

PART 1 - GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 08 71 00 – Door Hardware.
- .2 Section 09 91 23 – Interior Painting.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-[06a], Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-04/G40.21-13(R2008), General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-2018, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2000.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 National Fire Protection Association (NFPA)
 - .1 NFPA 80-99, Standard for Fire Doors and Fire Windows.
 - .2 NFPA 252-03, Standard Methods of Fire Tests of Door Assemblies.
- .6 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S701-11, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .2 CAN/ULC-S702-14, Standard for Thermal Insulation, Mineral Fibre, for Buildings.
 - .3 CAN/ULC-S704-03, Standard for Thermal Insulation, Polyurethane and Polyisocyanurate Boards, Faced.
 - .4 CAN4-S104-10, Standard Method for Fire Tests of Door Assemblies.
 - .5 CAN4-S105-09, Standard Specification for Fire Door Frames Meeting the Performance Required by CAN4-S104.

1.3 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Steel fire rated doors and frames: labelled and listed by an organization accredited by Standards Council of Canada in conformance with CAN4-S104 for ratings specified or indicated.
 - .2 Provide fire labelled frames for openings requiring fire protection ratings. Test products in conformance with CAN4-S104, NFPA 252 and listed by nationally recognized agency having factory inspection services.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide product data.

- .2 Provide shop drawings:
 - .1 Indicate each type of door, material, steel core thicknesses, mortises, reinforcements, location of exposed fasteners, openings, arrangement of hardware fire rating and finishes.
 - .2 Indicate each type frame material, core thickness, reinforcements, location of anchors and exposed fastenings reinforcing fire rating finishes.
 - .3 Include schedule identifying each unit, with door marks and numbers relating to numbering on drawings and door schedule.
 - .4 Submit test and engineering data, and installation instructions.

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Doors:
 - .1 Faces: Galvanized sheet steel, min. 1.52mm base thickness.
- .2 Frames:
 - .1 Galvanized sheet steel min. 1.6mm base thickness, welded.
 - .2 Floor anchors, channel spreaders, and wall anchors: galvanized sheet steel min. 1.5mm base thickness.
 - .3 Guard boxes: Galvanized sheet steel min. 0.76mm base thickness.
 - .4 Clip Angles: min. 3.0mm base thickness, Z275 galvanized sheet steel.
- .3 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.
- .4 Reinforcement channel: to CSA G40.20/G40.21, Type 44W, coating designation to ASTM A653M, ZF75.
- .5 Composites: balance of core materials used in conjunction with lead: in accordance with manufacturers' proprietary design.

2.2 DOOR CORE MATERIALS

- .1 Insulated:
 - .1 Bonded core of expanded polystyrene or isocyanurate insulation board.

2.3 ADHESIVES

- .1 Polystyrene and polyurethane cores: heat resistant, epoxy resin based, low viscosity, contact cement.
- .2 Lock-seam doors: fire resistant, resin reinforced polychloroprene, high viscosity, sealant/adhesive.

2.4 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.
 - .1 Maximum VOC limit 50 g/L to GC-03.

2.5 PAINT

- .1 Field paint steel doors and frames in accordance with Section 09 91 23 - Painting. Provide final finish free of scratches or other blemishes.
 - .1 Maximum VOC emission level 50 g/L.

2.6 ACCESSORIES

- .1 Door silencers: single stud rubber/neoprene type.
- .2 Metallic paste filler: to manufacturer's standard.
- .3 Fire labels: metal rivited.

2.7 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Fabricate frames to profiles and maximum face sizes as indicated.
- .3 Interior frames: 1.6mm welded type construction.
- .4 Blank, reinforce, drill and tap frames for mortised, templated hardware, using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .5 Protect mortised cutouts with steel guard boxes.
- .6 Prepare frame for door silencers, 3 for single door, 2 at head for double door.
- .7 Manufacturer's nameplates on frames and screens are not permitted.
- .8 Conceal fastenings except where exposed fastenings are indicated.
- .9 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.

2.8 FRAME ANCHORAGE

- .1 Provide appropriate anchorage to floor and wall construction.
- .2 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.
- .3 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.
- .4 Locate anchors for frames in existing openings not more than 150 mm from top and bottom of each jambs and intermediate at 660 mm on centre maximum.

2.9 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.

- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails, and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

2.10 DOOR FABRICATION GENERAL

- .1 Doors: swing type, flush.
- .2 Fabricate doors with longitudinal edges locked seam or welded. Seams: grind welded joints to a flat plane, fill with metallic paste filler and sand to a uniform smooth finish.
- .3 Blank, reinforce, drill doors and tap for mortised, templated hardware.
- .4 Factory prepare holes 12.7 mm diameter and larger except mounting and through-bolt holes, on site, at time of hardware installation.
- .5 Reinforce doors where required, for surface mounted hardware. Provide inverted, recessed, spot welded channels to top and bottom of interior doors.
- .6 Provide factory-applied touch-up primer at areas where zinc coating has been removed during fabrication.
- .7 Provide fire labelled doors for those openings requiring fire protection ratings, as scheduled. Test such products in conformance with CAN4-S104 NFPA 252 and list by nationally recognized agency having factory inspection service and construct as detailed in Follow-Up Service Procedures/Factory Inspection Manuals issued by listing agency to individual manufacturers.
- .8 Manufacturer's nameplates on doors are not permitted.

PART 3 - EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install labelled steel fire rated doors and frames to NFPA 80 except where specified otherwise.
- .2 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.

- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.
- .5 Caulk perimeter of frames between frame and adjacent material.

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions and Section 08 71 00 - Door Hardware.
- .2 Provide even margins between doors and jambs and doors and finished floor as follows.
 - .1 Hinge side: 1.0 mm.
 - .2 Latchside and head: 1.5 mm.
 - .3 Finished floor, 13 mm.
- .3 Adjust operable parts for correct function.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.
- .2 Fill surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

-END OF SECTION-

PART 1 - GENERAL

1.1 RELATED REQUIREMENTS

- .1 Section 08 11 00 – Metal Doors and Frames.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI) / Builders Hardware Manufacturers Association (BHMA)
 - .1 ANSI/BHMA A156.1-2000, American National Standard for Butts and Hinges.
 - .2 ANSI/BHMA A156.2-2003, Bored and Preassembled Locks and Latches.
 - .3 ANSI/BHMA A156.4-2000, Door Controls - Closers.
 - .4 ANSI/BHMA A156.5-2001, Auxiliary Locks and Associated Products.
 - .5 ANSI/BHMA A156.6-2005, Architectural Door Trim.
 - .6 ANSI/BHMA A156.8-2005, Door Controls - Overhead Stops and Holders.
 - .7 ANSI/BHMA A156.13-2002, Mortise Locks and Latches Series 1000.
 - .8 ANSI/BHMA A156.16-2002, Auxiliary Hardware.
 - .9 ANSI/BHMA A156.18-2006, Materials and Finishes.
- .2 Canadian Steel Door and Frame Manufacturers' Association (CSDMA)
 - .1 CSDMA Recommended Dimensional Standards for Commercial Steel Doors and Frames - 2009.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for door hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .2 Hardware List:
 - .1 Submit contract hardware list.
 - .2 Indicate specified hardware, including make, model, material, function, size, finish and other pertinent information.
- .3 Manufacturer's Instructions: submit manufacturer's installation instructions.

1.4 CLOSEOUT SUBMITTALS

- .1 Operation and Maintenance Data: submit operation and maintenance data for door hardware for incorporation into manual.

1.5 MAINTENANCE MATERIALS SUBMITTALS

- .1 Extra Stock Materials:
 - .1 Tools:
 - .1 Supply 2 sets of wrenches for door closers and locksets.

1.6 QUALITY ASSURANCE

- .1 Regulatory Requirements:
 - .1 Hardware for doors in fire separations and exit doors certified by a Canadian Certification Organization accredited by Standards Council of Canada.
- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.7 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Package items of hardware including fastenings, separately or in like groups of hardware, label each package as to item definition and location.
- .4 Storage and Handling Requirements:
 - .1 Store materials off ground indoors and in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect door hardware from nicks, scratches, and blemishes.
 - .3 Protect prefinished surfaces with strippable coating.
 - .4 Replace defective or damaged materials with new.

PART 2 - PRODUCTS

2.1 HARDWARE ITEMS

- .1 Use one manufacturer's products only for similar items.

2.2 DOOR HARDWARE

- .1 Locks and latches:
 - .1 Bored and preassembled locks and latches: to ANSI/BHMA A156.2, series 2000 preassembled lock, grade 1, designed for function and keyed as stated in Hardware Schedule.
 - .2 Lever handles: plain design.
 - .3 Escutcheons: round.
 - .4 Normal strikes: box type, lip projection not beyond jamb.
 - .5 Cylinders: key into keying system as directed.
- .2 Butts and hinges:
 - .1 Butts and hinges: to ANSI/BHMA A156.1, designated by letter A and numeral identifiers, followed by size and finish, listed in Hardware Schedule.
- .3 Door Closers and Accessories:
 - .1 Door controls (closers): to ANSI/BHMA A156.4, designated by letter C and numeral identifiers listed in Hardware Schedule, size in accordance with ANSI/BHMA A156.4, table A1.
 - .2 Door co-ordinator: concealed for pairs of doors with overlapping astragal.

- .4 Auxiliary hardware: to ANSI/BHMA A156.16.
 - .1 Stop floor mounted.
- .5 Astragal: overlapping frame with vinyl insert, finished to match doors.

2.3 FASTENINGS

- .1 Use only fasteners provided by manufacturer. Failure to comply may void warranties and applicable licensed labels.
- .2 Supply screws, bolts, expansion shields and other fastening devices required for satisfactory installation and operation of hardware.
- .3 Exposed fastening devices to match finish of hardware.
- .4 Use fasteners compatible with material through which they pass.

2.4 KEYING

- .1 Doors, to the existing keying system. Coordinate with Departmental Representative.
- .2 Supply keys in duplicate for every lock in this Contract.
- .3 Stamp keying code numbers on keys and cylinders.

PART 3 - EXECUTION

3.1 INSTALLATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
- .2 Supply metal door and frame manufacturers with complete instructions and templates for preparation of their work to receive hardware.
- .3 Supply manufacturers' instructions for proper installation of each hardware component.
- .4 Install hardware to standard hardware location dimensions in accordance with CSDFMA Canadian Metric Guide for Steel Doors and Frames (Modular Construction).
- .5 Use only manufacturer's supplied fasteners.
 - .1 Use of "quick" type fasteners, unless specifically supplied by manufacturer, is unacceptable.
 - .2 Install cores and ensure locks operate correctly.

3.2 ADJUSTING

- .1 Adjust door hardware, operators, closures and controls for optimum, smooth operating condition, safety and for weather tight closure.
- .2 Lubricate hardware, operating equipment and other moving parts.

- .3 Adjust door hardware to ensure tight fit at contact points with frames.

3.3 CLEANING

- .1 Progress Cleaning:
 - .1 Leave Work area clean at end of each day.
 - .2 Clean hardware with damp rag and approved non-abrasive cleaner, and polish hardware in accordance with manufacturer's instructions.
 - .3 Remove protective material from hardware items where present.
 - .4 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment.

3.4 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by door hardware installation.

-END OF SECTION-