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Revision to a Request for a Standing Offer

Révision à une demande d'offre à commandes

Regional Individual Standing Offer (RISO)

Offre à commandes individuelle régionale (OCIR)

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Offer remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'offre demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address

Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution

Clothing and Textiles Division / Division des
vêtements et des textiles
L'Esplanade Laurier,
East Tower 7th Floor
Tour est 7e étage
140 O'Connor, rue O'Connor,
Ottawa
Ontario
K1A 0R5

Title - Sujet Finished and Unfinished black socks Chaussettes noires, finies et non finies	
Solicitation No. - N° de l'invitation 21C31-205954/A	Date 2021-03-05
Client Reference No. - N° de référence du client 3505954	Amendment No. - N° modif. 004
File No. - N° de dossier pr759.21C31-205954	CCC No./N° CCC - FMS No./N° VME
GETS Reference No. - N° de référence de SEAG PW-\$\$PR-759-79568	
Date of Original Request for Standing Offer Date de la demande de l'offre à commandes originale 2021-01-14	
Solicitation Closes - L'invitation prend fin at - à 02:00 PM Eastern Daylight Saving Time EDT on - le 2021-04-29 Heure Avancée de l'Est HAE	
Address Enquiries to: - Adresser toutes questions à: Lafleur, Mario	Buyer Id - Id de l'acheteur pr759
Telephone No. - N° de téléphone (873) 354-0072 ()	FAX No. - N° de FAX () -
Delivery Required - Livraison exigée	
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	
Security - Sécurité This revision does not change the security requirements of the Offer. Cette révision ne change pas les besoins en matière de sécurité de la présente offre.	

Instructions: See Herein

Instructions: Voir aux présentes

Acknowledgement copy required Accusé de réception requis	Yes - Oui <input type="checkbox"/>	No - Non <input type="checkbox"/>
The Offeror hereby acknowledges this revision to its Offer. Le proposant constate, par la présente, cette révision à son offre.		
Signature	Date	
Name and title of person authorized to sign on behalf of offeror. (type or print) Nom et titre de la personne autorisée à signer au nom du proposant. (taper ou écrire en caractères d'imprimerie)		
For the Minister - Pour le Ministre		

Solicitation No. - N° de l'invitation

21C31-205954

Client Ref. No. - N° de réf. du client

21C31-205954

Amd. No. - N° de la modif.

04

File No. - N° du dossier

pr759. 21C31-205954

Buyer ID - Id de l'acheteur

pr759

CCC No./N° CCC - FMS No./N° VME

This amendment 004 is raised to make the following changes and to extend the solicitation in the request for standing offer (RFSO).

Delete entirely the Annex B

Insert the Annex B in attachment.

Delete the closing date: March 25, 2021

Add the closing date: April 29, 2021

ALL OTHER TERMS AND CONDITIONS REMAIN THE SAME.

Annexe B
Technical specifications

Sample must meet all the specified requirements, within the minimum and maximum acceptable range.
Only the test methods specified below will be accepted.

Items 1A and 1B

Property	Evaluation and acceptance procedure	Required specifications	Minimum acceptable	Acceptable Maximum
Quantitative analysis of fibre mixtures	ISO / TR 11827 : 2012 ASTM D276	84% cotton, 14% nylon 2% spandex	- 5%	+ 5%
Colourfastness to crocking (wet and dry)	CAN/CGSB 4.2 No. 22-2004 ISO 105-X12:2001	Wet : GS 3.5 Dry : GS 3.5	GS 3.5	
Colourfastness to perspiration (alkaline and acid)	CAN/CGSB 4.2 No.23-M90 ISO 105-E04:1994	GS 3.5	GS 3.5	
Colourfastness in domestic laundering of textile	CAN/CGSB-4.2 No. 58-2004 ISO 105-C06:2010	GS 3.5	GS 3.5	

Materials

The various components of the socks must be composed of the material meeting or exceeding the minimum requirements as detailed below.

Knitting yarn

Fiber content: 84% cotton/14% nylon/ 2% spandex all with acceptable tolerances of $\pm 5\%$

Main Construction:

100% RING SPUN COTTON YARN

1 – Cotton 1/10, **or** 1 – Cotton 1/12, **or** 1 – Cotton 1/14

20 spandex covered with Nylon 70/2 Deniers (20/70/2) or 40 spandex covered with Nylon 70/2 Deniers (40/70/2)

Color: **Black**

Trims

The components composition of the socks must be composed of the material meeting or exceeding the minimum requirements as detailed below.

Elastic of the ankle

Fiber content: 66% nylon / 34% rubber with acceptable tolerances of $\pm 5\%$

***** Note: The elastic must be a 95-gauge rubber recovered by a 70/34 nylon.*****

KNITTING CONSTRUCTION

Knitting

A socks circular machine with a number of needles varying from 108N to 144N is known to meet the construction requirements. **Equivalent machines shall be acceptable provided they produce a product meeting the technical requirements and that is equivalent to the viewing sample in quality and appearance.**

Knit types (See socks sample provided)

Foot: Terry knit
 Leg: 2 X 2 rib or 1 x 3 rib
 Rib leg: Terry knit
 Welt: In accordance with sealed sample

Toe closure

- The toes may be knitted and closed by seaming or looping (cover stitch) with multifilament nylon thread 87.4 d'tex (1/78 denier 34 filament nylon) or any equivalent.
- The seam must be comfortable to wear.
- The toe closure must be as elastic as the knit structure.

SIZE CHARTS**Size (7 – 9)**

Measures are in centimeters (cm)

Component			Tolerance ±
A	Leg length	15.5	1.25
B	Rib leg length	5	0.64
C	Foot length	22	1.25
D	Welt opening	6.5	0.64
E	Foot width	8.5	0.64
F	Food width at heel	9.5	0.64
Cross stretch (minimum)			
	Welt	19	2.54
	Foot	17	2.54
	Weight / pair (grams)	78.0 g	4.0 g

Size (9 – 13)

Measures are in centimeters (cm)

Component			Tolerance ±
A	Leg length	16.5	1.25
B	Rib leg length	6.0	0.64
C	Foot length	23.0	1.25
D	Welt opening	7.5	0.64
E	Foot width	9.5	0.64
F	Food width at heel	10.5	0.64
Cross stretch (minimum)			
	Welt	20.0	2.54

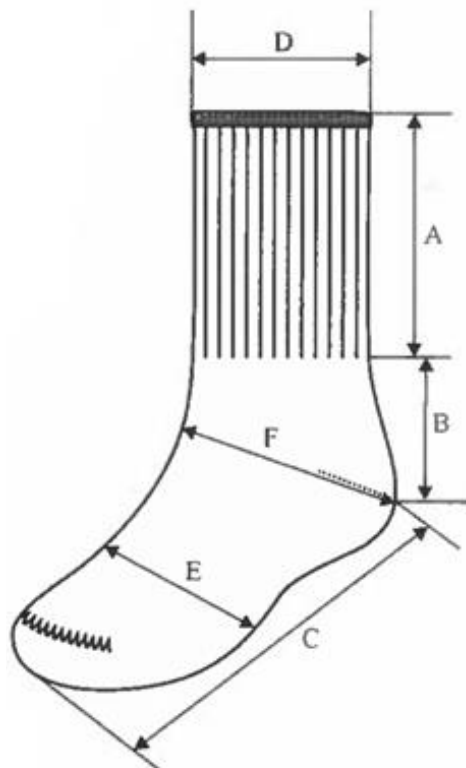
	Foot	18.0	2.54
	Weight / pair (grams)	88.0 g	4.0 g

Size (13 – 14.5)

Measures are in centimeters (cm)

Component			Tolerance \pm
A	Leg length	17.5	1.25
B	Rib leg length	7	0.64
C	Foot length	24	1.25
D	Welt opening	8.5	0.64
E	Foot width	9.5	0.64
F	Food width at heel	10.5	0.64
Cross stretch (minimum)			
	Welt	20	2.54
	Foot	18	2.54
	Weight / pair (grams)	90.0 g	4.0 g

Items 1A, 1B, Drawing 1
Socks, Black, Men's
To correspond with size charter



UNFINISHED SOCKS, OPTION A *(Item 1A, all sizes)*

In addition to the construction requirements outlined above, the supplier will be responsible for the following finishing work:

- All socks must be suitable wet finished, which will include complete wetting out, extraction and tumble drying;
- Socks must be poly bagged in batches of two hundred (200) units. Each batch must be identified with a self-adhesive label and only one (1) size per batch. The bags must be shipped to CORCAN in palettes.

The supplier will not be responsible for the following tasks, which will be performed by CORCAN:

- Performing the boarding process, forming the socks into their desired shapes;
- Steam pressing the socks, to ensure that the socks will retain a well pressed appearance, with a minimum of wrinkles at the toe and heel;
- Pairing the socks. Socks will be folded together in pairs as per good commercial practice.

FINISHED SOCKS, OPTION B *(Item 1B, all sizes)*

In addition to the construction requirements outlined above, the supplier will be responsible for the following finishing work:

- All socks must be suitable wet finished, which will include complete wetting out, extraction and tumble drying;
- The supplier must perform the boarding process, forming the socks into their desired shapes. No residual shrinkage must occur after boarding;
- The supplier must steam press the socks, to ensure that the socks will retain a well pressed appearance, with a minimum of wrinkles at the toe and heel;
- Socks will be folded together in pairs as per good commercial practice. Care shall be taken to ensure pairs of socks are carefully matched in length;
- Socks must be poly bagged in batches of twelve (12) pairs per polybag. Each batch must be identified with a self-adhesive label and only one (1) size per batch;
- Poly bagged socks will be placed in shipping boxes. Each box must contain only one size. Shipping boxes must be identified by size and placed on pallets for delivery.