



**RETURN BIDS TO:**

**RETOURNER LES SOUMISSIONS À:**

Réception des soumissions - TPSGC / Bid Receiving -  
PWGSC

Voir dans le document/

See herein

NA

Québec

NA

**SOLICITATION AMENDMENT  
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise  
indicated, all other terms and conditions of the Solicitation  
remain the same.

Ce document est par la présente révisé; sauf indication contraire,  
les modalités de l'invitation demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address**

Raison sociale et adresse du  
fournisseur/de l'entrepreneur

**Issuing Office - Bureau de distribution**

TPSGC/PWGSC  
601-1550, Avenue d'Estimauville  
Québec  
Québec  
G1J 0C7

<b>Title - Sujet</b> Precision cut-off machine - NRC	
<b>Solicitation No. - N° de l'invitation</b> 31206-203304/A	<b>Amendment No. - N° modif.</b> 002
<b>Client Reference No. - N° de référence du client</b> 31206-203304	<b>Date</b> 2020-08-31
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$QCN-035-17956	
<b>File No. - N° de dossier</b> QCN-0-43016 (035)	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2020-09-09</b>	<b>Time Zone</b> <b>Fuseau horaire</b> Heure Avancée de l'Est HAE
<b>F.O.B. - F.A.B.</b> Specified Herein - Précisé dans les présentes <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input type="checkbox"/> <b>Other-Autre:</b> <input checked="" type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Deslauriers, Annie	<b>Buyer Id - Id de l'acheteur</b> qcn035
<b>Telephone No. - N° de téléphone</b> (418) 571-5295 ( )	<b>FAX No. - N° de FAX</b> (418) 648-2209
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

Instructions: See Herein

Instructions: Voir aux présentes

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/</b> <b>de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

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## AMENDMENT 002

The purpose of Amendment 002 is to change the closing date of the Request for Proposal and respond to an inquiry during the solicitation period.

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### 1. The end date of the invitation

- a. **DELETE:**        **September 2, 2020, 14:00 Eastern Daylight Time.**
- b. **INSERT:**        **September 9, 2020, 14:00 Eastern Daylight Time.**

### 2. Enquiries - Bid Solicitation

To ensure consistency and quality of information provided to bidders, significant enquiries received and the replies to such enquiries will be provided simultaneously to bidders to which the bid solicitation has been sent, without revealing the sources of the enquiries.

Here is the questions which we have received:

Question 3 : What materials are to be cut (steel, aluminum, plastic, etc.)?

**Answer 3 : All material types are to be considered (aluminum, ceramic, glass, plastic, steels, composites, multi-materials, multi-layers).**

Question 4 : What are the material shapes (tube, bars, plates, round, square, etc.)?

**Answer 4 : All material shapes are to be considered.**

Question 5 : What raw stock sizes are involved?

**Answer 5 : Sample size varies depending on the particular need.**

Question 6 : What lengths or dimensions are the parts cut to?

**Answer 6 : Sample size varies depending on the particular need.**

Question 7 : What tolerances are required on the cut parts or end product?

**Answer 7 : Annex A, section 4, point S3.4, must have a displacement precision of a minimum of 50 microns.**

Question 8 : What type of control system is required?

**Answer 8 : The precision saw must have the following specifications :**

- **Annex A, section 4, point S14, the saw must have an LCD screen with backlight.**
- **Annex A, section 4, point S15, the saw must allow the programming, the identification and the saving of methods.**

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- **Annex A, section 4, point S16, the saw must allow XY axes movement using a joystick button.**

Question 9 : What machine safety standards are required if any beyond ISO13849?

**Answer 9 : Must meet machine safety standards.**

Question 10 : Are there any specific electrical requirements?

**Answer 10 : Must meet CSA standards.**

Question 11 : Are there any specific environmental requirements?

**Answer 11 : No.**

Question 12 : Annex A, section 4, point S3 -Programming a multi cutting sequence. To what dimensions, what number of sequences?

**Answer 12 : Multi-cutting sequence shall depend on the user's cutting requests. Must be programmable.**

- **Annex A, section 4, point S3.1, must have a minimum length of 40 mm.**
- **Annex A, section 4, point S3.2, must have multi-displacement programming with identical steps for a sample.**
- **Annex A, section 4, point S3.3, must have programming of a minimum of three (3) displacements with different steps for a sample.**

Question 13 : Annex A, section 4, point S13- A positioning laser system – to position the work piece, the cutting blade? This does not define the requirement.

**Answer 13 : To position the work piece.**

**ALL OTHER TERMS AND CONDITIONS REMAIN UNCHANGED.**