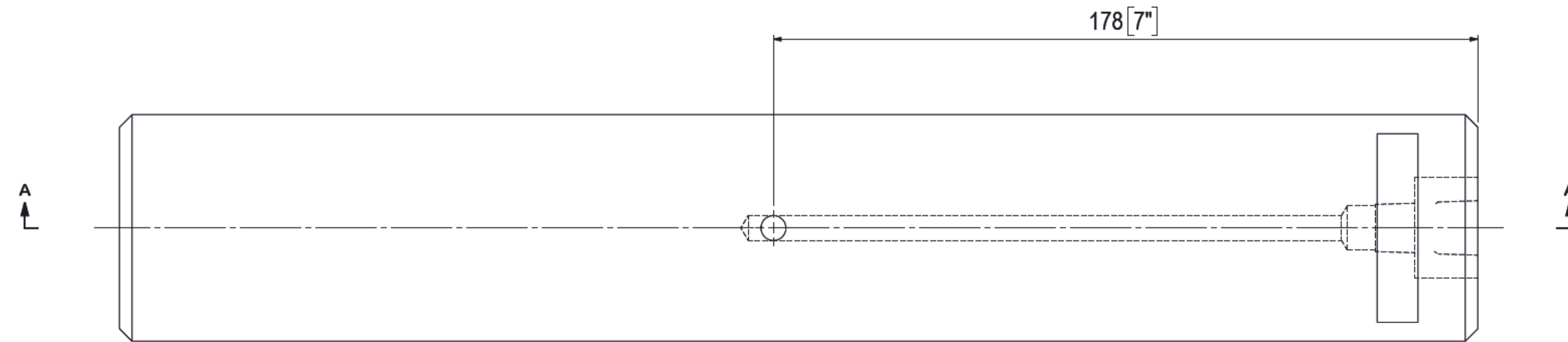
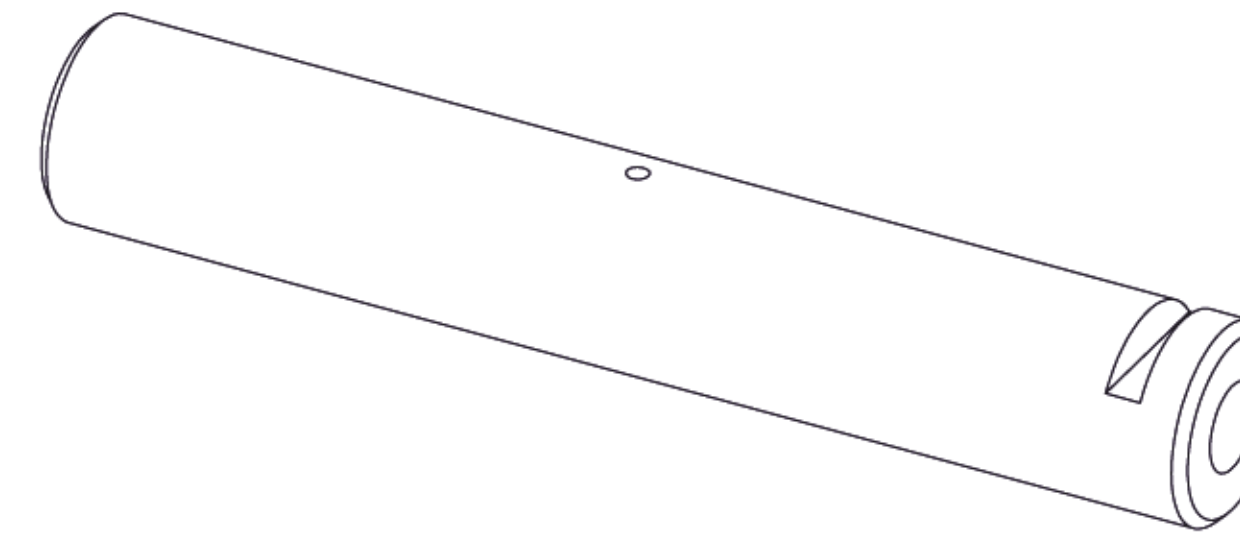
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 ROLLER SHAFT

Scale / Echelle	1:1	
Drawn by/ Dessiné par	M_D	Date 2019-01-14
Designed by/ Conçu par	M_D	Date 2019-01-07
Checked by/ Vérifié par	DPC	Date 2019-01-28
Approved by / Approuvé par	DPC	Date 2019-01-28

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
203		20

PART NUMBER: 203-21
 DESCRIPTION:
 MATERIAL: 17-4 PH SS RND, CONDITION H1150
 ø57 [2 1/4"] X 343 [13 1/2]" LG
 FINISH: NONE
 QUANTITY: 2



SECTION A-A

1. DIMENSIONS ARE IN MILLIMETERS
 2. TOLERANCES
- | | | |
|-----|------------|----------------|
| X. | DECIMALS | ± 0.5 |
| .X | DECIMALS | ± 0.1 |
| .XX | DECIMALS | ± 0.05 |
| | ANGLES | ± 0.5 DEG |
| | HOLE SIZES | ± 1mm |
| | SURFACES | 3.2 MICROMETER |

No.	Date	Description	Drawn By Desine par	Approved Approuve
A	2019-08-30	ADDED COUNTERBORE	DAF	DPC

Revision / Révision	
A	A Detail number No. du détail
B	B Location dwg. no. No. sur dessin
C	C Drawing sheet no. No. du dessin

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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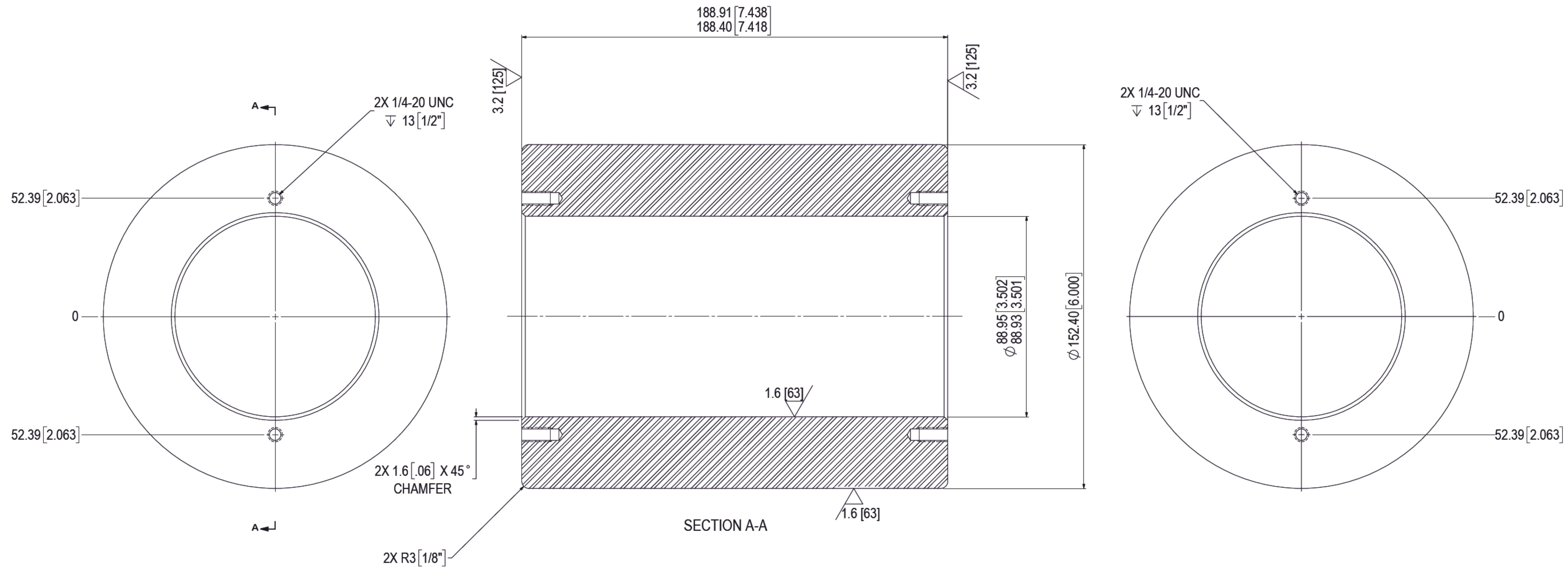
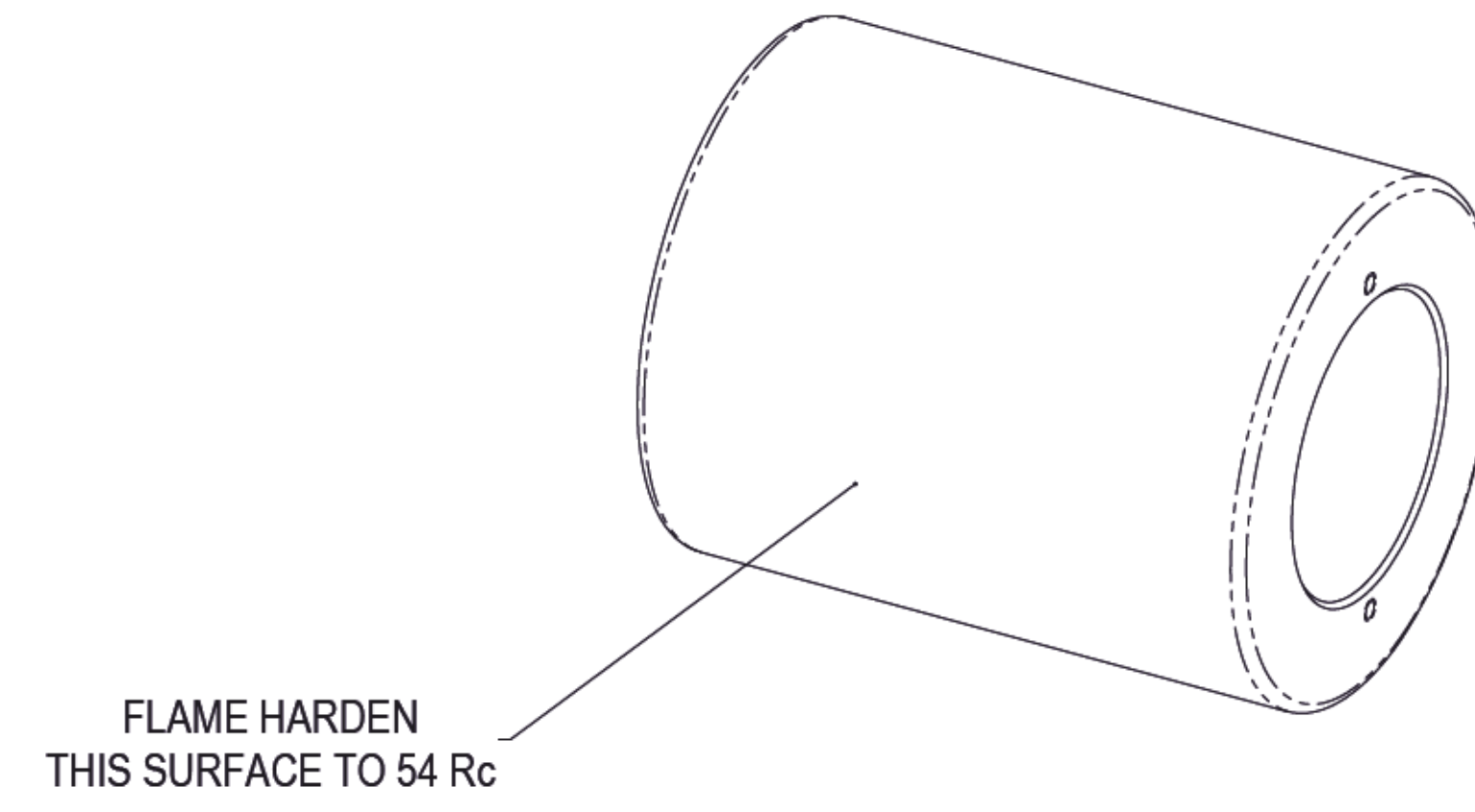
Project title / Titre du projet
**BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY**
 ONTARIO

Drawing title / Titre du dessin
CLEVIS SHAFT

Scale / Echelle 1:1
Drawn by/ Dessiné par M_D Date 2019-01-14
Designed by/ Conçu par M_D Date 2019-01-07
Checked by/ Vérifié par DPC Date 2019-01-21
Approved by / Approuvé par DPC Date 2019-01-21

Project No./No. du projet 1911-1	Client No./No du Client	Sheet No./ Feuille No. 21
Drawing Reference No./Numéro de Référence du Dessin 203		

PART NUMBER: 203-22
 DESCRIPTION:
 MATERIAL: AISI 4140 HTSR RND
 ø152 [6"] X 189 [7 7/16"] LG
 HEAT TREAT: FLAME HARDEN TO 54 Rc ON O.D.
 FINISH: ALL EXPOSED SURFACES MUST BE COATED
 WITH LPS-3 OR EQUIVALENT
 QUANTITY: 2



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.XX DECIMALS	± 0.1
.XXX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

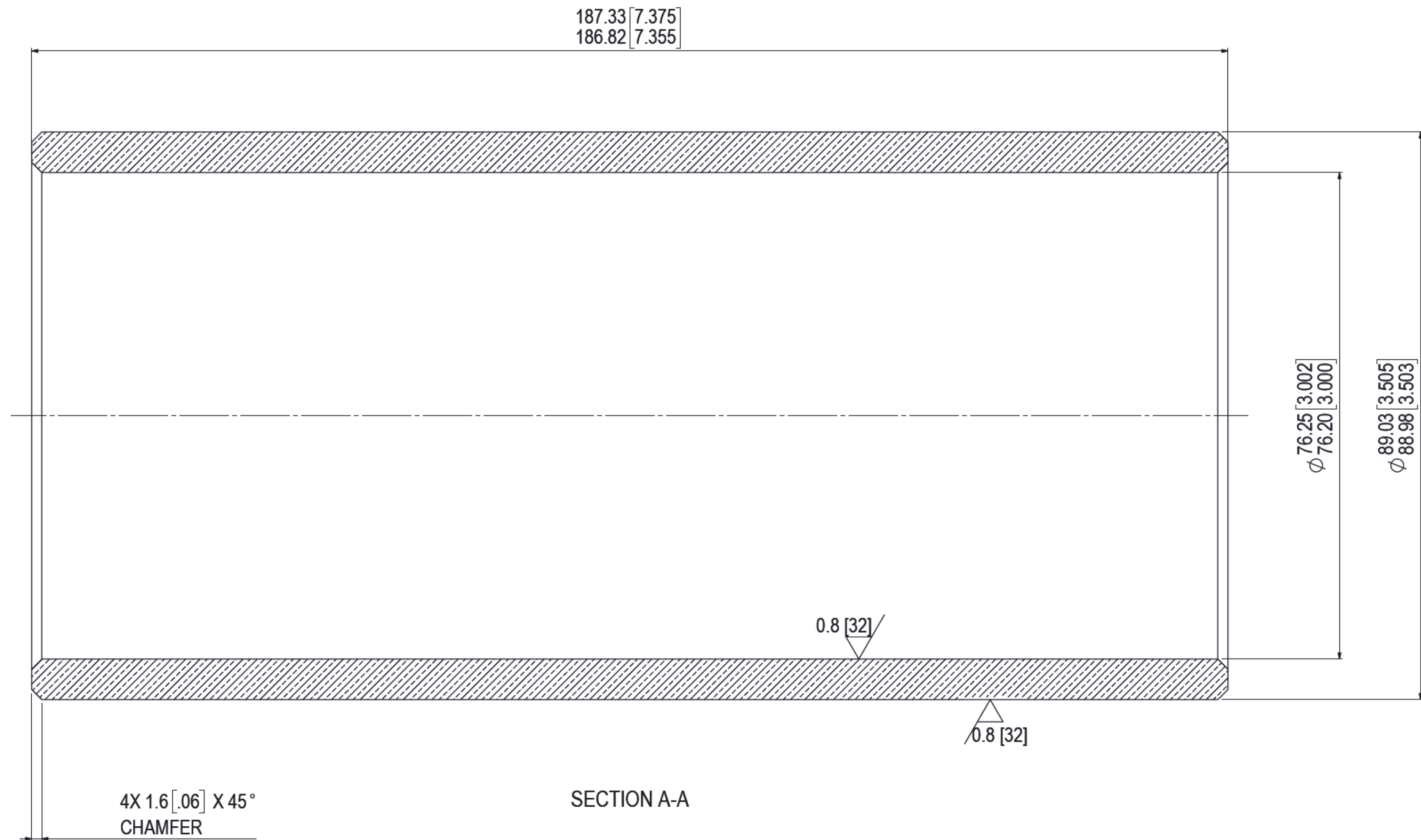
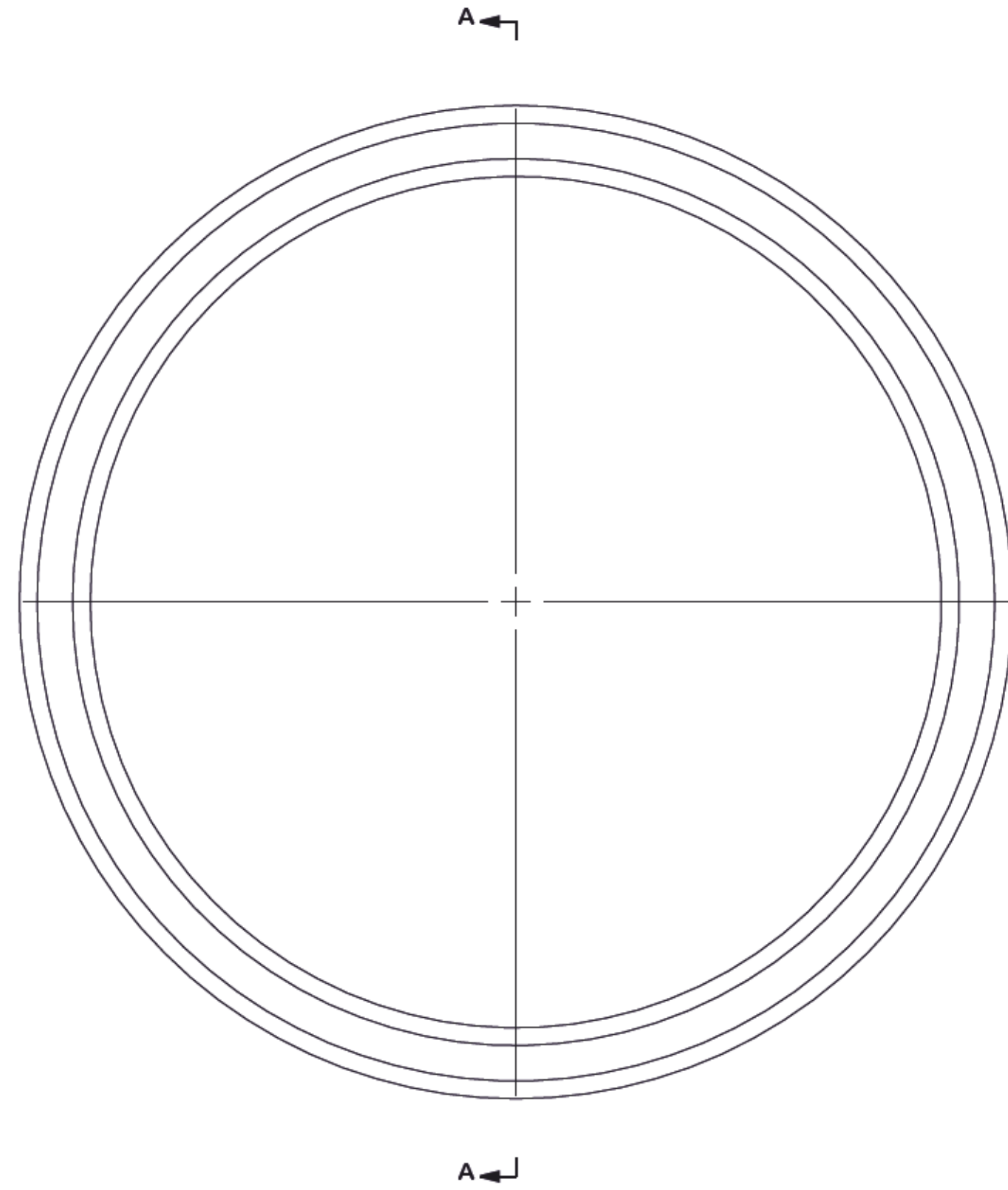
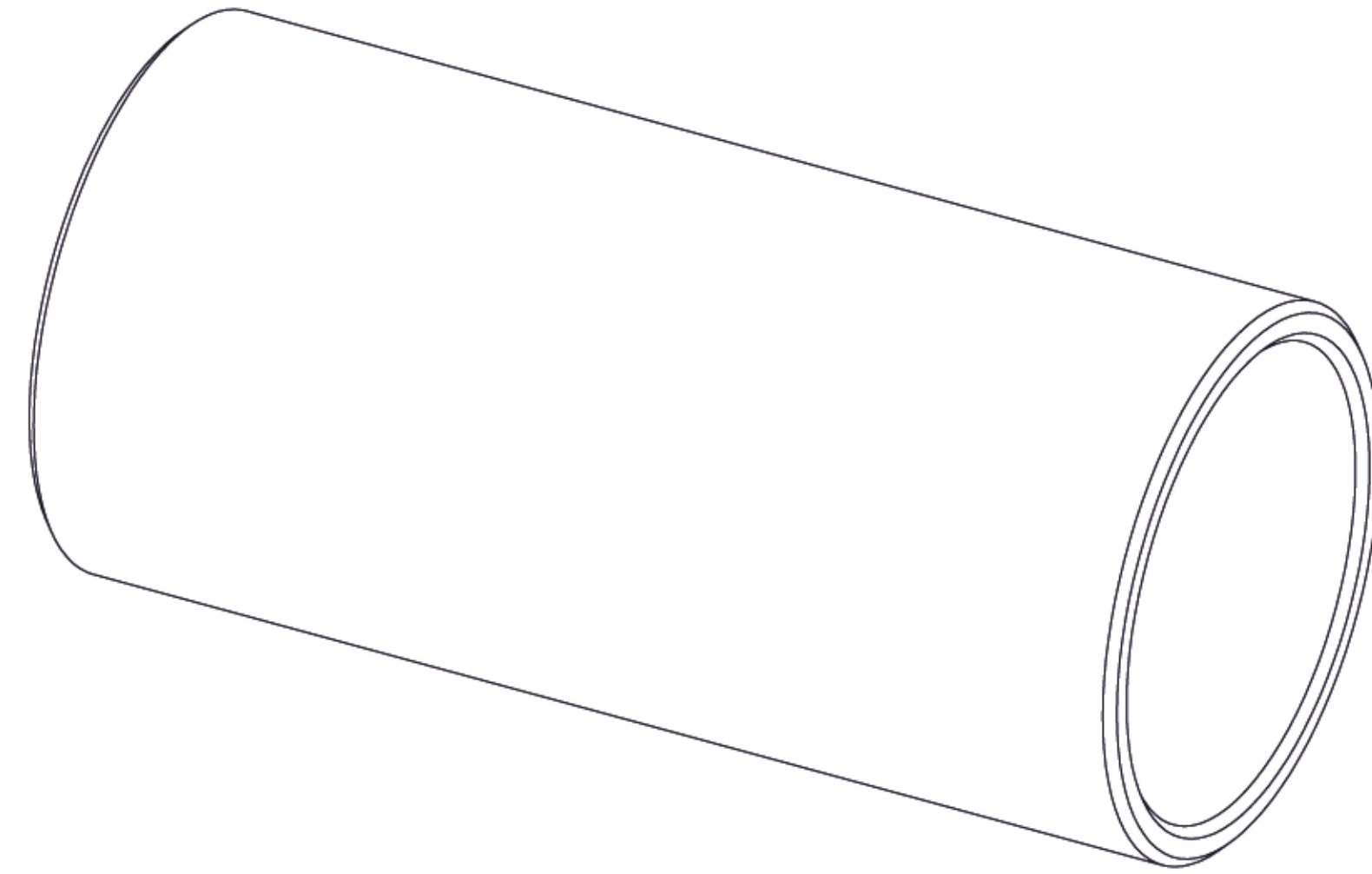
No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A		A Detail number No. du détail	A	
B		B Location dwg. no. No. sur dessin	B C	
C		C Drawing sheet no. No. du dessin		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____

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Project title / Titre du projet		
BOUNDARY ROAD SWING BRIDGE REHABILITATION TRENT-SEVERN WATERWAY		
ONTARIO		
Drawing title / Titre du dessin		
ROLLER		
Scale / Echelle		
1:1		
Drawn by/ Dessiné par	Date	
M_D	2019-01-14	
Designed by/ Conçu par	Date	
M_D	2019-01-07	
Checked by/ Vérifié par	Date	
DPC	2019-01-21	
Approved by / Approuvé par	Date	
DPC	2019-01-21	
Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
1911-1		22
Drawing Reference No./Numéro de Référence du Dessin		
203		

PART NUMBER: 203-23
 DESCRIPTION:
 MATERIAL: AMPCO 18 (AL BRNZ) TUBE
 89 [3 1/2"] OD X 64 [2 1/2"] ID X 187 [7 3/8"] LG
 FINISH: NONE
 QUANTITY: 2



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
X. DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				

A	A Detail number No. du détail	A
B	B Location dwg. no. No. sur dessin	B
C	C Drawing sheet no. No. du dessin	C

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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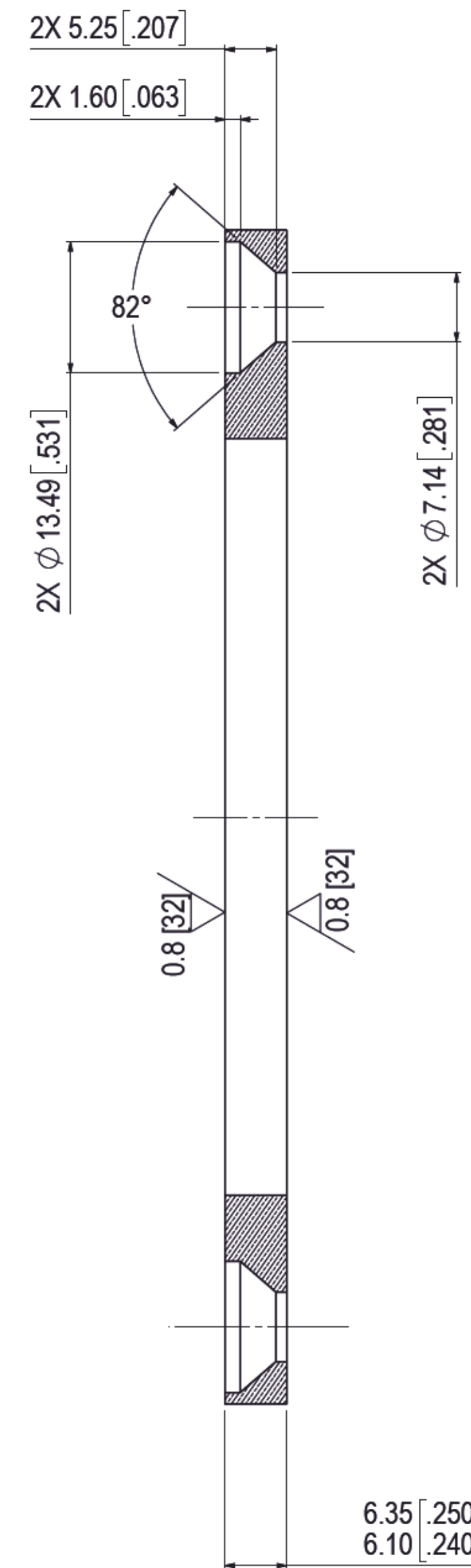
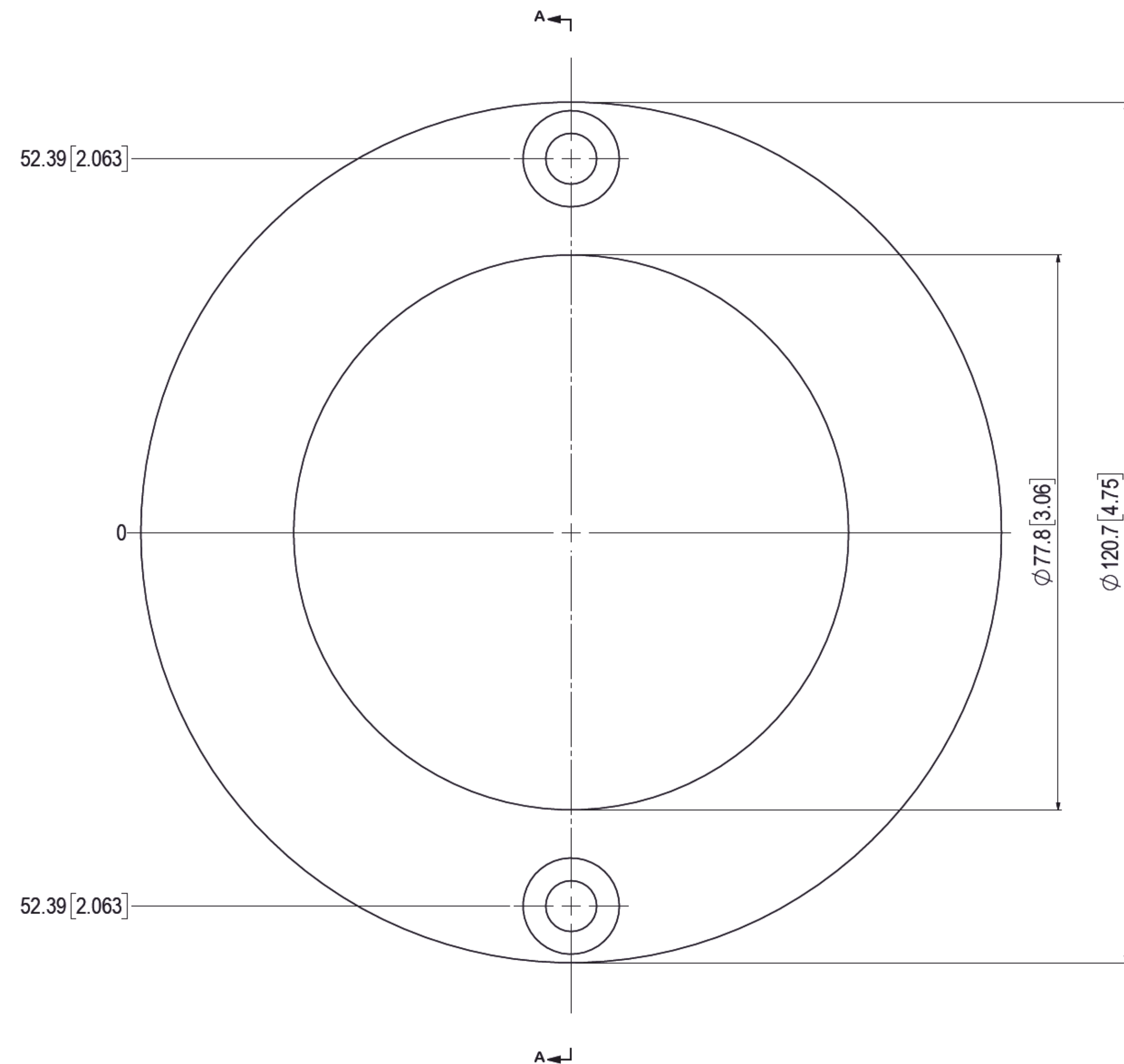
Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY
 ONTARIO

Drawing title / Titre du dessin
 ROLLER SLEEVE BUSHING

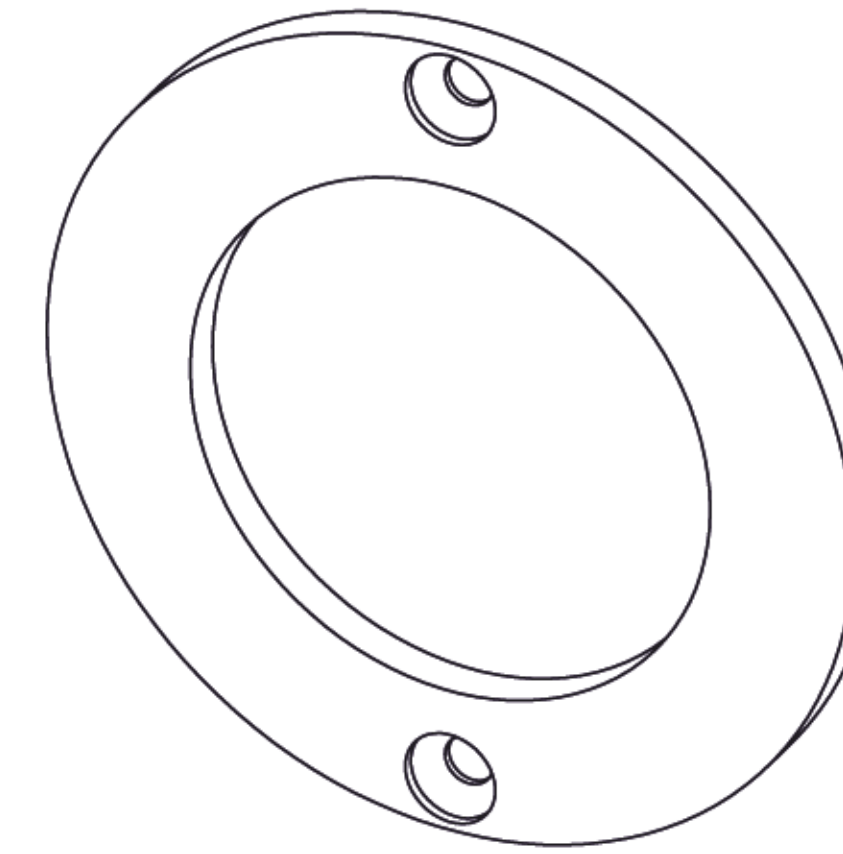
Scale / Echelle 2:1
Drawn by/ Dessiné par M_D Date 2019-01-14
Designed by/ Conçu par M_D Date 2019-01-07
Checked by/ Vérifié par DPC Date 2019-01-21
Approved by / Approuvé par DPC Date 2019-01-21

Project No./No. du projet 1911-1	Client No./No du Client	Sheet No./ Feuille No. 23
Drawing Reference No./Numéro de Référence du Dessin 203		

PART NUMBER: 203-24
 DESCRIPTION:
 MATERIAL: AMPCO 18 (AL BRNZ) PL
 ø121 [ø4 3/4"] X 6 [1/4"] THK
 FINISH: NONE
 QUANTITY: 4



SECTION A-A



1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.XX DECIMALS	± 0.1
.XXX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
Revision / Révision				
A		A Detail number No. du détail		A
B		B Location dwg. no. No. sur dessin		B C
C		C Drawing sheet no. No. du dessin		
Client Acceptance / Acceptation du client				
Signature _____				Date _____
File No./No. de dossier _____				



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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

ROLLER THRUST BEARING

Scale / Echelle
 2:1

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

Checked by/ Vérifié par
 DPC Date
 2019-01-24

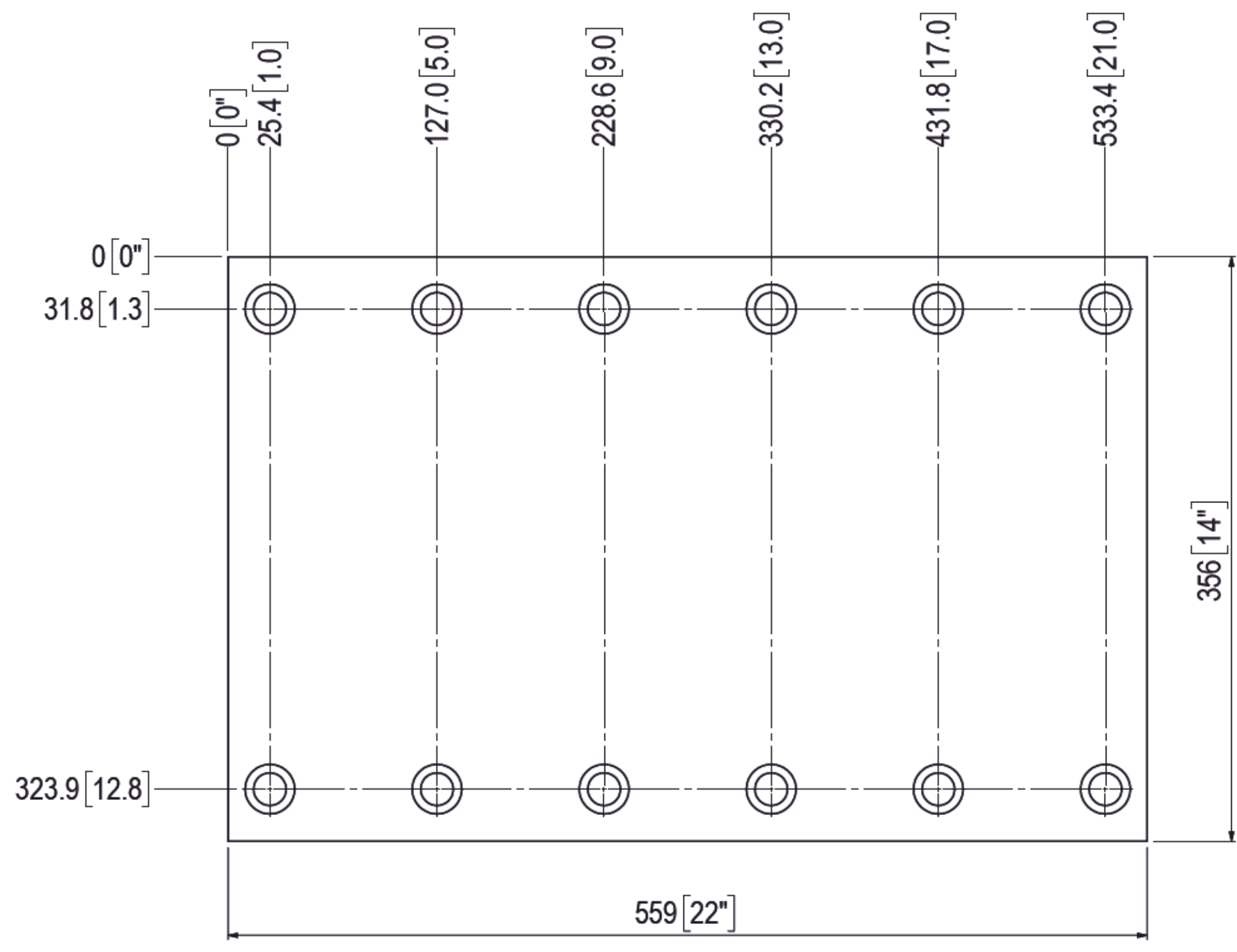
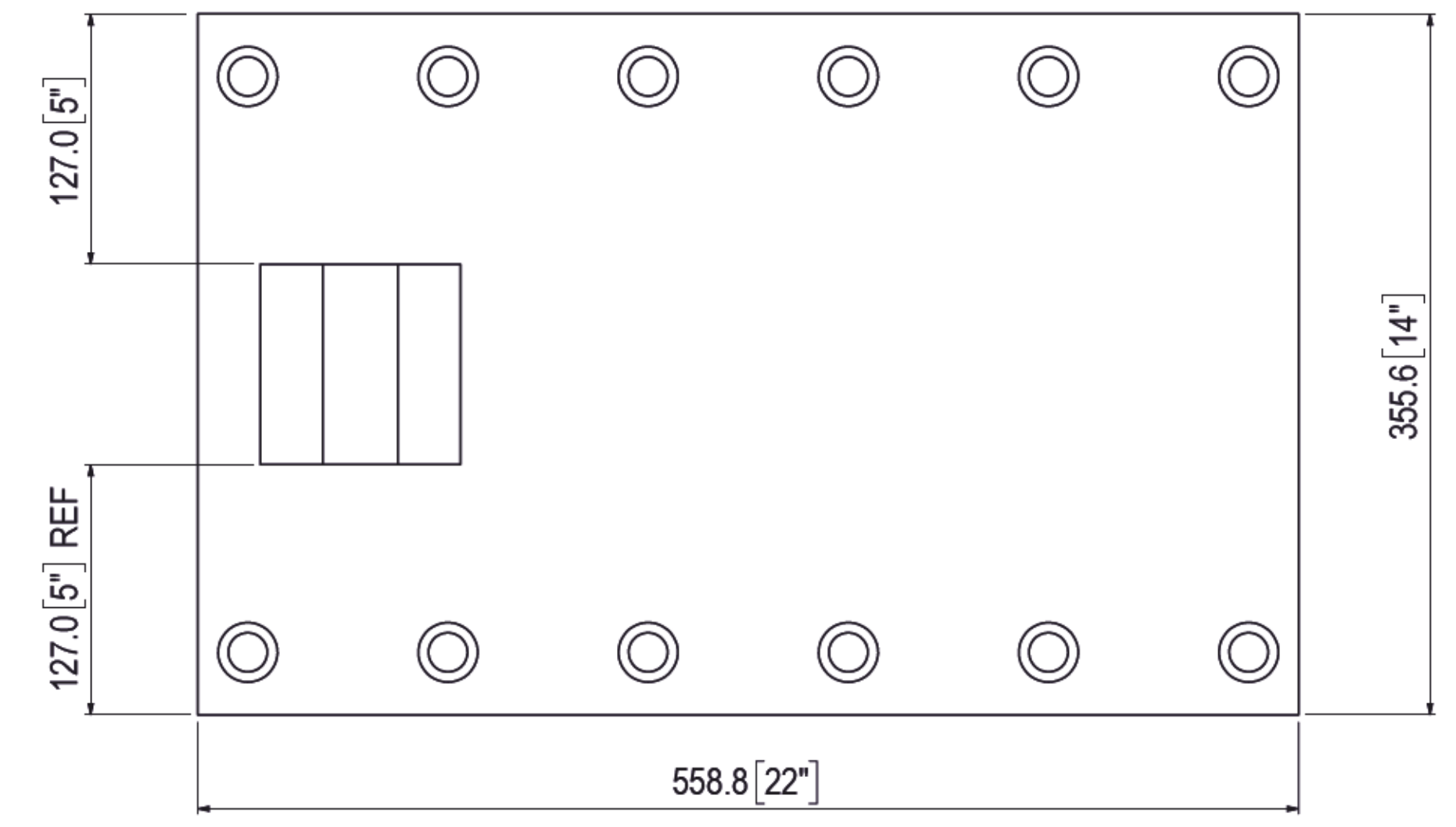
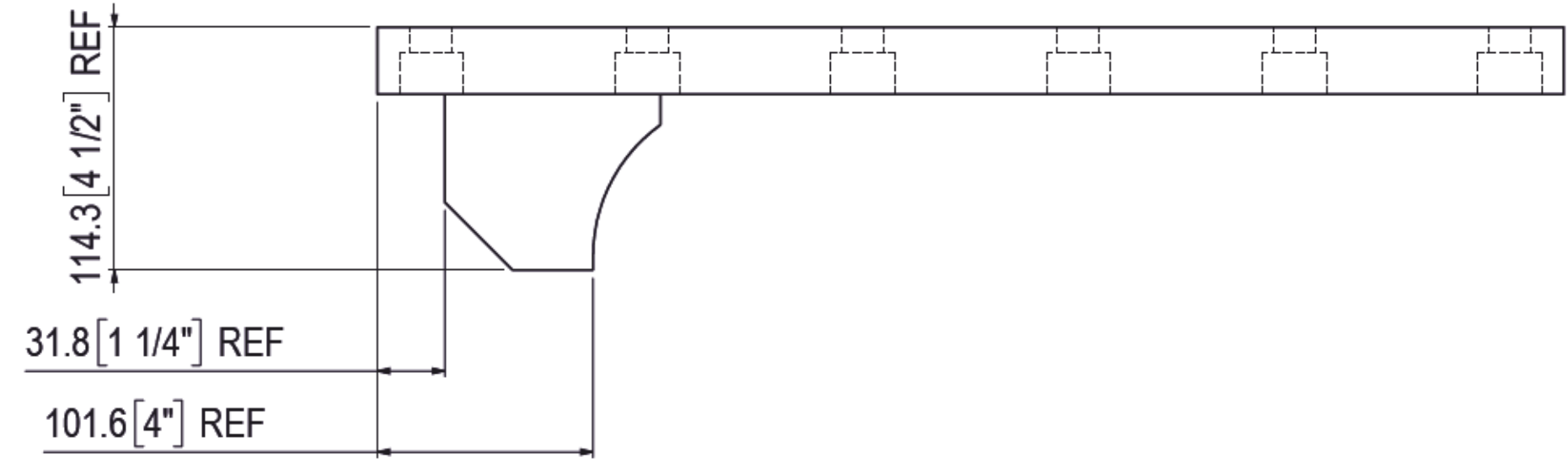
Approved by / Approuvé par
 DPC Date
 2019-01-21

Project No./No. du projet
 1911-1 Client No./No du Client

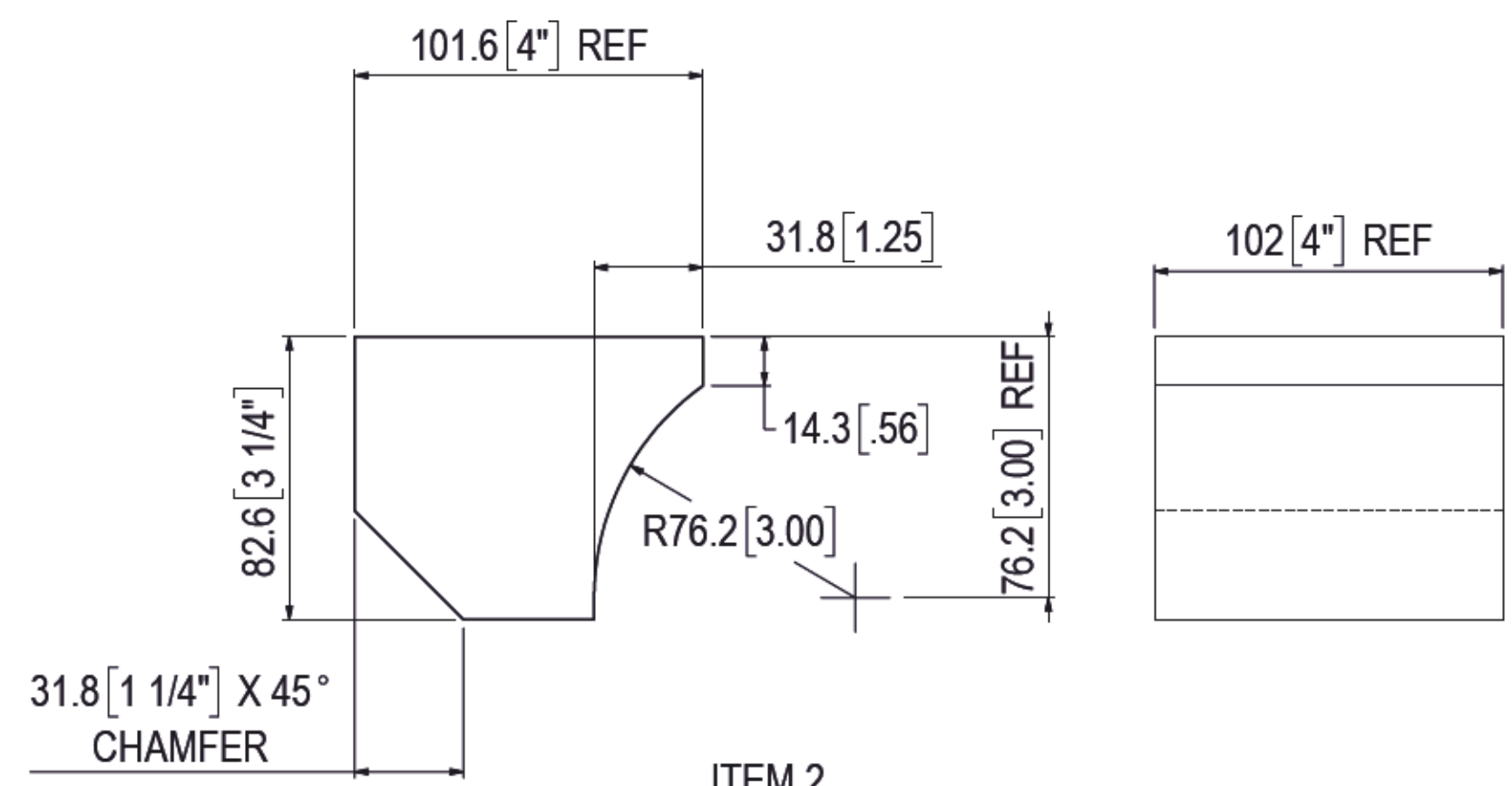
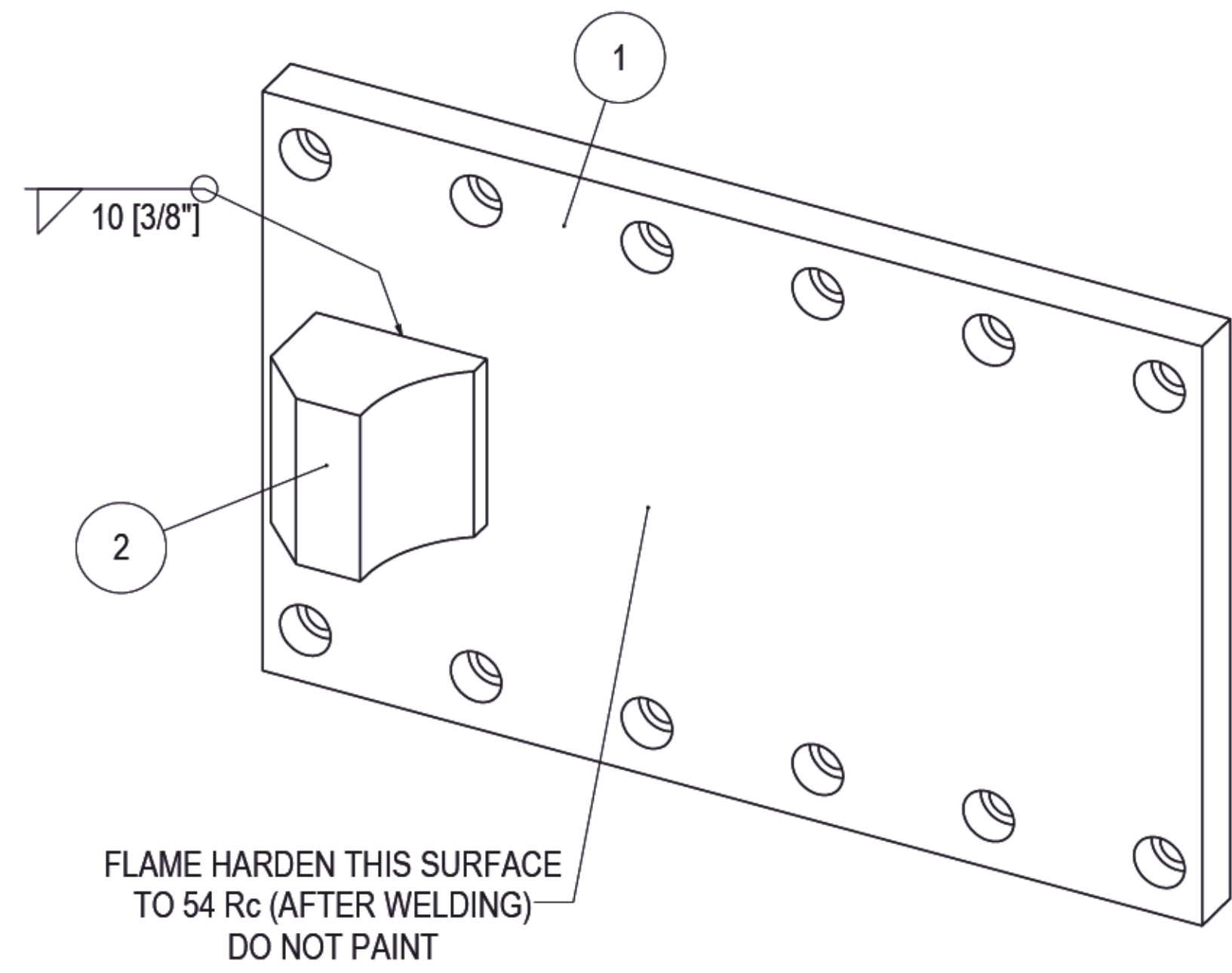
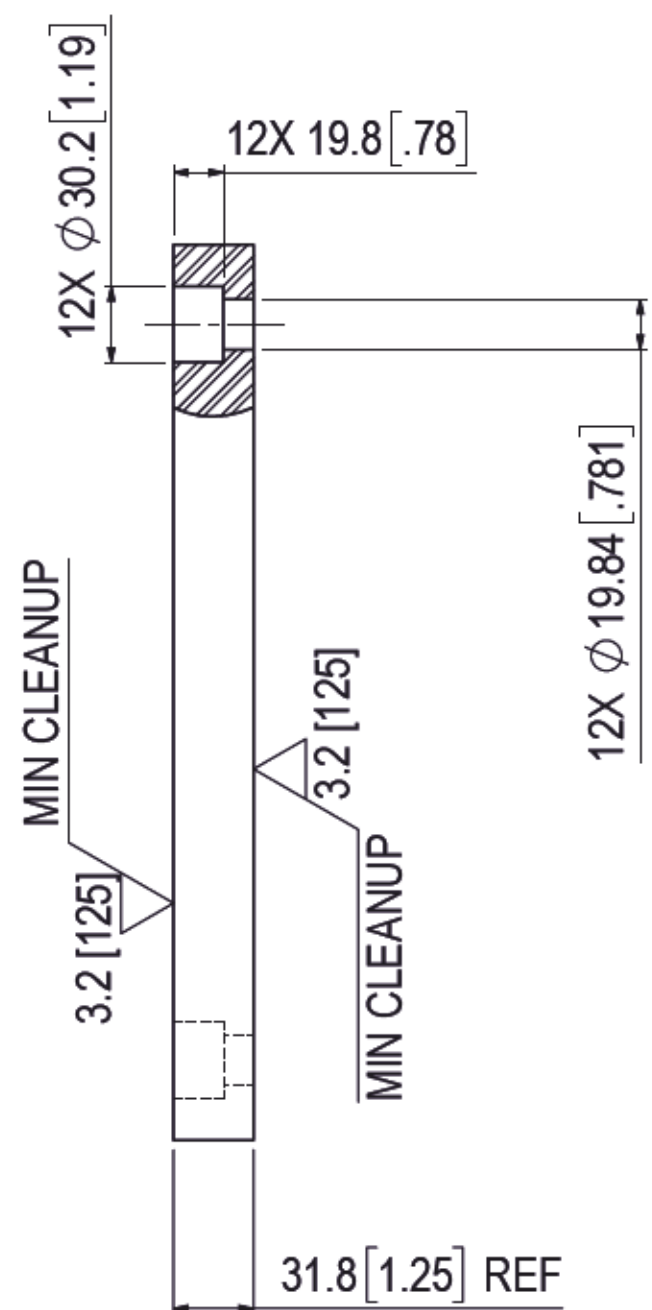
Drawing Reference No./Numéro de Référence du Dessin
 203 Sheet No./
 Feuille No.
 24

PART NUMBER: 203-25
 DESCRIPTION:
 MATERIAL: SEE CUT LIST
 HEAT TREAT: FLAME HARDEN TO 54 Rc (SURFACE AS NOTED)
 FINISH: PAINT (DO NOT PAINT HARDENED SURFACE)
 ALL UNPAINTED SURFACES MUST BE COATED
 WITH LPS-3 OR EQUIVALENT
 QUANTITY: 2

WELDMENT CUT LIST			
ITEM	QTY.	MATERIAL	CUT LENGTH
1	1	AISI 4140 HTSR PL, 32 [1 1/4"] THK	356 X 559 [14" X 22"]
2	1	AISI 4140 HTSR SQ, 102 X 102 [4" X 4"]	83 [3 1/4"]



ITEM 1
 DETAIL BEFORE WELDING



ITEM 2
 DETAIL BEFORE WELDING
 SCALE 1:2

1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By	Approved
Revision / Révision				
A		A Detail number		
B		B Location dwg. no.		
C		C Drawing sheet no.		

Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



Canada



Chadwick
 Engineering Ltd.
 www.chadwickengineering.com

Project title / Titre du projet
 BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

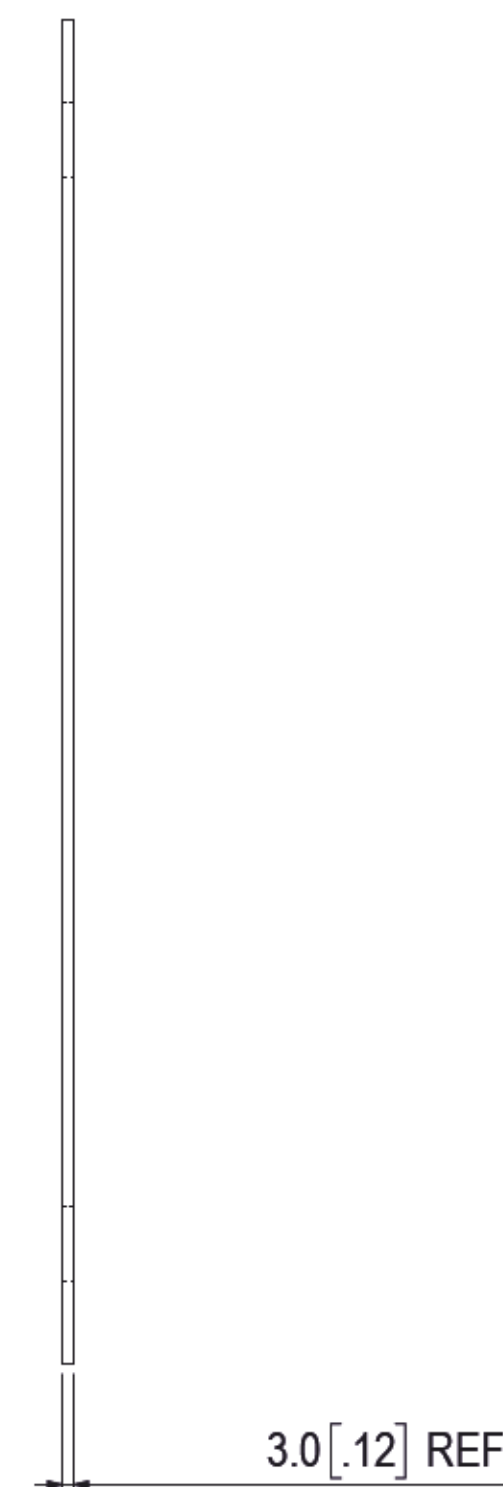
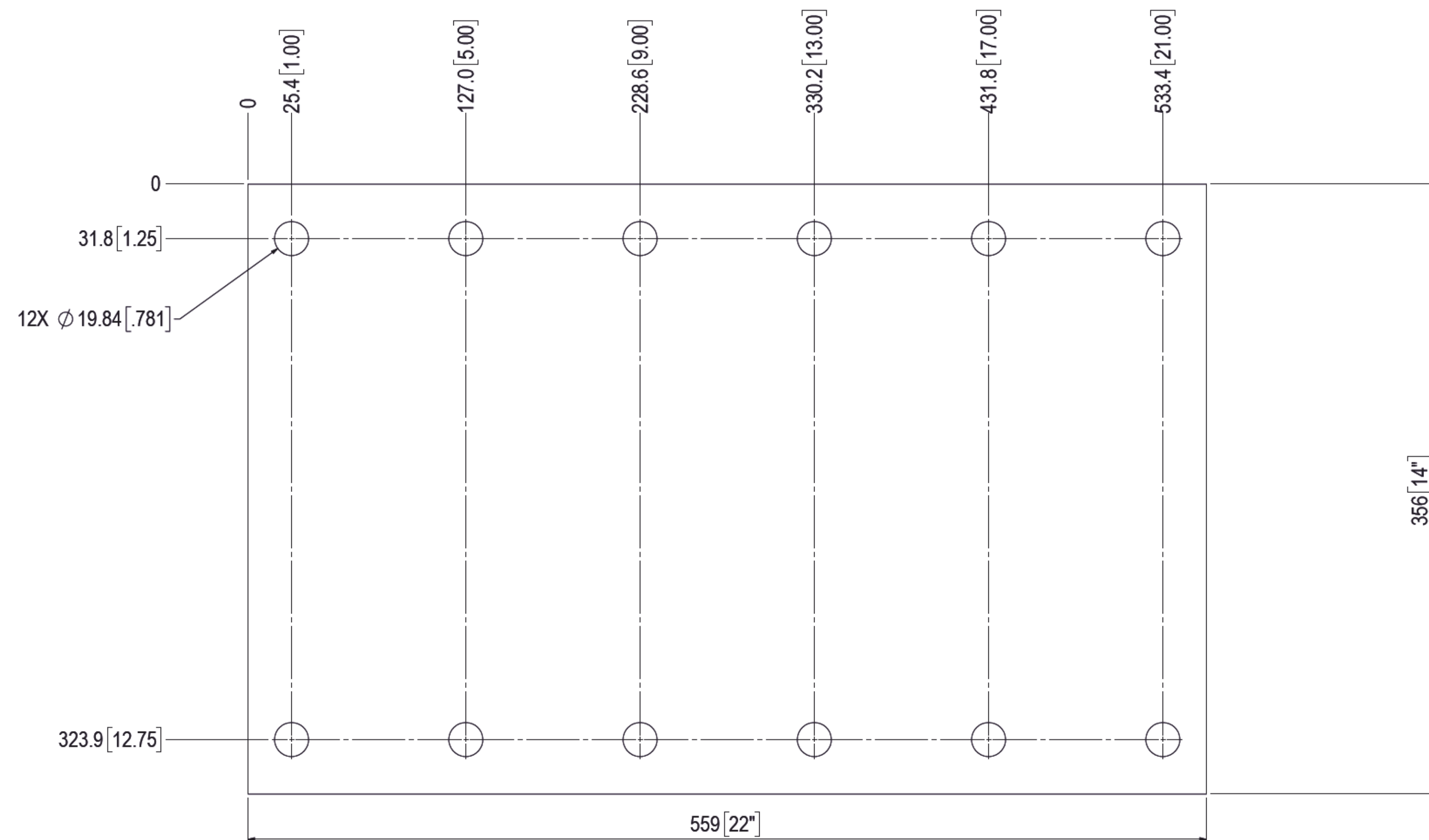
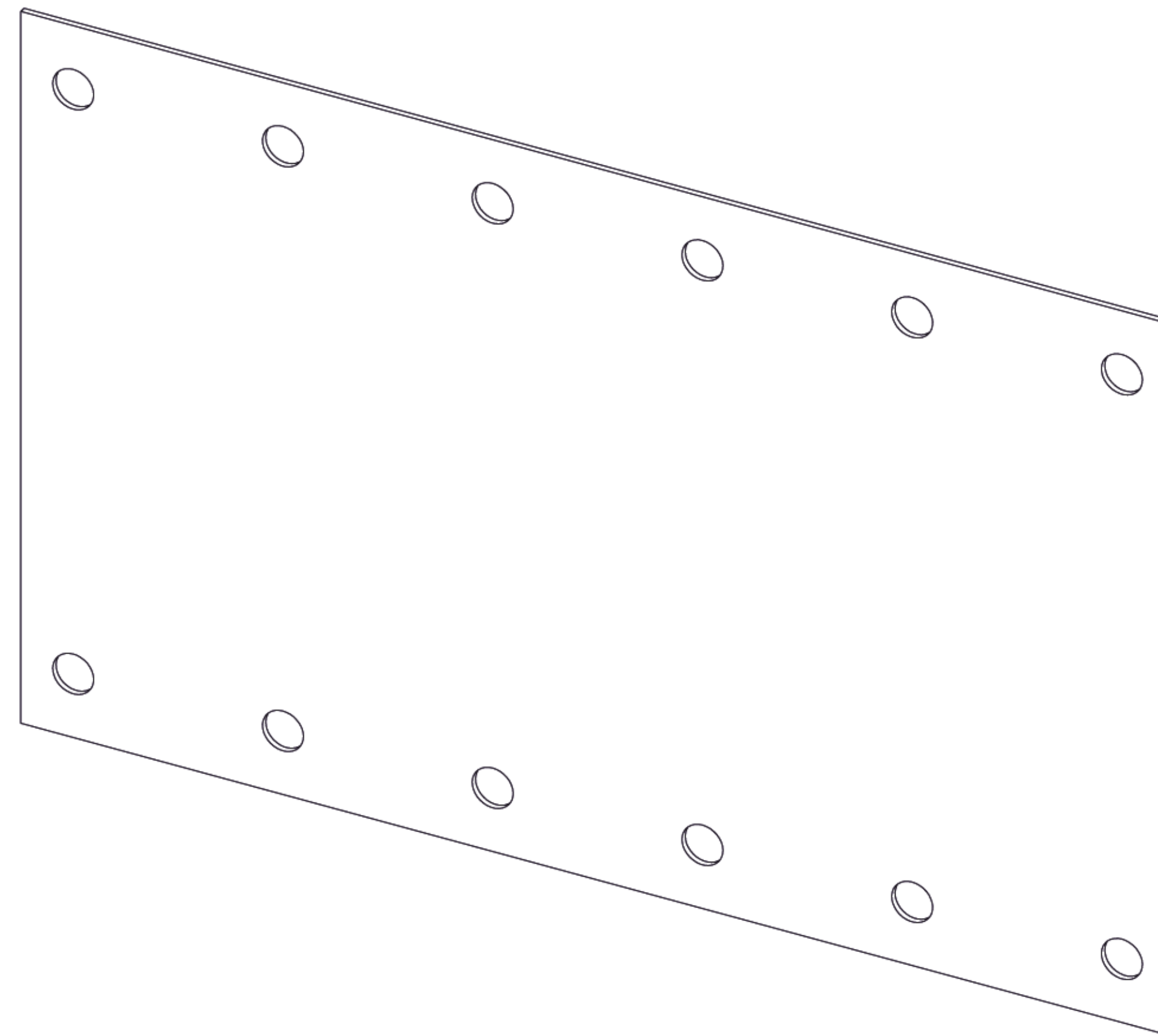
ONTARIO

Drawing title / Titre du dessin
 ROLLER PLATE

Scale / Echelle	1:3
Drawn by/ Dessiné par	M_D
Designed by/ Conçu par	M_D
Checked by/ Vérifié par	DPC
Approved by / Approuvé par	DPC
Date	2019-01-14
Date	2019-01-07
Date	2019-01-21
Date	2019-01-21

Project No./No. du projet	Client No./No du Client	Sheet No./ Feuille No.
1911-1		25
Drawing Reference No./Numéro de Référence du Dessin		
203		

PART NUMBER: 203-26
 DESCRIPTION:
 MATERIAL: AISI 316 SS SHT
 356 X 559 [14" X 22"] X 3 [1/8"] THK
 FINISH: AS RECEIVED
 QUANTITY: 16

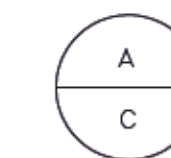


NOTE: NOMINAL SHIM STACK HEIGHT IS 1/2" PER SIDE

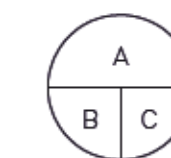
1. DIMENSIONS ARE IN MILLIMETERS	
2. TOLERANCES	
.X DECIMALS	± 0.5
.X DECIMALS	± 0.1
.XX DECIMALS	± 0.05
ANGLES	± 0.5 DEG
HOLE SIZES	± 1mm
SURFACES	3.2 MICROMETER

No.	Date	Description	Drawn By Desine par	Approved Approuve
-----	------	-------------	------------------------	----------------------

Revision / Révision



A Detail number
No. du détail
B Location dwg. no.
No. sur dessin
C Drawing sheet no.
No. du dessin



Client Acceptance / Acceptation du client
 Signature _____ Date _____
 File No./No. de dossier _____



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wsp

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Project title / Titre du projet

BOUNDARY ROAD SWING
 BRIDGE REHABILITATION
 TRENT-SEVERN WATERWAY

ONTARIO

Drawing title / Titre du dessin

ROLLER SHIM PLATE

Scale / Echelle
 1:2

Drawn by/ Dessiné par
 M_D Date
 2019-01-14

Designed by/ Conçu par
 M_D Date
 2019-01-07

Checked by/ Vérifié par
 DPC Date
 2019-01-21

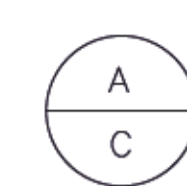
Approved by / Approuvé par
 2019-01-21 Date

Project No./No. du projet
 1911-1 Client No./No du Client
 Sheet No./
 Feuille No.

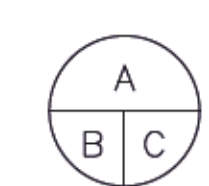
Drawing Reference No./Numéro de Référence du Dessin
 203 26



No.	Date	Description	Drawn by Dessiné par	Approved Approuvé
Revision / Révision				



A Detail number
No. du détail
B Location dwg. no.
No. sur dessin
C Drawing sheet no.
No. du dessin



Client Acceptance / Acceptation du client
Signature _____ Date _____
File No./No. de dossier _____



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**Chadwick
Engineering Ltd.**

Project title / Titre du projet
**BOUNDARY ROAD SWING BRIDGE
REHABILITATION**
TRENT-SEVERN WATERWAY
ONTARIO

Drawing title / Titre du dessin
**SWING POSITION LIMIT SWITCH
INSTALLATION**

Scale / Échelle
NOT TO SCALE
Drawn by/ Dessiné par _____ Date _____
Designed by/ Conçu par _____ Date _____
Checked by/ Vérifié par _____ Date _____
Approved by / Approuvé par _____ Date _____
DPC January 2019

Project No./No. du projet	Client No./No. du Client	Sheet No./ Feuille No.
		01

Drawing Reference No./Numéro de Référence du Dessin
204