



**RETURN BIDS TO:**

**RETOURNER LES SOUMISSIONS À:**

Bid Receiving Public Works and Government  
Services Canada/Réception des soumissions Travaux  
publics et Services gouvernementaux Canada  
Pacific Region  
401 - 1230 Government Street  
Victoria, B.C.  
V8W 3X4  
Bid Fax: (250) 363-3344

**SOLICITATION AMENDMENT  
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise  
indicated, all other terms and conditions of the Solicitation  
remain the same.

Ce document est par la présente révisé; sauf indication contraire,  
les modalités de l'invitation demeurent les mêmes.

**Comments - Commentaires**

**Vendor/Firm Name and Address**  
**Raison sociale et adresse du**  
**fournisseur/de l'entrepreneur**

**Issuing Office - Bureau de distribution**  
Public Works and Government Services Canada - Pacific  
Region  
401 - 1230 Government Street  
Victoria, B. C.  
V8W 3X4

<b>Title - Sujet</b> Fraiseuses Fraiseuses	
<b>Solicitation No. - N° de l'invitation</b> W0103-218843/A	<b>Amendment No. - N° modif.</b> 001
<b>Client Reference No. - N° de référence du client</b> W0103-218843	<b>Date</b> 2020-12-04
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$VIC-258-8104	
<b>File No. - N° de dossier</b> VIC-0-43087 (258)	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> Pacific Standard Time PST <b>on - le 2020-12-11</b> Heure Normale du Pacifique HNP	
<b>F.O.B. - F.A.B.</b> <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input checked="" type="checkbox"/> <b>Other-Autre:</b> <input type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Cowie, Angela	<b>Buyer Id - Id de l'acheteur</b> vic258
<b>Telephone No. - N° de téléphone</b> (250) 217-2150 ( )	<b>FAX No. - N° de FAX</b> ( ) -
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/</b> <b>de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

### **AMENDMENT 001**

This amendment is to publish bidder questions and Canada's responses and modify Annex A.

#### **1.0 Questions and Responses:**

**Question 1:** Please confirm this is a bed mill and not a knee mill?

**Response 1:** This requirement is for a knee mill.

**Question 2:** Annex A, SOW Page 10 of 15, "3.0 Requirement, VII. Minimum spindle nose to table distance of 16" up to a maximum of 31";" Please confirm item V11, minimum spindle nose distance to table (usually the nose would be within 3-4" of the table)?

**Response 2:** Yes the spindle nose to table would typically be operated with 6 inches of the table. With a maximum range of usually up to approximately 30 inches with all the parts moved to their extremes. When we put in a minimum of 16 inches and maximum of 31 inches that minimum and maximum were viewed as table range not necessarily a minimum of 16 inches from spindle nose to table.

**Question 3:** Does the mill require a riser block?

**Response 3:** No.

**Question 4:** Will Canada accept CE approved units? Or CSA is a must?

**Response 4:** Yes, units proposed must be in accordance with the Contract article 6.11, [B1501C](#) (2018-06-21), Electrical Equipment states, "All electrical equipment supplied under the Contract must be certified or approved for use in accordance with the Canadian Electrical Code, Part 1, before delivery, by a certification organization accredited by the Standards Council of Canada." Please note amendment to the solicitation Annex A and Annex D at 4.0 and 5.0 herein.

**Question 5:** Regarding the hand wheel for quill feed with increments no larger than 0.001, would Canada accept AUTOMATIC QUILL FEEDS...0.0015", -0.003" & 0.006"?

**Response 5:** Yes, please note amendment to the solicitation Annex A at 2.0 herein.

**Question 6:** Regarding dimensions of the unit, would Canada accept a machine that measures Length: 81" x Width 64" x Height 82"?

**Response 6:** Yes, please note amendment to the solicitation Annex A at 3.0 herein.

**Question 7:** Would Canada accept a unit has e-stop on pendant?

**Response 7:** Canada would accept a unit with 'e-stop on pendant' provided the unit has mechanical locks on all 3 axis.

**Question 8:** Would Canada accept English only manuals?

**Response 8:** English and French manuals are a bonafide requirement.

#### **2.0 At Annex A, section 3.0 Requirement**

**Delete** the following:

“XVI. Must have a hand wheel for quill feed with increments no larger than 0.001”;

**Insert** the following:

XVI. Must have a manual quill feed lever and a quill feed hand wheel and a variable automatic quill feed with an adjustable knee that adjusts in increments no larger than 0.001”;

**3.0** At Annex A, section 3.0 Requirement

**Delete** the following:

“XXIV. Length minimum of 40” up to maximum of 50”;  
XXV. Width minimum of 48” up to maximum of 52”;

**Insert** the following:

XXIV. Length minimum of 40” up to maximum of 81”;  
XXV. Width minimum of 48” up to maximum of 64”;

**4.0** At Annex A, section 3.0 Requirement

**Delete** the following:

“I. Must be CSA Approved;”

**5.0** At Annex D, article 1.1

**Delete** the following:

“Must be CSA approved.”