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**SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

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Place Bonaventure, portail Sud-Oue
800, rue de La Gauchetière Ouest
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Montréal
Québec
H5A 1L6

Title - Sujet Hydraulic Test Bench System	
Solicitation No. - N° de l'invitation W1985-212030/A	Amendment No. - N° modif. 006
Client Reference No. - N° de référence du client W1985-212030	Date 2020-12-07
GETS Reference No. - N° de référence de SEAG PW-SMTA-170-15883	
File No. - N° de dossier MTA-0-43044 (170)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM Eastern Standard Time EST on - le 2021-01-08 Heure Normale du l'Est HNE	
F.O.B. - F.A.B. Specified Herein - Précisé dans les présentes Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input checked="" type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Cimpan, Cristina	Buyer Id - Id de l'acheteur mta170
Telephone No. - N° de téléphone (514) 604-3855 ()	FAX No. - N° de FAX () -
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AMENDMENT 006

This amendment aims to publish questions and answers and to postpone the closing date to Friday, January 8, 2021, at 02:00 PM EST.

Q59-1 : Control and Data Acquisition - Reference Article 2.10.4: You request specifications from 0 to 4000 Rpm at the training level. Would a servo-type servo motor solution be considered an option? Less maintenance and heat generation and better control of the application would be expected. This conflicts with section 2.11.2.4.3.1.10.

A59-1: What would be the effect of this solution on the other requirements? Also, would there be a way to select features similar to those presented in section 2.11.2.4.3.1.10?

Q59-2 : Supplier response to questions:

The operation of the system as stipulated in the article 2.11.2.4.3.1.10 makes it impossible to use a system controlled by a servo motor. This principle requires the use of a frequency converter and cannot be bypassed by a conventional external starter / contactor system due to servo motor operation. The motor is fully servo-controlled by the frequency converter, unlike a standard three-phase motor. The greatest advantage will be to reduce the heating and noise related to the conventional hydraulic drive system, as well as the removal of several components to perform the motorization of the pump under test. This will further reduce maintenance and wear related to their use. This type of motor does not have a built-in fan and will be liquid cooled. We suggest this possibility to allow greater flexibility and performance of the test bench. Note that we will need the maximum torque values to be developed during extended tests for engine selection, if this solution is allowed.

A59-2: This concept is accepted.

Q60 : According to the Equipment to be tested (excel file), we would like to have more specification about the unit below. Any data sheet or catalogue if available.

4320-12-184-5853	Pump	Submersible	Rexroth	200 Bar		26	3000	2 bolts 106 mm c/c shaft 18 mm Φ clé de 6 mm
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A60 : The test bench we are looking for must be an evolving concept that will be able to adapt quickly to the development of the market. Along the same lines as question 62, we are unable to provide more detail at this point in the process. We will have a pump physically available on site to present to the winning supplier.

Q61 : We would like to know if during the test of the motors (as it is not specified in the test procedure) **is it necessary to use the electrical motor as a brake** to simulate the working conditions of the motors, making the testing fully functional for the user. The advantage of this system is that during the tests being

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006
File No. - N° du dossier
MTA-0-43044

Buyer ID - Id de l'acheteur
MTA170
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carried out *with the motors and the application of a brake*: **the system generates power that reduces the consumption of electricity from the net.**

A61 : The main criteria to check on an engine are torque versus pressure, torque efficiency, volumetric efficiency, mechanical efficiency, total efficiency and speed. Therefore, your proposal must at least allow these values to be obtained. During the tests, the ISO 4409: 2019 and / or SAE J746_201911 standards will serve as guides.

Q62 : For us, on this type of installation, the electrical motor is horizontal, not vertical as indicated in the solicitation n° W1985-212030/A at the point 2.1.7.1. **(we confirm that we know that we have to customize it according to the customer specification).**

Would it be possible to share the CMM (component maintenance manual) of the equipment to be tested (Excel file) with us?

A62 : No, for "maintenance manual", our documentation is regulated by the ITAR treaty, so they are protected.

All other terms and conditions remain unchanged.