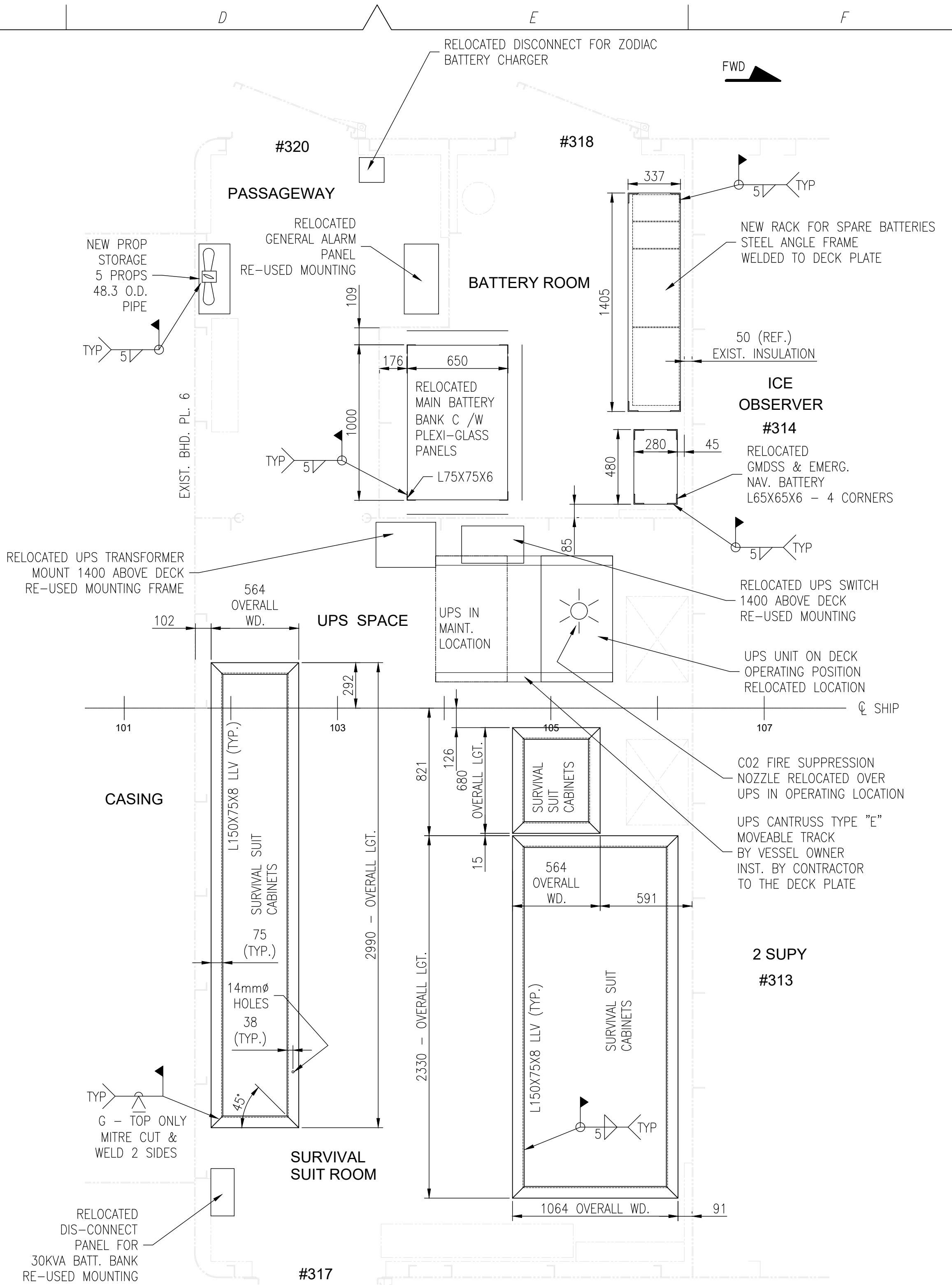


REMOVAL & RELOCATION PLAN 1-4B
OFFICERS DECK -16,100 ABL APPROX.
SCALE 1:20



FOUNDATRION PLAN 1-4D
OFFICERS DECK -16,100 ABL APPROX.
SCALE 1:20

NOTE:
SITE DRILL 14mmØ HOLES IN CABINET BASE & SUPPORTING
ANGLE FRAME, MIN. OF 6 BOLTS IN LONG SIDE & 3 IN
SHORT SIDE. SECURE WITH HEX BOLTS M12 X 50 LG
C/W FLAT WASHER, LOCK WASHER & HEX NUT
GRADE 5 - GALVANIZED

REV	DATE	BY	CHK	APPR	DESCRIPTION
0	09/25/2019	DFT	CHK	APPR	ISSUED FOR CLIENT REVIEW

- GENERAL NOTES:**
1. ALL STRUCTURAL WELDING SHALL BE PERFORMED TO ABS RULES LATEST REVISIONS.
 2. ALL MATERIAL TO BE ABS GRADE A OR EQUIVALENT UNO.
 3. WELDING FILLER MATERIAL TO BE BASED ON APPROVED WELDING PROCEDURE FOR GRADE OF MATERIALS BEING JOINED. AS A MIN. FOR ORDINARY STRENGTH AND HIGHER STRENGTH MILD STEELS, E70 ELECTRODES WITH LOW HYDROGEN CONTENT SHALL BE USED.
 4. ALL FILLET AND PENETRATION WELDS SHALL BE DOUBLE CONTINUOUS AND BE 100 PER CENT VISUALLY INSPECTED AND PROVED FREE OF DEFECTS AS DEFINED BY ABS CLASS RULES.
 5. ALL FILLETS TO BE A MIN. 5 mm DOUBLE CONTINUOUS U.N.O.
 6. ALL WATERTIGHT JOINTS SHALL BE FULL PENETRATION, UNLESS NOTED OTHERWISE.
 7. FULL PEN. WELDS TO BE GROUND FLUSH WHEREVER WELD CROSSING OCCURS.
 8. ALL WELDING SLAG, SPLATTER & BURRS TO BE REMOVED AND GROUND SMOOTH.
 9. ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF OR GROUND TO A MINIMUM RADIUS OF 3 mm
 10. FIT UP & ALIGNMENT SHALL BE IN ACCORDANCE WITH I.A.C.S. REQUIREMENTS "SHIP BUILDING & REPAIR QUALITY STANDARDS".
 11. ALL COATING SHALL BE AS PER OWNER'S SPECIFICATIONS.
 12. ALL DIMENSIONS SHALL BE VERIFIED ON BOARD BY CONTRACTOR PRIOR TO CONSTRUCTION.
 13. ALL DIMENSIONS SHOWN ARE NEAT AND NO ALLOWANCE FOR FIT-UP, SHRINKAGE OR ERECTION TRIMMING HAS BEEN INCLUDED.
 14. RE-USED FOUNDATIONS TO BE CUT FROM DECK OR BULKHEAD. THE AREA TO BE GROUND TO SMOOTH FLAT SOUND STEEL. THE CUT EDGE OF THE SUPPORT TO BE GROUND TO A FLAT SQUARE CUT EDGE FOR RE-WELDING. HOT WORK AREAS TO RECIEVE FULL PAINT TOUCH UP, MATCHING EXISTING PAINT SYSTEMS AND COLOURS.

- REFERENCES:**
1. CCG DRAWING - 221-H-101
GENERAL ARRANGEMENT
 2. ALLSWATER DRAWING - 19077-503-A-045
BATTERY & SURVIVAL SUIT ROOM ARRANGEMENT



CCGS PIERRE RADISSON

TITLE:
**NEW BATT. & SURVIVAL RM.
RELOCATION & FOUNDATIONS
PLAN & DETAILS**

CLIENT: CANADIAN COAST GUARD		DATE: 09/25/2019	SHEET: 1 OF 1
APPROVALS	STATUS: ISSUED	SCALE: AS NOTED	DWG NO: REV: 0
CLIENT:	CLASS: CHK: BP	DWG: LWS	APPR: RC
FLAG:	----		19077-503- S -057