

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 07 92 00 JOINT SEALANTS
- .2 Section 08 71 00 DOOR HARDWARE
- .3 Section 09 91 23 INTERIOR PAINTING
- .4 Section 01 33 00 SUBMITTALS
- .5 Division 26 ELECTRICAL

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-06a, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
 - .2 CGSB 41-GP-19Ma-84, Rigid Vinyl Extrusions for Windows and Doors.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-04/G40.21-04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-03, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2006.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 South Coast Air Quality Management District (SCAQMD), California State
 - .1 SCAQMD Rule 1113-04, Architectural Coatings.
 - .2 SCAQMD Rule 1168-05, Adhesives and Sealants Applications.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

- .2 Provide product data: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Provide shop drawings: in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Submit drawings stamped and signed by Departmental Representatives registered or licensed in Quebec
 - .2 Indicate each type of door, material, steel core thicknesses, mortises, reinforcements, location of exposed fasteners, opening, arrangement of hardware and finishes.
 - .3 Indicate each type frame material, core thickness, reinforcements, location of anchors and exposed fastenings finishes.
 - .4 Include schedule identifying each unit, with door marks and numbers relating to numbering on drawings and door schedule.
 - .5 Submit test and engineering data, and installation instructions.
- .4 Provide samples in accordance with Section 01 33 00 - Submittal Procedures.

Part 2 Products

2.1 MATERIALS

- .1 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.
 - .1 Recycled Content: 25% % post-consumer content, 8% % pre-consumer content.
- .2 Reinforcement channel: to CSA G40.20/G40.21, Type 44W, coating designation to ASTM A653M, ZF75.
 - .1 Recycled Content: 25% % post-consumer content, 8% % pre-consumer content.

2.2 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.
 - .1 Maximum VOC limit 50 g/L to GC-03.

2.3 PAINT

- .1 Field paint steel frames in accordance with Sections, 09 91 23 - Interior Painting. Protect trim from paint. Provide final finish free of scratches or other blemishes.
 - .1 Maximum VOC emission level 50 g/L to SCAQMD Rule 1113.

2.4 ACCESSORIES

- .1 Door silencers: single stud rubber/neoprene type.
- .2 Fabricate glazing stops as formed channel, minimum 16 mm height, accurately fitted, butted at corners and fastened to frame sections with counter-sunk oval head sheet metal screws.
- .3 Door bottom seal: Section 08 71 00 - Door Hardware.
- .4 Metallic paste filler: to manufacturer's standard.
- .5 Fire labels: metal riveted.
- .6 Sealant: Section 07 92 00 - Joint Sealants.
 - .1 Maximum VOC limit 250 g/L to SCAQMD Rule 1168.

2.5 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Fabricate frames to profiles and maximum face sizes as indicated.
- .3 Interior frames: 16-gauge mm welded type construction.
- .4 Blank, reinforce, drill and tap frames for mortised, templated hardware, electronic hardware using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .5 Protect mortised cut-outs with steel guard boxes.
- .6 Prepare frame for door silencers, 3 for single door, 2 at head for double door.
- .7 Manufacturer's nameplates on frames and screens are not permitted.
- .8 Conceal fastenings except where exposed fastenings are indicated.
- .9 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.

2.6 FRAME ANCHORAGE

- .1 Shim and anchor new doors in accordance with CAN/CSA A440.4.
- .2 Provide appropriate anchorage to floor and wall construction.
- .3 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.
- .4 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.
- .5 Locate anchors for frames in existing openings not more than 150 mm from top and bottom of each jambs and intermediate at 660 mm on centre maximum.

2.7 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.
- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

2.8 DOOR FABRICATION GENERAL

- .1 Doors: swing type, flush, with provision for glass and/or louvre openings as indicated.
- .2 Fabricate doors with longitudinal edges locked seam. Seams: grind welded joints to a flat plane, fill with metallic paste filler and sand to a uniform smooth finish.
- .3 Doors: manufacturers' proprietary construction, tested and/or engineered as part of a fully operable assembly, including door, frame, gasketing and hardware.
- .4 Blank, reinforce, drill doors and tap for mortised, templated hardware electronic hardware.
- .5 Factory prepare holes 12.7 mm diameter and larger except mounting and through-bolt holes, on site, at time of hardware installation.
- .6 Reinforce doors where required, for surface mounted hardware. Provide flush steel top caps to exterior doors. Provide inverted, recessed, spot welded channels to top and bottom of interior doors.
- .7 Provide factory-applied touch-up primer at areas where zinc coating has been removed during fabrication.
- .8 Provide fire labelled doors for those openings requiring fire protection ratings, as scheduled. Test such products in conformance with ASTM E152 and list by nationally recognized agency having factory inspection service and construct as detailed in Follow-Up Service Procedures/Factory Inspection Manuals issued by listing agency to individual manufacturers.
- .9 Manufacturer's nameplates on doors are not permitted.

2.9 HOLLOW STEEL CONSTRUCTION

- .1 Form face sheets for exterior doors from 1.2 mm sheet steel.
- .2 Form face sheets for interior doors from 14-gauge sheet steel.
- .3 Reinforce doors with 16-gauge vertical stiffeners, securely 100 mm to face sheets at laminated on centre maximum.
- .4 Fill voids between stiffeners of interior doors with fibreglass core.

Part 3 Execution**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.
- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.
- .5 Caulk perimeter of frames between frame and adjacent material.
- .6 Maintain continuity of air barrier

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions and Section 08 71 00 - Door Hardware.
- .2 Provide even margins between doors and jambs and doors and finished floor and thresholds as follows.
 - .1 Hinge side: 1.0 mm.
 - .2 Latch side and head: 1.5 mm.
 - .3 Finished floor, and thresholds: 13 mm.

- .3 Adjust operable parts for correct function.
- .4 Install louvres.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.
- .2 Fill exposed frame anchors surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

END OF SECTION

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 08 11 00 METAL DOORS AND FRAMES
- .2 Division 26 ELECTRICAL

1.2 REFERENCES

- .1 American National Standards Institute (ANSI) / Builders Hardware Manufacturers Association (BHMA)
 - .1 ANSI/BHMA A156.1-2000, American National Standard for Butts and Hinges.
 - .2 ANSI/BHMA A156.3-2001, Exit Devices.
 - .3 ANSI/BHMA A156.4-2000, Door Controls - Closers.
 - .4 ANSI/BHMA A156.5-2001, Auxiliary Locks and Associated Products.
 - .5 ANSI/BHMA A156.6-2005, Architectural Door Trim.
 - .6 ANSI/BHMA A156.8-2005, Door Controls - Overhead Stops and Holders.
 - .7 ANSI/BHMA A156.10-1999, Power Operated Pedestrian Doors.
 - .8 ANSI/BHMA A156.12-2005, Interconnected Locks and Latches.
 - .9 ANSI/BHMA A156.13-2002, Mortise Locks and Latches Series 1000.
 - .10 ANSI/BHMA A156.14-2002, Sliding and Folding Door Hardware.
 - .11 ANSI/BHMA A156.15-2006, Release Devices - Closer Holder, Electromagnetic and Electromechanical.
 - .12 ANSI/BHMA A156.16-2002, Auxiliary Hardware.
 - .13 ANSI/BHMA A156.18-2006, Materials and Finishes.
 - .14 ANSI/BHMA A156.19-2002, Power Assist and Low Energy Power - Operated Doors.
- .2 Canadian Standards Association (CSA)
 - .1 CSA B562-12 (R2015) Accessible Design for the Built Environment.
- .3 Canadian Steel Door and Frame Manufacturers' Association (CSDMA)
 - .1 CSDMA Recommended Dimensional Standards for Commercial Steel Doors and Frames - 2009.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.

- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for door hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Submit for review and acceptance of each unit.
 - .2 Samples will be returned for inclusion into work.
 - .3 Identify each sample by label indicating applicable specification paragraph number, brand name and number, finish and hardware package number.
 - .4 After approval samples will be returned for incorporation in Work.
- .4 Hardware List:
 - .1 Submit contract hardware list.
 - .2 Indicate specified hardware, including make, model, material, function, size, finish and other pertinent information.
- .5 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
- .6 Manufacturer's Instructions: submit manufacturer's installation instructions.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for door hardware for incorporation into manual.

1.5 MAINTENANCE MATERIALS SUBMITTALS

- .1 Extra Stock Materials:
 - .1 Supply maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .2 Tools:
 - .1 Supply 2 sets of wrenches for door closers.

1.6 QUALITY ASSURANCE

- .1 Regulatory Requirements:
 - .1 Hardware for doors in fire separations and exit doors certified by a Canadian Certification Organization accredited by Standards Council of Canada.

- .2 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.7 DELIVERY, STORAGE AND HANDLING

- .1 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .2 Package items of hardware including fastenings, separately or in like groups of hardware, label each package as to item definition and location.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect door hardware from nicks, scratches, and blemishes.
 - .3 Protect prefinished surfaces with strippable coating.
 - .4 Replace defective or damaged materials with new.

Part 2 Products

2.1 HARDWARE ITEMS

- .1 Use one manufacturer's products only for similar items.
- .2 Only door locksets and latches listed on ANSI/BHMA Standards list are acceptable for use on this project.

2.2 DOOR HARDWARE

- .1 Locks and latches:
 - .1 Mortise locks and latches: to ANSI/BHMA A156.13, series 1000 mortise lock, grade 1, designed for function and keyed by others as stated in Hardware Schedule.
 - .2 Lever handles: straight lever with flat grip design.
 - .3 Roses: round.
 - .4 Normal strikes: box type, lip projection not beyond jamb.
 - .5 Cylinders: key into keying system as directed.
 - .6 Finished to BHMA 628 satin aluminum, clear anodized.
- .2 Butts and hinges:
 - .1 Butts and hinges: to ANSI/BHMA A156.1; designated by the letter A and numerical identifiers, followed by size and finish, listed in Hardware schedule.

- .2 Full mortise, five knuckle heavy weight, non-removable pin (NRP), ball bearing.
- .3 Finish 626 dull chromium.
- .3 Continuous geared hinge: to ANSI/BHMA A156.26 Grade 1.
 - .1 Base material: Anodized aluminum manufactured from 6063-T6 material, unexposed working metal surfaces shall be coated with TFE dry lubricant.
 - .2 Heavy Weight hinges shall have a minimum spacing between bearings of 65 mm. Typical door from 2032 mm to 2134 mm in height to have a minimum of 32 bearings.
- .4 Exit devices: to ANSI/BHMA A156.3, Grade 1, modern-narrow stile design.
 - .1 Finish, 630 dull stainless steel.
- .5 Surface Mounted Door Closers
 - .1 Door closers to ANSI/BHMA A156.4, Grade 1, designated by letter C and numerical identifiers listed in Hardware Schedule, size in accordance with ANSI/BHMA A156.4, table A1.
 - .2 ADA Compliant ANSI A117.1.
 - .3 Hydraulic closer with steel cam, roller and adjustable spring incorporating a track arm assembly.
 - .4 Closers shall have separate staked adjustable valve screws for latch speed, sweep speed, and backcheck.
 - .5 Finish 689 aluminium.
- .6 Door Operators:
 - .1 Power-operated pedestrian doors: to ANSI/BHMA A156.10.
 - .2 Overhead surface applied design with electro mechanical low energy swing door operator enclosed in an aluminum header, connecting hardware, actuating controls, and On-Off-Hold Open Switch.
 - .3 Actuation of operator by card readers.
 - .4 Electrical box and actuator: Hardwired low voltage actuator with stainless steel 144mm round plate, engraved International symbol of access.
- .7 Architectural door trim: to ANSI/BHMA A156.6, as listed in Hardware Schedule.
 - .1 Door protection plates: 1.27 mm thick stainless steel finished to BMHA 630.

- .2 Door push/pull: 25mm dia. x 610mm offset pull, finish 630 dull stainless steel.
- .3 Recessed door pull: 57mm x 177mm, 630 dull stainless steel.
- .4 Door Stop: Floor mounted, 40mm h x 30mm dia, with rubber bumper, finish 689 anodized aluminum.
- .5 Coat hooks: Wall mounted, double projection hook 35mm and 80mm, overall height 100mm, finish 689 aluminum.
- .8 Sliding and folding door hardware: to ANSI/BHMA A156.14, listed in Hardware Schedule,.
 - .1 Bi-passing sliding door hardware: double leg aluminum tack with integral fascia and zero clearance catch and close hangers, max weight limit per door 68 kg
- .9 Door bottom seal: heavy duty, door seal of extruded aluminum frame and solid closed cell neoprene weather seal, recessed in door bottom, closed ends, adjustable, clear anodized finish.
- .10 Smoke and sound seals:
 - .1 Head and jamb seal:
 - .1 Adhesive backed neoprene material.

2.3 MISCELLANEOUS HARDWARE

- .1 Paper towel holder
 - .1 Wall mounted, size 280mm x 350mm x 105mm, holds 400 C-fold towels, tumbler lock, finish 304 stainless steel.
- .2 Soap dispenser
 - .1 Counter mounted, soap dispenser, 1.0L capacity, finish 304 stainless steel.

2.4 FASTENINGS

- .1 Use only fasteners provided by manufacturer.
- .2 Supply screws, bolts, expansion shields and other fastening devices required for satisfactory installation and operation of hardware.
- .3 Exposed fastening devices to match finish of hardware.
- .4 Where pull is scheduled on one side of door and push plate on other side, supply fastening devices, and install so pull can be secured through door from reverse side. Install push plate to cover fasteners.
- .5 Use fasteners compatible with material through which they pass.

2.5 KEYING

- .1 Supply construction cores.
- .2 Supply Medeco cylinders once construction is complete
- .3 Provide master key by floor. Two keys to be handed over to Departmental Representative.

Part 3 Execution**3.1 INSTALLATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
- .2 Supply metal door and frame manufacturers with complete instructions and templates for preparation of their work to receive hardware.
- .3 Supply manufacturers' instructions for proper installation of each hardware component.
- .4 Install hardware to standard hardware location dimensions in accordance with CSDFMA Canadian Metric Guide for Steel Doors and Frames (Modular Construction).
- .5 Use only manufacturer's supplied fasteners.
 - .1 Use of "quick" type fasteners, unless specifically supplied by manufacturer, is unacceptable.
- .6 Remove construction cores when directed by Departmental Representative.
 - .1 Install permanent cores and ensure locks operate correctly.

3.2 ADJUSTING

- .1 Adjust door hardware, operators, closures and controls for optimum, smooth operating condition, safety and for weather tight closure.
- .2 Lubricate hardware, operating equipment and other moving parts.
- .3 Adjust door hardware to ensure tight fit at contact points with frames.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.

- .2 Clean hardware with damp rag and approved non-abrasive cleaner, and polish hardware in accordance with manufacturer's instructions.
- .3 Remove protective material from hardware items where present.
- .4 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

3.4 DEMONSTRATION

- .1 Maintenance Staff Briefing:
 - .1 Brief maintenance staff regarding:
 - .1 Proper care, cleaning, and general maintenance of projects complete hardware.
 - .2 Use, application and storage of wrenches for locksets.
 - .2 Demonstrate operation, operating components, adjustment features, and lubrication requirements.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by door hardware installation.

END OF SECTION

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 07 92 00 JOINT SEALANTS
- .2 Section 10 22 19 DEMOUNTABLE PARTITIONS
- .3 Section 01 33 00 SUBMITTAL PROCEDURES
- .4 Section 01 78 00 CLOSEOUT SUBMITTALS
- .5 Section 01 74 00 CLEANING

1.2 REFERENCES

- .1 ASTM International
 - .1 ASTM C542-05, (2017) Standard Specification for Lock-Strip Gaskets.
 - .2 ASTM D790-17, Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.
 - .3 ASTM D1003-(2013), Standard Test Method for Haze and Luminous Transmittance of Plastics.
 - .4 ASTM D1929-16, Standard Test Method for Determining Ignition Temperature of Plastics.
 - .5 ASTM D2240-05, (2010) Standard Test Method for Rubber Property - Durometer Hardness.
 - .6 ASTM E84-19b, Standard Test Method for Surface Burning Characteristics of Building Materials.
 - .7 ASTM F1233-08, (2019) Standard Test Method for Security Glazing Materials and Systems.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-12.1-M90, Tempered or Laminated Safety Glass.
- .3 Glass Association of North American (GANA)
 - .1 GANA Glazing Manual - 2008.
 - .2 GANA Laminated Glazing Reference Manual - 2009.
- .4 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1168-A2017, Adhesives and Sealants Applications.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for glass, sealants, and glazing accessories and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional Departmental Representative registered or licensed in Province of Quebec, Canada.
- .4 Samples:
 - .1 Submit for review and acceptance of each unit.
 - .2 Samples will be returned for inclusion into work.
 - .3 Submit duplicate mm size samples of and sealant material.
- .5 Certificates: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .6 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.
 - .1 Submit analysis of glass under provisions of Section 01 45 00 - Quality Control.
 - .2 Submit shop inspection for glass.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for glazing for incorporation into manual.

1.5 QUALITY ASSURANCE

- .1 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labeled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect glazing and frames from nicks, scratches, and blemishes.
 - .3 Protect prefinished aluminum surfaces with wrapping.
 - .4 Replace defective or damaged materials with new.

1.7 AMBIENT CONDITIONS

- .1 Ambient Requirements:
 - .1 Install glazing when ambient temperature is 10 degrees C minimum. Maintain ventilated environment for 24 hours after application.
 - .2 Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

Part 2 Products

2.1 MATERIALS

- .1 Design Criteria:
 - .1 Limit glass deflection to 1/200 with full recovery of glazing materials.
 - .2 Safety glass: to CAN/CGSB-12.1, transparent, 12.7 and 10 mm thick.
 - .1 Type 2-tempered, low iron
 - .2 Class B-float.
 - .3 Category 11.
 - .4 Edge treatment polished.
- .2 Film Type 1 (WF1):
 - .1 Transparent, polyester film, black colour.
 - .2 Visible light transmittance 73%
 - .3 Shading coefficient 0.87
 - .4 Width: 1524mm
 - .5 Applied to inside face of glass
- .3 Sealant: in accordance with Section 07 92 00 - Joint Sealants.

- .1 VOC limit 250 g/L maximum to SCAQMD Rule 1168.
 - .1 VOC limit: 5 % maximum by weight to CCD-045.
 - .2 Ensure sealant does not contain chemical restrictions to CCD-045.

2.2 ACCESSORIES

- .1 Setting blocks: neoprene, 80-90 Shore A durometer hardness to ASTM D2240, to suit glazing method, glass light weight and area; 75 mm long x one half height of glazing stop x thickness.
- .2 Spacer shims: silicone, 50-60 Shore A durometer hardness to ASTM D2240, 75 mm long x one half height of glazing stop x thickness to suit application. Self adhesive on one face.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for glazing installation in accordance with manufacturer's written instructions.
 - .1 Verify that openings for glazing are correctly sized and within tolerance.
 - .2 Verify that surfaces of glazing channels or recesses are clean, free of obstructions, and ready to receive glazing.
 - .3 Visually inspect substrate in presence of Departmental Representative.
 - .4 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .5 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from the Departmental Representative.

3.2 PREPARATION

- .1 Clean contact surfaces with solvent and wipe dry.
- .2 Seal porous glazing channels or recesses with substrate compatible primer or sealer.
- .3 Prime surfaces scheduled to receive sealant.

3.3 INSTALLATION: PLASTIC FILM

- .1 Install plastic film with adhesive, applied in accordance with film manufacturer's instructions.

- .2 Place without air bubbles, creases or visible distortion.
- .3 Fit tight to glass perimeter with sharp/clean razor cut edge.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .1 Remove traces of primer, caulking.
 - .2 Remove glazing materials from finish surfaces.
 - .3 Remove labels.
 - .4 Clean glass and mirrors using approved non-abrasive cleaner in accordance with manufacturer's instructions.
 - .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 After installation, mark each light with an "X" by using removable plastic tape or paste.
- .3 Repair damage to adjacent materials caused by glazing installation.

END OF SECTION