



FORMS PRINTING SPECIFICATIONS

Requisition No.	Record No
Date prepared 2017-06-13	

GENERAL DESCRIPTION

Title
Old Age Security file folders

Form No. SC ISP-1645	Dated 2017-06-13	Stock Number	U I	Quantity
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Flat
 Set
 Continuous
 Tab card
 Tag
 Label
 Sales book
 Other folder

MATERIAL - (Paper, card stock, carbon etc.)

Dimensions	Trim size	Wide X	High	Stub size	Tear out	Wide X	High
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PAPER (State grade, type, colour, basis weight and reference to applicable CGSB standard.)

Score for expansion: 4 x 1/4" on front panel
 Corners: rounded at top left/right and bottom right of tab (see sample)
 Fasteners: 2 heat seal fasteners - 2 1/2" capacity - top center on left inside panel and centered on inside right panel along spine

Call Tiffany Ladouceur 819-654-4152 if specs are not clear.

Panels: 2 - Ink: Black
 Stock: Index Bristol 220M, white or equiv.
 Material must not be waxy/slippery
 Flat size: 19" wide x 14 3/8" high
 Fold to: 9.5" wide x 14 3/8" high - back panel is 9.5" wide x 15 1/4" high (tab at bottom - see sample)

Carbons	Recessed	Protruding	
<input type="checkbox"/> Black <input type="checkbox"/> Blue Other	Inches	Inches	
Narrow	Uncarbonized	Write test requested?	No. of sets
<input type="checkbox"/> Right <input type="checkbox"/> Left Inches	<input type="checkbox"/> Right <input type="checkbox"/> Left <input type="checkbox"/> Top <input type="checkbox"/> Bottom	<input type="checkbox"/> Yes <input type="checkbox"/> No	

PRINTING - (As specified in the attached copy)

<input type="checkbox"/> One side <input type="checkbox"/> Head to head <input type="checkbox"/> Tumble <input type="checkbox"/> Head to side	Ink colour	Proofs requested (No. & type)
	Black	1 proof
Serial numbers	Ink colour	<input type="checkbox"/> Crash <input type="checkbox"/> Individual parts
From	To	
Size of margins	Front: Top Left	Back: Top Left

CONSTRUCTION

Perforate

Collate/Gather

Punching	Top	Bottom	Right	Left	No. of holes	Diameter	C-C	<input type="checkbox"/> Round Other					
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>									
Binding	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Wire	Sew	Side	Score	Saddle	Fold	Crimplock	Pad in	Band in
					<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
Stub	<input type="checkbox"/> Rigid <input type="checkbox"/> Flexible <input type="checkbox"/> Controlled glue line <input type="checkbox"/> Fugitive glue	Position											

PACKAGING - EMBALLAGE

Wrap
 Box
 Bag
 Pads
 100 Sets
 Sheets
 Packages

FORM WILL BE COMPLETED BY

Hand
 Typewriter

ENTER ADDITIONAL INFORMATION ON PAGE 2	Prepared by Tiffany Ladouceur	Approved by
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ADDITIONAL INFORMATION

Please send 5 sample folders to:

Tiffany Ladouceur
Forms Design and Development Unit
140 Promenade du Portage
PDC, room 1D123
Gatineau, QC K1A 0J9