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NA
Ontario

SOLICITATION AMENDMENT MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise
indicated, all other terms and conditions of the Solicitation
remain the same.

Ce document est par la présente révisé; sauf indication contraire,
les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution

Public Works and Government Services / Travaux
publics et services gouvernementaux
Kingston Procurement
Des Acquisitions Kingston
86 Clarence Street, 2nd floor
Kingston
Ontario
K7L 1X3

Title - Sujet Bolt Hole Inspection Kits	
Solicitation No. - N° de l'invitation W3474-211551/A	Amendment No. - N° modif. 002
Client Reference No. - N° de référence du client W3474-21-1551	Date 2020-11-23
GETS Reference No. - N° de référence de SEAG PW-\$KIN-950-8163	
File No. - N° de dossier KIN-0-54044 (950)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM Eastern Standard Time EST on - le 2020-11-30 Heure Normale de l'Est HNE	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Fraser, Alexa	Buyer Id - Id de l'acheteur kin950
Telephone No. - N° de téléphone (873) 355-4392 ()	FAX No. - N° de FAX (613) 545-8067
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction: Aerospace and Telecommunications Engineering Support Squadron 8 WIng Trenton Astra, ON K0K 3W0	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

Amendment 002 to Solicitation W3474-211551/A– Bolt Hole Inspection Kit

The purpose of this amendment is to revise some areas of the Request for Proposal document and extend the closing date.

Q1: A complete kit of probes would include probe sizes of 0.562" to 0.625" and 0.281" to 0.312". Can you please confirm if these sizes are required?

R1: Yes, we would like to add these additional probes to the requirement.

Refer: Annex A Requirement, Scope of Requirement

Delete: 3.1 (2) Supply one (1) set of eleven (11) automatic, adjustable diameter eddy current bolt hole probes in the following size ranges:

.125 - .156"dia.
.156 - .187" dia.
.187 - .218" dia.
.218 - .250"dia.
.250 - .281" dia.
.312 - .375"dia.
.375 - .437"dia.
.437 - .500" dia.
.500 - .562" dia.
.625 - .687" dia.
.687 - .750" dia.

- The operating frequency of each probe must be between 100 KHz -3 MHz.
- The probe heads must be nylon bodied.
- Probe connectors must be the 4 pin step LEMO type

Insert: 3.1 (2) Supply one (1) set of thirteen (13) automatic, adjustable diameter eddy current bolt hole probes in the following size ranges:

.125 - .156"dia.
.156 - .187" dia.
.187 - .218" dia.
.218 - .250"dia.
.250 - .281" dia.
.312 - .375"dia.
.375 - .437"dia.
.437 - .500" dia.
.500 - .562" dia.
.625 - .687" dia.
.687 - .750" dia.
.562 - .625" dia.
.281 - .321" dia.

- The operating frequency of each probe must be between 100 KHz -3 MHz.
 - The probe heads must be nylon bodied.
 - Probe connectors must be the 4 pin step LEMO type
-

Q2: Please confirm whether the Air Force General Purpose Standard is required or the NAVY NRK Standard is required as the NAVAIR 01-1A-16-2 document specifies both blocks.

R2: Due to the nature of the work, the Navy universal standard NAVY NRK must be provided for this requirement

Refer: Annex A Requirement, Scope of Requirement

Delete: 3.1 (3) Supply one (1) of each of the following US NAVY (NAVAIR) calibration standards as specified in NAVY (NAVAIR) 01-1A-16-2 Non-destructive Inspection, General Procedures and Process Controls. Subordinate Work Package (SWP) 404 02, in:

- 7075-T6 aluminum
- 6AL-4V titanium
- 4340/ 4130 steel
- 304 stainless steel
- 718 Inconel

Insert: 3.1 (3) Supply one (1) of each of the following Navy universal standard (NAVY NRK) calibration standards as specified in NAVY (NAVAIR) 01-1A-16-2 Non-destructive Inspection, General Procedures and Process Controls. Subordinate Work Package (SWP) 404 02, in:

- 7075-T6 aluminum
- 6AL-4V titanium
- 4340/ 4130 steel
- 304 stainless steel
- 718 Inconel

Q3: The background portion of this bid states, "The Royal Canadian Air Force, (RCAF), currently utilizes highly specialized equipment to electromagnetically inspect aircraft structural bolt holes. In order to meet the ongoing requirement for bolt hole inspections of aerospace structures, a 'one stop shop' kit is required which includes a bolt hole scanner, reference bolt hole calibration standards manufactured from materials similar to those used in the structures being inspected and a selection of adjustable bolt hole probes able to cover a wide array of hole diameters."

This implies the RCAF has bought before but I can't find record of it.

Can you provide where the purchase history is?

R3: While the RCAF has employed a bolt hole inspection technique for many years, the ancillary equipment specified in the technique was never incorporated into a specific 'bolt hole inspection kit' nor was it procured through a specific contract.

Refer: Closing Date/Time

Delete: In its Entirety

Insert: Closing Date/Time

Solicitation Closes at - 02:00 PM, 30 November 2020.