



National Defence

Défense nationale

National Defence Headquarters
Ottawa, Ontario
K1A 0K2

Quartier général de la Défense nationale
Ottawa (Ontario)
K1A 0K2

REQUEST FOR PROPOSAL DEMANDE DE PROPOSITION

RETURN BIDS TO: RETOURNER LES SOUMISSIONS À :

Bid Receiving – PWGSC / Réception des
soumissions - TPSGC

Via ePost / Postel

Fax / Facse: 819-997-9776

Proposal To: National Defence Canada

We hereby offer to sell to Her Majesty the Queen in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods and services listed herein and on any attached sheets at the price(s) set out therefore.

Proposition à : Défense nationale Canada

Nous offrons par la présente de vendre à Sa Majesté la Reine du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens et services énumérés ici et sur toute feuille ci-annexée, au(x) prix indiqué(s).

Title/Titre: BEARING SLEEVE/ COUSSINET	Solicitation No – N° de l'invitation W8482-218160/A Amendment / Modification # 002
Date of Solicitation – Date de l'invitation 18 August/ Aout 2020	
Address Enquiries to – Adresser toutes questions à Stéphane Lanoie Stephane.Lanoie@forces.gc.ca D Mar P 4-3-4-4	
Telephone No. – N° de téléphone	FAX No – N° de fax
Destination See herein / Précisé dans les présentes	

Instructions:

Municipal taxes are not applicable. Unless otherwise specified herein all prices quoted must include all applicable Canadian customs duties, GST/HST, excise taxes and are to be delivered Delivery Duty Paid including all delivery charges to destination(s) as indicated. The amount of the Goods and Services Tax/Harmonized Sales Tax is to be shown as a separate item.

Instructions: Les taxes municipales ne s'appliquent pas. Sauf indication contraire, les prix indiqués doivent comprendre les droits de douane canadiens, la TPS/TVH et la taxe d'accise. Les biens doivent être livrés « rendu droits acquittés », tous frais de livraison compris, à la ou aux destinations indiquées. Le montant de la taxe sur les produits et services/taxe de vente harmonisée doit être indiqué séparément.

Solicitation Closes – L'invitation prend fin At – à :14 :00 EDT On - le : 09 October / Octobre 2020
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Delivery required - Livraison exigée	Delivery offered - Livraison proposée
Vendor Name and Address - Raison sociale et adresse du fournisseur	
Name and title of person authorized to sign on behalf of vendor (type or print) - Nom et titre de la personne autorisée à signer au nom du fournisseur (caractère d'imprimerie)	
Name/Nom _____	Title/Titre _____
Signature _____	Date _____

Amendment #002 is raised to answer bidder's questions and change the solicitation closing date:

Question # 2 :

Please confirm what the surface finish for items 1 and 2 on this RFP should be.

Answer # 2:

For the sleeves delivered to the subject contract, a surface finish of Ra 12.5 micrometer on all rough machining surfaces would be acceptable.

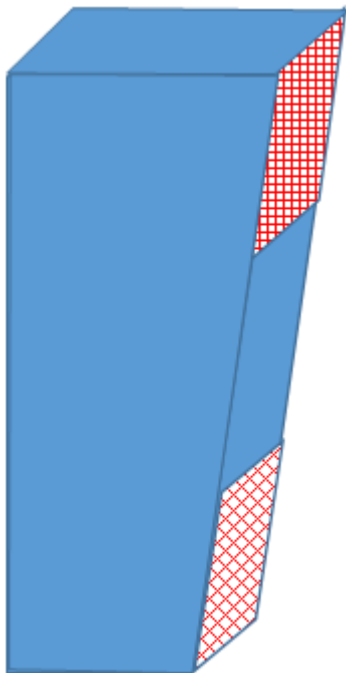
Question # 3:

With respect to the subject RFP, items 3 and 4 Wedge part number 0068655-1 (drawing attached) we have the following questions (see below Q and A 3 - 6):

0.41 finish – shown in 3 positions – please confirm that the 0.41 finish is to be done only on the front and back sides (150 mm width dimension) and not on the sides (125 mm tapered width). Also confirm that the end faces are not to be polished. Also confirm that the 0.41 mm finish is to be 100 mm in total in length measured from the two ends. As the .041 finish is noted in 3 positions please advise if the 4th position – LH top surface is to be done.

Answer # 3:

0.41 finish shall be applied to the wedge face in red shaded areas within 220 mm from each end, as illustrated schematically in the (exaggerated) diagram below (not to scale). In addition, the 0.41 finish shall also be applicable to the opposite surface in two zones within 100 mm from each ends.



The rest of the surfaces shall be finished to 1.6:

3. SURFACE FINISH 1.6 $\sqrt{\text{---}}$
FINIS DE SURFACES

Question # 4:

Drawing note 2 identifies that tolerances IAW ANSI B4-1, GR7. This specification is titled "Preferred Limits and Fits for Cylindrical Parts". This part is a solid tapered wedge with no holes, etc... and not a Cylindrical Part. To ensure no confusion please advise which aspect (table number, section, etc...) of this specification applies to this part as it is not clearly evident.

Answer # 4:

The dimension tolerances are $\pm 1.6/1000$ ", or ± 0.04 mm in equivalent metric unit.

Question # 5:

Please provide further detail on the dimension 280 x 1.0 "Relief" as it is not clear what this feature is to look like.

Answer # 5:

The 280 x 1.0 mm relief is illustrated schematically in the diagram below (not to scale).



Question # 6:

Please confirm that the 1:30 taper applies to the full length only on one side.

Answer # 6:

It is confirmed that "the 1:30 taper applies to the full length only on one side.

On page 1 of the Request for Proposal:

DELETE:

Solicitation closes at 14:00 EDT on 28 September 2020

INSERT:

Solicitation closes at 14:00 EDT on 09 October 2020

ALL OTHER TERMS AND CONDITIONS REMAIN THE SAME